

Analisis de Fabricación

Part Name Practica 2

Program Number 5

Programmer: Arellano Flores Rodrigo Emmanuel

Date 04/11/2022

Unit Milimeters

Program comment ---

Machine Name TRJAL

Material standard Aluminio

Material class 80x80x30

Material condition 80x80x30

#	OP Name	Tool Name	#T	DT	TL	WL	Speed RPM	Feed mm/rev	OP TIME	DIG/step
1	POCKET	EM 0.1875in	3	80x80	30-12.5 (7.5 mm)	6.84	1300	70, 200	---	7 mm
										