

Análisis de fabricación

Part name Práctica 1.

Program Number 7

Programmer: Arellano Flores Rodrigo Emmanuel

Date: 07/12/2022

Unit milímetros

Program comment - - -

Machine Name TREAC

material standard aluminio

Material class 80x80x30

Material condition 80x80x30

#	Op Name	Tool Name	T#	DT	TL	WC	speed RPM	Feed (mm/rev)	Q#	TIME	DGC/step
1	Pocket	EM 0.3125	1	2	30-20 (10mm)	G54	4000	270, 800	-	-	0.5

