

Análisis de fabricación

Part Name: Práctica 2

Program Number 2

Programmer: Arellano Flores Rodrigo Emmanuel

Date: 07/09/2022

Unit: Milímetros

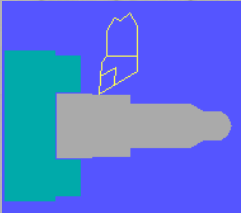

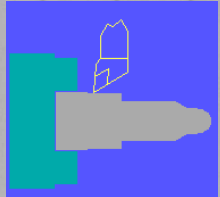

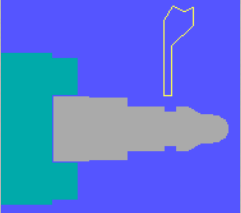

Program comment: - - -

Machine Name: MIRAC

Material standard: Aluminio

Material class: 25.4 X 60 mm

Material condition: 25.4 X 80 mm

#Op Name	Tool Name	T#	DT	TL	WC	Speed RPM	Feed PM (mm/min)	Op time
1 Desbaste	Roughing Tool	5	25	55	654	1200	300	--
								
2 Acabado	Roughing Tool	5	25	55	654	1800	90	--
								
3 Ranurado	Grooving Tool	7	14	25-24 (mm)	654	1500	200	--
								
4 Trochizado	Grooving Tool	7	0	53	654	1500	200	--
