

Single-Channel, Adjustable Supervisory Circuit in Ultra-Small Package

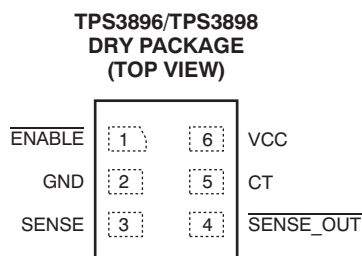
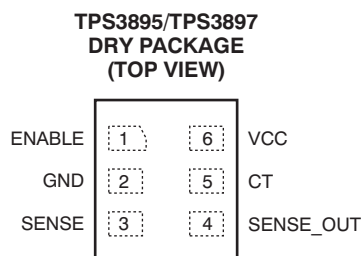
Check for Samples: [TPS3895](#), [TPS3896](#), [TPS3897](#), [TPS3898](#)

FEATURES

- Very Small μ SON (1.5 mm \times 1 mm) Package
- Adjustable Threshold down to 500 mV
- Threshold Accuracy: 1.0% Over Temperature
- Capacitor-Adjustable Delay Time
- Low Quiescent Current: 6 μ A (typ)
- External Enable Input
- Open-Drain/Push-Pull Output Options
- Temperature Range: -40°C to $+125^{\circ}\text{C}$

APPLICATIONS

- DSPs, Microcontrollers, and Microprocessors
- Notebook and Desktop Computers
- PDAs and Handheld Products
- Portable and Battery-Powered Products
- FPGA and ASIC



DESCRIPTION

The TPS3895, TPS3896, TPS3897, and TPS3898 devices (TPS389x) are a family of very small supervisory circuits that monitor voltage greater than 500 mV with a 0.25% (typical) threshold accuracy and has capacitor-adjustable, delay-time flexibility.

The TPS389x family also has a logic enable pin (ENABLE or $\overline{\text{ENABLE}}$) to power on/off the output. With the TPS3895, for example, when the input voltage pin (SENSE) falls below the threshold, or if the enable pin (ENABLE) is low, then the output pin (SENSE_OUT) goes low. When SENSE rises above the threshold and ENABLE is high, then SENSE_OUT goes high after the capacitor-adjustable delay time elapses (A version only; for differences between the A and P versions, see [Table 1](#)). For truth tables, see [Table 2](#) and [Table 3](#).

For TPS389xA versions, there is a capacitor-adjustable delay from when the enable pin asserts to when the output pin asserts; this period is the same as the delay from SENSE to the output pin. The TPS389xP devices have a fixed propagation delay from when the enable pin asserts to when the output pin asserts.

All devices operate from 1.8 V to 6.5 V and have a low quiescent current of 6 μ A with an open-drain output rated at 18 V. The TPS389x is available in an ultra-small μ SON package and is fully specified over the temperature range of $T_A = -40^{\circ}\text{C}$ to $+125^{\circ}\text{C}$.

Table 1. FAMILY COMPARISON

DEVICE	ENABLE	OUTPUT	INPUT (SENSE) DELAY	ENABLE DELAY
TPS3895A	Active high	Active high, push-pull	Capacitor adjustable	Capacitor adjustable
TPS3895P	Active high	Active high, push-pull	Capacitor adjustable	150 ns
TPS3896A	Active low	Active low, push-pull	Capacitor adjustable	Capacitor adjustable
TPS3896P	Active low	Active low, push-pull	Capacitor adjustable	150 ns
TPS3897A	Active high	Active high, open-drain	Capacitor adjustable	Capacitor adjustable
TPS3897P	Active high	Active high, open-drain	Capacitor adjustable	150 ns
TPS3898A	Active low	Active low, open-drain	Capacitor adjustable	Capacitor adjustable
TPS3898P	Active low	Active low, open-drain	Capacitor adjustable	150 ns



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PRODUCT PREVIEW



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ORDERING INFORMATION⁽¹⁾

PRODUCT	DESCRIPTION
TPS389wxyyyz	w is output configuration (see Table 1) x is different delay from enable pin (see Table 1) yyy is package designator z is package quantity

(1) For the most current package and ordering information see the Package Option Addendum at the end of this document, or visit the device product folder at www.ti.com.

ABSOLUTE MAXIMUM RATINGS⁽¹⁾

Over operating free-air temperature range (unless otherwise noted).

		VALUE		UNIT
		MIN	MAX	
Voltage ⁽²⁾	VCC	−0.3	7	V
	CT	−0.3	V _{CC} + 0.3	V
	ENABLE, SENSE, SENSE_OUT (push-pull)	−0.3	7	V
	SENSE_OUT (open-drain)	−0.3	20	V
Current	SENSE_OUT		±10	mA
Temperature	Operating junction, T _J	−40	+125	°C
	Storage, T _{stg}	−65	+150	°C
Electrostatic discharge rating ⁽³⁾	Human body model (HBM)		2	kV
	Charge device model (CDM)		500	V

(1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltages are with respect to network ground terminal.

(3) ESD testing is performed according to the respective JESD22 JEDEC standard.

THERMAL INFORMATION

THERMAL METRIC ⁽¹⁾		TPS389x	UNITS
		DRY (μSON)	
		6 PINS	
θ _{JA}	Junction-to-ambient thermal resistance	293.8	°C/W
θ _{JCTop}	Junction-to-case (top) thermal resistance	165.1	
θ _{JB}	Junction-to-board thermal resistance	160.8	
ψ _{JT}	Junction-to-top characterization parameter	27.3	
ψ _{JB}	Junction-to-board characterization parameter	65.8	
θ _{JCbot}	Junction-to-case (bottom) thermal resistance	65.8	

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).

ELECTRICAL CHARACTERISTICS

Over the operating temperature range of $T_J = -40^{\circ}\text{C}$ to $+125^{\circ}\text{C}$, and $1.7\text{ V} < V_{CC} < 6.5\text{ V}$, unless otherwise noted. Typical values are at $T_J = +25^{\circ}\text{C}$ and $V_{CC} = 3.3\text{ V}$.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_{CC}	Supply voltage range	$T_J = -40^{\circ}\text{C}$ to $+125^{\circ}\text{C}$	1.7		6.5	V
		$T_J = 0^{\circ}\text{C}$ to $+85^{\circ}\text{C}$	1.65		6.5	V
$V_{(POR)}$	Power-on reset voltage ⁽¹⁾	$V_{OL}(\text{max}) = 0.2\text{ V}$, $I_{OL} = 15\text{ }\mu\text{A}$			0.8	V
I_{CC}	Supply current (into VCC pin)	$V_{CC} = 3.3\text{ V}$, no load		6	12	μA
		$V_{CC} = 6.5\text{ V}$, no load		7	12	μA
V_{IT+}	Positive-going input threshold voltage	$V_{(SENSE)}$ rising	0.495	0.5	0.505	V
V_{hys}	Hysteresis voltage	$V_{(SENSE)}$ falling		5		mV
$I_{(SENSE)}$	Input current ⁽²⁾	$V_{(SENSE)} = 0\text{ V}$ or V_{CC}	-15		15	nA
$I_{(CT)}$	CT pin charge current		260	310	360	nA
$V_{(CT)}$	CT pin comparator threshold voltage		1.180	1.238	1.299	V
$R_{(CT)}$	CT pin pull-down resistance			200		Ω
V_{IL}	Low-level input voltage (ENABLE pin)				0.4	V
V_{IH}	High-level input voltage (ENABLE pin)		1.4			V
UVLO	Undervoltage lockout ⁽³⁾	V_{CC} falling	1.4		1.7	V
I_{lkg}	Leakage current	ENABLE = V_{CC} or GND	-100		100	nA
V_{OL}	Low-level output voltage	$V_{CC} \geq 1.2\text{ V}$, $I_{SINK} = 90\text{ }\mu\text{A}$ (TPS3895/7 only)			0.3	V
		$V_{CC} \geq 2.25\text{ V}$, $I_{SINK} = 0.5\text{ mA}$			0.3	V
		$V_{CC} \geq 4.5\text{ V}$, $I_{SINK} = 1\text{ mA}$			0.4	V
V_{OH}	High-level output voltage (push-pull)	$V_{CC} \geq 2.25\text{ V}$, $I_{SOURCE} = 0.5\text{ mA}$	$0.8V_{CC}$			V
		$V_{CC} \geq 4.5\text{ V}$, $I_{SOURCE} = 1\text{ mA}$	$0.8V_{CC}$			V
$I_{lkg(OD)}$	Open-drain output leakage current	$V_{(SENSE_OUT)}$ high impedance = 18 V			1	μA
$t_{pd(r)}$	SENSE (rising) to SENSE_OUT propagation delay	$V_{(SENSE)}$ rising, $C_{(CT)} = \text{no capacitor}$		40		μs
		$V_{(SENSE)}$ rising, $C_{(CT)} = 0.047\text{ }\mu\text{F}$		190		ms
$t_{pd(f)}$	SENSE (falling) to SENSE_OUT propagation delay	$V_{(SENSE)}$ falling		16		μs
	Startup delay ⁽⁴⁾			50		μs
t_w	ENABLE pin minimum pulse duration		1			μs
		ENABLE pin glitch rejection		100		ns
$t_{d(off)}$	ENABLE to SENSE_OUT delay time (output disabled)	Output enabled to output disabled delay		150		ns
$t_{d(P)}$	ENABLE to SENSE_OUT delay time (P version)	Output disabled to output enabled delay (P version)		150		ns
$t_{d(A)}$	ENABLE to SENSE_OUT delay time (A version)	Output disabled to output enabled delay (A version), $C_{(CT)} = \text{no capacitor}$		20		μs
		Output disabled to output enabled delay (A version), $C_{(CT)} = 0.047\text{ }\mu\text{F}$		190		ms

- (1) The lowest supply voltage (V_{CC}) at which output is active (SENSE_OUT is low, $\overline{\text{SENSE_OUT}}$ is high); $t_r(V_{CC}) > 15\text{ }\mu\text{s/V}$. Below $V_{(POR)}$, the output cannot be determined.
- (2) Specified by design.
- (3) When V_{CC} falls below the UVLO threshold, the output de-asserts (SENSE_OUT goes low, $\overline{\text{SENSE_OUT}}$ goes high). Below $V_{(POR)}$, the output cannot be determined.
- (4) During power on, V_{CC} must exceed 1.7 V for at least 50 μs (plus propagation delay time, $t_{pd(r)}$) before output is in the correct state.

TIMING DIAGRAM

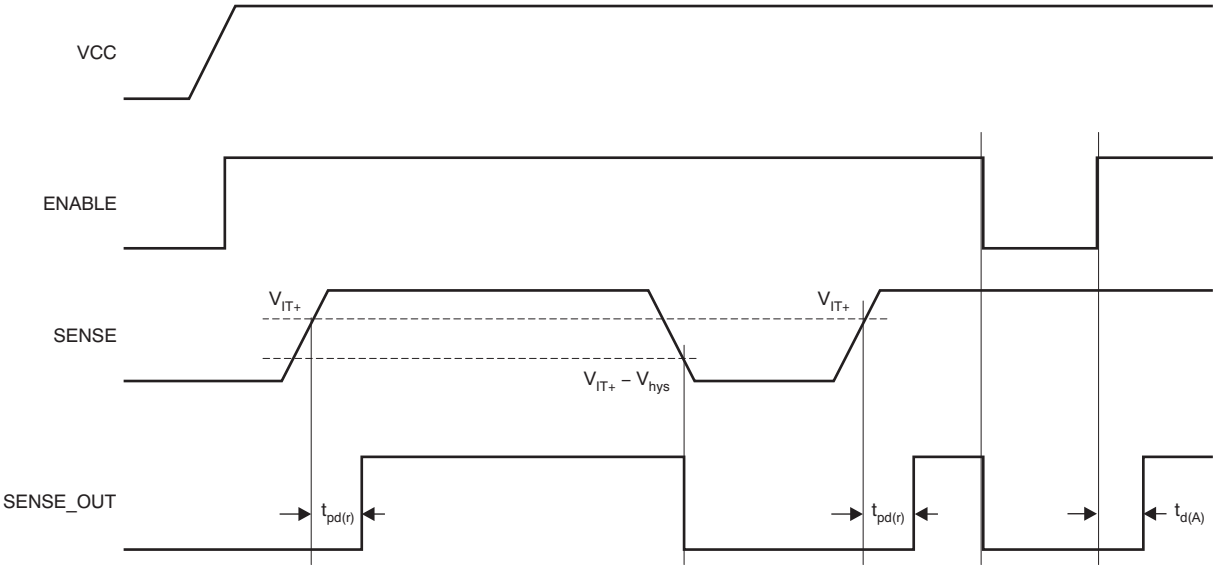


Figure 1. TPS3895A/TPS3897A Timing

Table 2. TPS3895/7 Truth Table

CONDITION	OUTPUT	STATUS
ENABLE = high, SENSE < V_{IT+}	SENSE_OUT = low	Output not asserted
ENABLE = low, SENSE < V_{IT+}	SENSE_OUT = low	Output not asserted
ENABLE = low, SENSE > V_{IT+}	SENSE_OUT = low	Output not asserted
ENABLE = high, SENSE > V_{IT+}	SENSE_OUT = high	Output asserted after delay

Table 3. TPS3896/8 Truth Table

CONDITION	OUTPUT	STATUS
$\overline{\text{ENABLE}} = \text{low}$, SENSE < V_{IT+}	$\overline{\text{SENSE_OUT}} = \text{high}$	Output not asserted
$\overline{\text{ENABLE}} = \text{high}$, SENSE < V_{IT+}	$\overline{\text{SENSE_OUT}} = \text{high}$	Output not asserted
$\overline{\text{ENABLE}} = \text{high}$, SENSE > V_{IT+}	$\overline{\text{SENSE_OUT}} = \text{high}$	Output not asserted
$\overline{\text{ENABLE}} = \text{low}$, SENSE > V_{IT+}	$\overline{\text{SENSE_OUT}} = \text{low}$	Output asserted after delay

TYPICAL APPLICATION

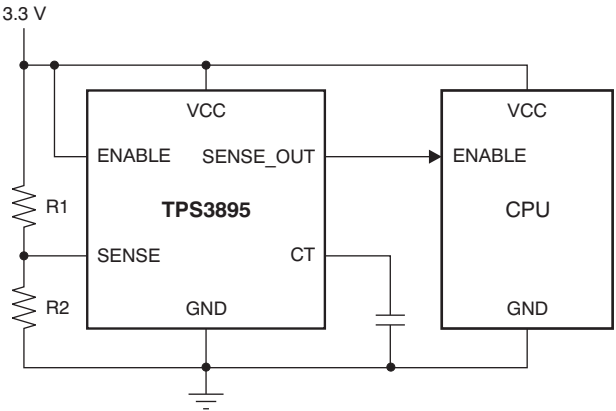
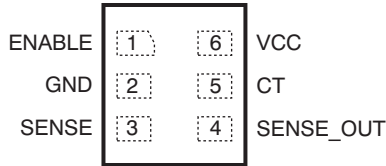


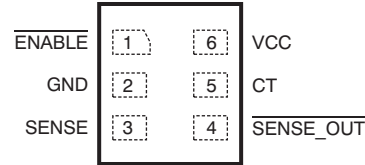
Figure 2. TPS3895 Typical Application

PIN CONFIGURATIONS

**DRY PACKAGE: TPS3895, TPS3897
USON-6
(TOP VIEW)**



**DRY PACKAGE: TPS3896, TPS3898
USON-6
(TOP VIEW)**



PIN ASSIGNMENTS

PIN NAME	TPS3895/ TPS3897	TPS3896/ TPS3898	DESCRIPTION
CT	5	5	Capacitor-adjustable delay. The CT pin offers a user-adjustable delay time. Connecting this pin to a ground referenced capacitor sets the delay time for SENSE rising above 0.5 V to SENSE_OUT (and ENABLE to SENSE_OUT for A version devices). $t_{pd} = (C_{CT} \times 4.0 \times 10^6) + 40 \mu s$.
ENABLE	1	—	Active high input. Driving ENABLE low immediately makes SENSE_OUT go low, independent of $V_{(SENSE)}$. With $V_{(SENSE)}$ already above V_{IT+} , drive ENABLE high to make SENSE_OUT go high after the capacitor-adjustable delay time (A version) or the fixed time (P version).
\overline{ENABLE}	—	1	Active low input. Driving \overline{ENABLE} high immediately makes $\overline{SENSE_OUT}$ go high, independent of $V_{(SENSE)}$. With $V_{(SENSE)}$ already above V_{IT+} , drive \overline{ENABLE} low to make SENSE_OUT go low after the capacitor-adjustable delay time (A version) or the fixed time (P version).
GND	2	2	Ground
SENSE	3	3	This pin is connected to the voltage that is monitored with the use of external resistor. The output asserts after the capacitor-adjustable delay time when $V_{(SENSE)}$ rises above 0.5 V and ENABLE is asserted. The output de-asserts immediately when $V_{(SENSE)}$ falls below $V_{IT+} - V_{hys}$.
SENSE_OUT	4	—	SENSE_OUT is an open-drain/push-pull output that is immediately driven low after $V_{(SENSE)}$ falls below $V_{IT+} - V_{hys}$ or the ENABLE input is low. SENSE_OUT goes high after the capacitor-adjustable delay time when $V_{(SENSE)}$ is greater than V_{IT+} and the ENABLE pin is high.
$\overline{SENSE_OUT}$	—	4	$\overline{SENSE_OUT}$ is an open-drain/push-pull output that is immediately driven high after $V_{(SENSE)}$ falls below $V_{IT+} - V_{hys}$ or the \overline{ENABLE} input is high. $\overline{SENSE_OUT}$ goes low after the capacitor-adjustable delay time when $V_{(SENSE)}$ is greater than V_{IT+} and the \overline{ENABLE} pin is low.
VCC	6	6	Supply voltage input. Connect a 1.7-V to 6.5-V supply to VCC to power the device. It is good analog design practice to place a 0.1- μF ceramic capacitor close to this pin.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp (3)	Op Temp (°C)	Top-Side Markings (4)	Samples
TPS3895ADRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UN	Samples
TPS3895ADRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UN	Samples
TPS3895PDRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UO	Samples
TPS3895PDRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UO	Samples
TPS3896ADRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UJ	Samples
TPS3896ADRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UJ	Samples
TPS3896PDRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UK	Samples
TPS3896PDRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UK	Samples
TPS3897ADRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UL	Samples
TPS3897ADRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UL	Samples
TPS3897PDRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UM	Samples
TPS3897PDRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UM	Samples
TPS3898ADRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UH	Samples
TPS3898ADRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UH	Samples
TPS3898PDRYR	ACTIVE	SON	DRY	6	5000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UI	Samples
TPS3898PDRYT	ACTIVE	SON	DRY	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	UI	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ Only one of markings shown within the brackets will appear on the physical device.

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TAPE AND REEL INFORMATION


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS3895ADRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3895ADRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3895PDRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3895PDRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3896ADRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3896ADRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3896PDRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3896PDRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3897ADRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3897ADRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3897PDRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3897PDRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3898ADRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3898ADRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3898PDRYR	SON	DRY	6	5000	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1
TPS3898PDRYT	SON	DRY	6	250	179.0	8.4	1.2	1.65	0.7	4.0	8.0	Q1

TAPE AND REEL BOX DIMENSIONS

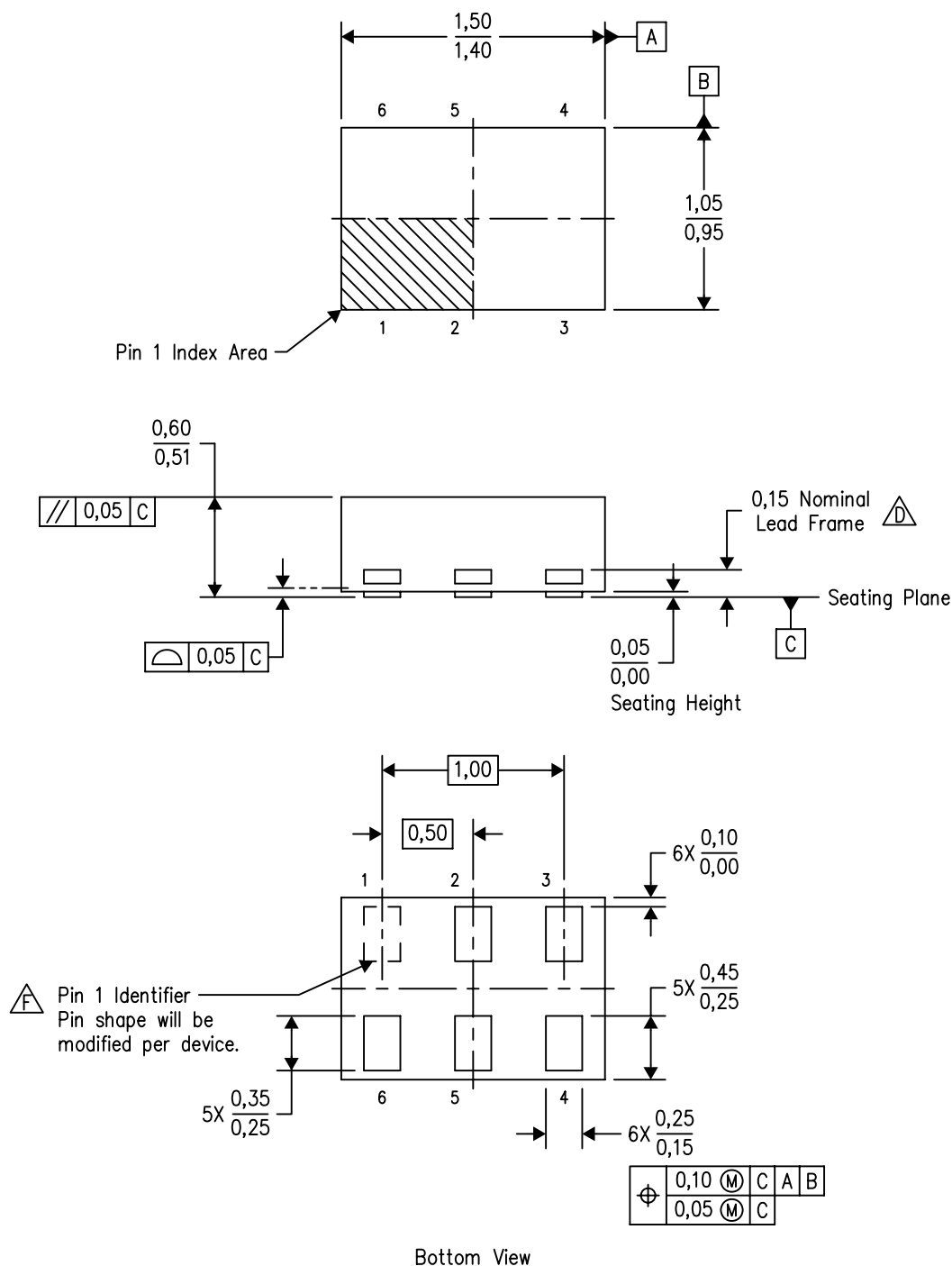


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS3895ADRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3895ADRYT	SON	DRY	6	250	203.0	203.0	35.0
TPS3895PDRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3895PDRYT	SON	DRY	6	250	203.0	203.0	35.0
TPS3896ADRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3896ADRYT	SON	DRY	6	250	203.0	203.0	35.0
TPS3896PDRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3896PDRYT	SON	DRY	6	250	203.0	203.0	35.0
TPS3897ADRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3897ADRYT	SON	DRY	6	250	203.0	203.0	35.0
TPS3897PDRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3897PDRYT	SON	DRY	6	250	203.0	203.0	35.0
TPS3898ADRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3898ADRYT	SON	DRY	6	250	203.0	203.0	35.0
TPS3898PDRYR	SON	DRY	6	5000	203.0	203.0	35.0
TPS3898PDRYT	SON	DRY	6	250	203.0	203.0	35.0

DRY (R-PUSON-N6)

PLASTIC SMALL OUTLINE NO-LEAD

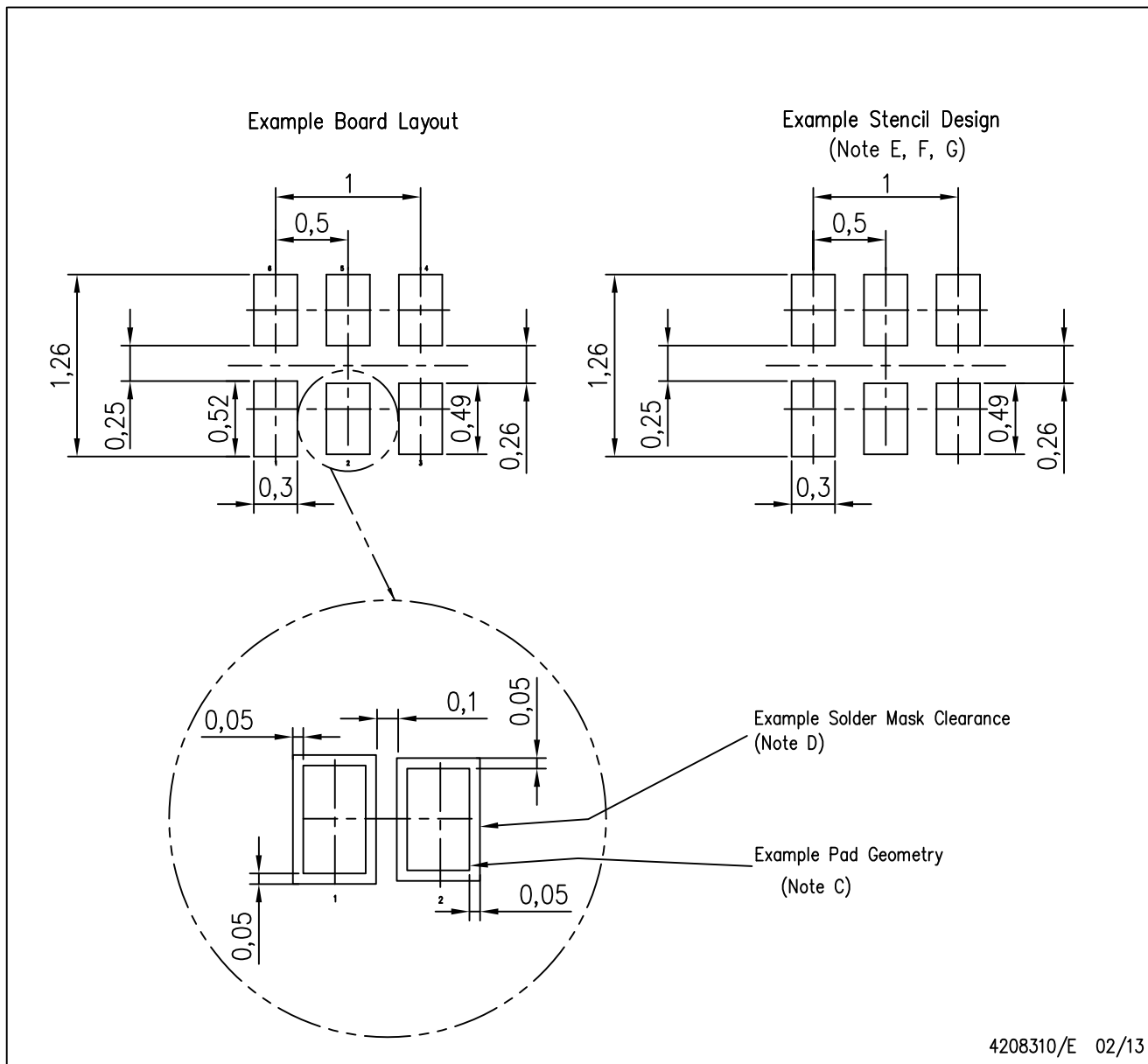


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- NOTES:
- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
 - B. This drawing is subject to change without notice.
 - C. SON (Small Outline No-Lead) package configuration.
 - D. The exposed lead frame feature on side of package may or may not be present due to alternative lead frame designs.
 - E. This package complies to JEDEC MO-287 variation UFAD.
 - F. See the additional figure in the Product Data Sheet for details regarding the pin 1 identifier shape.

DRY (R-PUSON-N6)

PLASTIC SMALL OUTLINE NO-LEAD



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
 - E. Maximum stencil thickness 0,127 mm (5 mils). All linear dimensions are in millimeters.
 - F. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
 - G. Side aperture dimensions over-print land for acceptable area ratio > 0.66. Customer may reduce side aperture dimensions if stencil manufacturing process allows for sufficient release at smaller opening.

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