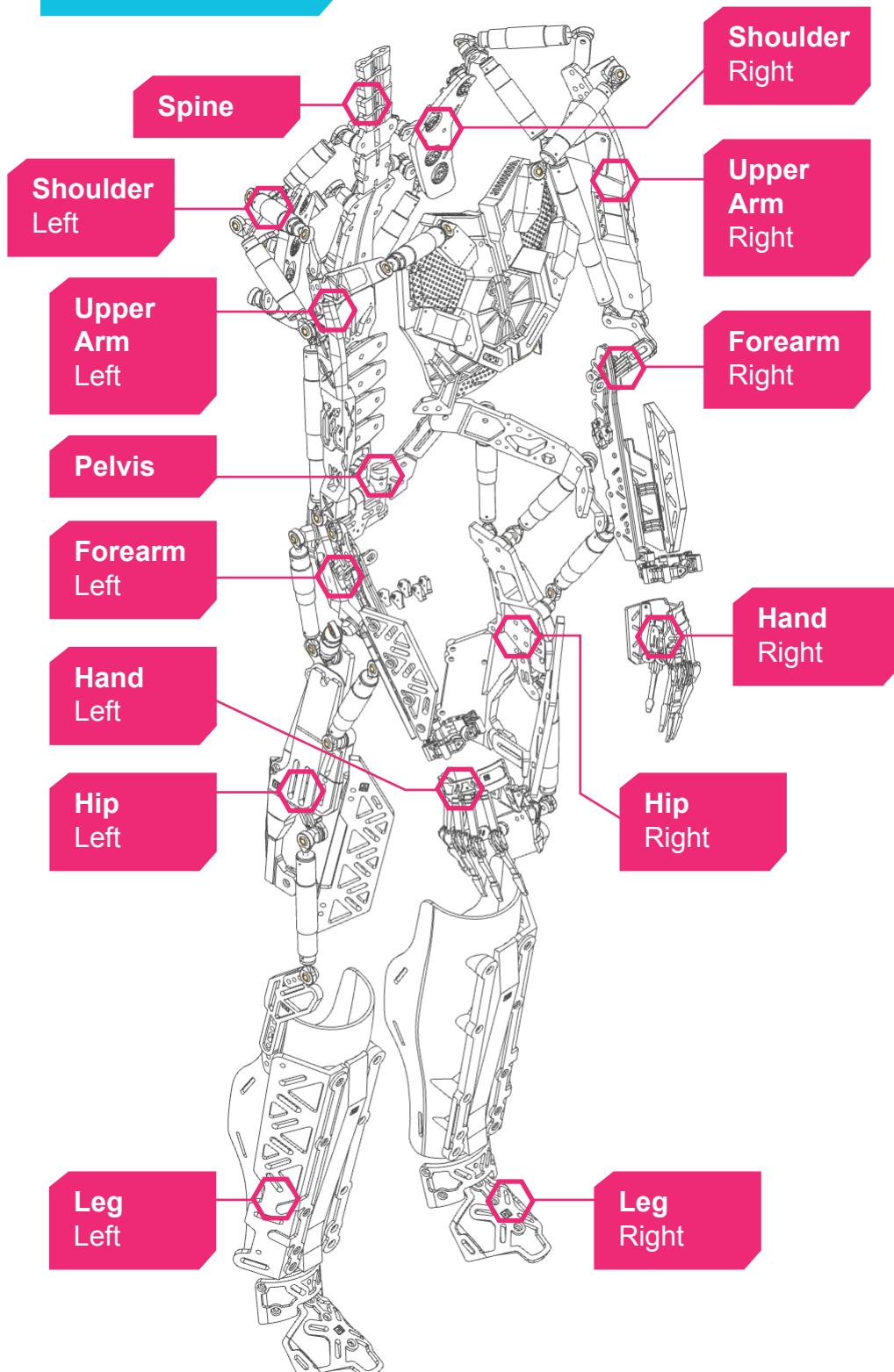
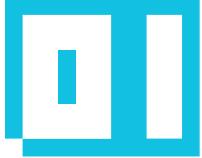




# Elysium Max Exoskeleton Assembly Instructions

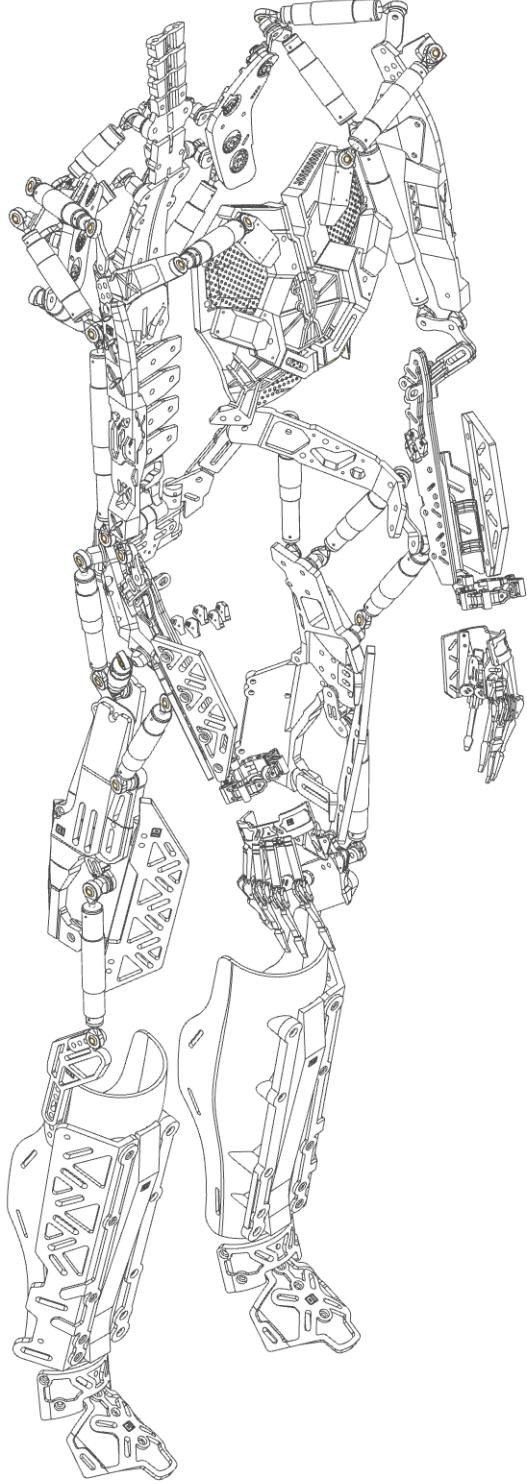
## Overview



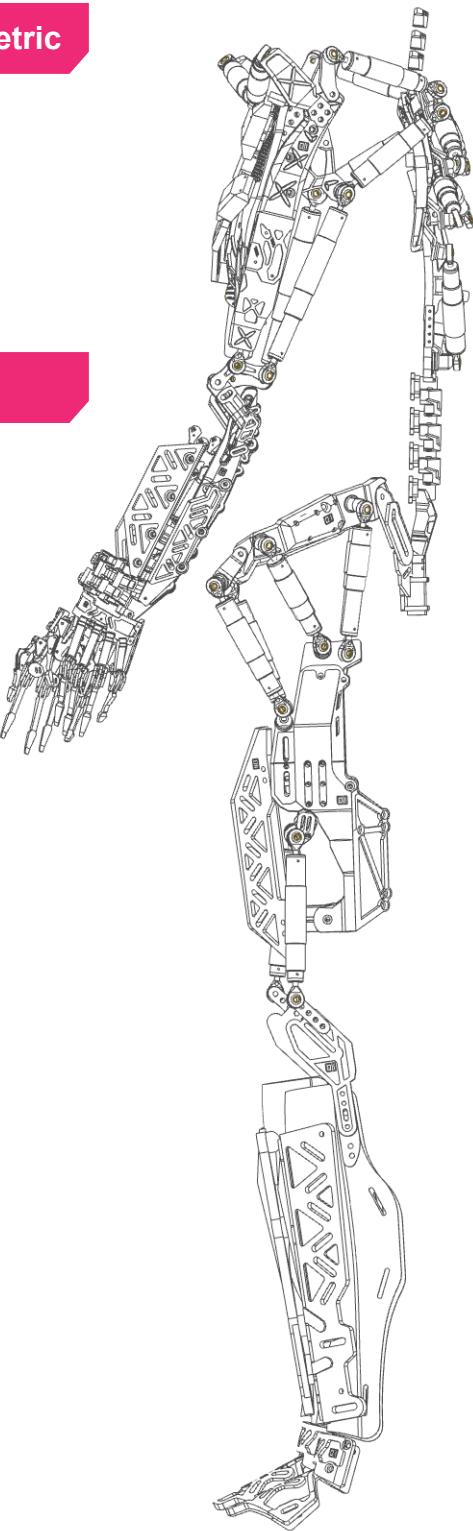


# Elysium Max Exoskeleton Assembly Instructions

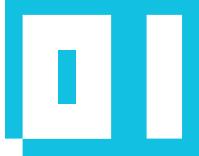
## Overview



← Isometric

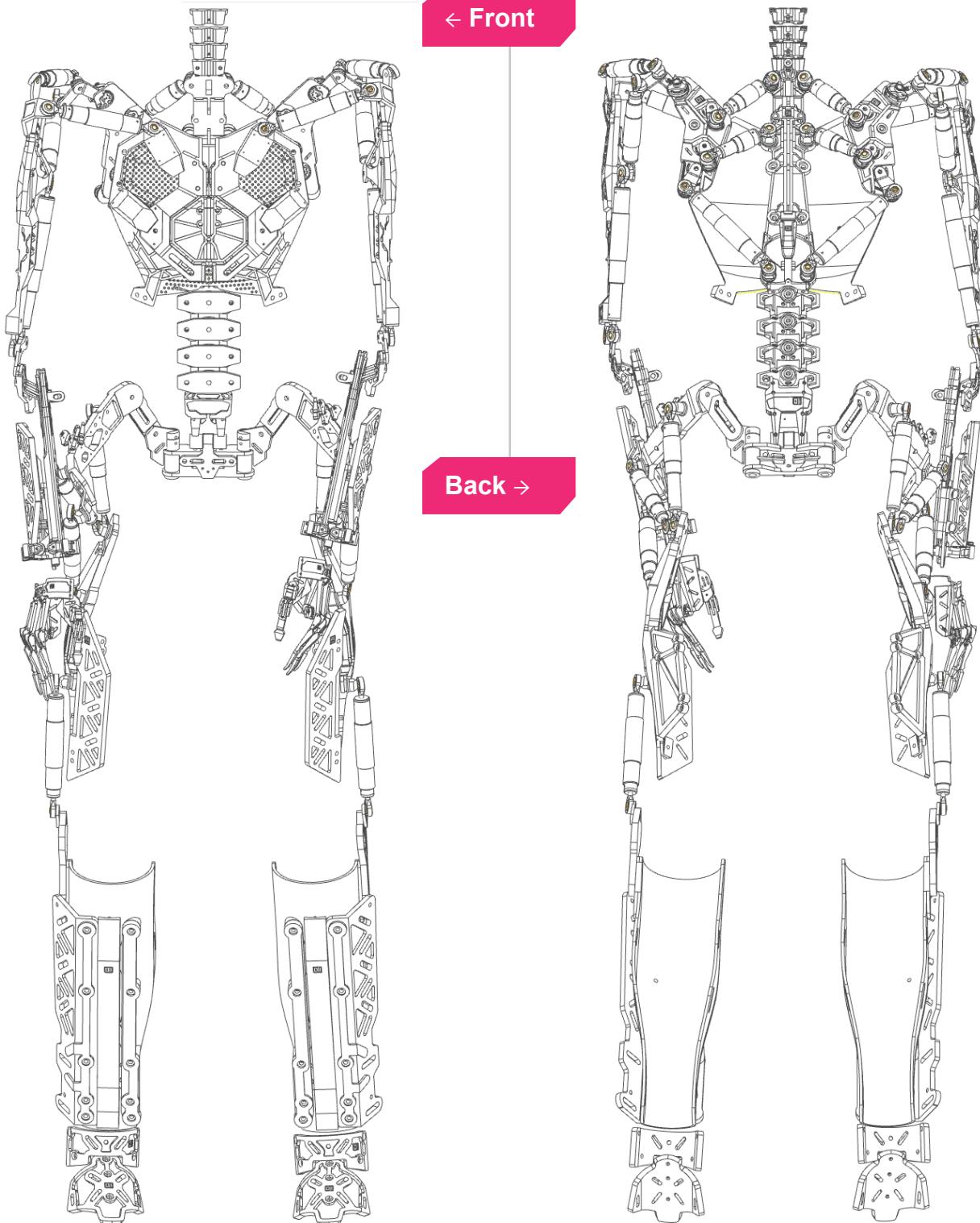


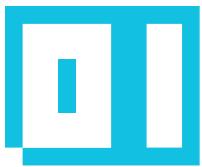
Side →



# Elysium Max Exoskeleton Assembly Instructions

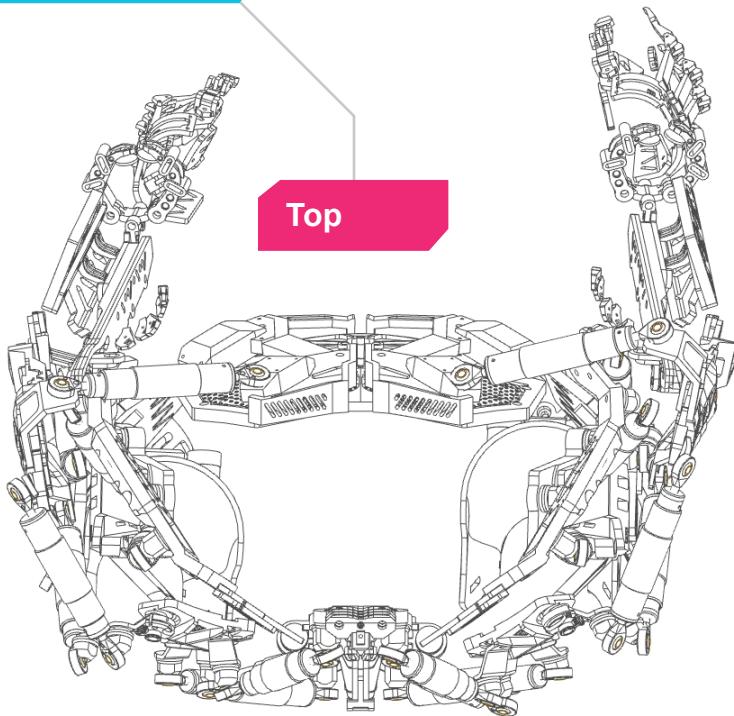
## Overview



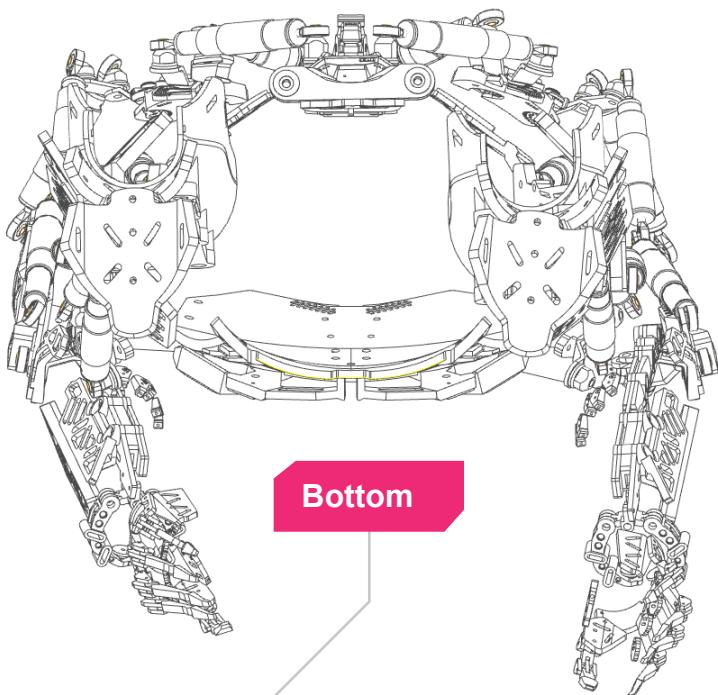


# Elysium Max Exoskeleton **Assembly Instructions**

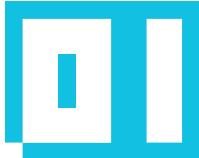
# Overview



Top



## Bottom

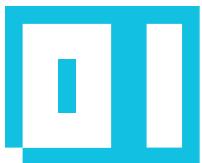


# Elysium Max Exoskeleton Assembly Instructions

## Fasteners

Pricing from [MSC Direct](#), [Fastenal](#), and [Lynx Heli](#) is provided for convenience.  
Click on a price link to open the respective supplier's product page.

Item	Qty	Price
<b>M6-1.00x12mm</b> 6mm socket cap screw (black oxide), 1mm thread, 12mm long	55	<a href="#">\$9.38 x 100</a>
<b>M6-1.00x15mm</b> 6mm socket cap screw (black oxide), 1mm thread, 15mm long	74	<a href="#">\$20.99 x 100</a>
<b>M6-1.00x18mm</b> 6mm socket cap screw (black oxide), 1mm thread, 18mm long	2	<a href="#">\$9.29 x 50</a>
<b>M6-1.00x20mm</b> 6mm socket cap screw (black oxide), 1mm thread, 20mm long	52	<a href="#">\$17.28 x 100</a>
<b>M6-1.00x25mm</b> 6mm socket cap screw (black oxide), 1mm thread, 25mm long	18	<a href="#">\$10.99 x 50</a>
<b>M6-1.00x35mm</b> 6mm socket cap screw (black oxide), 1mm thread, 35mm long	38	<a href="#">\$13.97 x 50</a>
 <b>M6-1.00x20mm [st]</b> 6mm socket set screw (black oxide), 1mm thread, 20mm long	2	<a href="#">\$3.05 x 1</a>
 <b>M3-0.50x5mm</b> 3mm socket cap screw (black oxide), .5mm thread, 5mm long	25	<a href="#">\$8.79 x 100</a>
<b>M3-0.50x12mm</b> 3mm socket cap screw (black oxide), .5mm thread, 12mm long	12	<a href="#">\$9.675 x 50</a>
<b>M3-0.50x15mm</b> 3mm socket cap screw (black oxide), .5mm thread, 15mm long	21	<a href="#">\$10.06 x 100</a>
 <b>M3-0.50x6mm [st]</b> 3mm socket set screw (black oxide), .5mm thread, 6mm long	2	<a href="#">\$10.22 x 50</a>
<b>M3-0.50x16mm [st]</b> 3mm socket set screw (black oxide), .5mm thread, 16mm long	22	<a href="#">\$4.00 x 10</a>
 <b>M12-1.75x50mm [st]</b> 12mm sckt set screw (black oxide), 1.75mm thread, 50mm long	1	<a href="#">\$2.36 x 1</a>



# Elysium Max Exoskeleton Assembly Instructions

## Bearings

The rod-end bearings are [KARM-06](#) from [Igus](#) in Germany. An Inventor model of the bearing is included. Ordering 24 of these for the whole suit is will cost approx. \$80.

## Printing

### Build Volume:

5,592,770 mm<sup>3</sup> (341.3 cubic inches) according to Inventor iProperties.

The exoskeleton has been printed in several orders from [Protolabs](#) (online manufacturer) and [RapidMade](#) (in Portland, Oregon).

[Accura Xtreme White](#) material was used for **SLA** and (unfilled) [Nylon 12](#) for **SLS**. Parts that have to bear a lot of stress have been printed using laser sintering due to high elongation on break properties. SLS is also great for tapping and drilling. All other parts where cosmetic appearance was more important were printed using SLA.

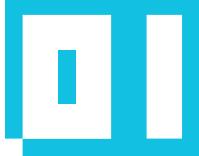
## Electronics

### Fans

Two [brushless DC cooling fans \(12 V\)](#) powered by 9 V batteries can be installed in the **chest piece**. The fans are modeled in Inventor to show them in the assembly and carve out the perfect negative space where they can be snapped in. The fans complete two copies of the same circuit with fan, battery and switch (resistors are optional to extend battery life).

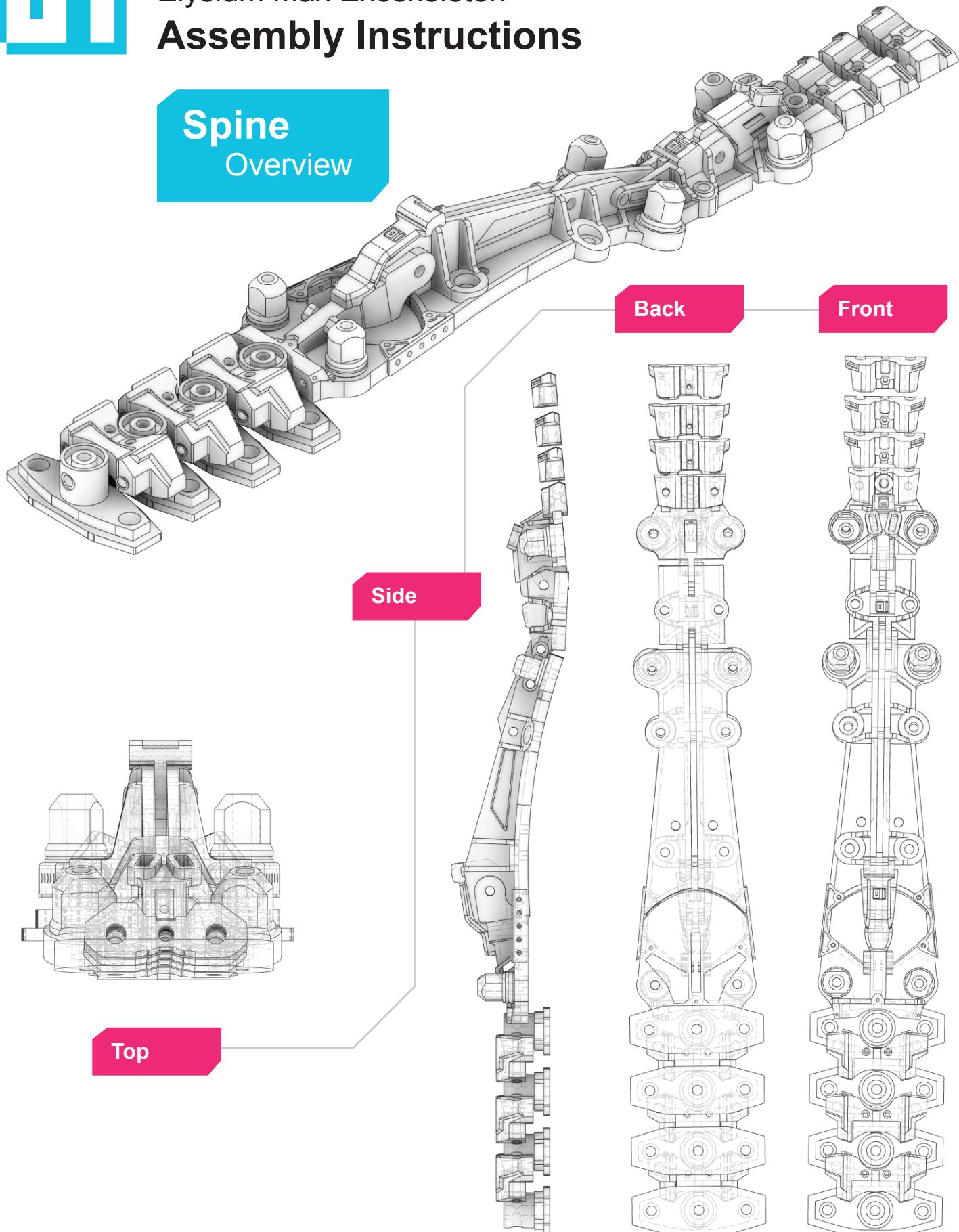
### Lighting

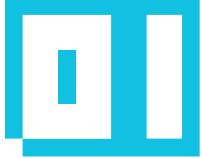
The **Upper Arm**, **Hip**, **Pelvis Wing**, **Spine Base**, and **Spine Link** parts have cavities where LED lights and batteries can be installed. These circuits include 3mm LED, 68 ohm 1/8W resistor, and two 1.5V coin batteries per LED. Lastly, 4 vacuum tubes in special holders can be [hollowed out and rigged with LEDs](#) wired in similar fashion.



# Elysium Max Exoskeleton Assembly Instructions

## Spine Overview

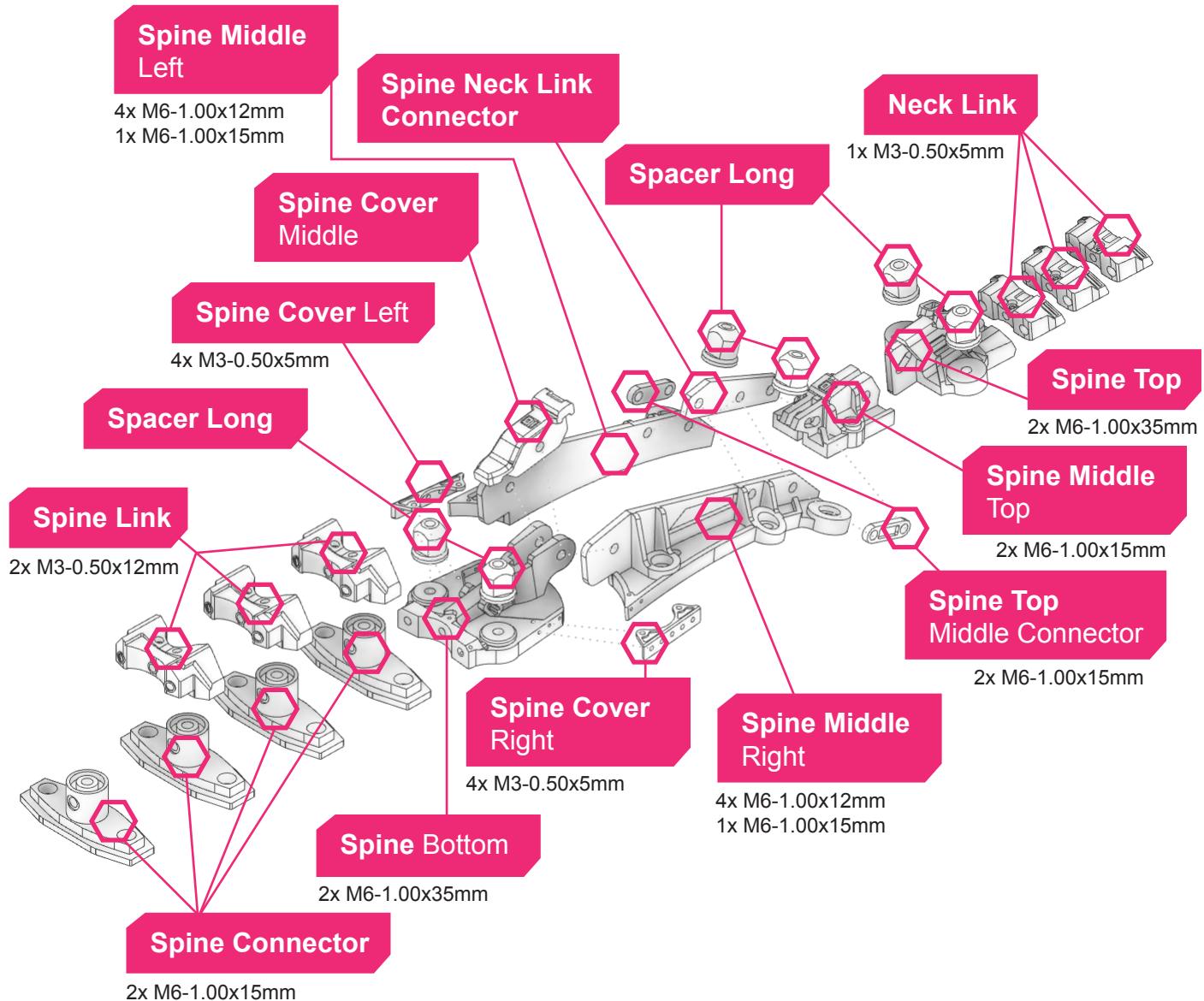


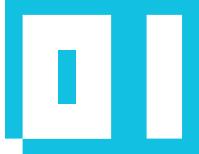


# Elysium Max Exoskeleton Assembly Instructions

## Spine

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

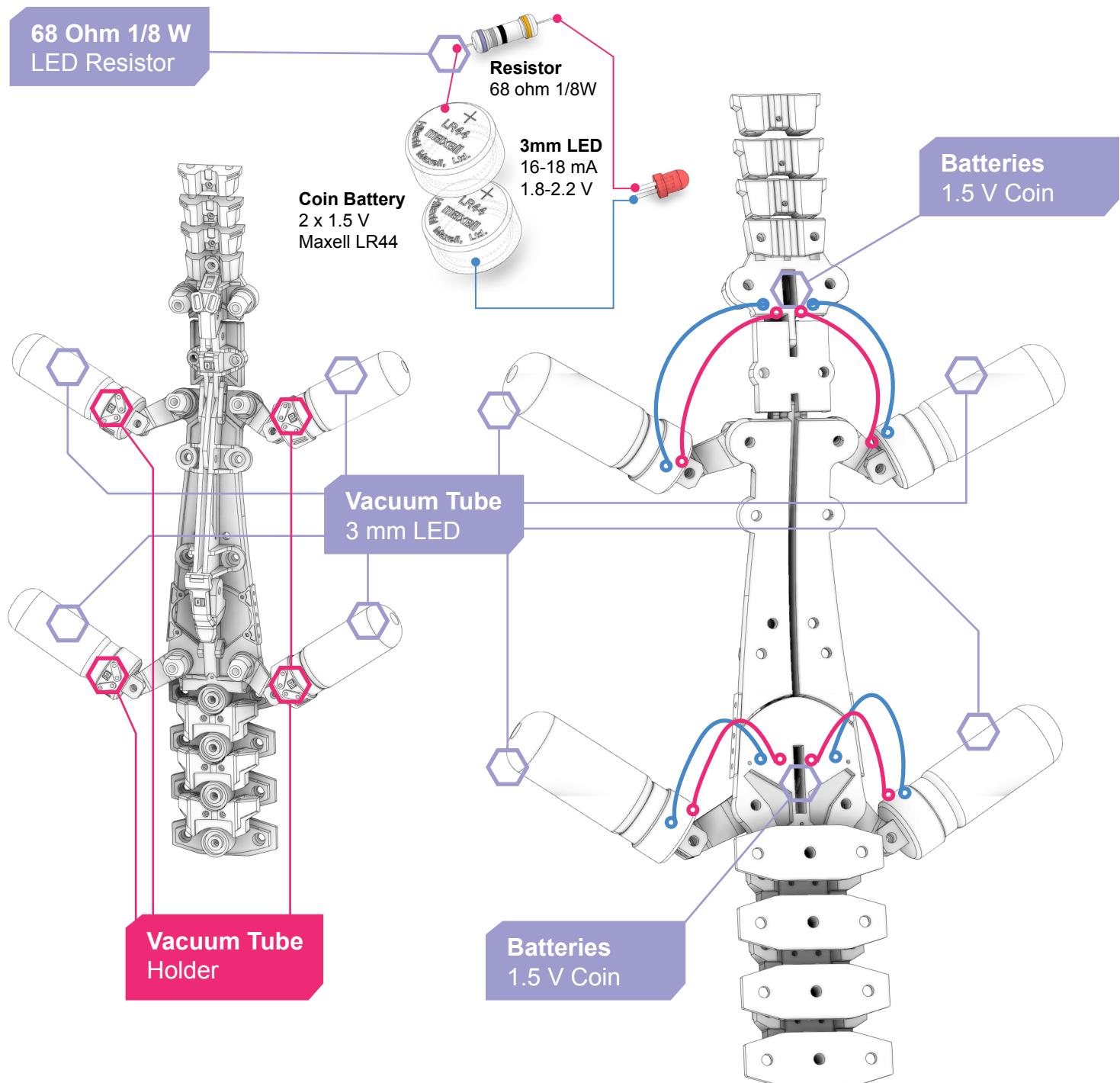


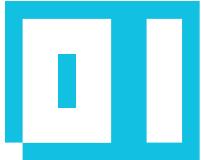


# Elysium Max Exoskeleton Assembly Instructions

## Spine Electronics

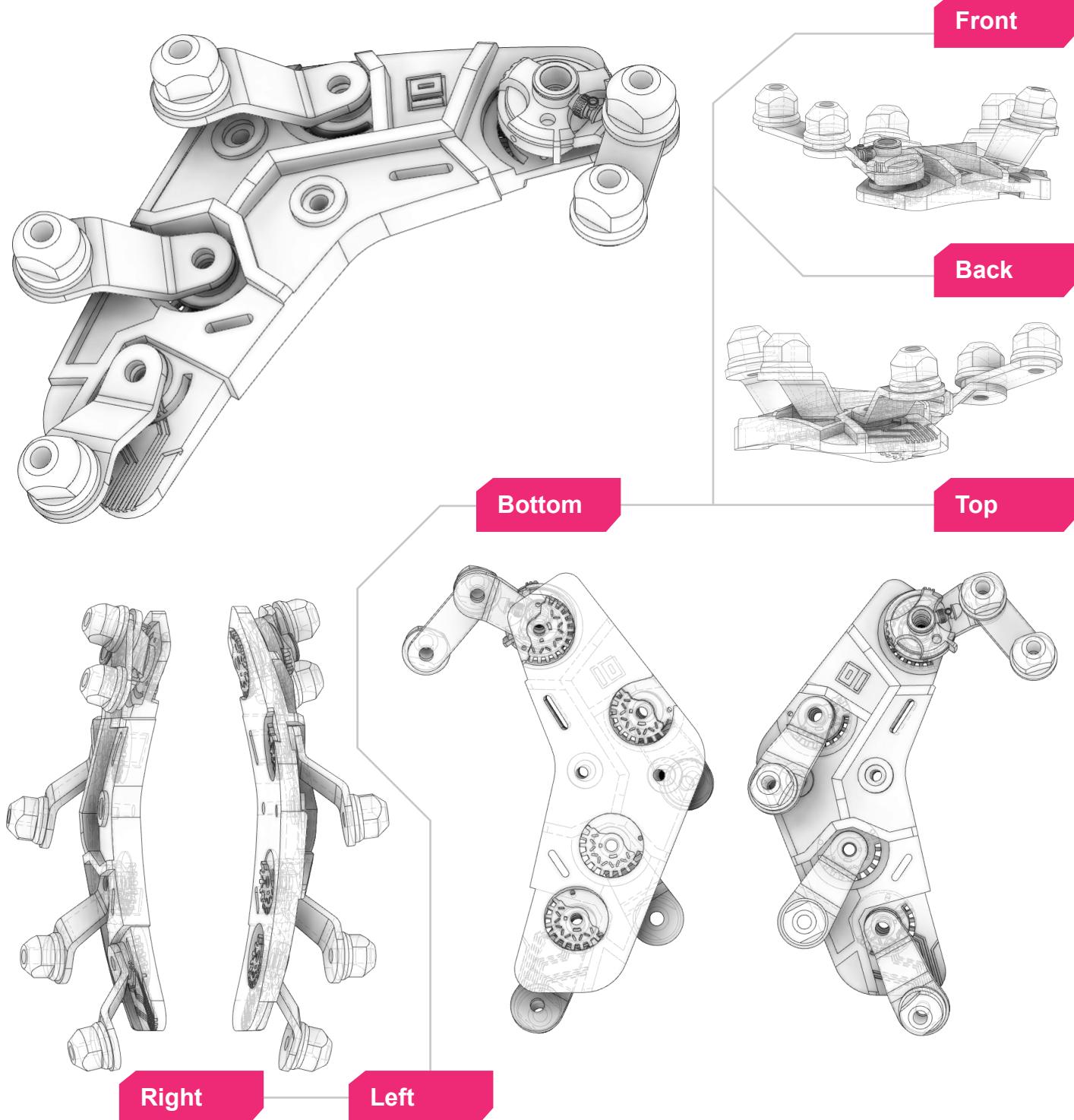
Four vacuum tubes in special holders ([6L6 Mesa Boogie Triple Rectifier power tubes](#)) can be hollowed out and rigged with LEDs. Low-voltage coin batteries can fit in cavities inside **Spine Top** and **Spine Bottom** parts to power the LEDs inline with respective resistors.





# Elysium Max Exoskeleton Assembly Instructions

## Shoulder Overview

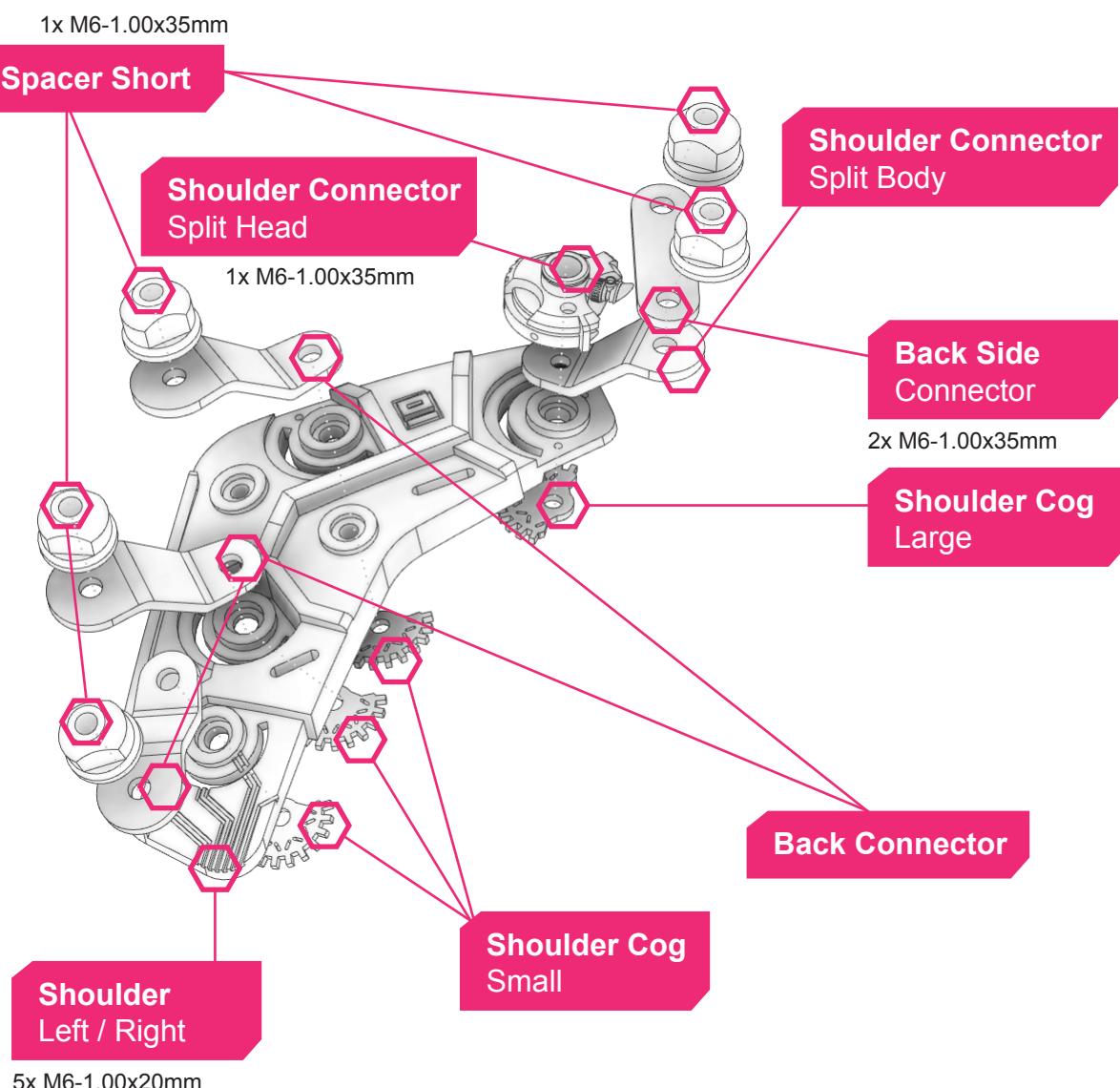


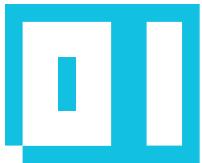


# Elysium Max Exoskeleton Assembly Instructions

## Shoulder

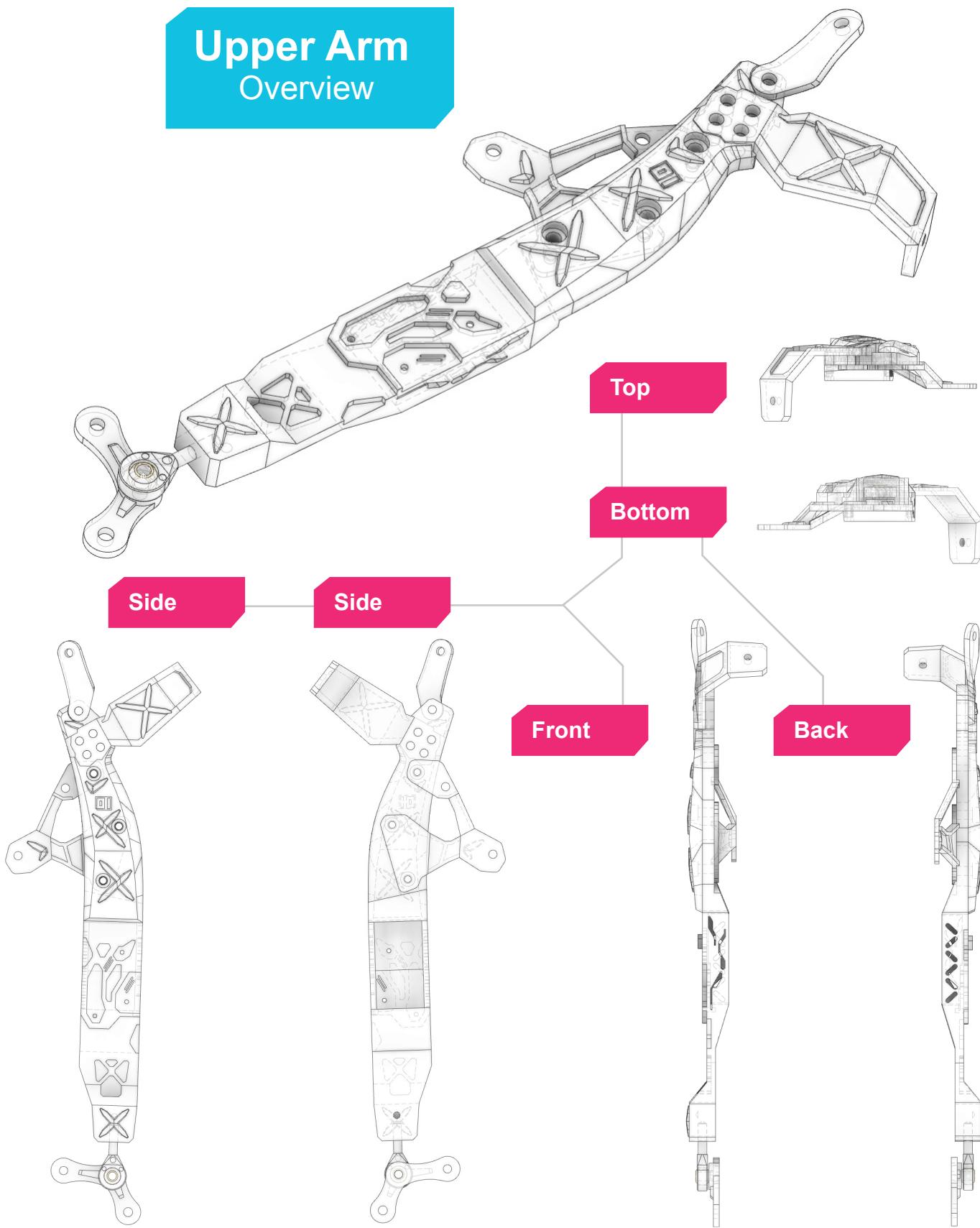
Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

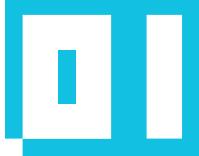




# Elysium Max Exoskeleton Assembly Instructions

## Upper Arm Overview

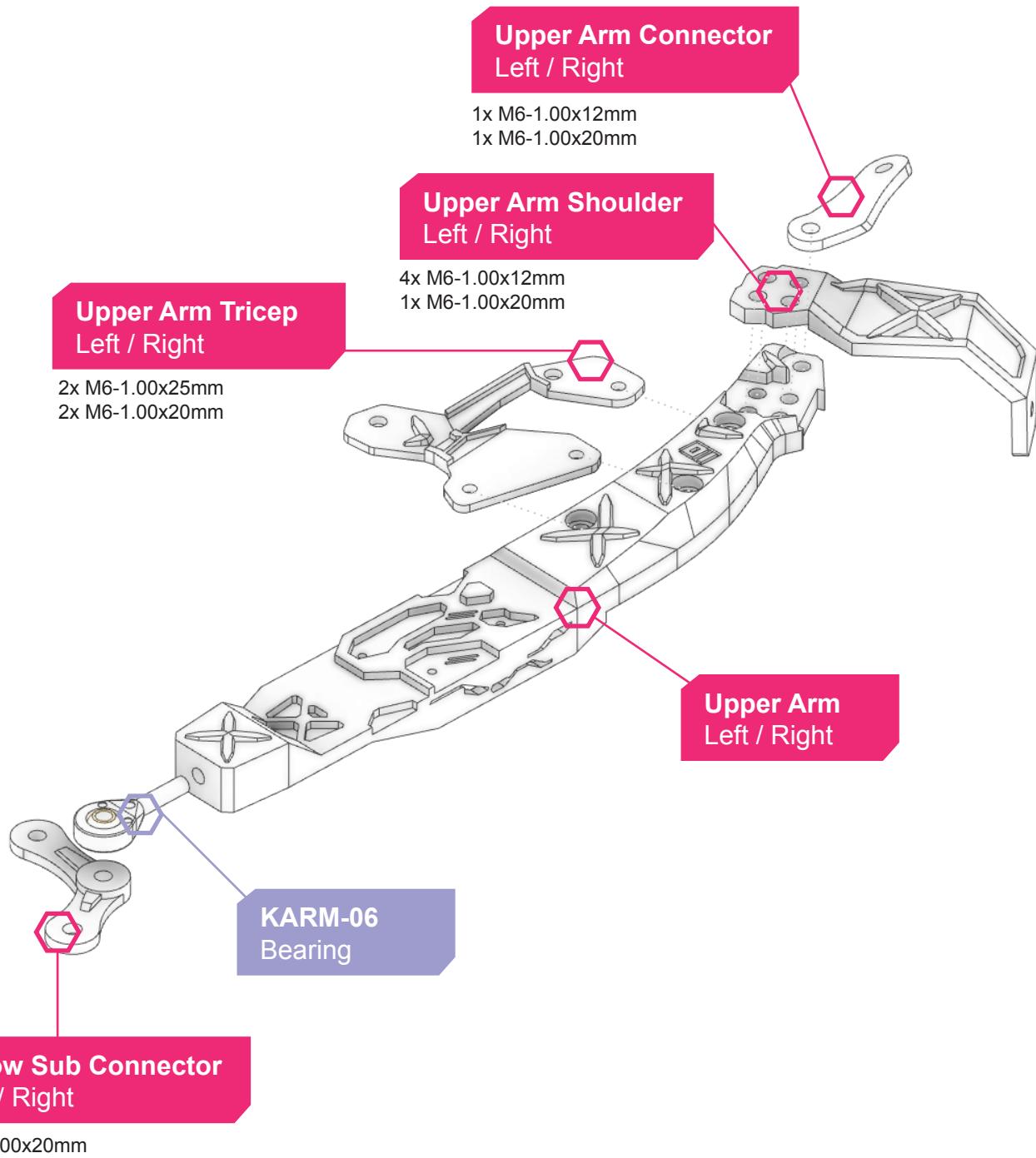


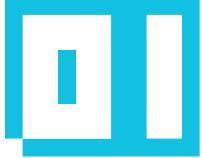


# Elysium Max Exoskeleton Assembly Instructions

## Upper Arm

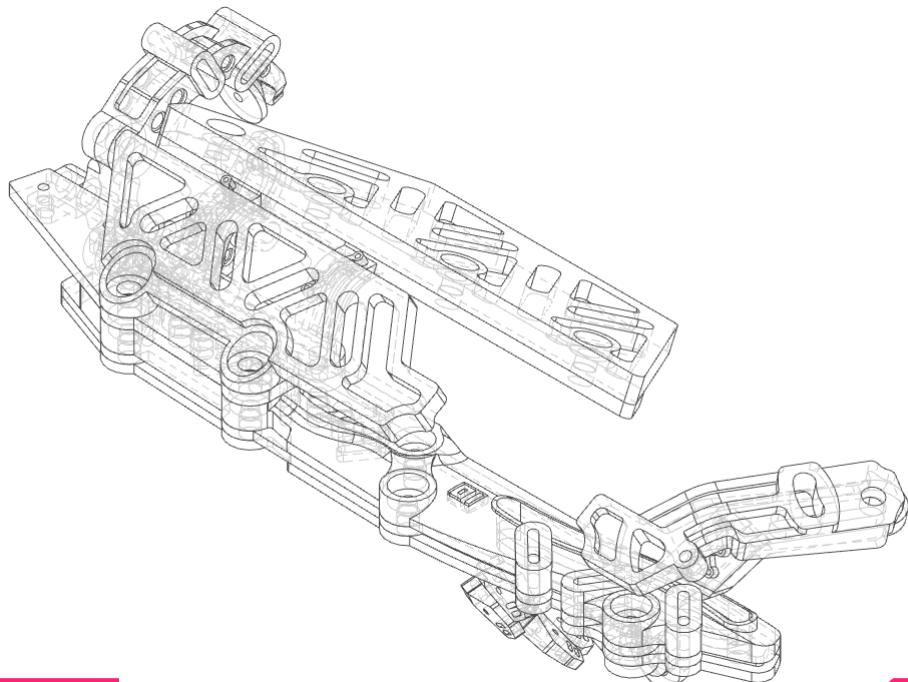
Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).



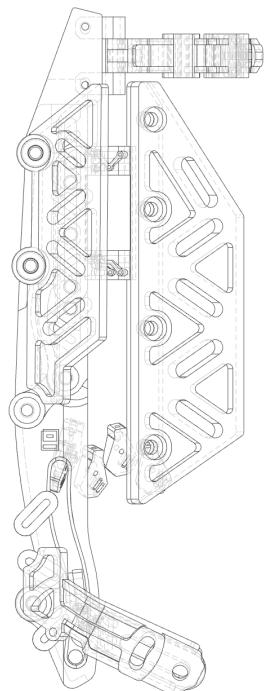


# Elysium Max Exoskeleton Assembly Instructions

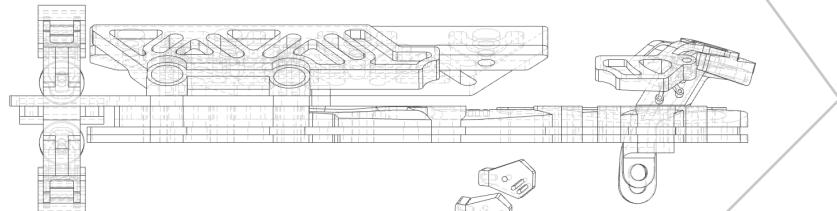
## Forearm Overview



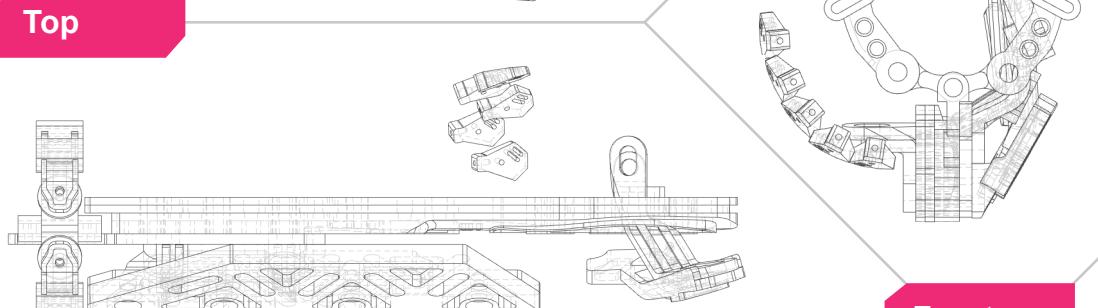
Bottom



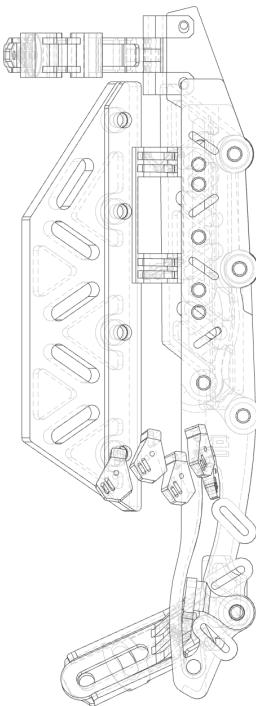
Side



Top



Front





# Elysium Max Exoskeleton Assembly Instructions

## Forearm

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

**Upper Forearm Shockplate Connector** Left / Right

4x M6-1.00x15mm

**Forearm Lower Shockplate**  
Left / Right

2x M6-1.00x25mm

**Elbow Connector Underlink**  
Left / Right

2x M6-1.00x12mm

**Lower Forearm**

**Forearm Clamp Head**

1x M3-0.50x8mm

**Forearm Clamp Link**

1x M6-1.00x35mm

**Forearm Clamp**

1x M3-0.50x20mm

**Forearm Cuff Connector**

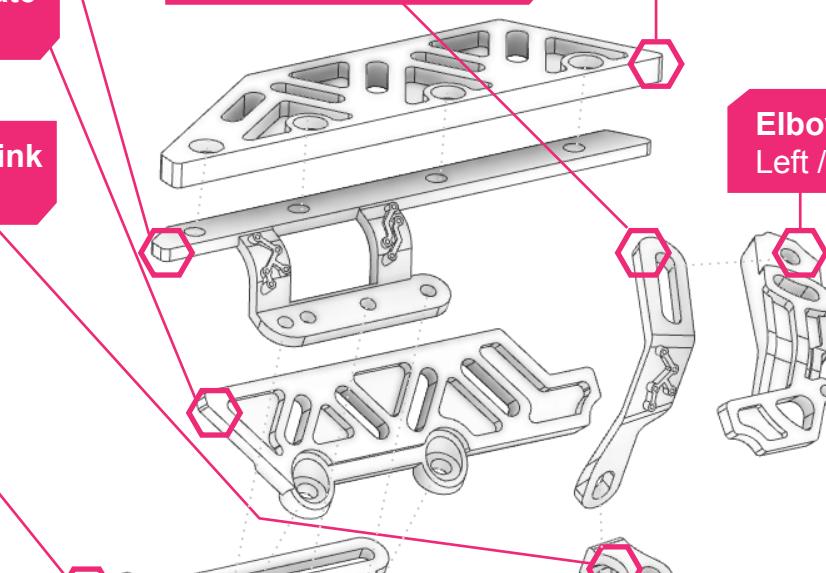
1x M3-0.50x12mm

**Forearm Upper Shock Plate**  
Left / Right

**Elbow Connector Link**  
Left / Right

**Elbow Connector**  
Left / Right

1x M6-1.00x25mm

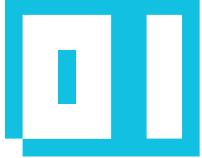


**Upper Forearm**  
Left / Right

1x M6-1.00x18mm

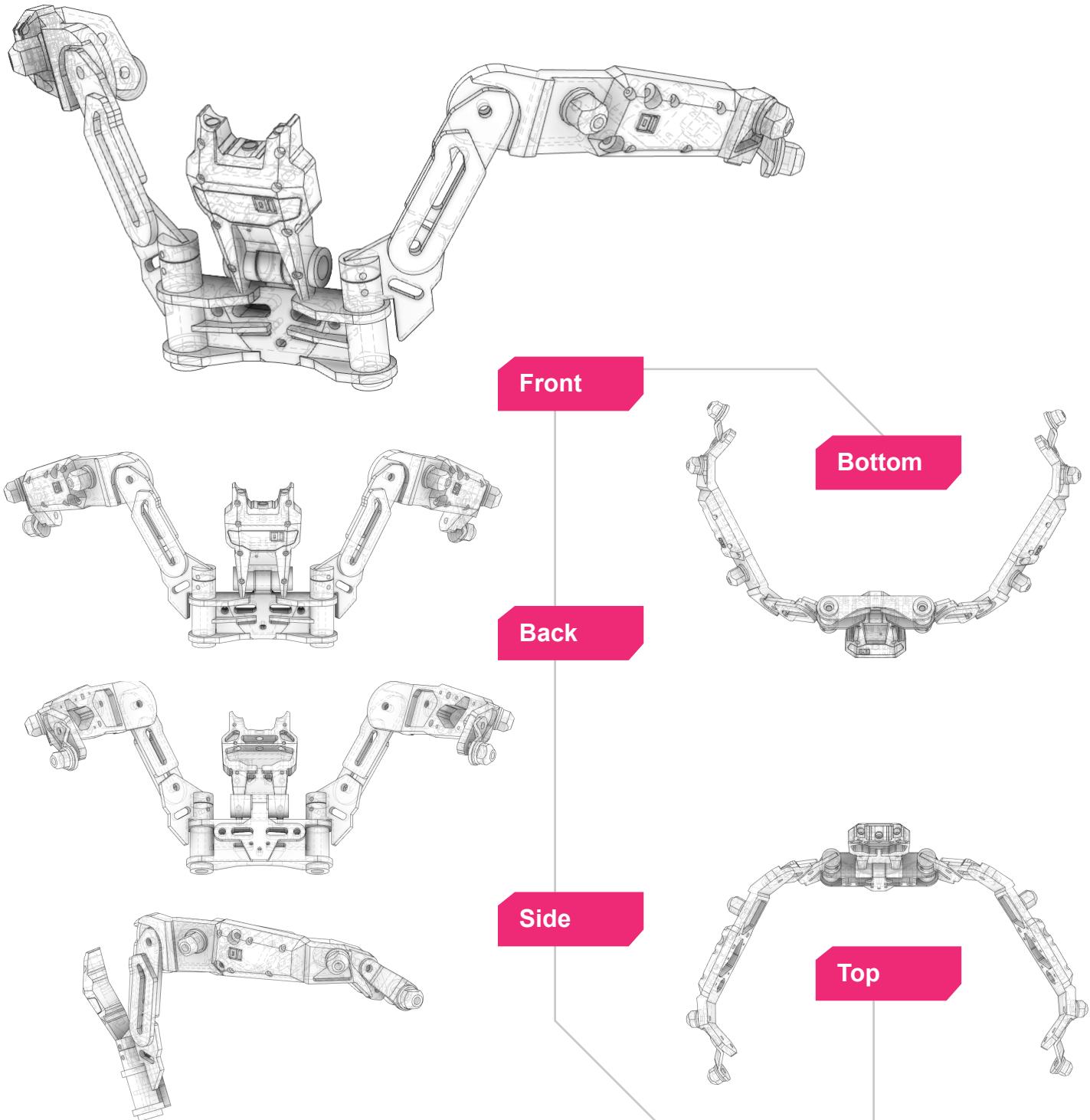
**Forearm Base**

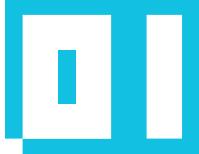
**Forearm Inner Base**



# Elysium Max Exoskeleton Assembly Instructions

## Pelvis Overview

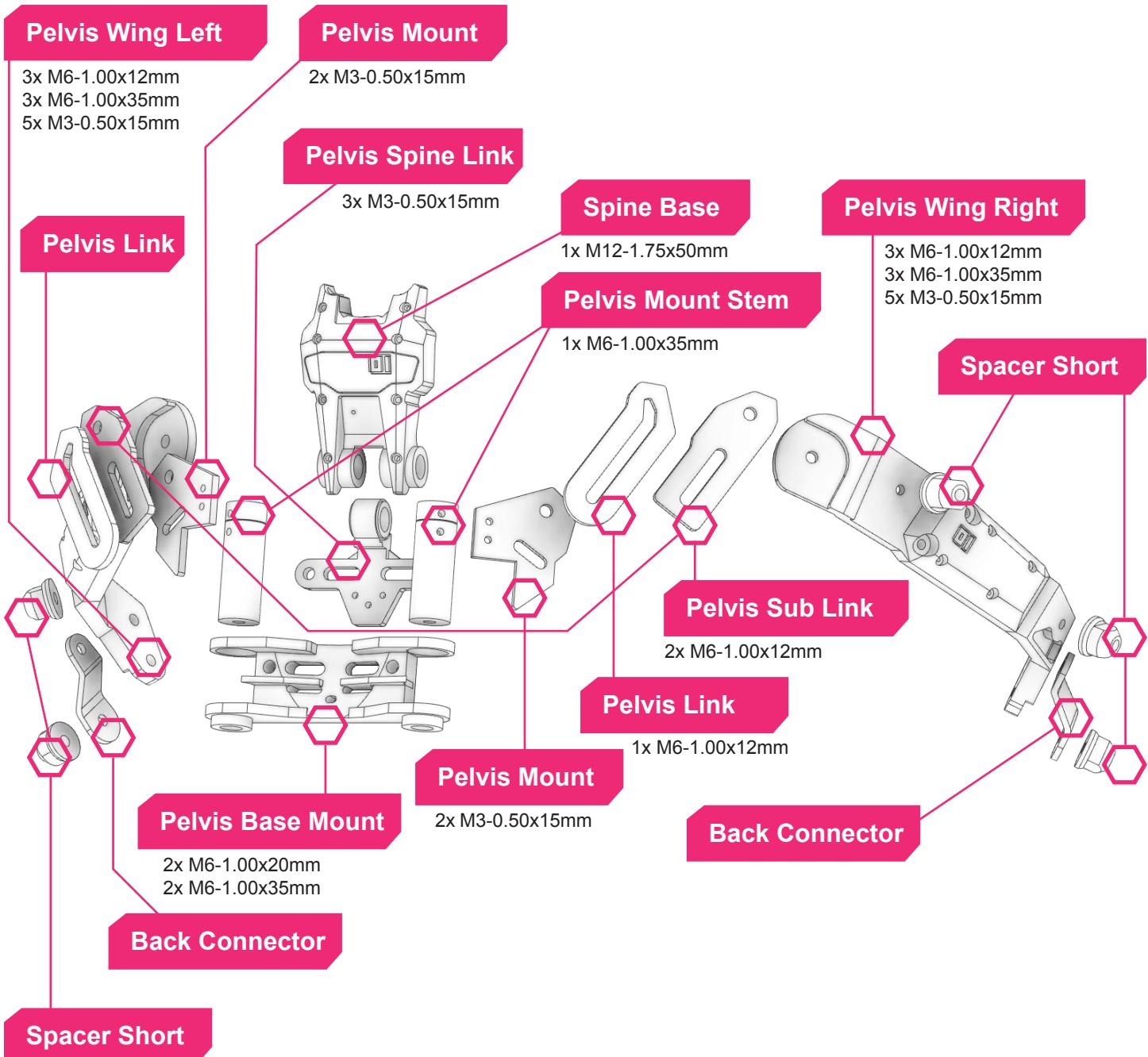


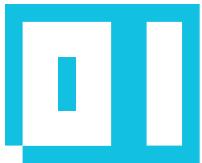


# Elysium Max Exoskeleton Assembly Instructions

## Pelvis

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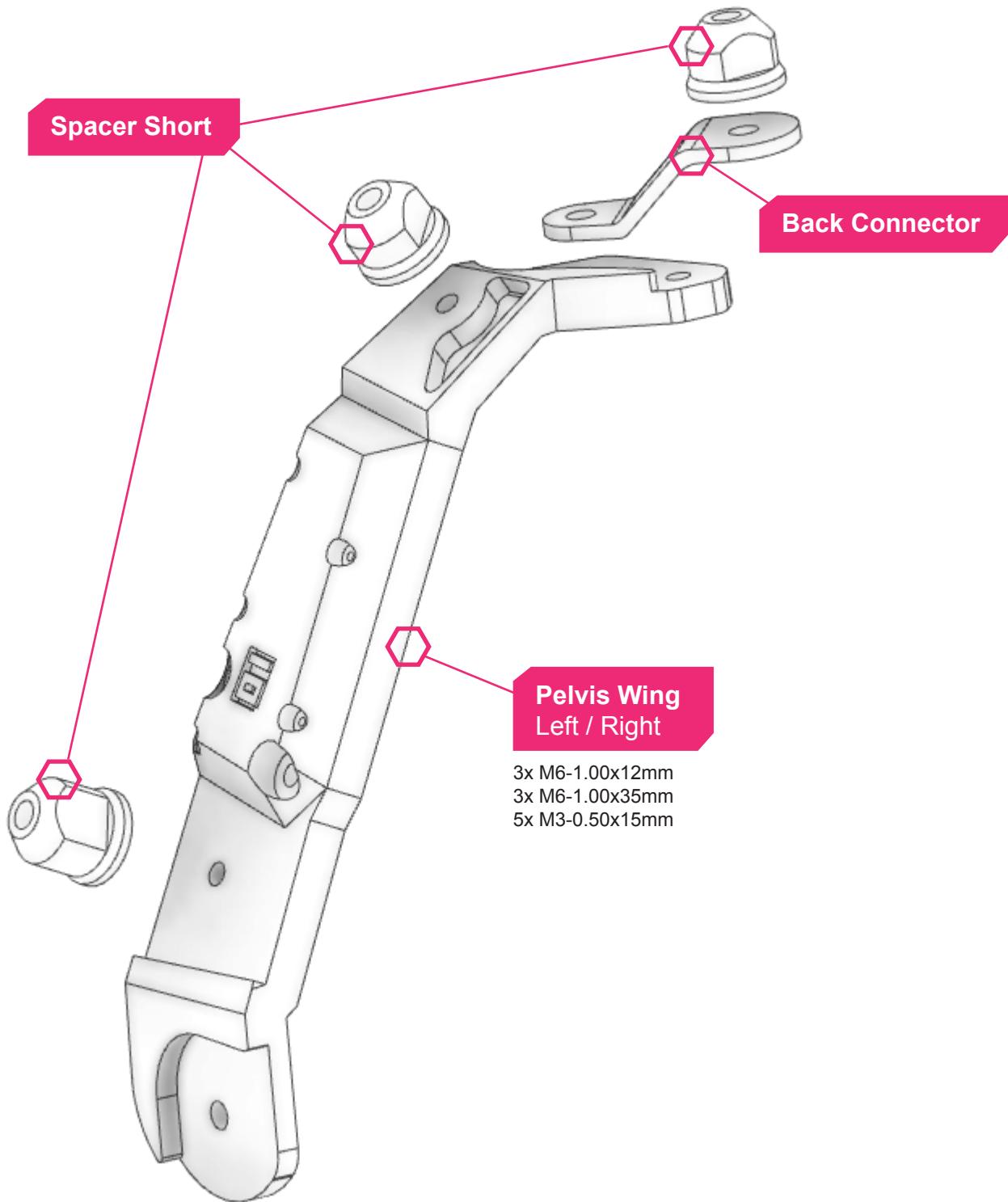


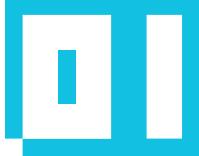


# Elysium Max Exoskeleton Assembly Instructions

## Pelvis

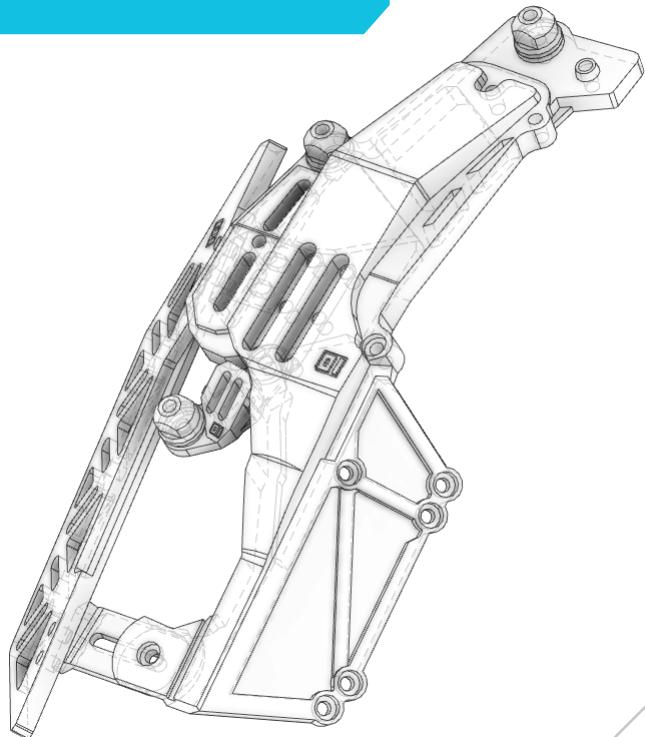
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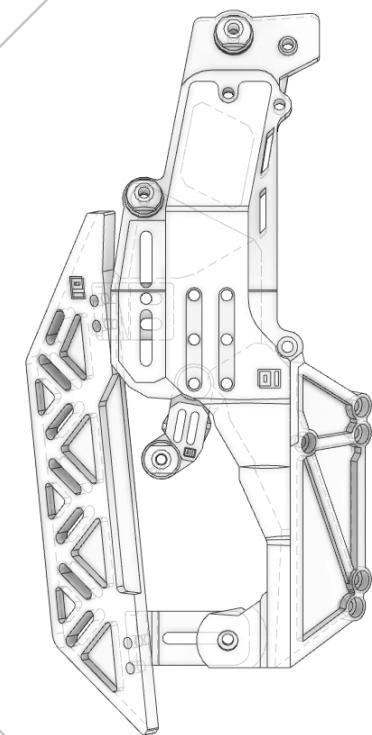


# Elysium Max Exoskeleton Assembly Instructions

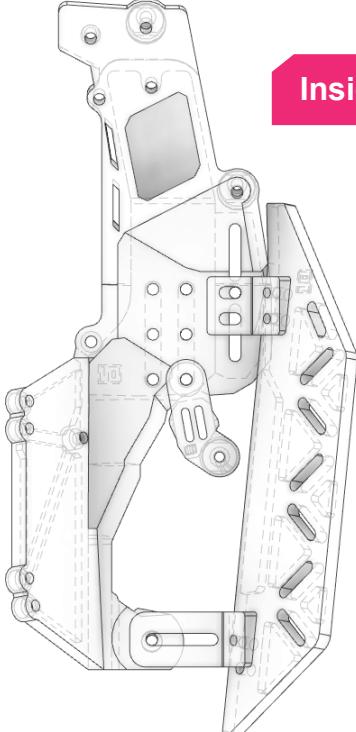
## Hip Overview



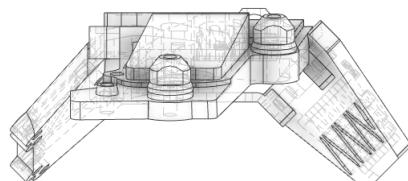
Side



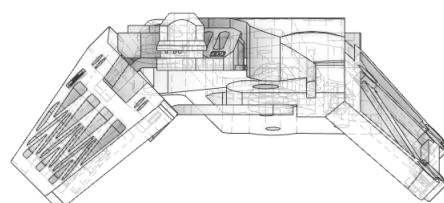
Inside



Top

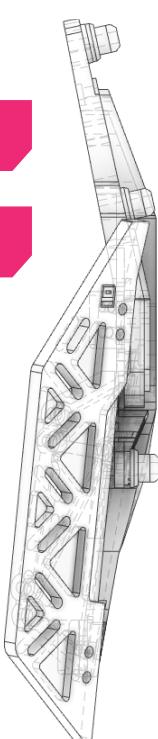
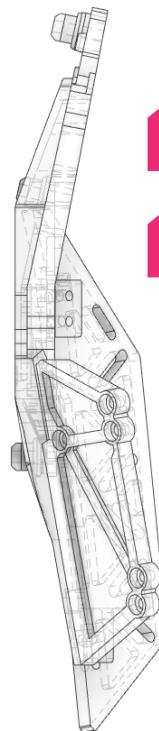


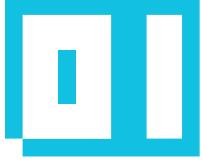
Bottom



Front →

← Back

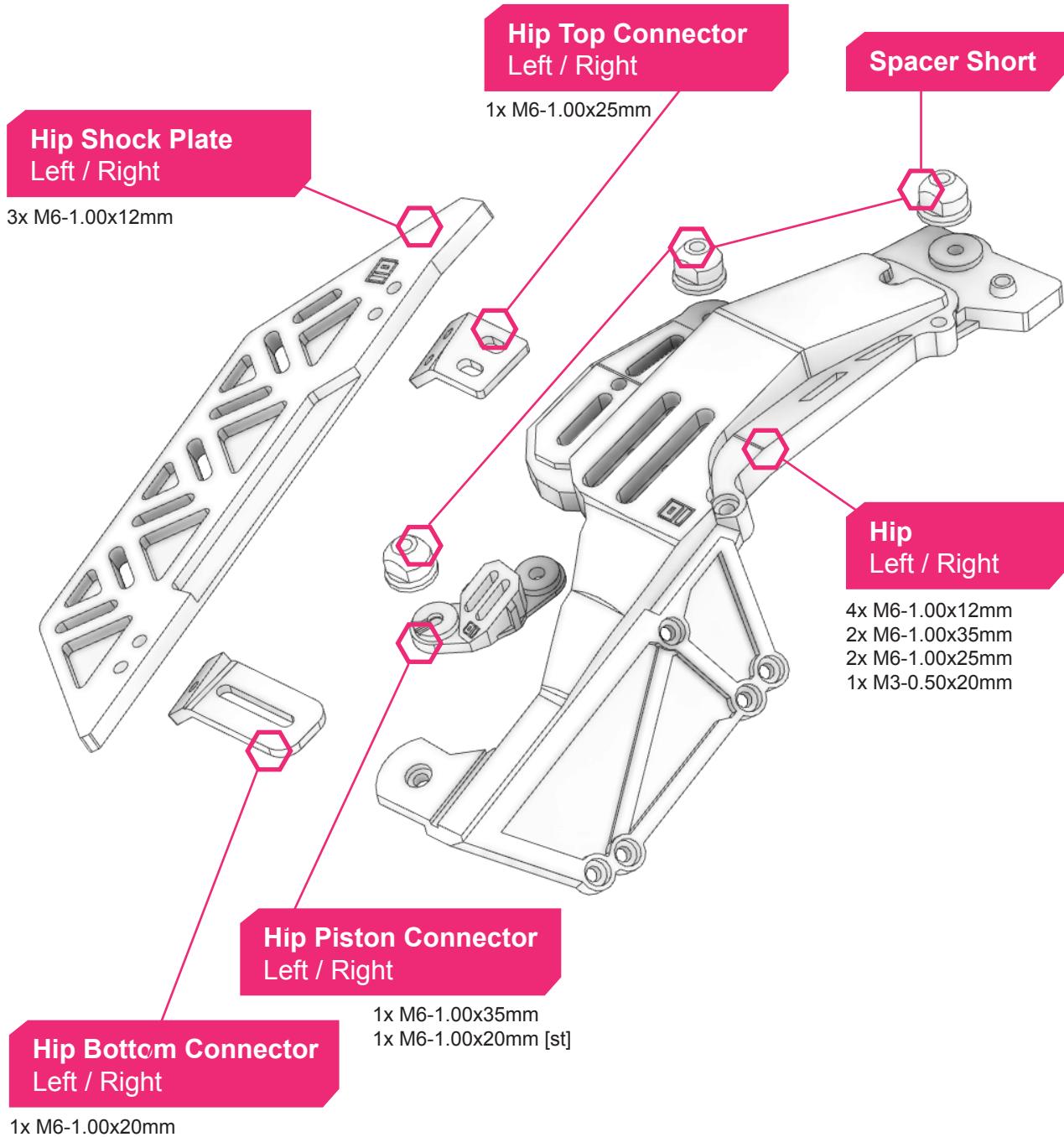


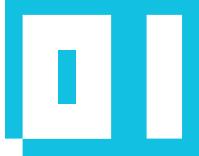


# Elysium Max Exoskeleton Assembly Instructions

## Hip

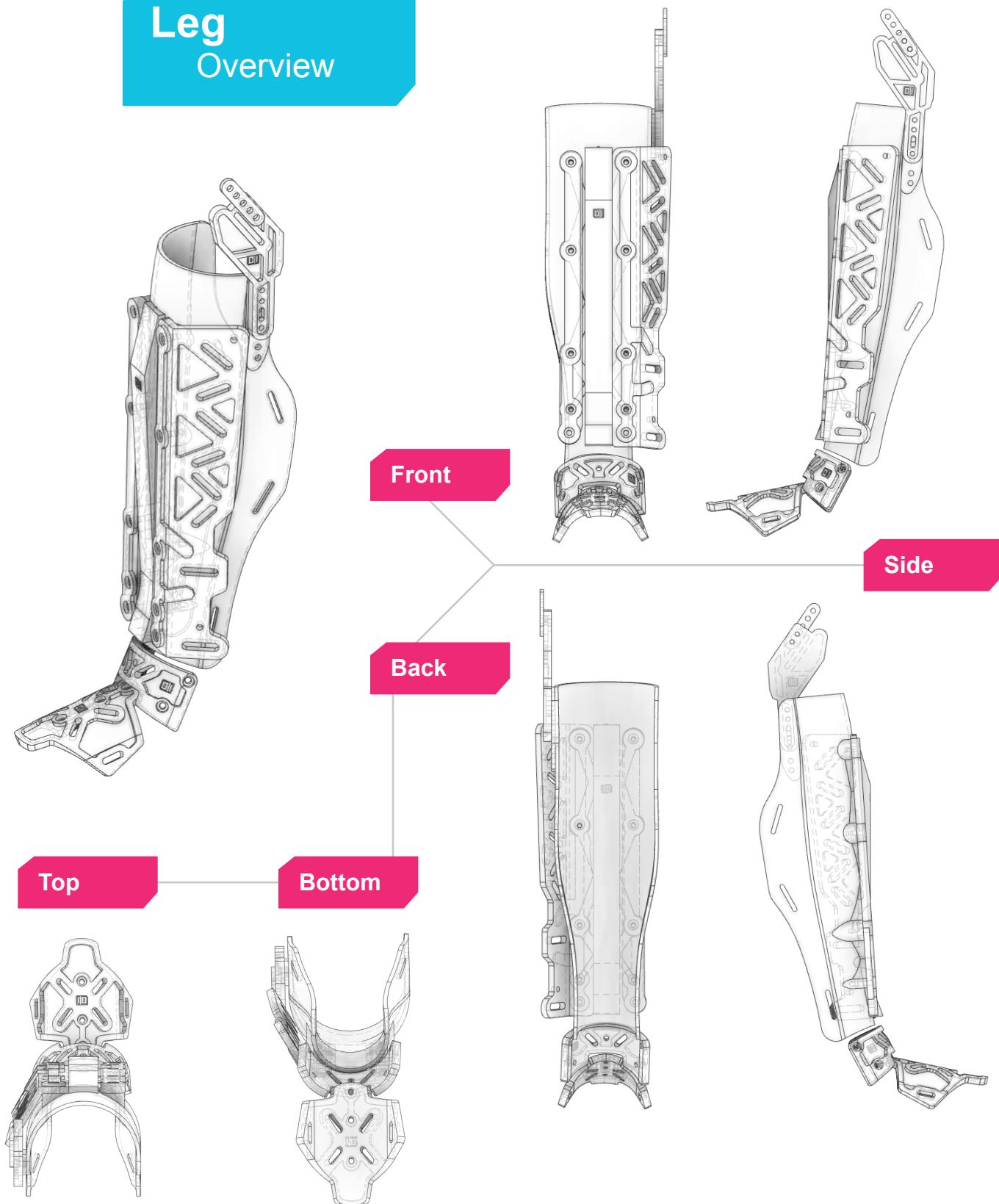
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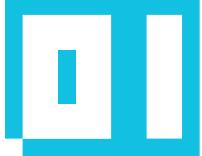




# Elysium Max Exoskeleton Assembly Instructions

## Leg Overview

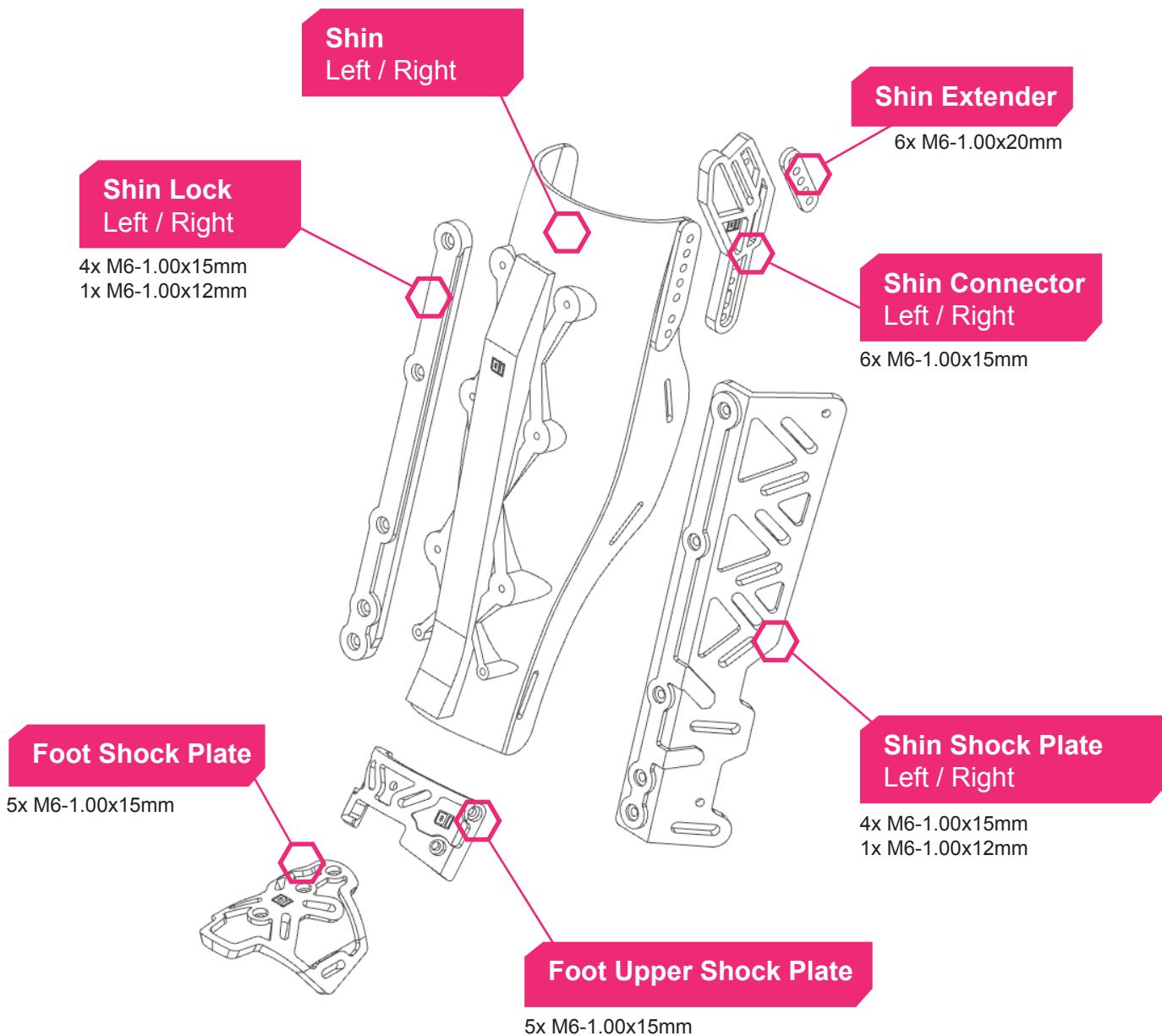


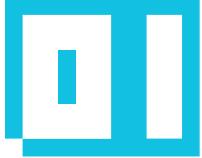


# Elysium Max Exoskeleton Assembly Instructions

## Leg

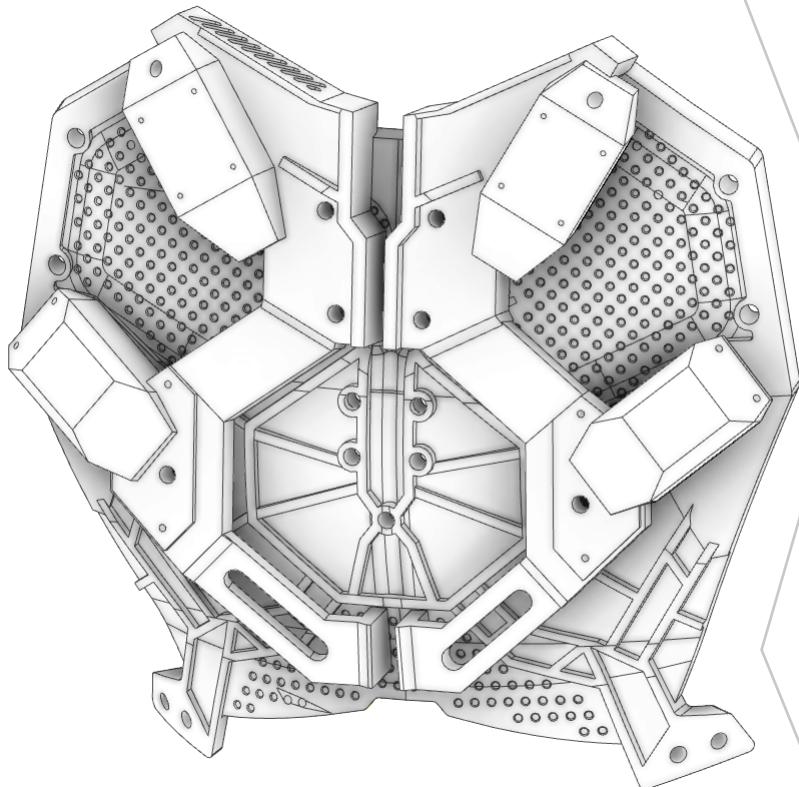
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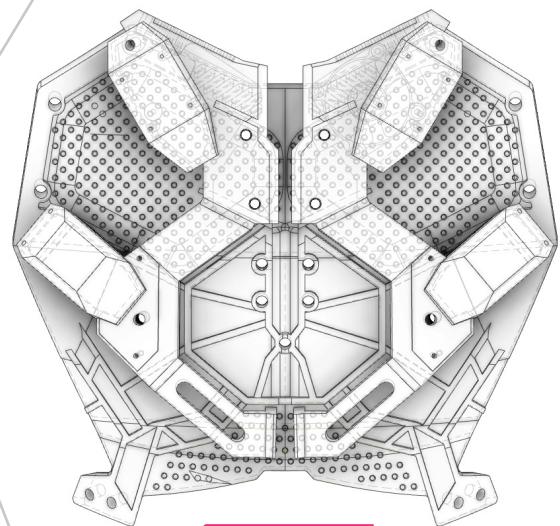


# Elysium Max Exoskeleton Assembly Instructions

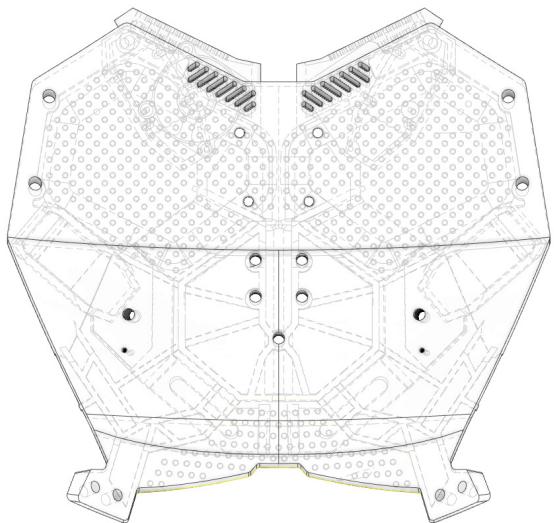
## Chest Overview



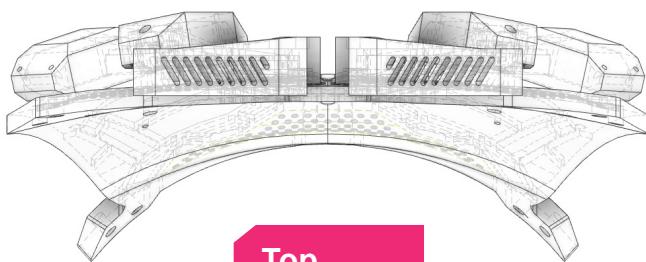
Front



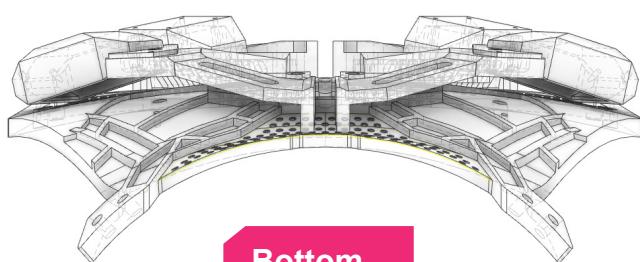
Back



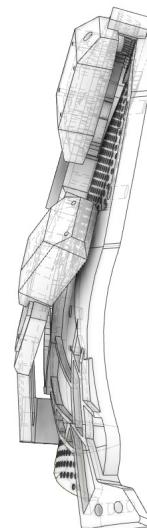
Side

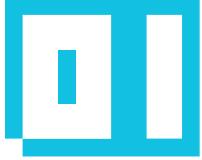


Top



Bottom

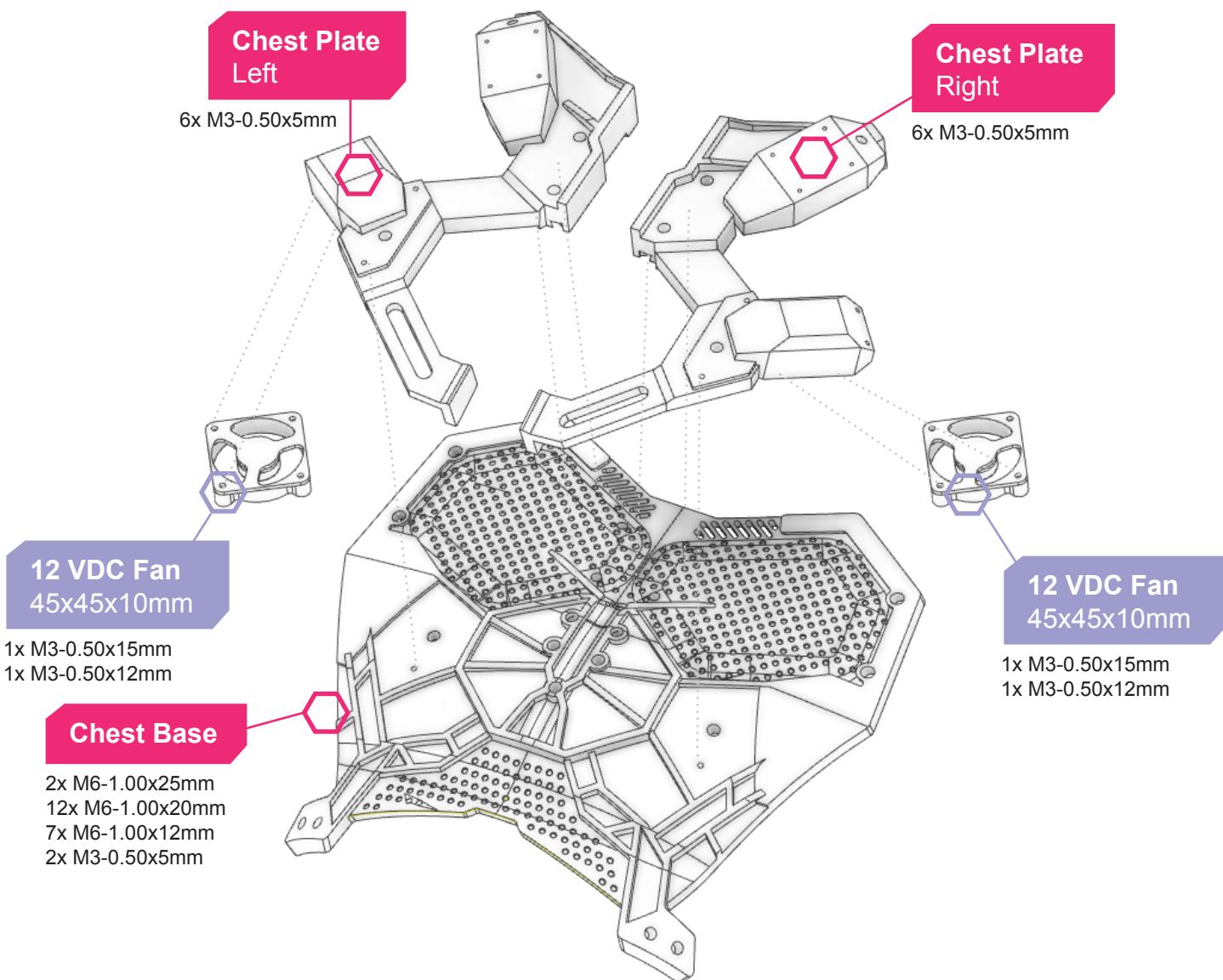


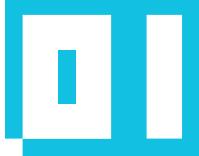


# Elysium Max Exoskeleton Assembly Instructions

## Chest

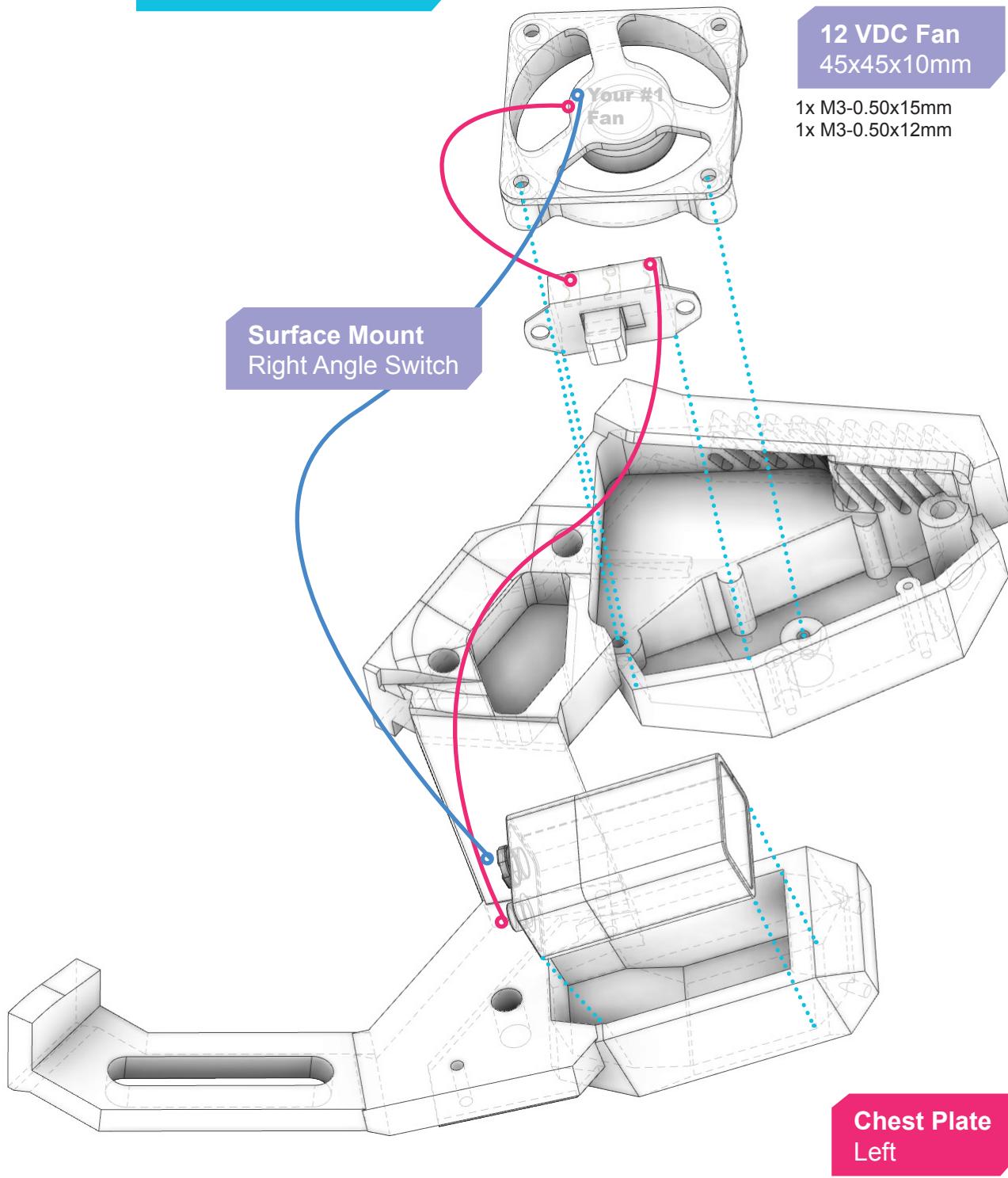
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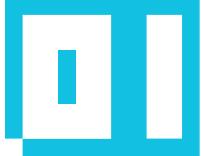




# Elysium Max Exoskeleton Assembly Instructions

## Chest Electronics

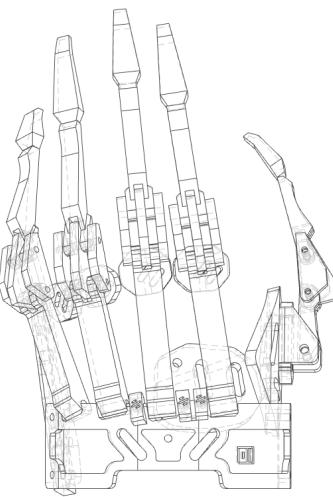




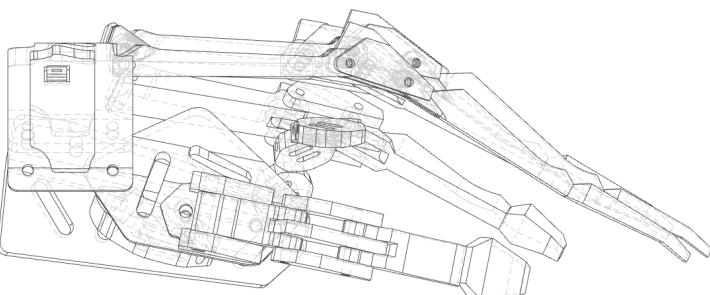
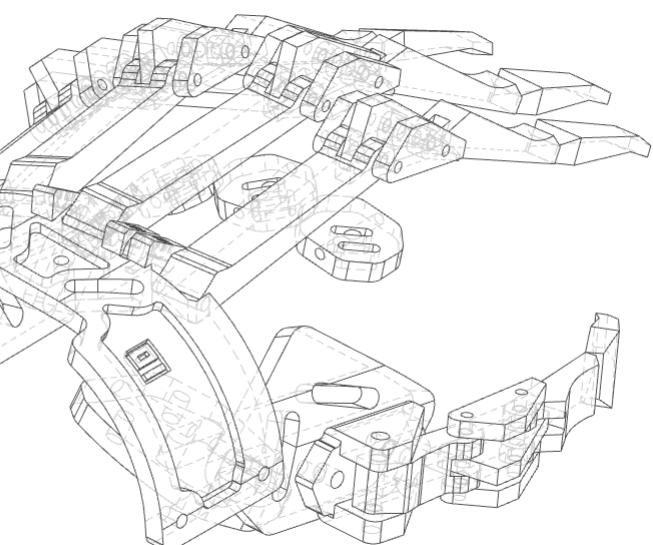
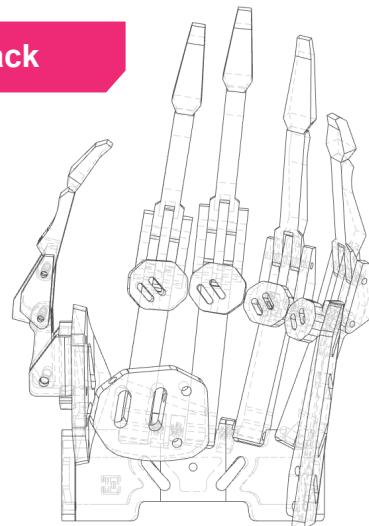
# Elysium Max Exoskeleton Assembly Instructions

## Hand Overview

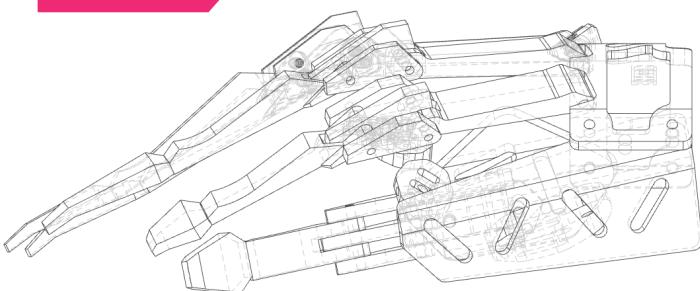
Front



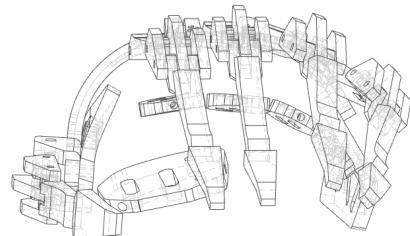
Back



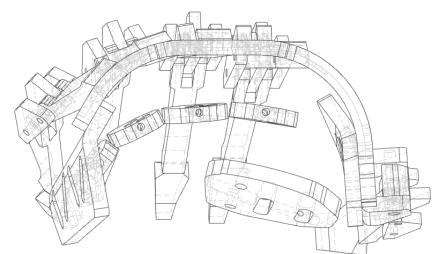
Side

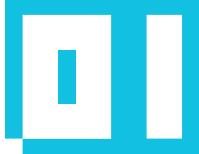


Bottom



Top



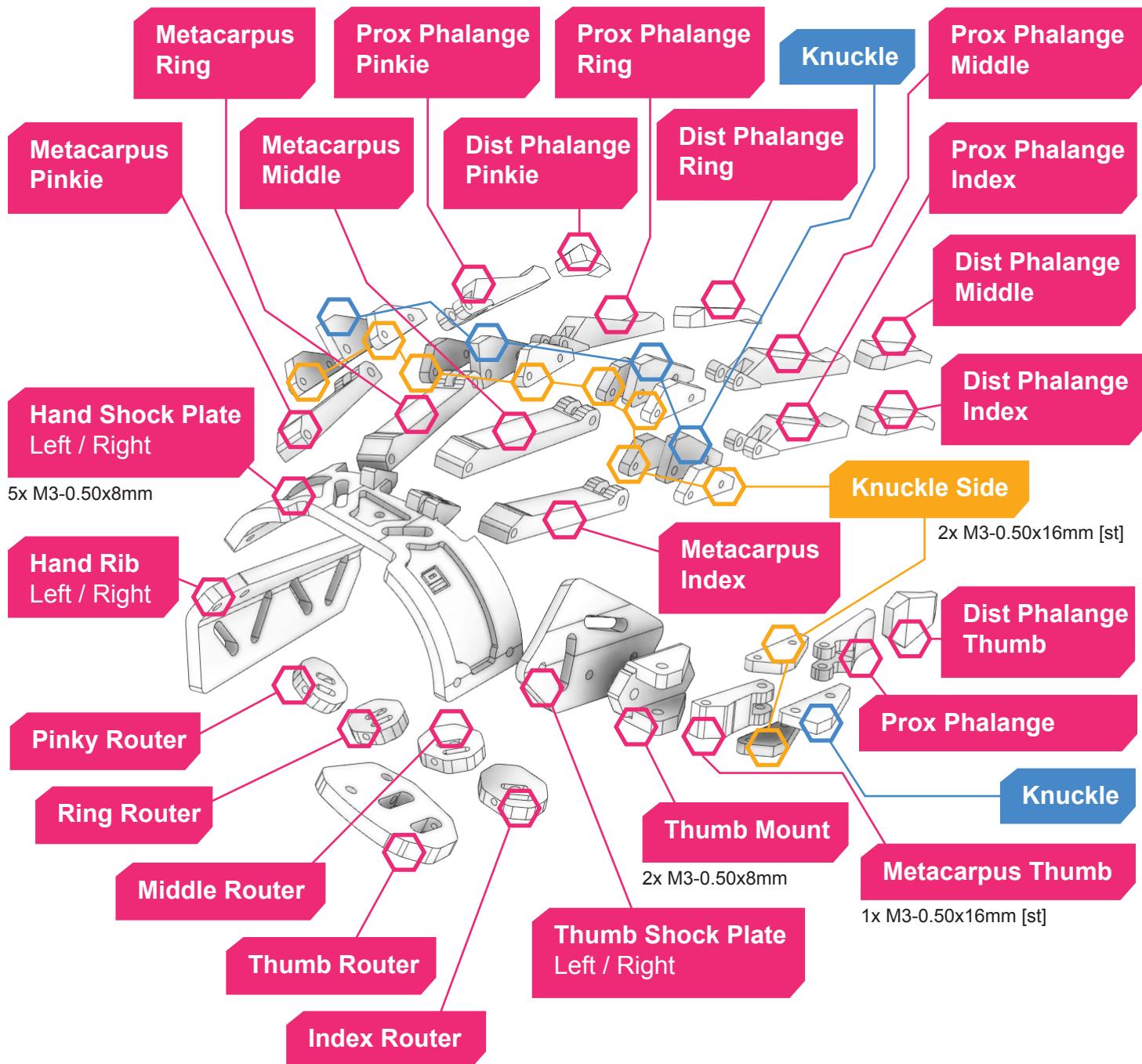


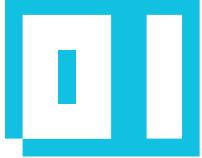
# Elysium Max Exoskeleton Assembly Instructions

## Hand

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

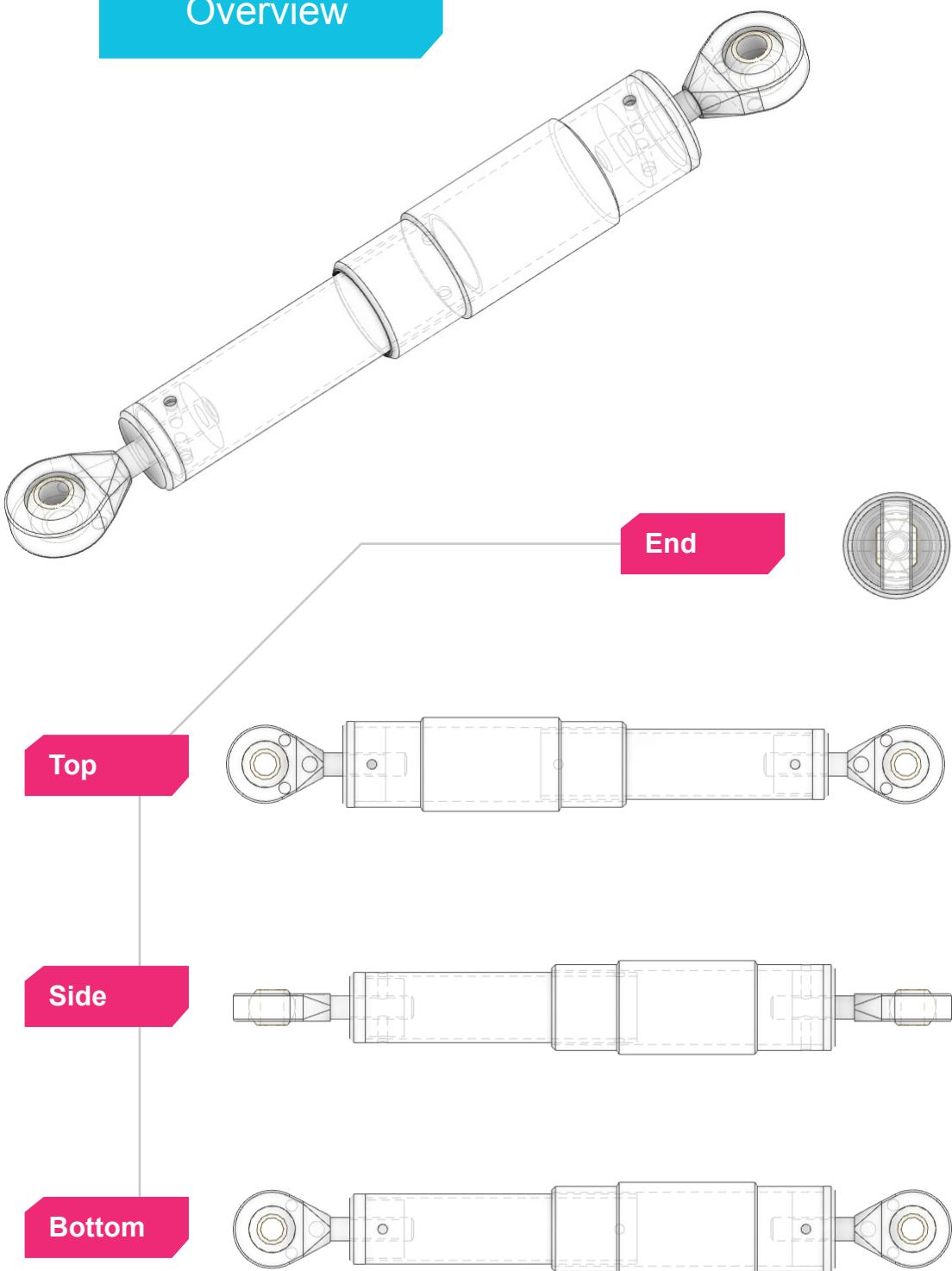
**Metacarpus** are connected to **Hand Shock Plate** using flat belts glued underneath, except **Metacarpus Thumb** which is connected to **Thumb Mount** with a set screw.





# Elysium Max Exoskeleton Assembly Instructions

## Piston Overview

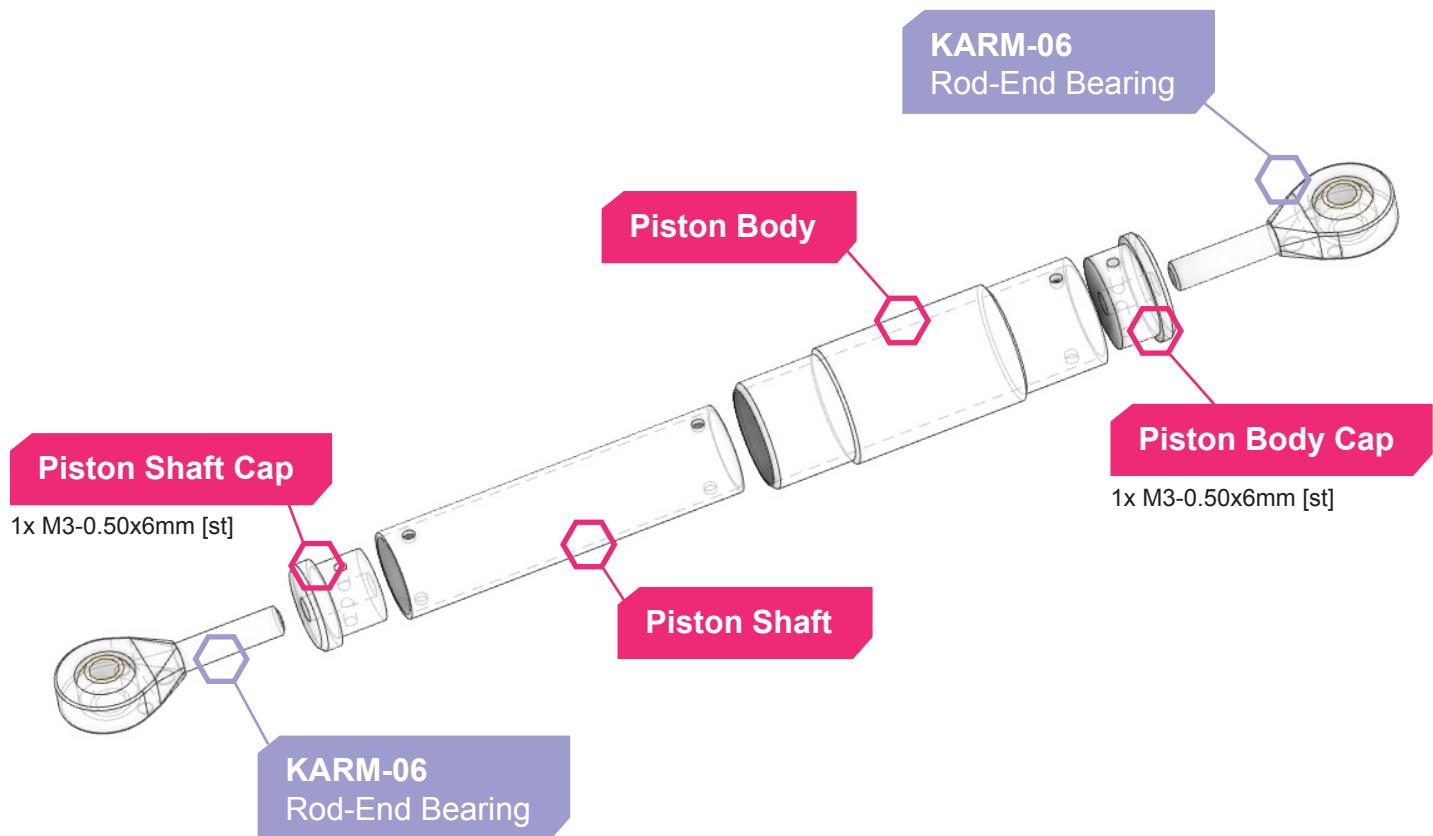


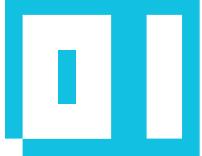


# Elysium Max Exoskeleton Assembly Instructions

## Piston

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

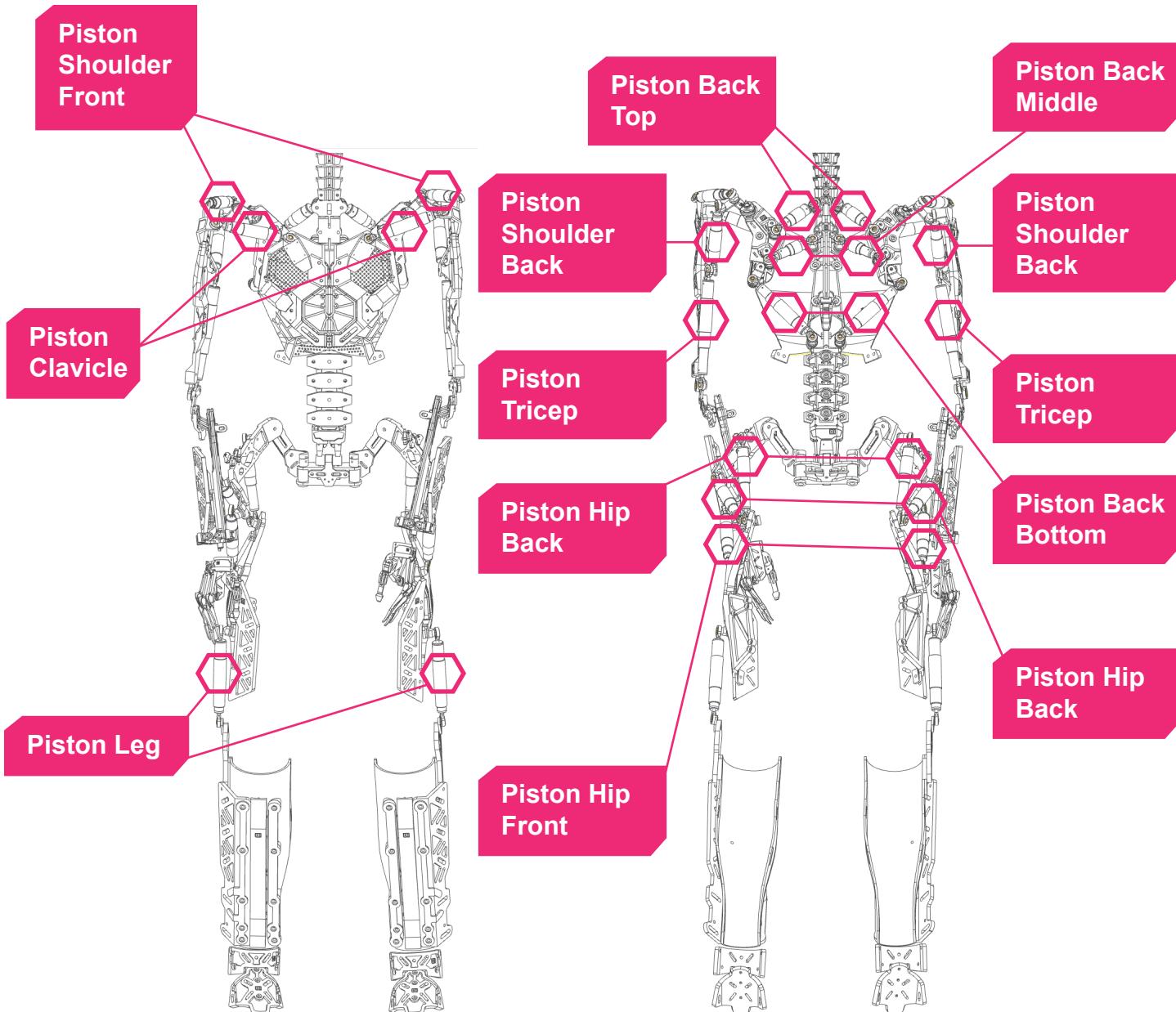


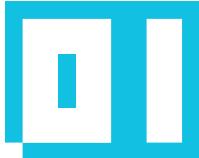


# Elysium Max Exoskeleton Assembly Instructions

## Piston Placement

Piston parts can be found in [print/pistons](#) folder on [GitHub](#), however they may be cheaper to re-create using something other than 3D printing such as approximating with plastic pipe or machining metal pipe and bar.



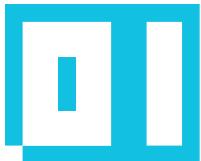


# Elysium Max Exoskeleton Assembly Instructions

## Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
<a href="#">Back Connector</a>	8	\$72.69	\$103.96
<a href="#">Back Side Connector</a>	2	\$29.32	\$34.00
<a href="#">Chest Base</a>	1	\$638.35	\$807.76
<a href="#">Chest Plate Left</a>	1	\$274.84	\$307.35
<a href="#">Chest Plate Right</a>	1	\$274.81	\$307.26
<a href="#">Distal Phalange Index</a>	2	\$26.95	\$26.78
<a href="#">Distal Phalange Middle</a>	2	\$26.78	\$26.33
<a href="#">Distal Phalange Pinky</a>	2	\$26.22	\$24.76
<a href="#">Distal Phalange Ring</a>	2	\$26.99	\$26.89
<a href="#">Distal Phalange Thumb</a>	2	\$26.81	\$26.36
<a href="#">Elbow Connector Left</a>	1	\$38.24	\$47.03
<a href="#">Elbow Connector Link Left</a>	1	\$32.21	\$49.59
<a href="#">Elbow Connector Link Right</a>	1	\$32.21	\$49.59
<a href="#">Elbow Connector Right</a>	1	\$38.24	\$47.03
<a href="#">Elbow Connector Underlink Left</a>	1	\$25.21	\$21.22
<a href="#">Elbow Connector Underlink Right</a>	1	\$25.21	\$21.22
<a href="#">Elbow Sub Connector Left</a>	1	\$28.86	\$33.18
<a href="#">Elbow Sub Connector Right</a>	1	\$28.86	\$33.18
<a href="#">Foot Shock Plate</a>	2	\$202.82	\$293.01
<a href="#">Foot Upper Shock Plate</a>	2	\$112.99	\$199.78
<a href="#">Forearm Base</a>	2	\$58.31	\$139.00

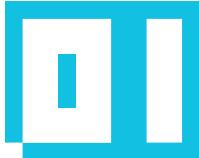


# Elysium Max Exoskeleton Assembly Instructions

## Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
<a href="#">Forearm Clamp</a>	4	\$68.67	\$140.34
<a href="#">Forearm Clamp Head</a>	4	\$27.11	\$27.05
<a href="#">Forearm Clamp Link</a>	2	\$31.97	\$37.77
<a href="#">Forearm Cuff Connector</a>	4	\$33.33	\$40.76
<a href="#">Forearm Inner Base</a>	2	\$59.76	\$144.28
<a href="#">Forearm Lower Shock Plate Right</a>	1	\$44.69	\$75.70
<a href="#">Forearm Lower Shock Plate Left</a>	1	\$44.32	\$76.29
<a href="#">Forearm Piston Connector</a>	10	\$51.42	\$71.32
<a href="#">Forearm Upper Shock Plate Left</a>	1	\$55.91	\$121.22
<a href="#">Forearm Upper Shock Plate Right</a>	1	\$55.78	\$120.90
<a href="#">Hand Rib Left</a>	1	\$31.09	\$35.96
<a href="#">Hand Rib Right</a>	1	\$31.09	\$35.66
<a href="#">Hand Shock Plate Left</a>	1	\$38.02	\$65.25
<a href="#">Hand Shock Plate Right</a>	1	\$38.02	\$65.25
<a href="#">Hip Bottom Connector Left</a>	1	\$31.90	\$37.24
<a href="#">Hip Bottom Connector Right</a>	1	\$32.78	\$35.97
<a href="#">Hip Left</a>	1	\$429.60	\$526.67
<a href="#">Hip Piston Connector Left</a>	1	\$32.27	\$39.10
<a href="#">Hip Piston Connector Right</a>	1	\$32.27	\$39.10
<a href="#">Hip Right</a>	1	\$429.60	\$526.67
<a href="#">Hip Shock Plate Left</a>	1	\$88.57	\$213.64

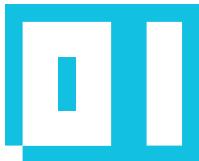


# Elysium Max Exoskeleton Assembly Instructions

## Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
<a href="#">Hip Shock Plate Right</a>	1	\$88.57	\$213.64
<a href="#">Hip Top Connector Left</a>	1	\$28.94	\$32.12
<a href="#">Hip Top Connector Right</a>	1	\$29.83	\$39.10
<a href="#">Index Router</a>	2	\$26.98	\$27.04
<a href="#">Knuckle</a>	10	\$48.81	\$67.24
<a href="#">Knuckle Side</a>	20	\$72.54	\$98.34
<a href="#">Lower Forearm</a>	2	\$43.68	\$80.83
<a href="#">Metacarpus Index</a>	2	\$29.97	\$34.68
<a href="#">Metacarpus Middle</a>	2	\$30.13	\$35.09
<a href="#">Metacarpus Pinky</a>	2	\$29.17	\$32.59
<a href="#">Metacarpus Ring</a>	2	\$29.26	\$32.80
<a href="#">Metacarpus Thumb</a>	2	\$27.59	\$28.43
<a href="#">Middle Router</a>	2	\$26.88	\$26.76
<a href="#">Neck Link</a>	3	\$52.27	\$98.67
<a href="#">Pelvis Base Mount</a>	1	\$63.78	\$140.25
<a href="#">Pelvis Link</a>	2	\$37.89	\$61.36
<a href="#">Pelvis Mount</a>	2	\$37.86	\$61.44
<a href="#">Pelvis Mount Stem</a>	2	\$49.55	\$80.67
<a href="#">Pelvis Spine Link</a>	1	\$38.44	\$49.44
<a href="#">Pelvis Sub Link</a>	2	\$39.03	\$65.17
<a href="#">Pelvis Wing Left</a>	1	\$178.95	\$232.32

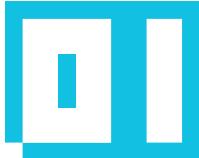


# Elysium Max Exoskeleton Assembly Instructions

## Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
<a href="#">Pelvis Wing Right</a>	1	\$179.20	\$232.89
<a href="#">Pinky Router</a>	2	\$26.48	\$25.61
<a href="#">Proximal Phalange Index</a>	2	\$28.44	\$30.44
<a href="#">Proximal Phalange Middle</a>	2	\$28.91	\$31.65
<a href="#">Proximal Phalange Pinky</a>	2	\$27.90	\$29.03
<a href="#">Proximal Phalange Ring</a>	2	\$28.48	\$30.54
<a href="#">Proximal Phalange Thumb</a>	2	\$27.49	\$28.14
<a href="#">Ring Router</a>	2	\$26.55	\$25.83
<a href="#">Shin Connector Left</a>	1	\$56.05	\$115.22
<a href="#">Shin Connector Right</a>	1	\$55.88	\$114.66
<a href="#">Shin Extender</a>	2	\$31.08	\$38.92
<a href="#">Shin Left</a>	1	\$856.87	\$1178.66
<a href="#">Shin Lock Left</a>	1	\$73.11	\$163.78
<a href="#">Shin Lock Right</a>	1	\$73.11	\$163.78
<a href="#">Shin Right</a>	1	\$856.87	\$1178.53
<a href="#">Shin Shock Plate Left</a>	1	\$215.41	\$377.13
<a href="#">Shin Shock Plate Right</a>	1	\$239.34	\$349.78
<a href="#">Shoulder Cog Large</a>	2	\$27.11	\$28.07
<a href="#">Shoulder Cog Small</a>	6	\$38.11	\$51.00
<a href="#">Shoulder Connector Split Body</a>	2	\$32.27	\$36.73
<a href="#">Shoulder Connector Split Head</a>	2	\$35.37	\$60.75

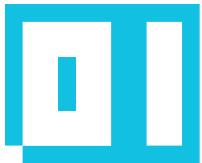


# Elysium Max Exoskeleton Assembly Instructions

## Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
<a href="#">Shoulder Left</a>	1	\$109.97	\$207.73
<a href="#">Shoulder Right</a>	1	\$109.94	\$207.73
<a href="#">Spacer Long</a>	6	\$53.75	\$80.57
<a href="#">Spacer Short</a>	22	\$122.94	\$188.19
<a href="#">Spine Base</a>	1	\$81.04	\$190.82
<a href="#">Spine Bottom</a>	1	\$75.32	\$170.87
<a href="#">Spine Connector</a>	4	\$117.47	\$214.63
<a href="#">Spine Cover Left</a>	1	\$25.12	\$22.07
<a href="#">Spine Cover Middle</a>	1	\$33.12	\$49.57
<a href="#">Spine Cover Right</a>	1	\$25.12	\$22.07
<a href="#">Spine Link</a>	3	\$79.62	\$152.50
<a href="#">Spine Middle Left</a>	1	\$81.89	\$173.57
<a href="#">Spine Middle Right</a>	1	\$81.89	\$173.57
<a href="#">Spine Middle Top</a>	1	\$49.55	\$90.16
<a href="#">Spine Neck Link Connector</a>	1	\$27.72	\$31.91
<a href="#">Spine Top</a>	1	\$63.68	\$141.75
<a href="#">Spine Top Middle Connector</a>	2	\$27.57	\$28.79
<a href="#">Thumb Mount</a>	2	\$30.19	\$34.21
<a href="#">Thumb Router</a>	2	\$32.12	\$41.52
<a href="#">Thumb Shock Plate Left</a>	1	\$27.81	\$29.46
<a href="#">Thumb Shock Plate Right</a>	1	\$27.80	\$29.43



# Elysium Max Exoskeleton Assembly Instructions

## Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
<a href="#">Upper Arm Connector Left</a>	1	\$27.18	\$27.48
<a href="#">Upper Arm Connector Right</a>	1	\$27.17	\$27.47
<a href="#">Upper Arm Left</a>	1	\$146.77	\$288.15
<a href="#">Upper Arm Right</a>	1	\$146.77	\$288.14
<a href="#">Upper Arm Shoulder Left</a>	1	\$49.72	\$83.69
<a href="#">Upper Arm Shoulder Right</a>	1	\$49.72	\$83.69
<a href="#">Upper Arm Tricep Left</a>	1	\$42.72	\$60.59
<a href="#">Upper Arm Tricep Right</a>	1	\$42.77	\$60.80
<a href="#">Upper Forearm Left</a>	1	\$54.07	\$116.79
<a href="#">Upper Forearm Right</a>	1	\$54.07	\$116.79
<a href="#">Upper Forearm Shockplate Connector Left</a>	1	\$51.89	\$74.47
<a href="#">Upper Forearm Shockplate Connector Right</a>	1	\$46.42	\$78.41
<b>Totals (all copies of all parts)</b>	<b>245</b>	<b>\$9,732</b>	<b>\$14,338</b>
<a href="#">Vacuum Tube Holder (optional)</a>	4		
<a href="#">Back Connector for Vacuum Tubes (optional)</a>	4		