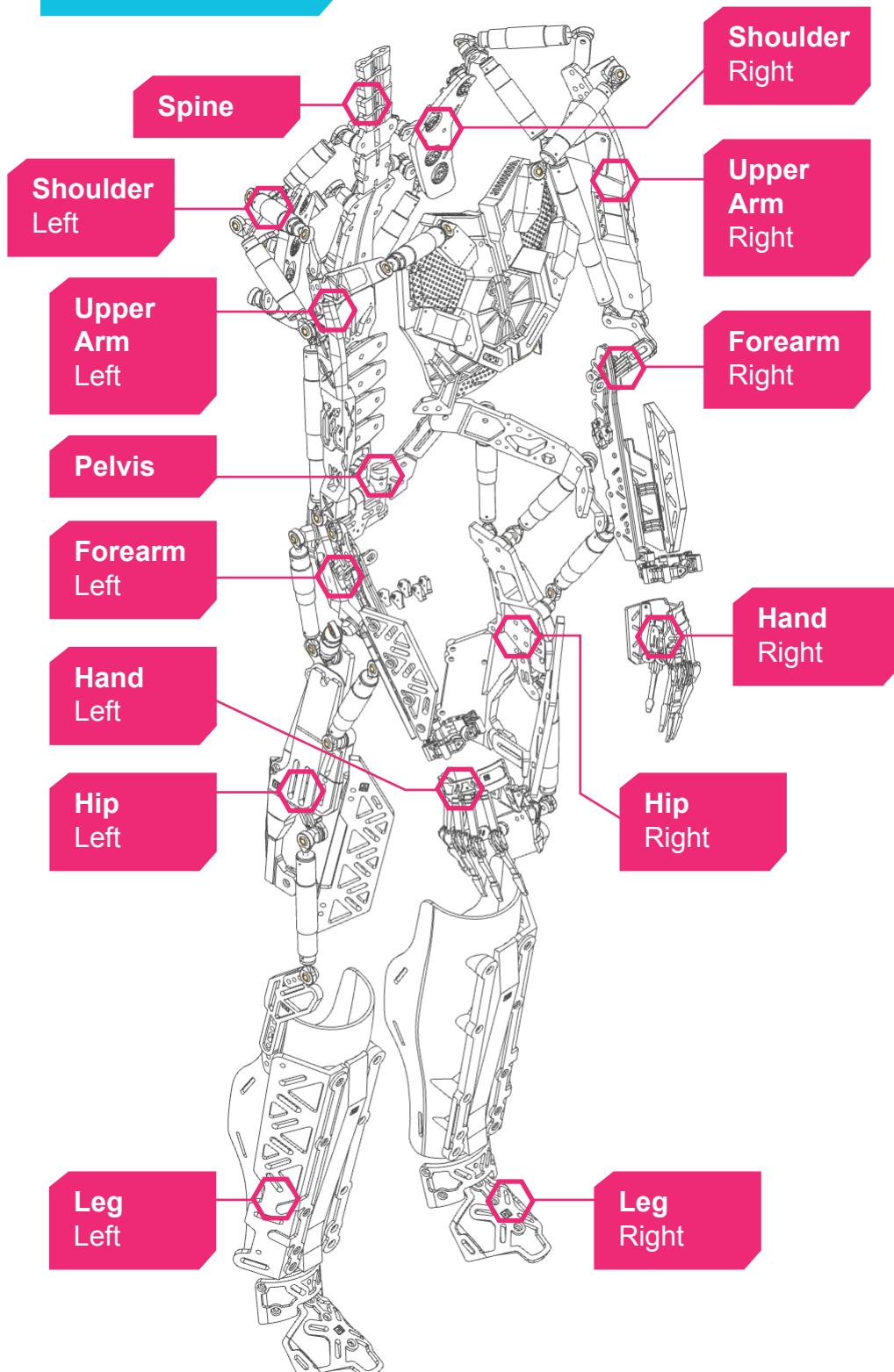
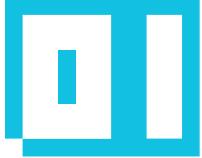


Elysium Max Exoskeleton Assembly Instructions

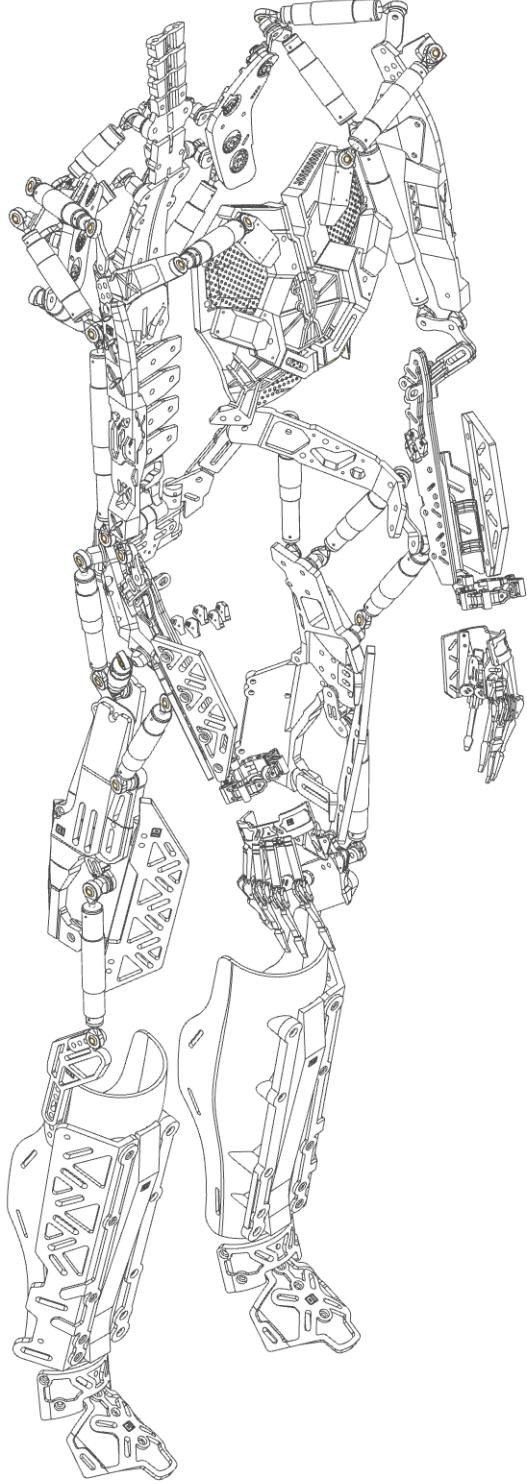
Overview



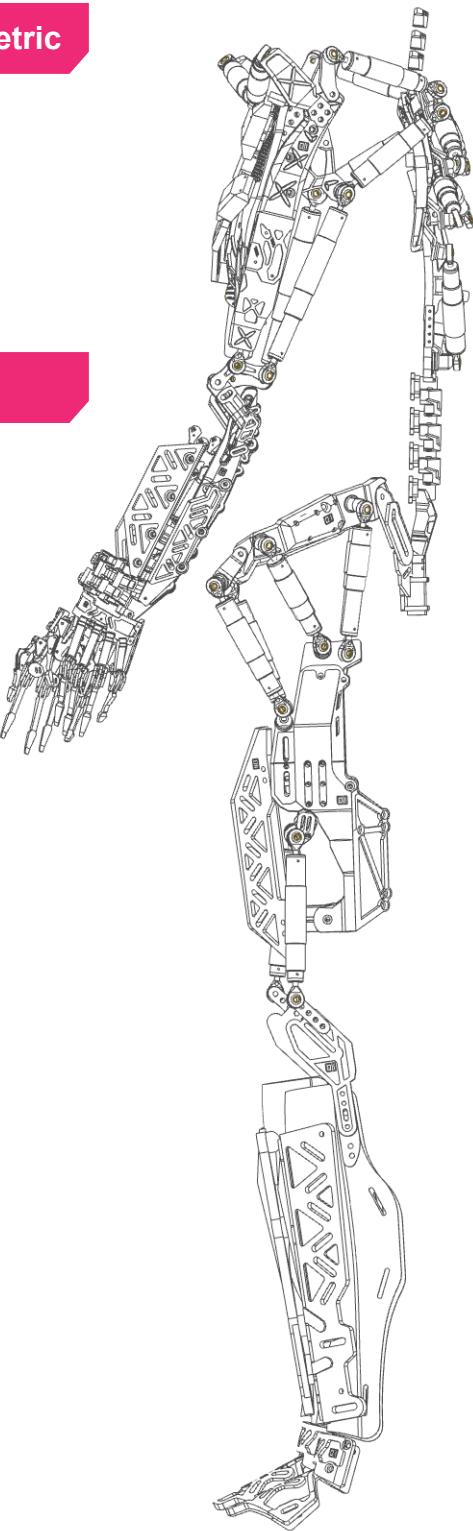


Elysium Max Exoskeleton Assembly Instructions

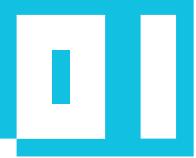
Overview



← Isometric

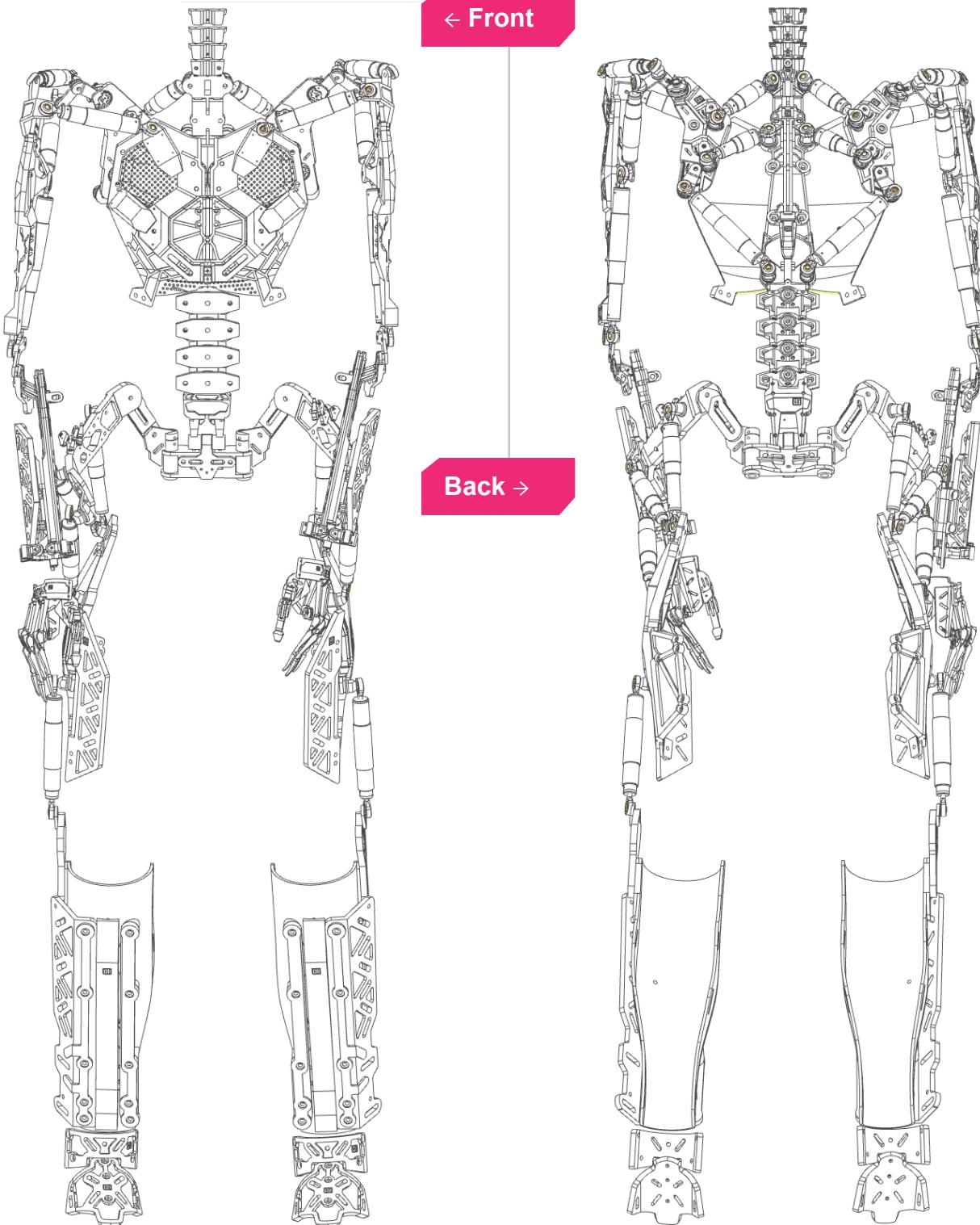


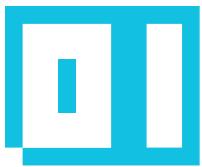
Side →



Elysium Max Exoskeleton Assembly Instructions

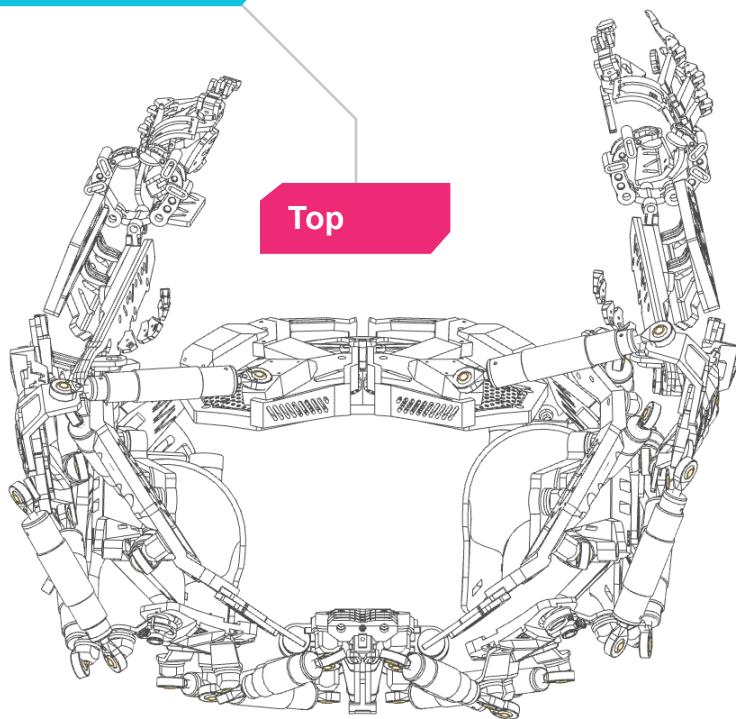
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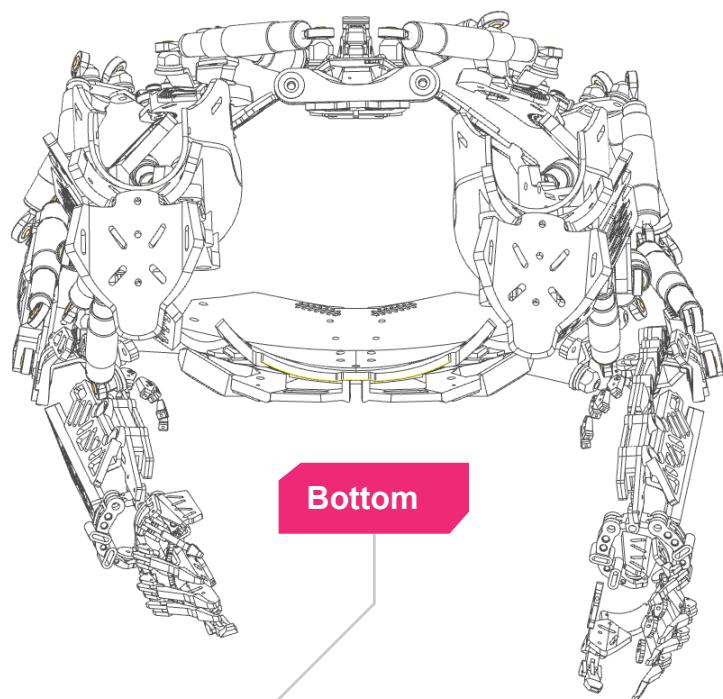


Elysium Max Exoskeleton **Assembly Instructions**

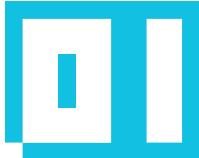
Overview



Top



Bottom

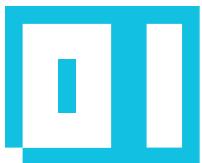


Elysium Max Exoskeleton Assembly Instructions

Fasteners

Pricing from [MSC Direct](#), [Fastenal](#), and [Lynx Heli](#) is provided for convenience.
Click on a price link to open the respective supplier's product page.

Item	Qty	Price
M6-1.00x12mm 6mm socket cap screw (black oxide), 1mm thread, 12mm long	55	\$9.38 x 100
M6-1.00x15mm 6mm socket cap screw (black oxide), 1mm thread, 15mm long	74	\$20.99 x 100
M6-1.00x18mm 6mm socket cap screw (black oxide), 1mm thread, 18mm long	2	\$9.29 x 50
M6-1.00x20mm 6mm socket cap screw (black oxide), 1mm thread, 20mm long	52	\$17.28 x 100
M6-1.00x25mm 6mm socket cap screw (black oxide), 1mm thread, 25mm long	18	\$10.99 x 50
M6-1.00x35mm 6mm socket cap screw (black oxide), 1mm thread, 35mm long	38	\$13.97 x 50
 M6-1.00x20mm [st] 6mm socket set screw (black oxide), 1mm thread, 20mm long	2	\$3.05 x 1
 M3-0.50x5mm 3mm socket cap screw (black oxide), .5mm thread, 5mm long	25	\$8.79 x 100
M3-0.50x12mm 3mm socket cap screw (black oxide), .5mm thread, 12mm long	12	\$9.675 x 50
M3-0.50x15mm 3mm socket cap screw (black oxide), .5mm thread, 15mm long	21	\$10.06 x 100
 M3-0.50x6mm [st] 3mm socket set screw (black oxide), .5mm thread, 6mm long	2	\$10.22 x 50
M3-0.50x16mm [st] 3mm socket set screw (black oxide), .5mm thread, 16mm long	22	\$4.00 x 10
 M12-1.75x50mm [st] 12mm sckt set screw (black oxide), 1.75mm thread, 50mm long	1	\$2.36 x 1



Elysium Max Exoskeleton Assembly Instructions

Bearings

The rod-end bearings are [KARM-06](#) from [Igus](#) in Germany. An Inventor model of the bearing is included. Ordering 24 of these for the whole suit is will cost approx. \$80.

Printing

Build Volume:

5,592,770 mm³ (341.3 cubic inches) according to Inventor iProperties.

The exoskeleton has been printed in several orders from [Protolabs](#) (online manufacturer) and [RapidMade](#) (in Portland, Oregon).

[Accura Xtreme White](#) material was used for **SLA** and (unfilled) [Nylon 12](#) for **SLS**. Parts that have to bear a lot of stress have been printed using laser sintering due to high elongation on break properties. SLS is also great for tapping and drilling. All other parts where cosmetic appearance was more important were printed using SLA.

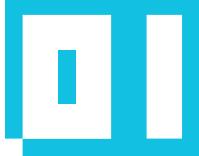
Electronics

Fans

Two [brushless DC cooling fans \(12 V\)](#) powered by 9 V batteries can be installed in the **chest piece**. The fans are modeled in Inventor to show them in the assembly and carve out the perfect negative space where they can be snapped in. The fans complete two copies of the same circuit with fan, battery and switch (resistors are optional to extend battery life).

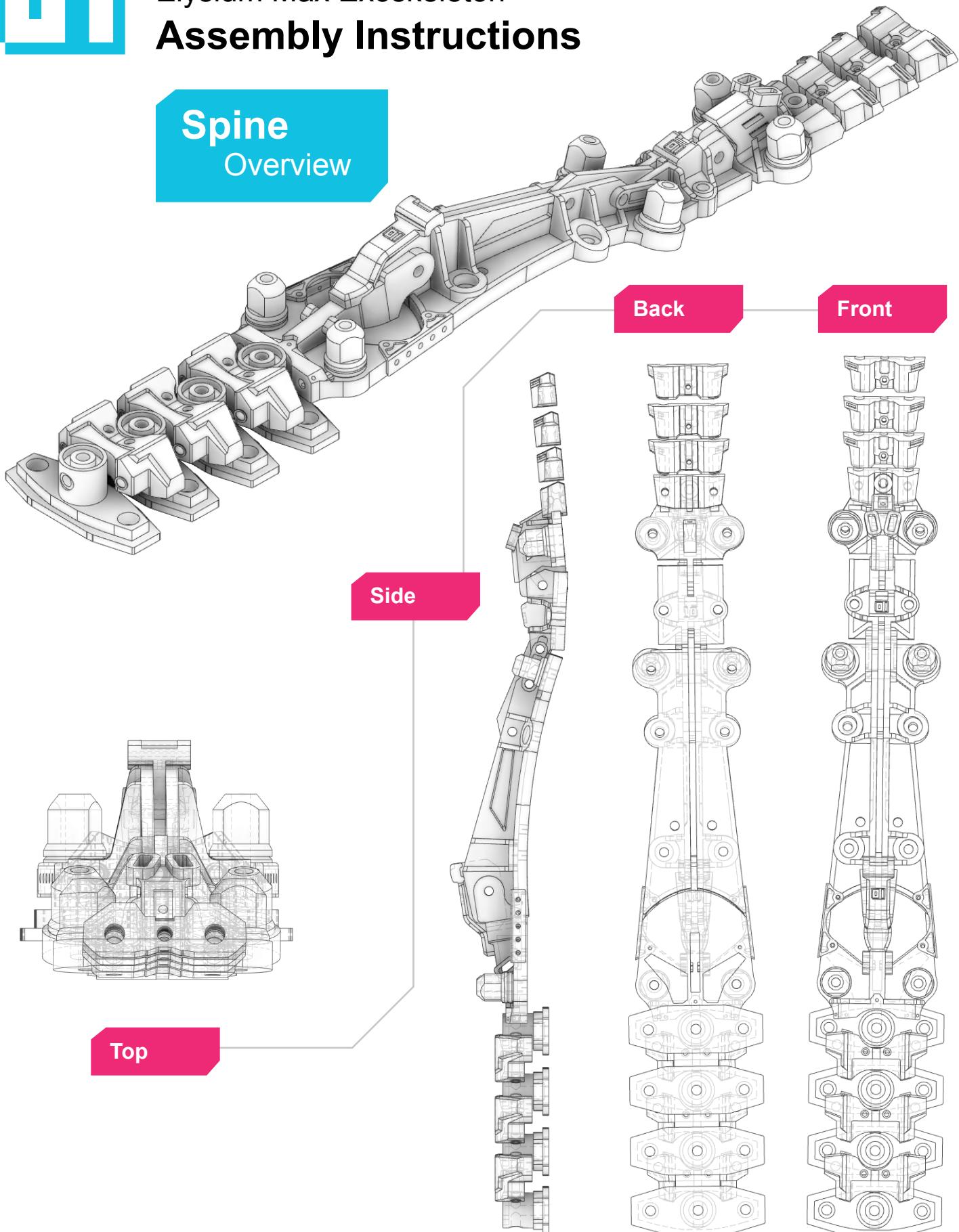
Lighting

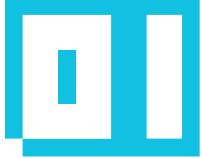
The **Upper Arm**, **Hip**, **Pelvis Wing**, **Spine Base**, and **Spine Link** parts have cavities where LED lights with small batteries can be installed. These circuits include LED, resistor, and one or more AAA or coin batteries. Lastly, 4 vacuum tubes in special holders can be [hollowed out and rigged with LEDs](#).



Elysium Max Exoskeleton Assembly Instructions

Spine Overview

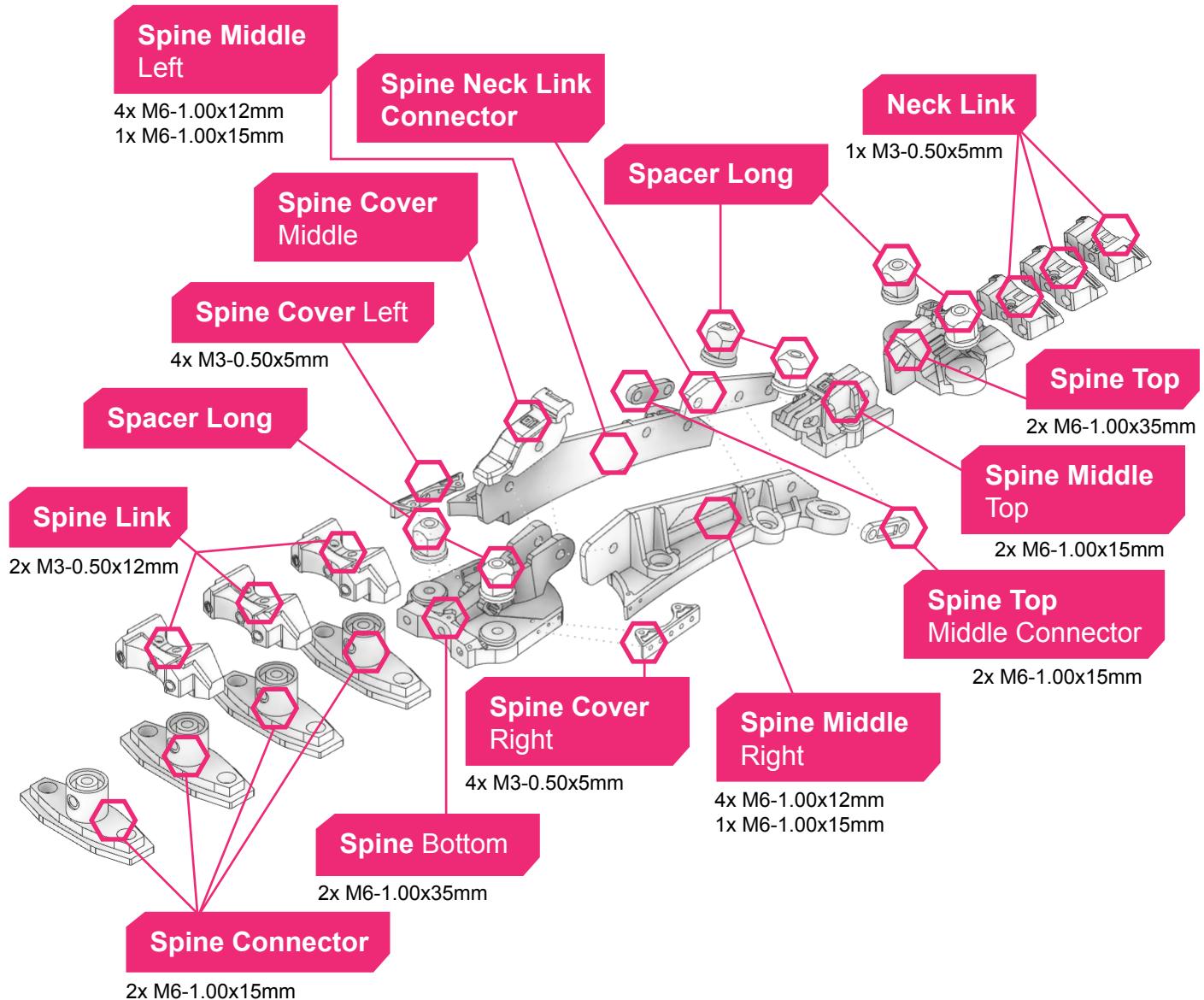


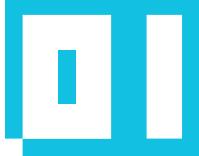


Elysium Max Exoskeleton Assembly Instructions

Spine

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

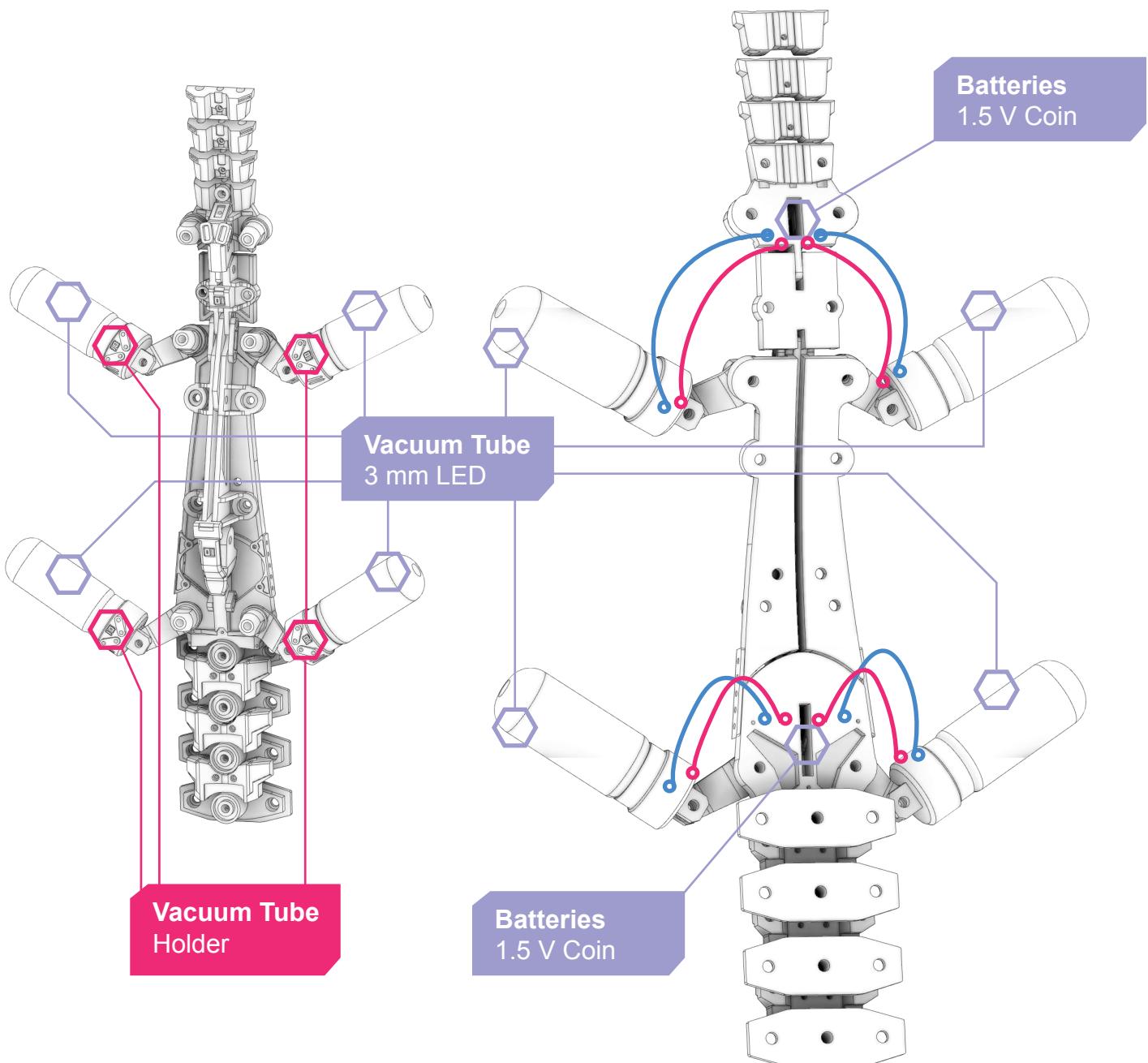


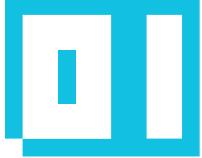


Elysium Max Exoskeleton Assembly Instructions

Spine Electronics

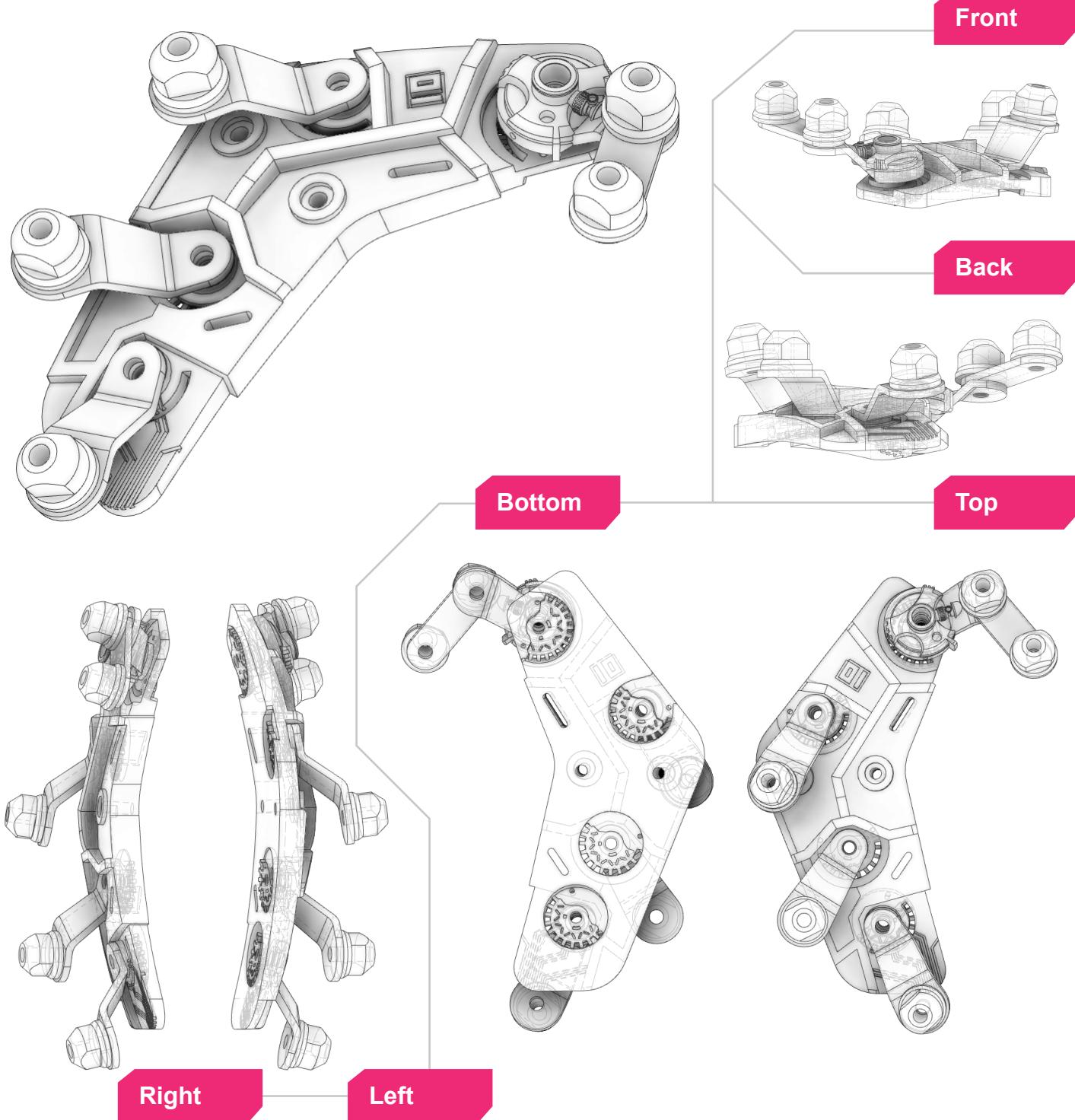
Four vacuum tubes in special holders ([6L6 Mesa Boogie Triple Rectifier power tubes](#)) can be hollowed out and rigged with LEDs. Low-voltage coin batteries can fit in cavities inside **Spine Top** and **Spine Bottom** parts to power the LEDs inline with respective resistors.





Elysium Max Exoskeleton Assembly Instructions

Shoulder Overview

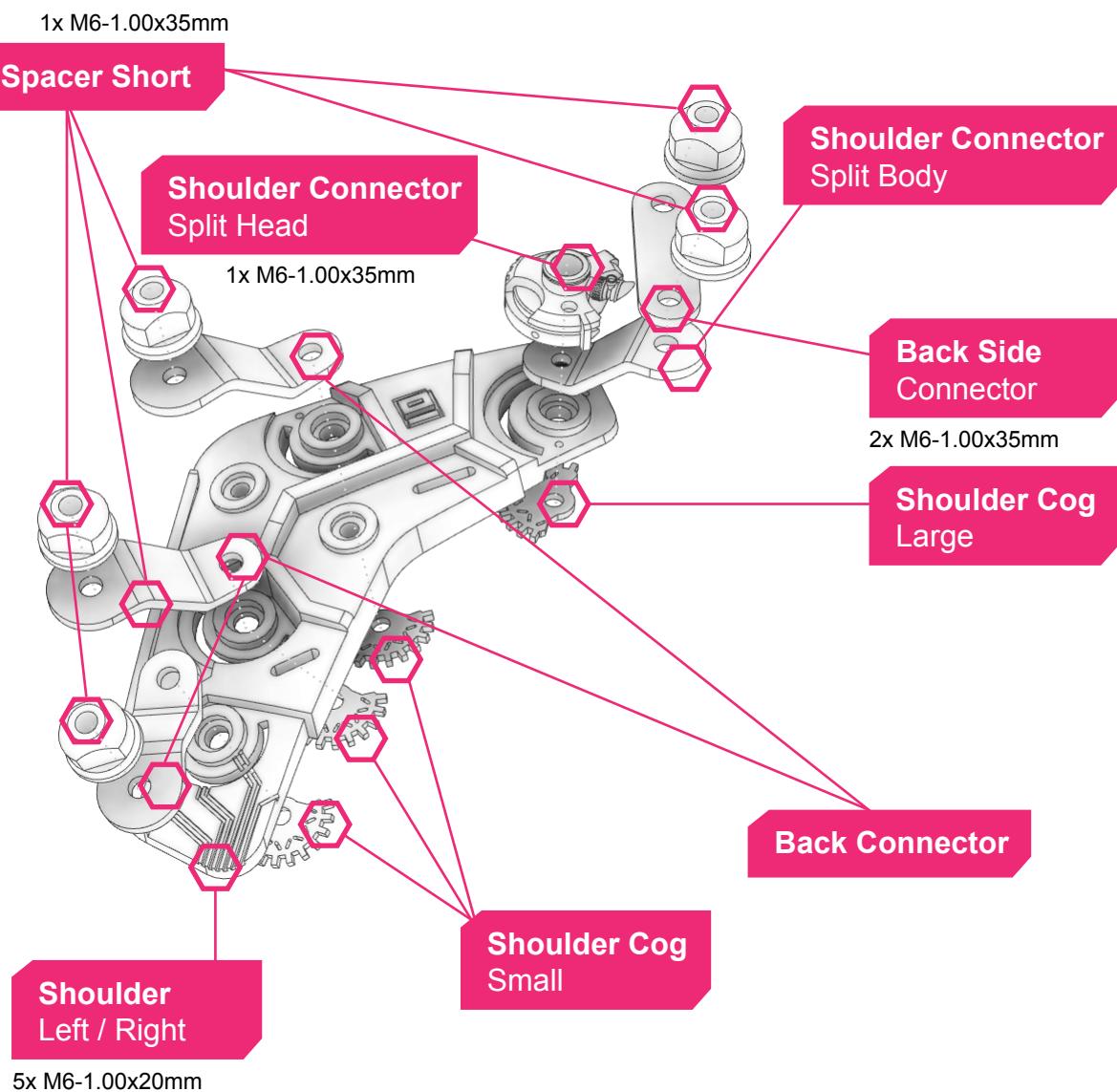


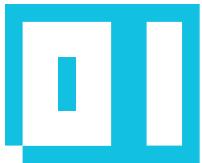


Elysium Max Exoskeleton Assembly Instructions

Shoulder

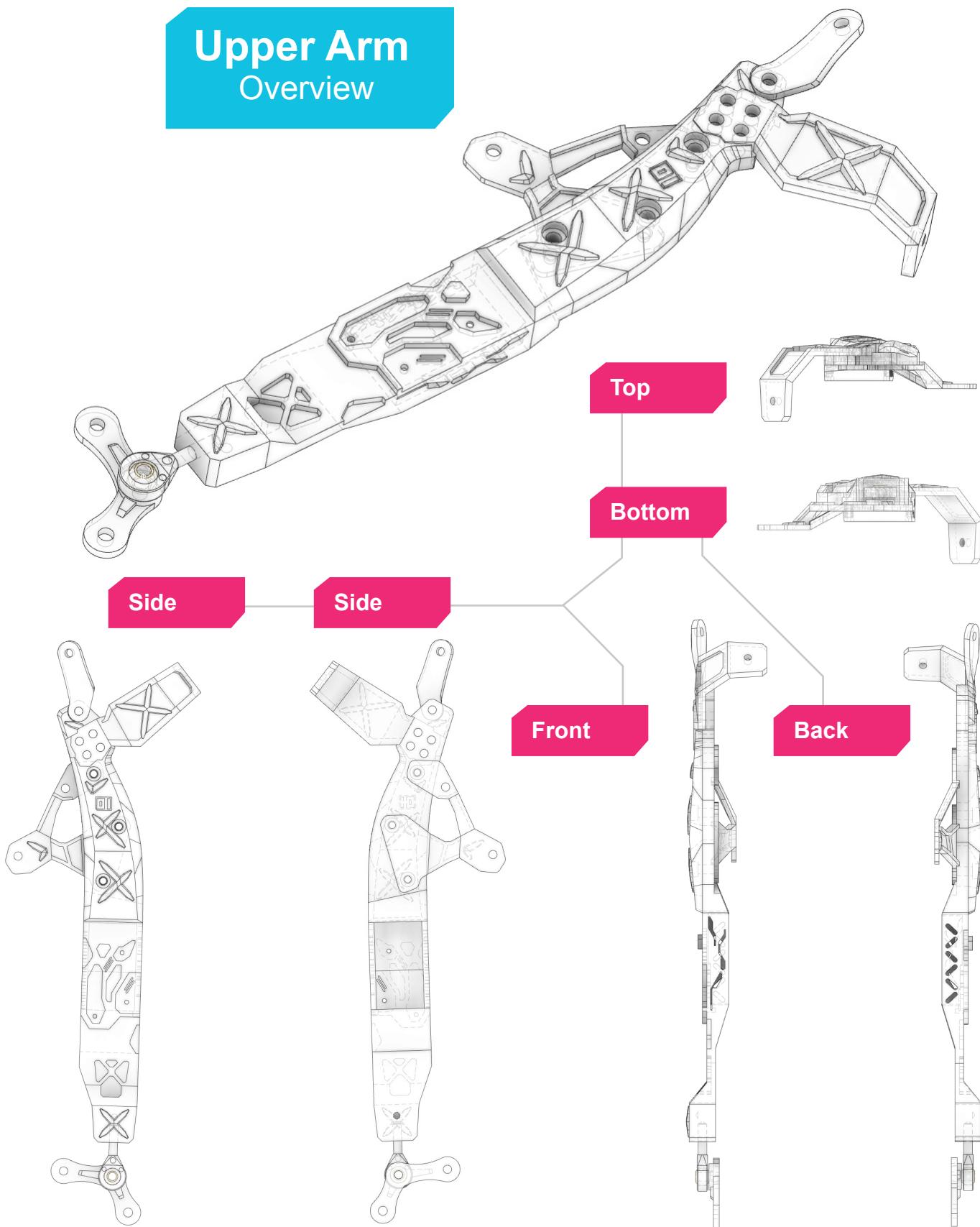
Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

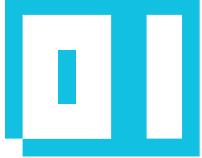




Elysium Max Exoskeleton Assembly Instructions

Upper Arm Overview

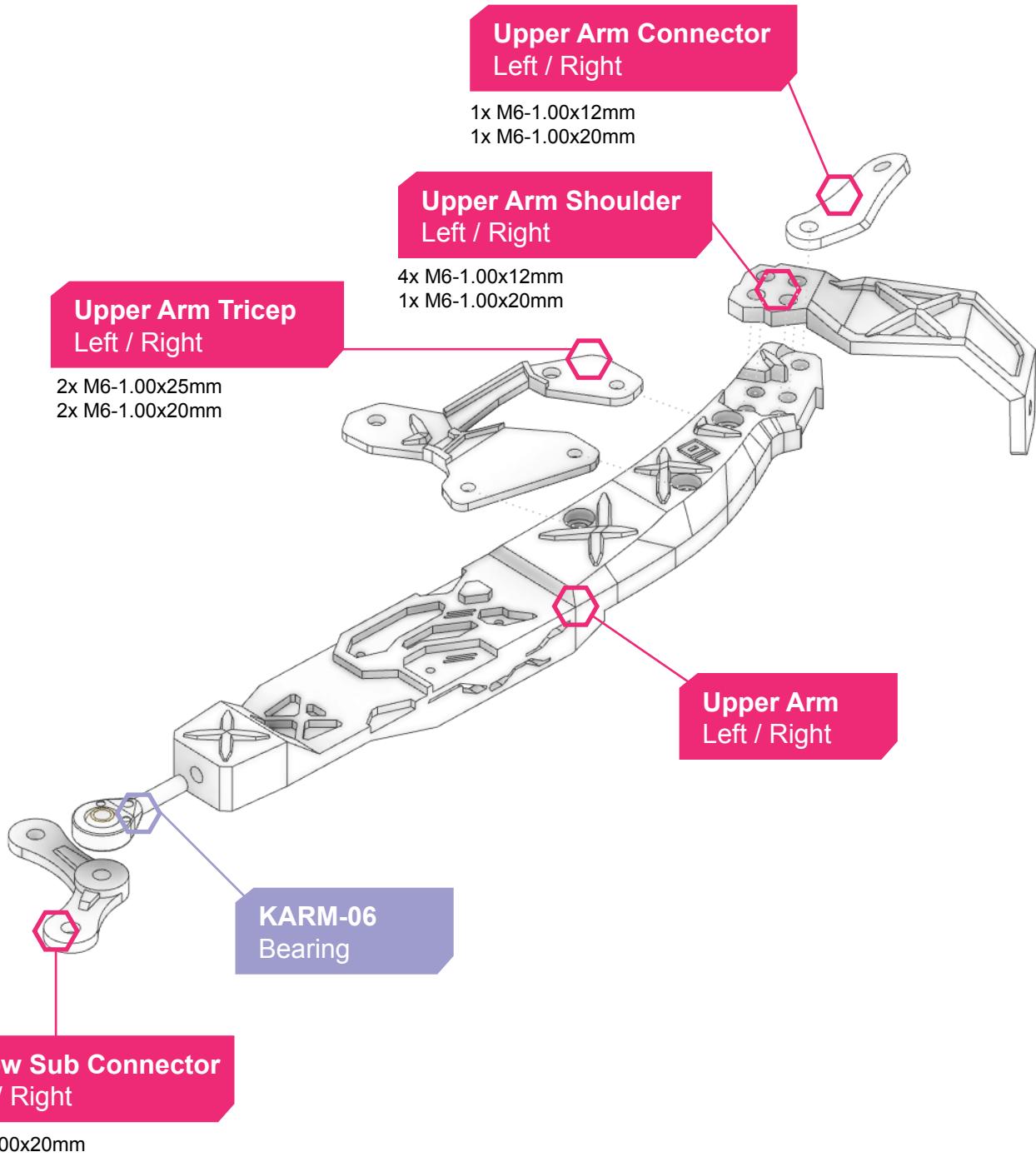


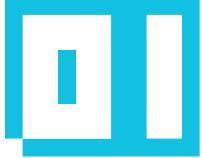


Elysium Max Exoskeleton Assembly Instructions

Upper Arm

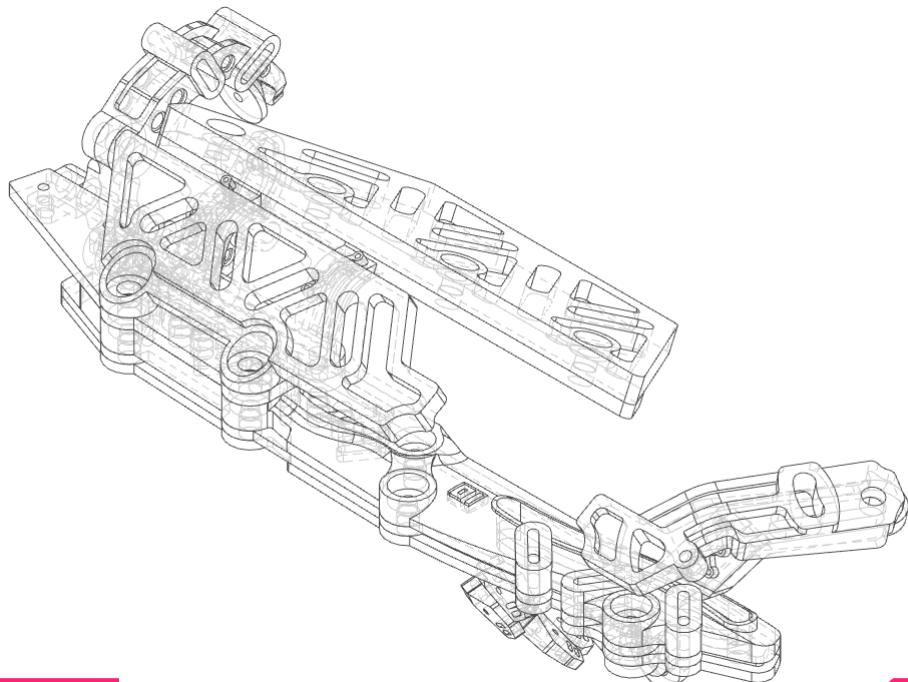
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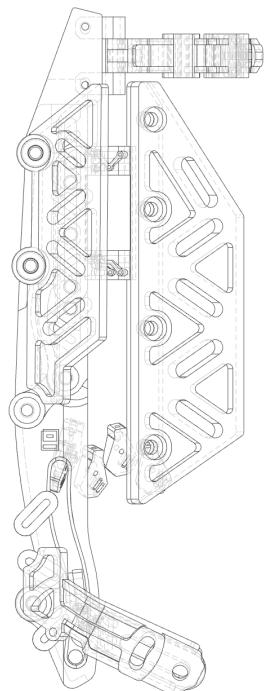


Elysium Max Exoskeleton Assembly Instructions

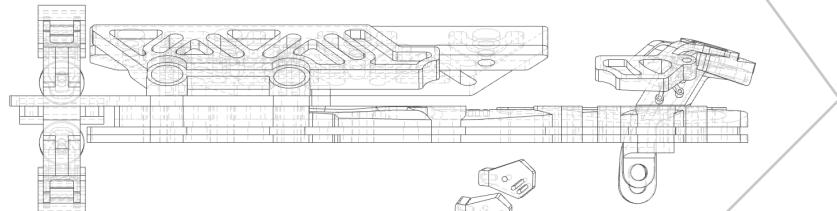
Forearm Overview



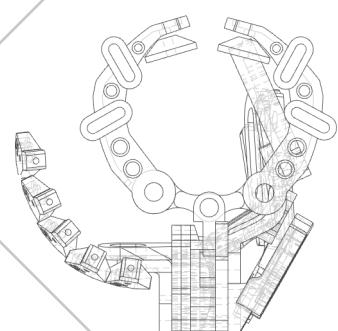
Bottom



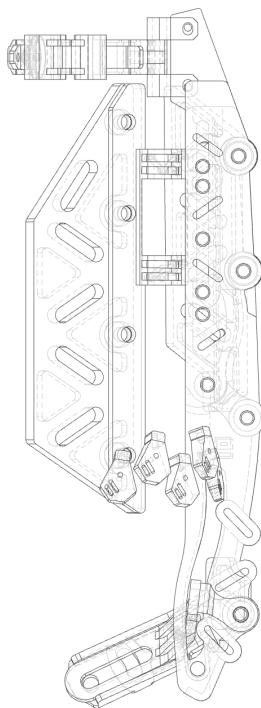
Side



Top



Front





Elysium Max Exoskeleton Assembly Instructions

Forearm

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

Upper Forearm Shockplate Connector Left / Right

4x M6-1.00x15mm

Forearm Lower Shockplate
Left / Right

2x M6-1.00x25mm

Elbow Connector Underlink
Left / Right

2x M6-1.00x12mm

Lower Forearm

Forearm Clamp Head

1x M3-0.50x8mm

Forearm Clamp Link

1x M6-1.00x35mm

Forearm Clamp

1x M3-0.50x20mm

Forearm Cuff Connector

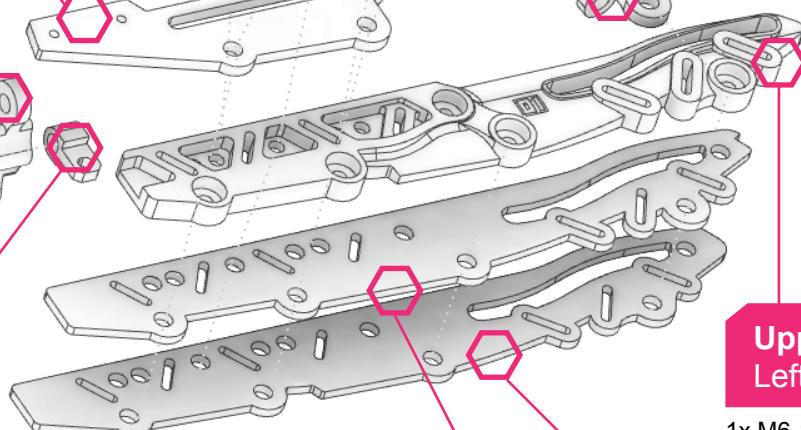
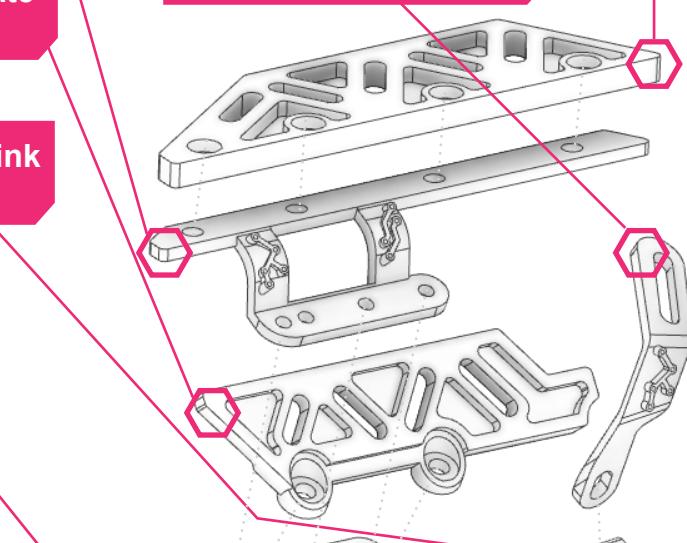
1x M3-0.50x12mm

Forearm Upper Shock Plate
Left / Right

Elbow Connector Link
Left / Right

Elbow Connector
Left / Right

1x M6-1.00x25mm

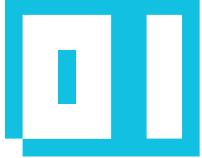


Upper Forearm
Left / Right

1x M6-1.00x18mm

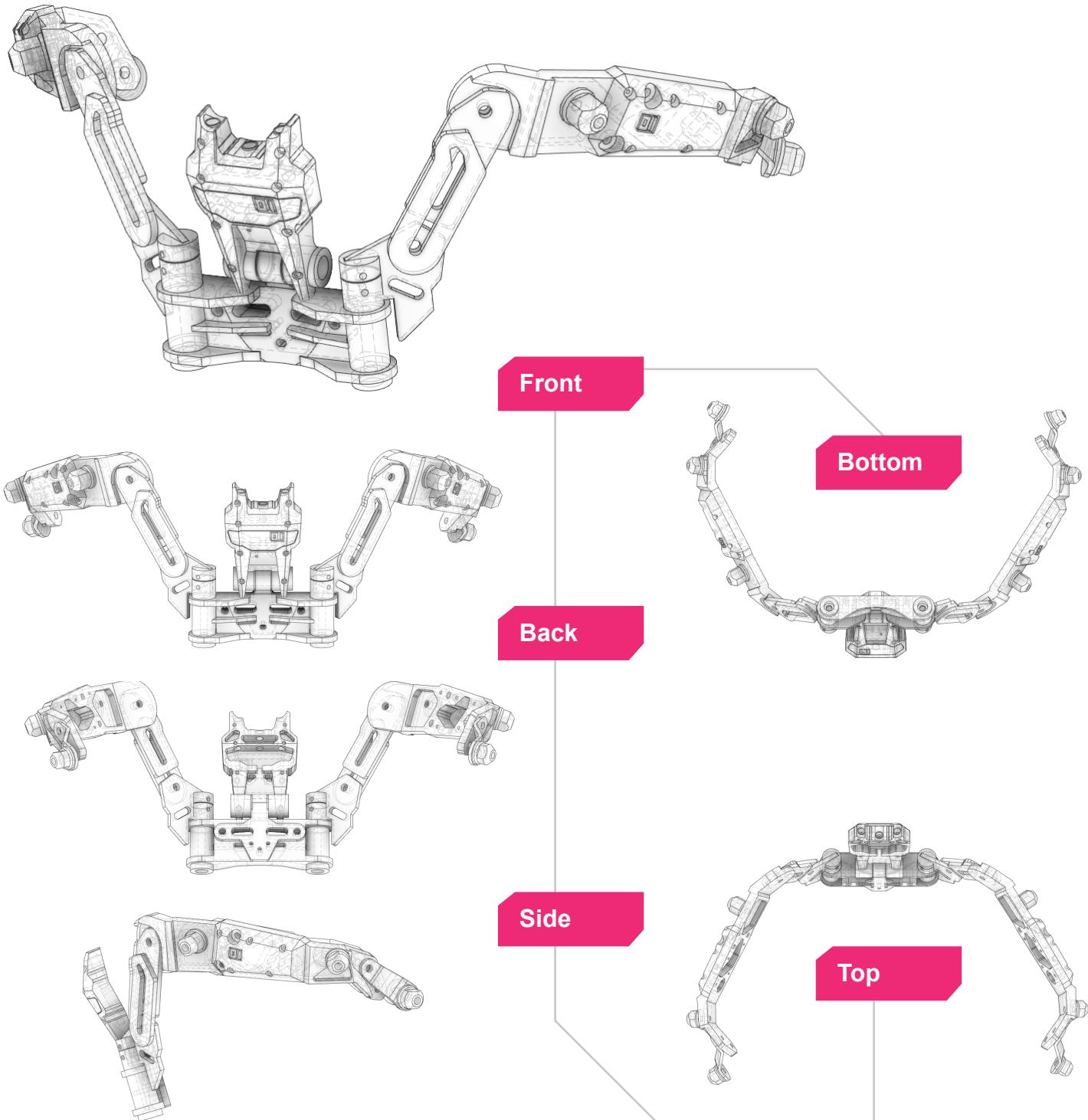
Forearm Base

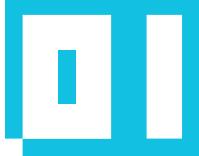
Forearm Inner Base



Elysium Max Exoskeleton Assembly Instructions

Pelvis Overview

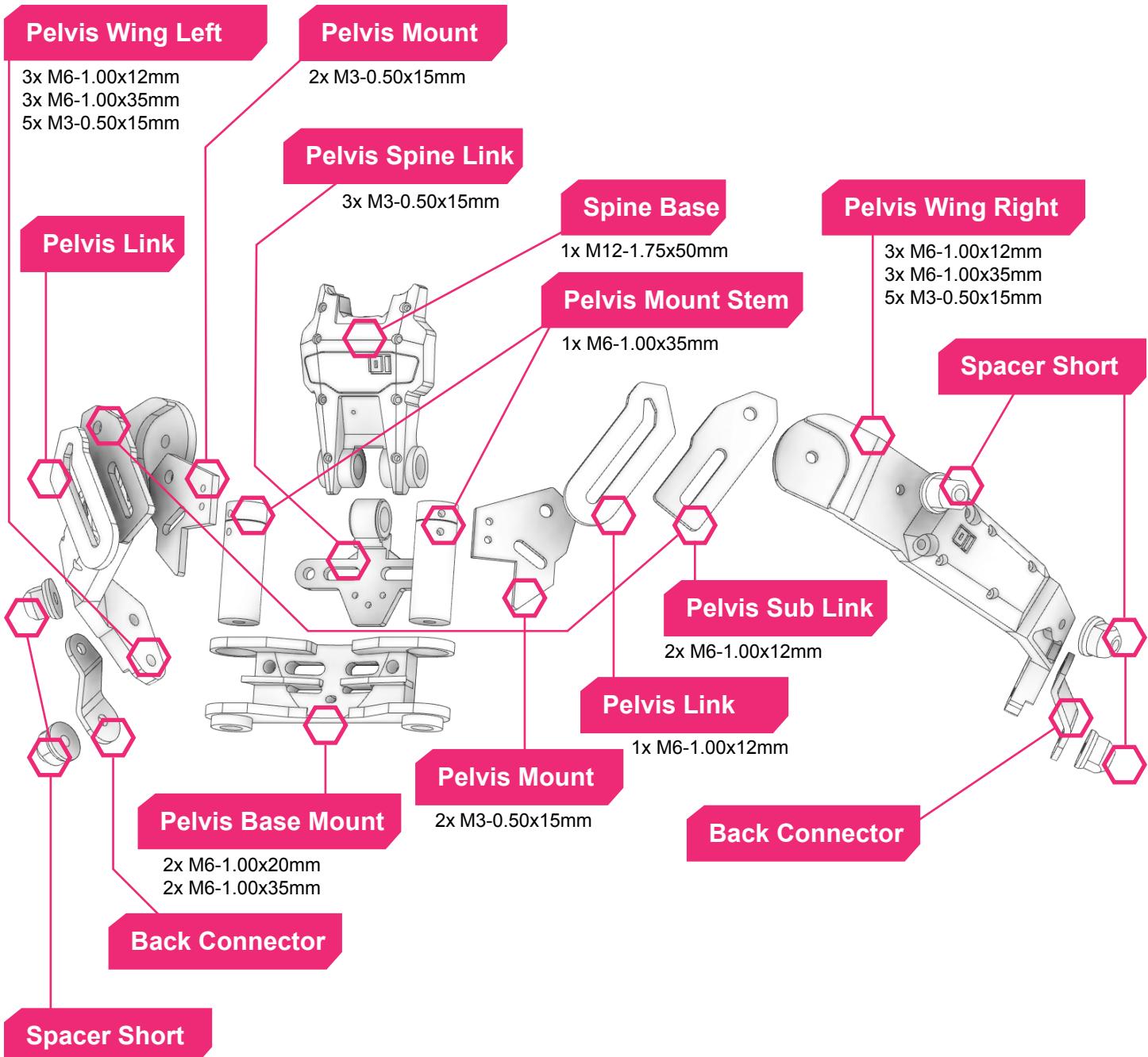


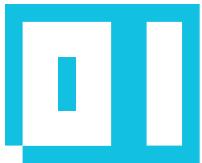


Elysium Max Exoskeleton Assembly Instructions

Pelvis

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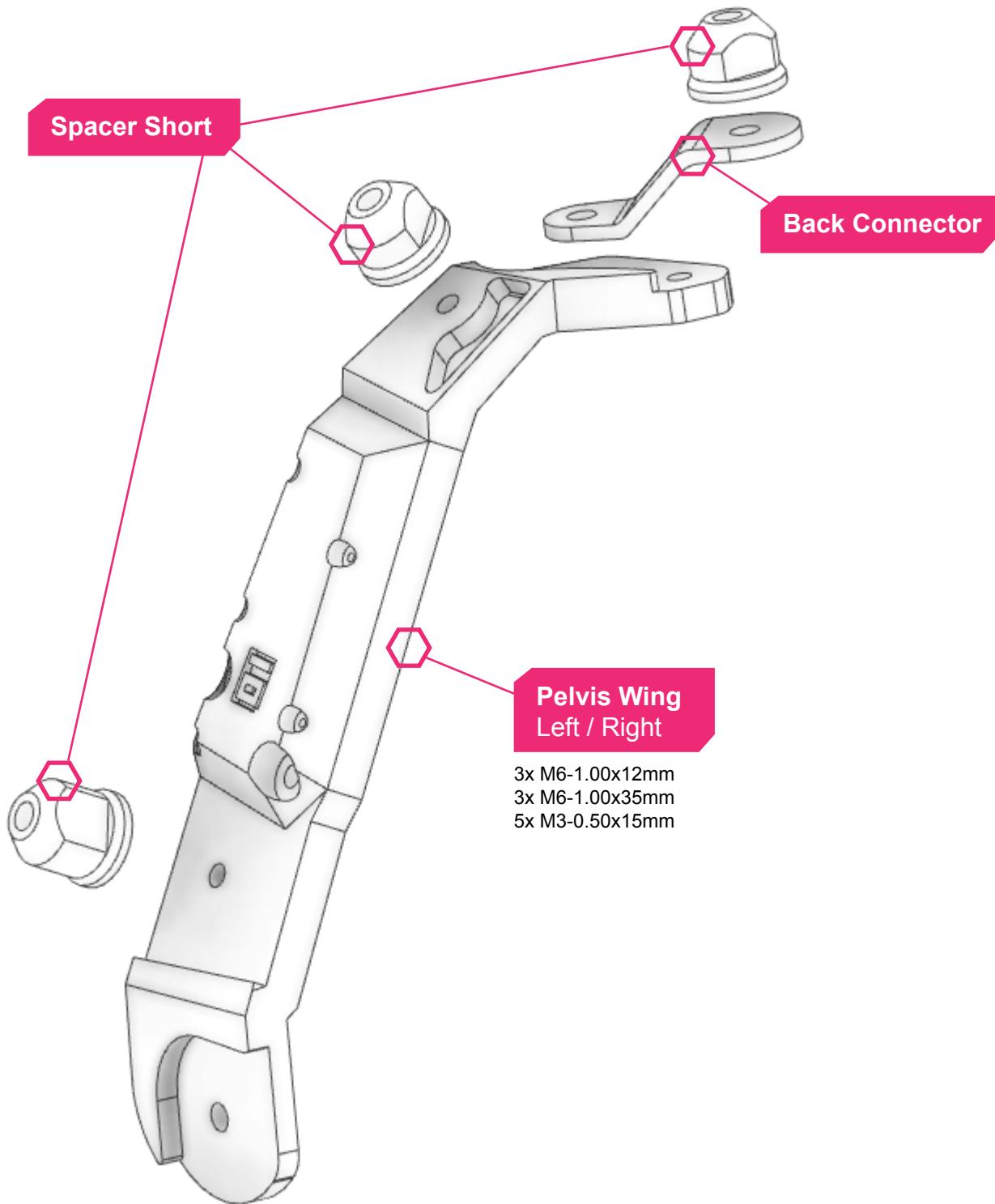


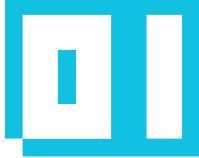


Elysium Max Exoskeleton Assembly Instructions

Pelvis

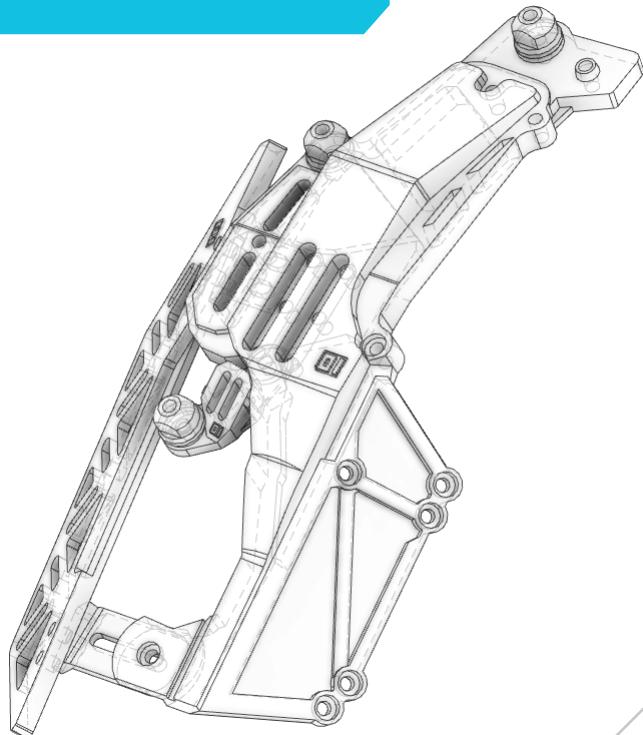
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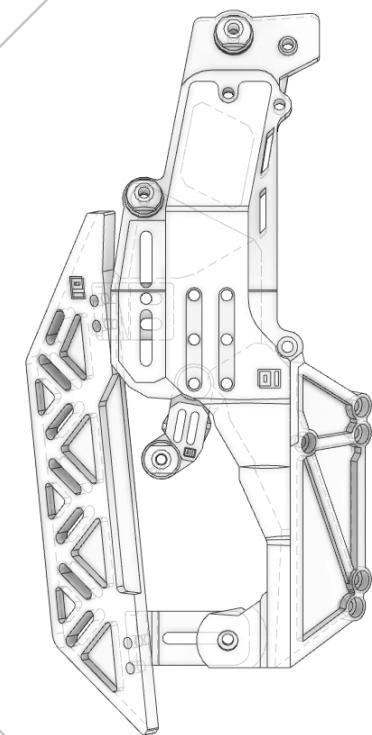


Elysium Max Exoskeleton Assembly Instructions

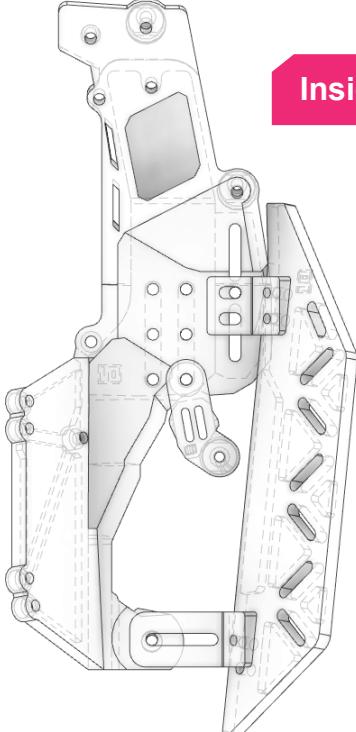
Hip Overview



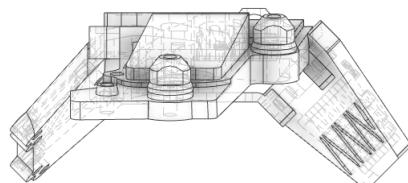
Side



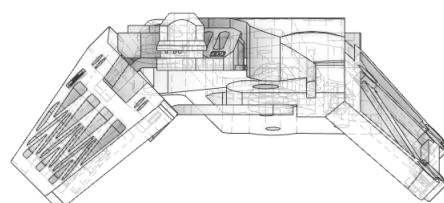
Inside



Top

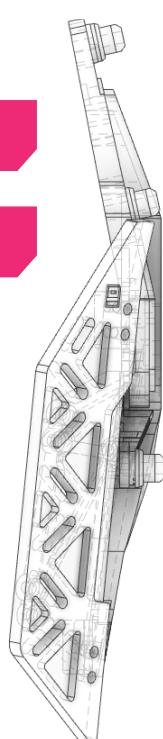
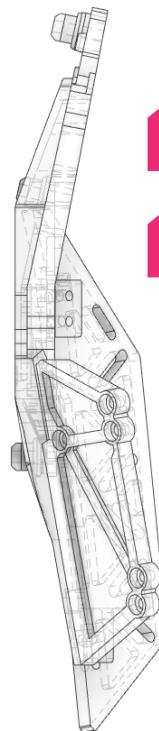


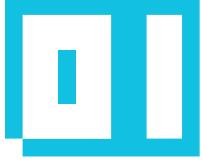
Bottom



Front >

< Back

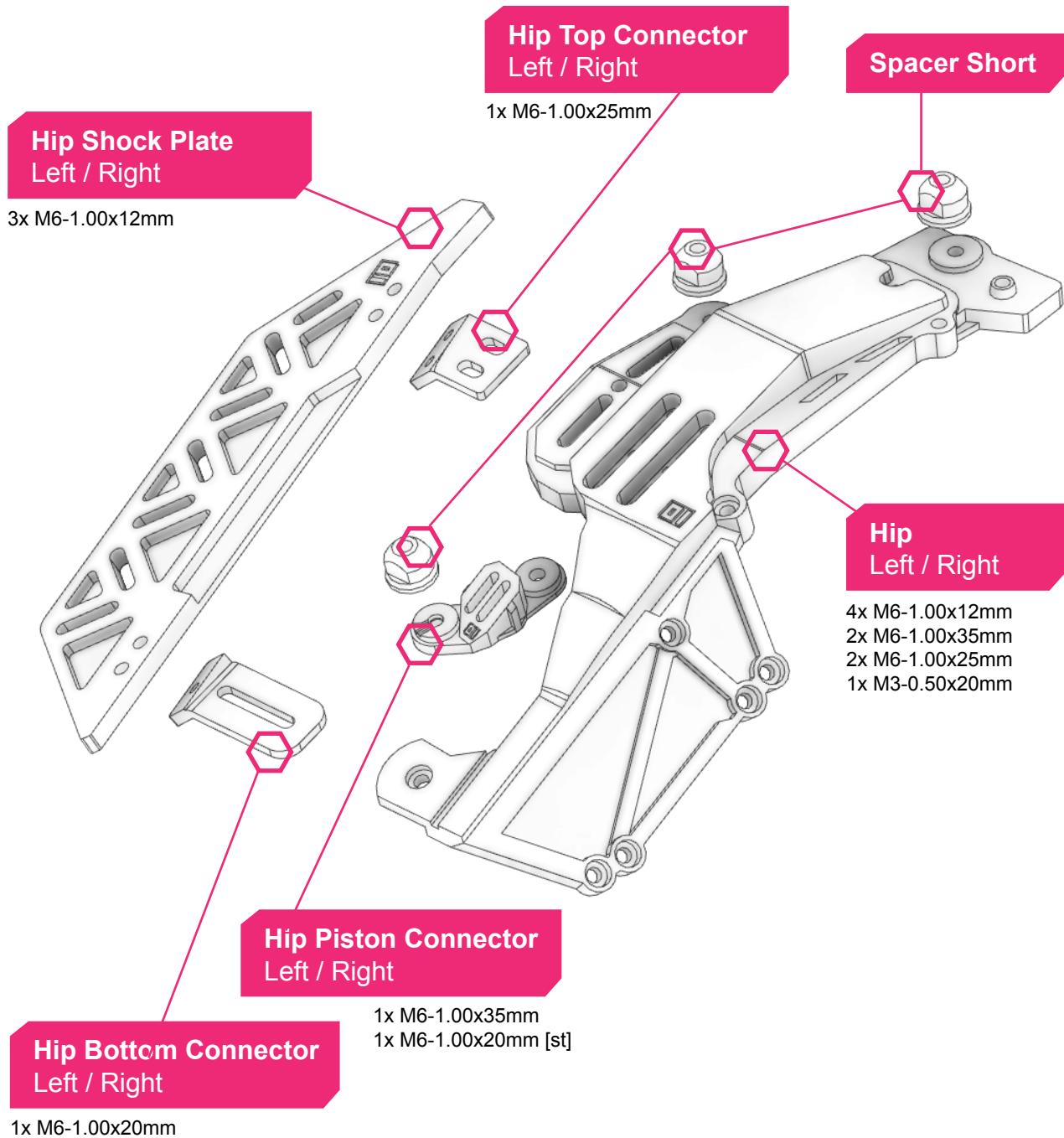


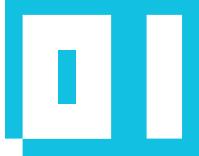


Elysium Max Exoskeleton Assembly Instructions

Hip

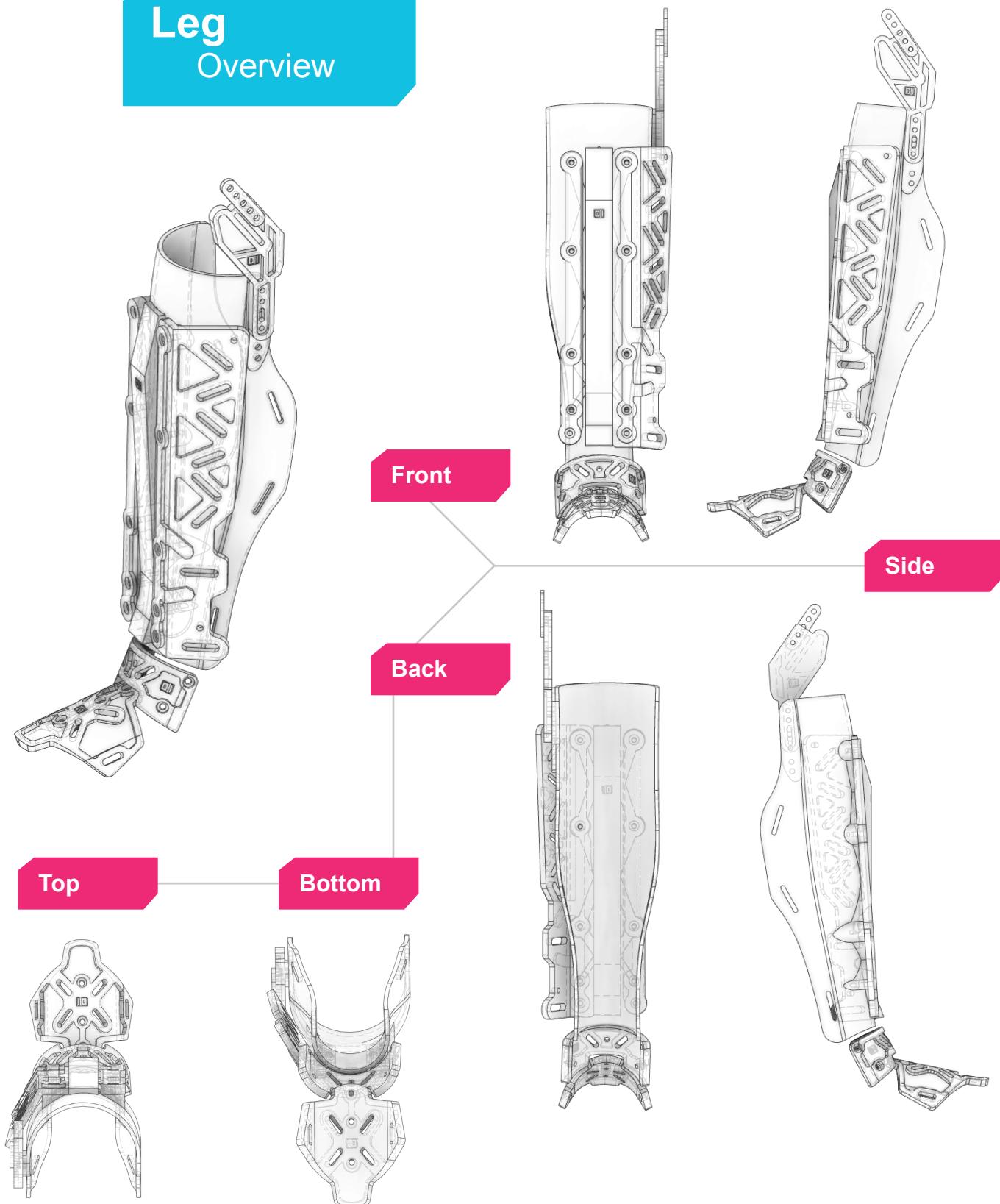
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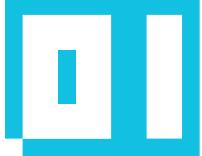




Elysium Max Exoskeleton Assembly Instructions

Leg Overview

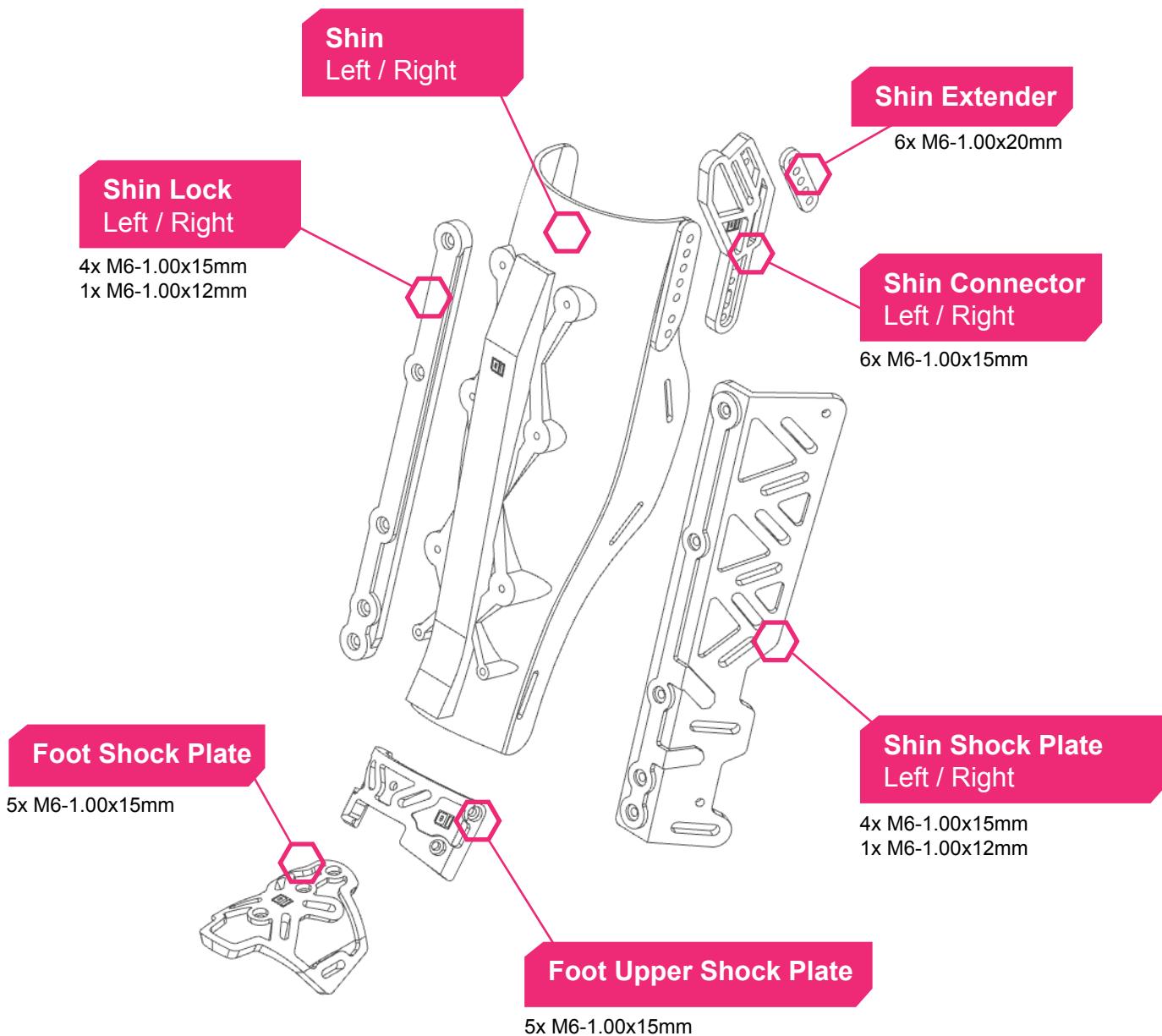


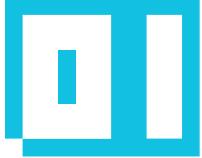


Elysium Max Exoskeleton Assembly Instructions

Leg

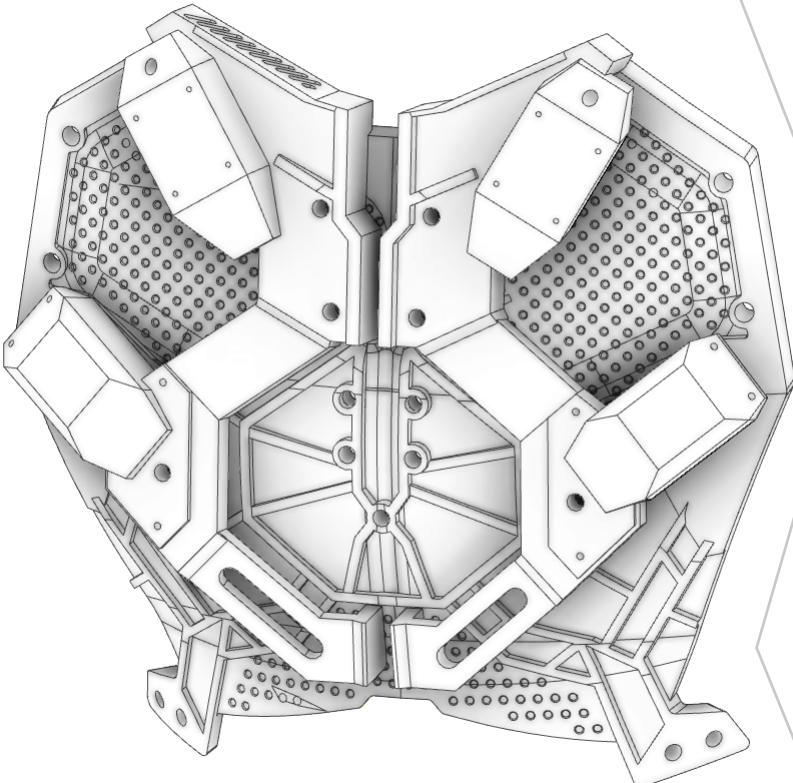
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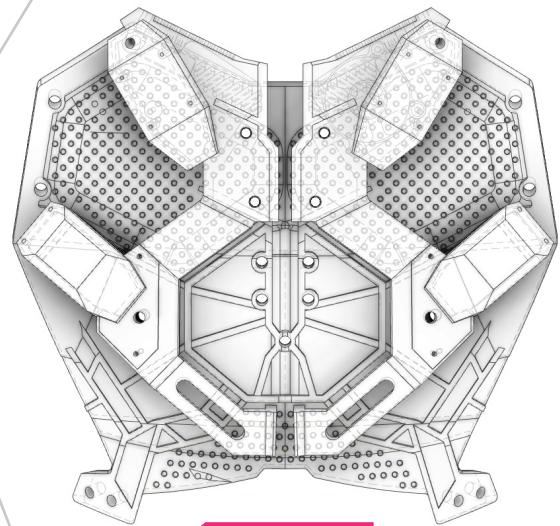


Elysium Max Exoskeleton Assembly Instructions

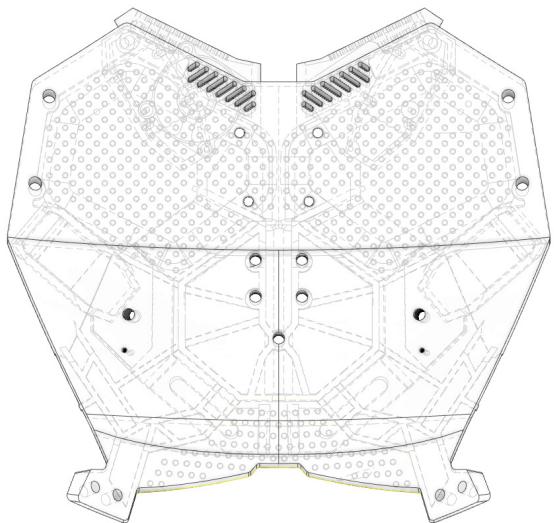
Chest Overview



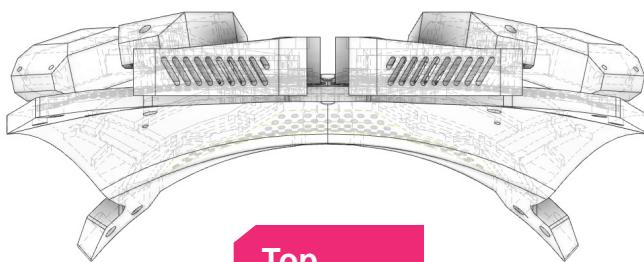
Front



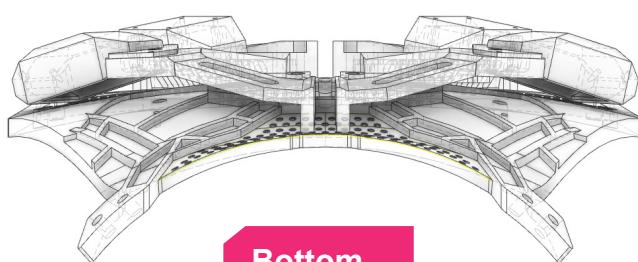
Back



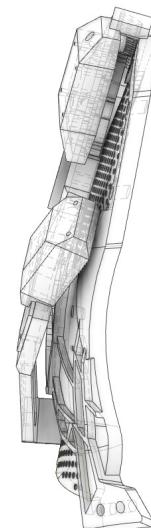
Side

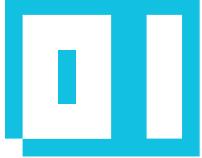


Top



Bottom

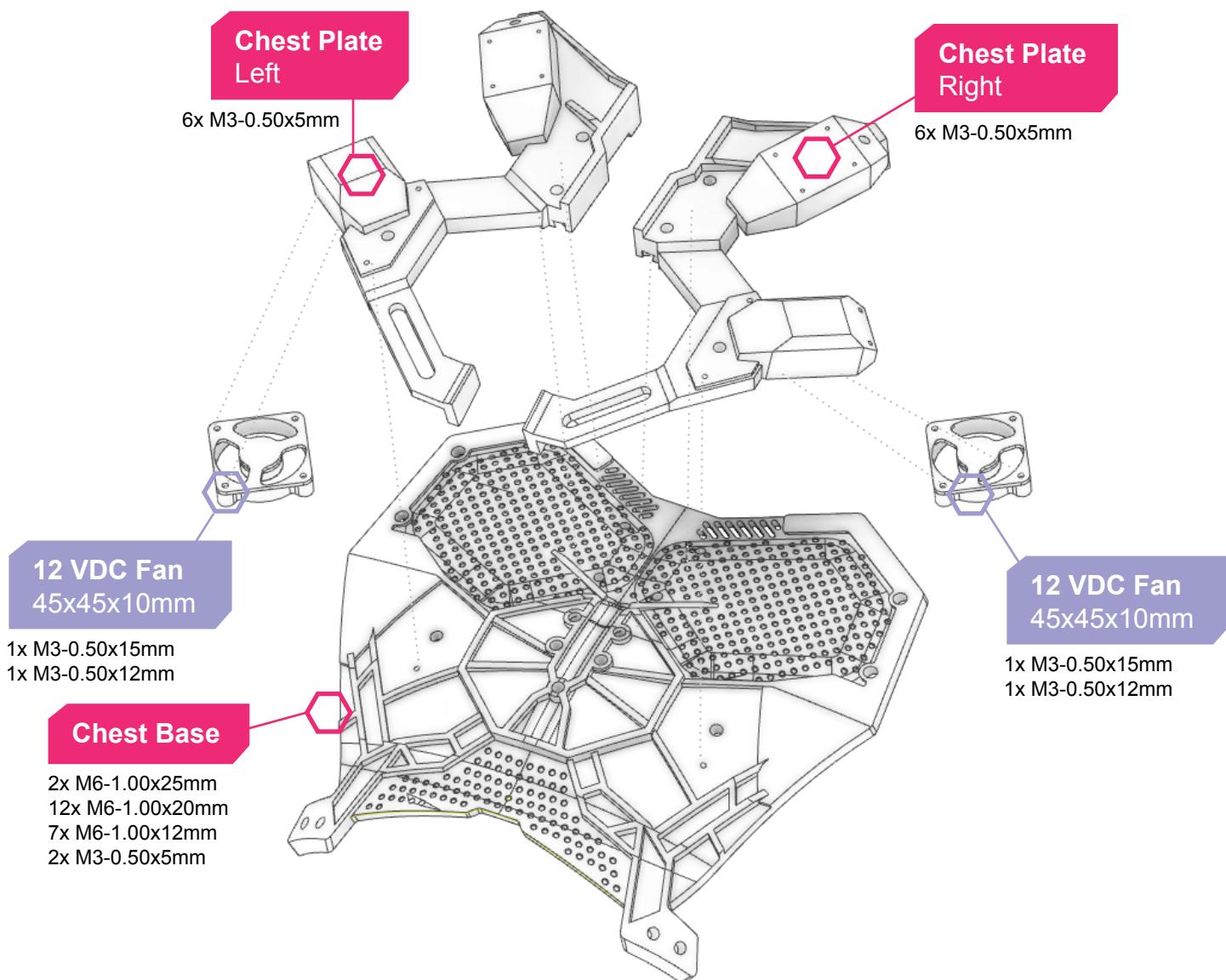


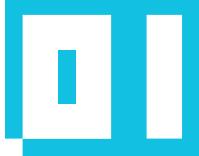


Elysium Max Exoskeleton Assembly Instructions

Chest

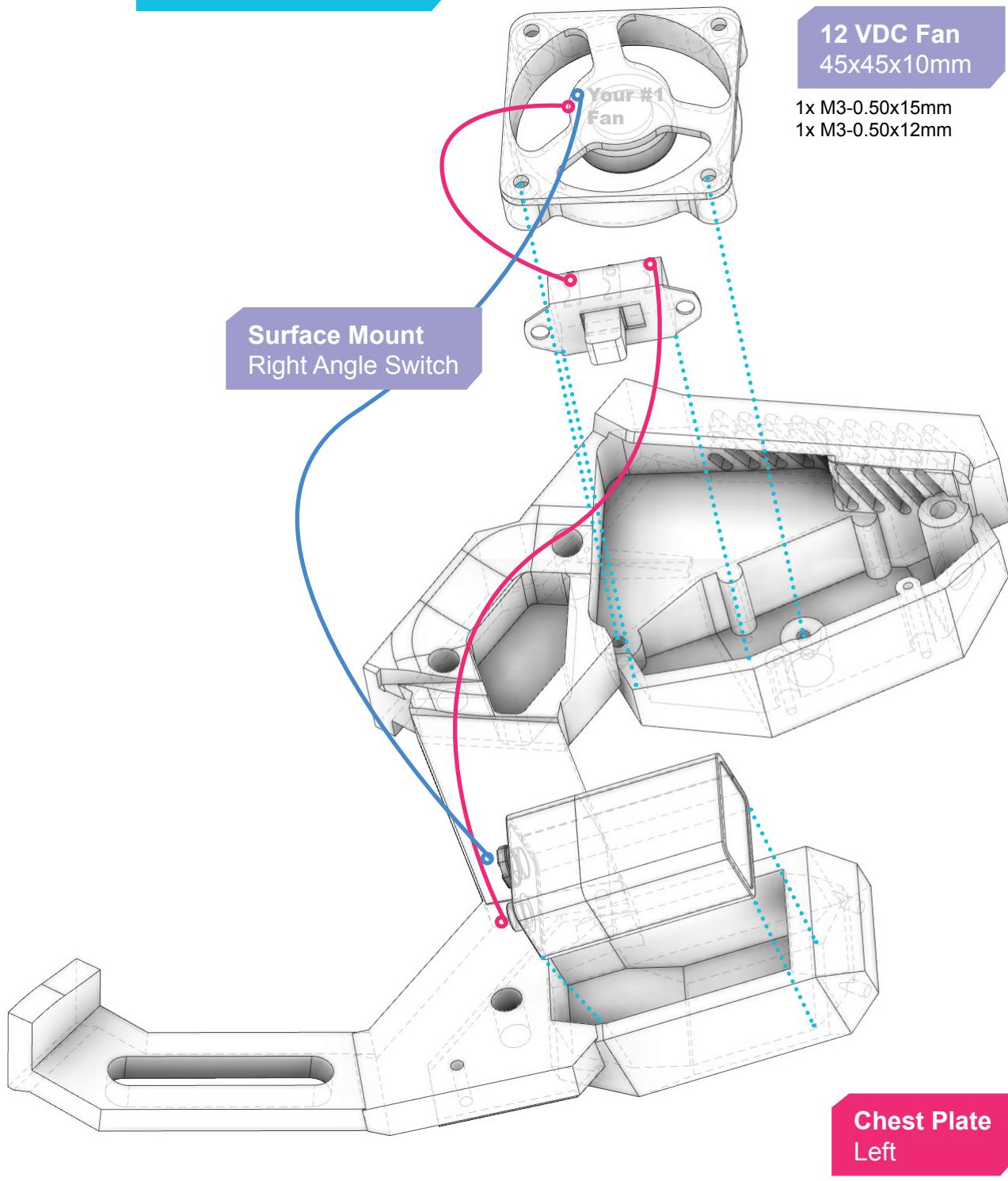
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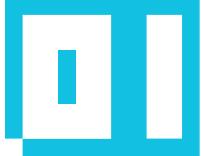




Elysium Max Exoskeleton Assembly Instructions

Chest Electronics

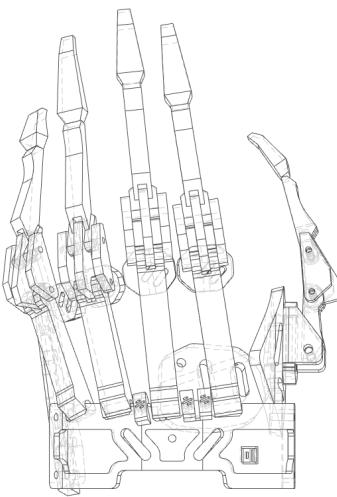




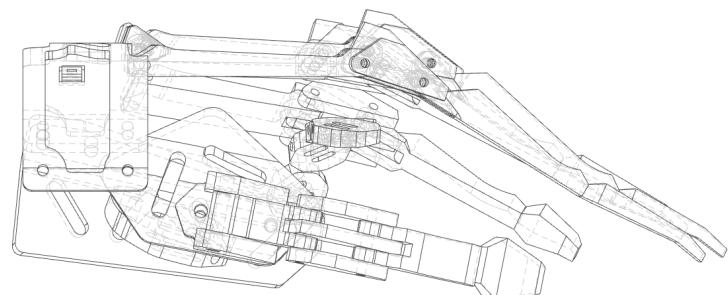
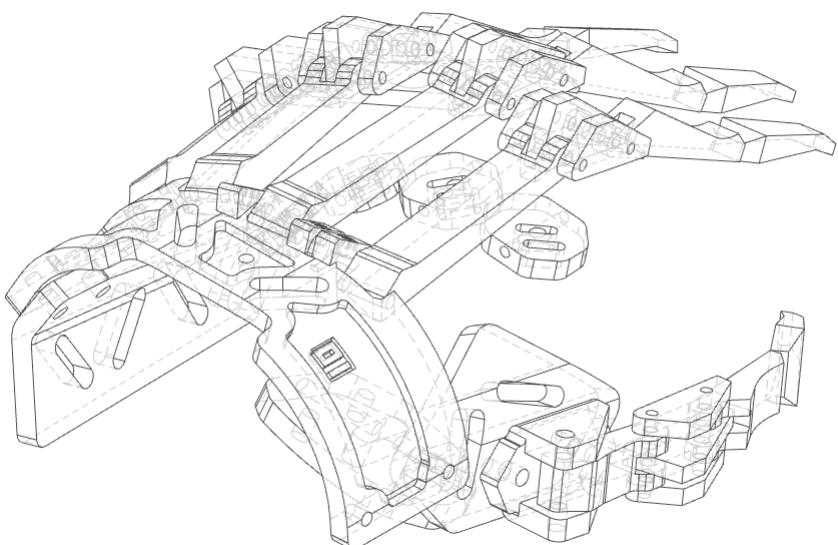
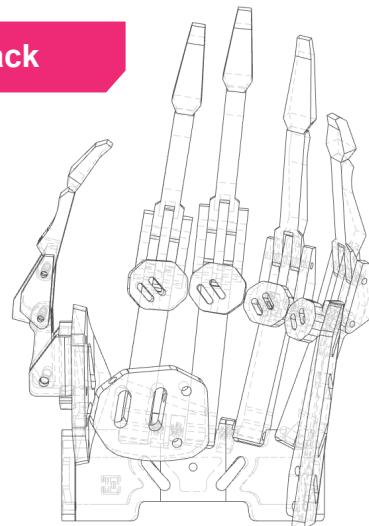
Elysium Max Exoskeleton Assembly Instructions

Hand Overview

Front

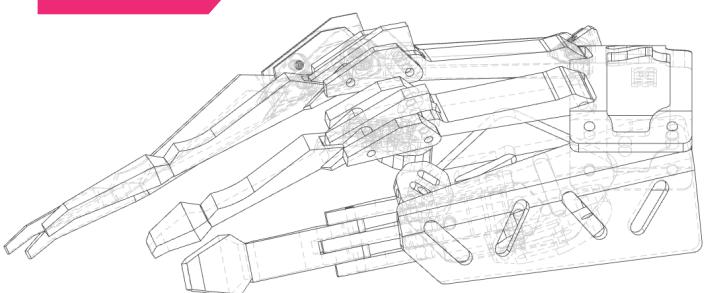


Back

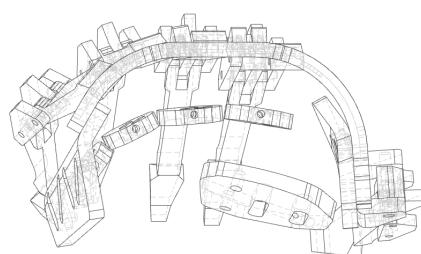
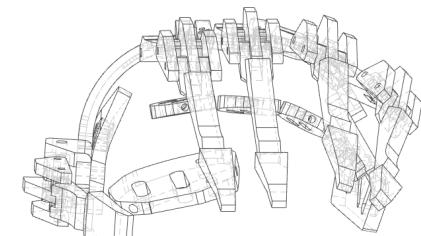


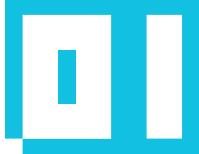
Side

Bottom



Top



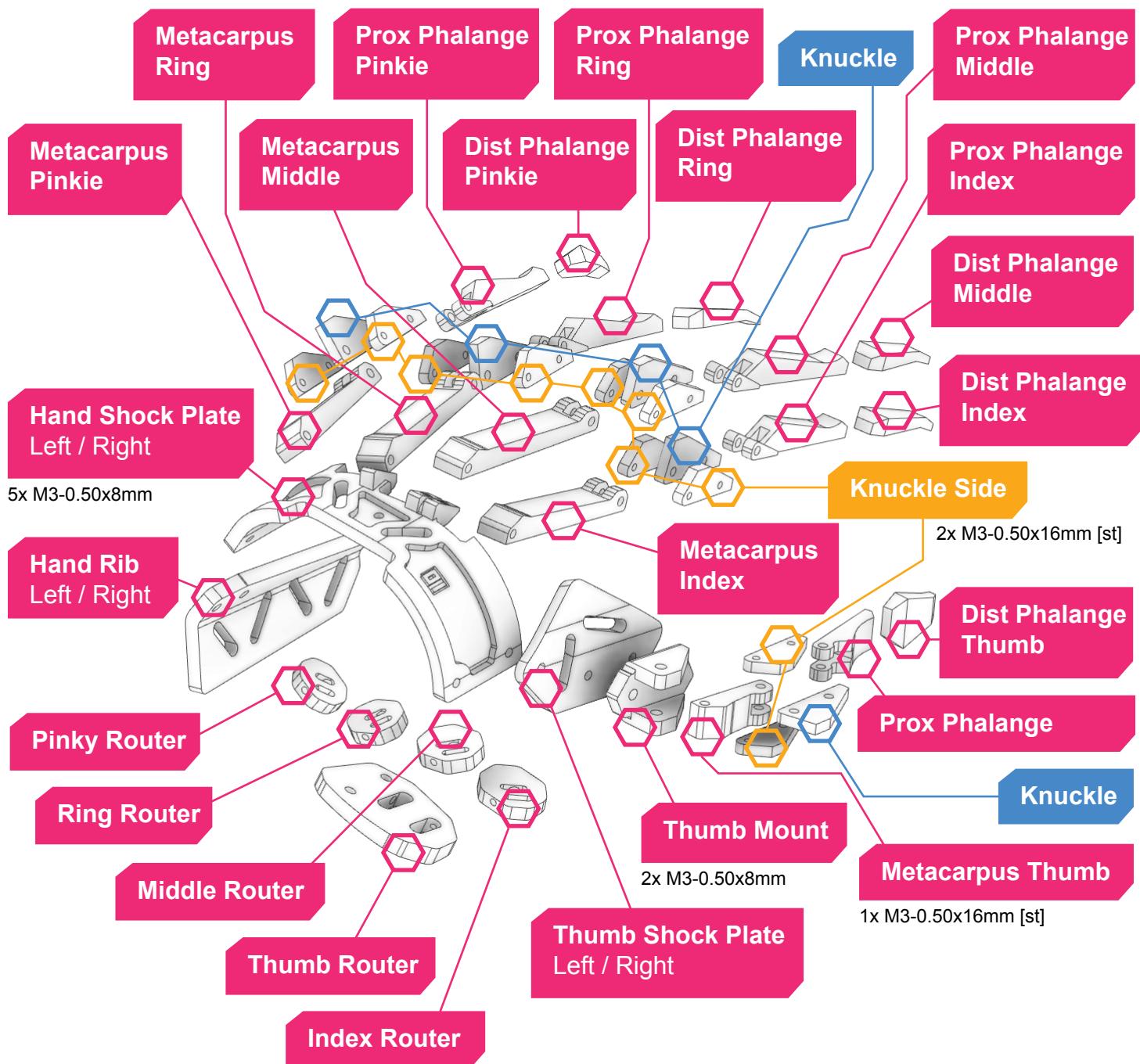


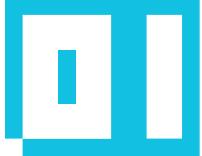
Elysium Max Exoskeleton Assembly Instructions

Hand

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

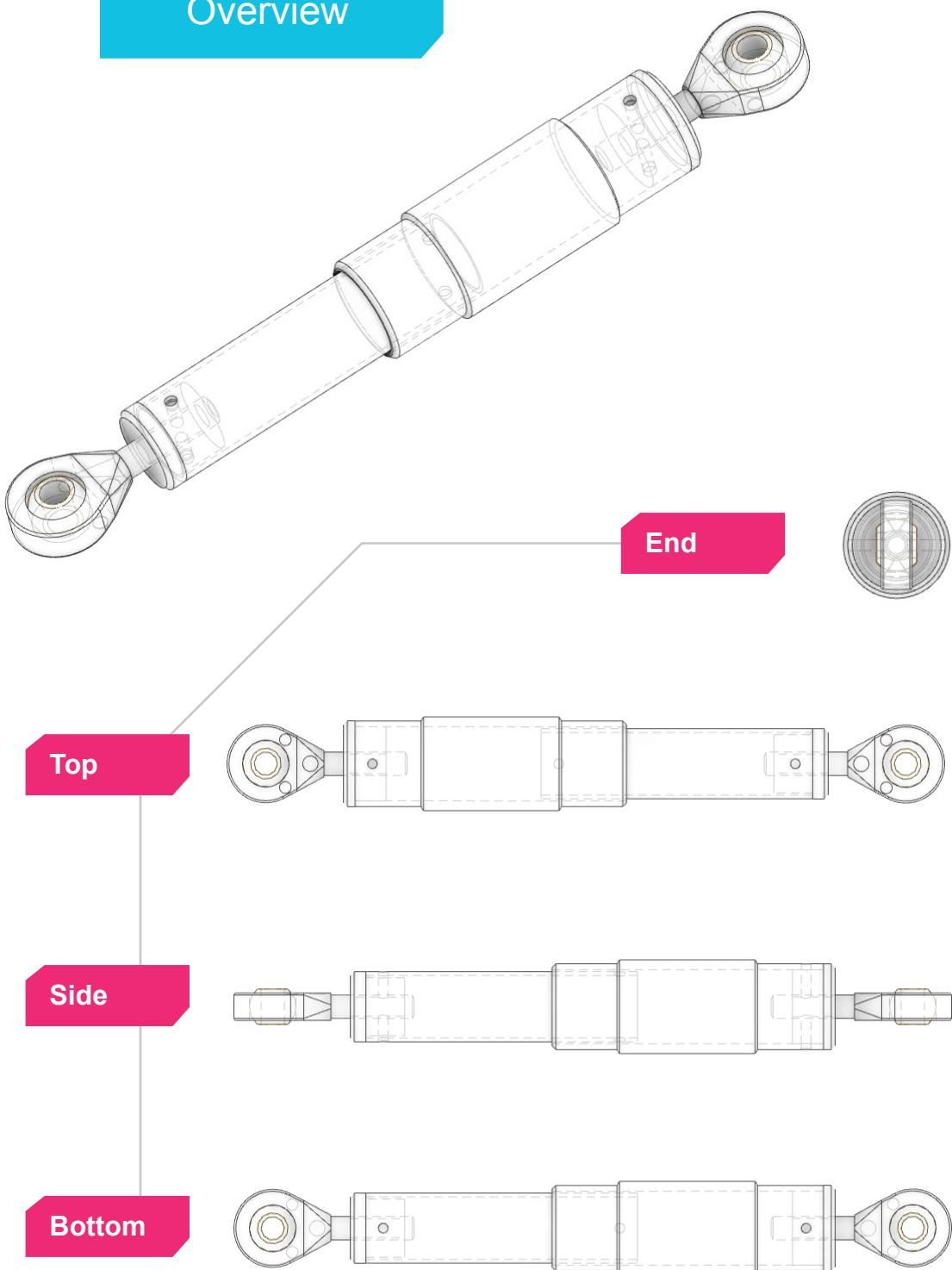
Metacarpus are connected to **Hand Shock Plate** using flat belts glued underneath, except **Metacarpus Thumb** which is connected to **Thumb Mount** with a set screw.

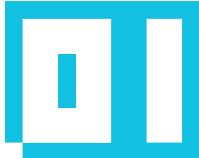




Elysium Max Exoskeleton Assembly Instructions

Piston Overview

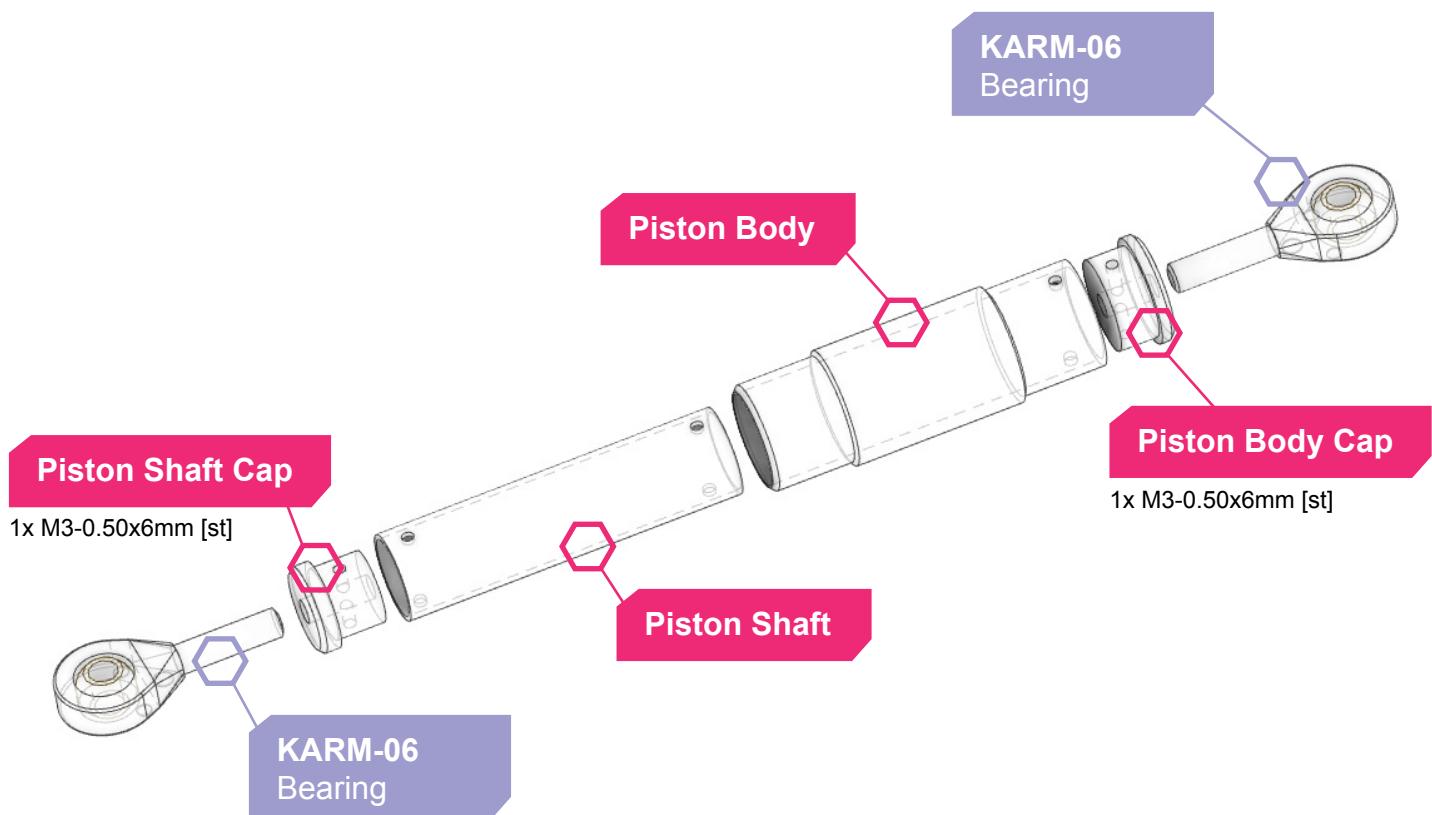


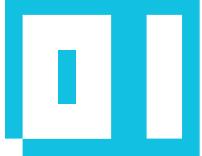


Elysium Max Exoskeleton Assembly Instructions

Piston

Click on the label or the hex shape to view the corresponding STL file on [GitHub](#).

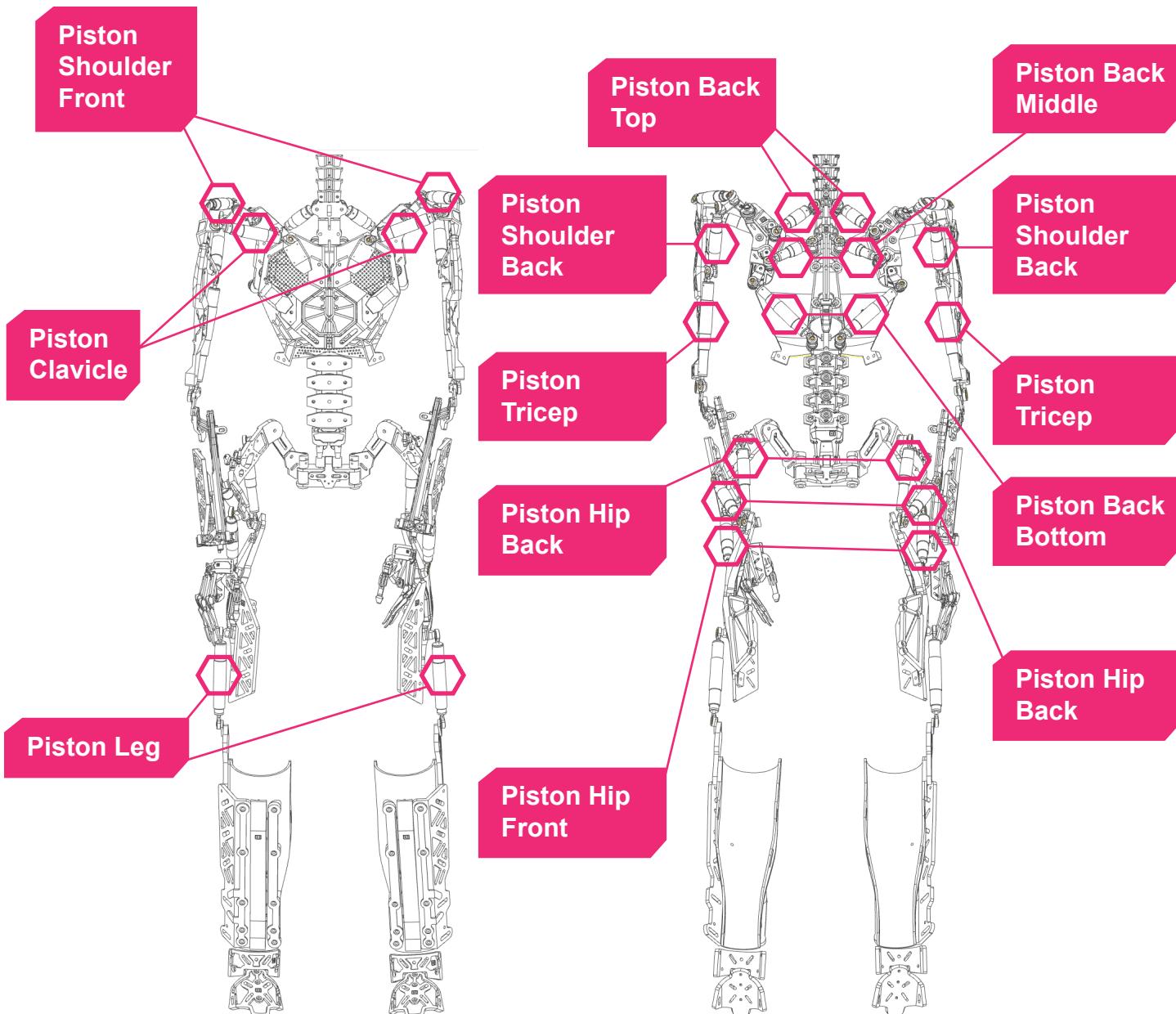


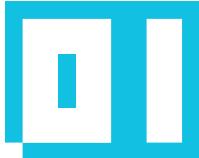


Elysium Max Exoskeleton Assembly Instructions

Piston Placement

Piston parts can be found in [print/pistons](#) folder on [GitHub](#), however they may be cheaper to re-create using something other than 3D printing such as approximating with plastic pipe or machining metal pipe and bar.



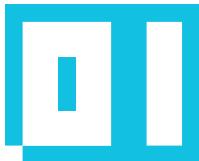


Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Back Connector	8	\$72.69	\$103.96
Back Side Connector	2	\$29.32	\$34.00
Chest Base	1	\$638.35	\$807.76
Chest Plate Left	1	\$274.84	\$307.35
Chest Plate Right	1	\$274.81	\$307.26
Distal Phalange Index	2	\$26.95	\$26.78
Distal Phalange Middle	2	\$26.78	\$26.33
Distal Phalange Pinky	2	\$26.22	\$24.76
Distal Phalange Ring	2	\$26.99	\$26.89
Distal Phalange Thumb	2	\$26.81	\$26.36
Elbow Connector Left	1	\$38.24	\$47.03
Elbow Connector Link Left	1	\$32.21	\$49.59
Elbow Connector Link Right	1	\$32.21	\$49.59
Elbow Connector Right	1	\$38.24	\$47.03
Elbow Connector Underlink Left	1	\$25.21	\$21.22
Elbow Connector Underlink Right	1	\$25.21	\$21.22
Elbow Sub Connector Left	1	\$28.86	\$33.18
Elbow Sub Connector Right	1	\$28.86	\$33.18
Foot Shock Plate	2	\$202.82	\$293.01
Foot Upper Shock Plate	2	\$112.99	\$199.78
Forearm Base	2	\$58.31	\$139.00

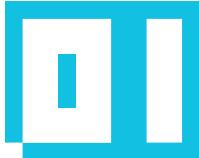


Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Forearm Clamp	4	\$68.67	\$140.34
Forearm Clamp Head	4	\$27.11	\$27.05
Forearm Clamp Link	2	\$31.97	\$37.77
Forearm Cuff Connector	4	\$33.33	\$40.76
Forearm Inner Base	2	\$59.76	\$144.28
Forearm Lower Shock Plate Right	1	\$44.69	\$75.70
Forearm Lower Shock Plate Left	1	\$44.32	\$76.29
Forearm Piston Connector	10	\$51.42	\$71.32
Forearm Upper Shock Plate Left	1	\$55.91	\$121.22
Forearm Upper Shock Plate Right	1	\$55.78	\$120.90
Hand Rib Left	1	\$31.09	\$35.96
Hand Rib Right	1	\$31.09	\$35.66
Hand Shock Plate Left	1	\$38.02	\$65.25
Hand Shock Plate Right	1	\$38.02	\$65.25
Hip Bottom Connector Left	1	\$31.90	\$37.24
Hip Bottom Connector Right	1	\$32.78	\$35.97
Hip Left	1	\$429.60	\$526.67
Hip Piston Connector Left	1	\$32.27	\$39.10
Hip Piston Connector Right	1	\$32.27	\$39.10
Hip Right	1	\$429.60	\$526.67
Hip Shock Plate Left	1	\$88.57	\$213.64

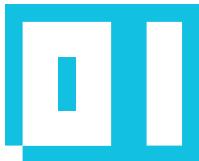


Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Hip Shock Plate Right	1	\$88.57	\$213.64
Hip Top Connector Left	1	\$28.94	\$32.12
Hip Top Connector Right	1	\$29.83	\$39.10
Index Router	2	\$26.98	\$27.04
Knuckle	10	\$48.81	\$67.24
Knuckle Side	20	\$72.54	\$98.34
Lower Forearm	2	\$43.68	\$80.83
Metacarpus Index	2	\$29.97	\$34.68
Metacarpus Middle	2	\$30.13	\$35.09
Metacarpus Pinky	2	\$29.17	\$32.59
Metacarpus Ring	2	\$29.26	\$32.80
Metacarpus Thumb	2	\$27.59	\$28.43
Middle Router	2	\$26.88	\$26.76
Neck Link	3	\$52.27	\$98.67
Pelvis Base Mount	1	\$63.78	\$140.25
Pelvis Link	2	\$37.89	\$61.36
Pelvis Mount	2	\$37.86	\$61.44
Pelvis Mount Stem	2	\$49.55	\$80.67
Pelvis Spine Link	1	\$38.44	\$49.44
Pelvis Sub Link	2	\$39.03	\$65.17
Pelvis Wing Left	1	\$178.95	\$232.32

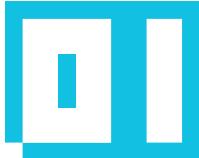


Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Pelvis Wing Right	1	\$179.20	\$232.89
Pinky Router	2	\$26.48	\$25.61
Proximal Phalange Index	2	\$28.44	\$30.44
Proximal Phalange Middle	2	\$28.91	\$31.65
Proximal Phalange Pinky	2	\$27.90	\$29.03
Proximal Phalange Ring	2	\$28.48	\$30.54
Proximal Phalange Thumb	2	\$27.49	\$28.14
Ring Router	2	\$26.55	\$25.83
Shin Connector Left	1	\$56.05	\$115.22
Shin Connector Right	1	\$55.88	\$114.66
Shin Extender	2	\$31.08	\$38.92
Shin Left	1	\$856.87	\$1178.66
Shin Lock Left	1	\$73.11	\$163.78
Shin Lock Right	1	\$73.11	\$163.78
Shin Right	1	\$856.87	\$1178.53
Shin Shock Plate Left	1	\$215.41	\$377.13
Shin Shock Plate Right	1	\$239.34	\$349.78
Shoulder Cog Large	2	\$27.11	\$28.07
Shoulder Cog Small	6	\$38.11	\$51.00
Shoulder Connector Split Body	2	\$32.27	\$36.73
Shoulder Connector Split Head	2	\$35.37	\$60.75

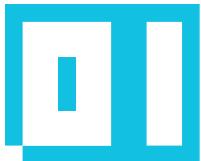


Elysium Max Exoskeleton Assembly Instructions

Parts

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Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Shoulder Left	1	\$109.97	\$207.73
Shoulder Right	1	\$109.94	\$207.73
Spacer Long	6	\$53.75	\$80.57
Spacer Short	22	\$122.94	\$188.19
Spine Base	1	\$81.04	\$190.82
Spine Bottom	1	\$75.32	\$170.87
Spine Connector	4	\$117.47	\$214.63
Spine Cover Left	1	\$25.12	\$22.07
Spine Cover Middle	1	\$33.12	\$49.57
Spine Cover Right	1	\$25.12	\$22.07
Spine Link	3	\$79.62	\$152.50
Spine Middle Left	1	\$81.89	\$173.57
Spine Middle Right	1	\$81.89	\$173.57
Spine Middle Top	1	\$49.55	\$90.16
Spine Neck Link Connector	1	\$27.72	\$31.91
Spine Top	1	\$63.68	\$141.75
Spine Top Middle Connector	2	\$27.57	\$28.79
Thumb Mount	2	\$30.19	\$34.21
Thumb Router	2	\$32.12	\$41.52
Thumb Shock Plate Left	1	\$27.81	\$29.46
Thumb Shock Plate Right	1	\$27.80	\$29.43



Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Click on the label to view the corresponding STL file on [GitHub](#).

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Upper Arm Connector Left	1	\$27.18	\$27.48
Upper Arm Connector Right	1	\$27.17	\$27.47
Upper Arm Left	1	\$146.77	\$288.15
Upper Arm Right	1	\$146.77	\$288.14
Upper Arm Shoulder Left	1	\$49.72	\$83.69
Upper Arm Shoulder Right	1	\$49.72	\$83.69
Upper Arm Tricep Left	1	\$42.72	\$60.59
Upper Arm Tricep Right	1	\$42.77	\$60.80
Upper Forearm Left	1	\$54.07	\$116.79
Upper Forearm Right	1	\$54.07	\$116.79
Upper Forearm Shockplate Connector Left	1	\$51.89	\$74.47
Upper Forearm Shockplate Connector Right	1	\$46.42	\$78.41
Totals (all copies of all parts)	245	\$9.732	\$14,338
Vacuum Tube Holder (optional)	4		