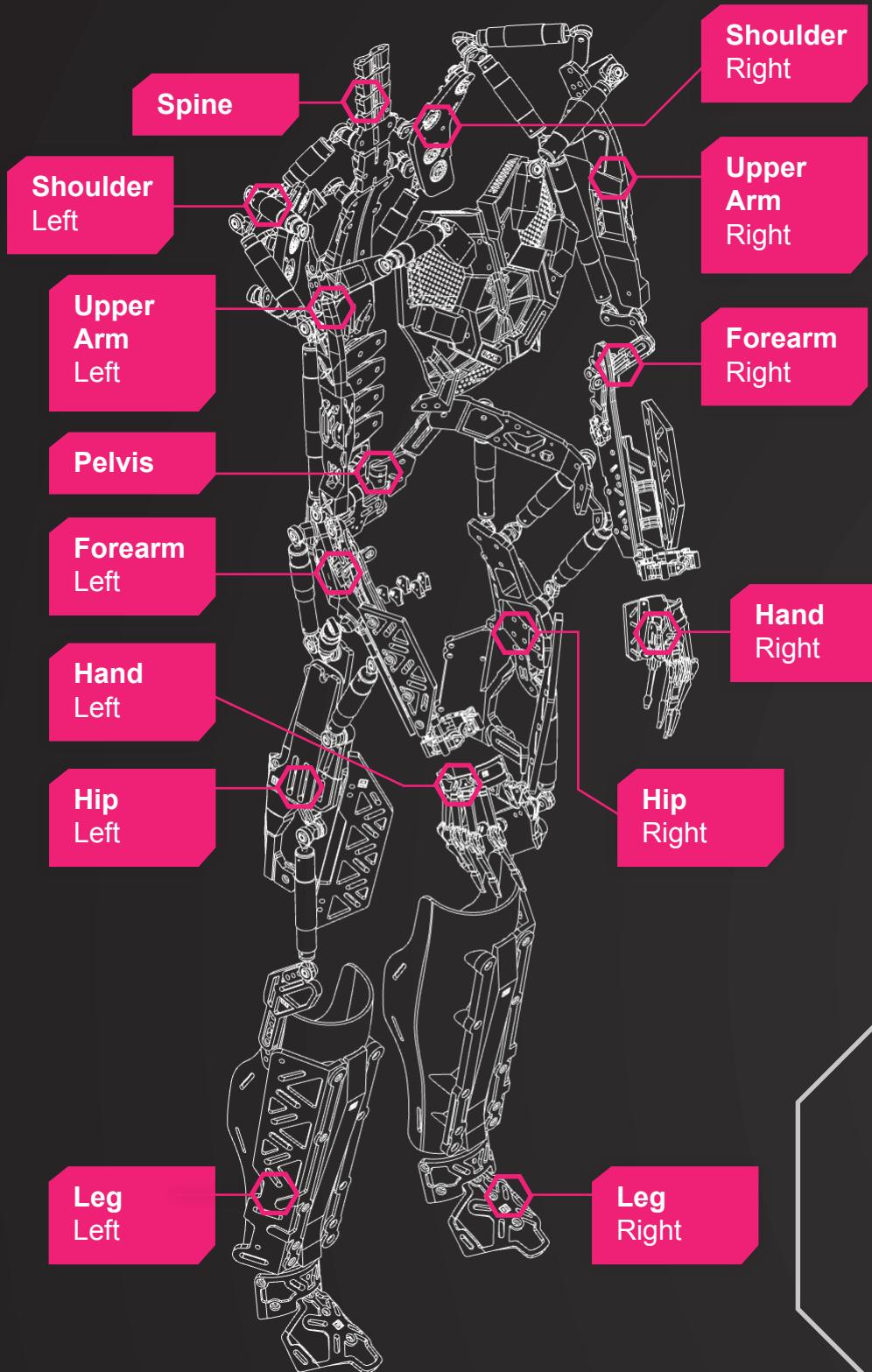




Elysium Max Exoskeleton Assembly Instructions

Overview

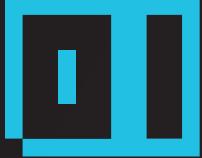


Fork on
GitHub:



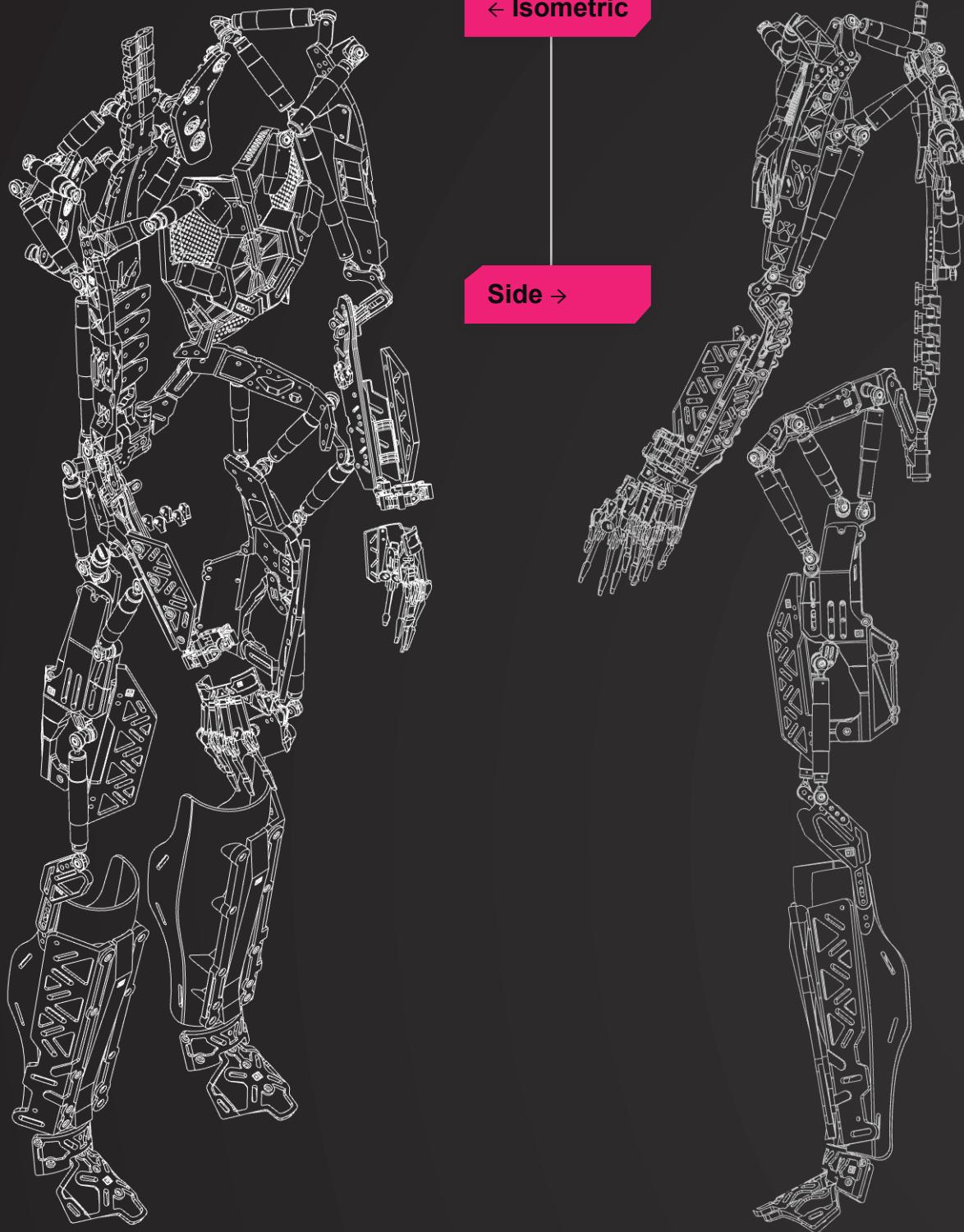
Follow on
Hackaday.io:

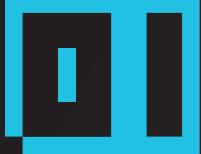




Elysium Max Exoskeleton Assembly Instructions

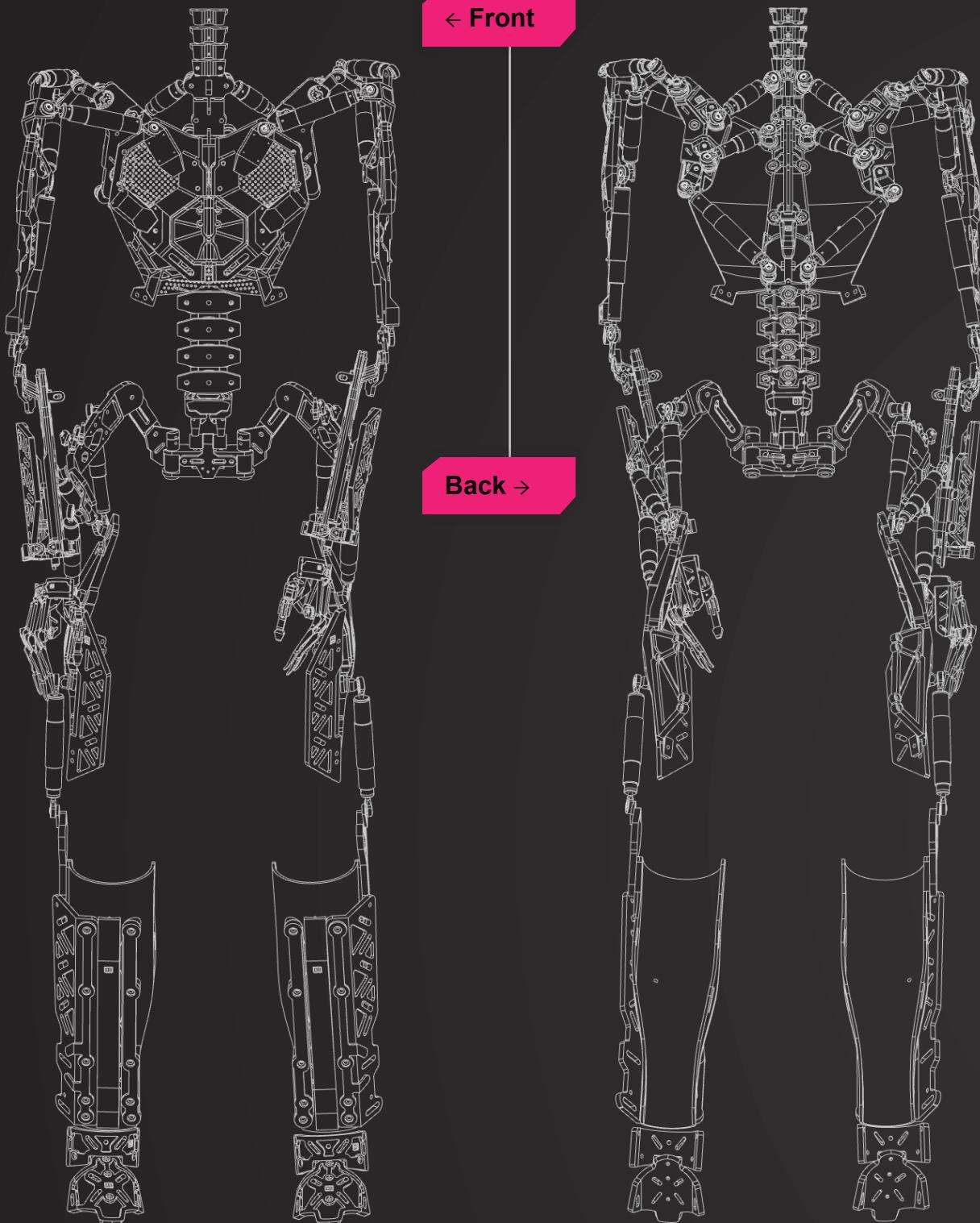
Overview

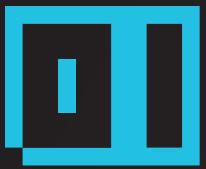




Elysium Max Exoskeleton Assembly Instructions

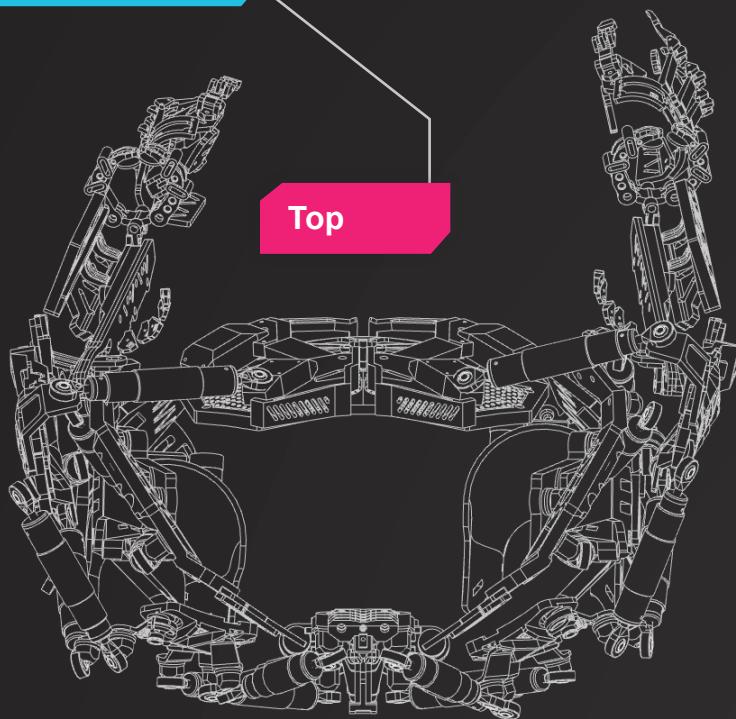
Overview



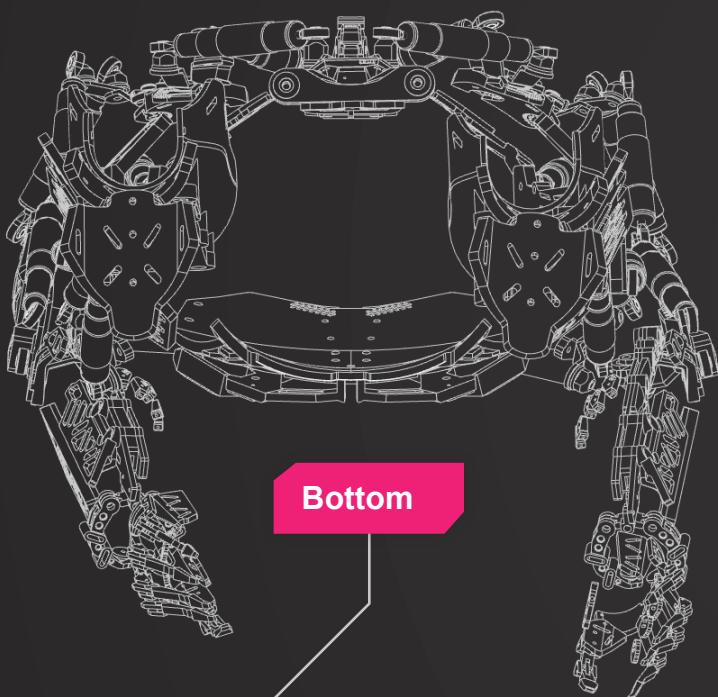


Elysium Max Exoskeleton Assembly Instructions

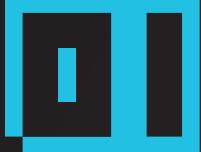
Overview



Top



Bottom

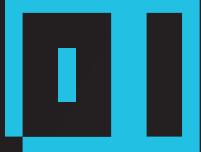


Elysium Max Exoskeleton Assembly Instructions

Fasteners

Pricing from **MSC Direct**, **Fastenal**, and **Lynx Heli** is provided for convenience.
View this guide as a PDF to open the supplier's page by clicking on prices.

Item	Qty	Price
M6-1.00x12mm 6mm socket cap screw (black oxide), 1mm thread, 12mm long	55	\$9.38 x 100
M6-1.00x15mm 6mm socket cap screw (black oxide), 1mm thread, 15mm long	74	\$20.99 x 100
M6-1.00x18mm 6mm socket cap screw (black oxide), 1mm thread, 18mm long	2	\$9.29 x 50
M6-1.00x20mm 6mm socket cap screw (black oxide), 1mm thread, 20mm long	52	\$17.28 x 100
M6-1.00x25mm 6mm socket cap screw (black oxide), 1mm thread, 25mm long	18	\$10.99 x 50
M6-1.00x35mm 6mm socket cap screw (black oxide), 1mm thread, 35mm long	38	\$13.97 x 50
M6-1.00x20mm [st] 6mm socket set screw (black oxide), 1mm thread, 20mm long	2	\$3.05 x 1
M3-0.50x5mm 3mm socket cap screw (black oxide), .5mm thread, 5mm long	25	\$8.79 x 100
M3-0.50x12mm 3mm socket cap screw (black oxide), .5mm thread, 12mm long	12	\$9.675 x 50
M3-0.50x15mm 3mm socket cap screw (black oxide), .5mm thread, 15mm long	21	\$10.06 x 10aa0
M3-0.50x6mm [st] 3mm socket set screw (black oxide), .5mm thread, 6mm long	2	\$10.22 x 50
M3-0.50x16mm [st] 3mm socket set screw (black oxide), .5mm thread, 16mm long	22	\$4.00 x 10
M12-1.75x50mm [st] 12mm sckt set screw (black oxide), 1.75mm thread, 50mm long	1	\$2.36 x 1



Elysium Max Exoskeleton Assembly Instructions

Bearings

The rod-end bearings are **KARM-06** from **Igus** in Germany. An Inventor model of the bearing is included. Ordering 24 of these for the whole suit is will cost approx. \$80.

Printing

Units:	Build Volume:
millimeters	5,592,770 mm ³ (341.3 cubic inches)

The exoskeleton has been printed in several orders from **Protolabs** (online manufacturer) and **RapidMade** (in Portland, Oregon).

Accura Xtreme White material was used for **SLA** and (unfilled) **Nylon 12** for **SLS**. Parts that have to bear a lot of stress have been printed using laser sintering due to high elongation on break properties. SLS is also great for tapping and drilling. All other parts where cosmetic appearance was more important were printed using SLA.

Electronics

Fans

Two **brushless DC cooling fans (12 V)** powered by 9 V batteries can be installed in the **chest piece**. The fans are modeled in Inventor to show them in the assembly and carve out the perfect negative space where they can be snapped in. The fans complete two copies of the same circuit with fan, battery and switch (resistors are optional to extend battery life).

Lighting

The **Upper Arm**, **Hip**, **Pelvis Wing**, **Spine Base**, and **Spine Link** parts have cavities where LED lights and batteries can be installed. These circuits include 3mm LED, 68 ohm 1/8W resistor, and two 1.5V coin batteries per LED. Lastly, 4 vacuum tubes in special holders can be hollowed out and rigged with LEDs wired in similar fashion.



Elysium Max Exoskeleton Assembly Instructions

Part Identification

Parts in exploded assembly diagrams are identified with colored call-outs.

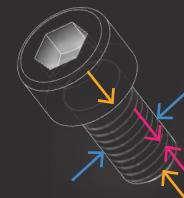
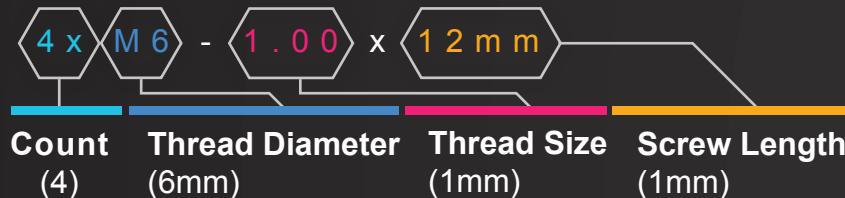
A hex shape is overlayed on some convenient area of the part, and a line of the same color points to the text box containing the part name:



4x M6-1.00x12mm
1x M6-1.00x15mm

For parts that have mirrored versions (left/right), the **base name** of the part is shown in bold, while the left/right modifier is not.

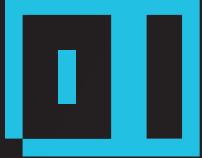
If the part has to be fastened to its parent in the assembly hierarchy, the required screws appear below the text box in a small font. See the **Fasteners** section for information on acquiring all the fasteners required to build the exoskeleton frame.



When the space is limited, one text box may describe several parts. This is communicated by linking multiple hex shapes to one text box, or linking multiple hex shapes to each other and then to a text box.

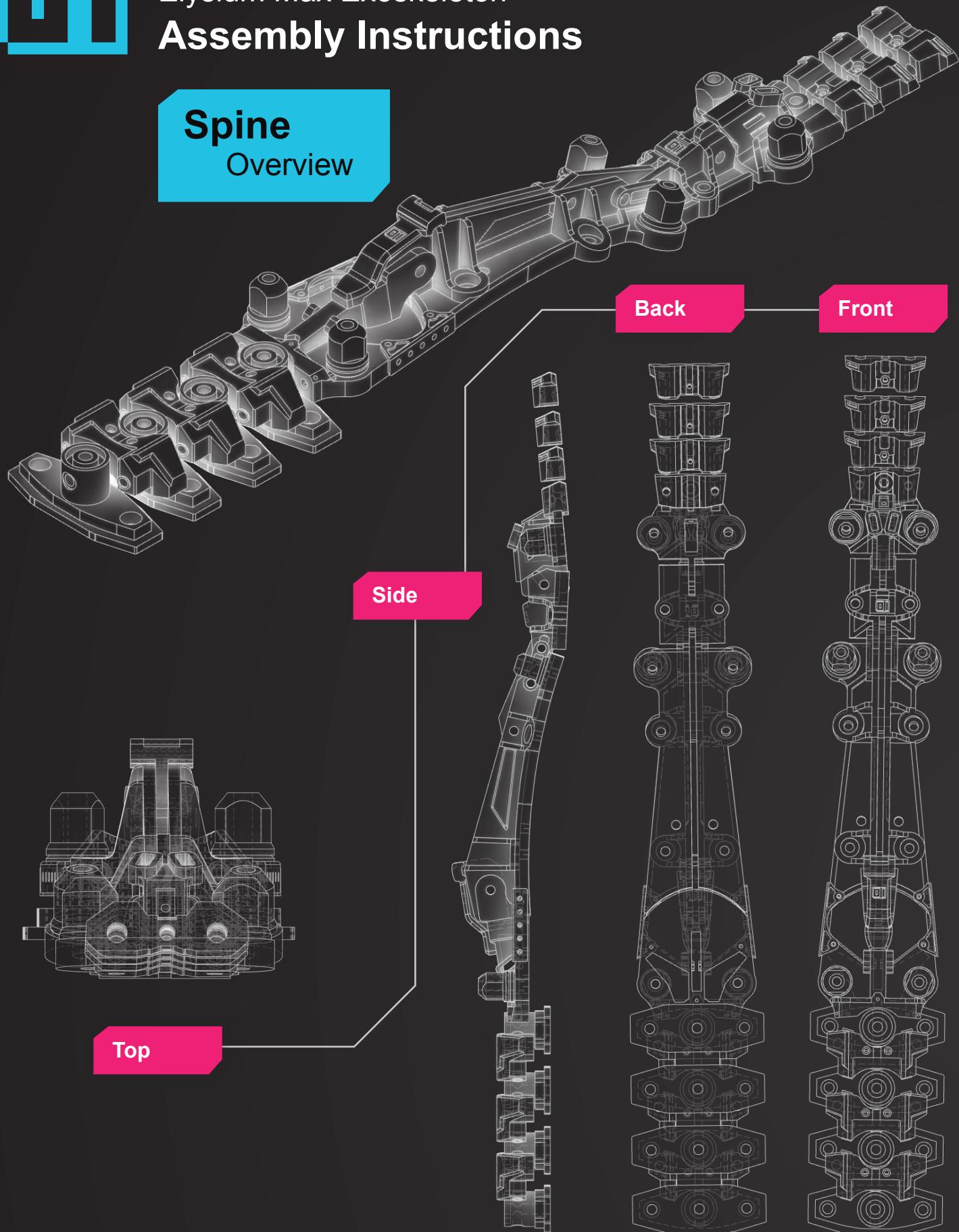
Text boxes and hex shapes for **external** components are colored violet.

If there are many parts on the page, additional colors are sometimes used to help distinguish between hex shapes & text boxes, other than the **external** color. This does not indicate special treatment.



Elysium Max Exoskeleton Assembly Instructions

Spine Overview

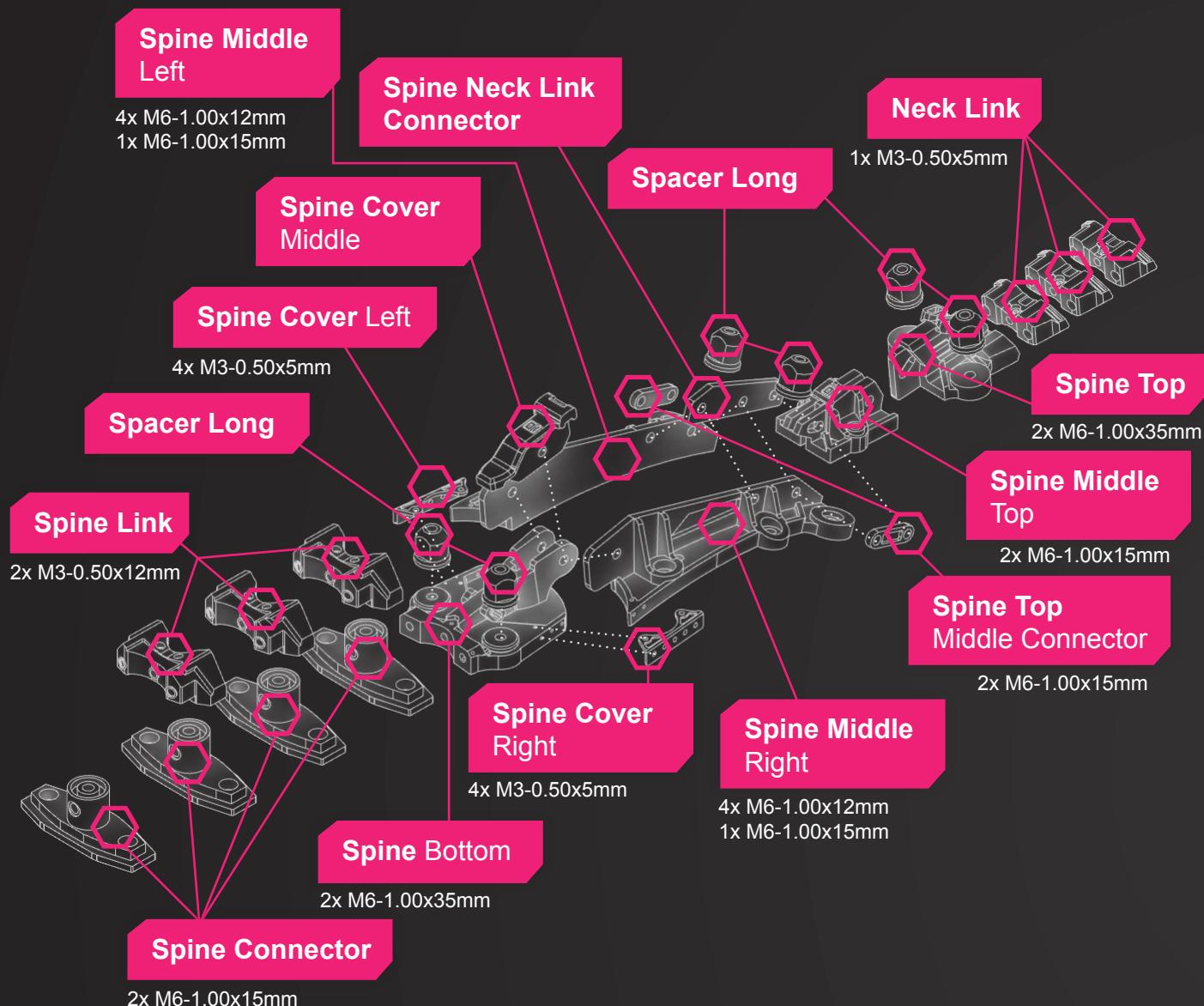


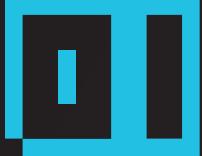


Elysium Max Exoskeleton Assembly Instructions

Spine

See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).

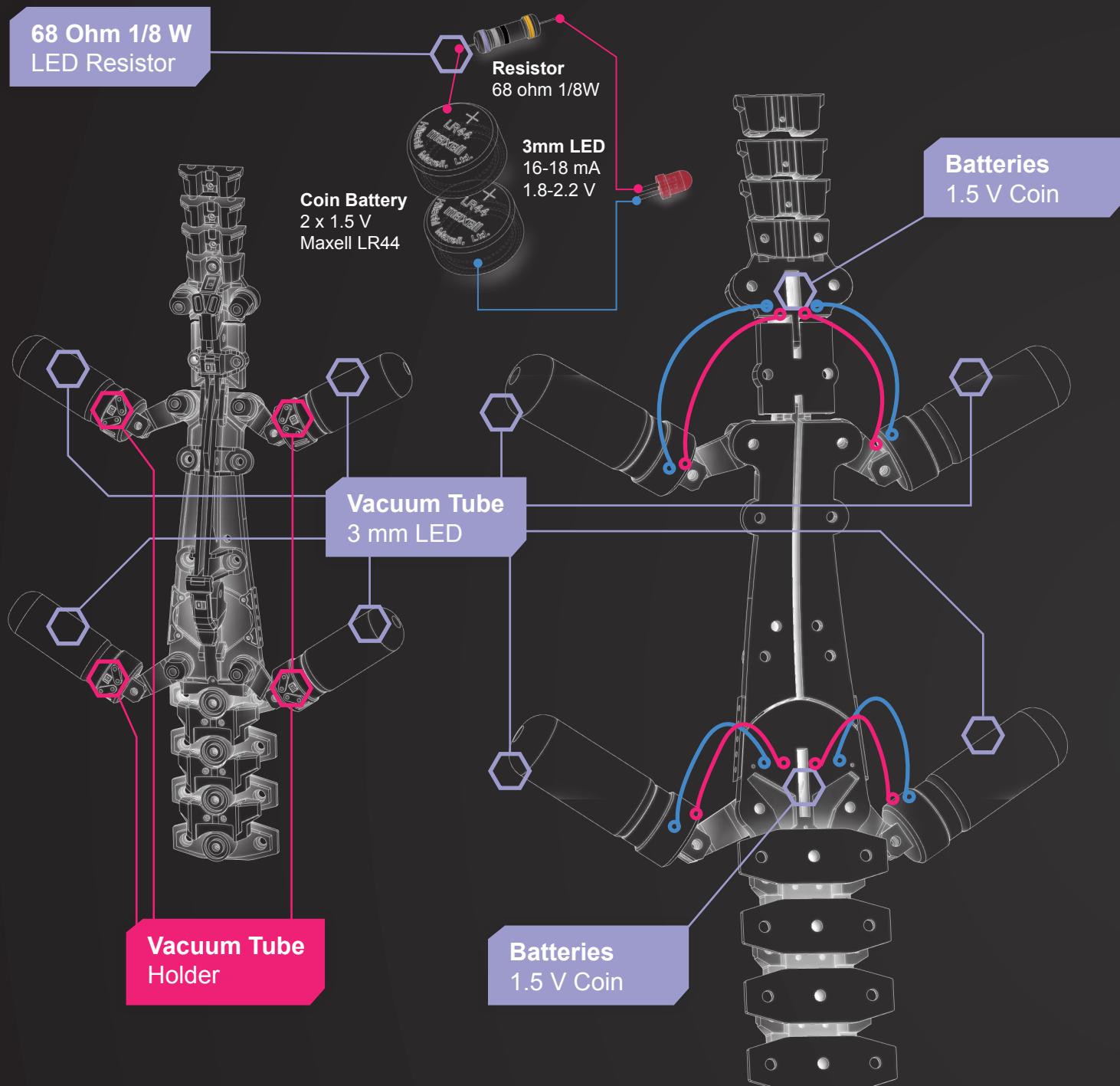


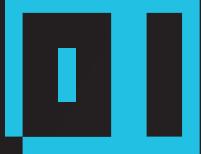


Elysium Max Exoskeleton Assembly Instructions

Spine Electronics

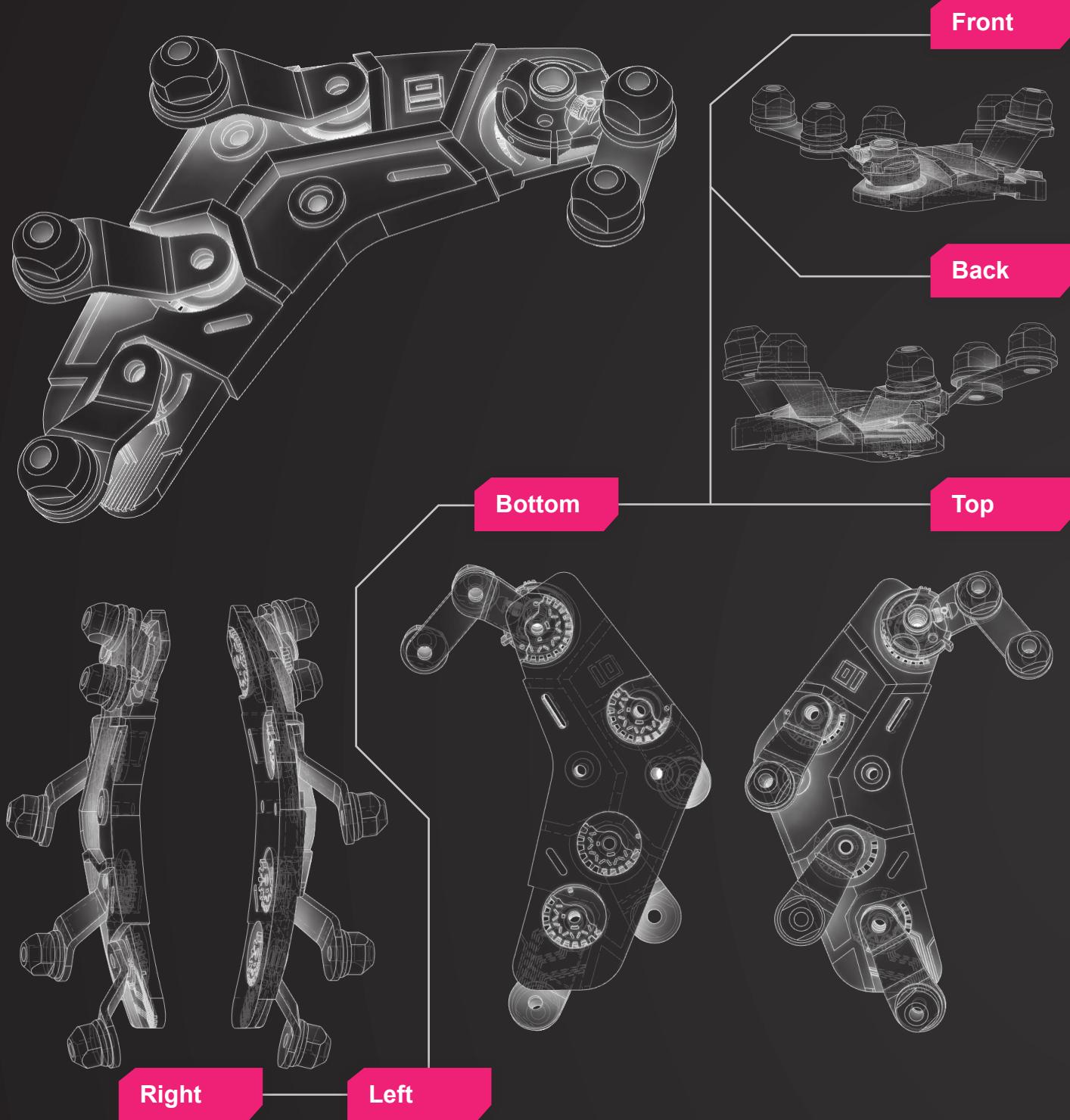
Four vacuum tubes in special holders (6L6 Mesa Boogie Triple Rectifier power tubes) can be hollowed out and rigged with LEDs. Low-voltage coin batteries can fit in cavities inside **Spine Top** and **Spine Bottom** parts to power the LEDs inline with respective resistors.

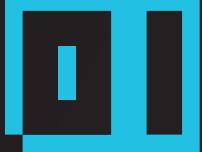




Elysium Max Exoskeleton Assembly Instructions

Shoulder Overview

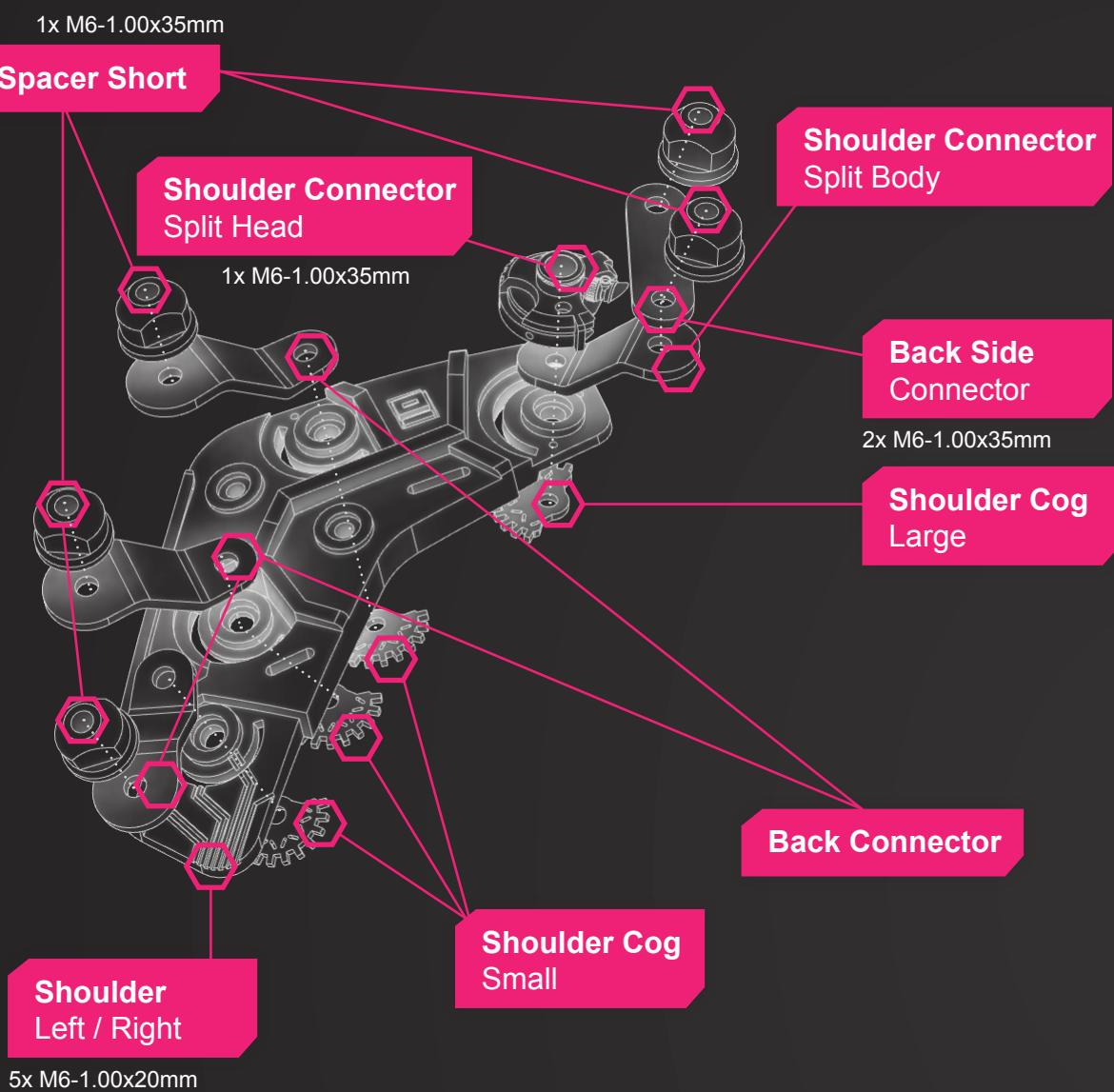


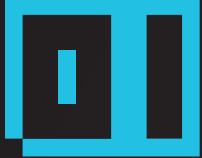


Elysium Max Exoskeleton Assembly Instructions

Shoulder

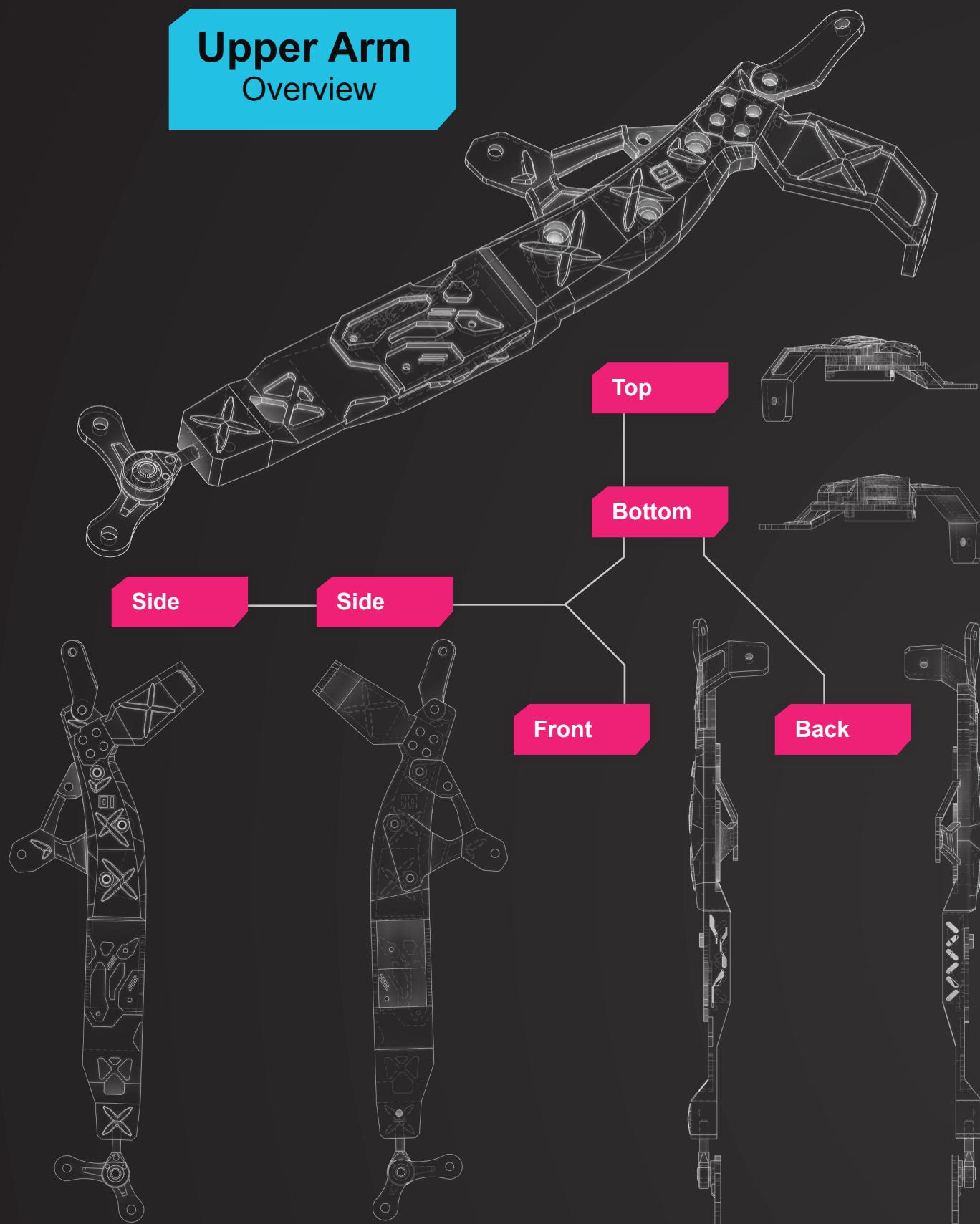
See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).

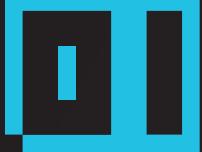




Elysium Max Exoskeleton Assembly Instructions

Upper Arm Overview

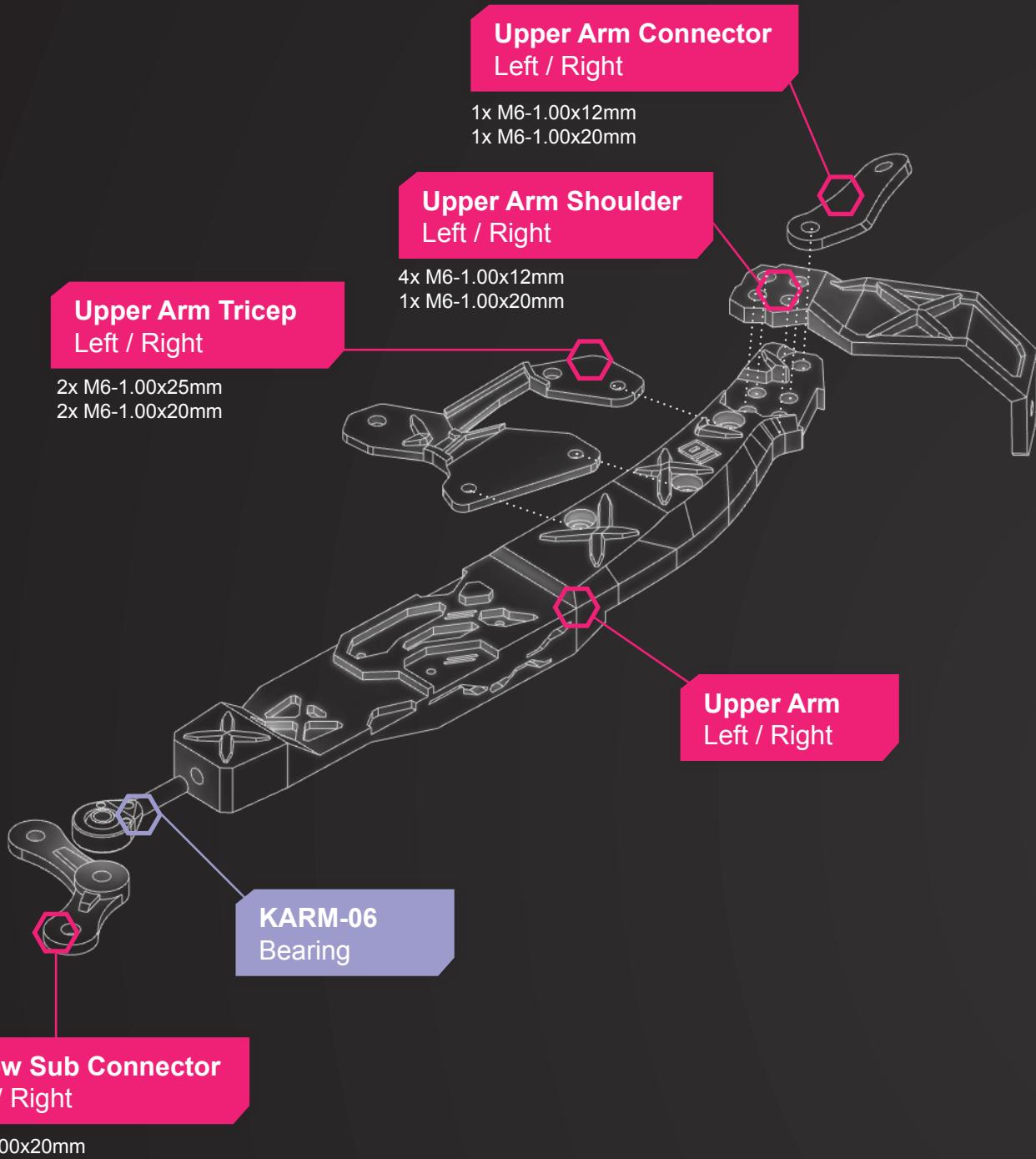


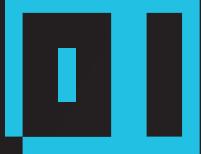


Elysium Max Exoskeleton Assembly Instructions

Upper Arm

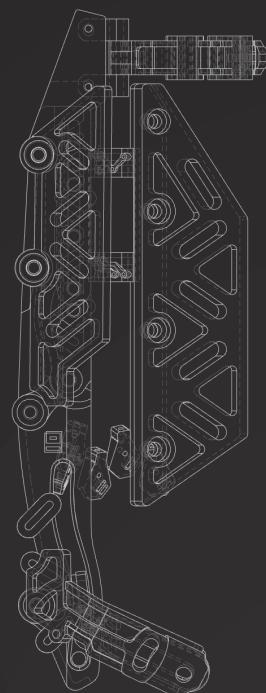
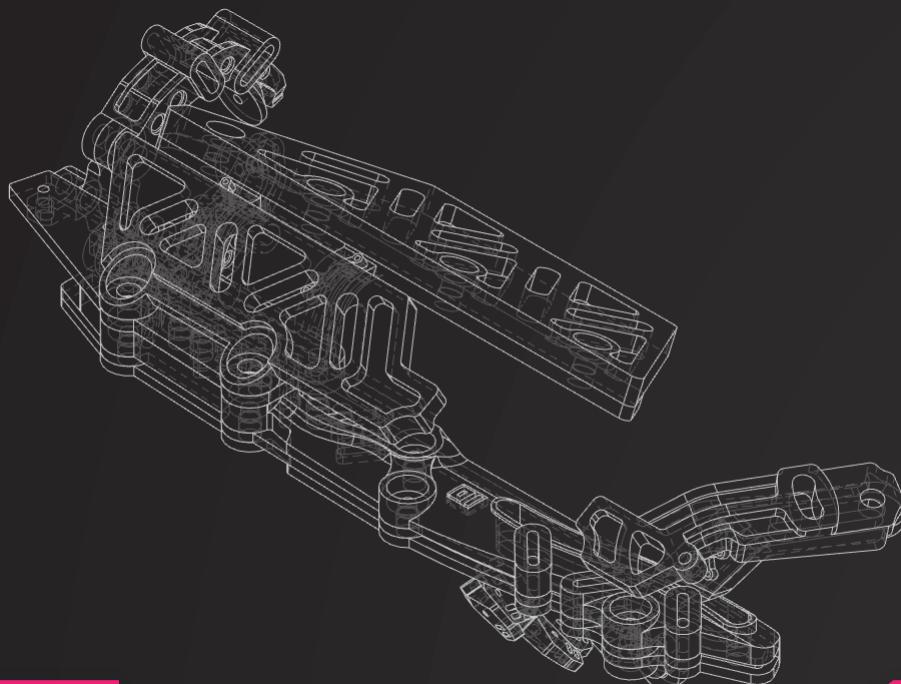
See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).



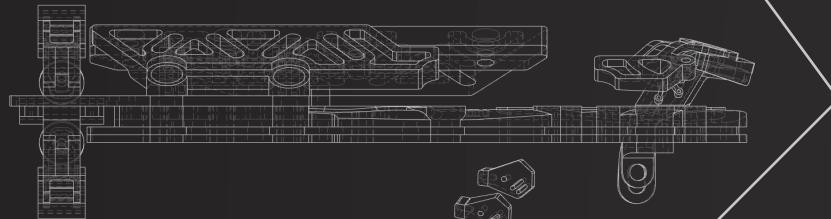


Elysium Max Exoskeleton Assembly Instructions

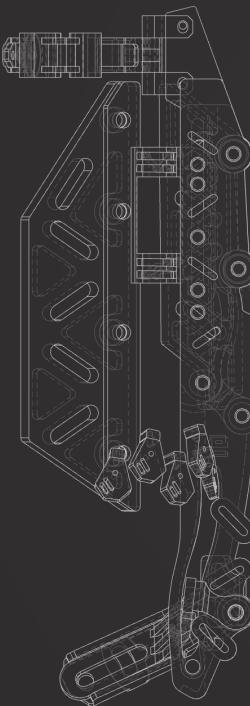
Forearm Overview



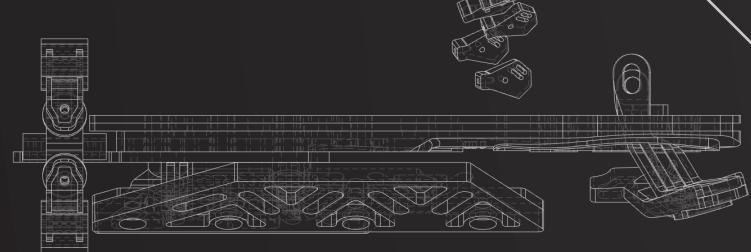
Bottom



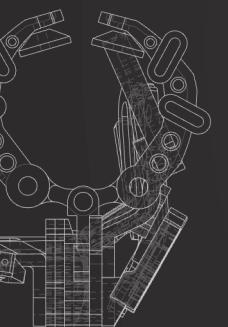
Side



Top



Front



Elysium Max Exoskeleton Assembly Instructions

Forearm

See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).

Upper Forearm Shockplate Connector Left / Right

4x M6-1.00x15mm

Forearm Lower Shockplate
Left / Right

2x M6-1.00x25mm

Elbow Connector Underlink
Left / Right

2x M6-1.00x12mm

Lower Forearm

Forearm Clamp Head

1x M3-0.50x8mm

Forearm Clamp Link

1x M6-1.00x35mm

Forearm Clamp

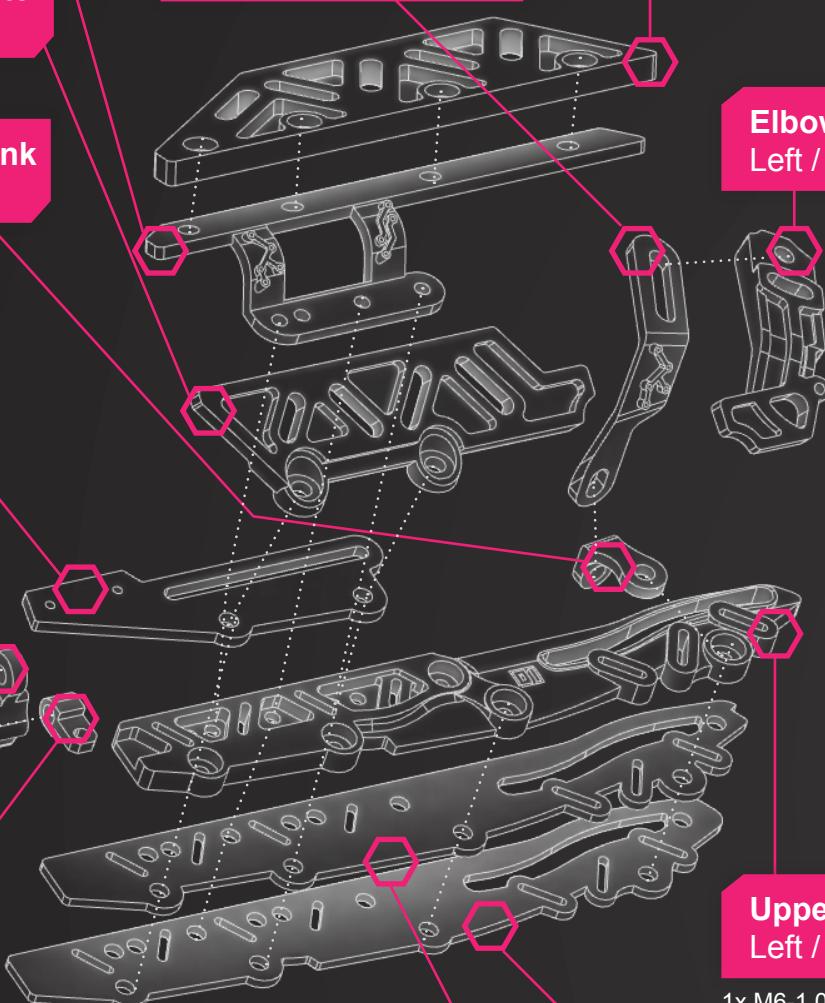
1x M3-0.50x20mm

Forearm Upper Shock Plate
Left / Right

Elbow Connector Link
Left / Right

Elbow Connector
Left / Right

1x M6-1.00x25mm



Upper Forearm
Left / Right

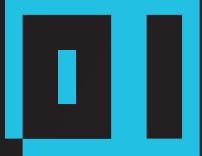
1x M6-1.00x18mm

Forearm Inner Base

Forearm Base

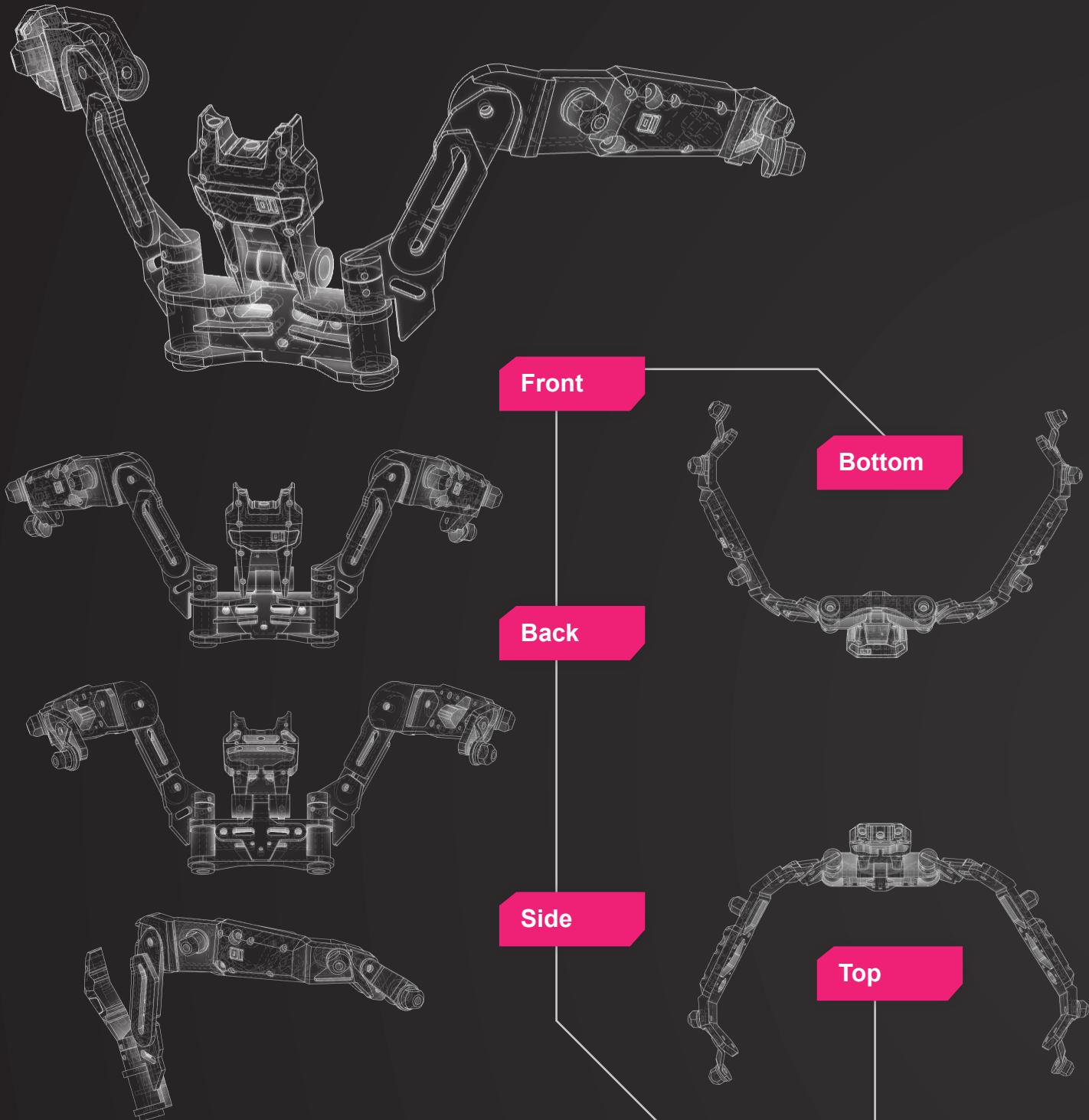
Forearm Cuff Connector

1x M3-0.50x12mm



Elysium Max Exoskeleton Assembly Instructions

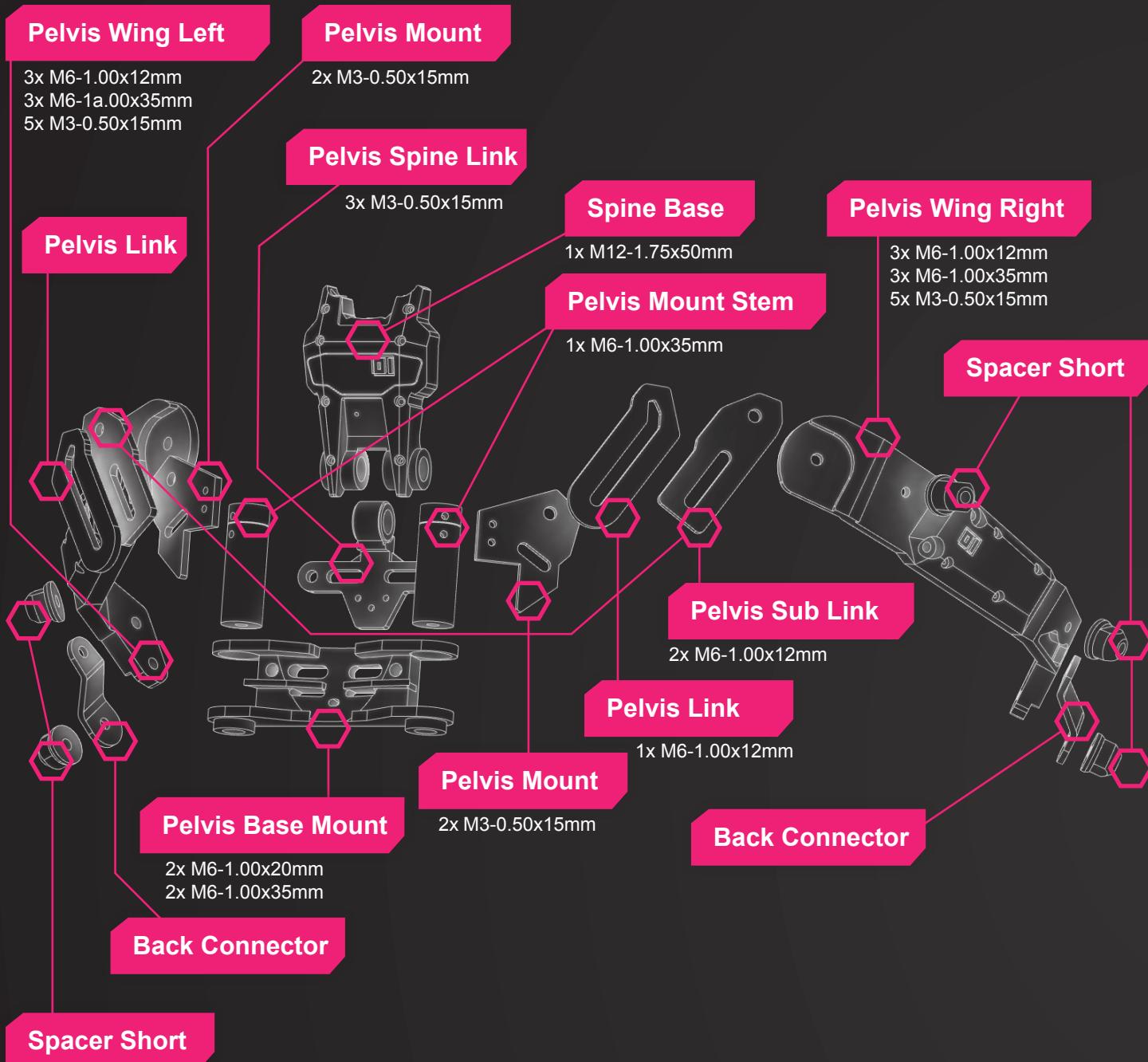
Pelvis Overview

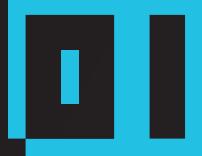


Elysium Max Exoskeleton Assembly Instructions

Pelvis

See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier ([ProtoLabs](#)).

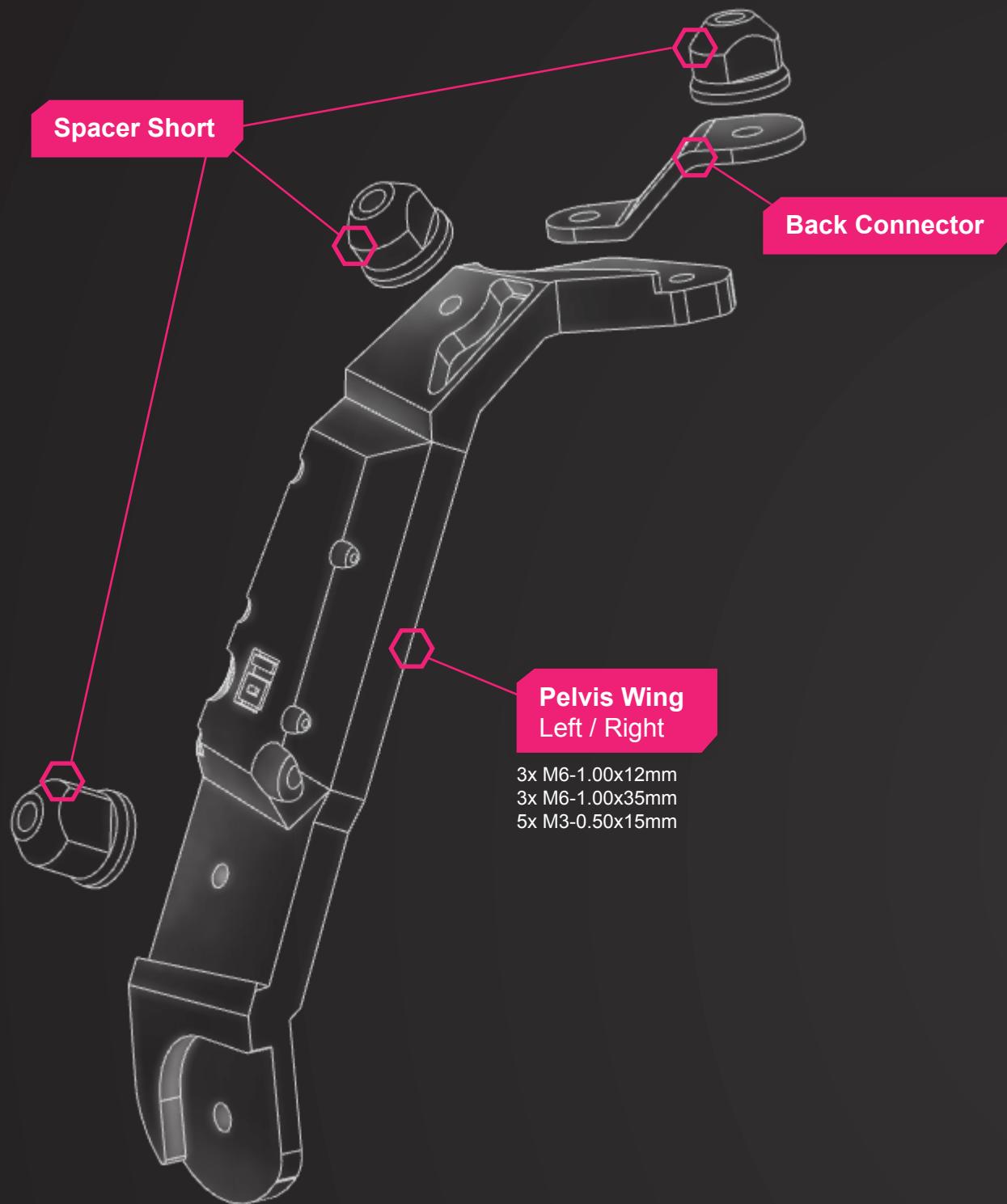


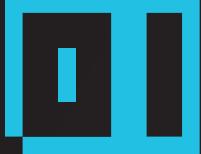


Elysium Max Exoskeleton Assembly Instructions

Pelvis

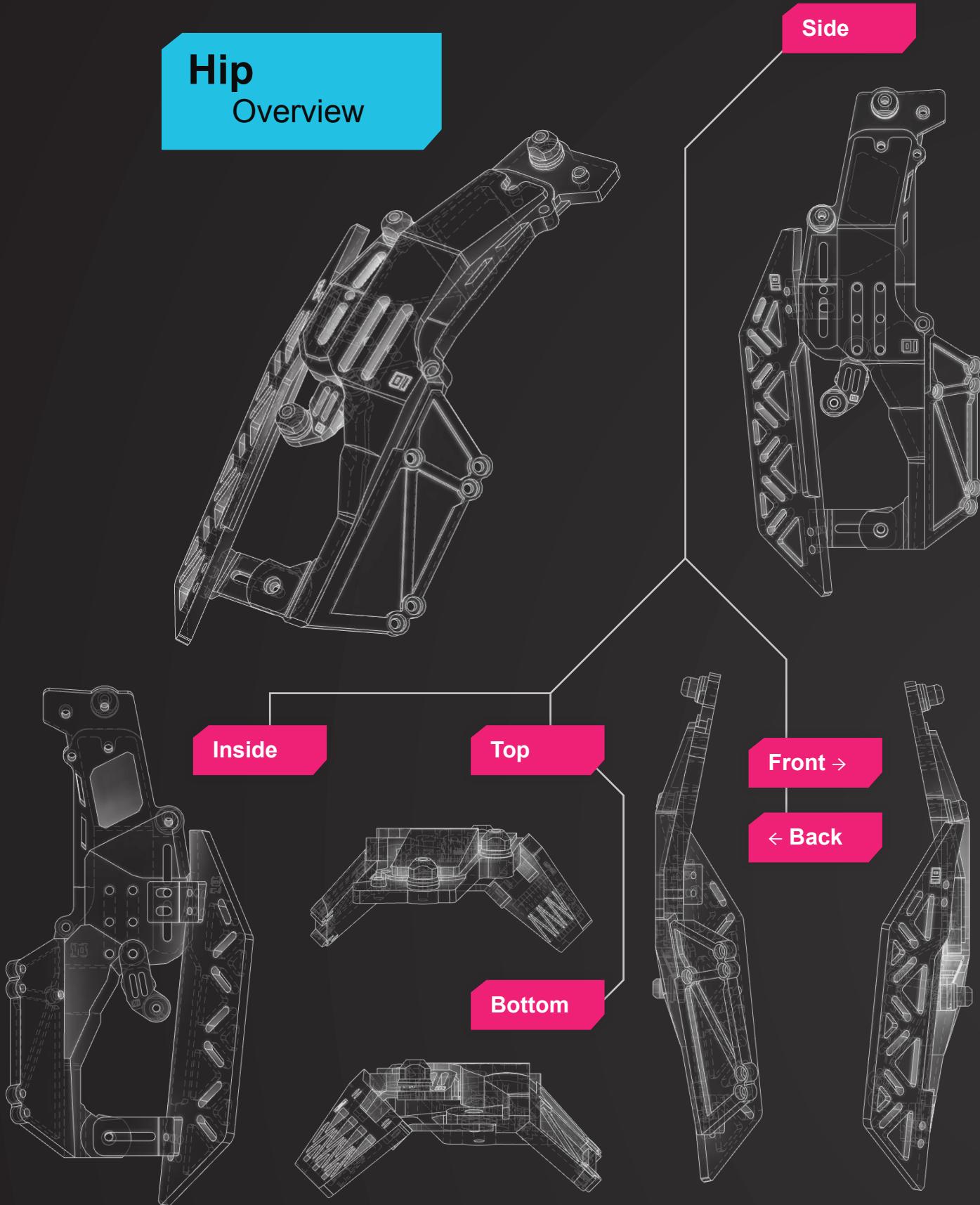
See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).

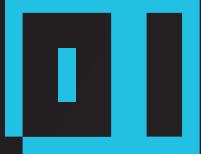




Elysium Max Exoskeleton Assembly Instructions

Hip Overview

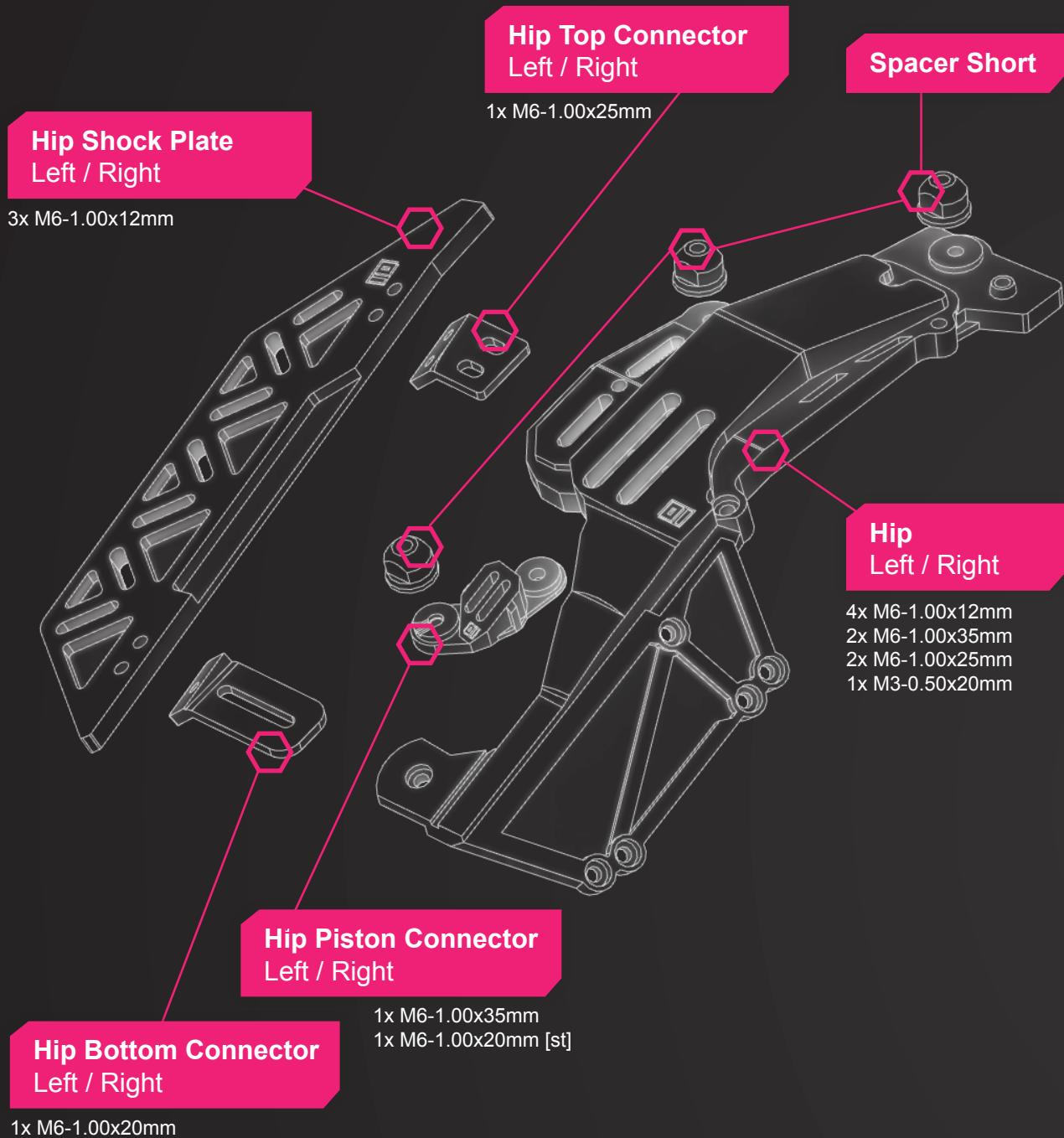


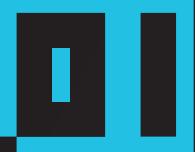


Elysium Max Exoskeleton Assembly Instructions

Hip

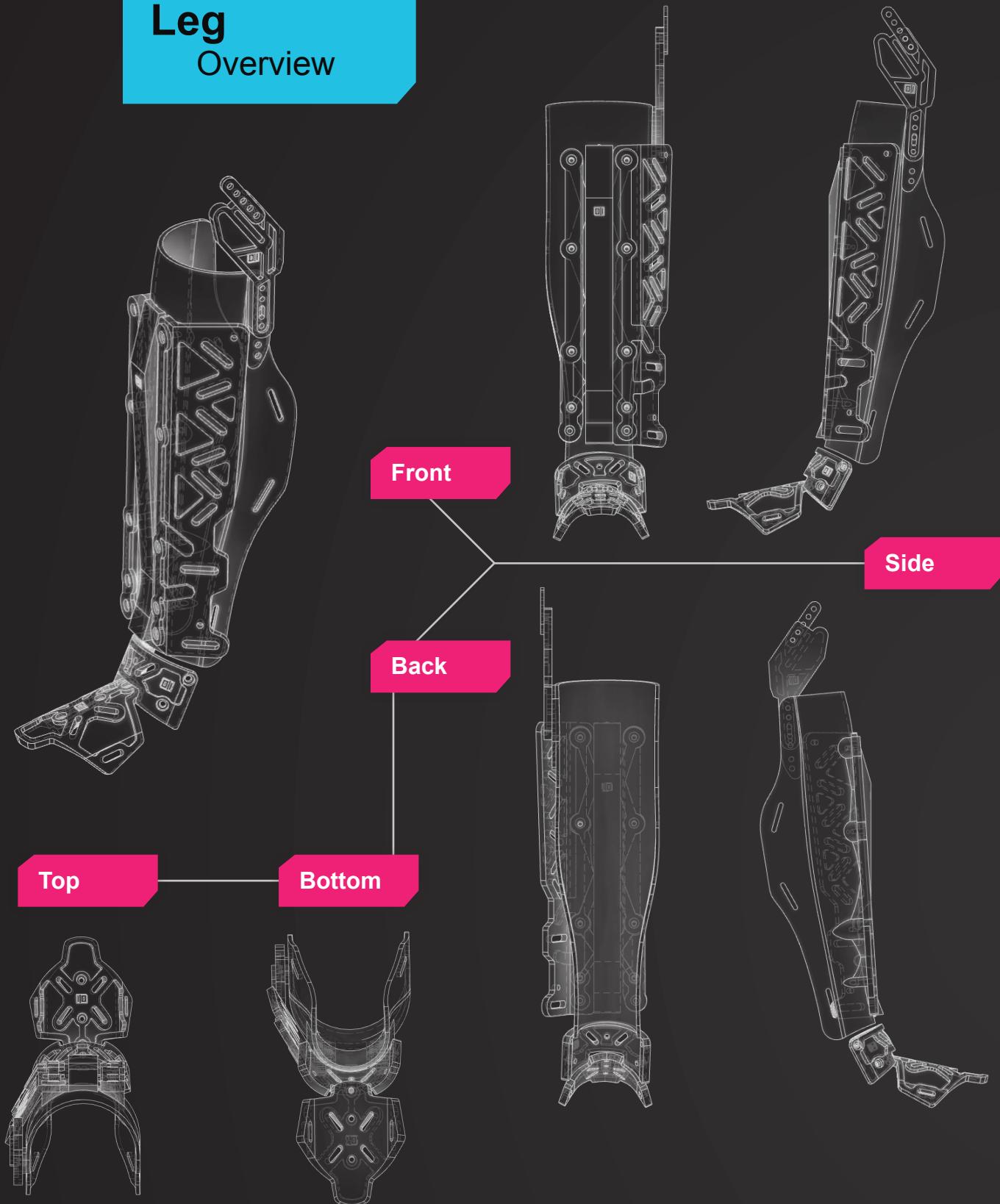
See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).

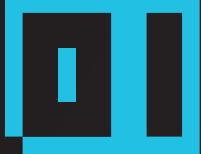




Elysium Max Exoskeleton Assembly Instructions

Leg Overview

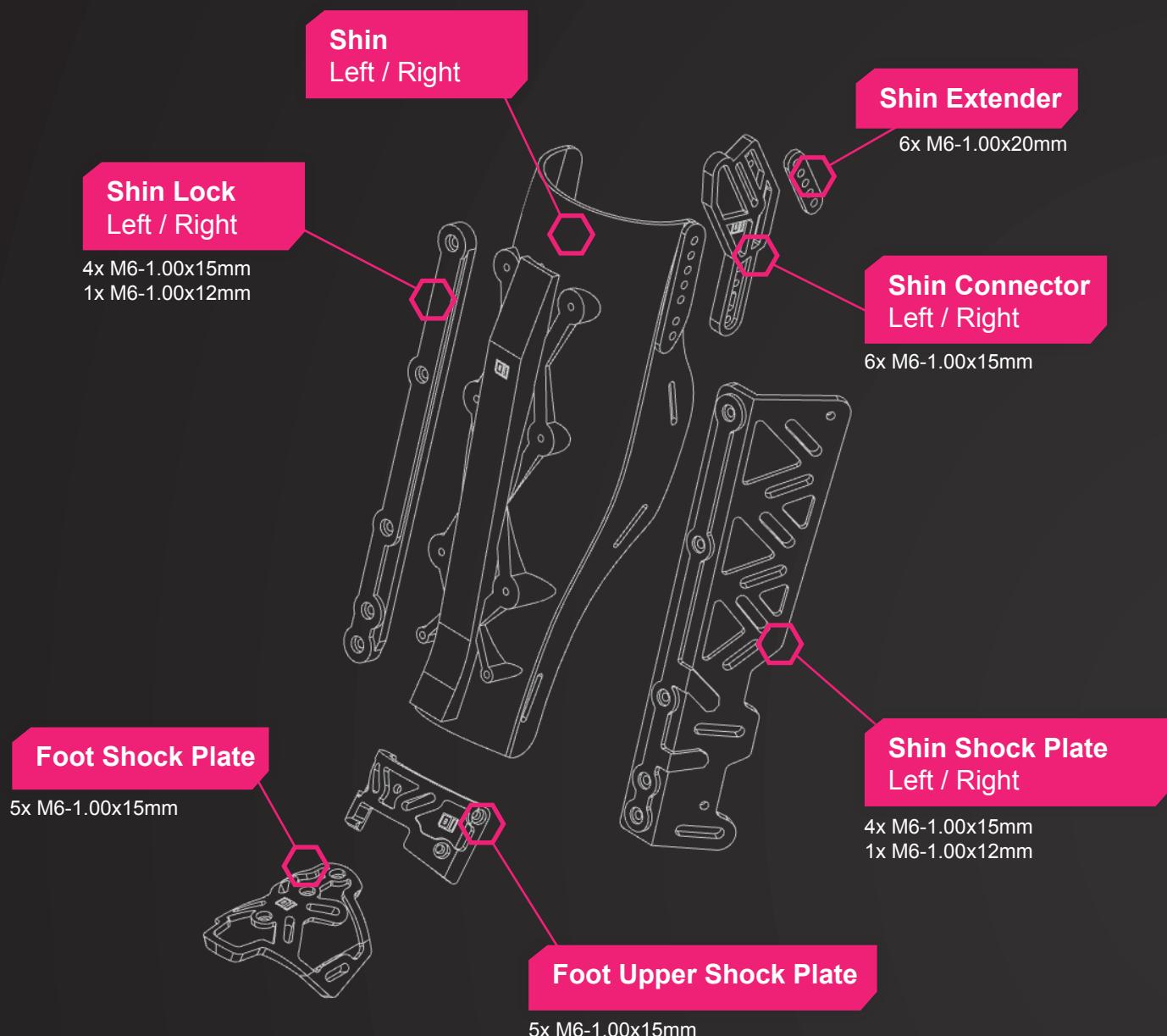


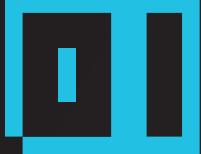


Elysium Max Exoskeleton Assembly Instructions

Leg

See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).



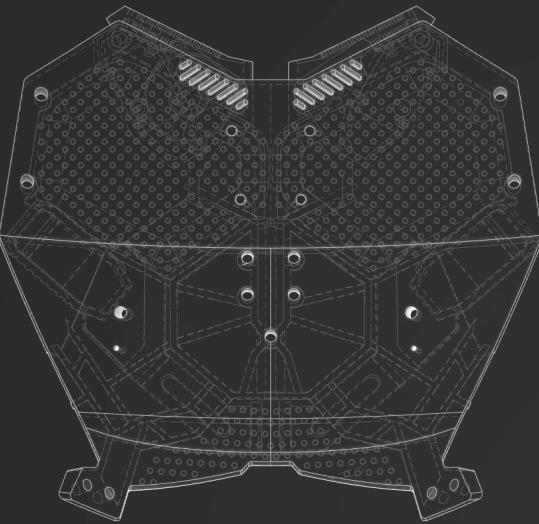


Elysium Max Exoskeleton Assembly Instructions

Front



Back



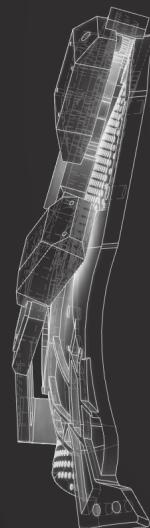
Side



Top



Bottom

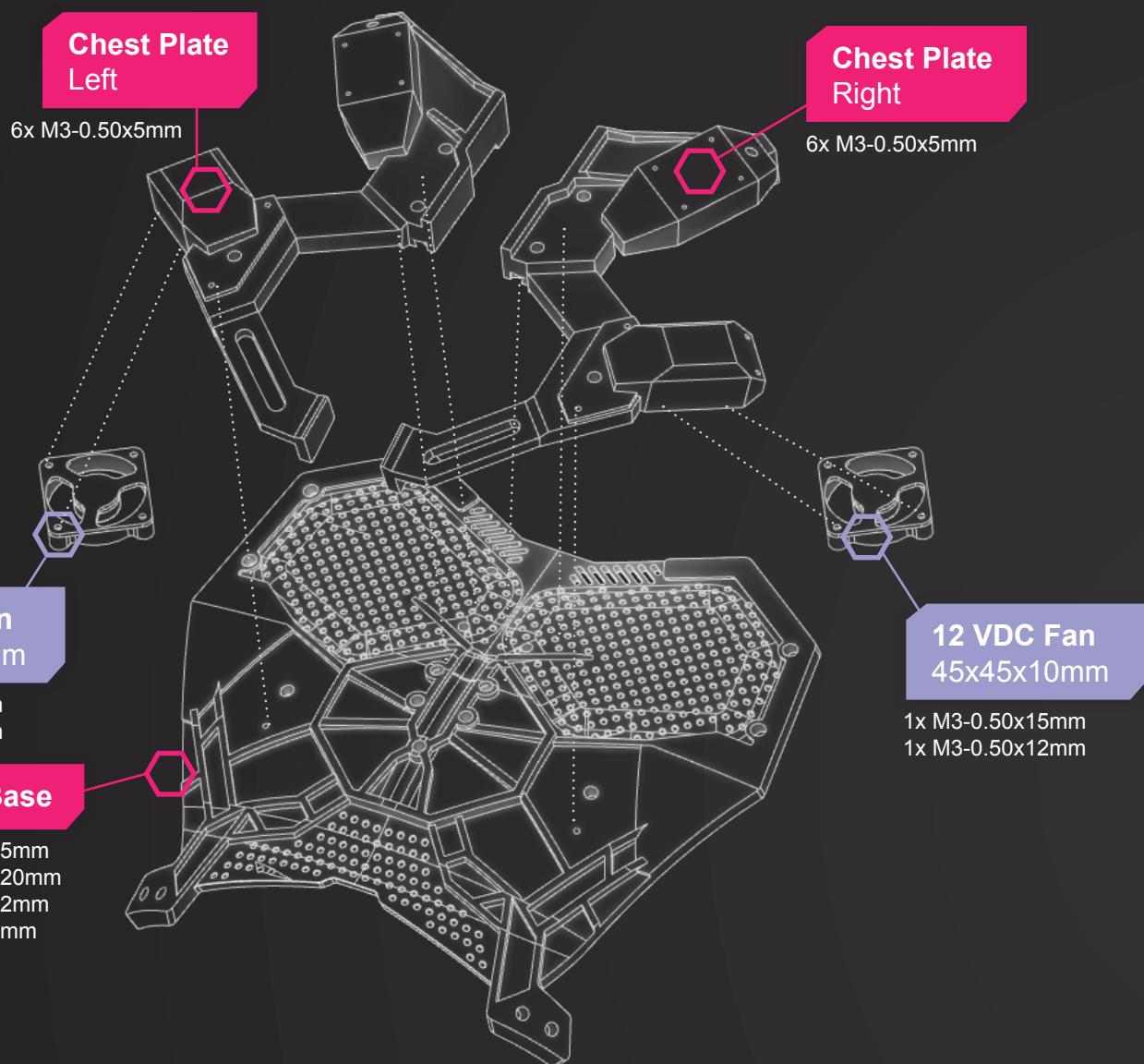


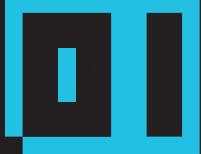


Elysium Max Exoskeleton Assembly Instructions

Chest

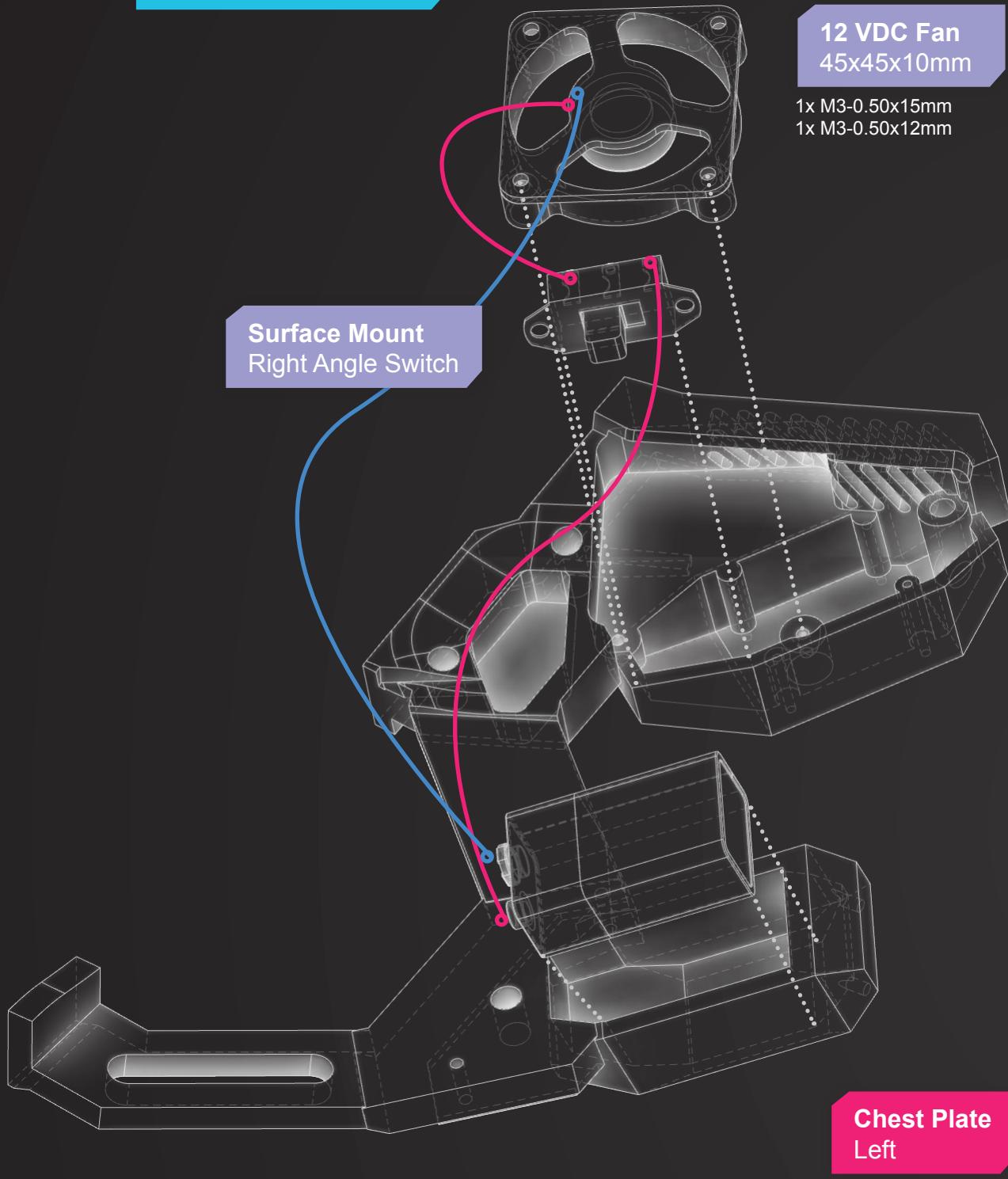
See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier (**ProtoLabs**).

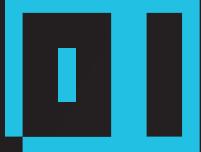




Elysium Max Exoskeleton Assembly Instructions

Chest Electronics

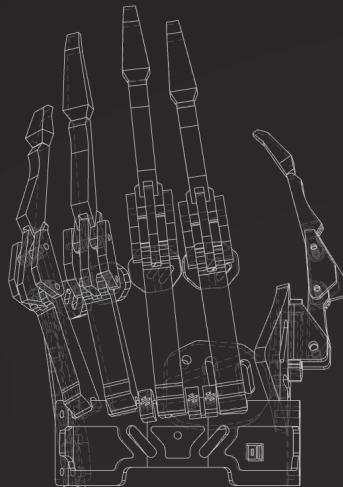




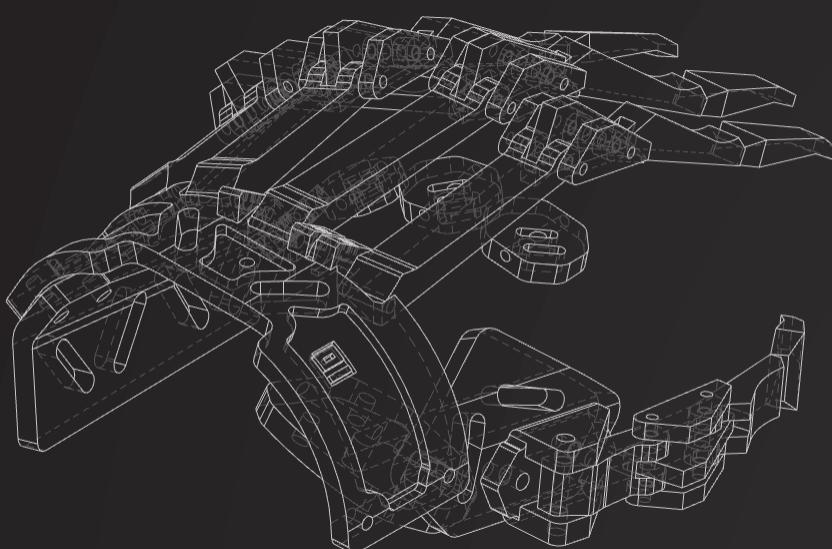
Elysium Max Exoskeleton Assembly Instructions

Hand Overview

Front

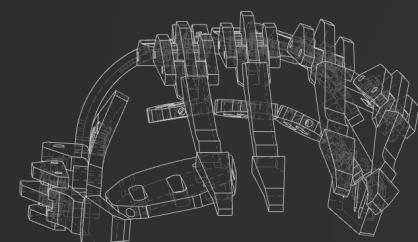
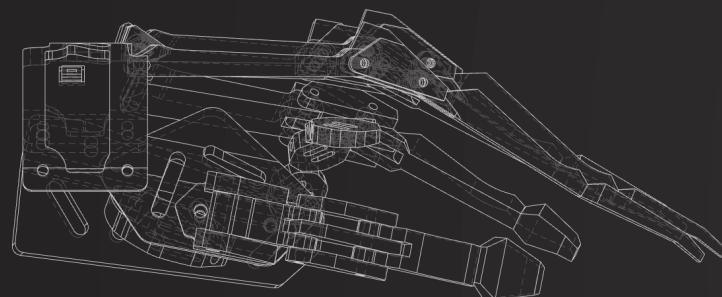


Back

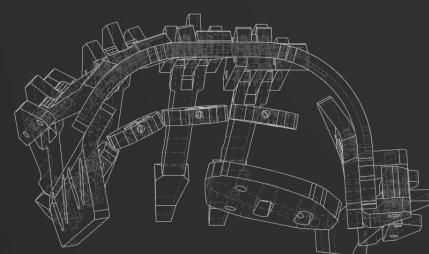
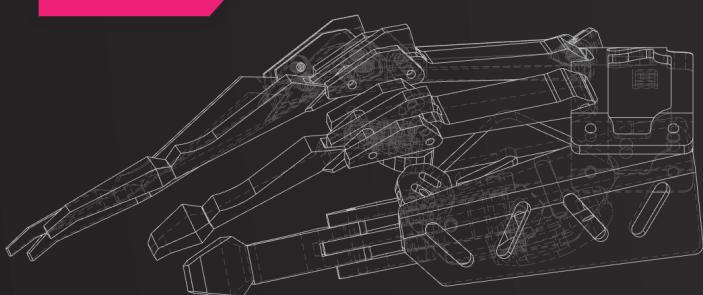


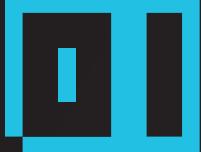
Side

Bottom



Top



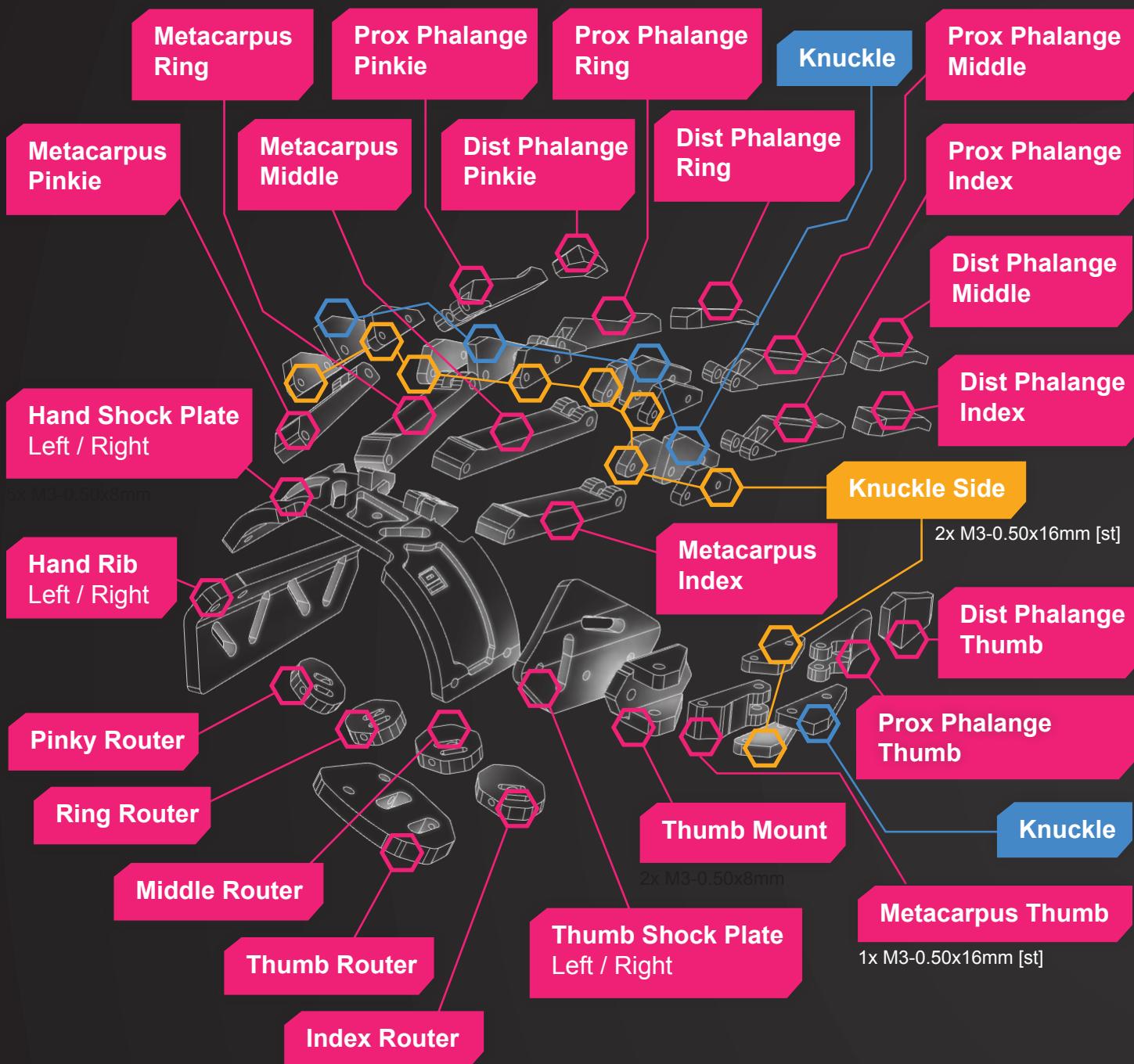


Elysium Max Exoskeleton Assembly Instructions

Hand

See the **parts** list at the end of this guide for part quantities and pricing from the cheapest & highest quality print supplier ([ProtoLabs](#)).

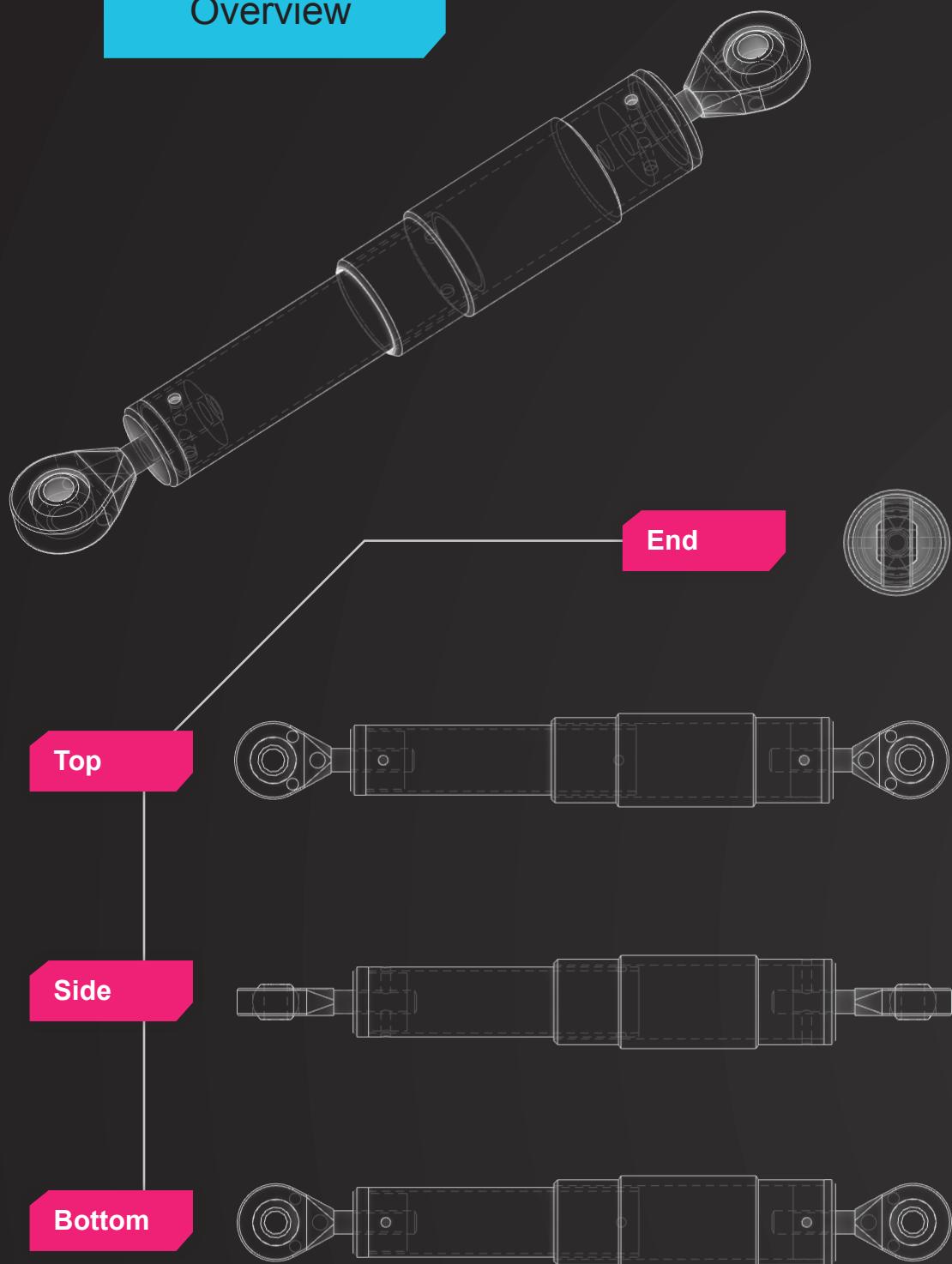
Metacarpus are connected to **Hand Shock Plate** using flat belts glued underneath, except **Metacarpus Thumb** which is connected to **Thumb Mount** with a set screw.

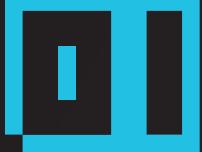




Elysium Max Exoskeleton Assembly Instructions

Piston Overview

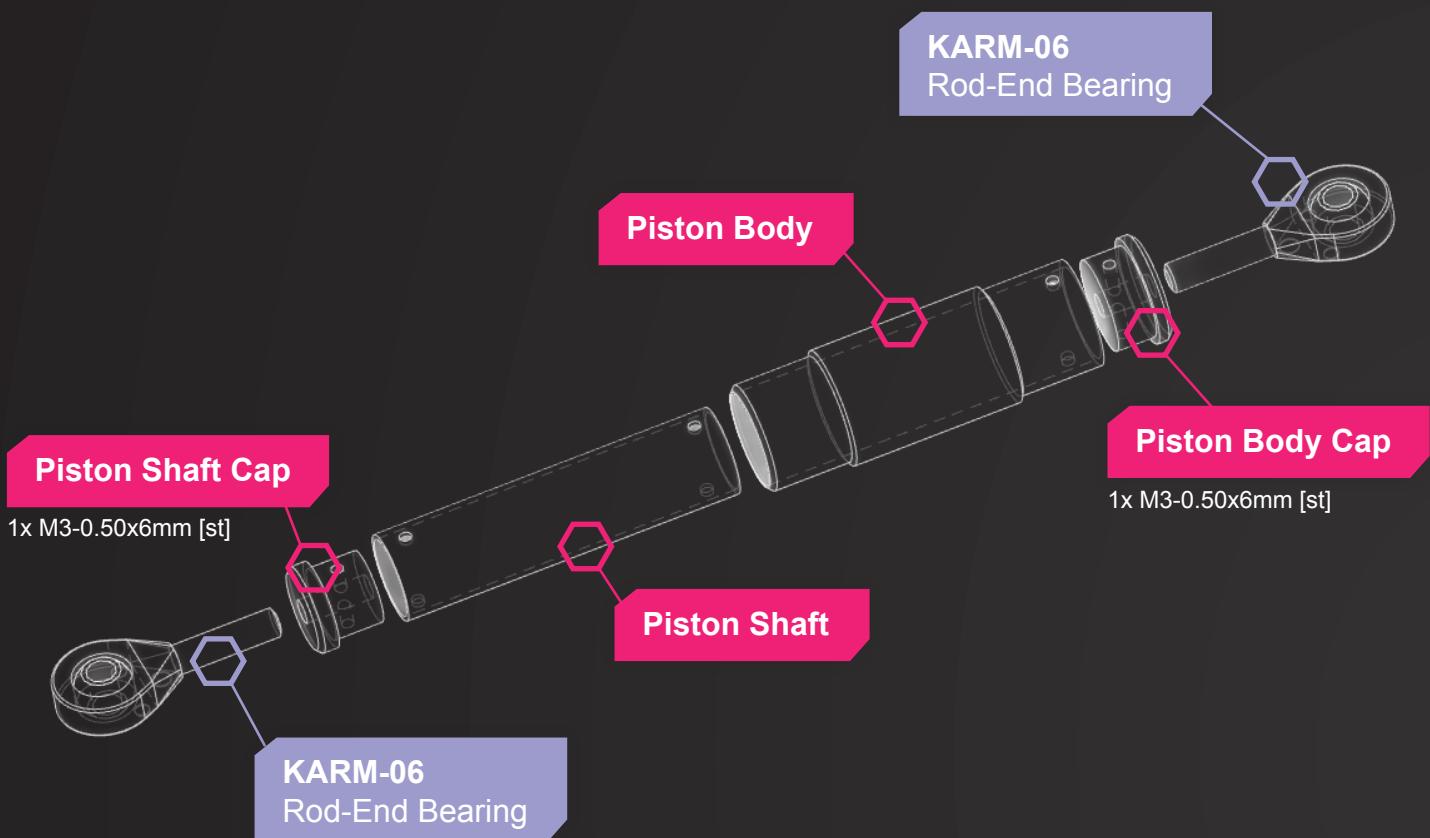


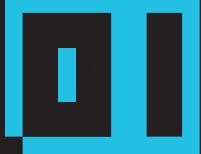


Elysium Max Exoskeleton Assembly Instructions

Piston

See the **piston placement** section at the end of this guide for a list of piston assemblies and quantities.

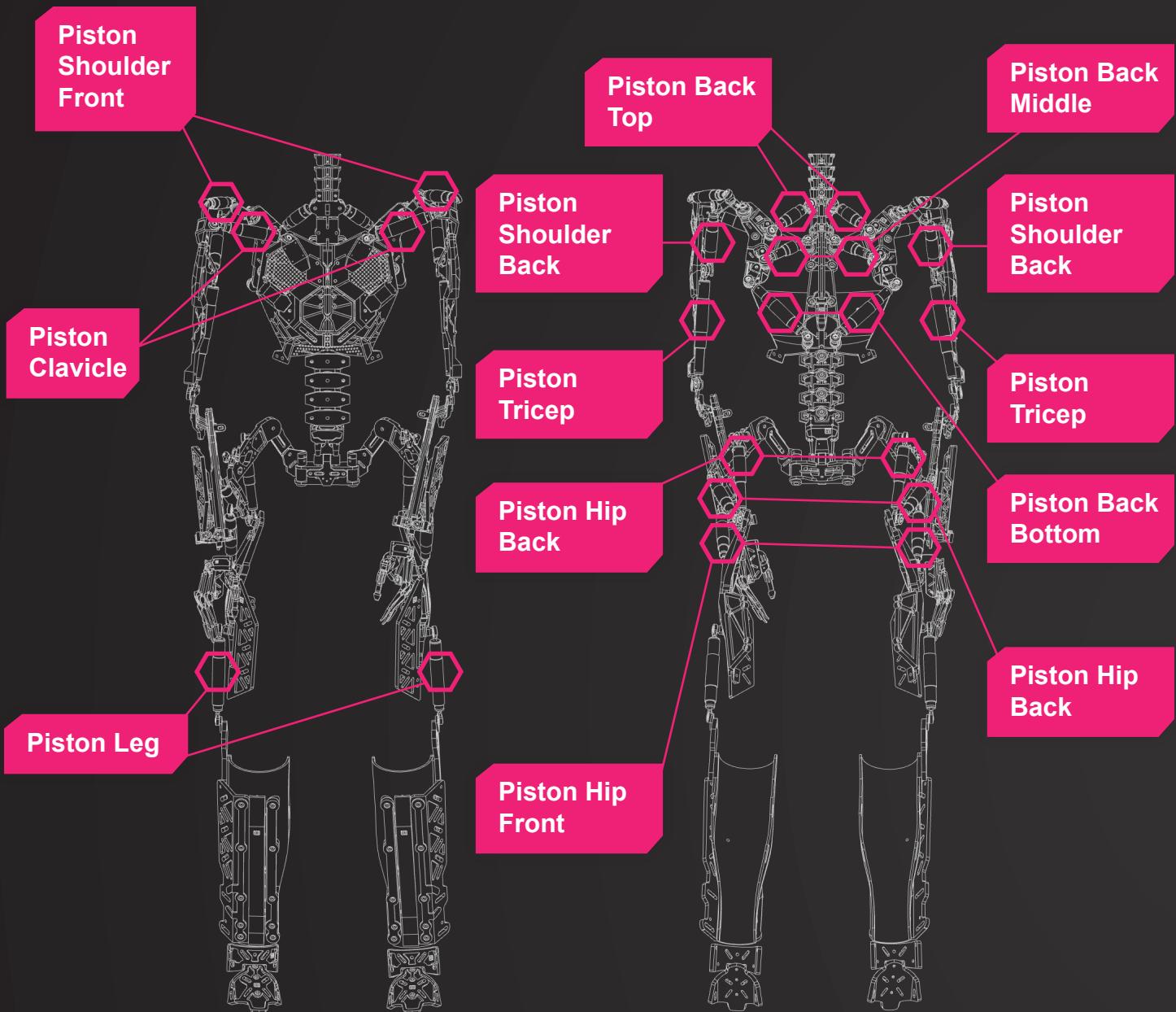




Elysium Max Exoskeleton Assembly Instructions

Piston Placement

Piston parts can be 3D printed but may be easier to re-create with plastic pipe or by machining metal pipe and bar.



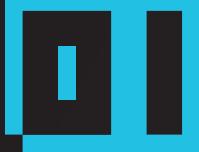


Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Part images can be found in a section for the respective assembly.

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Back Connector	8	\$72.69	\$103.96
Back Side Connector	2	\$29.32	\$34.00
Chest Base	1	\$638.35	\$807.76
Chest Plate Left	1	\$274.84	\$307.35
Chest Plate Right	1	\$274.81	\$307.26
Distal Phalange Index	2	\$26.95	\$26.78
Distal Phalange Middle	2	\$26.78	\$26.33
Distal Phalange Pinky	2	\$26.22	\$24.76
Distal Phalange Ring	2	\$26.99	\$26.89
Distal Phalange Thumb	2	\$26.81	\$26.36
Elbow Connector Left	1	\$38.24	\$47.03
Elbow Connector Link Left	1	\$32.21	\$49.59
Elbow Connector Link Right	1	\$32.21	\$49.59
Elbow Connector Right	1	\$38.24	\$47.03
Elbow Connector Underlink Left	1	\$25.21	\$21.22
Elbow Connector Underlink Right	1	\$25.21	\$21.22
Elbow Sub Connector Left	1	\$28.86	\$33.18
Elbow Sub Connector Right	1	\$28.86	\$33.18
Foot Shock Plate	2	\$202.82	\$293.01
Foot Upper Shock Plate	2	\$112.99	\$199.78
Forearm Base	2	\$58.31	\$139.00



Elysium Max Exoskeleton Assembly Instructions

Parts

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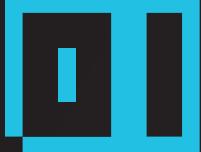
Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Forearm Clamp	4	\$68.67	\$140.34
Forearm Clamp Head	4	\$27.11	\$27.05
Forearm Clamp Link	2	\$31.97	\$37.77
Forearm Cuff Connector	4	\$33.33	\$40.76
Forearm Inner Base	2	\$59.76	\$144.28
Forearm Lower Shock Plate Right	1	\$44.69	\$75.70
Forearm Lower Shock Plate Left	1	\$44.32	\$76.29
Forearm Piston Connector	10	\$51.42	\$71.32
Forearm Upper Shock Plate Left	1	\$55.91	\$121.22
Forearm Upper Shock Plate Right	1	\$55.78	\$120.90
Hand Rib Left	1	\$31.09	\$35.96
Hand Rib Right	1	\$31.09	\$35.66
Hand Shock Plate Left	1	\$38.02	\$65.25
Hand Shock Plate Right	1	\$38.02	\$65.25
Hip Bottom Connector Left	1	\$31.90	\$37.24
Hip Bottom Connector Right	1	\$32.78	\$35.97
Hip Left	1	\$429.60	\$526.67
Hip Piston Connector Left	1	\$32.27	\$39.10
Hip Piston Connector Right	1	\$32.27	\$39.10
Hip Right	1	\$429.60	\$526.67
Hip Shock Plate Left	1	\$88.57	\$213.64

Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Part images can be found in a section for the respective assembly.

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Hip Shock Plate Right	1	\$88.57	\$213.64
Hip Top Connector Left	1	\$28.94	\$32.12
Hip Top Connector Right	1	\$29.83	\$39.10
Index Router	2	\$26.98	\$27.04
Knuckle	10	\$48.81	\$67.24
Knuckle Side	20	\$72.54	\$98.34
Lower Forearm	2	\$43.68	\$80.83
Metacarpus Index	2	\$29.97	\$34.68
Metacarpus Middle	2	\$30.13	\$35.09
Metacarpus Pinky	2	\$29.17	\$32.59
Metacarpus Ring	2	\$29.26	\$32.80
Metacarpus Thumb	2	\$27.59	\$28.43
Middle Router	2	\$26.88	\$26.76
Neck Link	3	\$52.27	\$98.67
Pelvis Base Mount	1	\$63.78	\$140.25
Pelvis Link	2	\$37.89	\$61.36
Pelvis Mount	2	\$37.86	\$61.44
Pelvis Mount Stem	2	\$49.55	\$80.67
Pelvis Spine Link	1	\$38.44	\$49.44
Pelvis Sub Link	2	\$39.03	\$65.17
Pelvis Wing Left	1	\$178.95	\$232.32

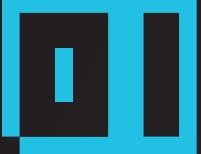


Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Part images can be found in a section for the respective assembly.

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Pelvis Wing Right	1	\$179.20	\$232.89
Pinky Router	2	\$26.48	\$25.61
Proximal Phalange Index	2	\$28.44	\$30.44
Proximal Phalange Middle	2	\$28.91	\$31.65
Proximal Phalange Pinky	2	\$27.90	\$29.03
Proximal Phalange Ring	2	\$28.48	\$30.54
Proximal Phalange Thumb	2	\$27.49	\$28.14
Ring Router	2	\$26.55	\$25.83
Shin Connector Left	1	\$56.05	\$115.22
Shin Connector Right	1	\$55.88	\$114.66
Shin Extender	2	\$31.08	\$38.92
Shin Left	1	\$856.87	\$1178.66
Shin Lock Left	1	\$73.11	\$163.78
Shin Lock Right	1	\$73.11	\$163.78
Shin Right	1	\$856.87	\$1178.53
Shin Shock Plate Left	1	\$215.41	\$377.13
Shin Snock Plate Right	1	\$239.34	\$349.78
Shoulder Cog Large	2	\$27.11	\$28.07
Shoulder Cog Small	6	\$38.11	\$51.00
Shoulder Connector Split Body	2	\$32.27	\$36.73
Shoulder Connector Split Head	2	\$35.37	\$60.75



Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Part images can be found in a section for the respective assembly.

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Shoulder Left	1	\$109.97	\$207.73
Shoulder Right	1	\$109.94	\$207.73
Spacer Long	6	\$53.75	\$80.57
Spacer Short	22	\$122.94	\$188.19
Spine Base	1	\$81.04	\$190.82
Spine Bottom	1	\$75.32	\$170.87
Spine Connector	4	\$117.47	\$214.63
Spine Cover Left	1	\$25.12	\$22.07
Spine Cover Middle	1	\$33.12	\$49.57
Spine Cover Right	1	\$25.12	\$22.07
Spine Link	3	\$79.62	\$152.50
Spine Middle Left	1	\$81.89	\$173.57
Spine Middle Right	1	\$81.89	\$173.57
Spine Middle Top	1	\$49.55	\$90.16
Spine Neck Link Connector	1	\$27.72	\$31.91
Spine Top	1	\$63.68	\$141.75
Spine Top Middle Connector	2	\$27.57	\$28.79
Thumb Mount	2	\$30.19	\$34.21
Thumb Router	2	\$32.12	\$41.52
Thumb Shock Plate Left	1	\$27.81	\$29.46
Thumb Shock Plate Right	1	\$27.80	\$29.43



Elysium Max Exoskeleton Assembly Instructions

Parts

The prices below are totals for the specified quantities. Part images can be found in a section for the respective assembly.

Item	Qty	Price SLS (Protolabs)	Price SLA (Protolabs)
Upper Arm Connector Left	1	\$27.18	\$27.48
Upper Arm Connector Right	1	\$27.17	\$27.47
Upper Arm Left	1	\$146.77	\$288.15
Upper Arm Right	1	\$146.77	\$288.14
Upper Arm Shoulder Left	1	\$49.72	\$83.69
Upper Arm Shoulder Right	1	\$49.72	\$83.69
Upper Arm Tricep Left	1	\$42.72	\$60.59
Upper Arm Tricep Right	1	\$42.77	\$60.80
Upper Forearm Left	1	\$54.07	\$116.79
Upper Forearm Right	1	\$54.07	\$116.79
Upper Forearm Shockplate Connector Left	1	\$51.89	\$74.47
Upper Forearm Shockplate Connector Right	1	\$46.42	\$78.41
Totals (all copies of all parts)	245	\$9,732	\$14,338
Vacuum Tube Holder (optional)	4		
Back Connector for Vacuum Tubes (optional)	4		