



## EE6094 CAD for VLSI Design



# Chapter 5 Logic Optimization

Spring 2024

Andy, Yu-Guang Chen

Assistant Professor, Department of EE

National Central University

[andygchen@ee.ncu.edu.tw](mailto:andygchen@ee.ncu.edu.tw)



2024/4/2

Andy Yu-Guang Chen

1



## Outline



- ◆ Logic optimization overview
- ◆ Two-level logic optimization
- ◆ Multi-level logic optimization



2024/4/2

Andy Yu-Guang Chen

2



## Outline

- ◆ Logic optimization overview
- ◆ Two-level logic optimization
- ◆ Multi-level logic optimization



2024/4/2

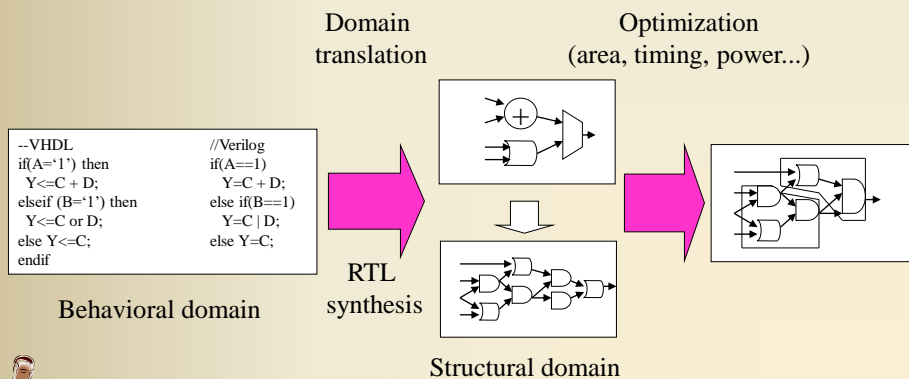
Andy Yu-Guang Chen

3



## HDL Synthesis

**Synthesis = Domain Translation + Optimization + Mapping**



2024/4/2

Andy Yu-Guang Chen

4



## Two-Level Logic Optimization



- ◆ Two-level logic representations
  - Sum-of-product form
  - Product-of-sum form
- ◆ Two-level logic optimization
  - Key technique in logic optimization
  - Many efficient algorithms to find a near minimal representation in a practical amount of time
  - In commercial use for several years
  - Minimization criteria: **number of product terms**
- ◆ Example:  $F = XYZ + XY'Z' + XY'Z + X'YZ + XYY'Z$   
 $= XY' + YZ$



2024/4/2

Andy Yu-Guang Chen

5



## Multi-Level Logic Optimization



- ◆ Translate a combinational circuit to meet performance or area constraints
  - Two-level minimization
  - Common factors or kernel extraction
  - Common expression resubstitution
- ◆ In commercial use for several years
- ◆ Example:

$$\begin{aligned} f1 &= bcd + \bar{b}\bar{c}\bar{d} + \bar{c}\bar{d}e + \bar{a}\bar{c} + cdf + \bar{a}\bar{b}\bar{c}\bar{d}e + \bar{a}\bar{b}\bar{c}\bar{d}f \\ f2 &= bdg + \bar{b}\bar{d}fg + \bar{b}\bar{d}g + \bar{b}\bar{d}eg \end{aligned}$$



$$\begin{aligned} f1 &= c(\bar{a} + x) + \bar{a}\bar{c}\bar{x} \\ f2 &= gx \\ x &= d(b + f) + \bar{d}(\bar{b} + e) \end{aligned}$$



2024/4/2

Andy Yu-Guang Chen

6



## Technology Mapping



- ◆ Goal: translation of a technology independent representation (e.g. Boolean networks) of a circuit into a circuit in a given technology (e.g. standard cells) with optimal cost
- ◆ Optimization criteria:
  - Minimum area
  - Minimum delay
  - Meeting specified timing constraints
  - Meeting specified timing constraints with minimum area
- ◆ Usage:
  - Technology mapping after technology independent logic optimization
  - Technology translation



2024/4/2

Andy Yu-Guang Chen

7



## Outline



- ◆ Logic optimization overview
- ◆ Two-level logic optimization
- ◆ Multi-level logic optimization



2024/4/2

Andy Yu-Guang Chen

8

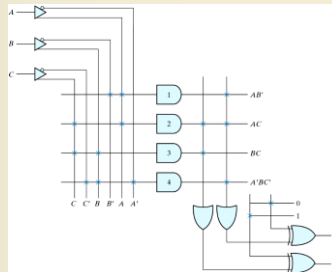


## Two-Level Logic Optimization



### ◆ Goals

- Primary goal is to **reduce the number of product terms**
  - All product terms have the same cost
  - Implicants correspond to PLA rows
- Secondary goal is to reduce the number of literals
  - Literals correspond to transistors



2024/4/2

Andy Yu-Guang Chen

9



## Two-Level Logic Optimization



- ◆ **Basic idea:** Boolean law  $x + x' = 1$  allows for grouping  $x_1 x_2 + x_1 x_2' = x_1$
- ◆ Approaches to simplify logic functions:
  - Karnaugh maps [Kar53]
  - Quine-McCluskey [McC56]



2024/4/2

Andy Yu-Guang Chen

10

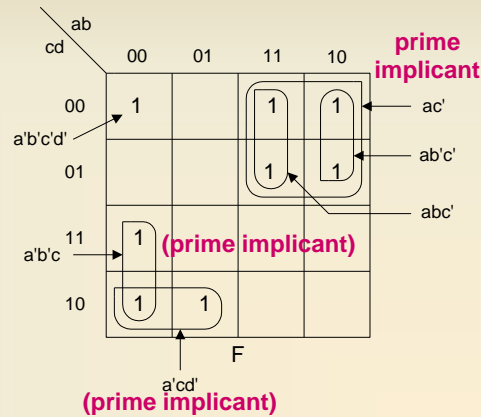
## Implicant

- ◆ **Implicant:**  
any single 1 or any group of 1's combined together on a map of the function F

➤  $ab'c'$ ,  $abc'$

- ◆ **Prime Implicant:**  
an implicant that cannot be combined with another terms to eliminate a variable

➤  $a'b'c$ ,  $a'cd'$ ,  $ac'$



2024/4/2

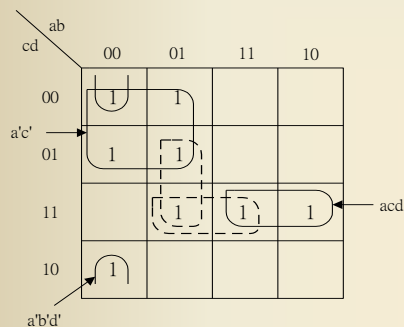
Andy Yu-Guang Chen

11

## Essential Prime Implicant

- ◆ If a minterm is covered by **only one** prime implicant, that prime implicant is **ESSENTIAL**

➤ must be **included** in the minimum sum-of-products



Note: 1's in red color are covered by only one prime implicant. All other 1's are covered by at least two prime implicants



2024/4/2

Andy Yu-Guang Chen

12



## Minimum Sum-of-Products



- ◆ Minimum number of prime implicants which cover all of the 1's
  - **Minimum cover (global optimum)**
- ◆ A sum-of-products expression containing a non-prime implicant cannot be minimum
  - Could be simplified by combining the non-prime term with additional minterm
- ◆ To find the minimum sum-of-products
  - Not every prime implicant is needed
  - If prime implicants are selected in the wrong order, a non-minimum solution may result
  - Essential prime implicants must be included



2024/4/2

Andy Yu-Guang Chen

13



## Minimal Cover or Irredundant cover



- ◆ A set of prime implicants that together cover all points in the on-set (and some or all points of the dc-set) is called a prime cover
- ◆ A prime cover is irredundant when none of its prime implicants can be removed from the cover
  - Minimal cover (local optimum)
- ◆ Different from minimum cover (possibly same)



2024/4/2

Andy Yu-Guang Chen

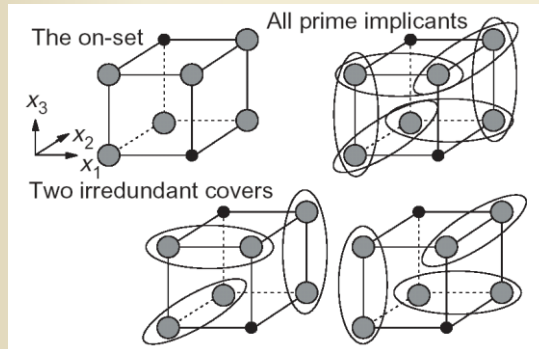
14



## Cover Examples

◆  $f = x_1' x_3' + x_2' x_3 + x_1 x_2$

◆  $f = x_1' x_2' + x_2 x_3' + x_1 x_3$



2024/4/2

Andy Yu-Guang Chen

15



## Quine, McCluskey

### ◆ Two-step process

- 1. Generation of all prime implicants
- 2. Extraction of a minimum cover (covering problem)



2024/4/2

Andy Yu-Guang Chen

16





## Prime Implicant Generation



- ◆ Utilize  $AB+AB'=A(B+B')=A$
- ◆  $F = \sum m (4,5,6,8,9,10,13)+d(0,7,15)$



2024/4/2

Andy Yu-Guang Chen

17



## Primary Implicant Generation



◆  $F = \sum m (4,5,6,8,9,10,13)+d(0,7,15)$

Implication Table	
Column I	
zero "1" →	0000
one "1" →	0100 1000
two "1" →	0101 0110 1001 1010
three "1" →	0111 1101
four "1" →	1111



2024/4/2

Andy Yu-Guang Chen

18



## Primary Implicant Generation



Implication Table		
Column I	Column II	
0000	0-00 -000	
0100		
1000	010- 01-0	
0101	100-	
0110	10-0	
1001		
1010	01-1 -101	
0111	011-	
1101	1-01	
1111	-111 11-1	



2024/4/2

Andy Yu-Guang Chen

19



## Primary Implicant Generation



Implication Table		
Column I	Column II	Column III
0000	0-00 * -000 *	01-- *
0100		-1-1 *
1000	010-   01-0	
0101	100- *	
0110	10-0 *	
1001		
1010	01-1   -101	
0111	011-	
1101	1-01 *	
1111	-111   11-1	



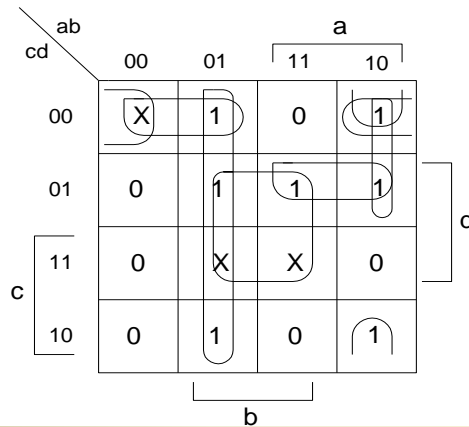
2024/4/2

Andy Yu-Guang Chen

20

## Primary Implicant Generation

$$F = \sum m(4,5,6,8,9,10,13) + d(0,7,15)$$



Prime Implicants:

$0-00 = a'c'd'$   
 $100- = ab'c'$   
 $1-01 = ac'd$   
 $-1-1 = bd$   
 $-000 = b'c'd'$   
 $10-0 = ab'd'$   
 $01-- = a'b$

2024/4/2

Andy Yu-Guang Chen

21

## Column Covering

	4	5	6	8	9	10	13
0,4 (0-00)	X						
0,8 (-000)				X			
8,9 (100-)				X	X		
8,10 (10-0)				X		X	
9,13 (1-01)					X		X
4,5,6,7 (01- -)	X	X	X				
5,7,13,15 (-1-1)		X					X

rows = prime implicants  
 columns = ON-set elements  
 place an "X" if ON-set element  
 is covered by the prime implicant

2024/4/2

Andy Yu-Guang Chen

22



## Column Covering

	4	5	6	8	9	10	13
0,4 (0-00)	×						
0,8 (-000)				×			
8,9 (100-)				×	×		
8,10 (10-0)				×		×	
9,13 (1-01)					×		×
4,5,6,7 (01- -)	×	×	×				
5,7,13,15 (-1-1)		×					×

If column has a single X, then the implicant associated with the row is essential. It must appear in minimum cover



2024/4/2

Andy Yu-Guang Chen

23



## Column Covering

	4	5	6	8	9	10	13
0,4 (0-00)	×						
0,8 (-000)				×			
8,9 (100-)				×	×		
8,10 (10-0)				×		×	
9,13 (1-01)					×		×
4,5,6,7 (01- -)	×	×	×				
5,7,13,15 (-1-1)		×					×

Eliminate all columns covered by essential primes



2024/4/2

Andy Yu-Guang Chen

24



## Column Covering

	4	5	6	8	9	10	13
0,4 (0-00)	×						
0,8 (-000)				×			
8,9 (100-)				×	×		
8,10 (10-0)				×		×	
9,13 (1-01)					×		×
4,5,6,7 (01- -)	×	×	×				
5,7,13,15 (-1-1)		×					×

Find minimum set of rows that cover the remaining columns  
 $f = ab'd' + ac'd + a'b$



2024/4/2

Andy Yu-Guang Chen

25



## Petrick's Method

- ◆ Solve the satisfiability problem of the following function  
 $P = (P1+P6)(P6+P7)P6(P2+P3+P4)(P3+P5)P4(P5+P7)=1$

	4	5	6	8	9	10	13
0,4 (0-00)	×						
0,8 (-000)				×			
8,9 (100-)				×	×		
8,10 (10-0)				×		×	
9,13 (1-01)					×		×
4,5,6,7 (01- -)	×	×	×				
5,7,13,15 (-1-1)		×					×

- ◆ Each term represents a corresponding column
- ◆ Each column must be chosen at least once
- ◆ All columns must be covered



2024/4/2

Andy Yu-Guang Chen

26



## ROBDDs and Satisfiability



- ◆ A Boolean function is **satisfiable** if an assignment to its variables exists for which the function becomes '1'
- ◆ Any Boolean function whose ROBDD is unequal to '0' is satisfiable.
- ◆ Suppose that choosing a Boolean variable  $x_i$  to be '1' costs  $c_i$ . Then, the **minimum-cost satisfiability** problem asks to minimize:

$$\sum_{i=1}^n c_i \mu(x_i)$$

where  $\mu(x_i) = 1$  when  $x_i = '1'$  and  $\mu(x_i) = 0$  when  $x_i = '0'$ .

- ◆ Solving minimum-cost satisfiability amounts to computing the shortest path in an ROBDD, which can be solved in linear time.



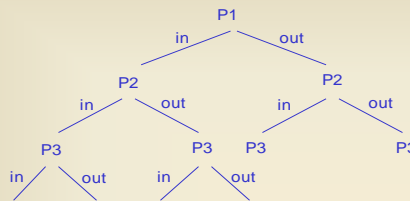
➤ Weights:  $w(v, \eta(v)) = c_v$ ,  $w(v, \lambda(v)) = 0$ , variable  $x_i = \phi(v)$ .



## Brute Force Technique



- ◆ Brute force technique: Consider all possible elements



- ◆ Complete branching tree has  $2^{|P|}$  leaves!!
  - Need to prune it
- ◆ Complexity reduction
  - Essential primes can be included right away
    - If there is a row with a single "1" for the column
  - Keep track of best solution seen so far
    - Classic **branch and bound**



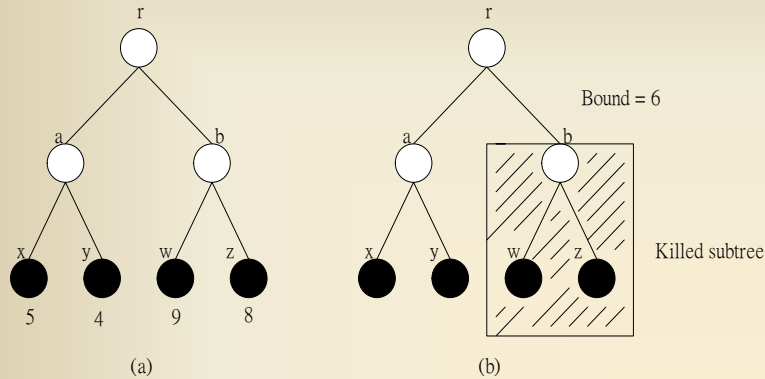
2024/4/2

Andy Yu-Guang Chen

28



## Branch and Bound Algorithm



2024/4/2

Andy Yu-Guang Chen

29



## Heuristic Optimization




- ◆ Generation of **all** prime implicants is impractical
  - The number of prime implicants for functions with  $n$  variables is in the order of  $3^n/n$
- ◆ Finding an *exact* minimum cover is NP-hard
  - Cannot be finished in polynomial time
- ◆ Heuristic method: avoid generation of all prime implicants
- ◆ Procedure
  - A minterm of  $ON(f)$  is selected, and expanded until it becomes a prime implicant
  - The prime implicant is put in the final cover, and all minterms covered by this prime implicant are removed
  - Iterated until all minterms of the  $ON(f)$  are covered
- ◆ “ESPRESSO” developed by UC Berkeley
  - The kernel of synthesis tools, and computes **minimal cover**



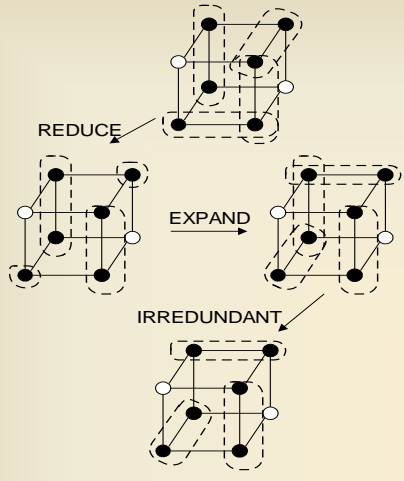

2024/4/2

Andy Yu-Guang Chen

30




# ESPRESSO

2024/4/2


Andy Yu-Guang Chen

31



# Outline

- ◆ Logic optimization overview
- ◆ Two-level logic optimization
- ◆ Multi-level logic optimization



2024/4/2

Andy Yu-Guang Chen

32





## Multi-Level Logic

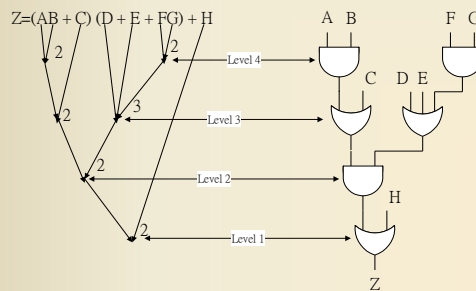


### ◆ Multi-level logic:

- A set of logic equations with no cyclic dependencies

### ◆ Example: $Z = (AB + C)(D + E + FG) + H$

- 4-level, 6 gates, 13 gate inputs



2024/4/2

Andy Yu-Guang Chen

33

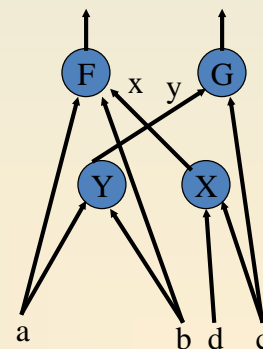


## Boolean Network



- ◆ Directed acyclic graph (DAG)
- ◆ Each source node is a primary input
- ◆ Each sink node is a primary output
- ◆ Each internal node represents an equation
- ◆ Arcs represent variable dependencies

fanin of y : a, b  
fanout of x : F



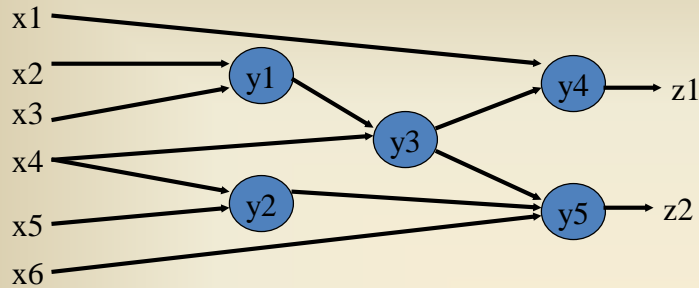
2024/4/2

Andy Yu-Guang Chen

34



## Boolean Network : An Example



$$y1 = f_1(x2, x3) = x2' + x3'$$

$$y2 = f_2(x4, x5) = x4' + x5'$$

$$y3 = f_3(x4, y1) = x4'y1'$$

$$y4 = f_4(x1, y3) = x1 + y3'$$

$$y5 = f_5(x6, y2, y3) = x6y2 + x6'y3'$$



2024/4/2

Andy Yu-Guang Chen

35



## Multi-Level v.s. Two-Level



### ◆ Two-level:

- Often used in control logic design

$$f_1 = x_1x_2 + x_1x_3 + x_1x_4$$

$$f_2 = x_1'x_2 + x_1'x_3 + x_1'x_4$$

- Only  $x_1x_4$  shared
- Sharing restricted to common cube

### ◆ Multi-level:

- Datapath or control logic design

- Can share  $x_2 + x_3$  between the two expressions

- Can use complex gates

$$g_1 = x_2 + x_3$$

$$g_2 = x_1x_4$$

$$f_1 = x_1y_1 + y_2$$

$$f_2 = x_1'y_1 + y_2$$

( $y_i$  is the output of gate  $g_i$ )



2024/4/2

Andy Yu-Guang Chen

36



## Multi-Level Logic Optimization



- ◆ Technology independent
- ◆ Decomposition/Restructuring
  - Algebraic
    - Polynomials
  - Functional
    - Don't cares
- ◆ Node optimization
  - Two-level logic optimization techniques are used



2024/4/2

Andy Yu-Guang Chen

37



## Decomposition / Restructuring



- ◆ Goal : given initial network, find best network
- ◆ Two problems:
  - Find good **common sub-functions**
  - How to perform **division**
- ◆ Example:

$$f_1 = bcd + b'cd' + cd'e + a'c + cdf + abc'd'e' + ab'c'df'$$

$$f_2 = bdg + b'dfg + b'd'g + bd'eg$$

**decompose:**

$$f_1 = c(a' + x) + ac'x' \quad x = d(b + f) + d'(b' + e)$$

$$f_2 = gx \quad \mathbf{f_{dividend} = f_{divisor} f_{quotient} + f_{remainder}}$$



2024/4/2

Andy Yu-Guang Chen

38



## Basic Operations



### 1. decomposition

(single function)

$$f = abc + abd + c'd' + a' + b'$$



$$f = xy + (xy)'$$

$$x = ab$$

$$y = c + d$$

### 2. extraction

(multiple functions)

$$f = (az + bz')cd + e$$

$$g = (az + bz')e'$$

$$h = cde$$



$$f = xy + e$$

$$g = xe'$$

$$h = ye$$

$$x = az + bz'$$

$$y = cd$$



2024/4/2

Andy Yu-Guang Chen

39



## Basic Operations



### 3. Factoring

(series-parallel decomposition)

$$f = ac + ad + bc + bd + e$$



$$f = (a+b)(c+d) + e$$

### 5. elimination

$$f = ga + g'b$$

$$g = c + d$$



$$f = ac + ad + bc'd'$$

### 4. substitution

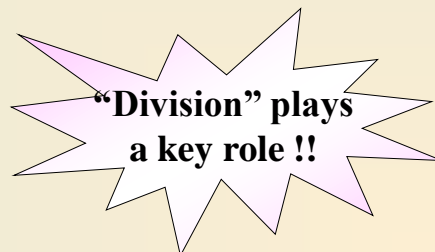
(with complement)

$$g = a + b$$

$$f = a + bc + b'c'$$



$$f = g(a + c) + g'c'$$



2024/4/2

Andy Yu-Guang Chen

40



## Division



- ◆ **Division:**  $p$  is a Boolean divisor of  $f$  if  $q \neq \phi$  and  $r$  exist such that  $f = pq + r$ 
  - $p$  is said to be a factor of  $f$  if in addition  $r = \phi$ :  

$$f = pq$$
  - $q$  is called the **quotient**
  - $r$  is called the **remainder**
  - $q$  and  $r$  are **not unique**
- ◆ **Weak division:** the unique algebraic division such that  $r$  has as few cubes as possible
  - The quotient  $q$  resulting from weak division is denoted by  $f / p$  (it is **unique**)



2024/4/2

Andy Yu-Guang Chen

41



## Weak Division Algorithm



```

Weak_div( $f, p$ ):
 $U = \text{Set } \{u_j\}$  of cubes in  $f$  with literals not in  $p$  deleted
 $V = \text{Set } \{v_j\}$  of cubes in  $f$  with literals in  $p$  deleted
/* note that  $u_j v_j$  is the  $j$ -th cube of  $f *$  */
 $V^i = \{v_j \in V : u_j = p_i\}$ 
 $q = \cap V^i$ 
 $r = f - pq$ 
return( $q, r$ )
  
```



2024/4/2

Andy Yu-Guang Chen

42



## Weak Division Algorithm



### • Example

**common expressions**

$$f = acg + adg + ae + bc + bd + be + a'b$$

$$p = ag + b$$

$$U = ag + ag + a + b + b + b + b$$

$$V = c + d + e + c + d + e + a'$$

$$V^1 = c + d$$

$$V^2 = c + d + e + a'$$

$$q = c + d = f/p$$



2024/4/2

Andy Yu-Guang Chen

43



## Algebraic Divisor



### ◆ Example:

$$X = (a + b + c)de + f$$

$$Y = (b + c + d)g + aef$$

$$Z = aeg + bc$$

### ◆ Single-cube divisor: $ae$

### ◆ Multiple-cube divisor: $b + c$

### ◆ Extraction of common sub-expression is a global area optimization effort



2024/4/2

Andy Yu-Guang Chen

44



## Some Definitions about Kernels



- ◆ Definition: An expression is **cube-free** if no cube divides the expression evenly (**i.e., cannot be factored**)
  - $ab + c$  is cube-free
  - $ab + ac = a(b + c)$  is not cube-free
- ◆ Note: a cube-free expression must have more than one cube
  - $abc$  is not cube-free
- ◆ Definition: The **primary divisors** of an expression  $f$  are the set of expressions
 
$$D(f) = \{f/c \mid c \text{ is a cube}\}$$



2024/4/2

Andy Yu-Guang Chen

45



## Kernels



- ◆ Definition: The **kernels** of an expression  $f$  are the set of expressions
 
$$K(f) = \{g \mid g \in D(f) \text{ and } g \text{ is cube free}\}$$
- ◆ The kernels of an expression  $f$  are  $K(f) = \{f/c\}$ , where
  - $/$  denote algebraic polynomial division
  - $c$  is a cube
  - No cube divide  $f/c$  evenly (without any remainder)
- ◆ Naïve kernel computation method
  - Divide function by the elements of the **power set** of its support set
- ◆ The cube  $c$  used to obtain the kernel is the **co-kernel** for that kernel



2024/4/2

Andy Yu-Guang Chen

46



## Co-Kernels



- ◆ Definition: A cube  $c$  used to obtain the kernel  $k = f/c$  is called a **co-kernel** of  $k$ .  $C(f)$  is used to denote the set of co-kernels of  $f$ .

- ◆ Example

$$\begin{aligned} x &= adf + aef + bdf + bef + cdf + cef + g \\ &= (a + b + c)(d + e)f + g \end{aligned}$$

<i>Kernel</i>	<i>Co-kernel</i>
$a + b + c$	df, ef
$d + e$	af, bf, cf
$(a + b + c)(d + e)f + g$	1



2024/4/2

Andy Yu-Guang Chen

47



## Kernels of Expressions



- ◆ Example:

$$f = x_1x_2x_3 + x_1x_2x_4 + x_3'x_2$$

$$K = \{x_1x_3 + x_1x_4 + x_3', x_3 + x_4\}$$

➤  $x_1x_2$  is the co-kernel for the kernel  $x_3 + x_4$

- ◆ Kernels can be used to factor an expression

$$f = x_2(x_1(x_3 + x_4) + x_3')$$

- ◆ Key in finding **common divisors** between expressions



2024/4/2

Andy Yu-Guang Chen

48





## Common Divisor



◆ Theorem (Brayton & McMullen):

$f$  and  $g$  have a multiple-cube common divisor if and only if the intersection of a kernel of  $f$  and a kernel of  $g$  has more than one cube

$$f_1 = x_1(x_2x_3 + x_2'x_4) + x_5$$

$$f_1 = x_1x_2 + x_3x_4 + x_5$$

$$f_2 = x_1(x_2x_3 + x_2'x_5) + x_4$$

$$f_2 = x_1x_2 + x_3'x_4 + x_5$$

$$K(f_1) = \{x_2x_3 + x_2'x_4, \\ x_1(x_2x_3 + x_2'x_4) + x_5\}$$

$$K(f_1) = \{x_1x_2 + x_3x_4 + x_5\}$$

$$K(f_2) = \{x_2x_3 + x_2'x_5, \\ x_1(x_2x_3 + x_2'x_5) + x_4\}$$

$$K(f_2) = \{x_1x_2 + x_3'x_4 + x_5\}$$

$$K_1 \cap K_2 = \{x_2x_3, x_1x_2x_3\}$$

$$K_1 \cap K_2 = \{x_1x_2 + x_5\}$$

–  $f_1$  and  $f_2$  have multiple-cube common divisor

–  $f_1$  and  $f_2$  have no multiple-cube common divisor



2024/4/2

Andy Yu-Guang Chen

49



## Cube-Literal Matrix



◆ Cube-literal matrix

$$\triangleright f = x_1x_2x_3x_4x_7 + x_1x_2x_3x_4x_8 + x_1x_2x_3x_5 + x_1x_2x_3x_6 + x_1x_2x_9$$

	$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$x_6$	$x_7$	$x_8$	$x_9$
$x_1x_2x_3x_4x_7$	1	1	1	1	0	0	1	0	0
$x_1x_2x_3x_4x_8$	1	1	1	1	0	0	0	1	0
$x_1x_2x_3x_5$	1	1	1	0	1	0	0	0	0
$x_1x_2x_3x_6$	1	1	1	0	0	1	0	0	0
$x_1x_2x_9$	1	1	0	0	0	0	0	0	1



2024/4/2

Andy Yu-Guang Chen

50



## Cube-Literal Matrix & Rectangles



- ◆ A rectangle (R, C) of a matrix A is a subset of rows R and columns C such that

$$A_{ij} = 1 \forall i \in R, j \in C$$

- Rows and columns need not to be continuous

- ◆ A prime rectangle is a rectangle not contained in any other rectangle

- A prime rectangle indicates a {co-kernel, kernel} pair



2024/4/2

Andy Yu-Guang Chen

51



## Cube-Literal Matrix & Rectangles



- ◆ Example:

$$R = \{\{1, 2, 3, 4\}, \{1, 2, 3\}\}$$

- co-kernel:  $x_1x_2x_3$

- kernel:  $x_4x_7 + x_4x_8 + x_5 + x_6$

	$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$x_6$	$x_7$	$x_8$	$x_9$
$x_1x_2x_3x_4x_7$	1	1	1	1	0	0	1	0	0
$x_1x_2x_3x_4x_8$	1	1	1	1	0	0	0	1	0
$x_1x_2x_3x_5$	1	1	1	0	1	0	0	0	0
$x_1x_2x_3x_6$	1	1	1	0	0	1	0	0	0
$x_1x_2x_9$	1	1	0	0	0	0	0	0	1



2024/4/2

Andy Yu-Guang Chen

52



## Rectangles and Logic Synthesis



### ◆ Single cube extraction

$$F = abc + abd + eg$$

$$G = abfg$$

$$H = bd + ef$$

$$(\{1,2,4\}, \{1,2\}) \Leftrightarrow ab$$

$$(\{2,5\}, \{2,4\}) \Leftrightarrow bd$$



$$F = Xc + XY + eg$$

$$G = Xfg$$

$$H = Y + ef$$

$$X = ab$$

$$Y = bd$$

		<i>a</i>	<i>b</i>	<i>c</i>	<i>d</i>	<i>e</i>	<i>f</i>	<i>g</i>
		1	2	3	4	5	6	7
<i>abc</i>	1	1	1	1	0	0	0	0
<i>abd</i>	2	1	1	0	1	0	0	0
<i>eg</i>	3	0	0	0	0	1	0	1
<i>abfg</i>	4	1	1	0	0	0	1	1
<i>bd</i>	5	0	1	0	1	0	0	0
<i>ef</i>	6	0	0	0	0	1	1	0



2024/4/2

Andy Yu-Guang Chen

53



## Summary



### ◆ Two-level logic optimization

- Minimization criteria: number of product terms
- Karnaugh maps [Kar53]
- Quine-McCluskey [McC56]

### ◆ Multi-level logic optimization

- Goal : given initial network, find best network
- Two problems:
  - Find good **common sub-functions**
  - How to perform **division**
- Weak Division Algorithm



2024/4/2

Andy Yu-Guang Chen

54



# Q&A





Lecture01

Slide 55






**Andy, Yu-Guang Chen**  
 Assistant Professor, Department of EE, NCU  
 Email: [andyygchen@ee.ncu.edu.tw](mailto:andyygchen@ee.ncu.edu.tw)



2024/4/2

Andy Yu-Guang Chen

56