



# EE6094 CAD for VLSI Design



## Chapter 9 Routing

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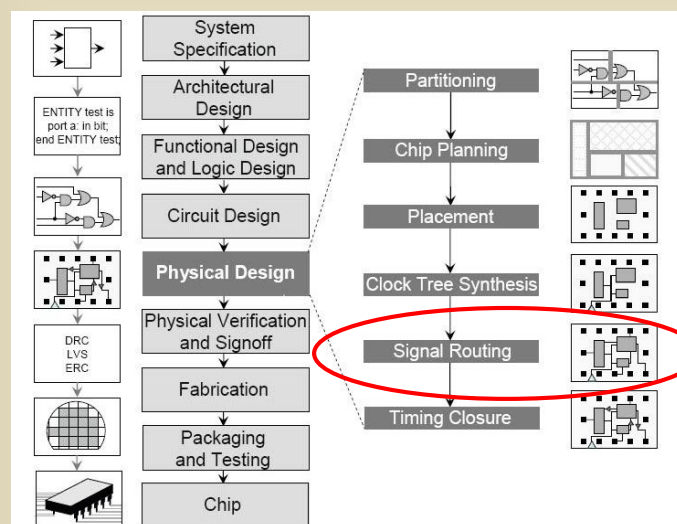
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## Where are we now...




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# Routing Outline




- ◆ Routing an overview
- ◆ Global routing
  - Sequential Approach (Rip-up and Re-route)
    - Maze Routing
    - Line probing
    - Shortest Path Based Algorithms
    - Steiner Tree Based Algorithms
  - Concurrent Approach
    - Integer Programming
- ◆ Detailed routing
  - Channel routing




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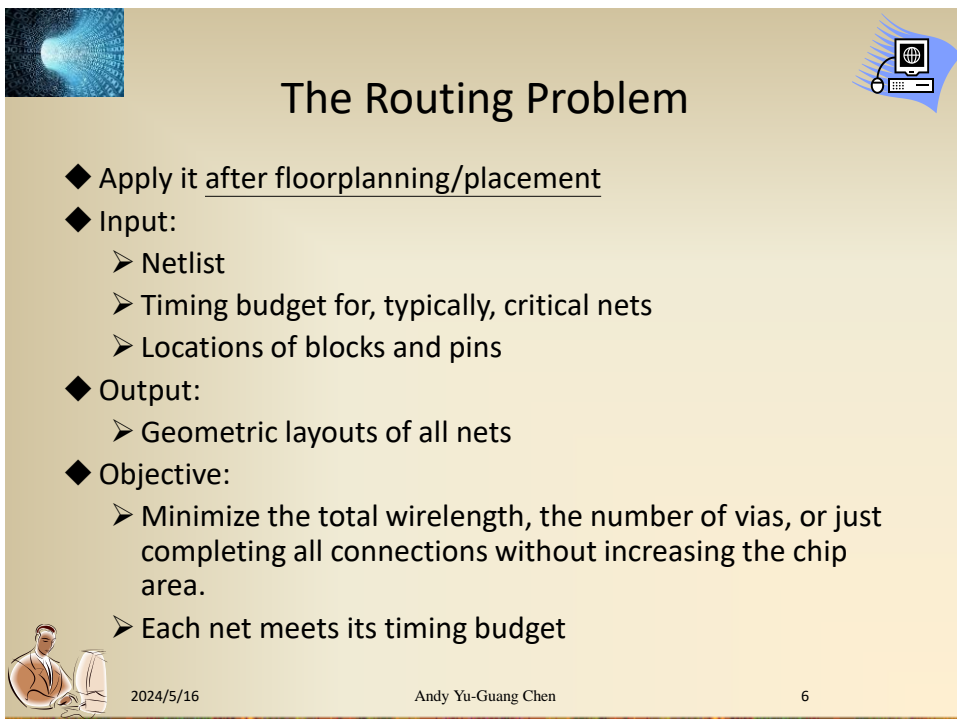
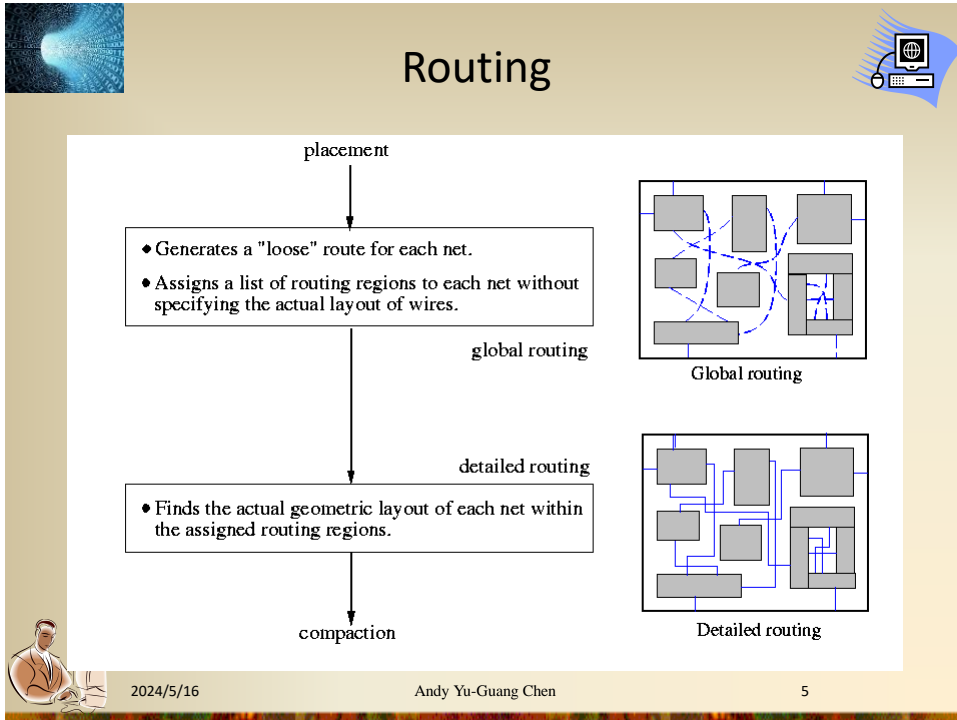
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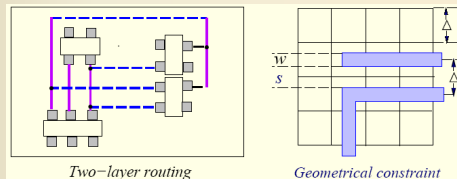




## The Routing Constraints



- ◆ 100% routing completion + area minimization, under a set of constraints:
  - Placement constraint: usually based on fixed placement
  - Number of routing layers
  - Geometrical constraints: must satisfy design rules
  - Timing constraints (performance-driven routing): must satisfy delay constraints
  - Physical/Electrical/Manufacturing constraints:
    - Crosstalk
    - Process variations, yield, or lithography issues?



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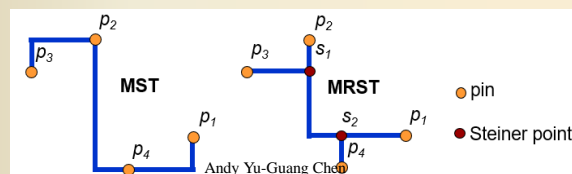
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## The Routing-Tree Problem



- ◆ **Problem:** Given a set of pins of a net, interconnect the pins by a “routing tree.”
- ◆ **Minimum Spanning Tree (MST):** a minimum-length tree of edges connecting all the pins
- ◆ **Minimum Rectilinear Steiner Tree (MRST) Problem:** Given  $n$  points in the plane, find a minimum-length tree of rectilinear edges which connects the points. (Very useful in routing of VLSI circuits, but NP-hard)
- ◆  $MRST(P) = MST(P \cup S)$ , where  $P$  and  $S$  are the sets of original points and Steiner points, respectively.



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## Routing Problem is Very Hard



- ◆ Minimum Spanning Tree Problem:
  - Use Prim's or Kruskal Algorithm
  - This is a P problem. Easy!
- ◆ Minimum Steiner Tree Problem:
  - Given a net, find the Steiner tree with the minimum length
  - This problem is NP-Complete!
- ◆ May need to route tens of thousands of nets simultaneously without overlapping
- ◆ Obstacles may exist in the routing region



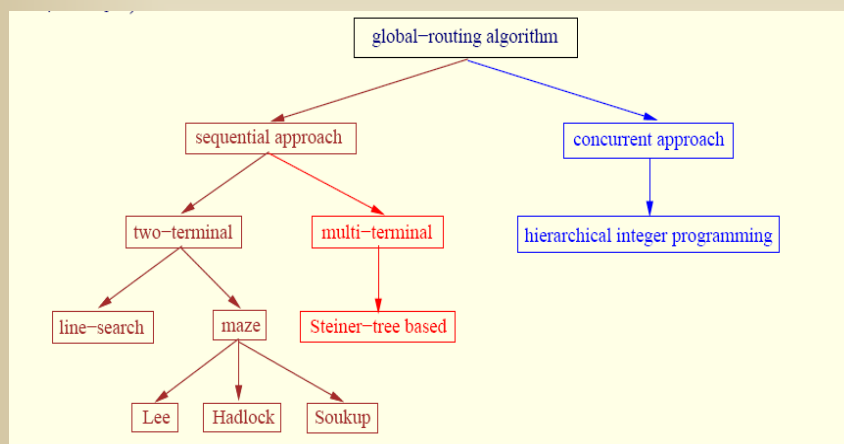
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## Classification of Routing Algorithm



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## Approaches for Routing



### ◆ Sequential Approach:

- Route the nets one at a time
- Order depends on factors like criticality, estimated wire length, and number of terminals
- When further routing of nets is not possible because some nets are blocked by nets routed earlier, apply 'Rip-up and Reroute' technique (or 'Shove-aside' technique)

### ◆ Concurrent Approach:

- Consider all nets simultaneously, i.e., no ordering
- Can be formulated as integer programming



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## Extraction and Timing Analysis



- ◆ After global routing and detailed routing, information of the nets can be extracted and delays can be analyzed
- ◆ If some nets fail to meet their timing budget, detailed routing and/or global routing needs to be repeated



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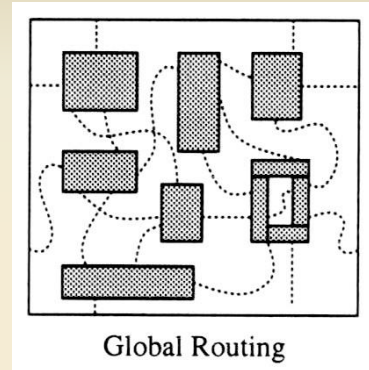


## Global Routing



◆ Global routing is divided into 3 phases:

- Region definition
- Region assignment
- Pin assignment to routing regions



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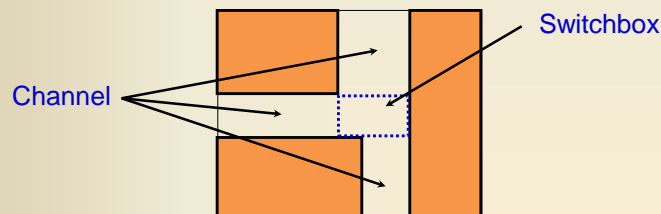
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## Region Definition



◆ Divide the routing area into routing regions of simple shape (rectangular):



- Channel: Pins on 2 opposite sides
- 2-D Switchbox: Pins on 4 sides
- 3-D Switchbox: Pins on all 6 sides





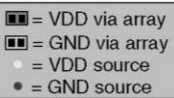
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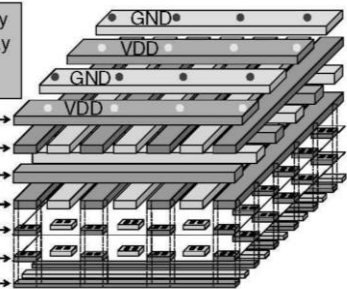
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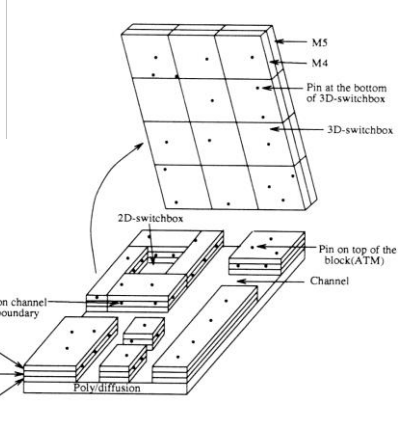
## Routing Regions



  
 ■ = VDD via array  
 □ = GND via array  
 ● = VDD source  
 • = GND source

AP stripes →  
 Metal-6 stripes →  
 Metal-5 stripes →  
 Metal-4 stripes →  
 Metal-3 via arrays →  
 Metal-2 via arrays →  
 Metal-1 power rails →





M5  
 M4  
 Pin at the bottom of 3D-switchbox  
 3D-switchbox  
 2D-switchbox  
 Pin on top of the block(ATM)  
 Channel  
 Pin on channel boundary  
 M3  
 M2  
 M1  
 Polydiffusion





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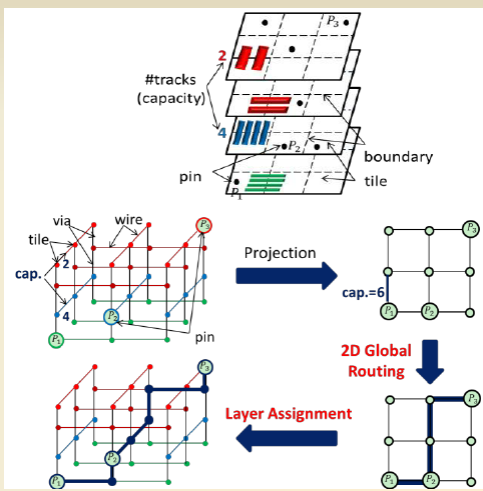
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## 2D vs. 3D Global Routing

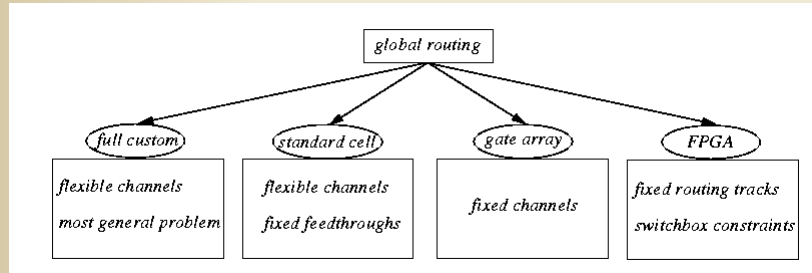
- ◆ 2-D global routing determines the global path for each net
- ◆ 3-D global routing additionally determines the used layer of every routing path



#tracks (capacity)  
 pin  
 boundary tile  
 tile  
 via  
 wire  
 cap.  
 pin  
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## Global Routing in different Design Styles

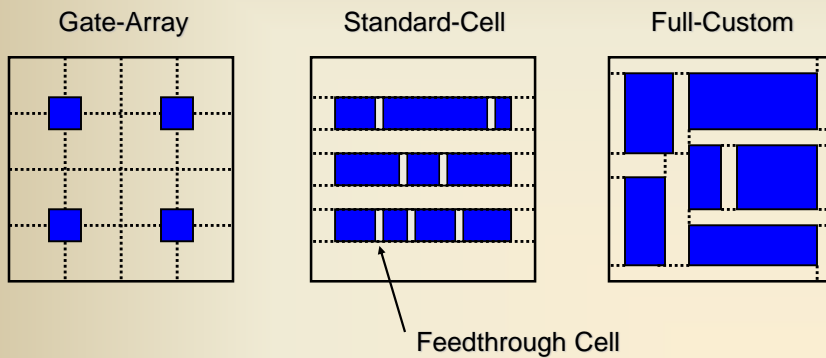


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## Routing Regions in Different Design Styles



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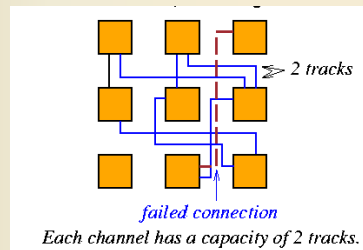
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## Global Routing in Gate Array



- ◆ Objective
  - **Guarantee 100% routability.**
- ◆ For high performance,
  - Minimize the maximum wire length.
  - Minimize the maximum path length.



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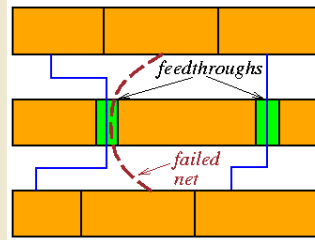
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## Global Routing in Standard Cell



- ◆ Objective
  - Minimize total channel height.
  - Assignment of **feedthrough**: Placement? Global routing?
- ◆ For high performance,
  - Minimize the maximum wire length.
  - Minimize the maximum path length.



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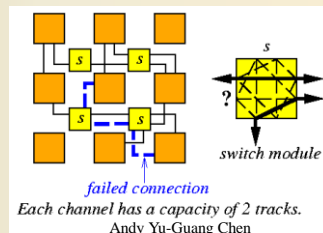
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## Global Routing in FPGA



- ◆ Objective
  - Guarantee 100% routability.
  - Consider **switch-module architectural constraints**.
- ◆ For performance-driven routing,
  - **Minimize # of switches used.**
  - Minimize the maximum wire length.
  - Minimize the maximum path length.



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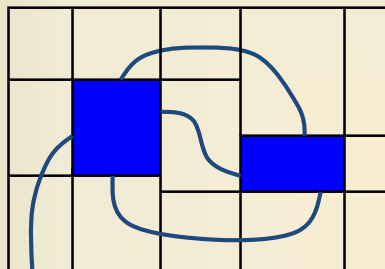
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## Region Assignment



- ◆ Assign routing regions to each net.
- ◆ Need to consider timing budget of nets and routing congestion of the regions



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## Graph Modeling of Routing Regions



- ◆ Grid Graph Modeling
- ◆ Checker Board Graph Modeling
- ◆ Channel Intersection Graph Modeling



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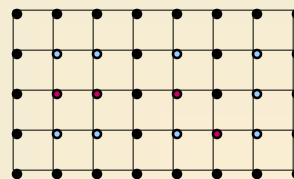
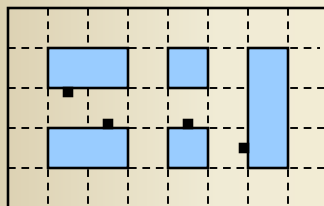
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## Grid Graph



- ◆ Each cell is represented by a vertex.
- ◆ Two vertices are joined by an edge if the corresponding cells are adjacent to each other.
- ◆ The occupied cells are represented as filled circles, whereas the others are as clear circles.
- ◆ Given a 2-terminal net, the routing problem is to find a path between the corresponding vertices in the grid graph.



■ A terminal

● A node with terminals



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## Checker Board Graph



- ◆ More general than the grid graph model.
- ◆ Approximates the layout as a coarse grid.
- ◆ Checker board graph is generated in a manner similar to the grid graph.
- ◆ The edge capacities are computed based on the actual area available for routing on the cell boundary.
  - The partially blocked edges have a capacity of 1.
  - The unblocked edges have a capacity of 2.
- ◆ Given the cell numbers of all terminals of a net, the global routing problem is to find a path in the coarse grid graph.



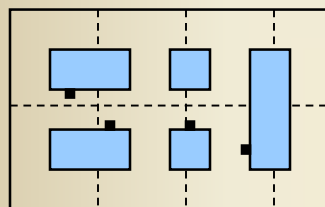
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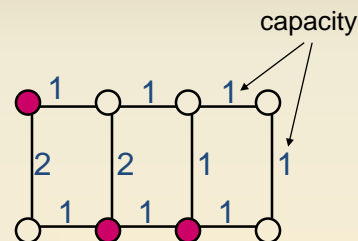
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## Checker Board Graph



■ A terminal



● A node with terminals



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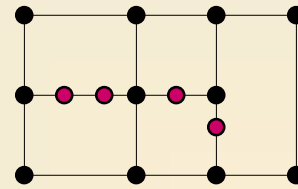
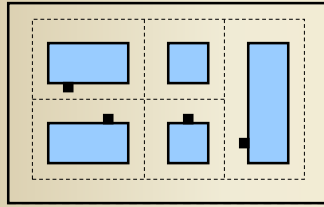
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## Channel Intersection Graph



- ◆ Most general and accurate model for global routing.
- ◆ Channels are represented as edges.
- ◆ Channel intersections are represented as vertices.
- ◆ Edge weight represents channel capacity.
- ◆ Extended channel intersection graph: terminals are also represented as vertices.



■ A terminal

● A node with terminals

### Routings along the channels



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## Channel Intersection Graph



- ◆ The global routing problem is simply to find a path in the channel intersection graph.
  - The capacities of the edges must not be violated.
  - For 2-terminal nets, we can consider the nets sequentially.
  - For multi-terminal nets, we can have an approximation to minimum Steiner tree.



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## Pin Assignment

- ◆ Assign pins on routing region boundaries for each net (Prepare for the detailed routing stage for each region)



## Global Routing Approaches



- ◆ Sequential Approach (Rip-up and Re-route)
  - Maze Routing
  - Line probing
  - Shortest Path Based Algorithms
  - Steiner Tree Based Algorithms
- ◆ Concurrent Approach
  - Integer Programming



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## Global Routing Approaches



- ◆ Sequential Approach (Rip-up and Re-route)
  - Maze Routing
  - Line probing
  - Shortest Path Based Algorithms
  - Steiner Tree Based Algorithms
- ◆ Concurrent Approach
  - Integer Programming



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## Maze Router: Lee Algorithm



- ◆ Lee, "An algorithm for path connection and its application," *IRE Trans. Electronic Computer*, EC-10, 1961.
- ◆ Discussion mainly on single-layer routing
- ◆ **Strengths**
  - Guarantee to find connection between 2 terminals if it exists.
  - Guarantee minimum path.
- ◆ **Weaknesses**
  - Requires large memory for dense layout.
  - Slow.
- ◆ Applications: global routing, detailed routing



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## Maze Routing Problem




- ◆ Given:
  - A planar rectangular grid graph
  - Two points S and T on the graph
  - Obstacles modeled as blocked vertices
- ◆ Objective:
  - Find the shortest path connecting S and T
- ◆ This technique can be used in global or detailed routing (switchbox) problems




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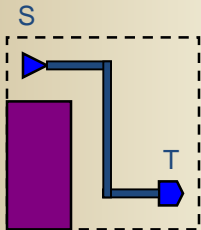
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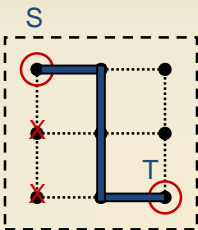




# Grid Graph




Area Routing



Grid Graph  
(Maze)

S	✓	
X	✓	
X	✓	T


Simplified Representation




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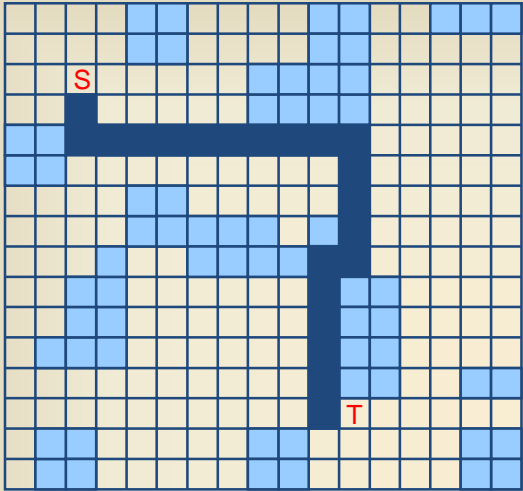
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# Maze Routing





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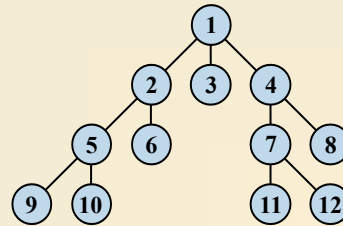
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## Basic Idea



- ◆ A Breadth-First Search (BFS) of the grid graph
- ◆ Always find the shortest path possible
- ◆ Consists of two phases:
  - Wave Propagation
  - Retrace



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## An Illustration



<sup>S</sup> 0	1	2	3
1	2	3	
	3	4	5
5	4	5	<sup>T</sup> 6



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## Wave Propagation

- ◆ At step  $k$ , all vertices at Manhattan-distance  $k$  from  $S$  are labeled with  $k$
- ◆ A Propagation List (FIFO) is used to keep track of the vertices to be considered next

<b>S</b> 0			
			<b>T</b>

After Step 0

<b>S</b> 0	1	2	3
1	2	3	
	3		
			<b>T</b>

After Step 3

<b>S</b> 0	1	2	3
1	2	3	
	3	4	5
5	4	5	<b>T</b> 6

After Step 6



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## Retrace

- ◆ Trace back the actual route
- ◆ Starting from  $T$
- ◆ At vertex with  $k$ , go to any vertex with label  $k-1$

<b>S</b> 0	1	2	3
1	2	3	
	3	4	5
5	4	5	<b>T</b> 6

Final labeling



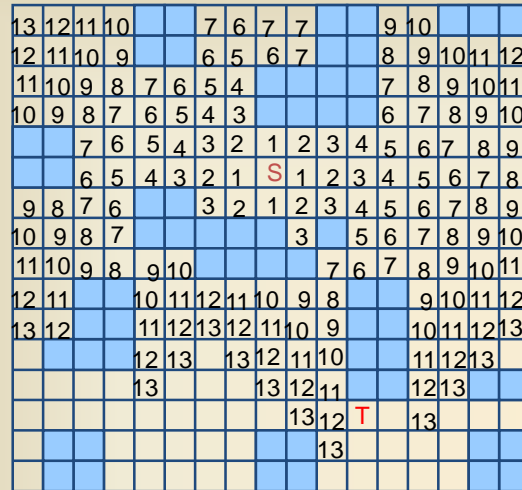
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## How many grids visited using Lee's algorithm?



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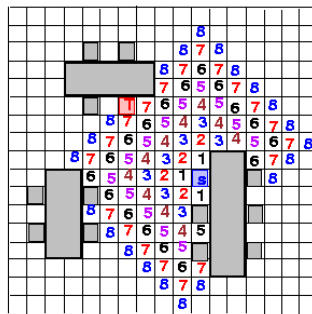
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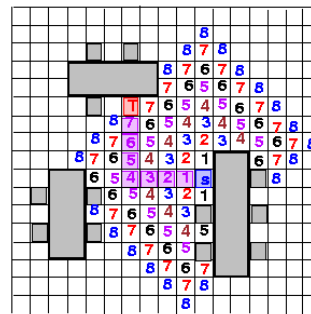
## Lee's Algorithm



◆ Find a path from *S* to *T* by “wave propagation”.



Filling



Retrace



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## Time and Space Complexity



- ◆ For a grid structure of size  $w \times h$ :
  - Time per net =  $O(wh)$
  - Space =  $O(wh \log wh)$  ( $O(\log wh)$  bits are needed to store each label.)
- ◆ For a  $4000 \times 4000$  grid structure:
  - 24 bits per label
  - Total 48 Mbytes of memory!



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## Improvement to Lee's Algorithm



- ◆ Improvement on memory:
  - Aker's Coding Scheme
- ◆ Improvement on run time:
  - Starting point selection
  - Double fan-out
  - Framing
  - Hadlock's Algorithm
  - Soukup's Algorithm



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## Improvement to Lee's Algorithm



### ◆ Improvement on memory:

#### ➤ Aker's Coding Scheme

### ◆ Improvement on run time:

- Starting point selection
- Double fan-out
- Framing
- Hadlock's Algorithm
- Soukup's Algorithm



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## Aker's Coding Scheme



- ◆ For the Lee's algorithm, labels are needed during the retrace phase
- ◆ But there are only two possible labels for neighbors of each vertex labeled  $i$ , which are,  $i-1$  and  $i+1$
- ◆ So, is there any method to reduce the memory usage?



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## Schemes to Reduce Run Time



- ◆ Starting point selection: Choose the point farthest from the center of the grid as the starting point.
- ◆ Double fan-out: Propagate waves from both the source and the target cells.
- ◆ Framing: Search inside a rectangle area 10--20% larger than the bounding box containing the source and target.
  - Need to enlarge the rectangle and redo if the search fails.



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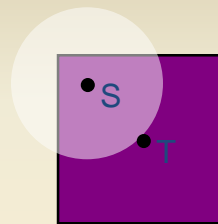
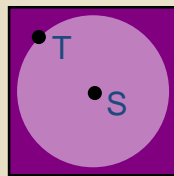
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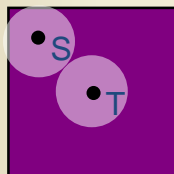
## Schemes to Reduce Run Time



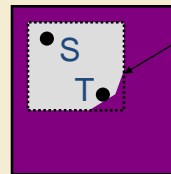
Starting Point Selection



Double Fan-Out



Framing



The frame can be 10-20% larger than the bounding box containing S and T. Redo if the search fails.



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## Multi-Terminal Nets

- ◆ For a  $k$ -terminal net, connect the  $k$  terminals using a rectilinear Steiner tree with the shortest wire length on the maze
- ◆ This problem is NP-Complete
- ◆ Just want to find some good heuristics



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## Multi-Terminal Nets

- ◆ This problem can be solved by extending the Lee's algorithm:
  - Connect one terminal at a time, or
  - Search for several targets simultaneously, or
  - Propagate wave fronts from several different sources simultaneously



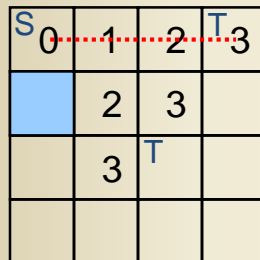
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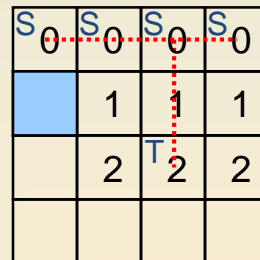
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## Extension to Multi-Terminal Nets



1st Iteration



2nd Iteration



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## Using Maze Routing for Global Routing



### ◆ Sequential Approach

### ◆ Algorithm:

1. Graph modeling of the routing regions
2. For each net k:
  - 2.1 Find a route  $r$  for net  $k$  on the graph.
  - 2.2 For each edge  $e$  in  $r$ :
    - 2.2.1  $\text{capacity}(e) = \text{capacity}(e) - 1$
    - 2.2.2 if  $\text{capacity}(e) < 0$  then  $\text{cost}(e) = \alpha \times \text{cost}(e)$

We can use different methods to do this



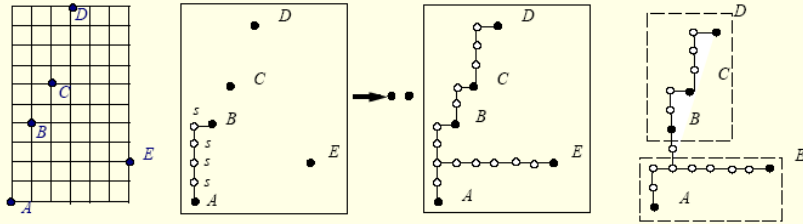
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## Maze Routing for Multi-Terminal Nets

- Step 1: Propagate wave from the source  $s$  to the closet target.
- Step 2: Mark ALL cells on the path as  $s$ .
- Step 3: Propagate wave from ALL  $s$  cells to the other cells.
- Step 4: Continue until all cells are reached.
- Step 5: Apply heuristics to further reduce the tree cost.



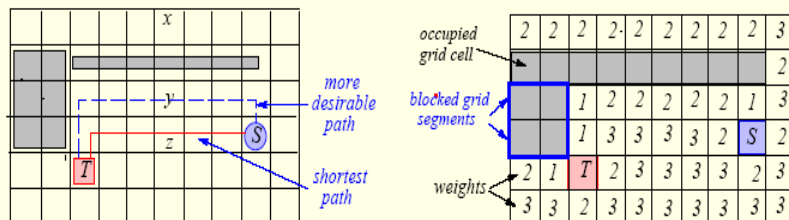
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## Maze Routing on Weighted Graph

- Motivation: finding more desirable paths
- $weight(grid\ cell) = \# \text{ of unblocked grid cell segments} - 1$



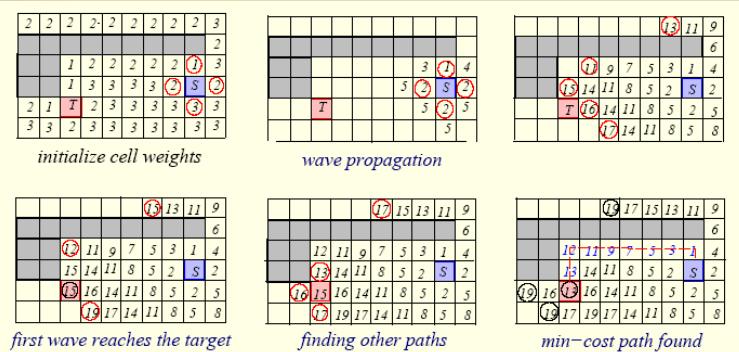
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## Example of Weighted Graph



### Branch-and-bound

We can stop propagating a wavefront  $n$  with label  $\geq$  shortest path length discovered so far. This is because the label of  $n$ 's neighbors will always increase IF they are propagated from  $n$ . So we only need to propagate the node with label 12. We stop when there is no more wavefront to propagate.



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## Improvement to Lee's Algorithm



### ◆ Improvement on memory:

- Aker's Coding Scheme

### ◆ Improvement on run time:

- Starting point selection
- Double fan-out
- Framing
- Hadlock's Algorithm
- Soukup's Algorithm



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## Hadlock's Algorithm



- ◆ Hadlock, "A shortest path algorithm for grid graphs," *Networks*, 1977.
- ◆ Uses detour number (instead of labeling wavefront in Lee's router)
  - Detour number,  $d(P)$ : # of grid cells directed **away from** its target on path  $P$ .
  - $MD(S, T)$ : the Manhattan distance between  $S$  and  $T$ .
  - Path length of  $P$ ,  $l(P)$ :  $l(P) = MD(S, T) + 2 d(P)$ .
  - $MD(S, T)$  fixed!  $\Rightarrow$  Minimize  $d(P)$  to find the shortest path.
  - For any cell labeled  $i$ , label its adjacent unblocked cells **away from**  $T$   $i+1$ ; label  $i$  otherwise.
- ◆ Time and space complexities:  $O(MN)$ , but substantially reduces the # of searched cells.
- ◆ Finds the shortest path between  $S$  and  $T$ .



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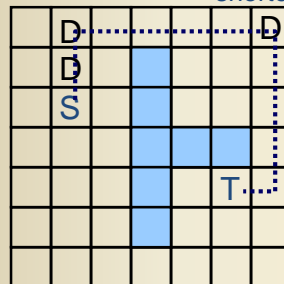


## Detour Number



- ◆ For a path  $P$  from  $S$  to  $T$ , let detour number  $d(P)$  = # of grids directed away from  $T$ , then
  - $L(P) = MD(S, T) + 2d(P)$

length  $\nearrow$   $\nwarrow$  shortest Manhattan distance



D: Detour

$$d(P) = 3$$

$$MD(S, T) = 6$$

$$L(P) = 6 + 2 \times 3 = 12$$



- ◆ So minimizing  $L(P)$  and  $d(P)$  are the same

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## Hadlock's Algorithm



- ◆ Label vertices with detour numbers
- ◆ Vertices with smaller detour number are expanded first
- ◆ Therefore, favor paths without detour

3	2	2	2	2	2	3
2	1	1		2	2	
1	\$	0		2		
1	0	0				
1	0	0		2	T	
2	1	1		2	2	
3	2	2	2	2	2	



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## Improvement to Lee's Algorithm



- ◆ Improvement on memory:
  - Aker's Coding Scheme
- ◆ Improvement on run time:
  - Starting point selection
  - Double fan-out
  - Framing
  - Hadlock's Algorithm
  - Soukup's Algorithm



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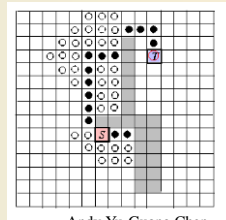
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## Soukup's Algorithm



- ◆ Soukup, “Fast maze router,” DAC-78.
- ◆ Combined breadth-first and depth-first search.
  - Depth-first (**line**) search is first directed toward target  $T$  until an obstacle or  $T$  is reached.
  - Breadth-first (Lee-type) search is used to “bubble” around an obstacle if an obstacle is reached.
- ◆ Time and space complexities:  $O(MN)$ , but 10--50 times faster than Lee's algorithm.
- ◆ Find **a** path between  $S$  and  $T$ , but may not be the shortest!



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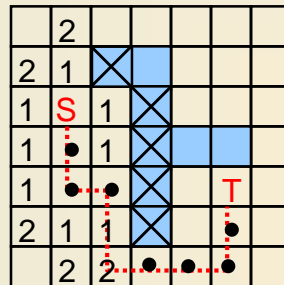
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## Soukup's Algorithm



- ◆ Soukup's Algorithm: DFS+BFS
  - Explore in the direction towards the target without changing direction. (DFS)
  - If obstacle is hit, search around the obstacle. (BFS)
- ◆ May get Sub-Optimal solution



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## Global Routing Approaches



- ◆ Sequential Approach (Rip-up and Re-route)
  - Maze Routing
  - Line probing
  - Shortest Path Based Algorithms
  - Steiner Tree Based Algorithms
- ◆ Concurrent Approach
  - Integer Programming



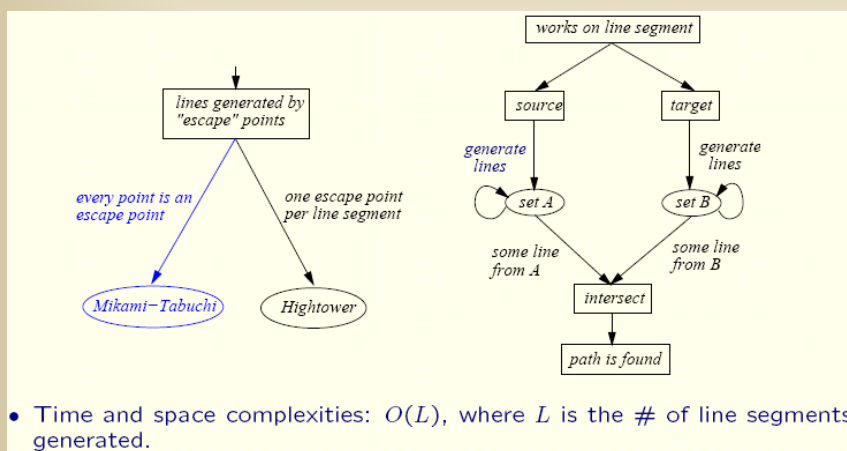
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## Futures of Line-Search Algorithms



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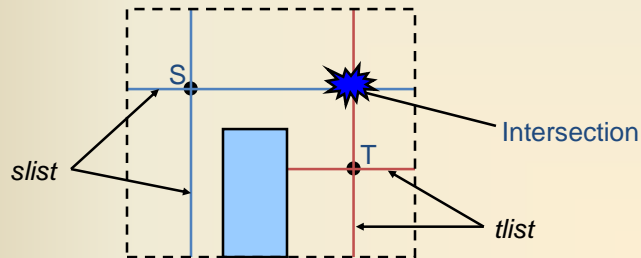
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## Line Probing

- ◆ Keep two lists of line segments, *slist* and *tlist*, for the source and the target respectively
- ◆ If a line segment from *slist* intersects with one from *tlist*, a route is found; else, new line segments are generated from the escape points



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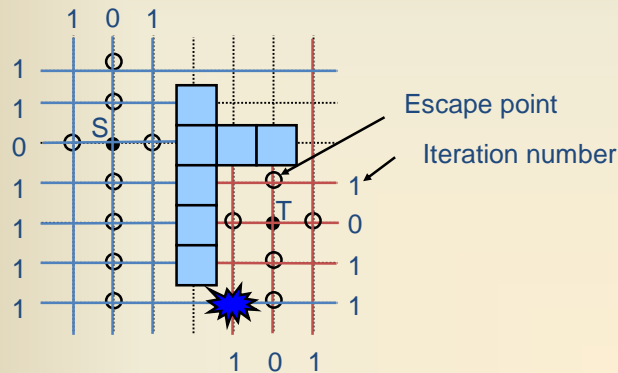
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## Mikami & Tabuchi's Algorithm

- ◆ We can use all the grid vertices on the line segments as escape points:



- ◆ Always find a path but may not be optimal

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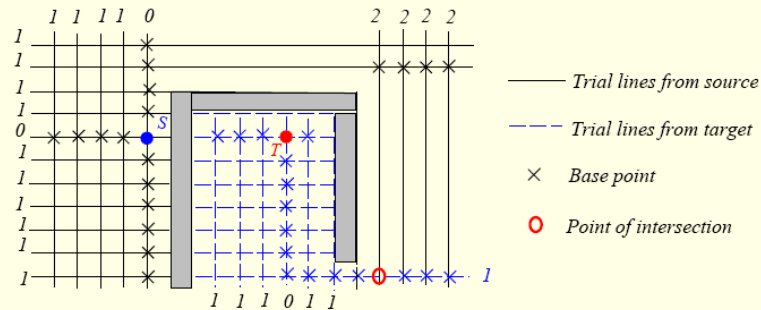
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## Mikami & Tabuchi's Algorithm



- Mikami & Tabuchi, "A computer program for optimal routing of printed circuit connectors," IFIP, H47, 1968.
- Every grid point is an escape point.



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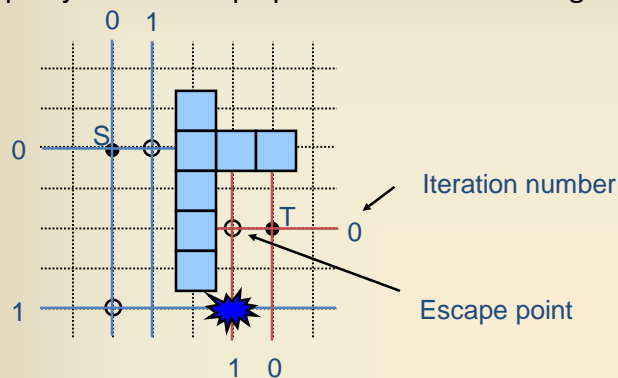
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## Hightower's Algorithm



- ◆ We can pick just one escape point from each line segment



- ◆ May fail to find a path even if one exists



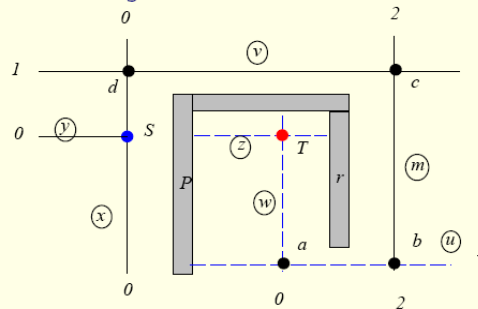
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## Hightower's Algorithm

- Hightower, "A solution to line-routing problem on the continuous plane," DAC-69.
- A single escape point on each line segment.
- If a line parallels to the blocked cells, the escape point is placed just past the endpoint of the segment.



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## Comparison of Algorithms

	Maze routing			Line search	
	Lee	Soukup	Hadlock	Mikami	Hightower
Time	$O(MN)$	$O(MN)$	$O(MN)$	$O(L)$	$O(L)$
Space	$O(MN)$	$O(MN)$	$O(MN)$	$O(L)$	$O(L)$
Finds path if one exists?	yes	yes	yes	yes	no
Is the path shortest?	yes	no	yes	no	no
Works on grids or lines?	grid	grid	grid	line	line

- Soukup, Mikami, and Hightower all adopt some sort of line-search operations  $\Rightarrow$  cannot guarantee shortest paths.

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## BFS based Maze Routing (A\*)



- ◆ Need to search whole space?
  - Guide the search to the goal explicitly
- ◆ A\* search is faster if you need “good path”, not “perfect path”
  - Use priority queue
  - $C(n) = F(n) + H(n)$ 
    - $F(n)$  is a computed cost from source to current location
    - $H(n)$  is a **predicted** cost from current location to target
    - If  $H(n)=0$ , it becomes maze routing!
  - Optimal (shortest path) when  $H(n) \leq H'(n)$  (no overestimation)
    - $H'(n)$  is the exact cost
    - $H(n)=0$  never overestimates!



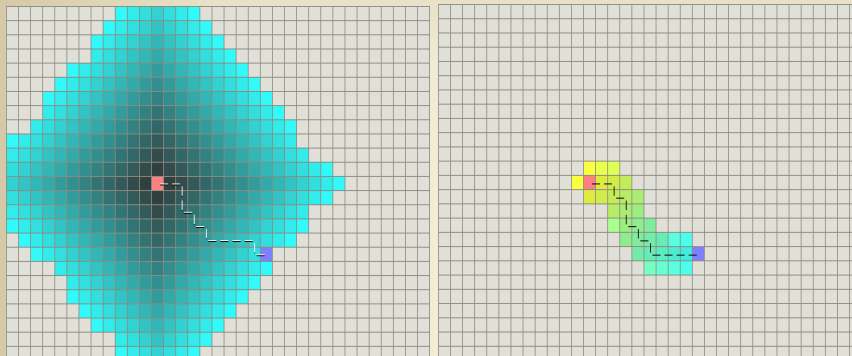
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## Maze vs A\* routing (I)



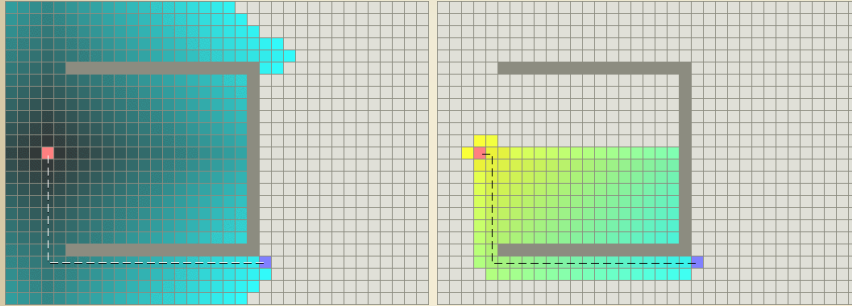
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## Maze vs A\* routing (II)



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## Global Routing Approaches



- ◆ Sequential Approach (Rip-up and Re-route)
  - Maze Routing
  - Line probing
  - Shortest Path Based Algorithms
  - Steiner Tree Based Algorithms
- ◆ Concurrent Approach
  - Integer Programming



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## Shortest Path Based Algorithms



- ◆ For 2-terminal nets only
- ◆ Use Dijkstra's algorithm to find the shortest path between the source  $s$  and the sink  $t$  of a net
- ◆ Different from Maze Routing:
  - The graph need not be a rectangular grid
  - The edges need not be of unit length



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## Dijkstra's Shortest Path Algorithm



- ◆ Label of vertices = Shortest distance from  $S$
- ◆ Let  $P$  be the set of permanently labeled vertices
- ◆ Initially,
  - $P$  = Empty Set.
  - Label of  $S$  = 0, Label of all other vertices = infinity
- ◆ While ( $T$  is not in  $P$ ) do
  - Pick the vertex  $v$  with the min. label among all vertices not in  $P$
  - Add  $v$  to  $P$
  - Update the label for all neighbors of  $v$



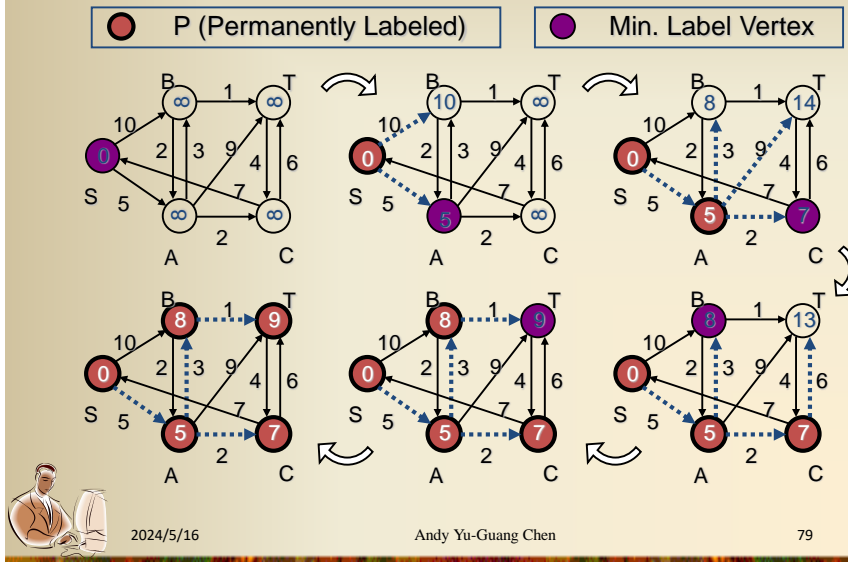
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## Dijkstra's Algorithm: Example



## Global Routing Approaches



- ◆ Sequential Approach (Rip-up and Re-route)
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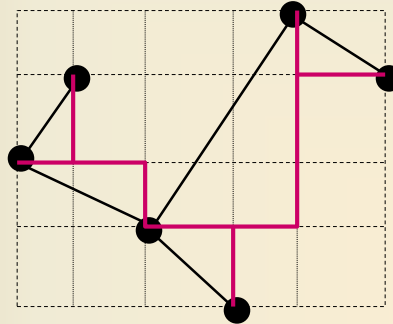




## Steiner Tree Based Algorithms



- ◆ For multi-terminal nets
- ◆ Find Steiner tree instead of shortest path
- ◆ Construct a Steiner tree from the minimum spanning trees (MST)



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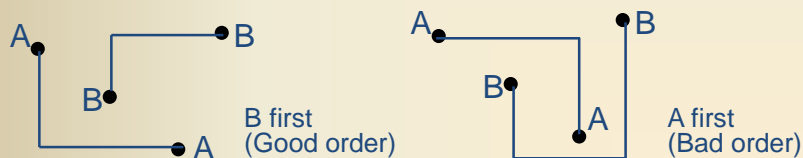
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## Net Ordering



- ◆ In sequential approach, we need some net ordering
- ◆ A bad net ordering will increase the total wire length, and may even prevent completion of routing for some circuits which are indeed routable



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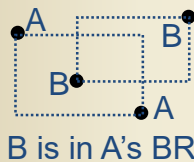
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## Criteria for Net Ordering



- ◆ Criticality of net – critical nets first
- ◆ Estimated wire length – short nets first since they are less flexible
- ◆ Consider bounding rectangles (BR)



Which one should be routed first and why? (Note that this rule of thumb is not always applicable.)



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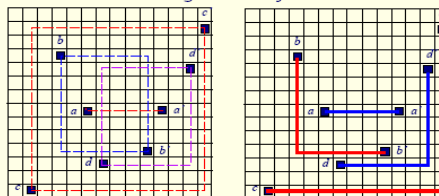
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## Net Ordering (cont'd)

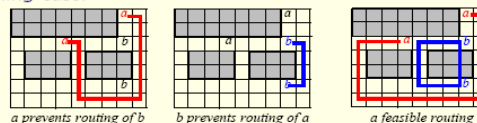


- Order the nets in the ascending order of the # of pins within their bounding boxes.
- Order the nets in the ascending (or descending??) order of their lengths.
- Order the nets based on their timing criticality.



routing ordering: a (0) → b (1) → d (2) → c (6)

- A mutually intervening case:



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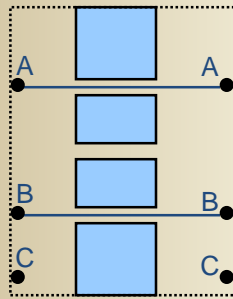
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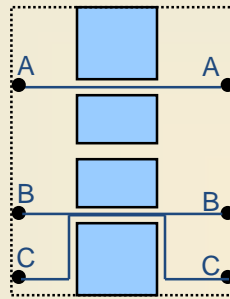


## Rip-up and Re-route

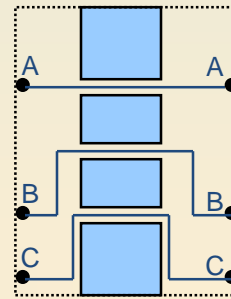
- ◆ It is impossible to get the optimal net ordering
- ◆ If some nets are failed to be routed, the rip-up and re-route technique can be applied:



Cannot route C



So rip-up B  
and route C first



Finally route B



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## Global Routing Approaches

- ◆ Sequential Approach (Rip-up and Re-route)
  - Maze Routing
  - Line probing
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- ◆ Concurrent Approach
  - Integer Programming



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## Concurrent Approach



- ◆ Consider all the nets simultaneously
- ◆ Formulate as an integer programming
- ◆ Given:

Nets	Set of possible routing trees
net 1	$T_{11}, T_{12}, \dots, T_{1k_1}$
$\vdots$	$\vdots$
net $n$	$T_{n1}, T_{n2}, \dots, T_{nk_n}$

$L_{ij}$  = Total wire length of  $T_{ij}$

$C_e$  = Capacity of edge  $e$

- ◆ Determine variable  $x_{ij}$  s.t.  $x_{ij} = 1$  if  $T_{ij}$  is used  
 $x_{ij} = 0$  otherwise



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## Integer Program Formulation



$$\begin{aligned}
 &\text{Min. } \sum_{i=1}^n \sum_{j=1}^{k_i} L_{ij} \times x_{ij} \\
 &\text{s.t. } \sum_{j=1}^{k_i} x_{ij} = 1 \quad \text{for all } i = 1, \dots, n \\
 &\quad \sum_{i,j \text{ s.t. } e \in T_{ij}} x_{ij} \leq C_e \quad \text{for all edge } e \\
 &\quad x_{ij} = 0 \text{ or } 1 \quad \forall i, j
 \end{aligned}$$



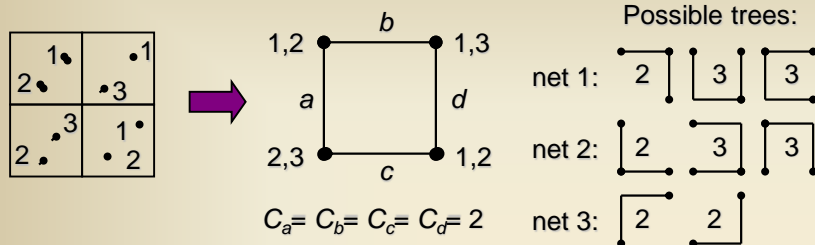
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## Concurrent Approach: Example



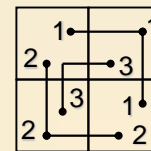
Min.  $2x_{11} + 3x_{12} + 3x_{13} + 2x_{21} + 3x_{22} + 3x_{23} + 2x_{31} + 2x_{32}$

s.t.  $\begin{cases} x_{11} + x_{12} + x_{13} = 1; \\ x_{21} + x_{22} + x_{23} = 1; \\ x_{31} + x_{32} = 1; \\ x_{ij} = 0 \text{ or } 1 \quad \forall i, j; \end{cases}$

What are the constraints for edge capacity?

$x_{12} + x_{13} + x_{21} + x_{23} + x_{31} < C_a$

Solution



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## Integer Programming Approach



- ◆ Standard techniques to solve IP
- ◆ No net ordering → Give global optimum
- ◆ Can be extremely slow, especially for large problems
- ◆ To make it faster, a fewer choices of routing trees for each net can be used. May make the problem infeasible or give a bad solution
- ◆ Determining a good set of choices of routing trees is a hard problem by itself



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## Integer Programming Approach



- ◆ Hierarchical Approach to Speed Up Integer Programming Formulation For Global Routing
- ◆ M. Burstein and R. Pelavin, "Hierarchical Wire Routing", IEEE TCAD, vol. CAD-2, pages 223-234, Oct. 1983.



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## Hierarchical Approach



- ◆ Large Integer Programs are difficult to solve
- ◆ Hierarchical Approach reduces global routing to routing problems on a  $2 \times 2$  grid
- ◆ Decompose recursively in a top-down fashion
- ◆ Those  $2 \times 2$  routing problems can be solved optimally by integer programming formulation



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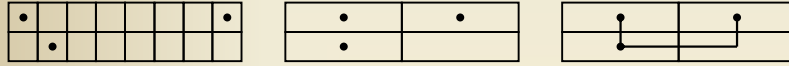


## Hierarchical Approach: Example

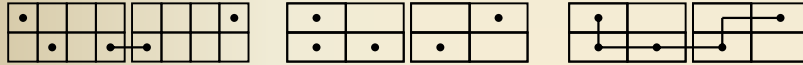


### ◆ Solving a $2 \times n$ routing problem hierarchically

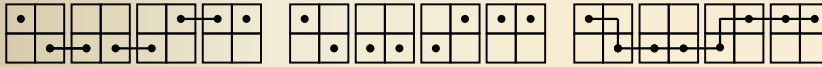
Level 1



Level 2



Level 3



Solution:



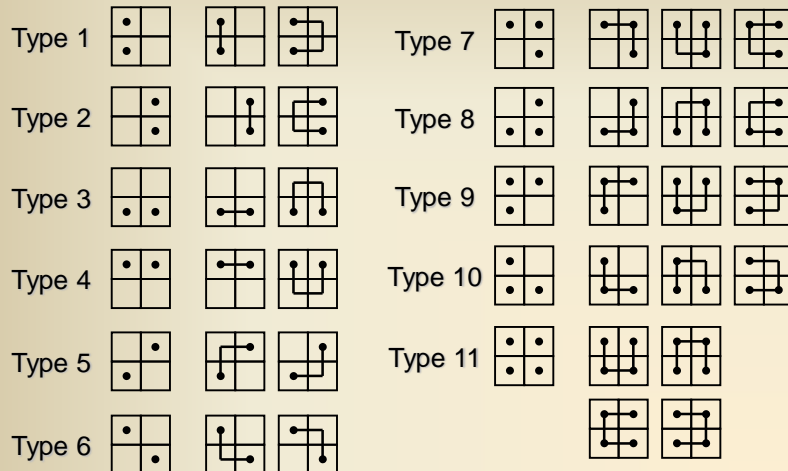
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## Types of $2 \times 2$ Routing Problems



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## Objective Function of 2×2 Routing



### ◆ Possible Routing Trees:

$$T_{11}, T_{12}, T_{21}, T_{22}, \dots, T_{11,1}, \dots, T_{11,4}$$

### ◆ # of nets of each type: $n_1, \dots, n_{11}$

### ◆ Determine

- $x_{ij}$ : # of type- $i$  nets using  $T_{ij}$  for routing.
- $y_i$ : # of type- $i$  nets that fails to route

$$y_i + \sum_j x_{ij} = n_i \quad i = 1, \dots, 11$$

$$\text{Minimize } \sum_{i=1}^{11} y_i$$



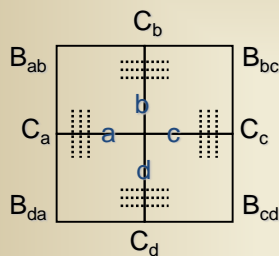
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## Constraints of 2×2 Routing



### Constraints on Edge Capacity:

$$\sum_{i,j \text{ s.t. } a \in T_{ij}} x_{ij} \leq C_a$$

$$\sum_{i,j \text{ s.t. } b \in T_{ij}} x_{ij} \leq C_b$$

$$\sum_{i,j \text{ s.t. } c \in T_{ij}} x_{ij} \leq C_c$$

$$\sum_{i,j \text{ s.t. } d \in T_{ij}} x_{ij} \leq C_d$$

### Constraints on # of Bends in a Region:

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } ab} x_{ij} \leq B_{ab}$$

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } bc} x_{ij} \leq B_{bc}$$

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } cd} x_{ij} \leq B_{cd}$$

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } da} x_{ij} \leq B_{da}$$



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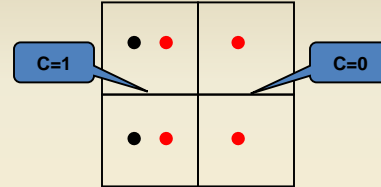


## Pop Quiz



- ◆ If there are two nets, one with 2 pins, the other with 4 pins with a zero capacity edge

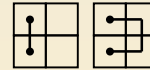
➤ What is going to be the result?



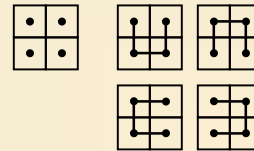
$$y_i + \sum_j x_{ij} = n_i \quad i = 1, \dots, 11$$

$$\text{Minimize } \sum_{i=1}^{11} y_i$$

Type 1



Type 11



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## ILP Formulation of 2×2 Routing



$$\text{Min. } \sum_{i=1}^{11} y_i$$

$$\text{s.t. } y_i + \sum_j x_{ij} = n_i \quad i = 1, \dots, 11$$

$$x_{ij} \geq 0, y_i \geq 0 \quad \forall i, j$$

$$\sum_{i,j \text{ s.t. } a \in T_{ij}} x_{ij} \leq C_a$$

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } ab} x_{ij} \leq B_{ab}$$

$$\sum_{i,j \text{ s.t. } b \in T_{ij}} x_{ij} \leq C_b$$

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } bc} x_{ij} \leq B_{bc}$$

$$\sum_{i,j \text{ s.t. } c \in T_{ij}} x_{ij} \leq C_c$$

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } cd} x_{ij} \leq B_{cd}$$

$$\sum_{i,j \text{ s.t. } d \in T_{ij}} x_{ij} \leq C_d$$

$$\sum_{i,j \text{ s.t. } T_{ij} \text{ has a bend in region } da} x_{ij} \leq B_{da}$$

- ◆ Only 39 variables (28  $x_{ij}$  and 11  $y_i$ ) and 19 constraints (plus 38 non-negative constraints)
- ◆ Problems of this size are usually not too difficult to solve



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## Routing Outline



- ◆ Routing an overview
- ◆ Global routing
  - Sequential Approach (Rip-up and Re-route)
    - Maze Routing
    - Line probing
    - Shortest Path Based Algorithms
    - Steiner Tree Based Algorithms
  - Concurrent Approach
    - Integer Programming
- ◆ Detailed routing
  - Channel routing



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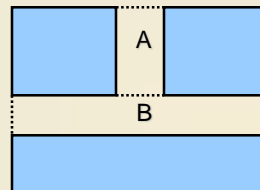
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## After Global Routing: Detailed Routing



- ◆ The routing regions are divided into channels and switchboxes



- ◆ So only need to consider the channel routing problem and the switchbox routing problem



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## Channel Routing for Different Styles



- ◆ For gate-array design, channel widths are fixed. The goal is to finish routing of all the nets
- ◆ For standard-cell and full-custom design, channels are expandable. The goal is to route all nets using the **minimum channel width**
- ◆ We will consider the case when the channels are expandable



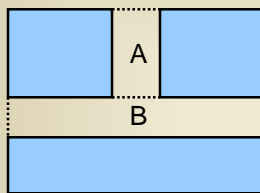
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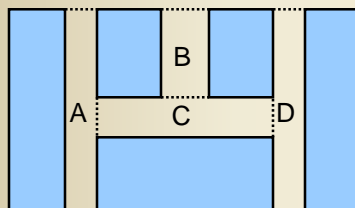
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## Channel Ordering



The width of A is not known until A is routed, we must route A first.



What should be the routing order for this example?



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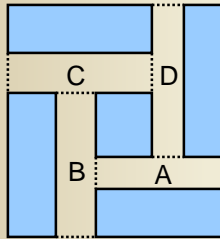
102



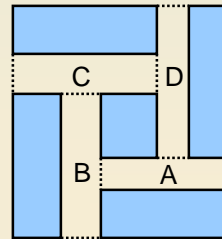
## Channel Ordering



No feasible  
channel order!



Need to use switchbox



1. Fix the terminals between A & B
2. Route B, C, then D (channel)
3. Route A (switchbox)



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## Routing Models

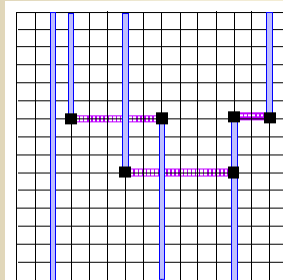


### ◆ Grid-based model:

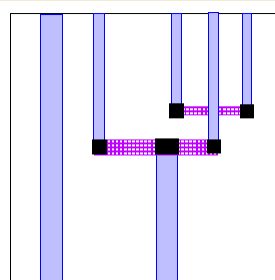
- A grid is super-imposed on the routing region.
- Wires follow paths along the grid lines.
- **Pitch**: distance between two grid lines.

### ◆ Gridless model:

- Any model that does not follow this “gridded” approach.



grid-based



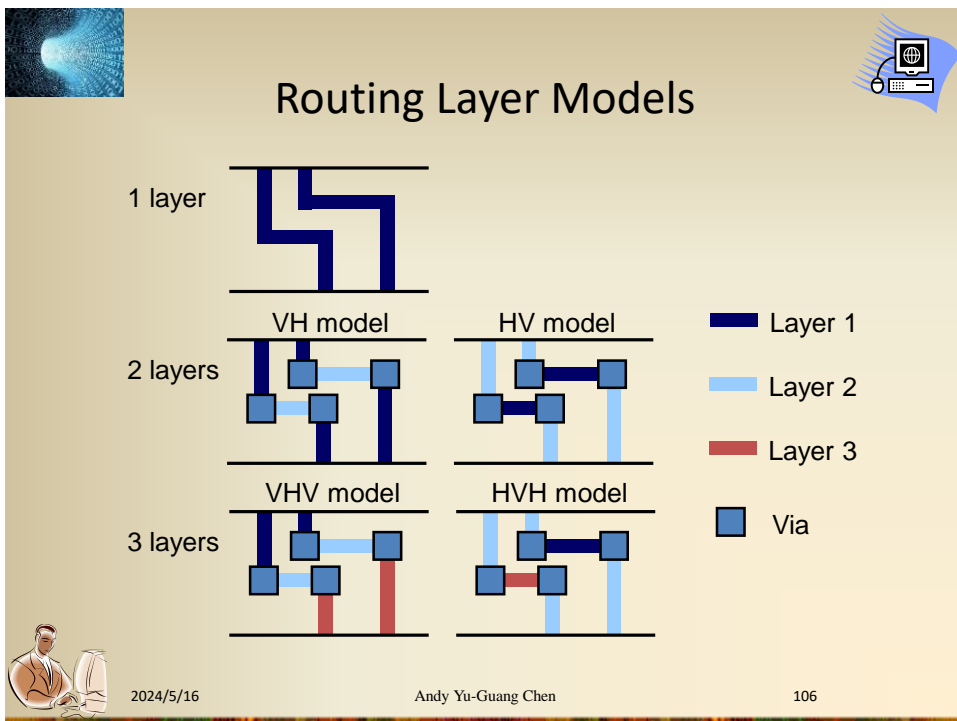
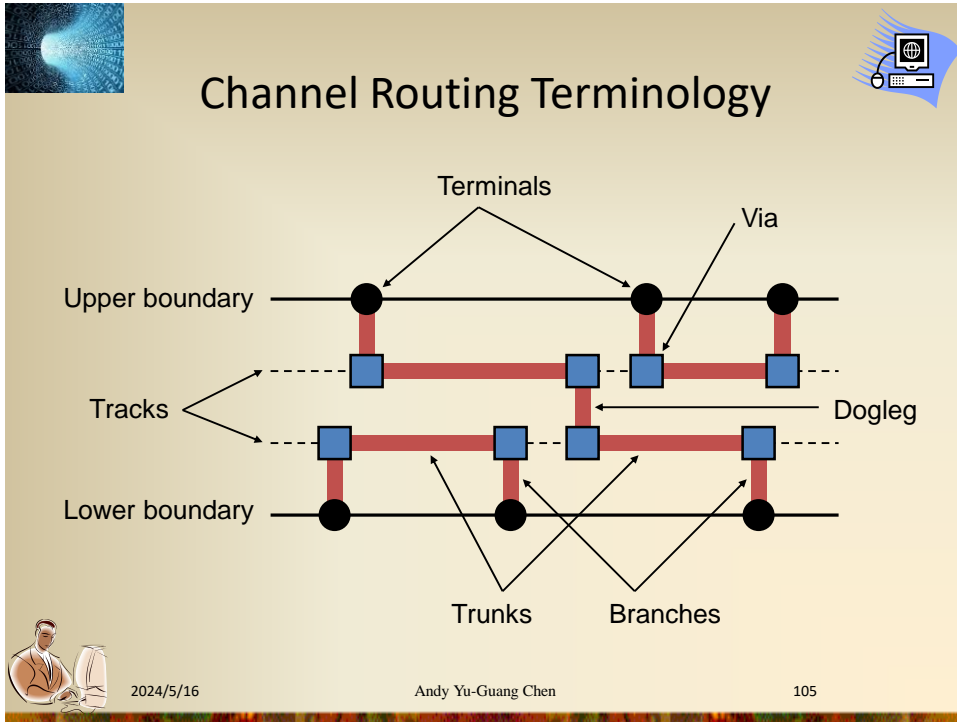
gridless



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## Channel Routing Problem



### ◆ Input:

- Two vectors of the same length to represent the pins on two sides of the channel
- Number of layers and layer model used

### ◆ Output:

- Connect pins of the same net together
- Minimize the channel width
- Minimize the number of vias



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## Routing Considerations



- ◆ Number of terminals (two-terminal vs. multi-terminal nets)
- ◆ Net widths (power and ground vs. signal nets)
- ◆ Via restrictions (stacked vs. conventional vias)
- ◆ Boundary types (regular vs. irregular)
- ◆ Number of layers (two vs. three, more layers?)
- ◆ Net types (critical vs. non-critical nets)



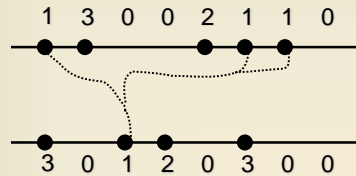
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## Channel Routing Problem



Example: (13002110)  
(30120300)  
where 0 = no terminal



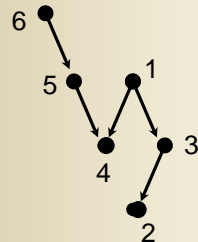
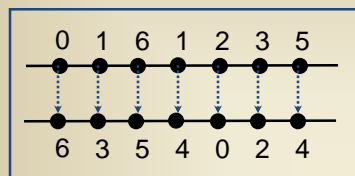
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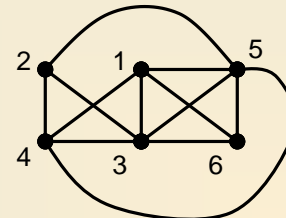
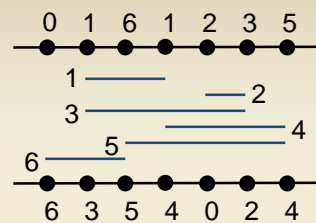
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## Constraint Graphs



Vertical constraint graph



Horizontal constraint graph



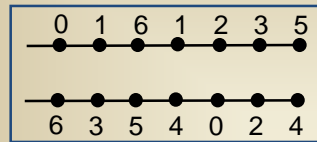
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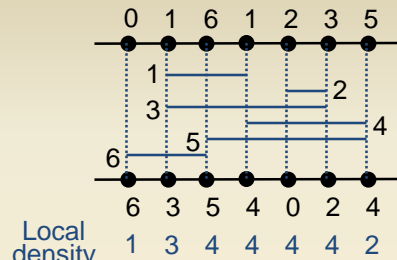
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## Lower Bound on Channel Width



Channel density =  
Maximum local density



Channel density = 4

- ◆ Local density at column  $i$ ,  $d(i)$ : total # of nets that crosses column  $i$ .

- ◆ **Channel density**: maximum local density

➤ # of horizontal tracks required  $\geq$  channel density.

Lower bound on channel width = Channel density



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## Channel Routing Problem



- ◆ **Assignments of horizontal segments of nets to tracks**

- ◆ **Assignments of vertical segments to connect the following:**

- horizontal segments of the same net in different tracks, and
- the terminals of the net to horizontal segments of the net.

- ◆ **Horizontal and vertical constraints must not be violated.**

- Horizontal constraints between two nets: the horizontal span of two nets overlaps each other
- Vertical constraints between two nets: there exists a column such that the terminal on top of the column belongs to one net and the terminal on bottom of the column belongs to another net



- ◆ **Objective: Channel height is minimized (i.e., channel area is minimized).**

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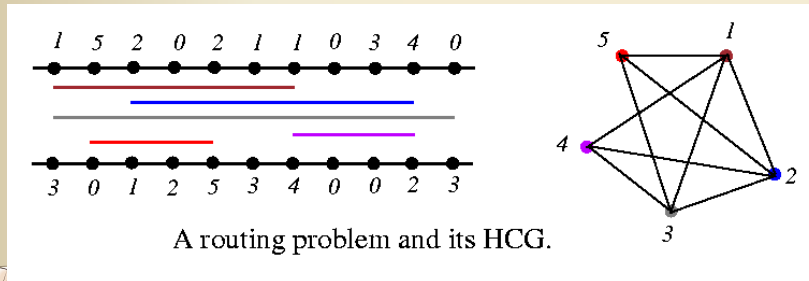
## Horizontal Constraint Graph (HCG)



◆ HCG  $G = (V, E)$  is **undirected** graph where

- $V = \{v_i \mid v_i \text{ represents a net } n_i\}$
- $E = \{(v_i, v_j) \mid \text{a horizontal constraint exists between } n_i \text{ and } n_j\}$ .

◆ For graph  $G$ : vertices  $\Leftrightarrow$  nets; edge  $(i, j) \Leftrightarrow$  net  $i$  overlaps net  $j$ .



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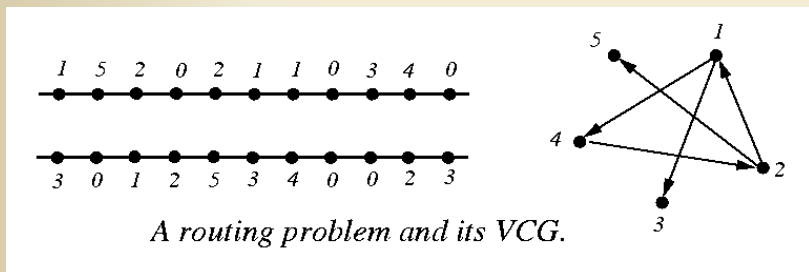
## Vertical Constraint Graph (VCG)



◆ VCG  $G = (V, E)$  is **directed** graph where

- $V = \{v_i \mid v_i \text{ represents a net } n_i\}$
- $E = \{(v_i, v_j) \mid \text{a vertical constraint exists between } n_i \text{ and } n_j\}$ .

◆ For graph  $G$ : vertices  $\Leftrightarrow$  nets; edge  $i \rightarrow j \Leftrightarrow$  net  $i$  must be above net  $j$ .



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## 2-L Channel Routing: Basic Left-Edge Algorithm



- ◆ Hashimoto & Stevens, "Wire routing by optimizing channel assignment within large apertures," DAC-71.
- ◆ **No vertical constraint.**
- ◆ HV-layer model is used.
- ◆ **Doglegs are not allowed.**
- ◆ Treat each net as an interval.
- ◆ Intervals are sorted according to their left-end x-coordinates.
- ◆ Intervals (nets) are routed one-by-one according to the order.
- ◆ For a net, tracks are scanned from top to bottom, and the first track that can accommodate the net is assigned to the net.
- ◆ **Optimality: produces a routing solution with the minimum # of tracks (if no vertical constraint).**



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## Basic Left-Edge Algorithm



**Algorithm: Basic\_Left-Edge**( $U, track[j]$ )

$U$ : set of unassigned intervals (nets)  $I_1, \dots, I_n$ ;

$I_j = [s_j, e_j]$ : interval  $j$  with left-end x-coordinate  $s_j$  and right-end  $e_j$ ;

$track[j]$ : track to which net  $j$  is assigned.

```

1 begin
2  $U \leftarrow \{I_1, I_2, \dots, I_n\}$ ;
3  $t \leftarrow 0$ ;
4 while ( $U \neq \emptyset$ ) do
5    $t \leftarrow t + 1$ ;
6    $watermark \leftarrow 0$ ;
7   while (there is an  $I_j \in U$  s.t.  $s_j > watermark$ ) do
8     Pick the interval  $I_j \in U$  with  $s_j > watermark$ ,
       nearest  $watermark$ ;
9      $track[j] \leftarrow t$ ;
10     $watermark \leftarrow e_j$ ;
11     $U \leftarrow U - \{I_j\}$ ;
12 end
```



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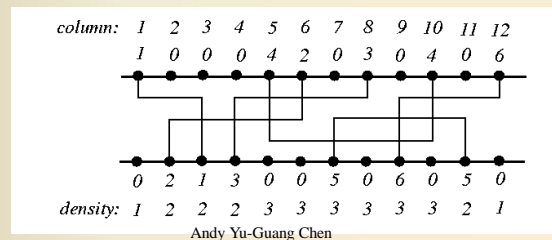
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## Basic Left-Edge Example



- ◆  $U = \{I_1, I_2, \dots, I_6\}$ ;  $I_1 = [1, 3]$ ,  $I_2 = [2, 6]$ ,  $I_3 = [4, 8]$ ,  $I_4 = [5, 10]$ ,  $I_5 = [7, 11]$ ,  $I_6 = [9, 12]$ .
- ◆  $t = 1$ :
  - Route  $I_1$ : watermark = 3;
  - Route  $I_3$ : watermark = 8;
  - Route  $I_6$ : watermark = 12;
- ◆  $t = 2$ :
  - Route  $I_2$ : watermark = 6;
  - Route  $I_5$ : watermark = 11;
- ◆  $t = 3$ : Route  $I_4$



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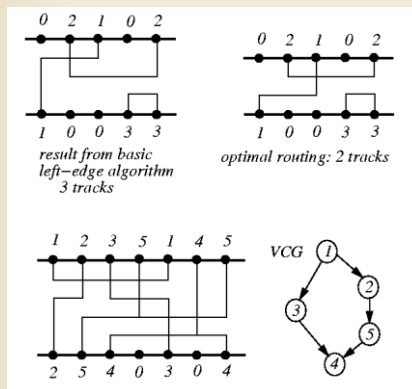
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## Basic Left-Edge Algorithm



- ◆ If there is no vertical constraint, the basic left-edge algorithm is optimal.
- ◆ If there is any vertical constraint, the algorithm no longer guarantees optimal solution.



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## Constrained Left-Edge Algorithm

**Algorithm: Constrained\_Left-Edge**( $U, track[j]$ )

$U$ : set of unassigned intervals (nets)  $I_1, \dots, I_n$ ;

$I_j = [s_j, e_j]$ : interval  $j$  with left-end x-coordinate  $s_j$  and right-end  $e_j$ ;

$track[j]$ : track to which net  $j$  is assigned.

1 **begin**

2  $U \leftarrow \{I_1, I_2, \dots, I_n\}$ ;

3  $t \leftarrow 0$ ;

4 **while** ( $U \neq \emptyset$ ) **do**

5    $t \leftarrow t + 1$ ;

6    $watermark \leftarrow 0$ ;

7   **while** (there is an **unconstrained**  $I_j \in U$  s.t.  $s_j > watermark$ ) **do**

8     Pick the interval  $I_j \in U$  that is unconstrained,  
with  $s_j > watermark$ , nearest  $watermark$ ;

9      $track[j] \leftarrow t$ ;

10     $watermark \leftarrow e_j$ ;

11     $U \leftarrow U - \{I_j\}$ ;

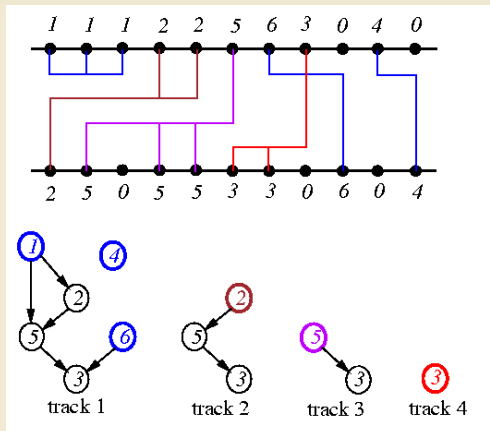
12 **end**

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## Constrained Left-Edge Example

- ◆  $I_1 = [1, 3]$ ,  $I_2 = [1, 5]$ ,  $I_3 = [6, 8]$ ,  $I_4 = [10, 11]$ ,  $I_5 = [2, 6]$ ,  $I_6 = [7, 9]$ .
- ◆ Track 1: **Route**  $I_1$  (cannot route  $I_3$ ); **Route**  $I_6$ ; **Route**  $I_4$ .
- ◆ Track 2: **Route**  $I_2$ ; cannot route  $I_3$ .
- ◆ Track 3: **Route**  $I_5$ .
- ◆ Track 4: **Route**  $I_3$ .



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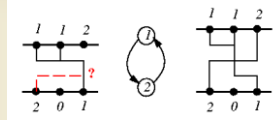
120



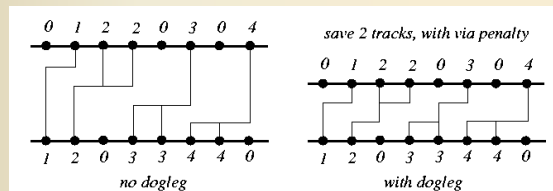
## Dogleg Channel Router



- ◆ Deutch, "A dogleg channel router," 13rd DAC, 1976.
- ◆ **Drawback of Left-Edge: cannot handle the cases with constraint cycles.**
  - Doglegs are used to resolve constraint cycle.



- ◆ **Drawback of Left-Edge: the entire net is on a single track.**
  - Doglegs are used to place parts of a net on different tracks to minimize channel height.
  - Might incur penalty for additional vias.



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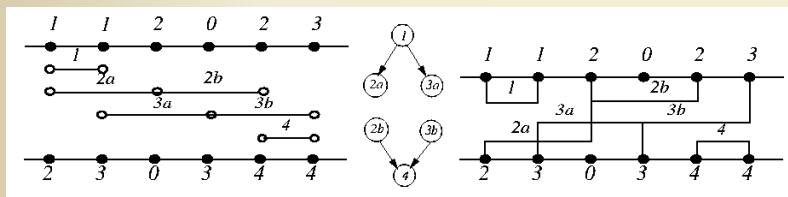
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## Dogleg Channel Router



- ◆ Each multi-terminal net is broken into a set of 2-terminal nets.
- ◆ Two parameters are used to control routing:
  - Range: Determine the # of consecutive 2-terminal subnets of the same net that can be placed on the same track.
  - Routing sequence: Specifies the starting position and the direction of routing along the channel.
- ◆ Modified Left-Edge Algorithm is applied to each subnet.



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