

Industrial Visit: Daikin AC Manufacturing Plant at Neemrana, Rajasthan

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Project Information

1 Overview

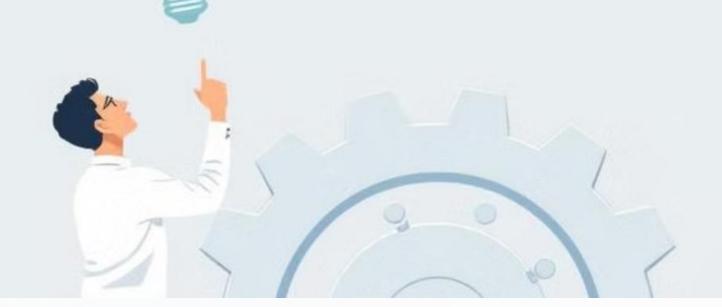
Daikin's Neemrana facility in Rajasthan

2 Key Focus

Technology, efficiency, sustainability

3 Key Details

Production statistics, investment



Problem Statement / Objective



Manufacturing Process

Understand manufacturing, quality control



Operational Efficiency

Analyze efficiency, sustainability initiatives



Improvement Areas

Identify improvements, best practices

Annual Production capacity Top producion capacity: 224 50% DAIKIN

Data and Analysis

500K

High Wall Units

Annual production capacity

6K

Ductable Units

Annual production capacity

20K

VRV Units

Annual production capacity

1.8K

Chiller Units

Annual production capacity

Key Observations

Automation	Quality Control	Sustainability	Manufacturing
Production lines enhance	Rigorous, ensures product	Strong focus on	Local reduces supply
speed, accuracy	reliability	environmental initiatives	chain times



Insights and Recommendations

1 2 3

Automation

Increase for enhanced efficiency

Energy Efficiency

Invest in R&D

Supplier Relationships

Strengthen for resource management

Employee Training

Improve adaptability

Annual Production capacity Top producion capacity. 224

Project Stats

Investment	₹1065 Crores
Facility Size	160,000 sq. meters
Assembly Time	22 seconds per unit
Green Initiatives	50% Greenery, Full Recycling

The ER diagram represents the key **entities and their relationships** in Daikin's AC manufacturing process. It provides a structured view of how different components interact within the production ecosystem.

Key Entities & Their Roles:

- •Manufacturing Plant: The central entity where production takes place.
- •Production Unit: Handles specific product categories like High Wall ACs, VRVs, etc.
- •Product: Represents the final AC units manufactured.
- •Raw Material & Supplier: Defines the sourcing of essential materials.
- •Inventory: Manages stock levels of raw materials and finished products.
- •Quality Control: Ensures compliance with global standards.
- •Employee: Covers workforce roles across different departments.
- •Environmental Management System (EMS): Focuses on sustainability initiatives.
- •Sales & Distribution & Retailer: Represents how products reach end consumers.

ER Diagram

