```
#include<Wire.h>
#include<Math.h>
Servo s1;
Servo s2;
Servo s3;
Servo s4;
Servo s5;
Servo s6;
int d=15;//servo step delay
int i=0;
int p1=90;
int p2=0;
int p3=90;
int p4=0;
int p5=90;
int p6=10;//open
int ppd=-10;//grippper default world angle
//positions in calculations
int P1=0;
int P2=0;
int P3=90;
int P4=0;
int P5=90;
int P6=10;
//trigonometery
//coc
double pp1c=0;
double pp2c=0;
double pp3c=0;
double pp4c=0;
double pp5c=0;
double pp6c=0;
double ppdc=0;
//sine
double pp1s=0;
double pp2s=0;
```

#include<Servo.h>

```
double pp3s=0;
double pp4s=0;
double pp5s=0;
double pp6s=0;
double ppds=0;
//coordinates
//gripper coordinates
float X=0;
float Y=0;
float Z=0;
//pick up coordinates
float Xi=29;
float Yi=12;
float Zi=15;
//place coordinates
float Xo=0;
float Yo=0;
float Zo=0;
//arm lengths
float x1=11.25;//base height
float x2=9;//humerous
float x3=8.25;//ulna
float x4=18.75;//wrist & gripper
float cf=1.5;//correction factor
int incoming[6];
int type;
int Xm=0;
int Ym=0;
int Zm=0;
void setup() {
 // put your setup code here, to run once:
 Wire.begin(9600);
 Serial.begin(9600);
s1.attach(8);
s2.attach(2);
```

```
s3.attach(11);
 s4.attach(13);
 s5.attach(5);
 s6.attach(9);
 s1.write(p1);
 s2.write(p1);
 s3.write(p3);
 s4.write(p4);
 s5.write(p5);
 s6.write(p6);
void loop()
 // put your main code here, to run repeatedly:
   total_reset();
   delay(1000);
        while (Serial.available()>=4)
         for(int i=0;i<7;i++)</pre>
           incoming[i]=Serial.read();
         Xi=incoming[0];
         Yi=incoming[1];
         Zi=incoming[2];
         type=incoming[3];
         Xm=incoming[4];
         Ym=incoming[5];
         Zm=incoming[6];
         if (Xm==1)
           Xi=-Xi;
         if (Ym==1)
           Yi=-Yi;
         if (Zm==1)
            Zi=-Zi;
```

```
play();
void action()
 for(i=0;i<180;i++)
   if (p1<P1)
     p1=p1+1;
     s1.write(p1);
   if (p1>P1)
     p1=p1-1;
     s1.write(p1);
   if (p2<P2)
     p2=p2+1;
     s2.write(p2);
   if (p2>P2)
     p2=p2-1;
     s2.write(p2);
   if (p3<P3)
     p3=p3+1;
     s3.write(p3);
   if (p3>P3)
     p3=p3-1;
     s3.write(p3);
```

```
if (p4<P4)
     p4=p4+1;
     s4.write(p4);
   if (p4>P4)
     p4=p4-1;
     s4.write(p4);
   if (p5<P5)
     p5=p5+1;
     s5.write(p5);
   if (p5>P5)
     p5=p5-1;
     s5.write(p5);
  delay (d);
  s5.write(90);
void total_reset()
s1.write(90);
s2.write(0);
s3.write(90);
s4.write(0);
s5.write(90);
s6.write(10);
void reset()
for(i=0;i<30;i++)
  if(p4<P4+30)
```

```
p4=p4+1;
    s4.write(p4);
  if(p4>P4+30)
    p4=p4-1;
    s4.write(p4);
  delay(d);
for(i=0;i<180;i++)
  if(p1<90)
    p1=p1+1;
    s1.write(p1);
  if(p1>90)
    p1=p1-1;
    s1.write(p1);
  if(p2<0)
    p2=p2+1;
    s2.write(p2);
  if(p2>0)
    p2=p2-1;
    s2.write(p2);
  if(p3<90)
    p3=p3+1;
    s3.write(p3);
  if(p3>90)
    p3=p3-1;
    s3.write(p3);
```

```
if(p4<0)
     p4=p4+1;
     s4.write(p4);
   if(p4>0)
     p4=p4-1;
     s4.write(p4);
  s5.write(90);
  delay(d);
void calculate_position()
    ppds=sin(ppd*PI/180);
    ppdc=cos(ppd*PI/180);
     double d=atan(Yi/Xi);
     if(Xi<0)
      P1=-(d*180/PI);
     if(Xi>0)
      P1=180-(d*180/PI);
     if(Xi==0)
       P1 = 90;
     Zi=Zi-2;
    float base=((sqrt((Xi*Xi)+(Yi*Yi)))-(x4*ppdc))+cf;
    float height=Zi-(x1+(x4*ppds));
    float hype=sqrt((base*base)+(height*height));
     if(base>0)
      double Q1=(atan(height/base))*180/PI;
     double Q2=(acos(((hype*hype)+(x2*x2)-(x3*x3))/(2*hype*x2)))*180/PI;
```

{

```
double Q3=(acos(((hype*hype)-(x2*x2)-(x3*x3))/(2*x2*x3)))*180/PI;
 P2=180-(Q1+Q2);
 P3=Q3;
 P4=P2+P3-ppd-90;
 pp1c=cos(P1*PI/180);
 ppls=sin(P1*PI/180);
 pp2c=cos(P2*PI/180);
 pp2s=sin(P2*PI/180);
 pp3c=cos((P3+(P2-90))*PI/180);
 pp3s=sin((P3+(P2-90))*PI/180);
pp4c=cos((P4-((P3+(P2-90))-90))*PI/180);
pp4s=sin((P4-((P3+(P2-90))-90))*PI/180);
 int ppp2=180-P2;
 int ppp3=270-P2-P3;
 double ppp2c=cos(ppp2*PI/180);
 double ppp3c=cos(ppp3*PI/180);
 double ppp2s=sin(ppp2*PI/180);
 double ppp3s=sin(ppp3*PI/180);
X=((x2*ppp2c)+(x3*ppp3c)+(x4*ppdc))*pp1c;
Y=((x2*ppp2c)+(x3*ppp3c)+(x4*ppdc))*pp1s;
 Z=x1+(x2*ppp2s)+(x3*ppp3s)+(x4*ppds);
}
if (base<0)
{
 double Q1=(atan(height/base))*180/PI;
double Q2=(acos(((hype*hype)+(x2*x2)-(x3*x3))/(2*hype*x2)))*180/PI;
double Q3=(acos(((hype*hype)-(x2*x2)-(x3*x3))/(2*x2*x3)))*180/PI;
 P2=Q1-Q2;
 P3=Q3;
 P4=P2+P3-ppd-90;
 pp1c=cos(P1*PI/180);
 pp1s=sin(P1*PI/180);
 pp2c=cos(P2*PI/180);
```

```
pp2s=sin(P2*PI/180);
      pp3c=cos((P3+(P2-90))*PI/180);
      pp3s=sin((P3+(P2-90))*PI/180);
     pp4c=cos((P4-((P3+(P2-90))-90))*PI/180);
     pp4s=sin((P4-((P3+(P2-90))-90))*PI/180);
      int ppp2=180-P2;
      int ppp3=270-P2-P3;
      double ppp2c=cos(ppp2*PI/180);
      double ppp3c=cos(ppp3*PI/180);
      double ppp2s=sin(ppp2*PI/180);
      double ppp3s=sin(ppp3*PI/180);
     X=((-x2*pp2c)+(x3*ppp3c)+(x4*ppdc))*pp1c;
     Y=((-x2*pp2c)+(x3*ppp3c)+(x4*ppdc))*pp1s;
      Z=x1+(x2*pp2s)+(x3*ppp3s)+(x4*ppds);
     }
       Serial.print("X= ");
       Serial.print(X);
       Serial.print(" | Y= ");
       Serial.print(Y);
       Serial.print(" | Z= ");
       Serial.print(Z);
       Serial.print(" | P1= ");
       Serial.print(P1);
       Serial.print(" | P2= ");
       Serial.print(P2);
       Serial.print(" | P3= ");
       Serial.print(P3);
       Serial.print(" | P4= ");
       Serial.print(P4);
       Serial.println();
void play()
       calculate_position();
       delay(500);
        if (type==1)
        action();
```

}

```
delay(500);
for(p6=9;p6<=170;p6++)//close
 s6.write(p6);
delay(500);
Xi = -29;
Yi=8;
Zi=10;
calculate_position();
delay(500);
action();
delay(500);
for(p6=171;p6>=10;p6--)//open
 s6.write(p6);
delay(500);
reset();
delay(500);
}
if (type==2)
action();
delay(500);
for(p6=9;p6<=170;p6++)//close
 s6.write(p6);
delay(500);
 Xi=29;
 Yi=8;
 Zi=10;
calculate_position();
delay(500);
action();
delay(500);
for(p6=171;p6>=10;p6--)//open
```

```
s6.write(p6);
delay(500);
delay(500);
reset();
delay(500);
}
Xi=incoming[0];
Yi=incoming[1];
Zi=incoming[2];
type=incoming[3];
Xm=incoming[4];
 Ym=incoming[5];
 Zm=incoming[6];
 if (Xm==1)
 {
   Xi=-Xi;
 if (Ym==1)
   Yi=-Yi;
 if (Zm==1)
   Zi = -Zi;
```

}