

REFERENCE

ADD STRUCTURAL MEMBER

STRUCURAL MEMBER

NAME:

BEAM

BR-1

BEAM TYPE

SUSPENDED BEAM

UNIT:

mm

Quantity

3

STEEL REINFORCEMENT BARS SPACER

Diameter

25

Spacing (On-Center)

1000

MAIN BARS HOOK TYPE

Top

90°

Bottom

90°

STIRRUP HOOK TYPE

135°

SPLICE ALTERNATING

ENABLE

SPLICE TYPE

TOP

LAPPED SPLI

BOTTOM

LAPPED SPLI

Top Reinforcement

1/3 L_c or Clear Length

Bottom Reinforcement

1/5 L_c or Clear Length

Bottom Reinforcement

Minimum Splice Distance

0 B_D or Beam Depth

BEAM ROW

Beam Name	Length	Quantity	End Support (Left/Top)	End Support (Right/Bottom)
B-1	5000	1	C-1 (D)	C-1 (D)
B-1	4500	2	C-1 (D)	C-1 (D)

SUSPENDED BEAM SCHEDULE

Name	B	D	Properties	Ext. Support	Midspan	Int. Support	Stirrups	Web Bars
B-1	450	700		<div>Qty 5</div>	<div>Qty 5</div>	<div>Qty 5</div>	<div>Dia. 12</div>	<div>Dia. 16</div>
				<div>Qty 3</div>	<div>Qty 2</div>	<div>Qty 3</div>	<div>1 @ 50</div>	<div>Qty. 16</div>
				<div>Qty 5</div>	<div>Qty 5</div>	<div>Qty 5</div>	<div>10 @ 100</div>	<div>Qty. 2</div>
				<div>Qty 5</div>	<div>Qty 5</div>	<div>Qty 5</div>	<div>Rest @ 200</div>	<div>Qty. 2</div>
B-2	450	700		<div>Qty 5</div>	<div>Qty 5</div>	<div>Qty 5</div>	<div>Dia. 12</div>	<div>Dia. 16</div>
				<div>Qty 5</div>	<div>Qty 5</div>	<div>Qty 5</div>	<div>1 @ 50</div>	<div>Qty. 16</div>
				<div>Qty 5</div>	<div>Qty 5</div>	<div>Qty 5</div>	<div>@</div>	<div>Qty. 2</div>
				<div>Qty 5</div>	<div>Qty 5</div>	<div>Qty 5</div>	<div>Rest @ 75</div>	<div>Qty. 2</div>
B-3	450	700		<div>Qty 6</div>	<div>Qty 6</div>	<div>Qty 6</div>	<div>Dia. 12</div>	<div>Dia. 16</div>
				<div>Qty 3</div>	<div>Qty 3</div>	<div>Qty 3</div>	<div>1 @ 50</div>	<div>Qty. 16</div>
				<div>Qty 6</div>	<div>Qty 6</div>	<div>Qty 6</div>	<div>14 @ 100</div>	<div>Qty. 2</div>
				<div>Qty 6</div>	<div>Qty 6</div>	<div>Qty 6</div>	<div>Rest @ 200</div>	<div>Qty. 2</div>

ADD STRUCTURAL MEMBER

STRUCURAL MEMBER

NAME:

COLUMN

C-1

COLUMN TYPE:

RECTANGULAR RCD COLUMN

UNIT:

mm

DIMENSIONS

B

600

D

600

H

3350

QUANTITY

13

CONNECTION BELOW

F-2

CLEAR HEIGHT

Beam - to - Beam

MAIN REINFORCEMENTS:

DIA.

32

QTY:

24

LATERAL TIES

Dia.

12

Lateral Ties Configuration

Qty of bars

3

Qty of bars

2

Qty of bars

3

Qty of bars

2

Spacing

@ Rest

Spacing

150

Qty

1

Spacing

50

Qty

14

Spacing

100

JOINT TIES

Dia.

10

Spacing

100

LATETRAL TIES (BELOW NGL)

Spacing

Rest @

100

1 @

50

@

Parameters

Unit

Millimeter

Earthworks

Formworks

Concrete

Reinforcements

Paint

Tiles

LAP SPLICES LENGTH

TENSION BARS

COMPRESSION BARS

BAR SIZES (DEFORMED MM)	f _c	20.7	f _c	27.6
		Lapped Splice		Lapped Splice
10		300		300
12		300		300
16		400		400
20		550		500
25		800		750
28		1000		850
32		1300		1100

BAR END HOOKS

MAIN BARS

STIRRUPS & TIES

BAR SIZE (DEFORMED)	90°	135°	180°
10	150	125	
12	200	150	
16	250	175	
20	300	200	
25	450	230	
28	550	350	
32	600	450	

WEIGHT

BAR SIZE (Diameter)	kg / m
6 mm	0.222
8 mm	0.395
10 mm	0.616
12 mm	0.888
16 mm	1.597
20 mm	2.466
25 mm	3.854
28 mm	4.833
32 mm	6.313
36 mm	7.991
40 mm	9.864
44 mm	11.926
50 mm	15.413
56 mm	19.318

REINFORCEMENT GRADE

COLUMNS	FOOTINGS	BEAMS
<div></div>	<div></div>	<div></div>
<div></div>	<div></div>	<div></div>

MANUFACTURED LENGTH

COLUMN FOOTING	6.0	7.5	9.0	10.5	12.0	13.5	15.0
WALL FOOTING	6.0	7.5	9.0 <td>10.5<td>12.0<td>13.5<td>15.0</td></td></td></td>	10.5 <td>12.0<td>13.5<td>15.0</td></td></td>	12.0 <td>13.5<td>15.0</td></td>	13.5 <td>15.0</td>	15.0
COLUMN	6.0	7.5	9.0 <td>10.5<td>12.0<td>13.5<td>15.0</td></td></td></td>	10.5 <td>12.0<td>13.5<td>15.0</td></td></td>	12.0 <td>13.5<td>15.0</td></td>	13.5 <td>15.0</td>	15.0
BEAM/GIRDER	6.0	7.5	9.0 <td>10.5</td> <td>12.0<td>13.5<td>15.0</td></td></td>	10.5	12.0 <td>13.5<td>15.0</td></td>	13.5 <td>15.0</td>	15.0
WALL	6.0	7.5	9.0 <td>10.5<td>12.0<td>13.5<td>15.0</td></td></td></td>	10.5 <td>12.0<td>13.5<td>15.0</td></td></td>	12.0 <td>13.5<td>15.0</td></td>	13.5 <td>15.0</td>	15.0
SLAB ON GRADE	6.0	7.5	9.0 <td>10.5<td>12.0<td>13.5<td>15.0</td></td></td></td>	10.5 <td>12.0<td>13.5<td>15.0</td></td></td>	12.0 <td>13.5<td>15.0</td></td>	13.5 <td>15.0</td>	15.0
SUSPENDED SLAB	6.0	7.5	9.0 <td>10.5<td>12.0<td>13.5<td>15.0</td></td></td></td>	10.5 <td>12.0<td>13.5<td>15.0</td></td></td>	12.0 <td>13.5<td>15.0</td></td>	13.5 <td>15.0</td>	15.0
STAIRS	6.0	7.5	9.0 <td>10.5<td>12.0<td>13.5<td>15.0</td></td></td></td>	10.5 <td>12.0<td>13.5<td>15.0</td></td></td>	12.0 <td>13.5<td>15.0</td></td>	13.5 <td>15.0</td>	15.0

AVAILABLE

NOT-AVAILABLE

TOP BARS

SPLICE LOCATION

1/2

of clear length

SPLICE ZONE

1/2

ALLOWABLE PERCENTAGE

50

BOTTOM BARS

SPLICE LOCATION

0.22

of clear length

SPLICE ZONE

1/3

ALLOWABLE PERCENTAGE

50

MINIMUM HORIZONTAL DISTANCE OF ADJACENT BARS

600

Parameters

Unit

Meter

Earthworks

Formworks

Concrete

Reinforcements

Paint

Tiles

CONCRETE MIX

FOOTINGS

COLUMNS

BEAMS

SLABS

WALLS

CONCRETE GRADE

GRAVEL TYPE

READY MIX

4000 PSI @ 28 Days

CONCRETE COVER

FOOTINGS

SUSPENDED SLAB

SLAB ON GRADE

BEAMS EXPOSED ON EARTH

BEAMS EXPOSED ON WEATHER

COLUMNS EXPOSED ON EARTH

COLUMNS EXPOSED ON WEATHER

75

20

40

40

40

75

40

STEPS

1. The program will determine the dimension of the support

LEGEND:

- If the support is a Column connected to its width “**Support Name(D)**” then

a) Case 1: The Beam Type is “Footing Tie Beam” & “Grade Beam”

$$Dim_{S:Left/Top} = \frac{B_{column} + (CC_{EE} - CC_{EW})}{2} \quad or \quad Dim_{S:Right/Bott} = \frac{B_{column} + (CC_{EE} - CC_{EW})}{2}$$

b) Case 2: The Beam Type is “Suspended Beam” & “Roof Beam”

$$Dim_{S:Left/Top} = \frac{B_{column}}{2} \quad or \quad Dim_{S:Right/Bott} = \frac{B_{column}}{2}$$

- If the support is a Column connected to its length “**Support Name(B)**” then

a) Case 1: The Beam Type is “Footing Tie Beam” & “Grade Beam”

$$Dim_{S:Left/Top} = \frac{D_{column} + (CC_{EE} - CC_{EW})}{2} \quad or \quad Dim_{S:Right/Bott} = \frac{D_{column} + (CC_{EE} - CC_{EW})}{2}$$

b) Case 2: The Beam Type is “Suspended Beam” & “Roof Beam”

$$Dim_{S:Left/Top} = \frac{D_{column}}{2} \quad or \quad Dim_{S:Right/Bott} = \frac{D_{column}}{2}$$

- If the support is a Beam, then

$$Dim_{S:Left/Top} = \frac{B_{beam}}{2} \quad or \quad Dim_{S:Right/Bott} = \frac{B_{beam}}{2}$$

- If there is No support, then

$$Dim_{S:Left/Top} = 0 \quad or \quad Dim_{S:Right/Bott} = 0$$

Example:

BEAM TYPE

SUSPENDED BEAM

UNIT:

mm

BEAM ROW				
Beam Name	Length	Quantity	End Support (Left/Top)	End Support (Right/Bottom)
B-1	5000	1	C-1 (D)	C-1 (D)
B-1	4500	2	C-1 (D)	C-1 (D)

Ref (1)

Since *Ref (1)* is connected to *C-1(D)* @ its left/top and @ its right/bottom. Thus,

$$Dim_{Left(1)} = \frac{B_{c1}}{2} = \frac{600}{2} = 300$$

$$Dim_{Right(1)} = \frac{B_{c1}}{2} = \frac{600}{2} = 300$$

Ref (2)

Since *Ref (2)* is connected to *C-1(D)* @ its left/top and @ its right/bottom. Thus,

$$Dim_{Left(2)} = \frac{B_{c1}}{2} = \frac{600}{2} = 300$$

$$Dim_{Right(2)} = \frac{B_{c1}}{2} = \frac{600}{2} = 300$$

2. The program will compute the clear length of each beam

$$L_c = L - (Dim_{Left} + Dim_{Right})$$

Example:

BEAM ROW					
Beam Name	Length	Quantity	End Support (Left/Top)	End Support (Right/Bottom)	
B-1	5000	1	C-1 (D)	C-1 (D)	
B-1	4500	2	C-1 (D)	C-1 (D)	

Ref (1)

$$L_{C(1)} = L_1 - (Dim_{Left(1)} + Dim_{Right(1)}) = 5000 - (300 + 300) = 4400\text{ mm}$$

Ref (2)

$$L_{C(2)} = L_2 - (Dim_{Left(2)} + Dim_{Right(2)}) = 4500 - (300 + 300) = 3900\text{ mm}$$

3. The program will check the quantity of Qty_{BLUE} and Qty_{RED} of each sector to determine the X_{(_)U} of each beam.

@ Exterior Support

- If the Qty_{BLUE} and Qty_{RED} are both more than zero, then

$$X_{EU} = 1$$

- Else

$$X_{EU} = 0$$

@ Midspan

- If the Qty_{BLUE} and Qty_{RED} are both more than zero, then

$$X_{MU} = 1$$

- Else

$$X_{MU} = 0$$

@ Interior Support

- If the Qty_{BLUE} and Qty_{RED} are both more than zero then

$$X_{IU} = 1$$

- Else

$$X_{IU} = 0$$

Example:

BEAM ROW									
Beam Name	Length	Quantity	End Support (Left/Top)	End Support (Right/Bottom)					
B-1	5000	1	C-1 (D)	C-1 (D)					
B-1	4500	2	C-1 (D)	C-1 (D)					

SUSPENDED BEAM SCHEDULE									
Name	B	D	Properties	Ext. Support	Midspan	Int. Support	Stirrups	Web Bars	
B-1	450	700		Qty 5	Qty 5	Qty 5	Dia. 12	Dia.	
				Qty 3	Qty 3	Qty 3	1 @ 50	16	
				Qty 5	Qty 2	Qty 5	10 @ 100	Qty.	
				Qty 5	Qty 5	Qty 5	Rest @ 200	2	
B-2	450	700		Qty 5	Qty 5	Qty 5	Dia. 12	Dia.	
				Qty 5	Qty 5	Qty 5	1 @ 50	16	
				Qty 5	Qty 5	Qty 5	1 @ 100	Qty.	
				Qty 5	Qty 5	Qty 5	Rest @ 75	2	
B-3	450	700		Qty 6	Qty 6	Qty 6	Dia. 12	Dia.	
				Qty 3	Qty 3	Qty 3	1 @ 50	16	
				Qty 6	Qty 6	Qty 6	14 @ 100	Qty.	
				Qty 6	Qty 6	Qty 6	Rest @ 200	2	

- Ref (1)

@ Exterior

$$Qty_{RED(1)} = 5 > 0$$

$$Qty_{BLUE(1)} = 3 > 0$$

Since both are greater than 0. Thus $X_{EU(1)} = 1$

@ Midspan

$$Qty_{RED(1)} = 5 > 0$$

$$Qty_{BLUE(1)} = 0$$

Since $Qty_{BLUE(1)} = 0$. Thus $X_{MU(1)} = 0$

@ Interior

$$Qty_{RED(1)} = 5 > 0$$

$$Qty_{BLUE(1)} = 3 > 0$$

Since both are greater than 0. Thus $X_{IU(1)} = 1$

- Ref (2)

@ Exterior

$$Qty_{RED(2)} = 5 > 0$$

$$Qty_{BLUE(2)} = 3 > 0$$

Since both are greater than 0. Thus $X_{EU(2)} = 1$

@ Midspan

$$Qty_{RED(2)} = 5 > 0$$

$$Qty_{BLUE(2)} = 0$$

Since $Qty_{BLUE(2)} = 0$. Thus $X_{MU(2)} = 0$

@ Interior

$$Qty_{RED(2)} = 5 > 0$$

$$Qty_{BLUE(2)} = 3 > 0$$

Since both are greater than 0. Thus $X_{IU(2)} = 1$

4. The program will check the quantity of Qty_{GREEN} and Qty_{ORANGE} of each sector to determine the $X_{(_)U}$ of each beam

@ Exterior Support

- If the Qty_{GREEN} and Qty_{ORANGE} are both more than zero, then

$$X_{EB} = 1$$

- Else

$$X_{EB} = 0$$

@ Midspan

- If the Qty_{GREEN} and Qty_{ORANGE} are both more than zero, then

$$X_{MB} = 1$$

- Else

$$X_{MB} = 0$$

@ Interior Support

- If the Qty_{GREEN} and Qty_{ORANGE} are both more than zero then

$$X_{IB} = 1$$

- Else

$$X_{IB} = 0$$

Example:

BEAM ROW						
Beam Name	Length	Quantity	End Support (Left/Top)		End Support (Right/Bottom)	
B-1	5000	1	C-1 (D)		C-1 (D)	
B-1	4500	2	C-1 (D)		C-1 (D)	

SUSPENDED BEAM SCHEDULE														
Name	B	D	Properties		Ext. Support		Midspan		Int. Support		Stirrups		Web Bars	
B-1	450	700		▼	Dia. 25	Qty. 5	Qty. 5	Qty. 5	Qty. 5	Dia. 12	Qty. 1	@ 50	Dia. 16	
						Qty. 3	Qty. 2	Qty. 3	Qty. 10	@ 100	Qty. 200	Qty. 2		
					Dia. 25	Qty. 5	Qty. 5	Qty. 5	Qty. 5	Rest @ 200				
B-2	450	700		▼	Dia. 25	Qty. 5	Qty. 5	Qty. 5	Qty. 5	Dia. 12	Qty. 1	@ 50	Dia. 16	
						Qty. 5	Qty. 5	Qty. 5	Qty. 1	@ 50	Qty. 16			
					Dia. 25	Qty. 5	Qty. 5	Qty. 5	Qty. 5	Rest @ 75	Qty. 2			
B-3	450	700		▼	Dia. 25	Qty. 6	Qty. 6	Qty. 6	Qty. 6	Dia. 12	Qty. 1	@ 50	Dia. 16	
						Qty. 3	Qty. 3	Qty. 3	Qty. 14	@ 100	Qty. 2			
					Dia. 25	Qty. 6	Qty. 6	Qty. 6	Qty. 6	Rest @ 200				

Ref (1)

@ Exterior

$$Qty_{GREEN(1)} = 5 > 0$$

$$Qty_{ORANGE(1)} = 3 > 0$$

$$\text{Since } Qty_{ORANGE(1)} = 0. \text{ Thus } X_{EU(1)} = 0$$

@ Midspan

$$Qty_{GREEN(1)} = 5 > 0$$

$$Qty_{ORANGE(1)} = 2 > 0$$

$$\text{Since both are greater than 0. Thus } X_{MU(1)} = 1$$

@ Interior

$$Qty_{GREEN(1)} = 5 > 0$$

$$Qty_{ORANGE(1)} = 0$$

$$\text{Since } Qty_{ORANGE(1)} = 0. \text{ Thus } X_{IU(1)} = 0$$

Ref (2)

@ Exterior

$$Qty_{GREEN(2)} = 5 > 0$$

$$Qty_{ORANGE(2)} = 3 > 0$$

$$\text{Since } Qty_{ORANGE(2)} = 0. \text{ Thus } X_{EU(2)} = 0$$

@ Midspan

$$Qty_{GREEN(2)} = 5 > 0$$

$$Qty_{ORANGE(2)} = 2 > 0$$

Since both are greater than 0. Thus $X_{MU(2)} = 1$

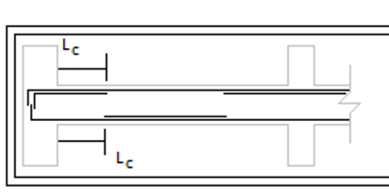
@ Interior

$$Qty_{GREEN(2)} = 5 > 0$$

$$Qty_{ORANGE(2)} = 0$$

Since $Qty_{ORANGE(2)} = 0$. Thus $X_{IU(2)} = 0$

5. The program will determine the quantity of bar spacers of each beam. (Must be round-up to whole number)



Top Reinforcement
 L_c or Clear Length

Bottom Reinforcement
 L_c or Clear Length

STEEL REINFORCEMENT BARS SPACER

Diameter

Spacing (On-Center)

$$Qty_{SA(n)} = \frac{L_{Cn} [L_R X_{EU} + L_R X_{IU} + (1-2L_R) X_{MU}]}{Spacing} + 1$$

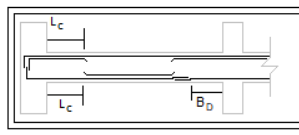
$$Qty_{SB(n)} = \frac{L_{Cn} [L_Q X_{EB} + L_Q X_{IB} + (1-2L_Q) X_{MB}]}{Spacing} + 1$$

Example:

STEEL REINFORCEMENT BARS SPACER

Diameter

Spacing (On-Center)



Top Reinforcement
 L_c or Clear Length

Bottom Reinforcement
 L_c or Clear Length

Bottom Reinforcement Minimum Splice Distance
 B_D or Beam Depth

$$L_R = \frac{1}{3} \text{ \& } L_Q = \frac{1}{5}$$

Ref (1)

$$Qty_{SA(1)} = \frac{L_{C1} [L_R X_{EU} + L_R X_{IU} + (1-2L_R) X_{MU}]}{Spacing} + 1 = \frac{4400 \left[\frac{1}{3}(1) + \frac{1}{3}(1) + \left(1-2\left(\frac{1}{3}\right)\right)(0) \right]}{1000} + 1 = 3.93 \rightarrow 4$$

$$Qty_{SB(1)} = \frac{L_{C1} [L_Q X_{EB} + L_Q X_{IB} + (1-2L_Q) X_{MB}]}{Spacing} + 1 = \frac{4400 \left[\frac{1}{5}(0) + \frac{1}{5}(0) + \left(1-2\left(\frac{1}{5}\right)\right)(1) \right]}{1000} + 1 = 3.64 \rightarrow 4$$

Ref (2)

$$Qty_{SA(2)} = \frac{L_{C2} [L_R X_{EU} + L_R X_{IU} + (1-2L_R) X_{MU}]}{Spacing} + 1 = \frac{3900 \left[\frac{1}{3}(1) + \frac{1}{3}(1) + \left(1-2\left(\frac{1}{3}\right)\right)(0) \right]}{1000} + 1 = 3.6 \rightarrow 4$$

$$Qty_{SB(2)} = \frac{L_{C2} [L_Q X_{EB} + L_Q X_{IB} + (1-2L_Q) X_{MB}]}{Spacing} + 1 = \frac{3900 \left[\frac{1}{5}(0) + \frac{1}{5}(0) + \left(1-2\left(\frac{1}{5}\right)\right)(1) \right]}{1000} + 1 = 3.34 \rightarrow 4$$

6. The program will determine the total quantity of bar spacers of each beam.

$$Qty_{S(n)} = Qty_{SA(n)} + Qty_{SB(n)}$$

Example:

Ref (1)

$$Qty_{S(1)} = Qty_{SA(1)} + Qty_{SB(1)} = 4 + 4 = 8$$

Ref (2)

$$Qty_{S(2)} = Qty_{SA(2)} + Qty_{SB(2)} = 4 + 4 = 8$$

7. The program will determine the Length of the $Qty_{S(n)}$ **must be converted to meters**

LEGEND:

$$L_{Bn} = B_{B(n)} - 2(d_s) - 2CC_B$$

Example:

The beam type is Suspended Beam: BEAMS EXPOSED ON EARTH 40

BEAMS EXPOSED ON WEATHER

40

BEAM ROW

Beam Name	Length	Quantity	End Support (Left/Top)	End Support (Right/Bottom)
B-1	5000	1	C-1 (D)	C-1 (D)
B-1	4500	2	C-1 (D)	C-1 (D)

SUSPENDED BEAM SCHEDULE

Name	B	D	Properties	Ext. Support	Midspan	Int. Support	Stirrups	Web Bars	
B-1	450	700		Dia. 25	Qty. 5	Qty. 5	Qty. 5	Dia. 12	Dia.
					Qty. 3	Qty. 3	Qty. 3	1 @ 50	16
				Dia. 25	Qty. 5	Qty. 2	Qty. 5	10 @ 100	Qty.
					Qty. 5	Qty. 5	Qty. 5	Rest @ 200	2
B-2	450	700		Dia. 25	Qty. 5	Qty. 5	Qty. 5	Dia. 12	Dia.
					Qty. 5	Qty. 5	Qty. 5	1 @ 50	16
				Dia. 25	Qty. 5	Qty. 5	Qty. 5	@ 75	Qty.
					Qty. 5	Qty. 5	Qty. 5	Rest @ 200	2
B-3	450	700		Dia. 25	Qty. 6	Qty. 6	Qty. 6	Dia. 12	Dia.
					Qty. 3	Qty. 3	Qty. 3	1 @ 50	16
				Dia. 25	Qty. 6	Qty. 6	Qty. 6	14 @ 100	Qty.
					Qty. 6	Qty. 6	Qty. 6	Rest @ 200	2

Ref (1): B – 1

$$L_{B(1)} = B_{B(1)} - 2CC_B = 450 - 2(40) = 370\text{ mm}\rightarrow 0.370\text{ m}$$

Ref (2): B – 1

$$L_{B(2)} = B_{B(2)} - 2CC_B = 450 - 2(40) = 370\text{ mm}\rightarrow 0.370\text{ m}$$

8. After determining the quantities of main reinforcement and their respective required bar length, the program will determine their respective manufactured bars and no. of manufactured pcs

If

LEGEND:

$Qty_{S(n)}$ or its L_B is equal to ZERO then,

$$Qty_{pn} = 0\text{ pcs}$$

$$L_{CBn} = 0\text{ m}$$

Else, compute

$$Qty_{pn} = \frac{L_M}{L_{Bn}}$$

$$Qty_{Mn} = \frac{Qty_{S(n)} \cdot Qty_{Beam(n)}}{Qty_{pn} \text{ (round down into whole number)}} \cdot Qty_{Beam\text{ Row}}$$

$$L_W = \left[Qty_{pn} - Qty_{pn} \text{ (round down into whole number)} \right] \times L_{Bn}$$

$$L_E (m) = \left[Qty_{Mn} \text{ (round up to whole number)} - Qty_{Mn} \right] \times L_M$$

And

$$Total\ Wastage = L_E + L_WQty_{Mn} (round\ down\ to\ whole\ number)$$

Then the program will choose the manufactured bar length with the lowest *Total Wastage*.

Example:

MANUFACTURED LENGTH								
COLUMN FOOTING	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
WALL FOOTING	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
COLUMN	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
BEAM/GIRDER	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
WALL	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
SLAB ON GRADE	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
SUSPENDED SLAB	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
STAIRS	6.0	7.5	9.0	10.5	12.0	13.5	15.0	
AVAILABLE								
NOT-AVAILABLE								

The available Manufactured Length (L_M) are 6, 7.5, 9, and 12.

Quantity

3

STEEL REINFORCEMENT BARS SPACER

Diameter

25

Spacing (On-Center)

1000

D

B

BEAM ROW				
Beam Name	Length	Quantity	End Support (Left/Top)	End Support (Right/Bottom)
B-1	5000	1	C-1 (D)	C-1 (D)
B-1	4500	2	C-1 (D)	C-1 (D)

$$Qty_{Beam\ Row} = 3$$

Ref (1) $Qty_{Beam(1)} = 1$

@ $L_M = 6\ m$

$$Qty_{Pn} = \frac{L_M}{L_B} = \frac{6}{0.370} = 16.22$$

$$Qty_{M(1a)} = \frac{Qty_{S(1)} \bullet Qty_{Beam(1)}}{Qty_{P(1a)} (round\ down\ into\ whole\ number)} Qty_{Beam\ Row} = \frac{8 \cdot 1}{16} (3) = 1.5$$

$$L_{W(1a)} = [Qty_{P(1a)} - Qty_{P(1a)} (round\ down\ into\ whole\ number)] \times L_{B(1)} = [16.22 - 16] \times 0.37 = 0.08$$

$$L_{E(1a)} = [Qty_{M(1a)} (round\ up\ to\ whole\ number) - Qty_{Mn}] \times L_{M(a)} = [2 - 1.5] \times 6 = 3\ m$$

$$Total\ Wastage_{1a} = L_{E(1a)} + L_{W(1a)}Qty_{M(1a)} (round\ down\ to\ whole\ number) = 3 + 0.08(1) = 3.08\ m$$

L [M]	Qty [S] X Qty [Beam]	L [B]	Qty (BeamRow)	Qty [P]		Qty [M]		L [W]	L [E]	Total Waste
6	8	0.37	3	16.22	16	1.5	2	0.080	3	3.080
7.5				20.27	20	1.2	2	0.100	6	6.100
9				24.32	24	1	1	0.120	0	0.120
12				32.43	32	0.75	1	0.160	3	3.000

Thus $Qty_{M(1)} = 1$ and $L_{CM(1)} = 9\ m$

Ref (2) $Qty_{Beam(2)} = 2$

L [M]	Qty [S] X Qty [Beam]	L [B]	Qty (BeamRow)	Qty [P]		Qty [M]		L [W]	L [E]	Total Waste
6	16	0.37	3	16.22	16	3	3	0.080	0	0.240
7.5				20.27	20	2.4	3	0.100	4.5	4.700
9				24.32	24	2	2	0.120	0	0.240
12				32.43	32	1.5	2	0.160	6	6.160

Thus $Qty_{M(2)} = 3$ and $L_{CM(1)} = 6\ m$

9. The program will then compute the total weight of the reinforcement.

$$W_T = W_D \left(\sum L_{CMn} Qty_{Mn} \right)$$

Where:

W_D = Weight based of the closest coresponding average diameter of the spacer.

Example:

WEIGHT

BAR SIZE (Diameter)	kg / m
6 mm	0.222
8 mm	0.395
10 mm	0.616
12 mm	0.888
16 mm	1.597
20 mm	2.466
25 mm	3.854
28 mm	4.833
32 mm	6.313
36 mm	7.991
40 mm	9.864
44 mm	11.926
50 mm	15.413
56 mm	19.318

STEEL REINFORCEMENT BARS SPACER

Diameter

25

Spacing (On-Center)

1000

$$W_T = W_D \left(\sum_{n=1}^2 L_{CBn} Qty_{Mn} \right) = 3.854[9(1) + 6(3)] = 104.058 \text{ kg}$$