# 1. General Description

# **A: SPECIFICATION**

NOTE:

Refer to "PARKING BRAKE" for parking brake specifications. <Ref. to PB-2, SPECIFICATION, General Description.>

## 1. FRONT DISC BRAKE

## • Except for STI model

Item			Specification	
Size			17-inch	
Туре		Floating 2-POT piston type  Ventilated disc		
Effective cylinder diameter	mm (in)	$42.8 \times 2$ (1.685 × 2)		
Pad size (Length × Width × Thickness)	mm (in)	130.0 × 53.5 × 11.0 (5.118 × 2.106 × 0.433)		
B 1411	mm (in)	Standard	11 (0.43)	
Pad thickness		Limit	1.5 (0.059)	
Effective disc diameter	mm (in)	261 (10.28)		
Rotor size (O.D. × Thickness)	mm (in)	30 × 316 (1.18 × 12.44)		
Disc thickness	mm (in)	Standard	30 (1.18)	
		Limit	28 (1.10)	
Disc runout	mm (in)	Standard	_	
		Limit	0.05 (0.0020)	
Clearance adjustment	Clearance adjustment		Automatic adjustment	

### • STI model

Item		Specification	
Size			17-inch
Туре		Opposed 4-POT piston type Ventilated disc (Brembo)	
Effective cylinder diameter	mm (in)	$40.0 \times 2, 46.0 \times 2$ (1.575 × 2, 1.811 × 2)	
Pad size (Length × Width × Thickness)	mm (in)	131.8 × 60.5 × 8.9 (5.189 × 2.382 × 0.35)	
D. Hilli	mm (in)	Standard	8.9 (0.35)
Pad thickness	mm (in)	Limit	1.2 (0.047)
Effective disc diameter	mm (in)	268 (10.55)	
Rotor size (O.D. × Thickness)	mm (in)	30 × 326 (1.18 × 12.83)	
Disc thickness	(:-)	Standard	30 (1.18)
	mm (in)	Limit	28 (1.10)
Disc runout	(:)	Standard	_
	mm (in)	Limit	0.075 (0.0030)
Clearance adjustment		Aı	utomatic adjustment

# 2. REAR DISC BRAKE

# • Except for STI model

Item		Specification	
Size			15-inch
Туре		Floating 1-POT piston type Solid disc	
Effective cylinder diameter	mm (in)	38.1 (1.500)	
Pad size (Length × Width × Thickness)	mm (in)	$92.0 \times 33.0 \times 9.0$ (3.622 × 1.299 × 0.354)	
Pad thickness	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Standard	9.0 (0.354)
	mm (in)	Limit	1.5 (0.059)
Effective disc diameter	mm (in)	250 (9.84)	
Rotor size (O.D. × Thickness)	mm (in)	10 × 286 (0.79 × 12.44 )	
Disc thickness	mm (in)	Standard	10 (0.39)
	mm (in)	Limit	8.5 (0.335)
Disc runout	mana (:=\	Standard	_
	mm (in)	Limit	0.05 (0.0020)
Clearance adjustment		Automatic adjustment	

## • STI model

Item			Specification
Size			17-inch
Туре		Opposed 2-POT piston type Ventilated disc (Brembo)	
Effective cylinder diameter	mm (in)	40.0 × 2 (1.575 × 2)	
Pad size (Length × Width × Thickness)	mm (in)	$76.8 \times 45.0 \times 9.0$ (3.024 × 1.772 × 0.354)	
Pad thickness	mm (in)	Standard	9.0 (0.354)
Fau trickress	mm (in)	Limit	1.2 (0.047)
Effective disc diameter	mm (in)	268 (10.55)	
Rotor size (O.D. × Thickness)	mm (in)	20 × 316 (0.79 × 12.44 )	
Disc thickness	(in)	Standard	20 (0.79)
	mm (in)	Limit	18 (0.71)
Disc runout	(in)	Standard	_
	mm (in)	Limit	0.070 (0.0028)
Clearance adjustment		Automatic adjustment	

### 3. MASTER CYLINDER

Item	Specification
Туре	Tandem
Effective diameter	mm (in) 25.40 (1.00)
Reservoir type	Sealed type
Brake fluid reservoir capacity cr	m <sup>3</sup> (cu in) 240 (14.64)

#### 4. BRAKE BOOSTER

Item	Specification		
Туре	Vacuum suspended		
Effective diameter mm (in)	208 + 229 (8.19 + 9.02)		
Brake fluid pressure	Brake pedal force N (kgf, lbf)	Fluid pressure kPa (kgf/cm <sup>2</sup> , psi)	
Miles and a second	147 (15, 33)	471 (4.8,68.3)	
When engine is stopped	294 (30, 66)	1,385 (14.1, 200.8)	
When engine is running and vacuum pressure is	147 (15, 33)	4,880 (49.8, 707.6)	
at 66.7 kPa (500 mmHg, 19.69 inHg)	294 (30, 66)	9,750 (99.4, 1413.7)	

# 5. BRAKE LINE, BRAKE PEDAL AND BRAKE FLUID

### **CAUTION:**

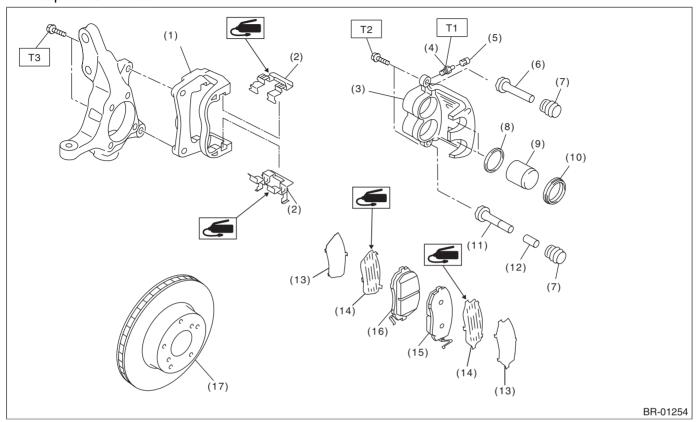
- Avoid mixing brake fluid of different brands to prevent fluid performance from degrading.
- When filling with brake fluid, be careful not to allow any dust to enter the reservoir.
- Use new SUBARU genuine brake fluid when replacing or refilling the fluid.

	Item		Specification
Brake line			Dual circuit system
	Туре		Suspended type
Brake pedal	Free play	mm (in)	0.5 — 2 (0.020 — 0.079) [When pulling the brake pedal upward with a force of less than 10 N (1 kgf, 2 lbf)]
Brake fluid	•		FMVSS No. 116, DOT3, or DOT4

# **B: COMPONENT**

### 1. FRONT DISC BRAKE

### • Except for STI model



- (1) Support front disc brake
- (2) Pad clip front brake
- (3) Caliper body
- (4) Bleeder screw
- (5) Cap bleeder
- (6) Guide pin front brake (black)
- (7) Pin boot
- (8) Piston seal

- (9) Piston disc brake
- (10) Piston boot
- (11) Lock pin front brake (silver)
- (12) Lock pin bushing
- (13) Shim disc brake front outer
- (14) Shim disc brake front inner
- (15) Pad disc brake front outer
- (16) Pad disc brake front inner

(17) Disc rotor (ventilated type)

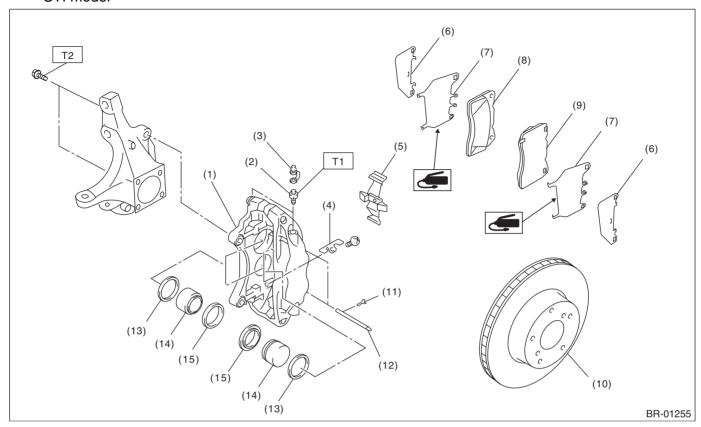
Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 8 (0.8, 5.9)

T2: 27 (2.8, 20.3)

T3: 80 (8.2, 59.0)

#### STI model



- (1) Caliper body
- (2) Bleeder screw
- (3) Cap bleeder
- (4) Guide plate
- (5) Cross spring
- (6) Shim disc brake front outer
- (7) Shim disc brake front inner
- (8) Pad disc brake front inner
- (9) Pad disc brake front outer
- (10) Disc rotor (ventilated type)
- (11) Clip slide pin
- (12) Pin disc brake
- (13) Piston seal
- (14) Piston disc brake

(15) Piston boot

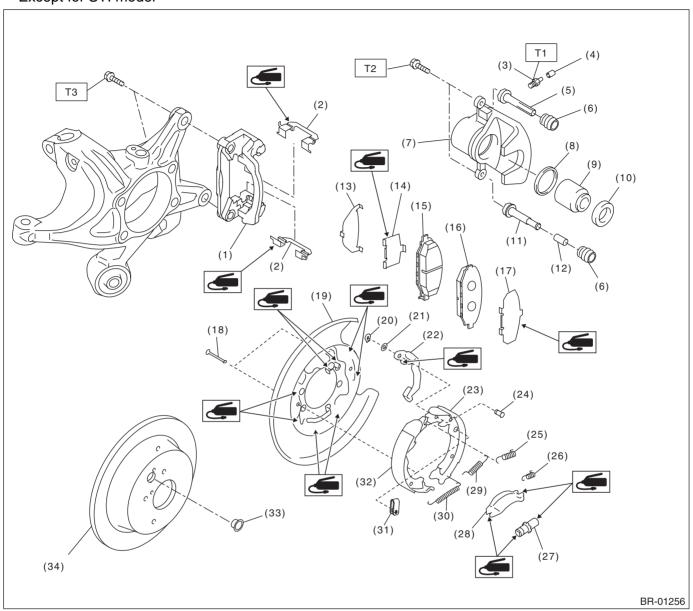
Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 20 (2.0, 14.8)

T2: 155 (15.8, 114.3)

#### 2. REAR DISC BRAKE

#### · Except for STI model



- (1) Support rear disc brake
- (2) Pad clip rear brake
- (3) Bleeder screw
- (4) Cap bleeder
- (5) Guide pin rear brake (black)
- (6) Pin boot
- (7) Caliper body
- (8) Piston seal
- (9) Piston disc brake
- (10) Piston boot
- (11) Lock pin rear brake (silver)
- (12) Lock pin bushing
- (13) Shim disc brake rear outer

- (14) Shim disc brake rear inner
- (15) Pad disc brake rear inner
- (16) Pad disc brake rear outer
- (17) Shim disc brake rear outer and inner
- (18) Pin shoe hold-down
- (19) Back plate rear brake
- (20) Retainer rear brake
- (21) Spring washer rear brake
- (22) Parking lever rear
- (23) Parking brake shoe (secondary)
- (24) Pin parking lever
- (25) Spring secondary shoe return
- (26) Spring strut

- (27) Adjuster ASSY rear brake
- (28) Strut brake
- (29) Spring primary shoe return
- (30) Spring adjuster
- (31) Spring shoe clamp
- (32) Parking brake shoe (primary)
- (33) Adjusting hole cover
- (34) Disc rotor (solid type)

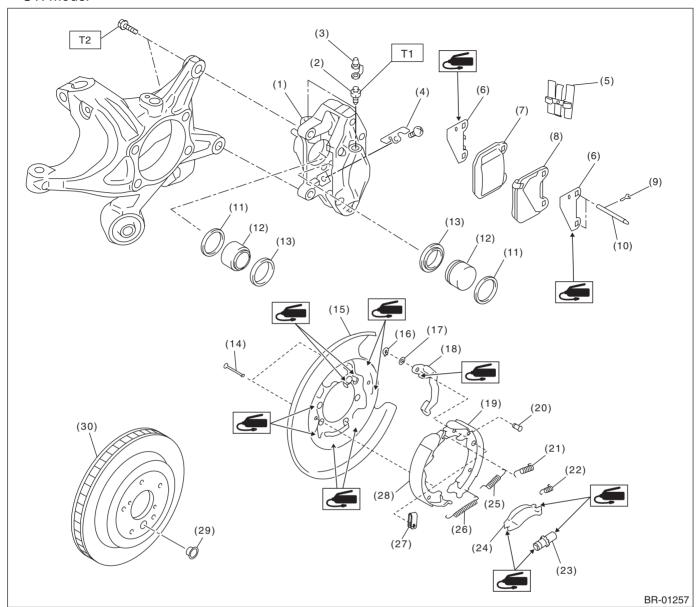
#### Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 8 (0.8, 5.9)

T2: 27 (2.8, 19.9)

T3: 66 (6.7, 48.7)

#### STI model



- (1) Caliper body
- (2) Bleeder screw
- (3) Cap bleeder
- (4) Guide plate
- (5) Cross spring
- (6) Shim disc brake rear outer and inner
- (7) Pad disc brake rear inner
- (8) Pad disc brake rear outer
- (9) Clip slide pin
- (10) Pin disc brake
- (11) Piston seal
- (12) Piston disc brake

- (13) Piston boot
- (14) Pin shoe hold-down
- (15) Back plate rear brake
- (16) Retainer rear brake
- (17) Spring washer rear brake
- (18) Parking lever rear
- (19) Parking brake shoe (secondary)
- (20) Pin parking lever
- (21) Spring secondary shoe return
- (22) Spring strut
- (23) Adjuster ASSY rear brake
- (24) Spring strut

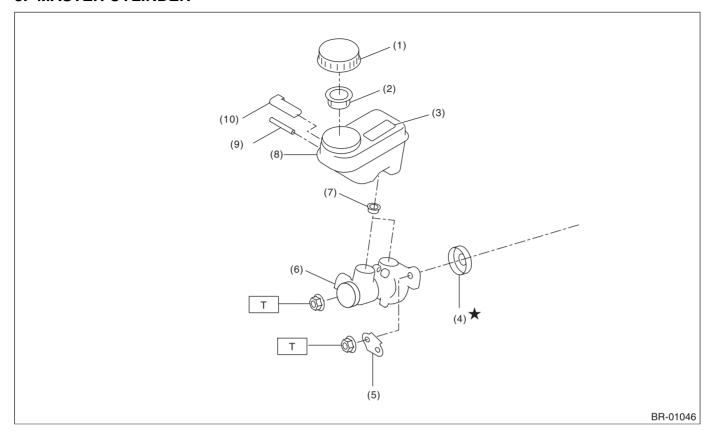
- (25) Spring primary shoe return
- (26) Spring adjuster
- (27) Spring shoe clamp
- (28) Parking brake shoe (primary)
- (29) Adjusting hole cover
- (30) Disc rotor (solid type)

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 20 (2.0, 14.8)

T2: 65 (6.6, 47.9)

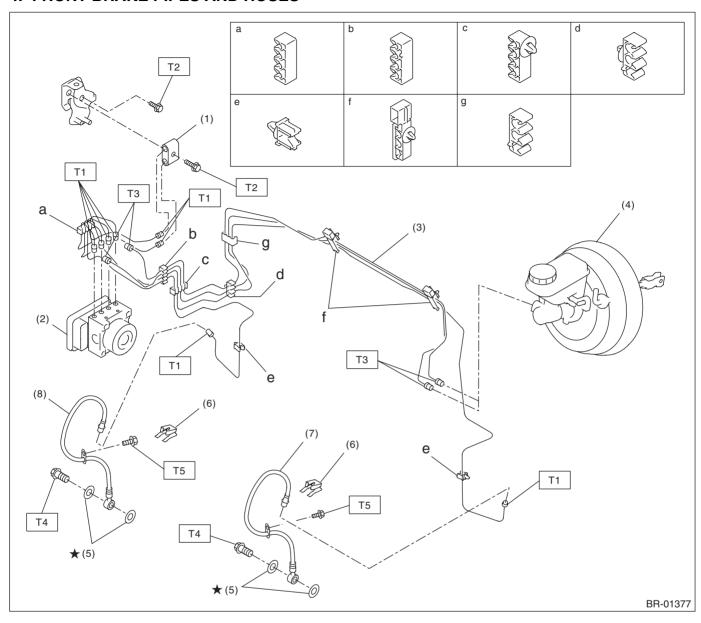
## 3. MASTER CYLINDER



- (1) Cap reservoir tank
- (2) Filter master cylinder
- (3) Caution label (model with caution label)
- (4) Seal sub ASSY
- (5) Bracket master cylinder
- (6) Cylinder body ASSY
- (7) Sea
- (8) Reservoir tank
- (9) Pin
- (10) Level indicator

Tightening torque: N⋅m (kgf-m, ft-lb)
T: 13 (1.3, 9.6)

### 4. FRONT BRAKE PIPES AND HOSES



- Connector two-way (1)
- VDC control module and hydraulic (2) control unit (VDCCM&H/U)
- Front brake pipe ASSY (3)
- Master cylinder ASSY (4)
- Gasket (5)
- (6) Clamp
- Front brake hose LH (7)
- (8) Front brake hose RH

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 15 (1.5, 11.1)

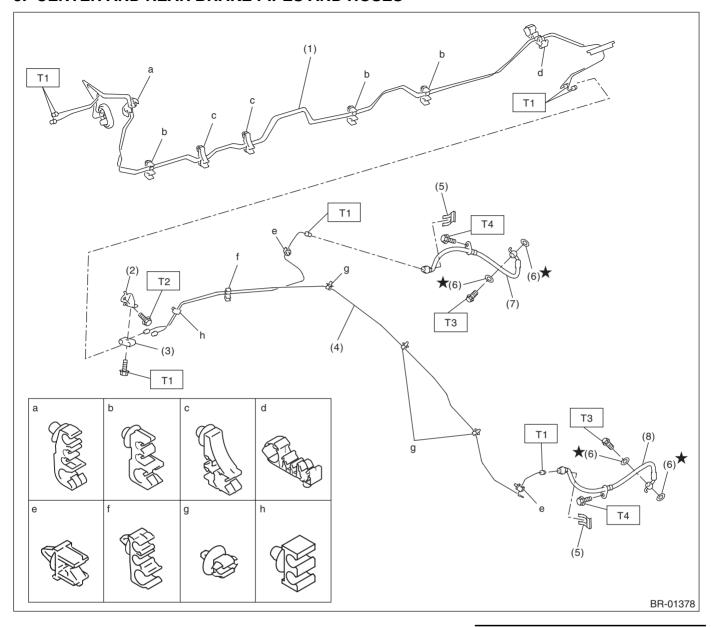
T2: 18 (1.8, 13.3)

T3: 19 (1.9, 14.0)

T4: 26 (2.7, 19.2)

T5: 33 (3.4, 24.3)

### 5. CENTER AND REAR BRAKE PIPES AND HOSES



- (1) Center brake pipe ASSY
- (2) Bracket
- (3) Connector
- (4) Rear brake pipe ASSY
- (5) Clamp
- (6) Gasket
- (7) Rear brake hose RH
- (8) Rear brake hose LH

Tightening torque: N⋅m (kgf-m, ft-lb)

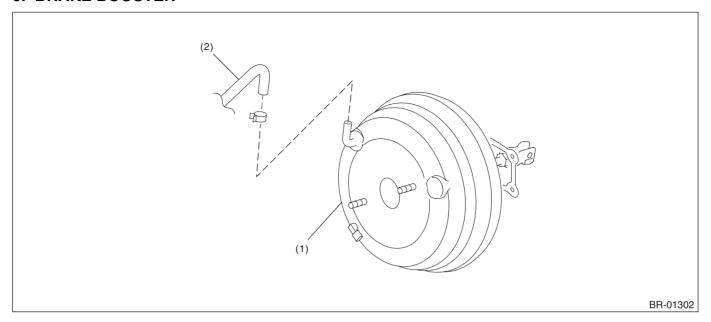
T1: 15 (1.5, 11.1)

T2: 18 (1.8, 13.3)

T3: 26 (2.7, 19.2)

T4: 33 (3.4, 24.3)

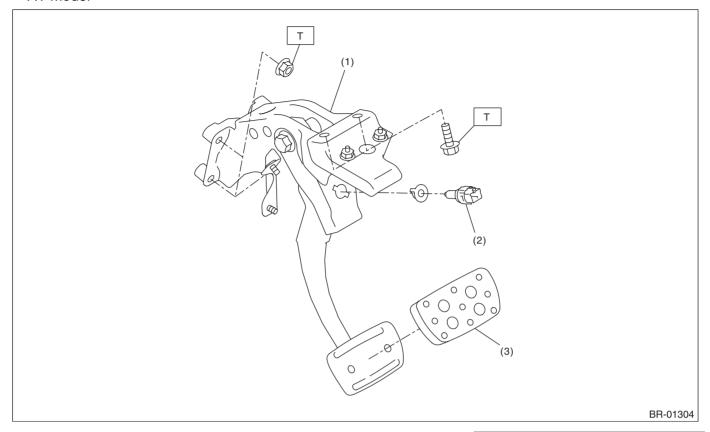
# 6. BRAKE BOOSTER



- (1) Vacuum booster ASSY
- (2) Vacuum hose

# 7. BRAKE PEDAL

### AT model

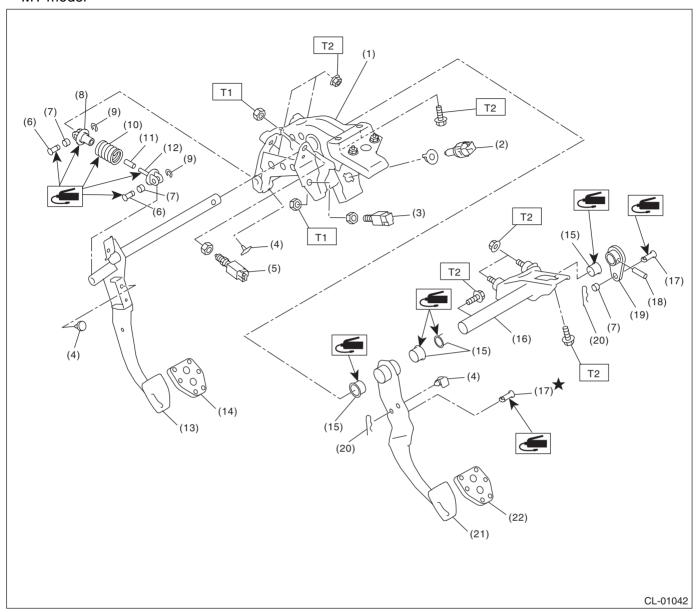


- (1) Brake pedal ASSY
- (2) Stop light switch

(3) Pad - brake pedal (sport type)

Tightening torque: N·m (kgf-m, ft-lb)
T: 18 (1.8, 13.3)

#### MT model



- (1) Pedal bracket
- (2) Stop light switch
- (3) Clutch switch
- (4) Stopper
- (5) Clutch start switch
- (6) Clutch clevis pin
- (7) Bushing C
- (8) Assist rod B
- (9) Clip

- (10) Assist spring
- (11) Assist bushing
- (12) Assist rod A
- (13) Clutch pedal
- (14) Pad clutch pedal (sport type)
- (15) Bushing
- (16) Clutch master cylinder bracket
- (17) Clevis pin
- (18) Spring pin

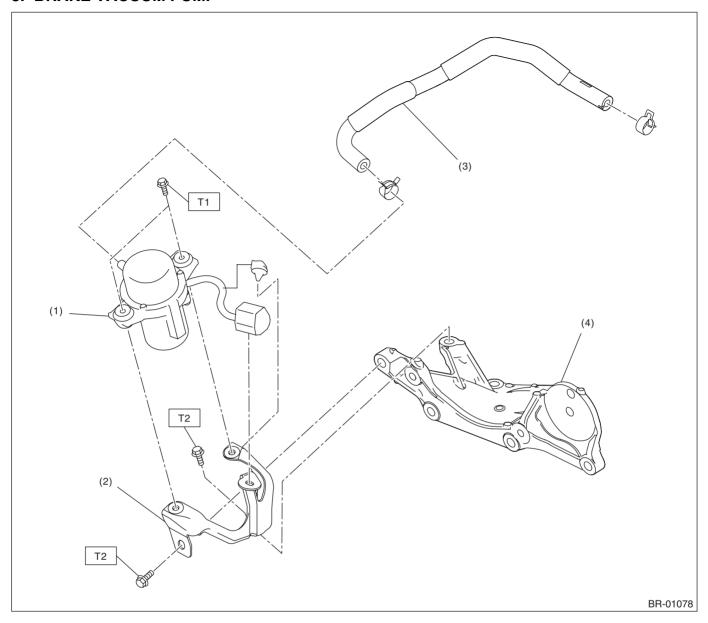
- (19) Lever
- (20) Snap pin
- (21) Brake pedal
- (22) Pad brake pedal (sport type)

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 8 (0.8, 5.9)

T2: 18 (1.8, 13.3)

# 8. BRAKE VACUUM PUMP



- (1) Vacuum pump ASSY
- (2) Bracket COMPL vacuum pump
- (3) Vacuum hose COMPL
- (4) Bracket generator

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 6.4 (0.7, 4.7)

T2: 19 (1.9, 14.0)

### C: CAUTION

- When performing any work, always wear work clothes, a work cap and protective shoes. Additionally, wear a helmet, protective goggles, etc. if necessary.
- When performing a repair, identify the cause of trouble and avoid unnecessary removal, disassembly and replacement.
- Some vehicle components are extremely hot immediately after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine grease, the recommended or equivalent. Do not mix grease etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Always use the jack-up point when the shop jacks or rigid racks are used to support the vehicle.
- Apply grease onto sliding or revolving surfaces before installation.
- Be sure that the surface of brake disc, brake pad or brake shoe is free from grease or oil.
- Remove contamination including dirt and corrosion before removal, installation, disassembly or assembly.
- Do not secure a part in a vise directly. Place cushioning materials such as wood blocks, aluminum plates, or waste cloth between the part and the vise.