34.Pressure Regulator & Damper Assembly

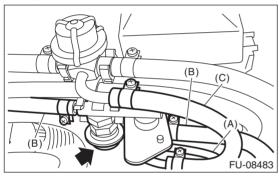
A: REMOVAL

WARNING:

Place "NO OPEN FLAMES" signs near the working area.

CAUTION:

- · Be careful not to spill fuel.
- Catch the fuel from hoses using a container or cloth.
- 1) Release the fuel pressure. <Ref. to FU(STI)-64, RELEASING OF FUEL PRESSURE, PROCEDURE, Fuel.>
- 2) Disconnect the vacuum hose (A) from the pressure regulator and damper assembly.
- 3) Disconnect the fuel return hose (B) and fuel hose (C) from the pressure regulator & damper assembly, and remove the fuel regulator & damper assembly.



B: INSTALLATION

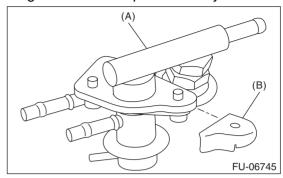
Install in the reverse order of removal.

NOTE:

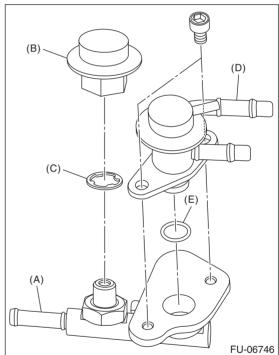
For the information about connecting the fuel return hose and fuel hose, refer to "Fuel Delivery, Return and Evaporation Lines". <Ref. to FU(STI)-99, CONNECTING FUEL DELIVERY HOSE, FUEL RETURN HOSE AND FUEL HOSE, INSTALLATION, Fuel Delivery, Return and Evaporation Lines.>

C: DISASSEMBLY

1) Remove the fuel pipe protector from the pressure regulator and damper assembly.



- (A) Pressure regulator & damper ASSY
- (B) Fuel pipe protector
- 2) Remove the pulsation damper and fuel pipe gasket from the fuel holder assembly, and remove the pressure regulator from the fuel holder assembly.



- (A) Fuel holder ASSY
- (B) Pulsation damper
- (C) Fuel pipe gasket
- (D) Pressure regulator
- (E) O-ring

D: ASSEMBLY

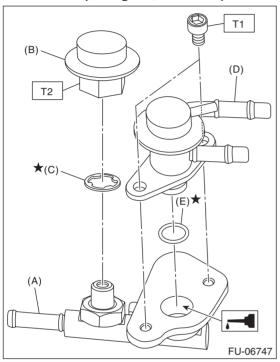
1) Install the pressure regulator to the fuel holder assembly, and install the fuel pipe gasket and pulsation damper to the fuel holder assembly.

NOTE:

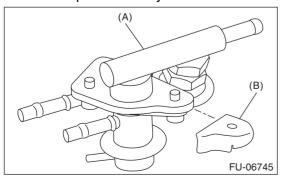
- Use new O-rings and fuel pipe gaskets.
- Apply a thin coat of engine oil to the pressure regulator installation hole of fuel holder assembly.

Tightening torque:

T1: 6.4 N·m (0.7 kgf-m, 4.7 ft-lb) T2: 21.6 N·m (2.2 kgf-m, 15.9 ft-lb)



- (A) Fuel holder ASSY
- (B) Pulsation damper
- (C) Fuel pipe gasket
- (D) Pressure regulator
- (E) O-ring
- 2) Install the fuel pipe protector to the pressure regulator and damper assembly.



- (A) Pressure regulator & damper ASSY
- (B) Fuel pipe protector

E: INSPECTION

- 1) Check that the pressure regulator and damper assembly has no deformation, cracks or other damages.
- 2) Check that the vacuum hose, fuel return hose and fuel hose have no cracks, damage or loose part.