# 5. Sunroof Assembly

#### A: REMOVAL

1) Disconnect the ground cable from battery. <Ref. to NT-5, BATTERY, NOTE, Note.> NOTE:

- Completely close the lid assembly sunroof, then disconnect the ground cable.
- For models other than STI model, disconnect the ground terminal from battery sensor.
- 2) Remove the lid assembly sunroof.

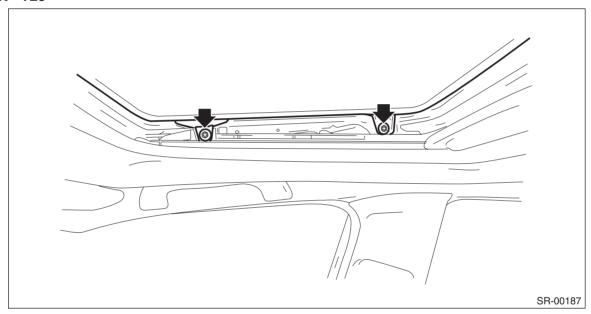
#### **CAUTION:**

#### Be careful not to damage the lid assembly - sunroof.

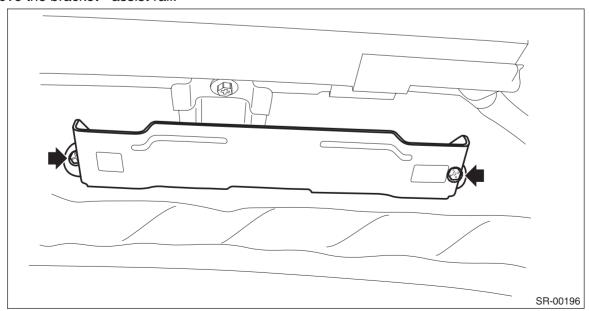
- (1) Completely close the lid assembly sunroof, and open the sunshade assembly.
- (2) Remove the lid assembly sunroof.

### Preparation tool:

## TORX® T25

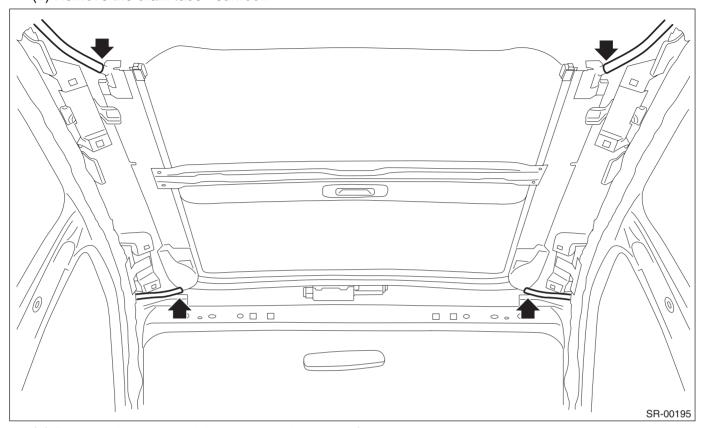


- 3) Remove the trim panel roof assembly. <Ref. to EI-99, REMOVAL, Roof Trim.>
- 4) Remove the bracket assist rail.

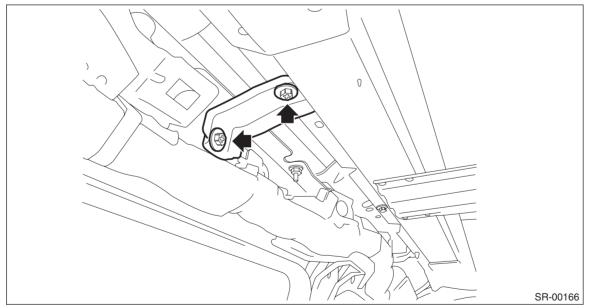


5) Disconnect the connector of the motor assembly - sunroof.

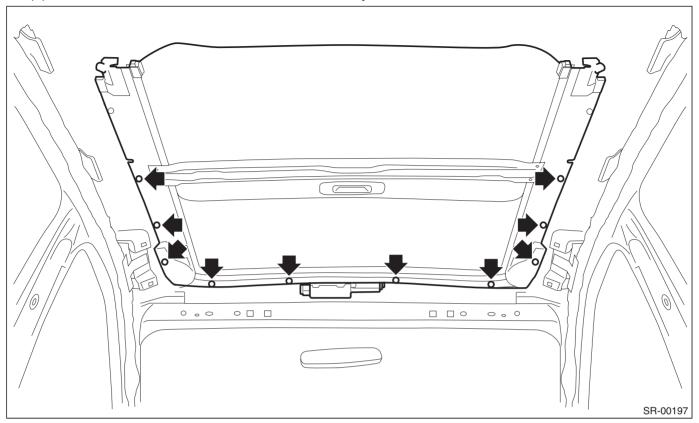
- 6) Remove the rail assembly sunroof.
  - (1) Remove the drain tube sunroof.



(2) Remove the bolts and then remove the sunroof bracket.



(3) Remove the bolts, then remove the rail assembly.



## **B: INSTALLATION**

#### **CAUTION:**

### Be careful not to snag the harness.

1) Install the sunroof bracket and the rail assembly - sunroof.

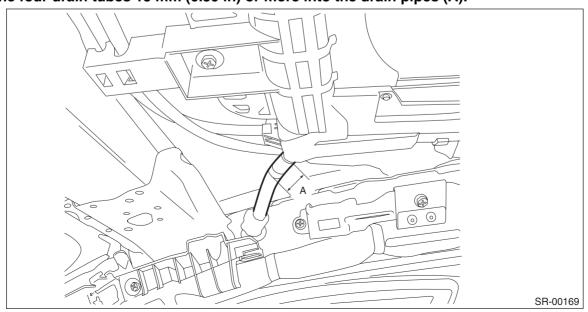
#### Tightening torque:

## 6 N·m (0.6 kgf-m, 4.4 ft-lb)

2) Connect the harness connector of the drain tube - sunroof and the motor assembly.

#### CAUTION:

Insert the four drain tubes 15 mm (0.59 in) or more into the drain pipes (A).



3) Install the bracket - assist rail.

### Tightening torque:

7.5 N⋅m (0.8 kgf-m, 5.5 ft-lb)

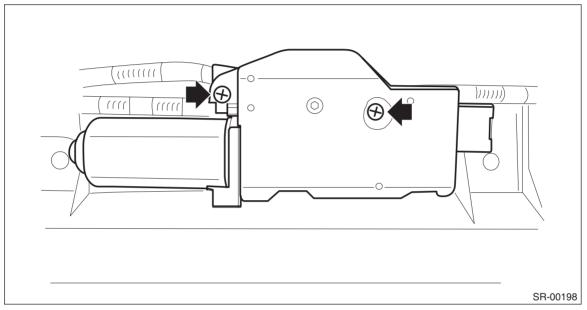
- 4) Install the trim panel roof assembly. <Ref. to EI-102, INSTALLATION, Roof Trim.> 5) Using a new TORX® bolt, install the lid assembly sunroof.

### Tightening torque:

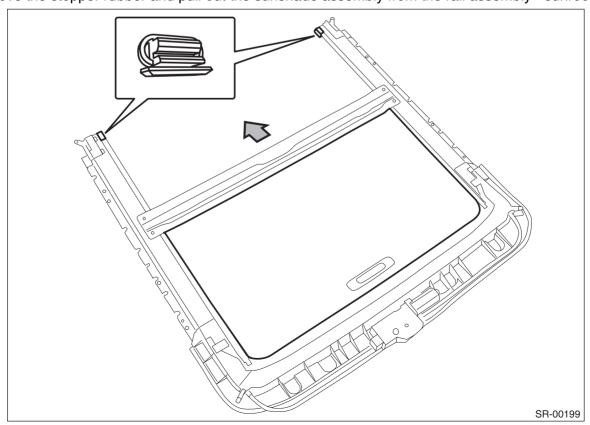
4.5 N⋅m (0.5 kgf-m, 3.3 ft-lb)

## C: DISASSEMBLY

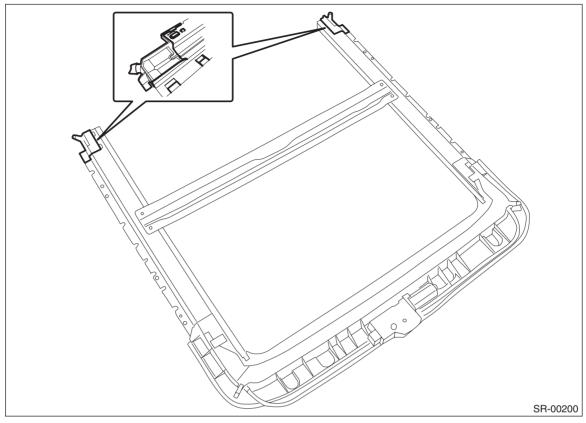
1) Remove the screw and remove the sunroof motor.



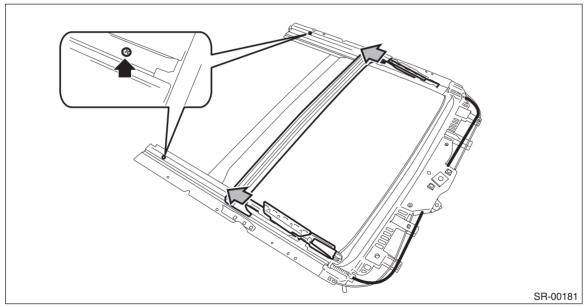
2) Remove the stopper rubber and pull out the sunshade assembly from the rail assembly - sunroof.



3) Disconnect the claws and then remove the drain holder.



4) Remove the screw and pull out the cable assembly from the rail assembly - sunroof.



## D: ASSEMBLY

- 1) Insert the cable assembly into the rail assembly sunroof.
- 2) Install the drain holder.
- 3) Insert the sunshade assembly into the rail assembly sunroof, and install the stopper rubber.
- 4) Install the sunroof motor.