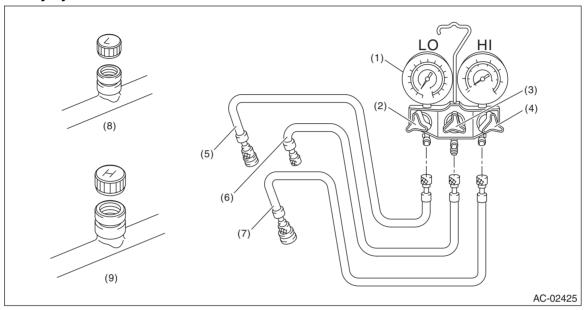
# 4. Refrigerant Recovery Procedure

## A: PROCEDURE

#### **CAUTION:**

- During operation, be sure to wear protective goggles and protective gloves.
- Connect the refrigerant recovery system with the manifold gauge set to discharge the refrigerant from the A/C system and recycle the gas.
- When recycling the discharged refrigerant, keep service cans on hand. Because the recovery rate with the recovery system is approx. 90%, service cans are necessary to charge the refrigerant.
- Follow the detailed operation procedure described in the operation manual attached to the refrigerant recovery system.



- (1) Manifold gauge
- (2) Low pressure valve
- (3) Center valve

- (4) High pressure valve
- (5) Low-pressure hose
- (6) Center manifold hose (vacuum pump and charge)
- (7) High-pressure hose
- (8) Low-pressure side service port
- 9) High-pressure side service port
- 1) Perform compressor oil return operation. <Ref. to AC-34, PROCEDURE, Compressor Oil.>
- 2) Stop the engine.
- 3) Attach the manifold gauge set.

## Preparation tool:

### Manifold gauge set

- (1) Check that all valves are fully closed.
- (2) Install the low/high pressure hoses to the service ports on the low/high pressure sides of the vehicle respectively.

#### **CAUTION:**

#### Confirm that the connections are secure.

(3) Connect the center hose to the refrigerant recovery system.

# Preparation tool:

#### Refrigerant recovery system

4) Follow the operation manual attached to the refrigerant recovery system to collect the refrigerant.