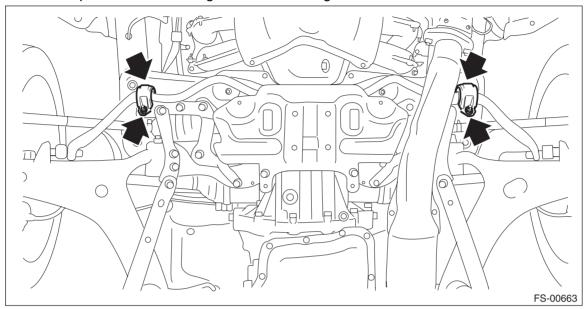
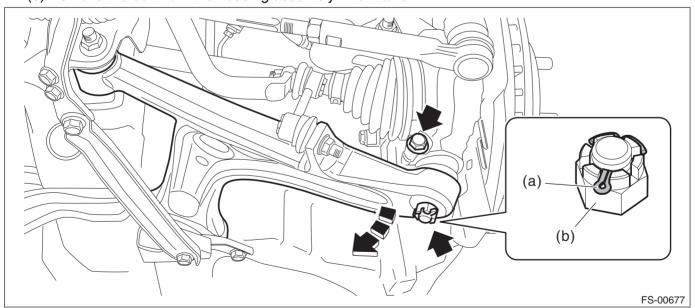
6. Front Ball Joint

A: REMOVAL

- 1) Lift up the vehicle, and then remove the front wheels.
- 2) Remove the under cover front. <Ref. to EI-21, REMOVAL, Front Under Cover.>
- 3) Remove the clamp stabilizer bushing on the left and right sides.



- 4) Remove the ball joint assembly.
 - (1) Pull out the cotter pin (a), and remove the castle nut (b).
 - (2) Pull down the front arm assembly, and remove the ball stud.
 - (3) Remove the bolt from the housing assembly front axle.

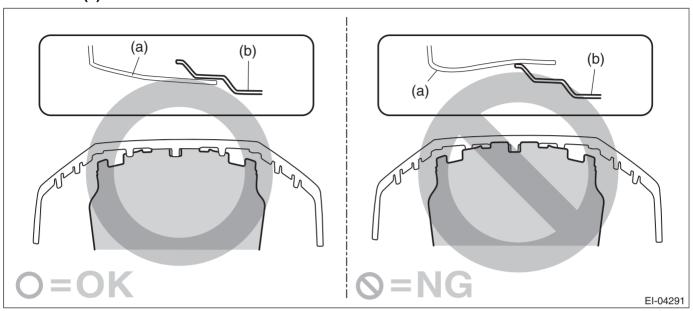


(4) Pull out the ball joint assembly.

B: INSTALLATION

CAUTION:

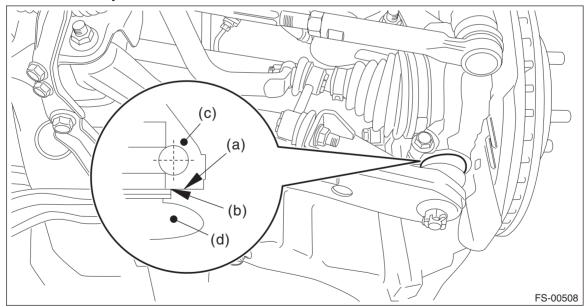
- For parts which are not reusable, always use new parts.
- Do not apply grease to the tapered portion of ball stud.
- Install the under cover front so that the front end of the under cover (b) comes inside the bumper face front (a).



1) Install the ball joint assembly.

CAUTION:

Before tightening, make sure the bottom surface of the housing assembly - front axle and the stepped section of ball joint are in contact.



- (a) Bottom surface of housing ASSY front axle
- (c) Housing ASSY front axle
- (d) Ball joint ASSY

(b) Raised section of ball joint

Tightening torque:

50 N·m (5.1 kgf-m, 36.9 ft-lb)

2) Connect the ball joint assembly to the front arm assembly.

NOTE:

When tightening the castle nut, tighten the castle nut to the specified torque first, then tighten it further but within 60° until the hole in the ball stud is aligned with a slot in castle nut.

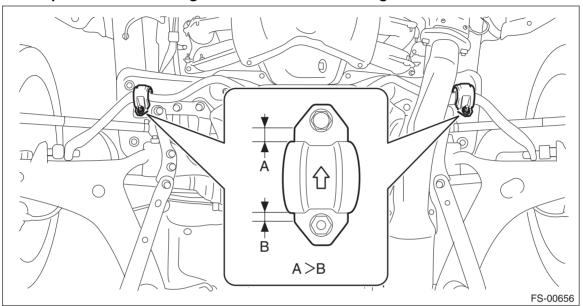
Tightening torque:

39 N·m (4.0 kgf-m, 28.8 ft-lb)

- 3) Insert a new cotter pin and secure the castle nut.
- 4) Install the clamp stabilizer bushing.

CAUTION:

Install the clamp - stabilizer bushing with the arrow mark facing the front of the vehicle.



Tightening torque:

25 N·m (2.5 kgf-m, 18.4 ft-lb)

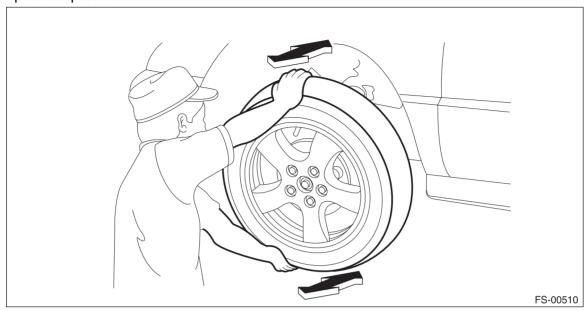
- 5) Install the under cover front. <Ref. to EI-22, INSTALLATION, Front Under Cover.>
- 6) Install the front wheels.

Tightening torque:

120 N·m (12.2 kgf-m, 88.5 ft-lb)

C: INSPECTION

1) Check that there is no play by moving the upper and lower portions of front tire in an axial direction with the brake pedal depressed.



- $\bullet \ \ \textbf{Play exists.} \rightarrow \text{Replace the ball joint assembly.} < \textbf{Ref. to FS-33, REMOVAL, Front Ball Joint.} > \\$
- 2) Check that there is no play by moving the upper and lower portions of front tire in an axial direction with the brake pedal released.
- Play exists. \rightarrow Check the hub unit COMPL front axle. <Ref. to DS-31, INSPECTION, Front Hub Unit Bearing.>
- 3) Replace the ball joint assembly if the dust cover is damaged when visually inspecting the dust cover.