6. Front Regulator and Motor Assembly

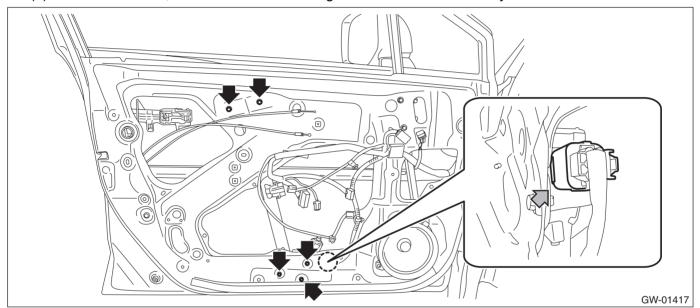
A: REMOVAL

1) Disconnect the ground cable from battery and wait for at least 60 seconds before starting work. <Ref. to NT-5, BATTERY, NOTE, Note.>

NOTE:

For models other than STI model, disconnect the ground terminal from battery sensor.

- 2) Remove the trim panel front door. <Ref. to EI-56, FRONT DOOR, REMOVAL, Door Trim.>
- 3) Remove the sealing cover front door. <Ref. to EB-32, REMOVAL, Front Sealing Cover.>
- 4) Remove the glass assembly front door. <Ref. to GW-19, REMOVAL, Front Door Glass.>
- 5) Remove the regulator and motor assembly front.
 - (1) Disconnect the motor front connector.
 - (2) Remove the bolts, and then remove the regulator and motor assembly front.



B: INSTALLATION

1) Install the regulator and motor assembly - front.

Tightening torque:

7.5 N⋅m (0.8 kgf-m, 5.5 ft-lb)

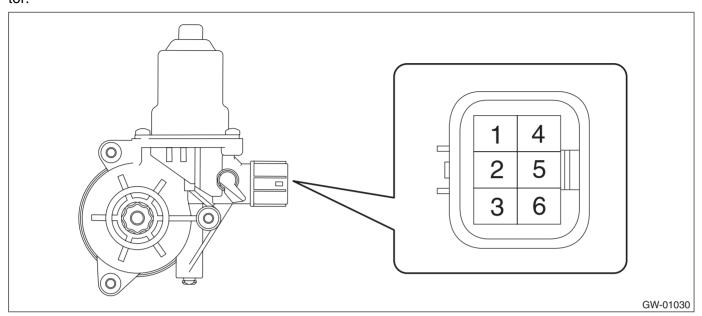
- 2) Install the glass assembly front door. <Ref. to GW-22, INSTALLATION, Front Door Glass.>
- 3) Install the sealing cover front door.
- 4) Install the trim panel front door.
- 5) Connect the battery ground terminal. <Ref. to NT-5, BATTERY, NOTE, Note.>

NOTE:

For models other than STI model, connect the ground terminal to battery sensor.

C: INSPECTION

- 1) Disconnect the connector of the motor front.
- 2) Check the motor operation when battery voltage is applied between terminals of the motor front connector.



• LH side

Terminal No.	Inspection conditions	Standard
4 (+) — 1 (–)	Apply battery voltage between terminals.	Increase
1 (+) — 4(–)	Apply battery voltage between terminals.	Decrease

• RH side

Terminal No.	Inspection conditions	Standard
3 (+) — 6 (–)	Apply battery voltage between terminals.	Increase
6 (+) — 3 (–)	Apply battery voltage between terminals.	Decrease

3) If it does not operate properly as a result of inspection, replace the regulator and motor assembly - front.