



DESC.: **SIENNA LE** **8 PASSENGER**  
VIN: **5TDKRKEC1PS153572**  
YR/MDL: 2023/5402C  
CLR: ICE CAP/FA10 (0040/10)  
FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

### GOVERNMENT 5-STAR SAFETY RATINGS

#### Overall Vehicle Score ★★★★★

Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

#### Frontal Crash Driver Passenger ★★★★★

Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

#### Side Crash Front seat Rear seat ★★★★★

Based on the risk of injury in a side impact.

#### Rollover ★★★★★

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

www.safercar.gov or 1-888-327-4236

### STANDARD EQUIPMENT

UNLESS REPLACED BY OPTIONAL EQUIPMENT

#### MECHANICAL & PERFORMANCE

- 2.5L 4-Cylinder Engine
- 245 Combined Net Horsepower
- Electronic Continuous Var. Tran. (ECVT)
- 17-in Wheels

#### SAFETY & CONVENIENCE

- Toyota Safety Sense 2.0: Pre-Collision Sys w/Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist
- STAR Safety System
- LATCH-Lower Anchor & Tether for Children
- Blind Spot Monitor w/ RCTA
- Remote Keyless Entry & Push Button Start
- Connected Services Capable. 4G network dependent. See Toyota.com for details.

#### EXTERIOR

- LED Headlights with Auto On/Off Feature
- Dual Power Sliding Side Doors
- Color-Keyed Power Outside Heated Mirrors with Integrated Blind Spot Warning

#### INTERIOR

- Audio- 9-in. Touchscreen w/6-Speakers, Apple CarPlay & Android Auto Compatible
- USB Media Port, 6 USB Charge Ports
- SiriusXM w/ 3-Month Platinum Trial
- Three Zone Auto Climate Control w/ Rear Cabin Controls
- Fabric-Trimmed Seats, Power Driver Seat, 2nd-Row Bench w/ Stowable Center Seat, 60/40 Split and Stow 3rd Row Seat w/ One-Motion Stow
- Rear Seat Reminder

- For Full Product Details, Please Visit Toyota.com/Sienna

BASE MANUFACTURER'S SUGGESTED RETAIL PRICE **\$36,135.00**

### OPTIONAL EQUIPMENT

- FE 50 State Emissions  
H5 Licensee Risk Program Includes Fleet Admin Fee  
H8 Fleet Credit  
CF Carpet Floor Mats 260.00

15603405

### EPA DOT Fuel Economy and Environment



Gasoline Vehicle

#### Fuel Economy

**36** MPG  
combined city/hwy  
city highway  
2.8 gallons per 100 miles

Minivans range from 20 to 48 MPG.  
The best vehicle rates 132 MPGe.

You save

**\$1,750**

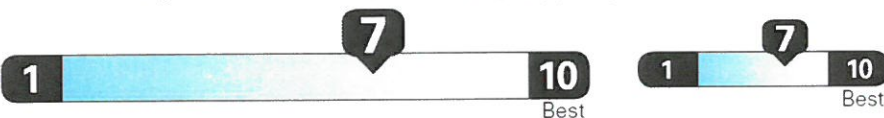
in fuel costs  
over 5 years

compared to the  
average new vehicle.

#### Annual fuel cost

**\$1,250**

#### Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)



This vehicle emits 246 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$8,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.95 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**

Calculate personalized estimates and compare vehicles



Smartphone QR Code



MANUFACTURER'S SUGGESTED RETAIL PRICE<sup>†</sup> **\$36,395.00**

DELIVERY, PROCESSING AND HANDLING FEE 1,335.00

**TOTAL \$37,730.00**

<sup>†</sup>Manufacturer's suggested retail price excludes delivery processing and handling fees, license and title fees, applicable federal, state and local taxes, and dealer and distributor options and accessories.

Dealer Name / Address: 32096  
SCOTT CLARK TOYOTA  
13052 MARIE GARRIS DR  
MATTHEWS NC28105

Delivered by Truck to: 27899  
BUDGET RAC  
5188 S PARADISE  
LAS VEGAS NV89109



TML1E2N2S0F0W0