

SIENNA LE

- 2.5L 4-Cylinder Engine - 245 Combined Net Horsepower - Electronic Continuous Var. Tran. (ECVT)

8 PASSENGER

PRINCETON, INDIANA, U.S.A.

GOVERNMENT 5-STAR SAFETY RATINGS

Should ONLY be compared to other vehicles of similar size and weight.

(01H1/10)

5TDKRKEC8NS076003 YR/MDL: 2022/5402A

FINAL ASSEMBLY POINT:

Overall Vehicle Score

PREDAWN GRAY MICA/FA10

SAFETY & CONVENIENCE

- Toyota Safety Sense 2.0: Pre-Collision Sys w/ Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/ Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist

- STAR Safety System

- 17-in Wheels

- LATCH-Lower Anchor & Tether for Children Blind Spot Monitor w/ RCTA

STANDARD EQUIPMENT

UNLESS REPLACED BY OPTIONAL EQUIPMENT

MECHANICAL & PERFORMANCE

- Remote Keyless Entry & Push Button Start

- LED Headlights with Auto on/off feature - Dual Power Sliding Side Doors - Color-Keyed Power Outside heated Mirrors with Integrated Blind Spot Warning

- Audio - 9-in Touchscreen, 6 Spkrs, Hands-Free Bluetooth Phone/Music, USB Media Port, 6 USB Charge Ports, SiriusXM w/ 3-Month Platinum Trial,

Android Auto & Apple CarPlay Compatible

- Three Zone Auto Climate Control w/
Rear Cabin Controls

- Fabric-Trimmed Seats, Power Driver Seat,
2nd-Row Bench w/ Stowable Center Seat,
60/40 Split and Stow 3rd Bow Seats. 60/40 Split and Stow 3rd Row Seat w/ One-Motion Stow

- Rear Seat Reminder

- For Full Product Details, Please Visit Toyota.com/Sienna

Frontal Driver Passenger

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight

Based on the combined ratings of frontal, side and rollover.

Side Front seat

Crash Rear seat Based on the risk of injury in a side impact

Crash

Rollover Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars ($\bigstar \bigstar \bigstar \star$) with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

Gasoline Vehicle

Fuel Economy

The best vehicle rates 142 MPGe.

Fuel Economy and Environment

2.8 gallons per 100 miles

You Save

in fuel costs over 5 years

compared to the average new vehicle.

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)

Minivans range from 20 to 48 MPG.





This vehicle emits 246 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy gov

tual results will vary for many reasons, including driving conditions and how you drive and maintain your hicle. The average new vehicle gets 27 MPG and costs \$6,500 to fuel over 5 years. Cost estimates are sed on 15,000 miles per year at \$2.35 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle hissions are a significant cause of climate change and smog.

ıeleconomy.gov ulate personalized estimates and compare vehicles









DELIVERY, PROCESSING AND HANDLING FEE

1,215.00

TOTAL

\$36,070.00

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle.

Ask dealer for details.

Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Dealer Name / Address: SCOTT CLARK TOYOTA 13052 MARIE GARRIS DR MATTHEWS

Delivered by Truck to: **BUDGET RAC** 5188 S PARADISE LAS VEGAS NV89109



TML1E1N1S0F0W0

27899

\$34,560.00

75.00

220.00

MANUFACTURER'S SUGGESTED RETAIL PRICE

OPTIONAL EQUIPMENT

50 State Emissions

Carpet Floor Mats

Fleet Credit

ST

H₅

H8

CF.

Temporary Spare Tire

Licensee Risk Program Includes Fleet Admin Fee