

		UNLESS OTHERWISE SPECIFIED:	NAME		DATE	Helpful Engineering TITLE: FiO2-30 venturi valve		
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober				
		TOLERANCES:	Drawn by	Burhan Q				
		FRACTIONAL \pm	ENG APPR.					
		ANGULAR: MACH \pm BEND \pm	MFG APPR.					
		TWO PLACE DECIMAL \pm	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL \pm	COMMENTS:			A		4
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1 WEIGHT: SHEET 1 OF 6		
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

B

B

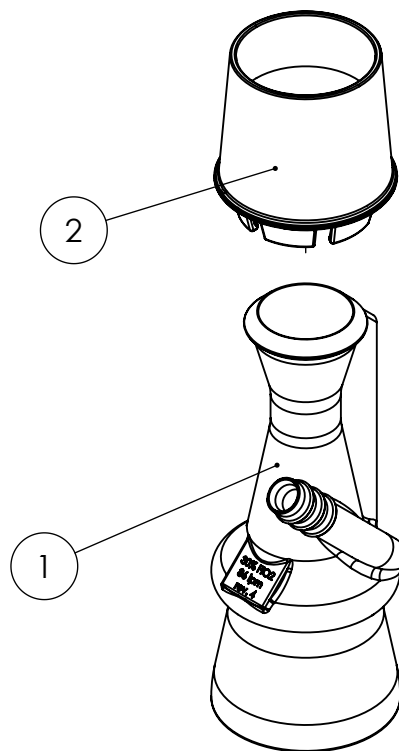
A

A

2

1

ITEM NO.	DESCRIPTION	QTY.
1	FiO2-30 Body	1
2	FiO2-30 Cap ISO 22mm	1

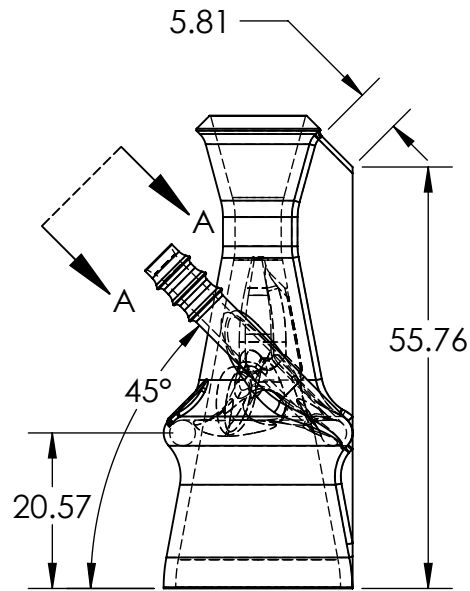
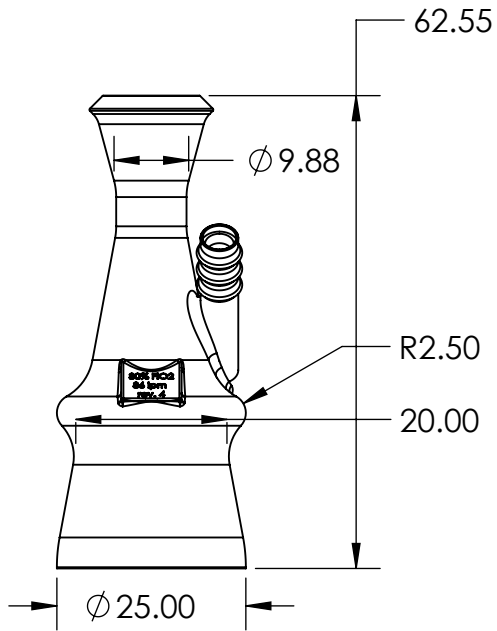
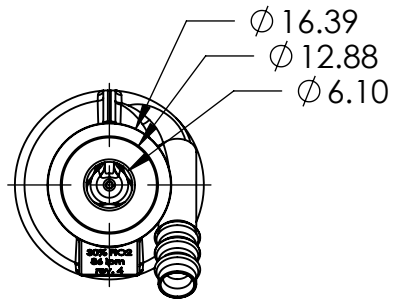
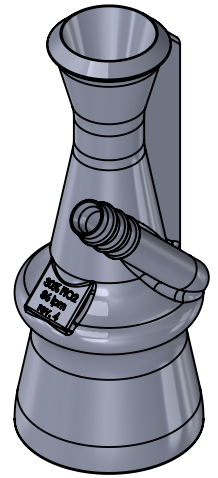
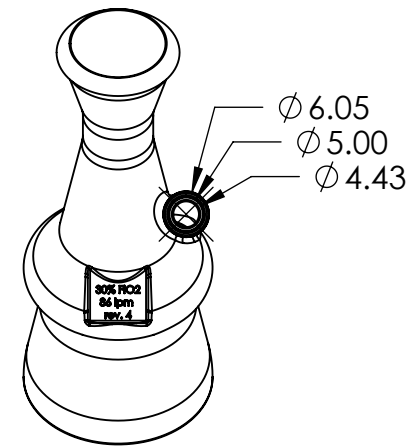


		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>Helpful Engineering</div> <div>TITLE:</div> <div>FiO2-30 venturi valve</div>		
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober				
		TOLERANCES:	Drawn by	Burhan Q				
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±				<div>SIZE</div> <div>A</div>		
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON					DWG. NO.		REV
APPLICATION		DO NOT SCALE DRAWING						4
						SCALE: 1:1	WEIGHT:	SHEET 2 OF 6

2

1

B

AUX VIEW
A-A

B

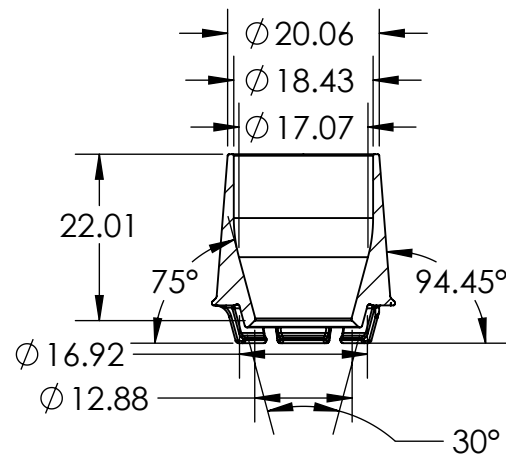
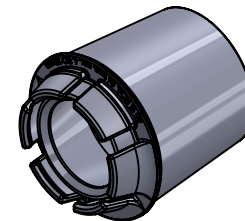
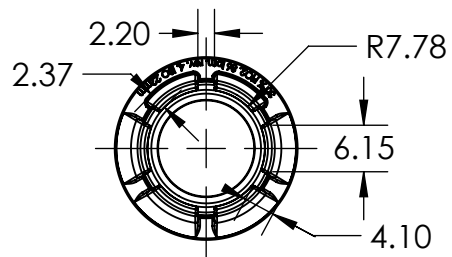
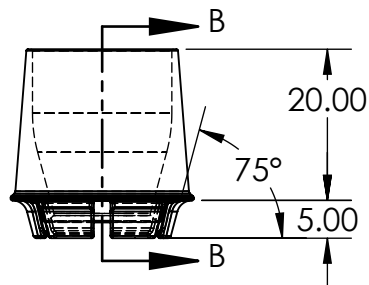
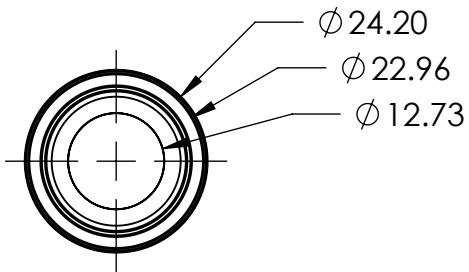
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Helpful Engineering TITLE: FiO2-30 venturi valve			
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober					
		TOLERANCES:	Drawn by	Burhan Q					
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH± BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±				SIZE A	DWG. NO.	REV 4	SHEET 3 OF 6
		THREE PLACE DECIMAL ±	Q.A.						
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:						
		MATERIAL							
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:		

A

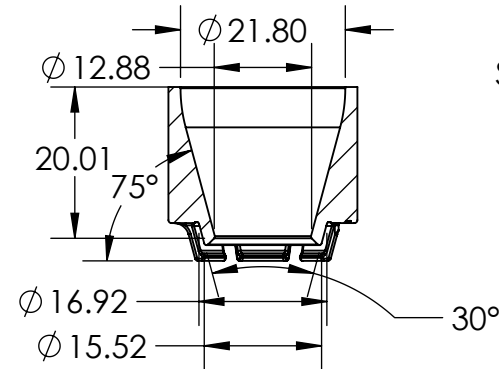
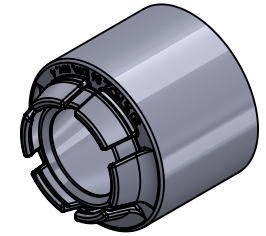
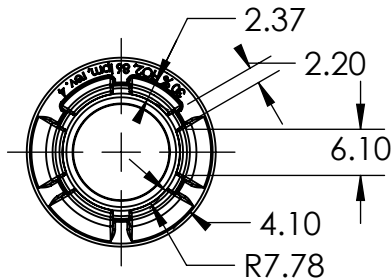
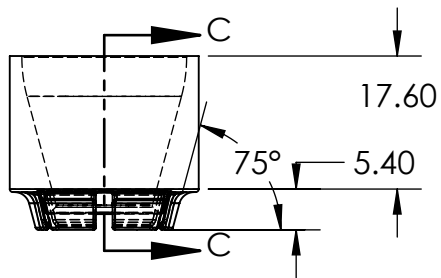
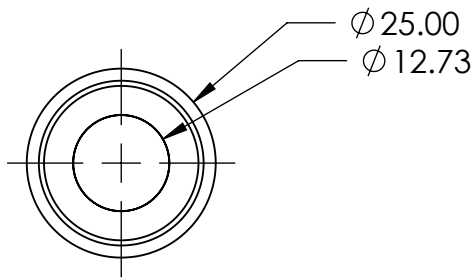
2

1



SECTION B-B

		UNLESS OTHERWISE SPECIFIED:			NAME		DATE	Helpful Engineering		
		DIMENSIONS ARE IN INCHES	Design from		Filip Kober					
		TOLERANCES:	Drawn by		Burhan Q			TITLE:		
		FRACTIONAL ±	ENG APPR.							
		ANGULAR: MACH ± BEND ±	MFG APPR.					FiO2-30 CAP ISO		
		TWO PLACE DECIMAL ±	Q.A.							
		THREE PLACE DECIMAL ±	COMMENTS:					22mm		
		INTERPRET GEOMETRIC TOLERANCING PER:								
		MATERIAL						SIZE	DWG. NO.	REV
		FINISH						A		4
NEXT ASSY		USED ON						SCALE: 1:1	WEIGHT:	SHEET 4 OF 6
APPLICATION		DO NOT SCALE DRAWING								

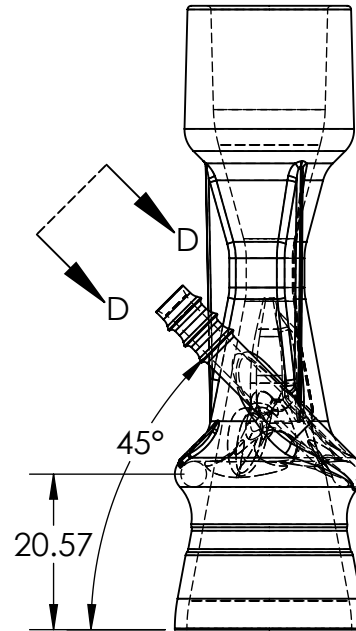
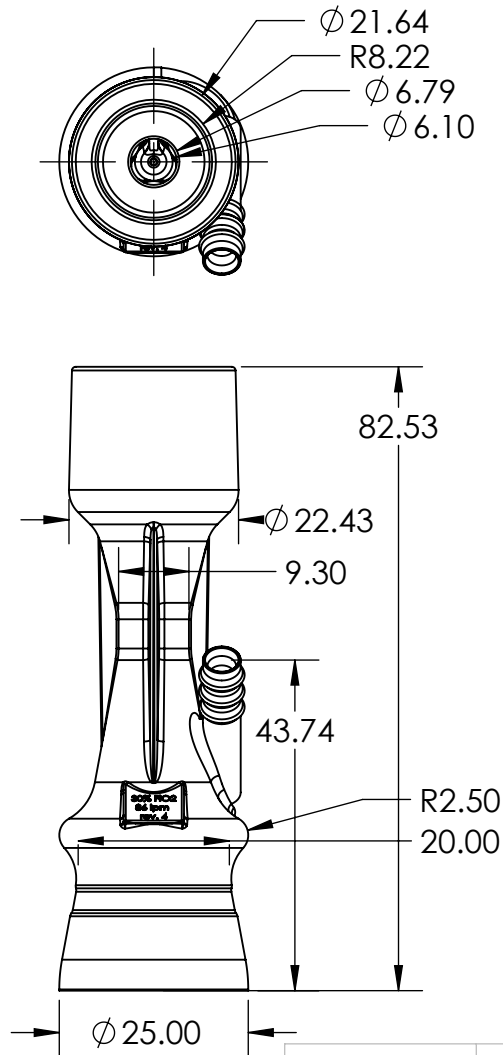
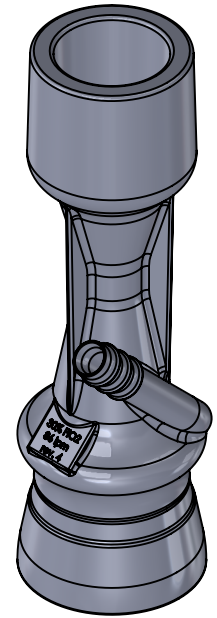
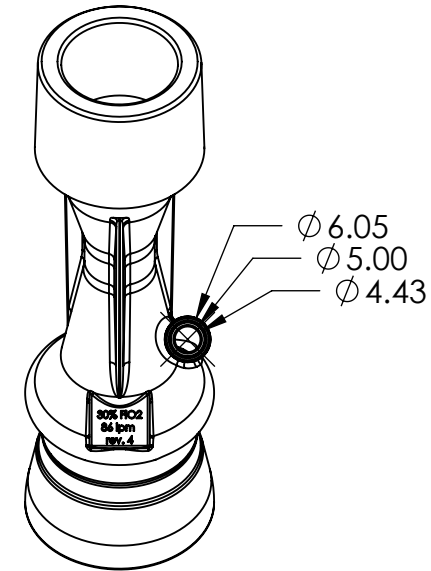


SECTION C-C

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	Helpful Engineering TITLE: FiO2-30 CAP	
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober		
		TOLERANCES:	Drawn by	Burhan Q		
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:		A	
		INTERPRET GEOMETRIC			REV	
		TOLERANCING PER:			4	
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING			SCALE: 1:1	WEIGHT:
					SHEET 5 OF 6	

B

A

AUX VIEW
D-D

2

1

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	Helpful Engineering TITLE: FiO2-30 1-piece	
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober		
		TOLERANCES:	Drawn by	Burhan Q		
		FRACTIONAL \pm	ENG APPR.			
		ANGULAR: MACH \pm BEND \pm	MFG APPR.			
		TWO PLACE DECIMAL \pm	Q.A.		SIZE	DWG. NO.
		THREE PLACE DECIMAL \pm	COMMENTS:		A	
		INTERPRET GEOMETRIC TOLERANCING PER:				REV
		MATERIAL				4
NEXT ASSY	USED ON	FINISH			SCALE: 1:1	WEIGHT:
APPLICATION		DO NOT SCALE DRAWING			SHEET 6 OF 6	