

8

7

6

5



4

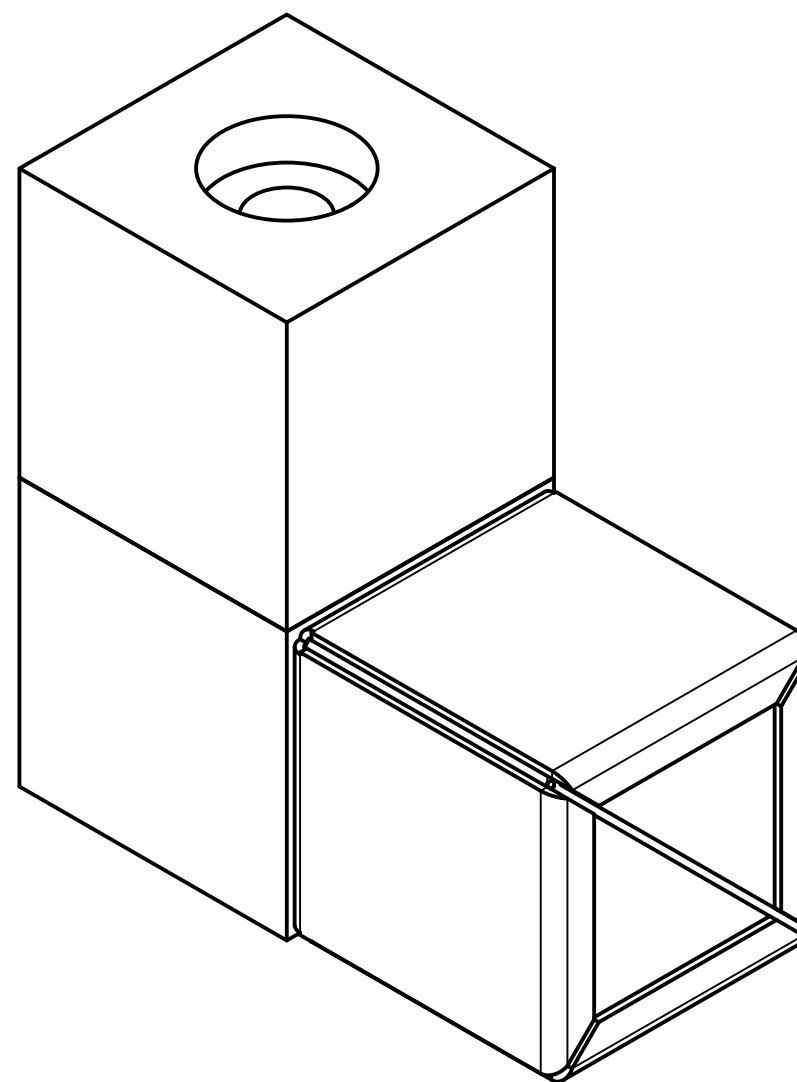
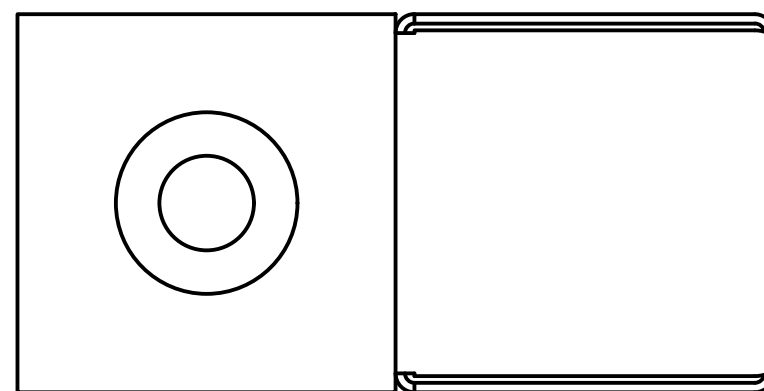
3

2

1

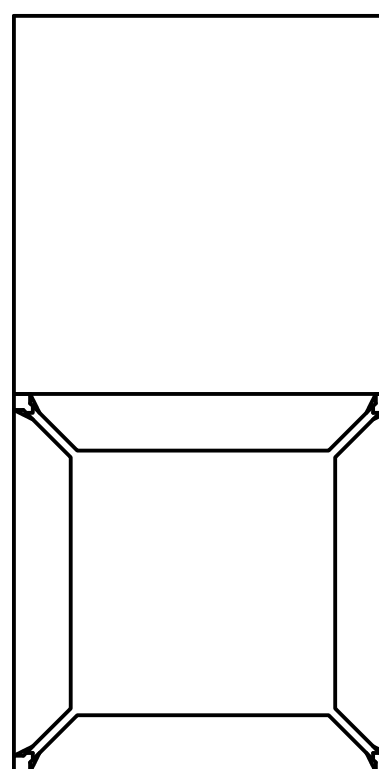
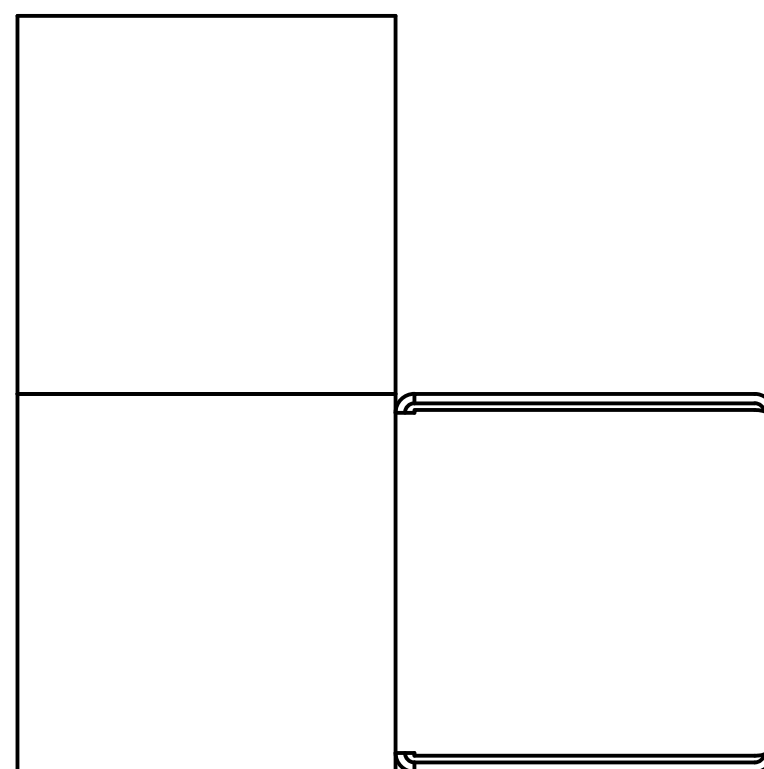
D

D



C

C



B

B

A


A

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS DRAWING SHALL BE USED WITH STEP/STL MODEL FOR COMPLETE PRODUCT DEFINITION. MODEL GEOMETRY IS BASIC AND REPRESENTS PART AT NOMINAL SIZE BEFORE FINISH.
2. MATERIAL: FORMLABS GREY OR COMPATIBLE
3. PROCESS: SLA
4. PRINT SETTINGS:
 - 4.1. SUPPORTS: ON
 - 4.2. INFILL: SOLID
 - 4.3. LAYER HEIGHT: 50 MICRON
5. REMOVE ALL SUPPORT MATERIAL
6. SMOOTH ALL SUPPORT INFACED SURFACES
7. WASH PART IN IPA IN AN ULTRASONIC CLENER TO REMOVE EXCESS RESIN
8. CURE PART AS PER MANUFACTURERS INSTRUCTIONS

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See ohwr.org/cern_ohl_p_v2.pdf

UNITS: MM		 TETRA BIO DISTRIBUTED		PROJECT Tetra Ventilator Splitter, Alpha		
TOLERANCES: x ± 0.5 .x ± .2 .xx ± .1 Angles ± 0.5°				TITLE <Title>		
3rd ANGLE PROJECTION						
APPROVED						
APPROVED DATE		SIZE	DATE	PART NO		REV
CHECKED		<Size>	<Create Date>			
DRAWN <UserName>		DO NOT SCALE	MATERIAL:		SHEET <Sheet>	