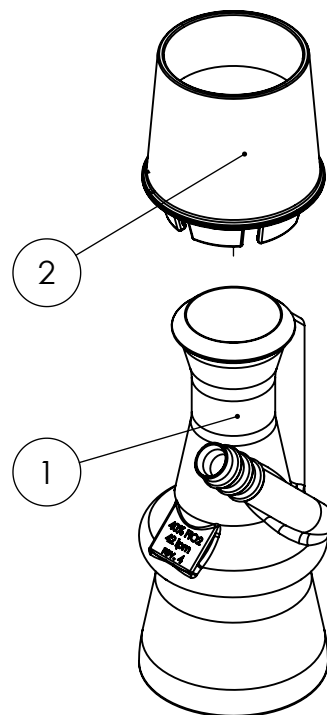


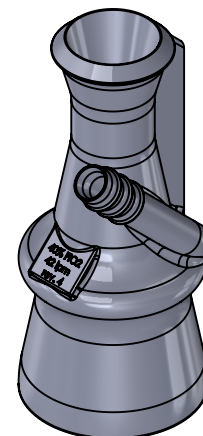
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>Helpful Engineering</div> <div>TITLE:</div> <div>FiO2-40 venturi valve</div> <div>SIZE A</div> <div>DWG. NO.</div> <div>REV 4</div> <div>SCALE: 1:1</div> <div>WEIGHT:</div> <div>SHEET 1 OF 6</div>		
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober				
		TOLERANCES:	Drawn by	Burhan Q				
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

ITEM NO.	DESCRIPTION	QTY.
1	FiO2-40 Body	1
2	FiO2-40 Cap ISO 22mm	1

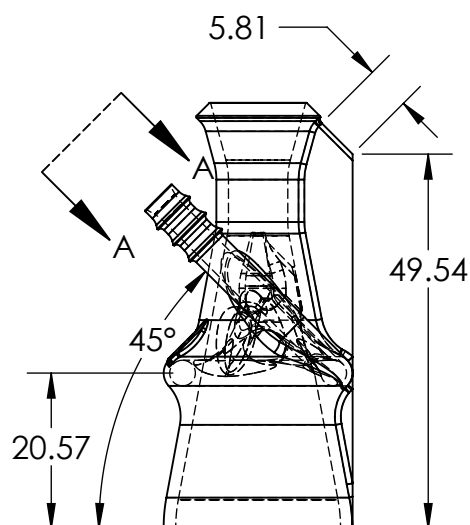


		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>Helpful Engineering</div> <div>TITLE:</div> <div>FiO2-40 venturi valve</div>				
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober						
		TOLERANCES:	Drawn by	Burhan Q						
		FRACTIONAL ±	ENG APPR.							
		ANGULAR: MACH ±    BEND ±	MFG APPR.							
		TWO PLACE DECIMAL    ±				SIZE A				
		THREE PLACE DECIMAL    ±								
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			DWG. NO.				
		MATERIAL	COMMENTS:							
		FINISH				REV 4				
NEXT ASSY	USED ON									
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:1				WEIGHT:		SHEET 2 OF 6	

1



Technical drawing of a component, identified as 40% P102 42 bpm rev. 4. The drawing shows a cross-section of a flanged part with three concentric diameters indicated:  $\varnothing 6.05$ ,  $\varnothing 5.00$ , and  $\varnothing 4.43$ .

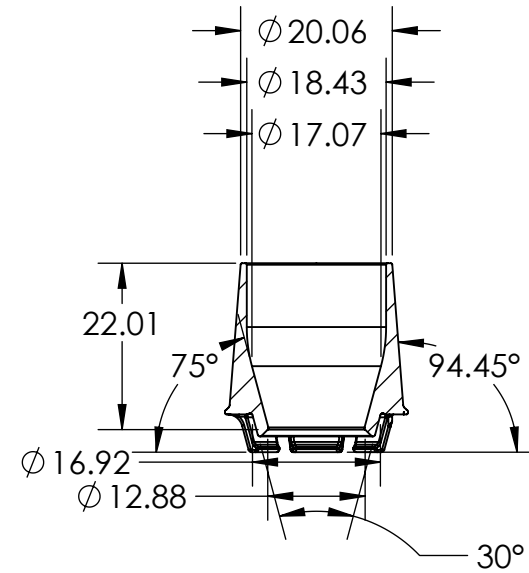
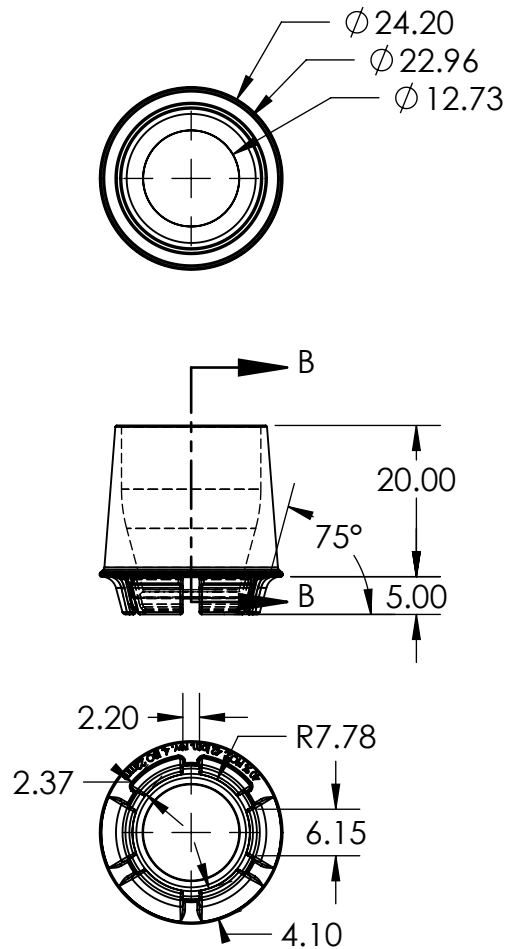


		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>Helpful Engineering</div> <div>TITLE: FiO2-40 venturi valve</div> <div>SIZE A</div> <div>DWG. NO.</div> <div>REV 4</div> <div>SCALE: 1:1</div> <div>WEIGHT:</div> <div>SHEET 3 OF 6</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±      BEND ± TWO PLACE DECIMAL      ± THREE PLACE DECIMAL      ±	Design from	Filip Kober				
			Drawn by	Burhan Q				
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

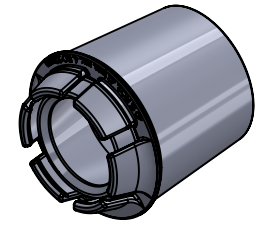
1

B

A



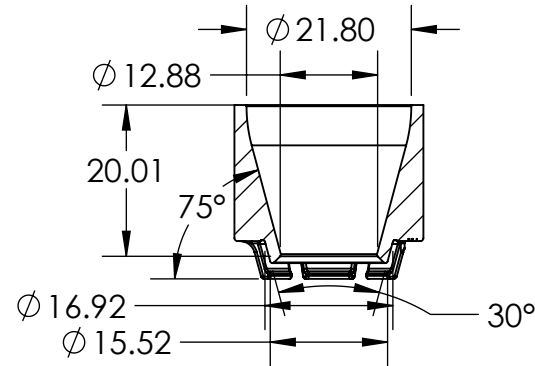
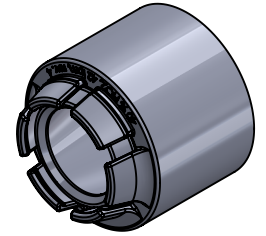
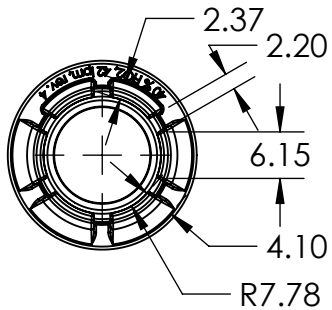
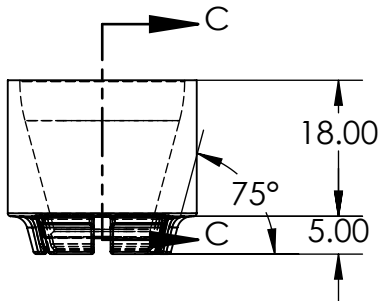
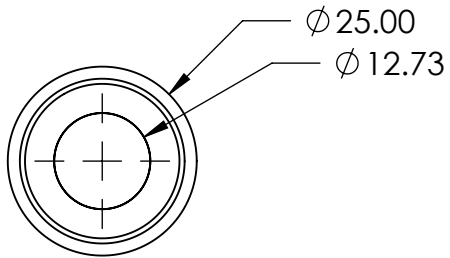
SECTION B-B



		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>Helpful Engineering</div> <div>TITLE:</div> <div>FiO2-40 CAP ISO</div> <div>22mm</div>			
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober					
		TOLERANCES:	Drawn by	Burhan Q					
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ±    BEND ±	MFG APPR.						
		TWO PLACE DECIMAL    ±	Q.A.			SIZE    DWG. NO.    REV			
		THREE PLACE DECIMAL    ±	COMMENTS:						
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1    WEIGHT:    SHEET 4 OF 6			
		MATERIAL							
		FINISH							
NEXT ASSY	USED ON								
APPLICATION		DO NOT SCALE DRAWING							

B

A

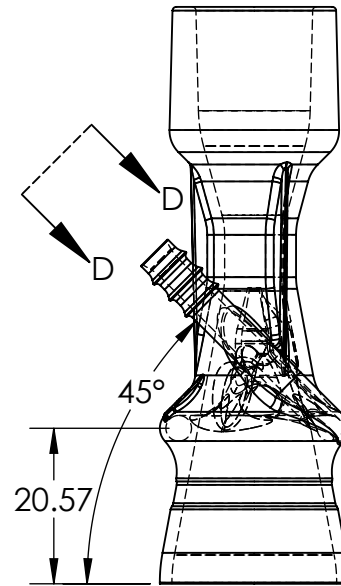
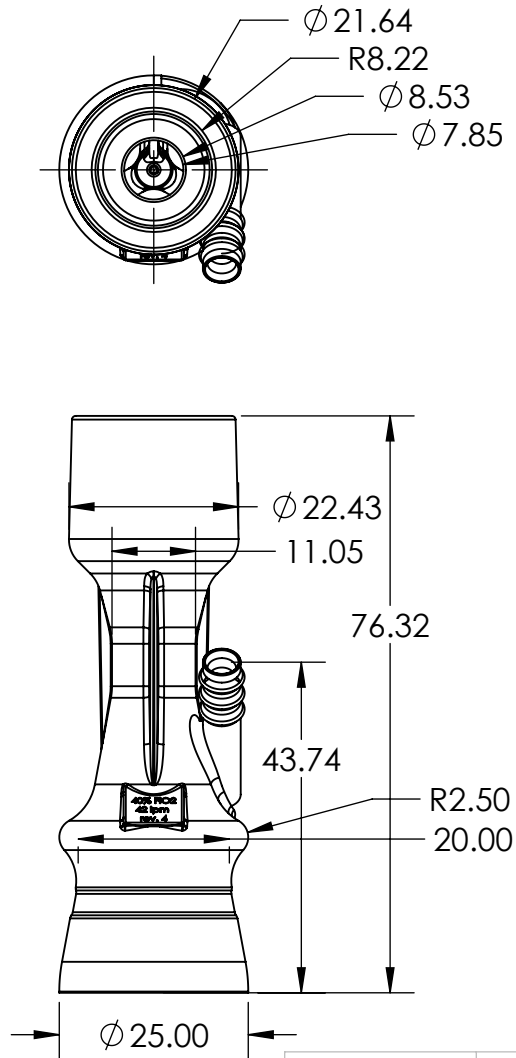
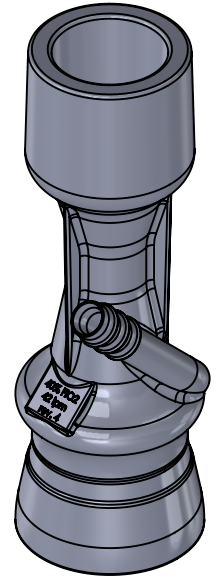
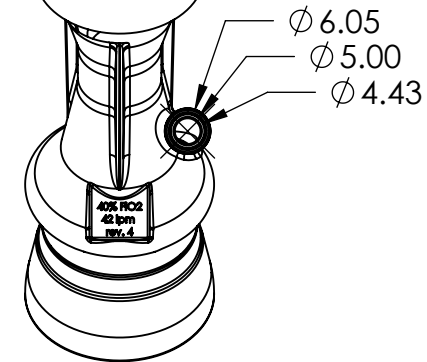


SECTION C-C

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	<b>Helpful Engineering</b> TITLE: <b>FiO2-40 CAP</b>	
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober		
		TOLERANCES:	Drawn by	Burhan Q		
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:		<b>A</b>	
		INTERPRET GEOMETRIC TOLERANCING PER:			REV	
		MATERIAL			<b>4</b>	
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING			SCALE: 1:1	WEIGHT:
					SHEET 5 OF 6	

B

A

AUX VIEW  
D-D

B

A

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Helpful Engineering			
		DIMENSIONS ARE IN INCHES	Design from	Filip Kober		TITLE: FiO2-40 1-piece			
		TOLERANCES:	Drawn by	Burhan Q					
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ±    BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±	Q.A.						
		THREE PLACE DECIMAL ±	COMMENTS:			SIZE    DWG. NO.    REV A			

2

1