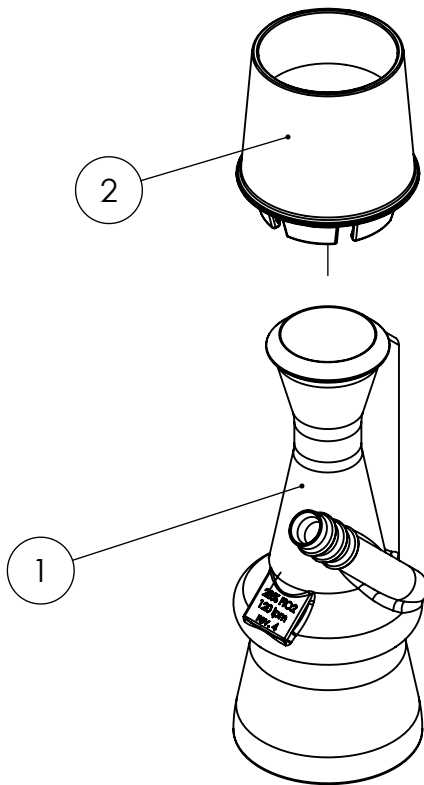


		UNLESS OTHERWISE SPECIFIED:	NAME		DATE	<b>Helpful Engineering</b> TITLE: <b>FiO2-28 venturi valve</b>	
		DIMENSIONS ARE IN MM	Design from	Filip Kober			
		TOLERANCES:	Drawn by	Burhan Q			
		FRACTIONAL $\pm$	ENG APPR.				
		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.				
		TWO PLACE DECIMAL $\pm$	Q.A.			SIZE	
		THREE PLACE DECIMAL $\pm$	COMMENTS:			DWG. NO.	
		INTERPRET GEOMETRIC TOLERANCING PER:				REV	
		MATERIAL				4	
NEXT ASSY	USED ON	FINISH				SCALE: 1:1	
APPLICATION		DO NOT SCALE DRAWING				WEIGHT:	
						SHEET 1 OF 6	

2

1

ITEM NO.	DESCRIPTION	QTY.
1	FiO2-28_Body	1
2	FiO2-28_Cap_ISO_22mm	1



B

B

A

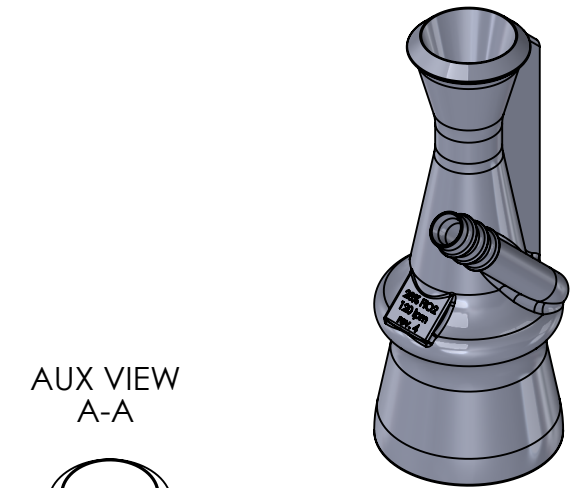
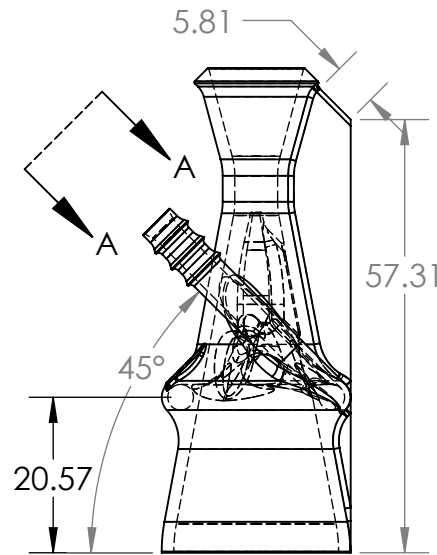
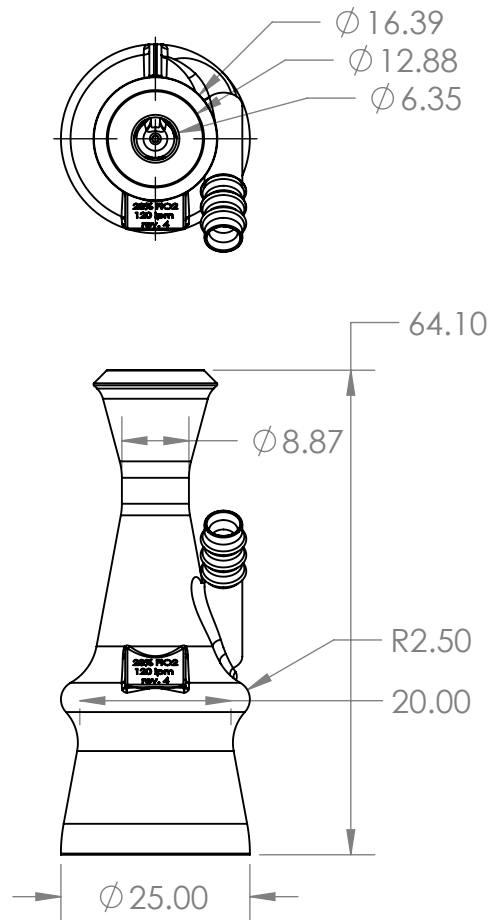
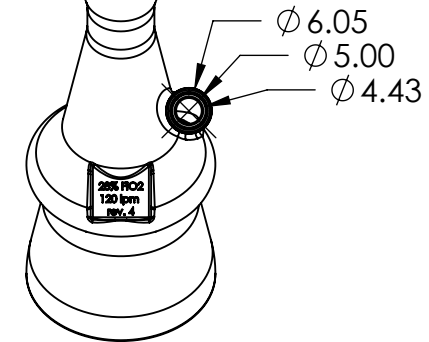
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Helpful Engineering TITLE: FiO2-28 venturi valve		
		DIMENSIONS ARE IN MM	Design from	Filip Kober				
		TOLERANCES:	Drawn by	Burhan Q				
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ±    BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE    DWG. NO.    REV A		

2

1

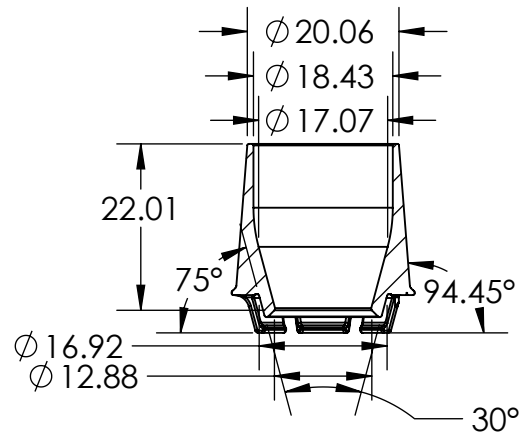
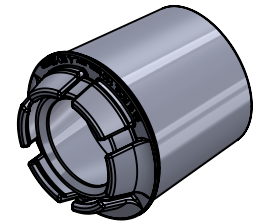
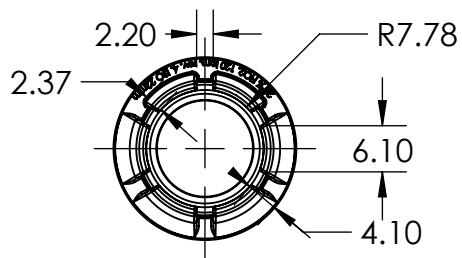
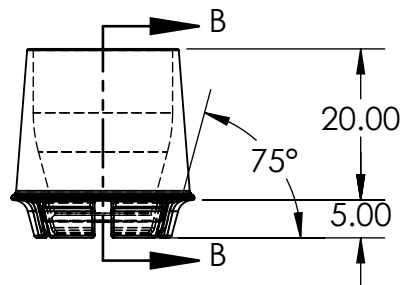
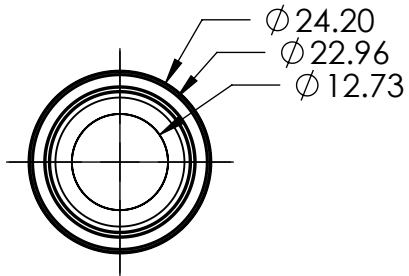
B

AUX VIEW  
A-A

B

A

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Helpful Engineering TITLE: FiO2-28 venturi valve				
		DIMENSIONS ARE IN MM	Design from	Filip Kober						
		TOLERANCES: FRACTIONAL ±	Drawn by	Burhan Q						
		ANGULAR: MACH±    BEND ±	ENG APPR.							
		TWO PLACE DECIMAL    ±	MFG APPR.							
		THREE PLACE DECIMAL    ±	Q.A.			SIZE A DWG. NO. REV 4				
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:							
		MATERIAL								
		FINISH								
NEXT ASSY	USED ON									
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:1				WEIGHT:		SHEET 3 OF 6	



SECTION B-B

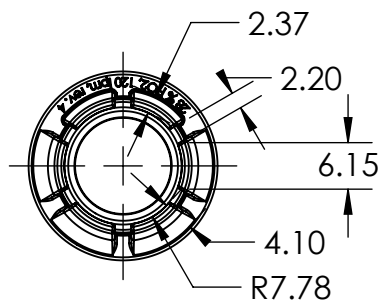
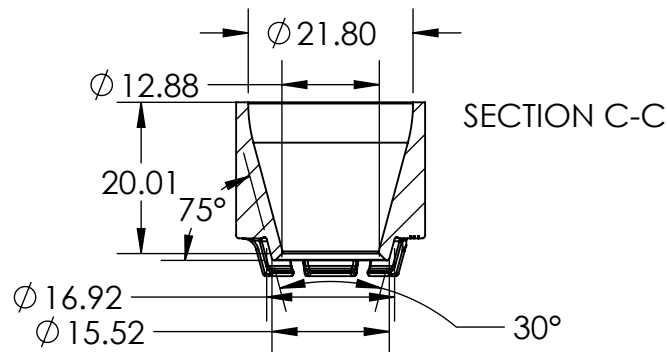
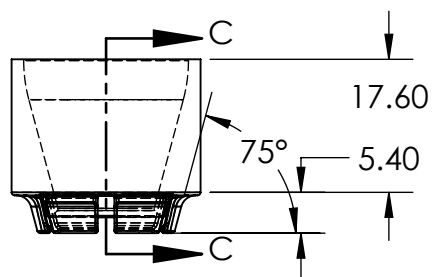
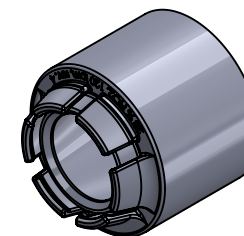
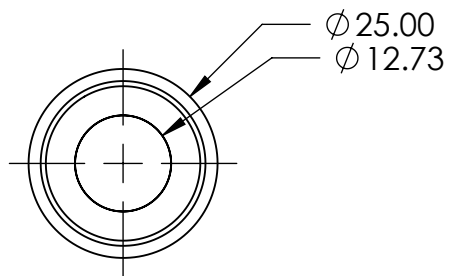
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		DIMENSIONS ARE IN MM	Design from	Filip Kober					
		TOLERANCES: FRACTIONAL ±	Drawn by	Burhan Q					
		ANGULAR: MACH ±    BEND ±	ENG APPR.						
		TWO PLACE DECIMAL    ±	MFG APPR.						
		THREE PLACE DECIMAL    ±							
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL	COMMENTS:				SIZE	DWG. NO.	REV
						<b>A</b>			<b>4</b>
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:	SHEET 4 OF 6	

2

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B

B



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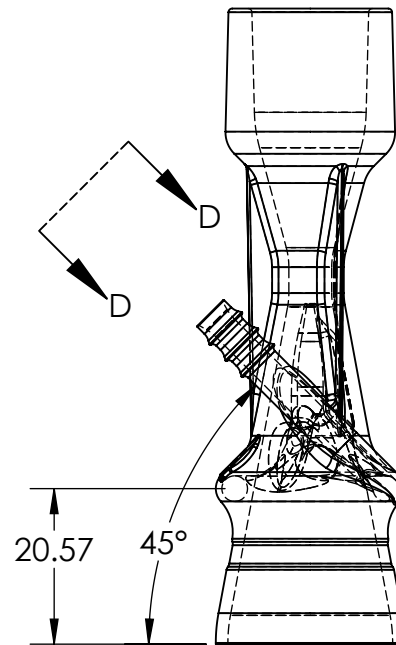
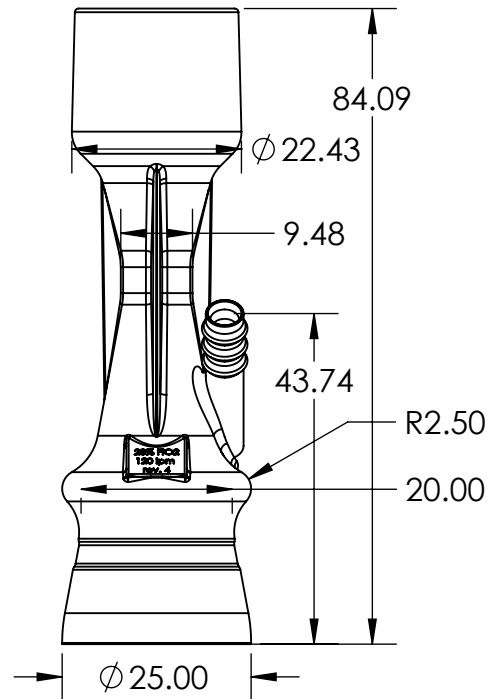
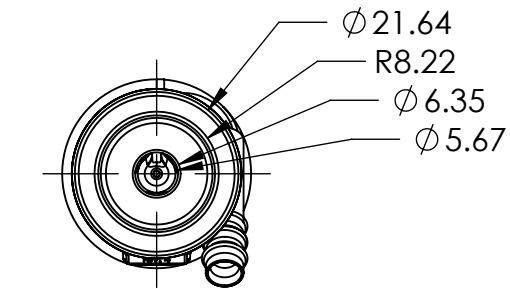
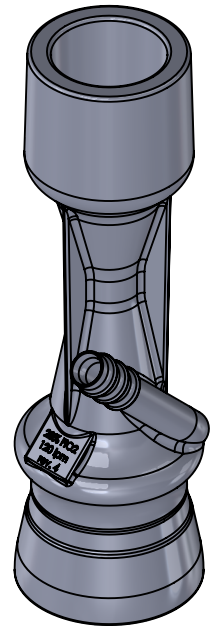
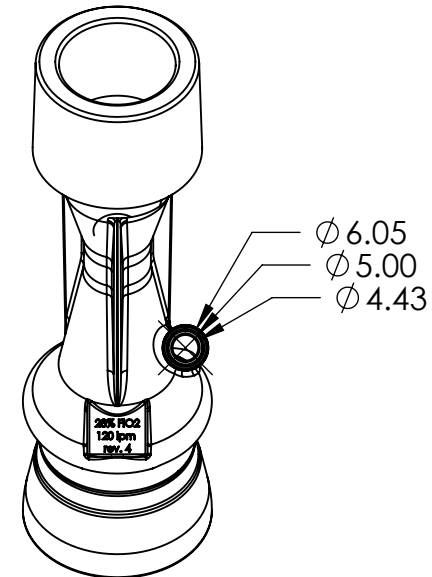
A

		UNLESS OTHERWISE SPECIFIED:	NAME		DATE	<div>Helpful Engineering</div> <div>TITLE:</div> <div>FiO2-28 CAP</div>			
		DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	Design from	Filip Kober					
			Drawn by	Burhan Q					
			ENG APPR.						
			MFG APPR.						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL	COMMENTS:			SIZE	DWG. NO.		REV
NEXT ASSY	USED ON	FINISH				A			4
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1    WEIGHT:    SHEET 5 OF 6			

2

1

B

AUX VIEW  
D-D

B

A

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	Helpful Engineering TITLE: FiO2-28 1-piece	
		DIMENSIONS ARE IN MM	Design from	Filip Kober		
		TOLERANCES:	Drawn by	Burhan Q		
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.		SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:		A	4
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:1	WEIGHT:
		MATERIAL				SHEET 6 OF 6
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

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