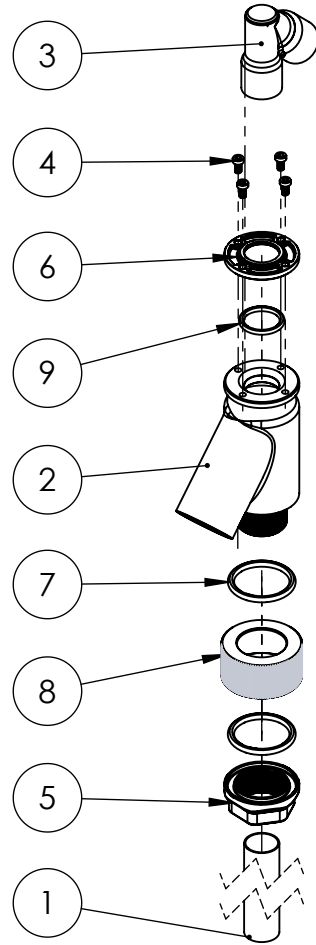


		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>Helpful Engineering</div> <div>TITLE:</div> <div>Valve, PEEP regulator</div> <div>SIZE A</div> <div>DWG. NO.</div> <div>SCALE: 1:2</div> <div>WEIGHT:</div> <div>REV 2</div> <div>SHEET 1 OF 6</div>			
		DIMENSIONS ARE IN MM	Design from	Filip Kober					
		TOLERANCES:	Drawn by	Burhan Q					
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ± BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±	Q.A.						
		THREE PLACE DECIMAL ±	COMMENTS:						
		INTERPRET GEOMETRIC TOLERANCING PER:							
		MATERIAL							
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING							

B

ITEM NO.	DESCRIPTION	QTY.
1	14mm-OD_pipe	1
2	Air outlet	1
3	Air_inlet	1
4	M3_socket cap screw	4
5	nut	1
6	pressure_plate	1
7	22mm ID o-ring	2
8	Bottle cap w/ hole	1
9	13mm ID o-ring	1

NOTE: See PEEP valve instructions for specifications of non-printed parts

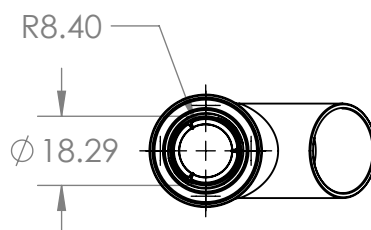
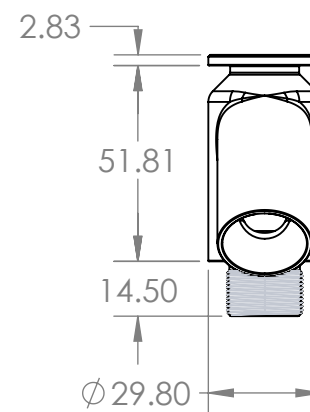
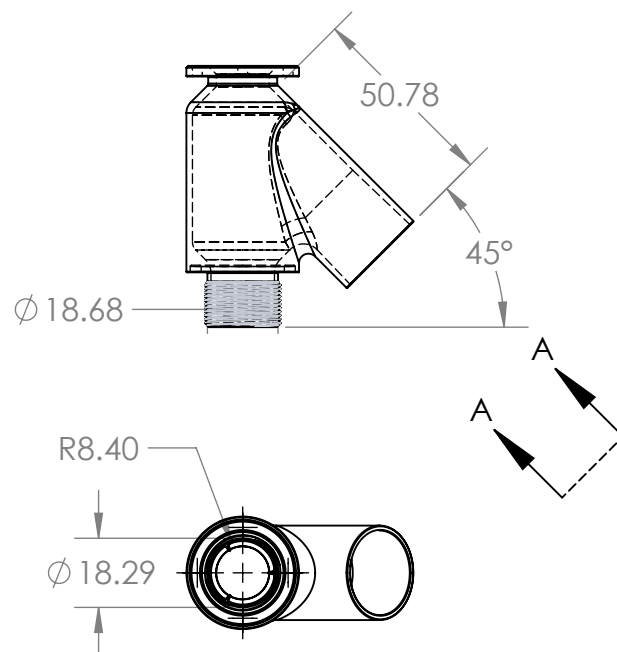
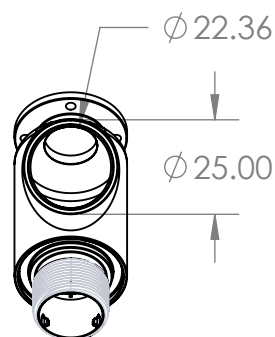
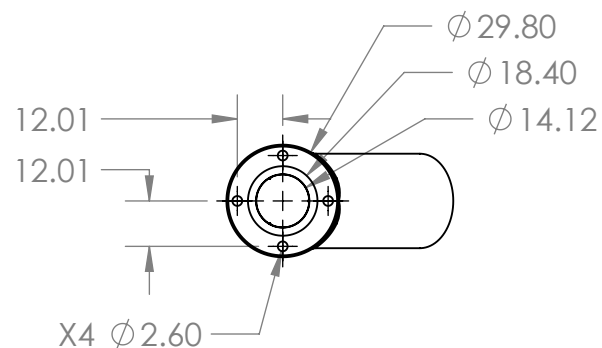
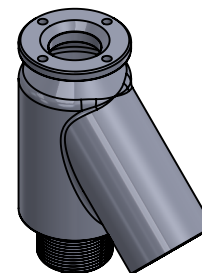


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		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	Helpful Engineering		
		DIMENSIONS ARE IN MM	Design from		Filip Kober				
		TOLERANCES:	Drawn by		Burhan Q		TITLE:		
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ± BEND ±	MFG APPR.				Valve, PEEP regulator		
		TWO PLACE DECIMAL ±	Q.A.						
		THREE PLACE DECIMAL ±	COMMENTS:				SIZE		
		INTERPRET GEOMETRIC TOLERANCING PER:							
		MATERIAL					DWG. NO.		REV
		FINISH					A		2
NEXT ASSY		USED ON					SCALE: 1:3		WEIGHT:
APPLICATION		DO NOT SCALE DRAWING					SHEET 2 OF 6		

B

A



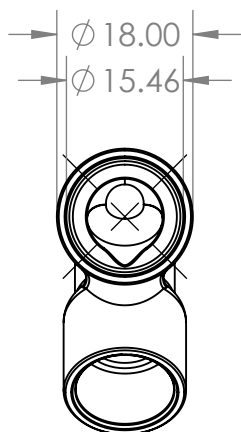
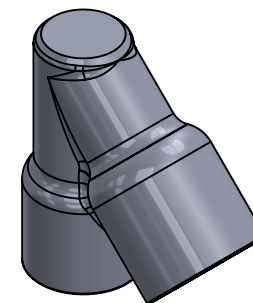
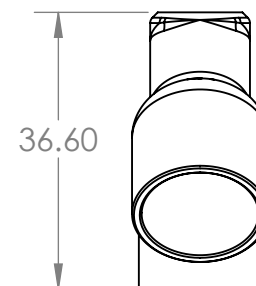
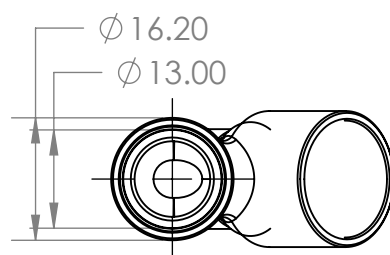
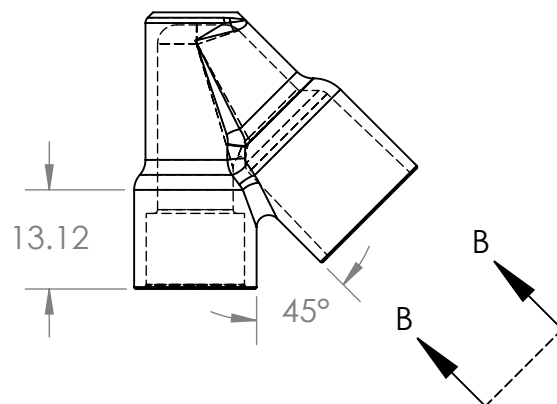
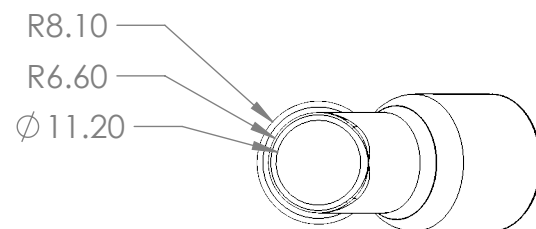
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		DIMENSIONS ARE IN MM	Design from	Filip Kober				
		TOLERANCES: FRACTIONAL ±	Drawn by	Burhan Q				
		ANGULAR: MACH ±      BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

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B

B

AUX VIEW  
B-B

A

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Helpful Engineering  TITLE:  Valve, PEEP air inlet					
		DIMENSIONS ARE IN MM	Design from	Filip Kober							
		TOLERANCES:	Drawn by	Burhan Q							
		FRACTIONAL ±	ENG APPR.								
		ANGULAR: MACH ±      BEND ±	MFG APPR.								
		TWO PLACE DECIMAL      ±	COMMENTS:			SIZE A			DWG. NO.		REV 2
		THREE PLACE DECIMAL      ±									
		INTERPRET GEOMETRIC TOLERANCING PER:									
		MATERIAL									
NEXT ASSY	USED ON	FINISH									
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:1    WEIGHT:    SHEET 4 OF 6								

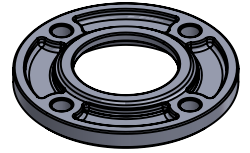
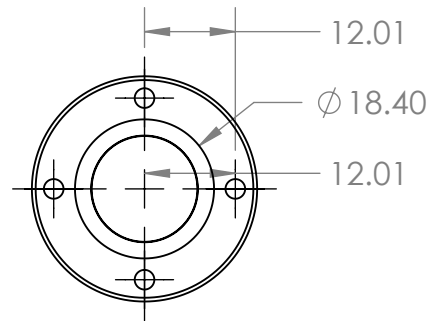
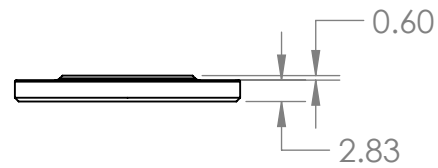
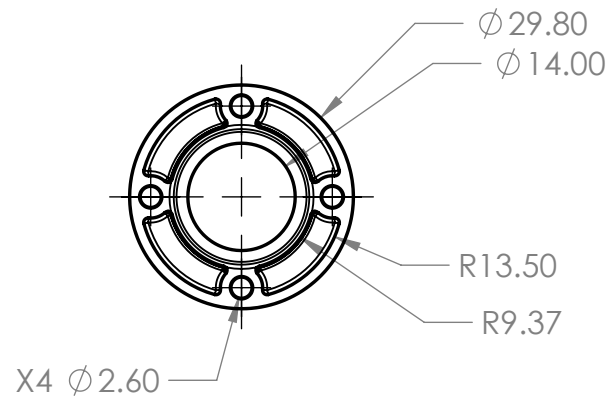
2

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A

B

B



A

A

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>Helpful Engineering</b> TITLE: <b>Valve, PEEP pressure plate</b>		
		DIMENSIONS ARE IN MM	Design from	Filip Kober				
		TOLERANCES:	Drawn by	Burhan Q				
		FRACTIONAL $\pm$	ENG APPR.					
		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.					
		TWO PLACE DECIMAL $\pm$	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL $\pm$	COMMENTS:				<b>A</b>	<b>2</b>
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1	WEIGHT:	SHEET 5 OF 6
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

2

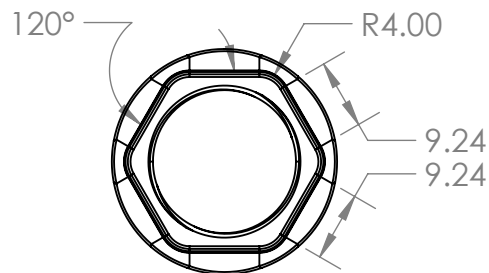
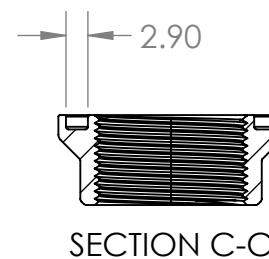
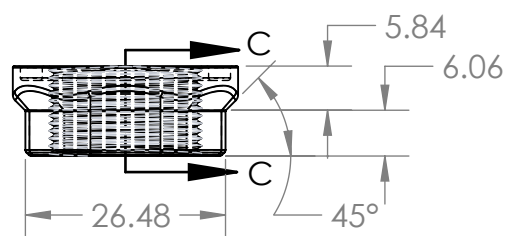
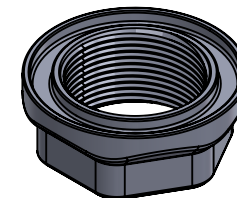
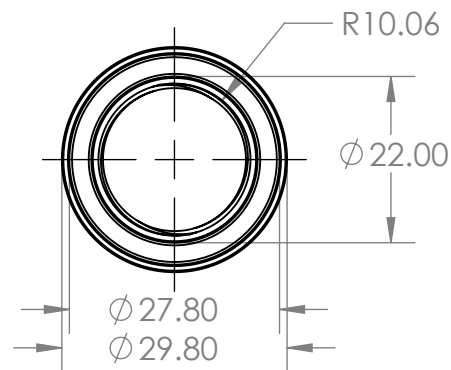
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B

B



A

A

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Helpful Engineering					
		DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	Design from	Filip Kober					TITLE:  Valve, PEEP nut		
			Drawn by	Burhan Q							
			ENG APPR.								
			MFG APPR.								
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV  A       2					
		MATERIAL	COMMENTS:								
NEXT ASSY	USED ON	FINISH									
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1    WEIGHT:    SHEET 6 OF 6					

2

1