

Slack name	Part printed	Technology	Hours to print	Nozzle Dia. (mm)	Layer height (mm)	Shells	Infill (%)	Support settings	Speed (mm/s)	Material	Any improvements needed
Steven McCulloch	4WayValve - Original	FDM	1.75	0.8	0.25	3		100% Support Interface, 0.5mm z gap	50	PLA	Small blobs and strings on the internal cavity. Prints with small defects may need smoothing or post-processing.
Steven McCulloch	4WayValve - Inline	FDM	2	0.8	0.25	3		100% Support Interface, 0.5mm z gap	50	PLA	-