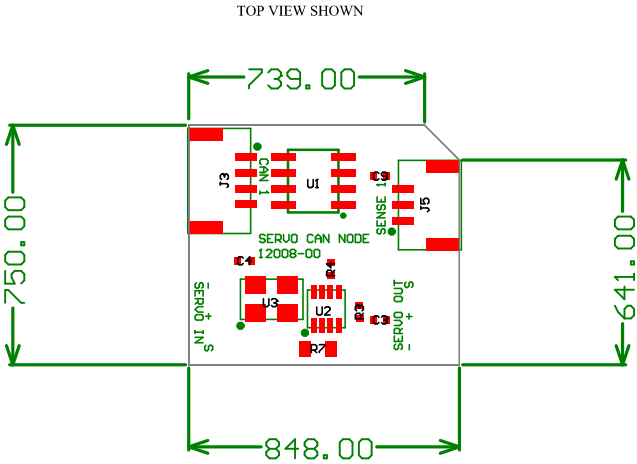


DASH NO.	TABULATION
-00	Initial Release

REVISIONS (ALL SHEETS ARE THE SAME REV)					
ZONE	REV	DESCRIPTION	CHG NO.	APPROVED BY	DATE
ALL	A	Added U4 Pin 1 Designator		A. Stephens	150717

- NOTES:
- 1. SEE BILL OF MATERIALS AND COMPONENT LOCATION FILES FOR COMPLETE ASSEMBLY DETAILS. DIMENSIONS SHOWN FOR REFERENCE ONLY.
  - 2. ASSEMBLER LABELS SHALL BE ON BOTTOM SIDE OF PCB ONLY.

- PANELIZATION:
- 1. BOARD PANELIZATION PER DISCRETION OF BOTH PCB FABRICATOR AND CONTRACTED CCA SUPPLIER.
  - 2. PCB PANELS WILL CONTAIN BETWEEN 6 AND 16 PCBs.
  - 3. PCB PANEL DIMENSIONS WILL BE BETWEEN 2 AND 12 INCHES.
  - 4. EACH PANEL WILL CONTAIN 3 FIDUCIALS.
  - 5. FIDUCIALS WILL BE 1.0 TO 1.5 MM IN SIZE AND LOCATED IN CORNERS OF PANEL.
  - 6. 0.126 INCH NPTH TOOLING HOLES SHALL BE PLACED IN ALL 4 CORNERS OF EACH PANEL.
  - 7. ASSEMBLER SHALL BREAK APART ASSEMBLED PCBs FROM PANELS.
  - 8. ASSEMBLER SHALL FILE DOWN MOUSE BITES RESULTING FROM PCB PANELS.



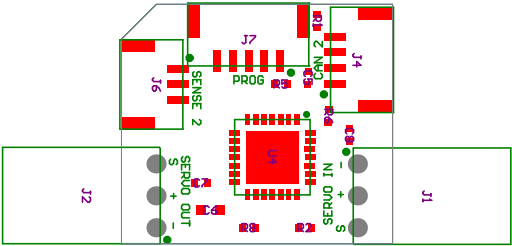
TRANSMITTAL OF TECHNICAL DATA (EAR)						
THESE COMMODITIES, TECHNOLOGY OR SOFTWARE ARE CONTROLLED BY THE U.S. EXPORT ADMINISTRATION REGULATIONS (EAR). DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. ECCN CATEGORY EAR99						
CONTRACT NO.			SENTERA MINNEAPOLIS, MN USA			
DRAWN BY A. STEPHENS	DATE 150714		Servo CAN Node, CCA			
	CHECKED BY					
APPROVED BY	DATE		SIZE A	CAGE CODE 59885	DRAWING NO. 13008	
			SCALE: NONE		WT.	SHEET 1 OF 2

<div><div>—</div><div>X</div><div>—</div><div>—</div><div>—</div></div>		UNLESS OTHERWISE SPECIFIED DIMENSIONS IN THOUSANDTHS OF AN INCH	
		REMOVE ALL BURRS AND SHARP EDGES MACHINE SURFACE FINISH 125	
		TOLERANCES	
		DECIMALS	FRACTIONS
NEXT ASSY		.X +/- .1	+/- 1/32
USED ON		.XX +/- .02	ANGLES
APPLICATION		.XXX +/- .010	+/- 2°
		DO NOT SCALE	

TABULATION	
DASH NO.	NOTES
-00	Initial Release

REVISIONS (ALL SHEETS ARE THE SAME REV)					
ZONE	REV	DESCRIPTION	CHG NO.	APPROVED BY	DATE
AUL	A	Added U4 Pin 1 Designator		A. Stephens	150717

BOTTOM VIEW SHOWN



SENTERA MINNEAPOLIS, MN USA Servo CAN Node, CCA		
SIZE	CAGE CODE	DRAWING NO.
A	59885	13008
SCALE: NONE	WT.	SHEET 2 OF 2