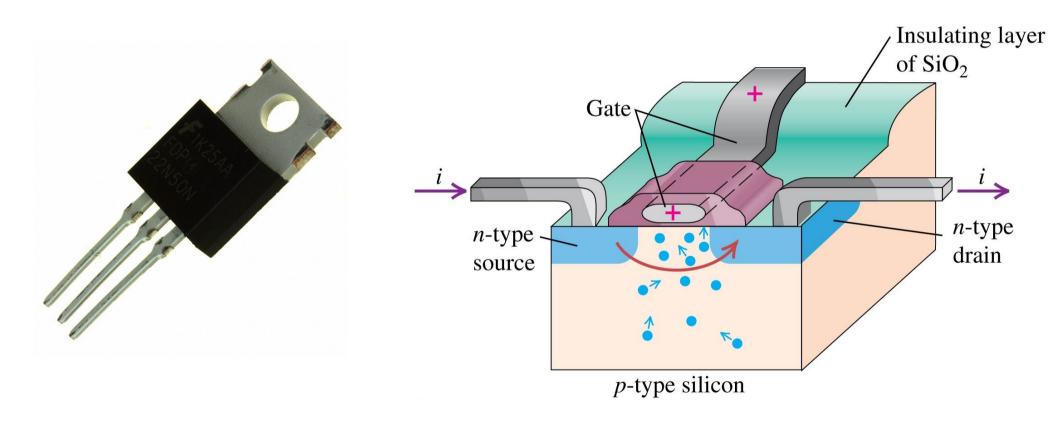
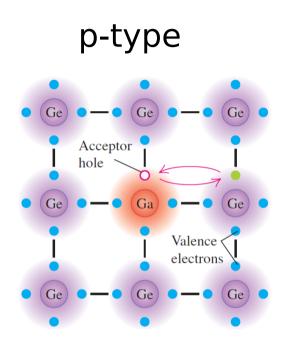
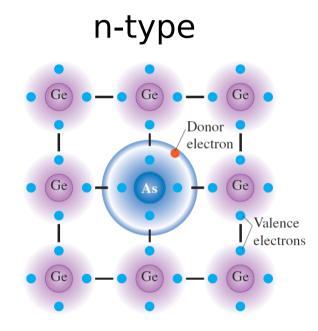
## Semiconductor devices



### p-type and n-type semiconductors

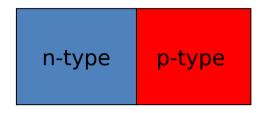


acceptor impurities Majority carriers: holes



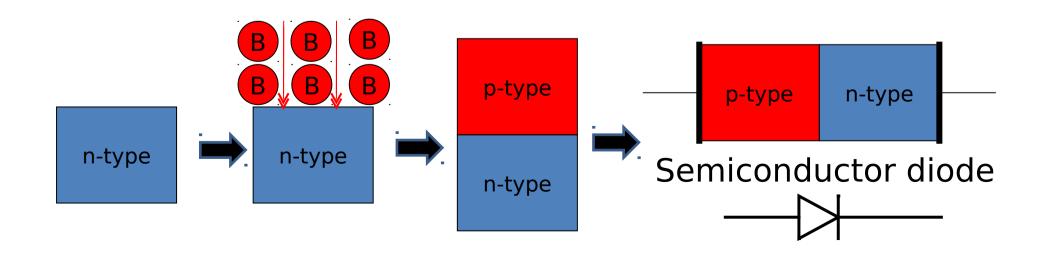
donor impurities Majority carriers: electrons

When we join two extrinsic semiconductors, one of each type (n and p), we form a pn junction.



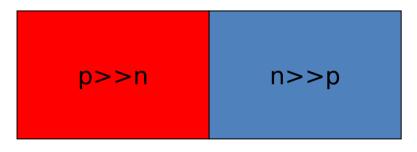
#### **PN JUNCTION FABRICATION:**

Deposition of p-type material on a "clean" single crystal of an extrinsic semiconductor (for example, n-type Si).



#### **DIFFUSION THROUGH THE JUNCTION:**

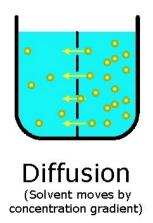
excess holes diffuse to the n-type region\_\_\_\_\_



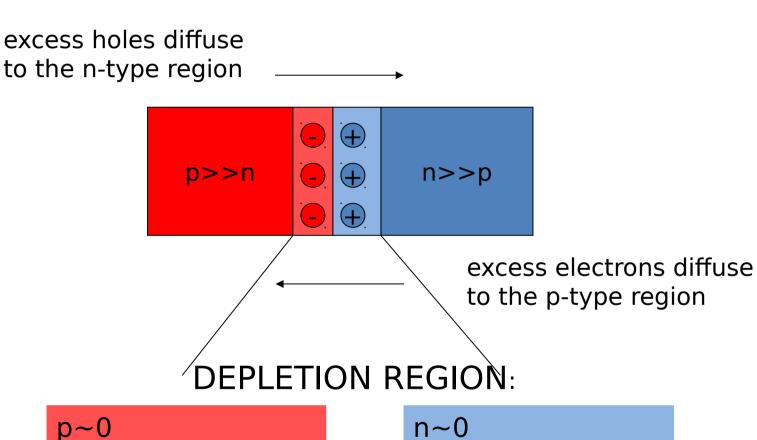
**——** 

excess electrons diffuse to the p-type region

similar to:



#### **DIFFUSION THROUGH THE JUNCTION:**



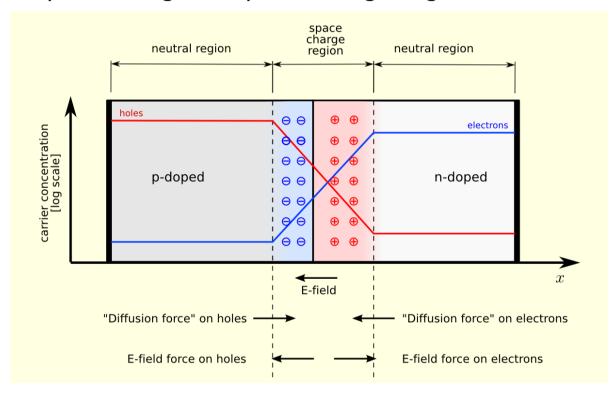
p~0
- negative ions from acceptor impurities

n~0

positive ions
from donor
impurities

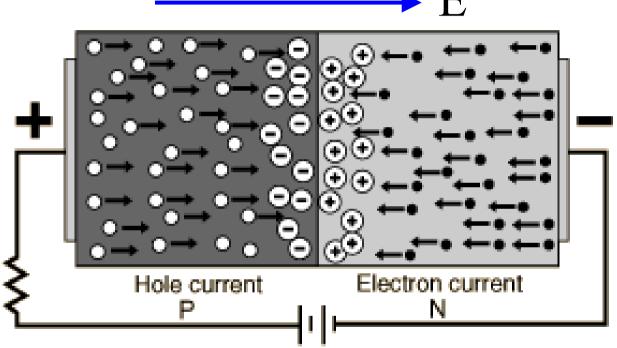
# **ZERO BIAS**DIFFUSION STOPS, EQUILIBRIUM REACHED

Depletion region=space charge region (width  $\sim 10^{-6}$  m)



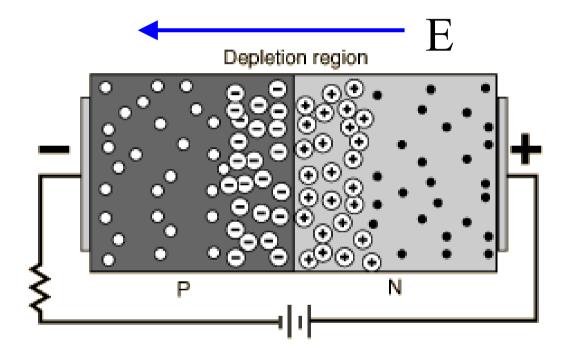
An electric field is created in the depletion region, with direction from the n side to the p side. (E  $\sim 10^5$  V/cm). This balances diffusion, and equilibrium is reached.





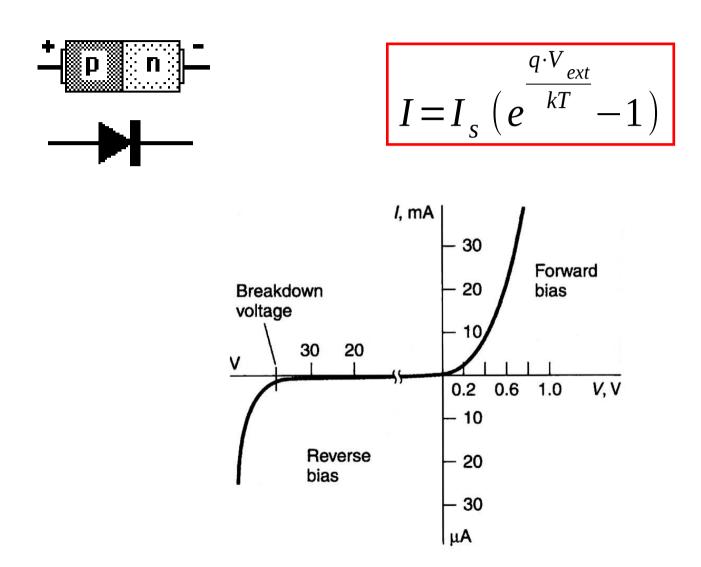
Holes and electrons are pushed towards the junction due to E (which is established on the opposite direction to the internal E). This reduces the width of the depletion region. More and more carriers will pass through the region as E increases.

# REVERSE BIAS NEARLY NO CURRENT FLOWS



Holes and electrons are pushed away from the junction due to E (which is established on the same direction as the internal E). This increases the width of the depletion region, and nearly no current flows through the junction.

## PN junction: diode



Diode: A semiconductor device which conducts electric current run in one direction only

### **Transistor**

- Based on PN junction, but two junctions (three-layer structure → NPN or PNP).
- Three terminals instead of two.
- The voltage applied on one of the contacts (input) controls the current flowing through the other two (output).
- They work as amplifiers and switches.



Invented by John Bardeen, William Shockley and Walter Brattain in 1947, who received the Nobel Prize in 1956.

One of the most important inventions of the century. It has revolutionised the electronic industry, allowing to have computers with very high speed and processing capacity and reduced sizes.

### **Transistors**

- First transistors (50s) → individual BJTs (bipolar junction transistors)
- Integrated circuits (60s) → made from BJTs integrated on a Si substrate
- 80s → BJT substituted with FET (field effect transistors)

#### WHY?

- BJTs have a higher power consumption than FET.
- BJTs (controlled by a current) need to dissipate the heat produced by the high currents, so integrated circuits made with those cannot be as compact as the ones made with FETs.
- An advantage of the BJTs is that they have a quicker response than the FETs.

### **MOSFET** transistor

#### MOSFET: METAL-OXIDE SEMICONDUCTOR FIELD EFFECT TRANSISTOR

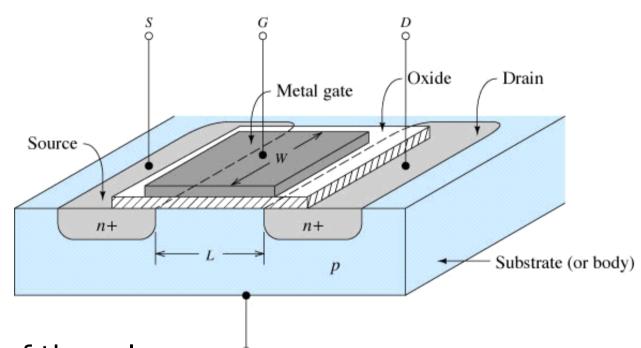
Terminals:

 $G \rightarrow gate$ 

S→ source

D→ drain

B→ body

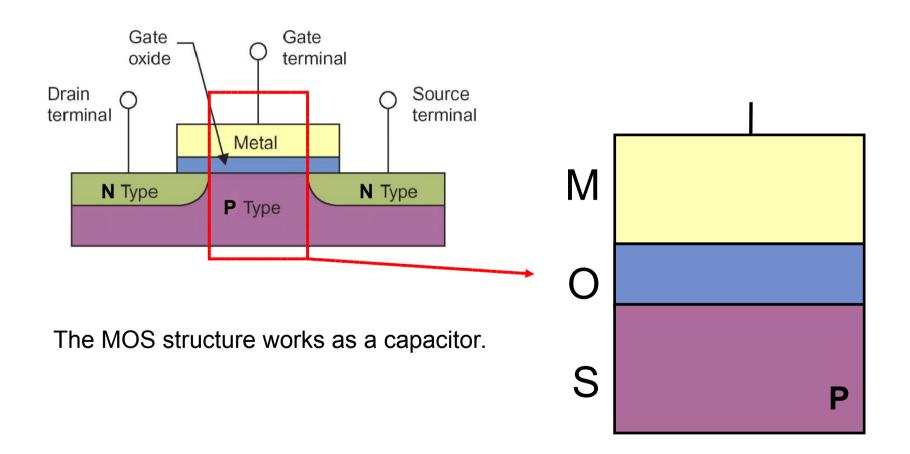


MOS structure, made of three layers: b

- Metal (connected to the gate)
- Oxide (for example SiO<sub>2</sub>), acts as an insulator
- Semiconductor

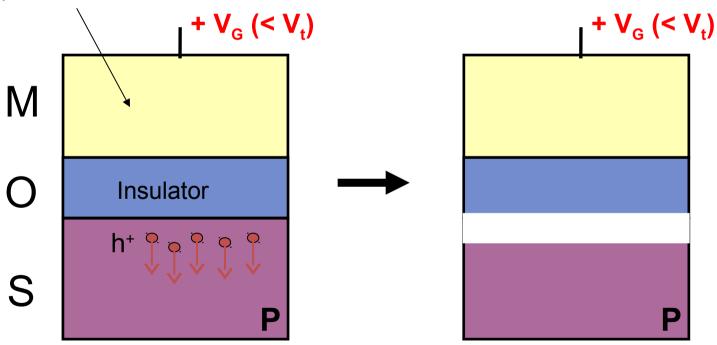


### MOS structure



### MOS structure

The metal acts as the positive plate of a capacitor. A charge +Q is accumulated due to V.

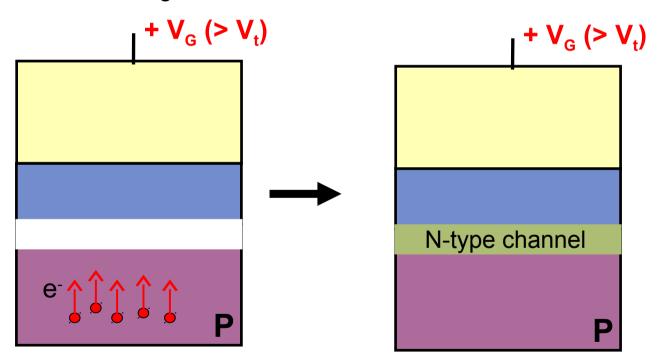


As a consequence, free holes move away from the metal...

...leaving a region depleted in free charges, and negatively charged (space charge region).

### MOS structure

When V increases enough...



...free electrons flow towards the depleted region...

...creating an *inversion layer* of N-type. This layer constitutes a channel for electrons to flow between S and D.

### **MOSFET** transistor

#### **MOS STRUCTURE**

- $V_t$  is the *threshold voltage* (typically 5 V), the one needed to invert the layer
- If  $V_G < V_t$ , then there is insufficient positive charge on the gate to *invert* the p-type region
- If  $V_G > V_t$ , then there is sufficient charge on the gate to attract electrons and invert the p-type region, creating an **n-channel** between the source and drain
  - The MOSFET is now "on"

### **Transistor**

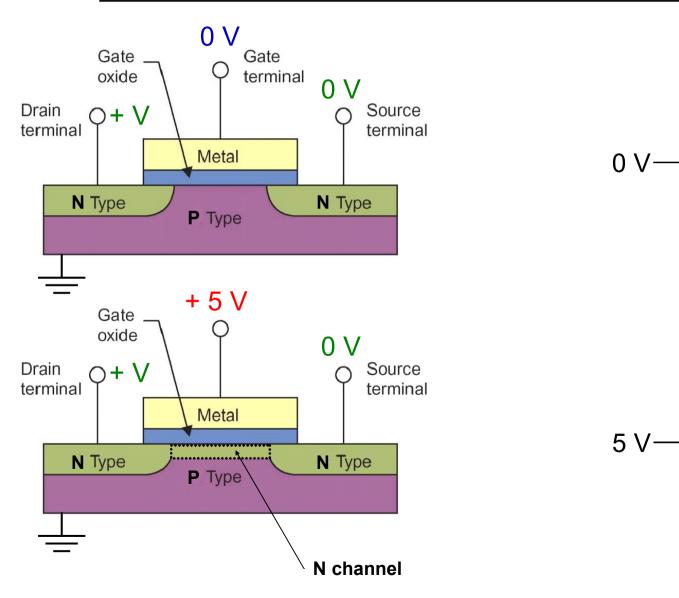
### **THE MOSFET TRANSISTOR: N-MOSFET**

+ voltage

0 V

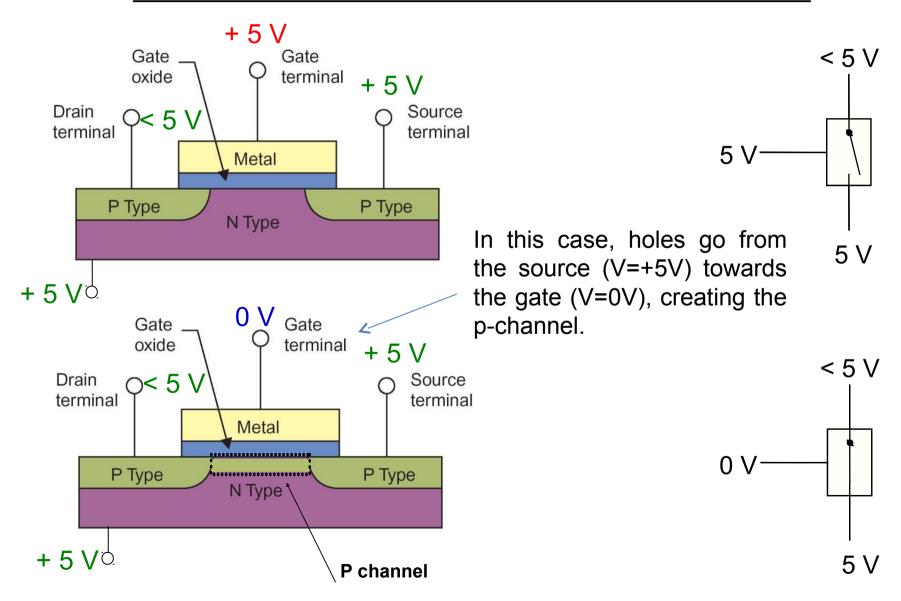
+ voltage

0 V

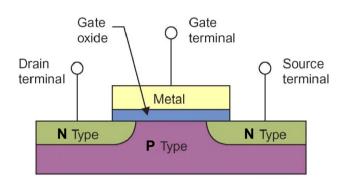


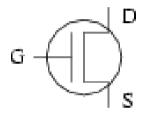
### **Transistor**

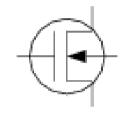
#### **THE MOSFET TRANSISTOR: P-MOSFET**



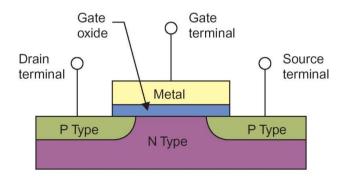
## MOSFET transistor: Symbols

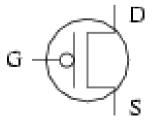


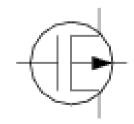




**N-MOSFET** 







**P-MOSFET** 

## Complementary MOS (CMOS) logic

a pair of transistors consisting of one n-channel and one p-channel MOSFET: extremely low power consumption

