

CRL-ITR-012 - Braze Bench Test



Site QA - CRL-ITR-012 - Braze Bench Test

First Activity: 17 Oct 2022 11:36am
Last Activity: 17 Oct 2022 11:36am

Checklist: no activity

Passed: 0
Failed: 0
N/A: 0

1.0 Test Sheet

1.1	Test Sheet Completed	
	BUILDING:	
	AREA / SYSTEM:	
	DRAWING No.	
	NAME OF WORKER:	
	ASSIGNED BRAZE ID.	
	JOINT TYPE INSPECTED:	
	INSPECTING SUPERVISOR	
1.2	Tube is cut by suitable means, ends are deburred & cleaned of any filings, and surfaces prepared with light grade emery paper.	
1.3	Joint fit has correct clearance and expanded end of tube (if applicable) is to correct length for pipe size - as per NDY specified requirements	
1.4	Heat from Oxy Acetylene torch is being applied uniformly to the fitting, and torch flame is slightly reducing/carburising.	
1.5	Silfos used is 15% and is being applied so that through capillary action is achieved around the entire joint.	
1.6	Shoulder build-up of Sipfos is just present and air cool.	of the brazed joint, and completed joint is left to
1.7	Sign Off Complete	
1.8	Signed off By AE Smith	
1.9	Signed off By Witness	
	Witness Name	
1.10	Signed off by Consultant	
	Consultant Name	

remove "as per NDY specified requirements"

Please remove this section

2.0 Med Lab Results

2.1	Document of Results
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