



CRL - Link Alliance

**Site QA ITP List
CRL-ITR-012 - Braze Bench Test**

Report summary



Name	Status	Last Activity
CRL-ITR-012 - Braze Bench Test - page 3	na	15 Apr 2024 4:49am

CRL-ITR-012 - Braze Bench Test



Site QA ITP List - CRL-ITR-012 - Braze Bench Test -

First Activity: 17 Oct 2022 11:36am
Last Activity: 15 Apr 2024 4:49am

Checklist: no activity

Passed: 0
Failed: 0
N/A: 0

Test Sheet

	Test Sheet Completed
	BUILDING:
	AREA / SYSTEM:
	DRAWING No.
	NAME OF WORKER:
	ASSIGNED BRAZE ID.
	JOINT TYPE INSPECTED:
	INSPECTING SUPERVISOR
	Tube is cut by suitable means, ends are deburred & cleaned of any filings, and surfaces prepared with light grade emery paper.
	Joint fit has correct clearance and expanded end of tube (if applicable) is to correct length for pipe size
	Heat from Oxy Acetylene torch is being applied uniformly to the fitting, and torch flame is slightly reducing/carburising.
	Silfos used is 15% and is being applied so that through capillary action is achieved around the entire joint.
	Shoulder build-up of Sipfos is just present around the entire circumference of the brazed joint, and completed joint is left to air cool.
	Sign Off Complete
	Signed off By AE Smith
	Signed off By Witness
	Witness Name
	Signed off by Consultant
	Consultant Name

Attachments

