

# **Bechtel Processing Pad – INSPECTION AND TEST PLAN**

<b>Details</b>											
ITP Activity:	Subgrade Preparation			Project:	EVA Copper						
ITP Number:	EVAMP001-THS-		Contract Number:		Date Lot Closed:						
Lot Number:				Client:	Harmony						
Location or Area:	Processing Pad	Processing Pad		Client Reference:		JSA/SWMS Ref:					
Chainage / Coordinates:				Contractor / Subcontractor / Supplier:		SOP Reference:					

No.	Inspection / Test Point	Responsibility	Method Conformance Criteria		Specification Clause	Frequency	Verification from Thiess / Inspector (H/W/R/M)				Records or Comments
	FOIII			Cilteria	Ciduse		THIESS (Initial)		Inspector (Initial)		Comments
1	Pre-Construction Pre-Construction										
1.	Drawings supplied most current IFC Retrieved from InEight	ENG	Visual	Reviewed drawing register	Reviewed drawing register	Prior to works	HP		W		
2.	Management Plans submitted and approved as per PMP	ENG	Visual	Approved Package MP's	Approved Package MP's	Prior to works	HP		W		
3.	Inspection Test Plan (ITP) submitted and approved	ENG	Visual	Approved ITP revision	Approved ITP revision	Prior to works	HP		W		
4.	Lot Register/ WBS submitted and approved	ENG	Visual	Approved WBS	Approved WBS	Prior to works	W		W		
5.	Check existing services and dial before you dig	ENV/ENG	Visual	Approved erosion and sediment control plan	EVAMP001-EVA- EN-PLA-0001	Prior to works	HP		HP		
6.	Underlying lot & ITP signed off and conforming	ENG	Visual	Topsoil stripping ITP signed off	Approved QMP	Prior to works	HP		W		

COR-QUA-ITP001 - Rev 7.0 PRINTED DOCUMENT IS UNCONTROLLED Revision Date: 9 November 2022

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#### **Quality Management**

## **Inspection and Test Plan**



2	Construction								
7.	Removal and replacement of unsuitable material	SV	Visual	Where directed by the client's representative remove and replace unsuitable material and dispose to waste at an approved location or as shown on the drawings.	EVAMP001-BEC- 3920-CV-SPE- 0001 rev0 Clauses 3.5.6 Unsuitable Material & 3.5.7 Disposal of Materials	As required	HP	HP	
8.	CBR values of subgrades under pavements, buildings & structures	ENG	Test	The materials exposed at subgrade level of cuttings are to have a minimum CBR of 3.  If CBR >3: CBR 2 excavate 150 mm below subgrade level and replace with compacted selected fill (minimum CBR 10). CBR 1 excavate 250 mm below subgrade level and replace with compacted selected fill (minimum CBR 10).	EVAMP001-BEC- 3920-CV-SPE- 0001 rev0 Clause 3.9.4.1 Subgrade Preparation for Structures & Pavement	Not Specified	HP	W	
9.	Subgrade preparation under foundations for structures	ENG	Test	Area to be ripped to 300mm in depth, moisture conditioned and compacted to not less than 100% of the maximum dry density (standard compaction)	EVAMP001-BEC- 3920-CV-SPE- 0001 rev0 Clauses 3.9.3 Compaction Standards, 3.9.4.1 Subgrade Preparation for Structures & Pavement	Normal Level of Testing: 1/500m2 3/visit Reduced Level of Testing: 1/1000m2 3/visit	HP	W	

## **Quality Management**

# **Inspection and Test Plan**



10.	Subgrade preparation under roadways & earthpads	ENG	Test	Area to be ripped to 150mm in depth, moisture conditioned and compacted to not less than 98% of the maximum dry density (standard compaction).	EVAMP001-BEC-3920-CV-SPE-0001 Clauses 3.9.3 Compaction Standards, 3.9.4.1 Subgrade Preparation for Structures & Pavement	Normal Level of Testing: 1/500m2 3/visit Reduced Level of Testing: 1/1000m2 3/visit	HP	,	N	
11.	Proof-roll subgrade surface	SV	Test	All subgrades and foundations shall be proof rolled using a 10,000L water truck loaded to 8 tonnes with dual tyres minimum pressure 600kPa driving at 3-10km/h. Any areas that show signs of visible movement to be rejected and reworked.	EVAMP001-BEC- 3920-CV-SPE- 0001 rev0 Clause 3.9.4.1 Subgrade Preparation for Structures & Pavement	As required	HP	F	ΙΡ	
12.	Surface level check/ and survey pick-up	Surv	Survey/ Test	Vertical Tolerances: General Earthworks +/-25mm Road subgrades, buildings/structures pads -25mm to +0mm Horizontal Tolerances: Road width -0mm to +250mm Grade Tolerances: Road +/-0.25% Pads +/-0.25%	EVAMP001-BEC- 3920-CV-SPE- 0001 rev0 Clause 3.11 Construction Tolerance	As required	HP	F	ΙΡ	
3			l _		Post Constructi	on				
13.	Works completed and update ITP/ Lot Register/ MDR and close out of GDP	ENG	Visual	GDP permits closed. ITP closed. Approved MDR	- EVAMP001- BEC-3920-CV- SPE-0001 rev0 - EVA PMP	As required	HP	ŀ	ΙP	

#### **Quality Management**

## **Inspection and Test Plan**



□ Conforman	ce to Specification	☐ Requires Reduires Reduires Reduires Requires Reduires Reduir	e-Work: (Provide			Non-Contormance	NCR No:	
Approved by	THIESS QA Representativ	re Date	Approved by 1	THIESS Project Manager	Date	Approved by Client		Date
Name (print):			Name (print):			Name (print):		
Signature:			Signature:			Signature:		

RESPONSIBILITY		METHOD		V	VERIFICATION TYPE		ITP REVISIONS					
Symbol	Legend	Symbol	Legend	Symbol	Legend	Rev No.	Amendment Details	Date	Approver			
С	Client	W	Written	HP	Hold							
SV	THIESS Supervisor	Α	Application	W	Witness							
Eng	THIESS Engineer	D	Design	R	Review							
Surv	Surveyor	S	Survey Data	М	Monitor							
SC	Subcontractor	V	Visual									
PM	Project Manager	Т	Test									
CM	Construction Manager	С	Certificate									
MC	Material Controller	TA	Test / Approval									
ENV	Enviro officer	М	Measure									

Please transfer information into THIESS Data System 'Inspection and Test' Register.