

CLIENT:	Watercare Services Limited	INSPECTION AND TEST DI AN EOD.	ITP No:	GAJV-ITP-00102_4.0
CONTRACT No. #	6661	INSPECTION AND TEST PLAN FOR:	JOB/ITP TITLE:	Air Valve Install
CONTRACT:	Central Interceptor	WORK DESCRIPTION: Air Valve Install at Creamery and Effluent Channel	PACKAGE No:	N/A
WORKPLACE NAME / ADDRESS:	Mangere Pump Station		CHAINAGE (if any):	Click or tap here to enter text.
DATE:	23/09/2022	CONTRACTOR NAME: GAJV	WORK AREA:	Rising Main
ENGINEERS NAME:	Waris Mohamad	SUBCONTRACTOR/S NAME: TBC	RELATD CEP No:	GAJV-CEP-00252
			SWMS No (if any):	N/A

The purpose of this Inspection and Test Plan is for identifying and tracking stages of completion and product traceability during all phases of construction.

**ISSUED FOR CONSTRUCTION** 

Packages: - Discrete components or work areas.

Inspection and Test Plan: A sequential work method statement capturing quality related requirements that provide evidence of conformance to specifications.

Inspection Check Sheet: A document detailing specific criteria to be checked and recorded, often developed to meet testing requirements of standards and / or technical specifications.

Punch List / Defects List: A list of minor rectification type tasks which need to complete to satisfy the term of the contract.

Surveillance: Ongoing monitoring

Hold Point: A notice of the event must be provided and shall not proceed with the work without the client or its representative being present unless authority to proceed has been provided by the client in writing. Signature required

Witness Point: A notice of the event must be provided. If the client representative is not present at the designated time and place, work may proceed.

LEGEND:W = WITNESS POINTH = HOLD POINTS= SURVEILLANCEGAJV = GHELLA ABERGELDIE JOINT VENTURES/C = SUBCONTRACTORWSL = ENGINEER REPRESENTATIVE

ACTIVITY No. #	DESCRIPTION	RESPONSIBILITY	REQUIREMENTS / REFERENCE	CONFORMANCE CRITERIA	METHOD	FREQUENCY/PROCESS HELD	HOLD/WITNESS REQUIREMENTS		RECORDS OR CHECKLISTS
140. #							TYPE	ATTENDANCE REQUIRED	
1.0 Prelin	ninaries								
1.1	Drawing	GAJV	IFC drawing	Latest issue of IFC drawings to be used for construction.	Review construction drawings.	Prior to construction.	Н	GAJV	Drawing register.
2.0. Fabri	cation and Material								
2.1	Stainless steel pipe	GAJV	Drawing no. 2012034.038 Rev E.	SS316L seamless SCH.80 pipe.	Review material certificate.	Upon delivery.	Н	GAJV	Material certificate.
2.2	Flanges	GAJV	Drawing no. 2012034.038 Rev E.	DN450, AS2129 table D flange with hole as per detail E of drawing 2012034.038.  DN150, EN1092 PN16 RF flange, SS316L.	Review material certificate.	Upon delivery.	Н	GAJV	Material certificate.
2.3	Gaskets	GAJV	Drawing no. 2012034.038 Rev E.	DN450 3mm EPDM gasket to AS2129.  DN150 2mm James Walker INCA or approved to suit EN1092.	Review material certificate.	Upon delivery.	Н	GAJV	Material certificate.



## **INSPECTION TEST PLAN**



2.4	Bolts/nuts/washers	GAJV	Drawing no. 2012034.038 Rev E.	Stainless steel bolt set, bolt with hex nut and 2 washers, M20×8/set. Bolt: A4-70. Nut: A4-80. Washer: Class 100 HV.	Review material certificate.	Upon delivery.	Н	GAJV	Material certificate.
2.5	Gate valve	GAJV	Drawing no. 2012034.038 Rev E. MS-15, MS-15P.	Clockwise closing gate valve with EN1092, PN16 flange.	Review material certificate.	Upon delivery.	Н	GAJV	Material certificate.
2.6	Air relief valve	GAJV	Drawing no. 2012034.038 Rev E. MS-40P.	RF, EN1092 PN16, Vent-O-Max RGX or approved equivalent.	Review material certificate.	Upon delivery.	Н	GAJV	Material certificate.
2.7	Welding procedure	GAJV	General Mechanical Construction Standard - Section 6. ASME 9.	Procedure Qualification Record (PQR).	Review procedure.	Before delivery.	Н	GAJV	Approved WPS and PQR.
2.8	Weld cleaning	GAJV	ASME B31.3	Pickling and passivation to be done on all welds prior to delivery.	Review procedure.	Before delivery.	Н	GAJV	Pickling and passivation procedure. Supplier QA
2.9	Welding consumable	GAJV	General Mechanical Construction Standard - Section 6. ASME II.	As per ASME II, Part C.	Review certs.	Before delivery.	Н	GAJV	Consumable certificates.
2.10	Welder qualification	GAJV	General Mechanical Construction Standard - Section 6. ASME IX.	Qualification approved as per ASME IX.	Review qualification.	Before fabrication.	Н	GAJV	Welder qualification certified.
2.11	Non-destructive testing (NDT)	GAJV	General Mechanical Construction Standard - Section 6. ASME V. ASME B31.3.	ASME V and ASME B31.3.	Review test certificates.	Before delivery.	Н	GAJV	NDT report.
2.12	NDT operator qualification	GAJV	General Mechanical Construction Standard - Section 6. ASME V.	Valid qualification.	Review qualification.	Before test.	Н	GAJV	Qualification record.
2.13	PE pipe	GAJV	Drawing no. 2012034.038 Rev E, 2012034.090 Rev A, 2012034.091 Rev A, 2012034.092 Rev A. 203 The Supply of Polyethylene (PE) Pipes and Fittings and 203P The Supply of Polyethylene (PE) Pipes and Fittings.	PE 100 pipe. SDR as per drawing 2012034.038, 2012034.090, 2012034.091, 2012034.092. Pipe size: DN160.	Review material certificate.	Upon delivery.	Н	GAJV	QA record of the pipe.





2.14	PE pipe fitting	GAJV	Drawing no. 2012034.038 Rev E, 2012034.090 Rev A, 2012034.091 Rev A, 2012034.092 Rev A. 203 The Supply of Polyethylene (PE) Pipes and Fittings and 203P The Supply of Polyethylene (PE) Pipes and Fittings.	PE 100 pipe. SDR as per drawing 2012034.038, 2012034.090, 2012034.091, 2012034.092. Pipe size: DN160.	Review material certificate.	Upon delivery.	Н	GAJV	QA record of the pipe fitting.
2.15	Electrofusion test sample	GAJV	Section 225 - Installation of PE Pipelines, Section 225.16.	Pre-construction test weld results pass.	Review test certificates.	Before site works.	Н	WSL	Passed test results.
2.16	Trench bedding and surround	GAJV	Drawing no.2010070.005 Rev C.	Trench bedding and surround to be SAP7.	Submit MAR to WSL.	Before site works.	Н	WSL	Material certificate, approved MAR.
3.0 Con	struction								
3.1	Compaction test for backfill	GAJV	General Civil Construction Standard.	Backfill compacted to 95% MDD.	Nuclear density meter (NDM) test.	Before fixing reinforcing.	Н	GAJV	NDM test results.
3.2	Formwork install	GAJV	Drawing no. 2012034.038 Rev E.	Dimensions are as per drawing 2012034.038.	Visual inspection.	Pre-pour.	W	GAJV	Concrete inspection checksheet.
3.3	Reinforcing placement	GAJV	Drawing no. 2012034.038 Rev E.	Reinforcing to have minimum 75mm cover at the bottom and 50mm cover at the top.	Visual inspection.	Once reinforcing is placed.	W	GAJV	Concrete inspection checksheet.
3.4	Concrete testing	GAJV	Cylinder for compression strength testing.	To be 30MPa in 28 days.	Cylinder test.	Requested at the time of order.	W	WSL	Concrete test results.
3.5	Concrete pour	GAJV	Concrete pour complete.	Concrete finish to be U5.	Visual inspection.	Pre-pour and post pour.	Н	WSL	Concrete inspection checksheet.
3.6	Gasket install	S/C	Drawing no. 2012034.038 Rev E. General Mechanical Construction Standard - Section 8.	Correct size and correct gasket in place.	Visual inspection.	During and post install.	W	GAJV	Flanged connection checklist.
3.7	Bolts lubricated prior to install	S/C	Drawing no. 2012034.038 Rev E. General Mechanical Construction Standard - Section 8.	Bolts have lubrications. Lubrication to be nickel anti-seize compound.	Visual inspection.	During and post install.	W	GAJV	Flanged connection checklist.
3.8	Pipes and instruments assembled in the correct position and orientation	S/C	Drawing no. 2012034.038 Rev E.	Pipe and instruments installed in correct order as per drawing no. 2012034.038 Rev E.	Visual inspection.	Post install.	W	GAJV	Flanged connection checklist.
3.9	Valve operational (before and after installation)	S/C	Valve manual.	Valve opens and closes fully.	Visual inspection.	Pre and Post install.	W	GAJV	Flanged connection checklist.
3.10	All flanges to have correct number of bolts and bolts to be tightened to specified torque.	S/C	Drawing no. 2012034.038 Rev E – Note 3. General Mechanical Construction Standard - Section 8.3.2.	All flanges have the correct number of bolts required.  DN450 flanges to be torqued to 250Nm in 110Nm increments.  DN150 flanges to be torqued to 138Nm.	Visual inspection.	Post install.	W	GAJV	Flanged connection checklist.  Torque meter calibration record.



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				Torque meter calibration record.					
3.11	Weld surface preparation	S/C	PIPA POP001 — Electrofusion Jointing of PE Pipes and Fittings for Pressure Applications - Issue 8.1 August 2021.	Surface cleaned before peeling pipe. Correct pipe peeling tool used - Metal files, rasps, emery paper etc are NOT to be used. Surface cleaned with an authorised Isopropanol impregnated pipe wipe.	Visual inspection.	During pipe peeling.	Н	WSL	PE pipe install checklist.
3.12	Electrofusion construction weld test	S/C	Section 225 - Installation of PE Pipelines, Section 225.16.	Construction test weld results pass.	Weld test result.	During pipe welding.	W	WSL	PE pipe install checklist.
3.13	Trench bedding	GAJV	Drawing no.2010070.005 Rev C.	Trench bedding as per 2010070.005 - Rev C, Granular Surround. Bedding to be minimum 150mm. Compaction to be 95% MDD or 32CIV. Backfill in 230mm layers	Visual inspection. Clegg test	Prior to pipe laying.	W	GAJV	PE pipe install checklist. Clegg value recorded on checklist.
3.14	Pipe install	GAJV	Drawing no.2012034.090 Rev A.	Pipe installed at the correct invert level.	Visual inspection.	Prior to trench fill.	W	GAJV	PE pipe install checklist.
3.15	Trench surround	GAJV	Drawing no.2010070.005 Rev C, General Civil Construction Standards.	Trench surround as per 2010070.005 - Rev C, Granular Surround. Pipe surround to be 150mm cover. Compaction to be 95% MDD or 32CIV. Backfill in 230mm layers	Visual inspection. Clegg test.	Prior to backfill.	W	GAJV	PE pipe install checklist. Clegg value recorded on checklist.
3.16	Tracer wire and label strip	GAJV	AS/NZS 2033.	Tracer wire and label strip installed the trench surround.	Visual inspection.	Prior to backfill.	W	GAJV	PE pipe install checklist and photo.
3.17	Trench backfill	GAJV	AS/NZS 2033, General Civil Construction Standards.	Backfill over pipe surround as per AS/NZS 2033 - Section 5. Compaction to be 95% MDD or 32CIV. Backfill in 230mm layers	Visual inspection. Clegg test	Once backfill is complete.	W	GAJV	PE pipe install checklist. Clegg value recorded on checklist.
3.18	As-builts	GAJV	-	As Built surveys to be completed	Record any changes.	During construction.	W	WSL	Asbuilt Survey
3.19	Install Odour Bed 3 South ARV Leacheate Pipework	GAJV	As per DWG2012034.114	Pipe support clamps to be spaced at maximum 2m centres.  DN50 PN12 PVC pipe to be used Proposed PVC pipe to be fixed at a minimum grade of 1:180	Visual inspection	During installation	W	WSL	Delivery Dockets, Pipe installation checksheet
3.20	Connection to Manhole	GAJV	As per DWG2012034.114 As per DWG2001151.018	150mm concrete surround to 160dia uPvc	Visual inspection	During installation	W	WSL	Pipe installation checksheet



## **INSPECTION TEST PLAN**

ITEM	QA DOCUMENT CHECKLIST	TICK APPROPRIATE BOX	COMMENTS	ITEM	QA DOCUMENT CHECKLIST	TICK APPROPRIATE BOX	COMMENTS
1	Completed Inspection and Test Plan			12	Check sheets Completed and signed		
2	Material Delivery Dockets (if applicable)			13	Independent Reviewer Report		
3	Incoming Material Inspection Checklist			14	Operation and Maintenance Manuals (if applicable)		
4	All Aconex Mails Closed-Out - Related to Lots			15	Warranties / Guarantees (if applicable)		
5	Conformance Certificates (if applicable)			16	Producer Statements		
6	Test Reports			17	Compliance Statement		
7	Engineers Red-Line mark ups			18	Relevant RFIs -		
8	As Built Survey			19	Instructions -		
9	Photos			20	Factory Acceptance Test (if applicable)		
10	Geotechnical Site Inspection Report (if applicable)			21	Other -		
11	QA Engineer Site Inspection Report			22	Other -		

## **CONFORMANCE / VERIFICATION STATEMENT** This closed lot conforms in all respects with the standards and requirements specified in the Contract Documents. The lot verification records are complete, and any non-conformances have been closed out in accordance with the Projects requirements. Construction Lot checked by the Senior Project Engineer responsible for the works PRINT NAME SIGNATURE DATE Click or tap here to enter text. Click or tap to enter a date. Construction Lot verified and closed by Quality Management Representative SIGNATURE PRINT NAME DATE Click or tap here to enter text. Click or tap to enter a date. Independent Verification Review (if required) by: SIGNATURE PRINT NAME Click or tap here to enter text. DATE Click or tap to enter a date.