

## **Set Screw Rigid Couplings**





Dayton

For soft or predrilled shafts in applications where alignment is critical, no backlash is desired, and flexibility is not required. Lock onto shaft by tightening alloy cup point socket set screws. Dayton brand has 2 screws. Ruland brand rigid shaft couplings are precision honed with 4 screws.

| Bore<br>Dia.        | Outside<br>Dia.       | Overall<br>Length | Screw<br>Size                | Keyway<br>Width | Max.<br>Torque | Max.<br>RPM | Mfr.<br>Model | Item<br>No. |
|---------------------|-----------------------|-------------------|------------------------------|-----------------|----------------|-------------|---------------|-------------|
| <b>Dayton Zinc-</b> | Plated Steel          |                   |                              |                 | - 1-           |             |               | -           |
| Without Key         | way                   |                   |                              |                 |                |             |               |             |
| 1⁄4 in              | 1/2 in                | 3∕4 in            | #10-32                       | _               | 70 in-lb       | 3,500 RPM   | 6L012         | 6L012       |
| 5∕16 in             | 5⁄8 in                | 1 in              | #10-32                       | _               | 90 in-lb       | 3,500 RPM   | 6L013         | 6L013       |
| 3⁄8 in              | 3⁄4 in                | 1 in              | 1/4"-28                      | _               | 180 in-lb      | 3,500 RPM   | 6L014         | 6L014       |
| With Keyway         |                       |                   |                              |                 |                |             |               |             |
| ½ in                | 1 in                  | 1 ½ in            | 1/4"-28                      | 1⁄8 in          | 240 in-lb      | 3,500 RPM   | 6L015         | 6L015       |
| 5⁄8 in              | 1 ¼ in                | 2 in              | 5/16"- <b>18</b>             | 3∕16 in         | 475 in-lb      | 3,500 RPM   | 6L016         | 6L016       |
| 3∕4 in              | 1 ½ in                | 2 in              | 5/16" <b>-18</b>             | 3∕16 in         | 575 in-lb      | 3,500 RPM   | 6L017         | 6L017       |
| 7⁄8 in              | 1 ¾ in                | 2 in              | <sup>5</sup> ⁄16" <b>-18</b> | 3∕16 in         | 660 in-lb      | 1,800 RPM   | 6L018         | 6L018       |
| 1 1/8 in            | 2 1/8 in              | 3 in              | 3/8"-16                      | 1⁄4 in          | 1,200 in-lb    | 1,800 RPM   | 3ZN53         | 3ZN53       |
| 1 ¼ in              | 2 1/4 in              | 4 in              | 3/8"-16                      | 1/4 in          | 1,300 in-lb    | 1,800 RPM   | 3ZN50         | 3ZN50       |
| 1 ½ in              | 2 ½ in                | 4 ½ in            | 3/8"-16                      | 3⁄8 in          | 1,600 in-lb    | 1,800 RPM   | 3ZN52         | 3ZN52       |
| 1 % in              | 2 % in                | 4 ½ in            | 3/8"-16                      | 5∕16 in         | 1,500 in-lb    | 1,800 RPM   | 3ZN51         | 3ZN51       |
| 1 in                | 2 in                  | 3 in              | 5/16"- <b>18</b>             | 1/4 in          | 750 in-lb      | 1,800 RPM   | 6L019         | 6L019       |
| Ruland 1215         | <b>Black Oxide Le</b> | ad Free Steel     |                              |                 |                |             |               |             |
| Without Key         |                       |                   |                              |                 |                |             |               |             |
| 1/4 in              | 5% in                 | 1 in              | #10-32                       | _               | 80 in-lb       | 4,000 RPM   | SCX-4-4-F     | 2AEK6       |
| 5∕16 in             | 7⁄8 in                | 1 ¾ in            | 1/4"-20                      | _               | 150 in-lb      | 4,000 RPM   | SCX-5-5-F     | 2AEK7       |
| 3⁄8 in              | 7⁄8 in                | 1 ¾ in            | 1/4"-20                      | _               | 200 in-lb      | 4,000 RPM   | SCX-6-6-F     | 2AEK8       |
| With Keyway         | 1                     |                   |                              |                 |                |             |               |             |
| ½ in                | 1 1/8 in              | 1 ¾ in            | 1/4"-20                      | 1/8 in          | 240 in-lb      | 4,000 RPM   | SCC-8-8-F     | 2AEK5       |
| 5⁄8 in              | 1 5/16 in             | 2 in              | <sup>5</sup> ⁄16" <b>-18</b> | 3∕16 in         | 475 in-lb      | 4,000 RPM   | SCC-10-10-F   | 2ARD3       |
| 3∕4 in              | 1 ½ in                | 2 1/4 in          | 5/16" <b>-18</b>             | 3∕16 in         | 600 in-lb      | 4,000 RPM   | SCC-12-12-F   | 2ARD4       |
| 7∕8 in              | 1 % in                | 2 ½ in            | 5/16" <b>-18</b>             | 3∕16 in         | 675 in-lb      | 4,000 RPM   | SCC-14-14-F   | 2ARD5       |
| 1 in                | 1 ¾ in                | 3 in              | 5/16"-18                     | 1/4 in          | 750 in-lb      | 4,000 RPM   | SCC-16-16-F   | 2ARD6       |
| 1 1/8 in            | 1 % in                | 3 1/8 in          | 3⁄8"-16                      | 1/4 in          | 1,200 in-lb    | 4,000 RPM   | SCC-18-18-F   | 2ARD7       |
| 1 1/4 in            | 2 1/16 in             | 3 1/4 in          | 3/8"-16                      | 1/4 in          | 1,350 in-lb    | 4,000 RPM   | SCC-20-20-F   | 2ARD8       |
| 1 ¾ in              | 2 ½ in                | 3 % in            | 3/8"-16                      | 5∕16 in         | 1,450 in-lb    | 4,000 RPM   | SCC-22-22-F   | 2AEK3       |
| 1 ½ in              | 2 % in                | 3 % in            | 3⁄8"-16                      | 3⁄8 in          | 1,600 in-lb    | 4,000 RPM   | SCC-24-24-F   | 2AEK4       |



Dayton Zinc-Plated Steel without Keyway



Ruland 1215 Black Oxide Lead-Free Steel with Keyway

## 1- and 2-Pc. Clamp Rigid Couplings

Max. rpm: 4000 Black oxide steel

For applications where alignment is critical, no backlash is desired, and flexibility is not required. Wrap around hard or soft shafts without marring. Utilize vibration-resistant socket cap screws. The 2-pc. designs are easy to install; no need to disassemble machinery or components.

| Bore<br>Dia.     | Outside<br>Dia.      | Overall<br>Length | Screw<br>Size | Keyway<br>Width | Max.<br>Torque | ltem<br>No. |
|------------------|----------------------|-------------------|---------------|-----------------|----------------|-------------|
| pc. Without Keyw | ay                   |                   |               |                 | •              |             |
| 1/4 in           | 5% in                | 1 1/8 in          | #4-40         | _               | 25 in-lb       | 3ZN29       |
| 5/16 in          | 11/ <sub>16</sub> in | 1 1/8 in          | #4-40         | _               | 60 in-lb       | 3ZN30       |
| 3% in            | 7⁄8 in               | 1 % in            | #6-32         | _               | 190 in-lb      | 3ZN31       |
| ½ in             | 1 1/8 in             | 1 ¾ in            | #8-32         | _               | 480 in-lb      | 3ZN32       |
| 5⁄8 in           | 1 5/16 in            | 2 in              | #10-32        | _               | 940 in-lb      | 3ZN33       |
| 3/4 in           | 1 ½ in               | 2 1/4 in          | 1/4"-28       | _               | 1,950 in-lb    | 3ZN34       |
| 7% in            | 1 % in               | 2 ½ in            | 1/4"-28       | _               | 2,280 in-lb    | 3ZN35       |
| 1 in             | 1 ¾ in               | 3 in              | 1/4"-28       | _               | 2,600 in-lb    | 3ZN36       |
| pc. With Keyway  |                      |                   |               |                 | ·              |             |
| ½ in             | 1 1/8 in             | 1 ¾ in            | #8-32         | 1/8 in          | 480 in-lb      | 3ZN57       |
| 5⁄8 in           | 1 5/16 in            | 2 in              | #10-32        | 3∕16 in         | 940 in-lb      | 3ZN58       |
| 3/4 in           | 1 ½ in               | 2 1/4 in          | 1/4"-28       | 3/16 in         | 1,950 in-lb    | 3ZN59       |
| 7% in            | 1 % in               | 2 ½ in            | 1/4"-28       | 3/16 in         | 2,280 in-lb    | 3ZN60       |
| 1 in             | 1 ¾ in               | 3 in              | 1/4"-28       | 1/4 in          | 2,600 in-lb    | 3ZN61       |
| pc. Without Keyw | ay                   |                   |               |                 |                |             |
| 3⁄8 in           | 7⁄8 in               | 1 % in            | #6-32         | _               | 190 in-lb      | 3ZN43       |
| ½ in             | 1 1/8 in             | 1 ¾ in            | #8-32         | _               | 480 in-lb      | 3ZN44       |
| 5% in            | 1 5/16 in            | 2 in              | #10-32        | _               | 940 in-lb      | 3ZN45       |
| 3/4 in           | 1 ½ in               | 2 1/4 in          | 1/4"-28       | _               | 1,950 in-lb    | 3ZN46       |
| 7⁄8 in           | 1 % in               | 2 ½ in            | 1/4"-28       | _               | 2,280 in-lb    | 3ZN47       |
| 1 in             | 1 ¾ in               | 3 in              | 1/4"-28       | _               | 2,600 in-lb    | 3ZN48       |
| pc. With Keyway  |                      |                   |               |                 | ·              |             |
| ½ in             | 1 1/8 in             | 1 ¾ in            | #8-32         | 1/8 in          | 480 in-lb      | 3ZN66       |
| 5/8 in           | 1 5/16 in            | 2 in              | #10-32        | 3/16 in         | 940 in-lb      | 3ZN67       |
| 3/4 in           | 1 ½ in               | 2 1/4 in          | 1/4"-28       | 3/16 in         | 1,950 in-lb    | 3ZN68       |
| 7⁄8 in           | 1 % in               | 2 ½ in            | 1/4"-28       | 3/16 in         | 2,280 in-lb    | 3ZN69       |
| 1 in             | 1 ¾ in               | 3 in              | 1/4"-28       | 1/4 in          | 2.600 in-lb    | 3ZN70       |



1-pc. Without Keyway



2-pc. With Keyway

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