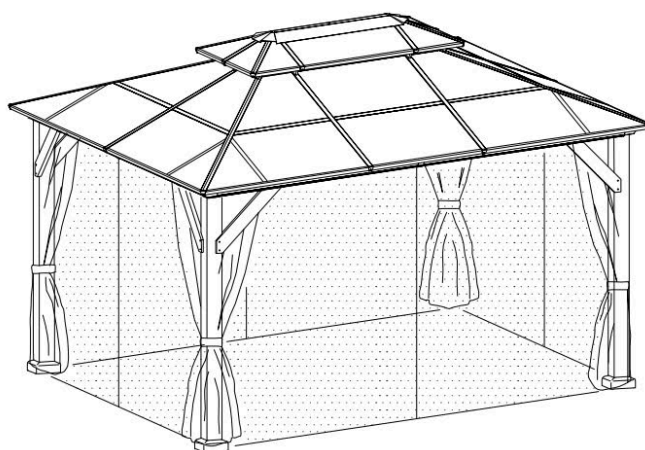


10*13 FT



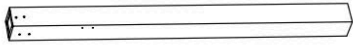
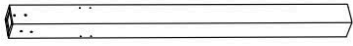

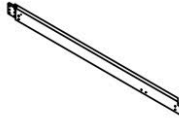











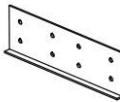




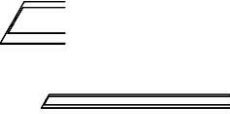

GA2003-2


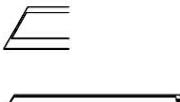
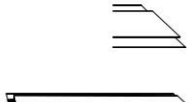


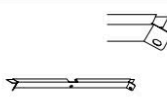

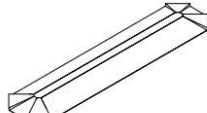


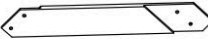
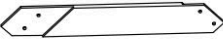
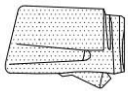








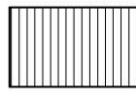
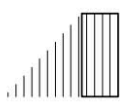
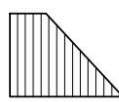
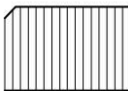
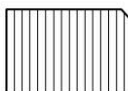











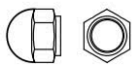



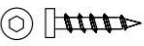








At least need 3 people work together


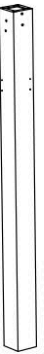




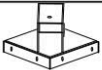
REQUIRED TOOLS



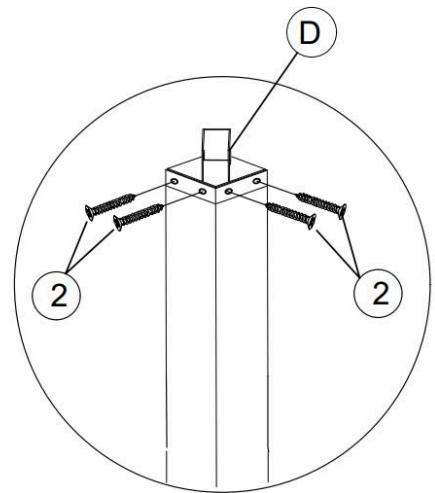
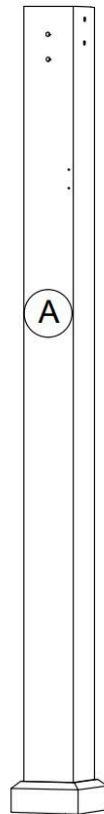
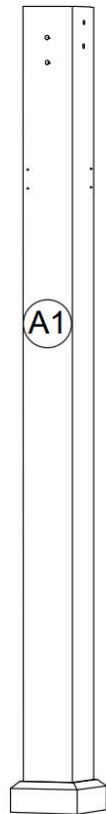
2				
	A 2x		A1 2x	
				
	B 2x		B1 2x	
				
	B2 2x		B3 2x	
				
	C 4x	C1 4x	Ea 4x	
				
	Eb 4x	E2 6x	G6 2x	
				
	G1 4x	G2 4x	G4 2x	
				
	P 8x	D 4x	D1 4x	D2 6x
				
	E1 6x	F1 4x	F2 4x	

3	 F 2x	 F3 4x	 F4 4x	 G 2x
	 G3 2x	 G5 2x	 L 1x	 M 1x
	 U 112x	 W2 6x	 H 4x	 H1 4x
	 T1 4x	 T 4x	 N 12x	 N1 12x
	 J 4x	 J1 4x		
	 R1 4x	 R2 4x	 R3 2x	 Q 4x
	 Q1 4x	 Q2 4x	 Q3 4x	 Q4 4x
	 Q5 4x	 Q6 4x		

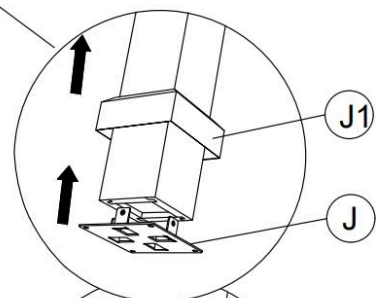
	 M6x16 1 86x	 ST4.8x20 2 6x	 M5x12 3 12x	 M6 4 1x
	 5 2x	 6 1x	 M6x25 7 1x	
	 M8 9 64x	 M8x135 10 16x	 11 80x	 M8x53 12 16x
	 ST6x40 13 16x	 ø8*180 14 8x	 M6*35 15 8x	 M6x40 16 16x
	 M8 17 2x	 M8x42 18 32x	 ST5x30 19 16x	 ST6x65 20 8x
	 S4 21 1x			
4				


A 2x

A1 2x

U 4x

J 4x
 ST5x30
19 16x
 ST4.8x20
2 16x

D 4x
5

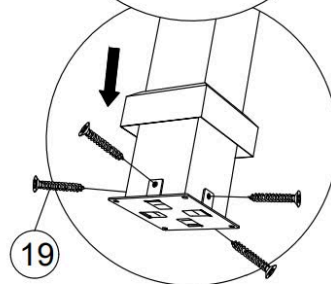
<1>



STEP1



STEP2





(B) 2x



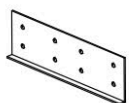
(B1) 2x



(B2) 2x



(B3) 2x

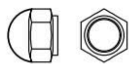


(P) 8x



M8*42mm

(18) 32x

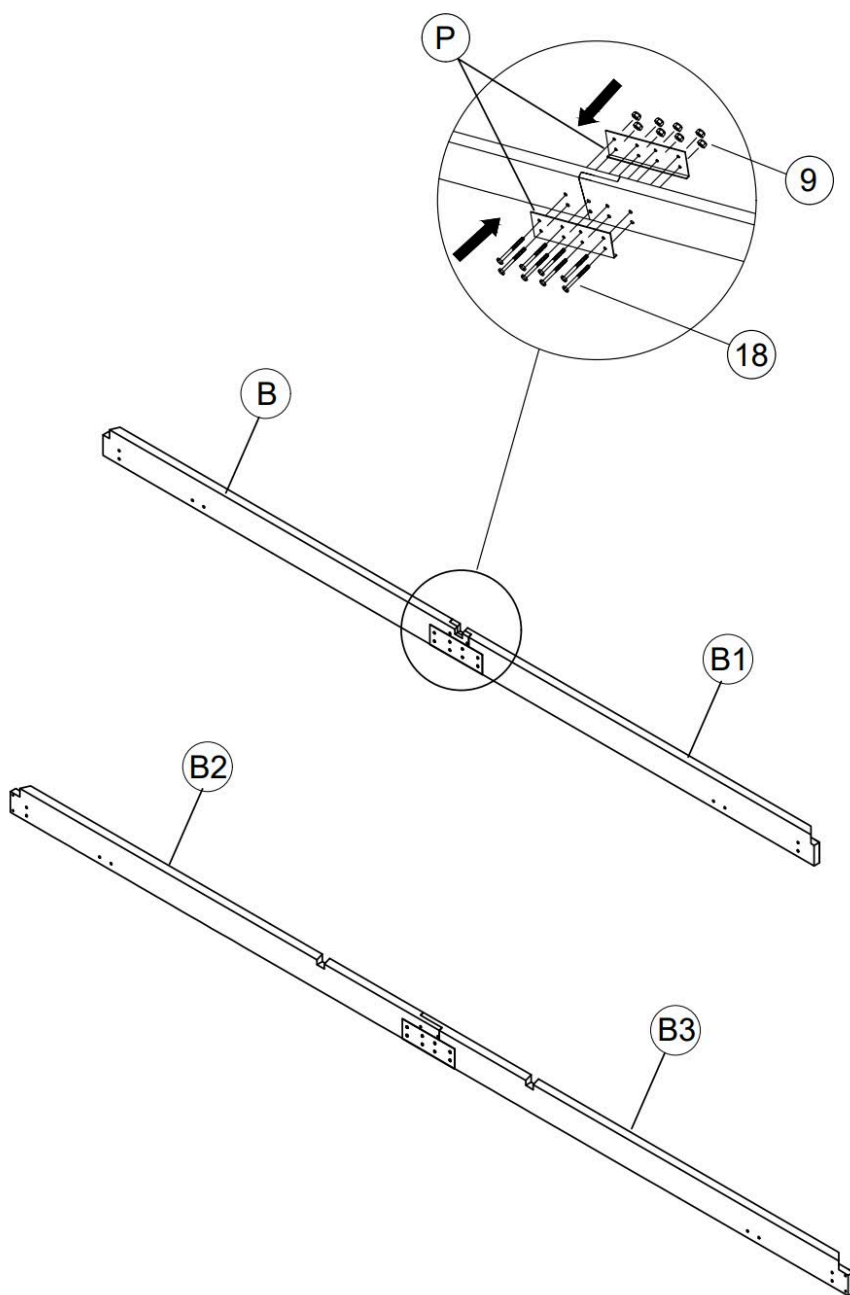



M8

(9) 32x

6

<2>

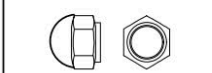


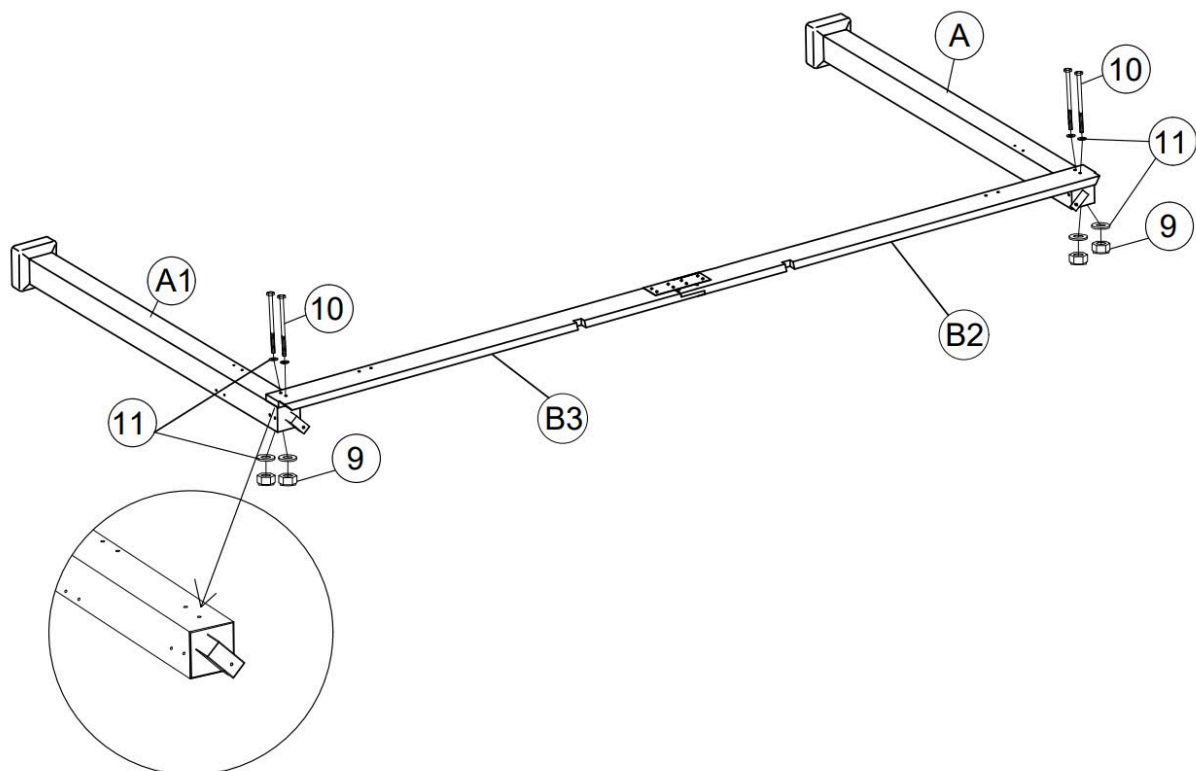
 **<3>**
M8*135mm

(10) 8x


ø20*1.4mm

(11) 16x


(9) 8x M8



7

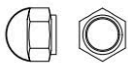


M8*135mm

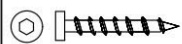
10 8x



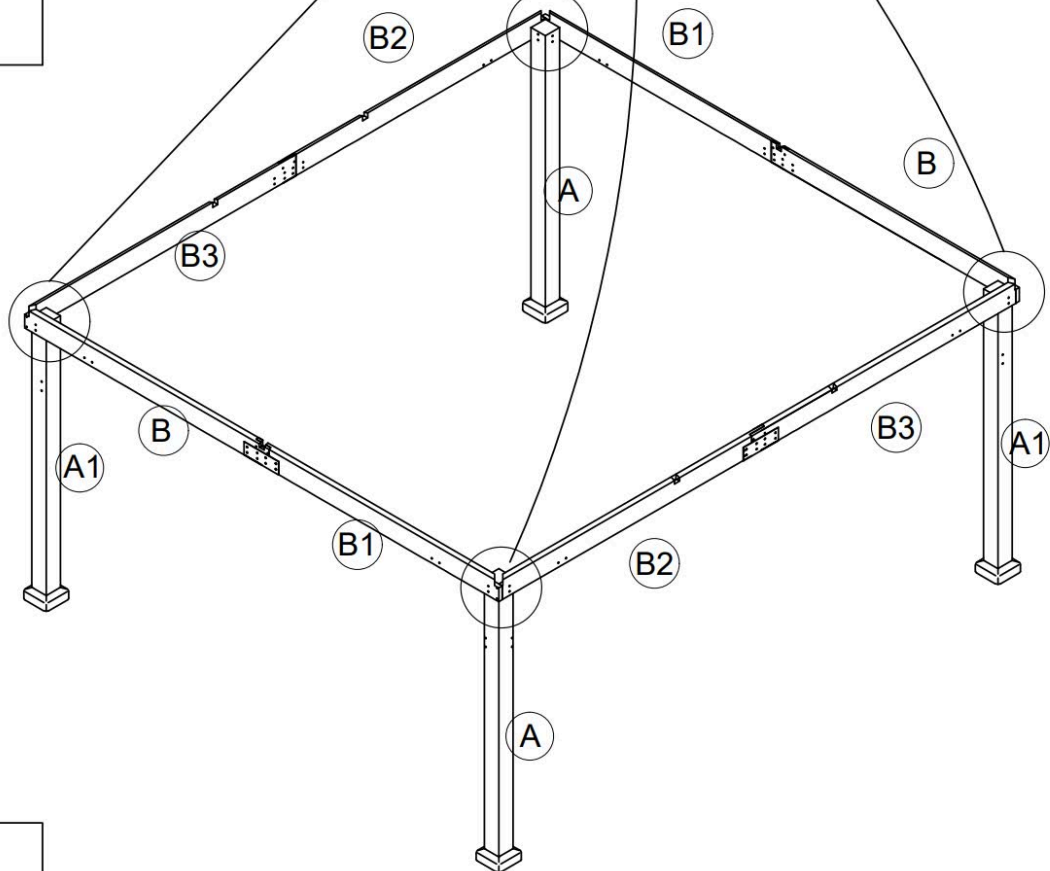
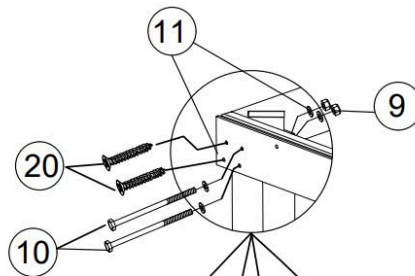
11 16x



9 8x



20 8x



8



M8*53mm

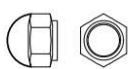
<5>

12 16x



ø20*1.4mm

11 32x



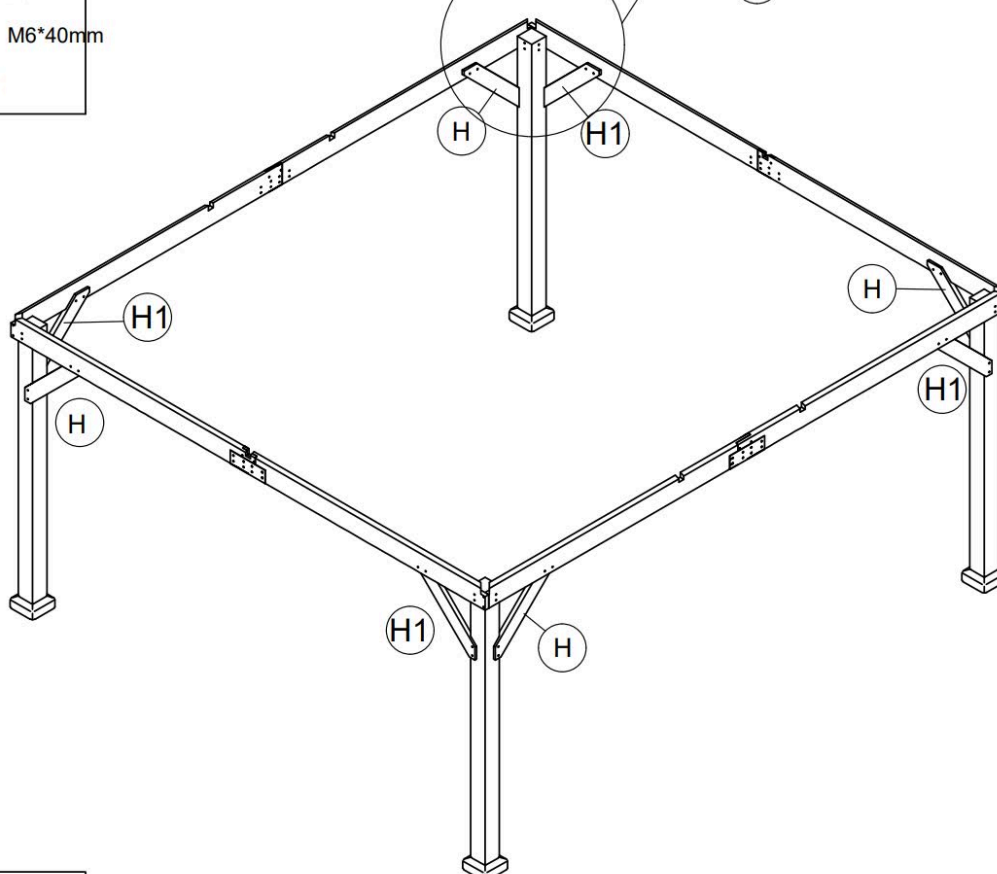
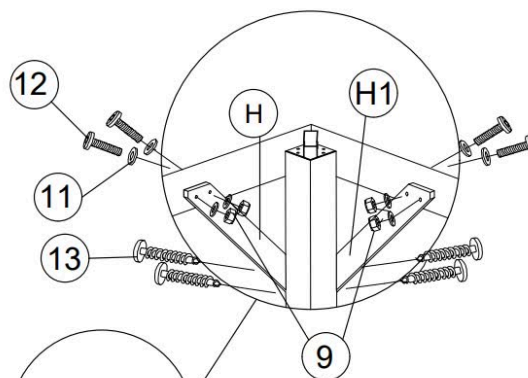
M8

9 16x



M6*40mm

13 16x



9



L 1x



1 8x M6x16



Ea 4x



Eb 4x



D1 4x



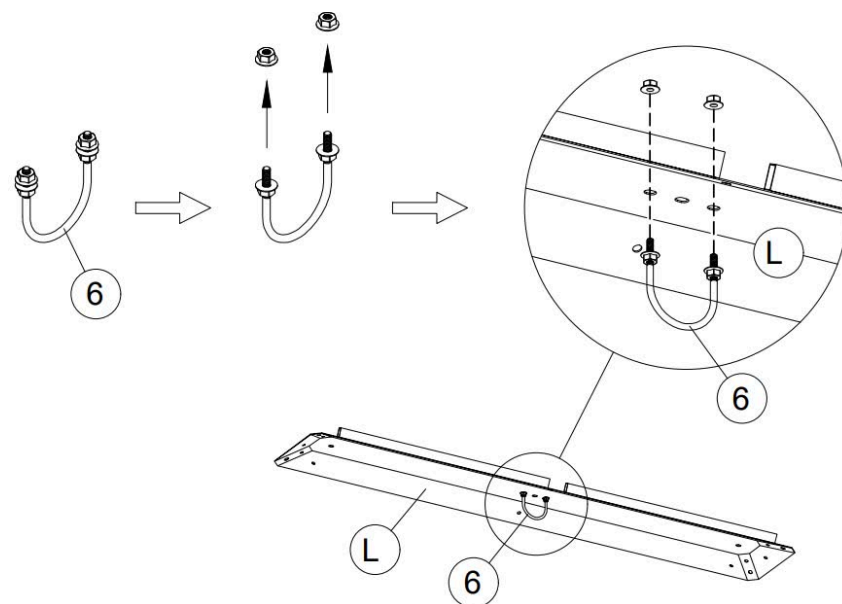
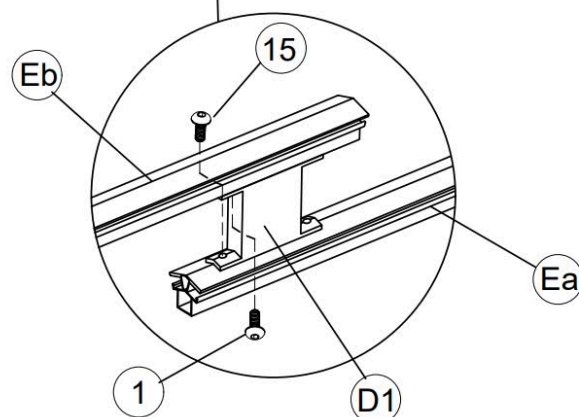
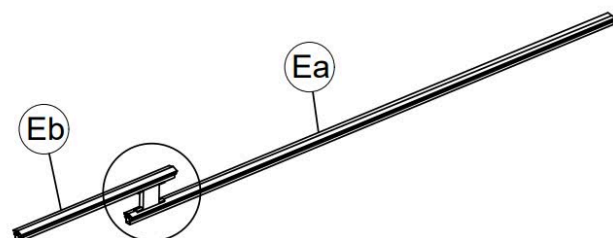
6 1x



15 8x M6*35

10

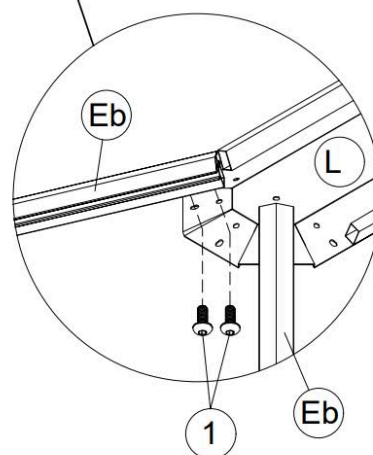
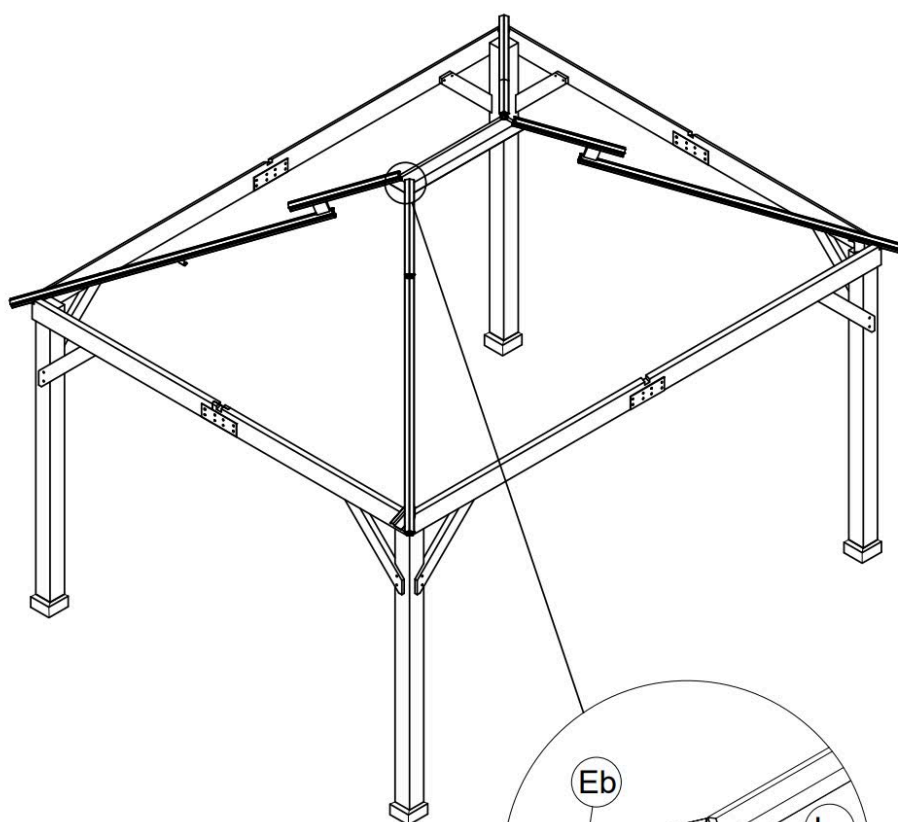
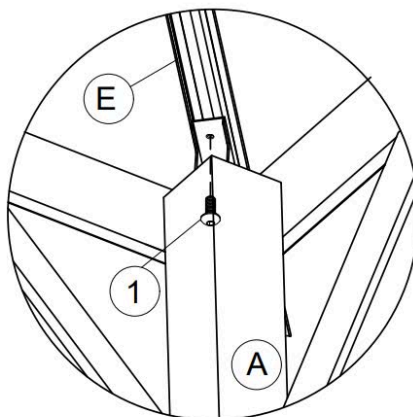
<6>





<7>

M6x16
1 12x



11



(E1) 6x



(E2) 6x



(D2) 6x



(1) 36x
M6x16



(W2) 6x



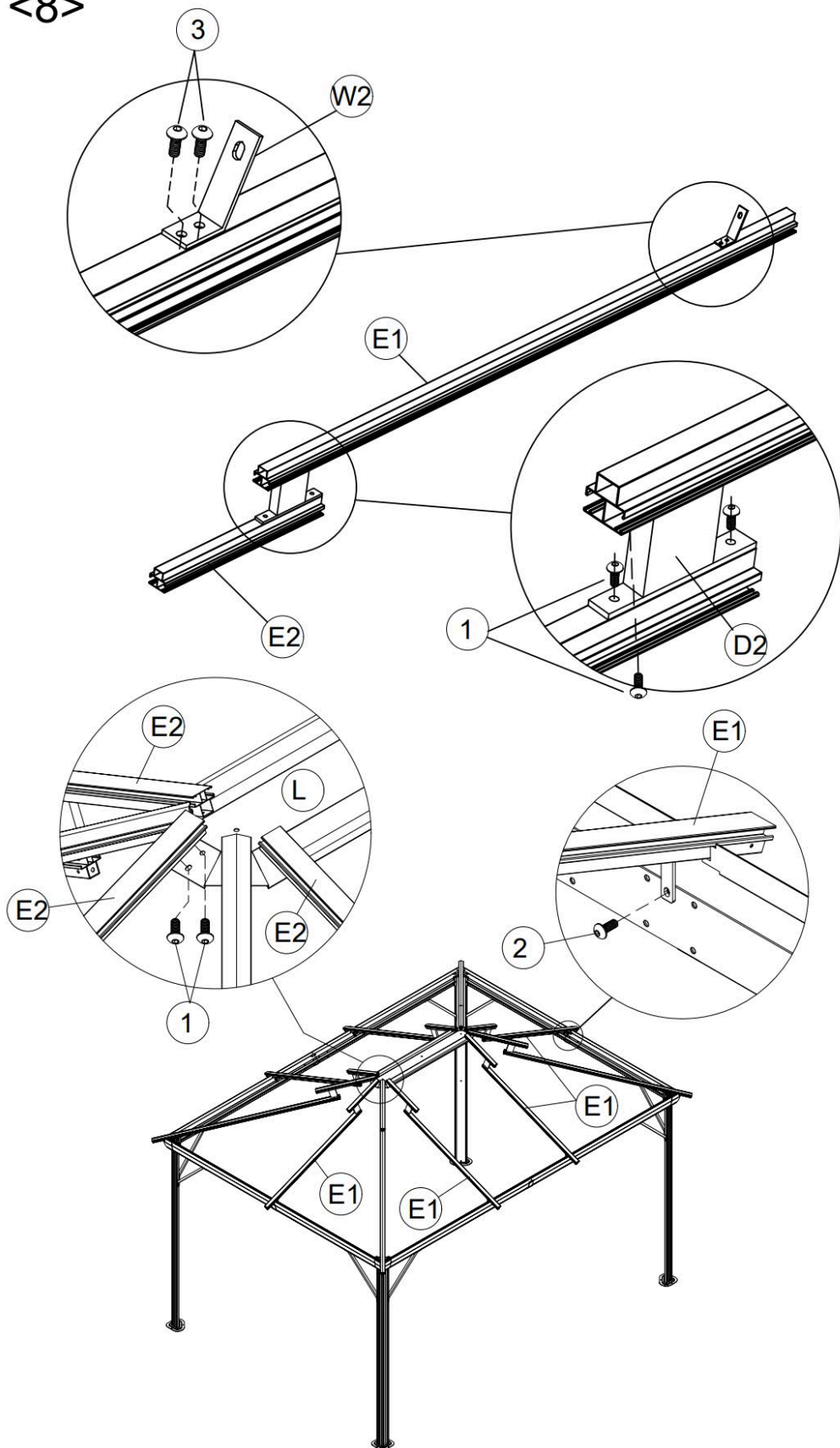
(3) 12x
M5*12

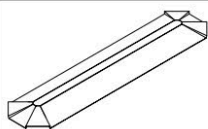


(2) 6x
ST4.8x20

12

<8>





(M) 1x

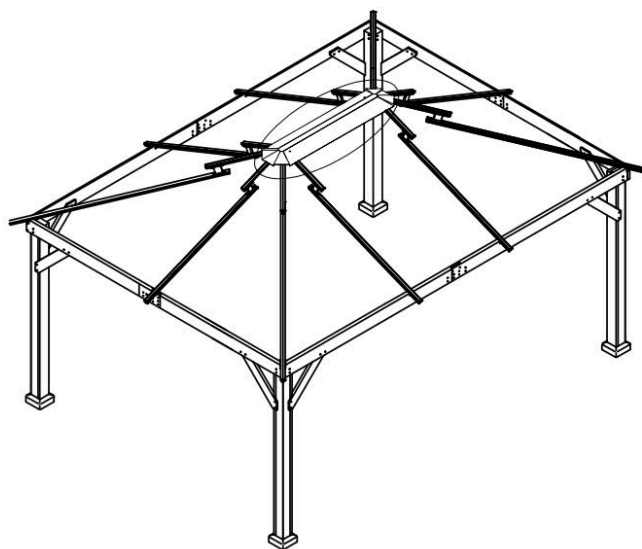
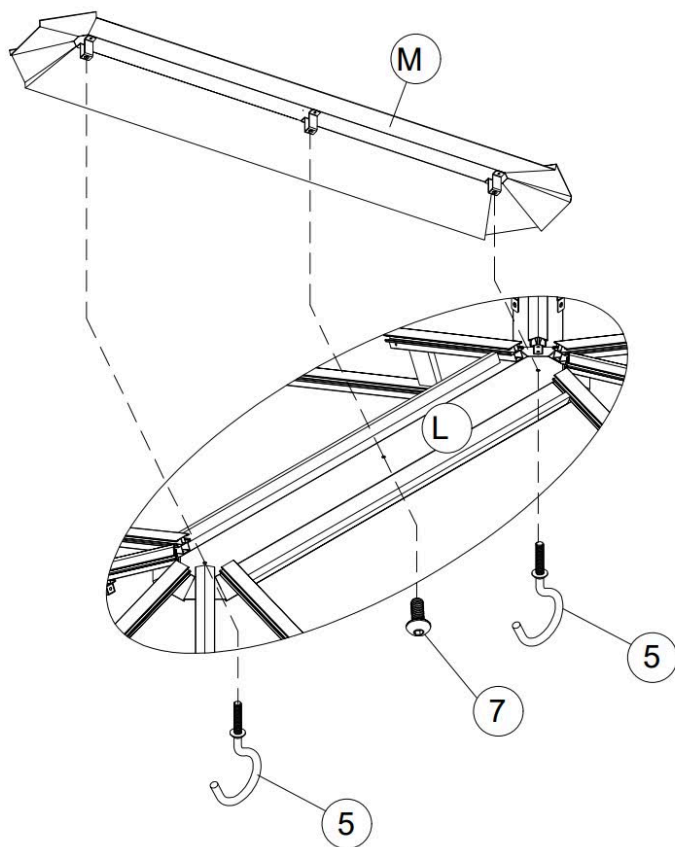


(7) 1x M6x25



(5) 2x

<9>

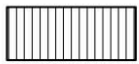




R1 4x

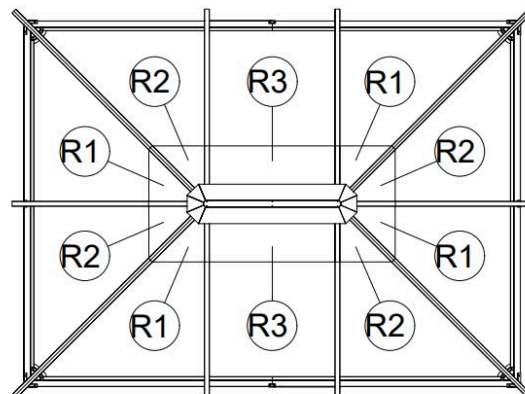
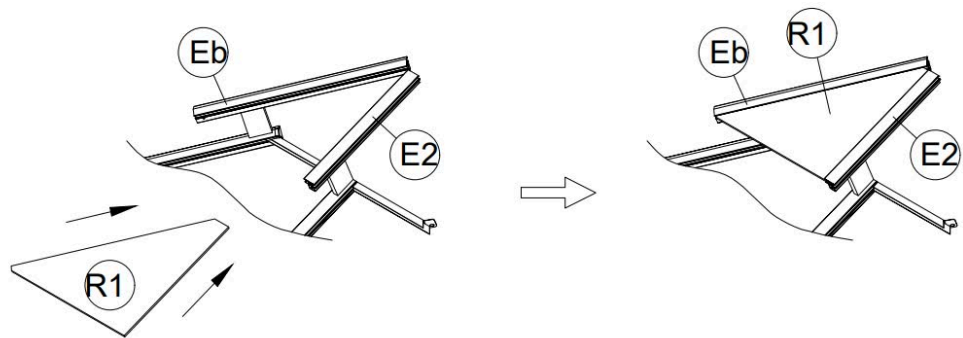
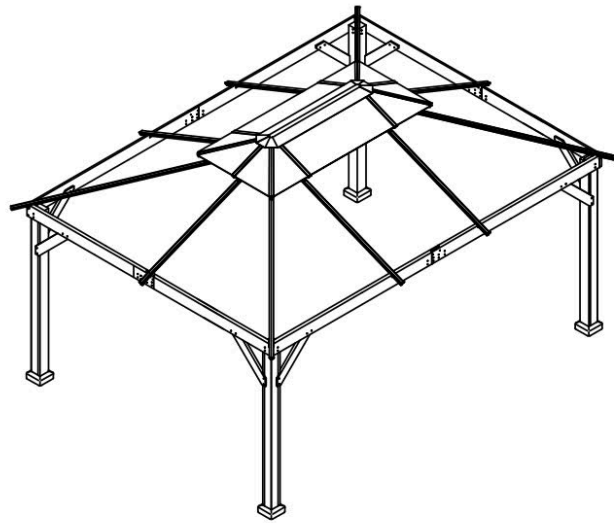


R2 4x



R3 2x

<10>





G3 2x



G4 2x



N 4x

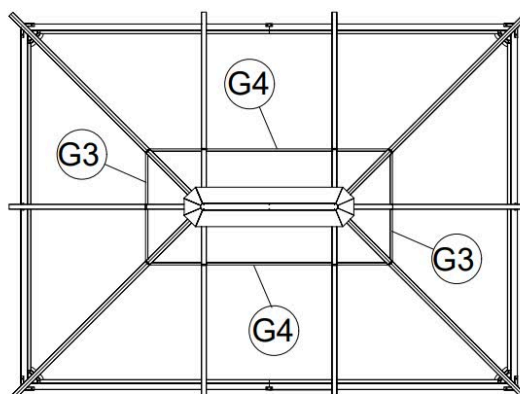
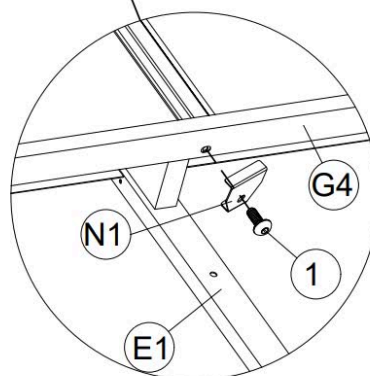
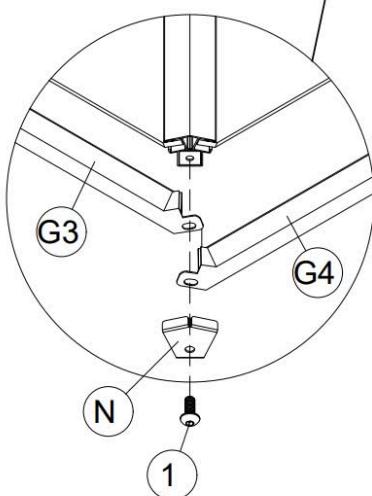
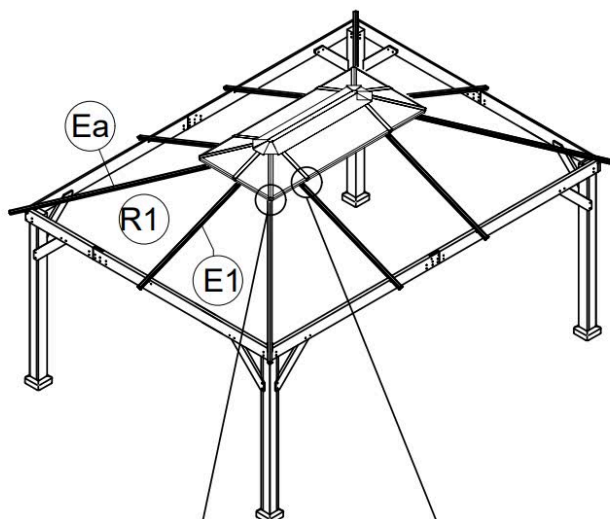


1 10x M6x16



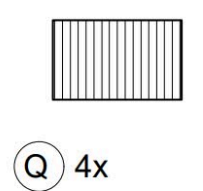
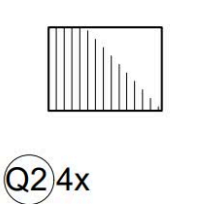
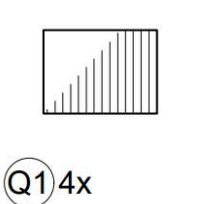
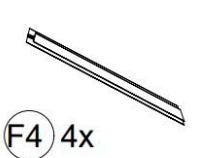
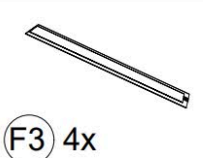
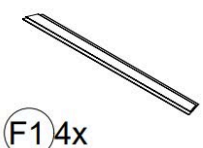
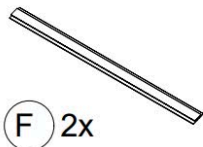
N1 6x

<11>

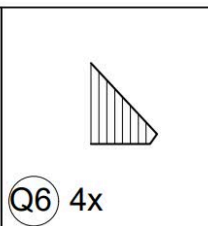
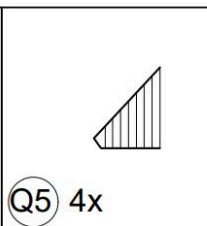
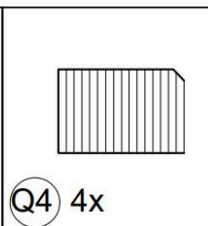
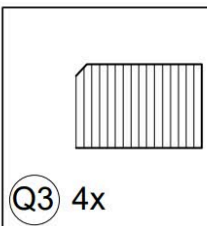
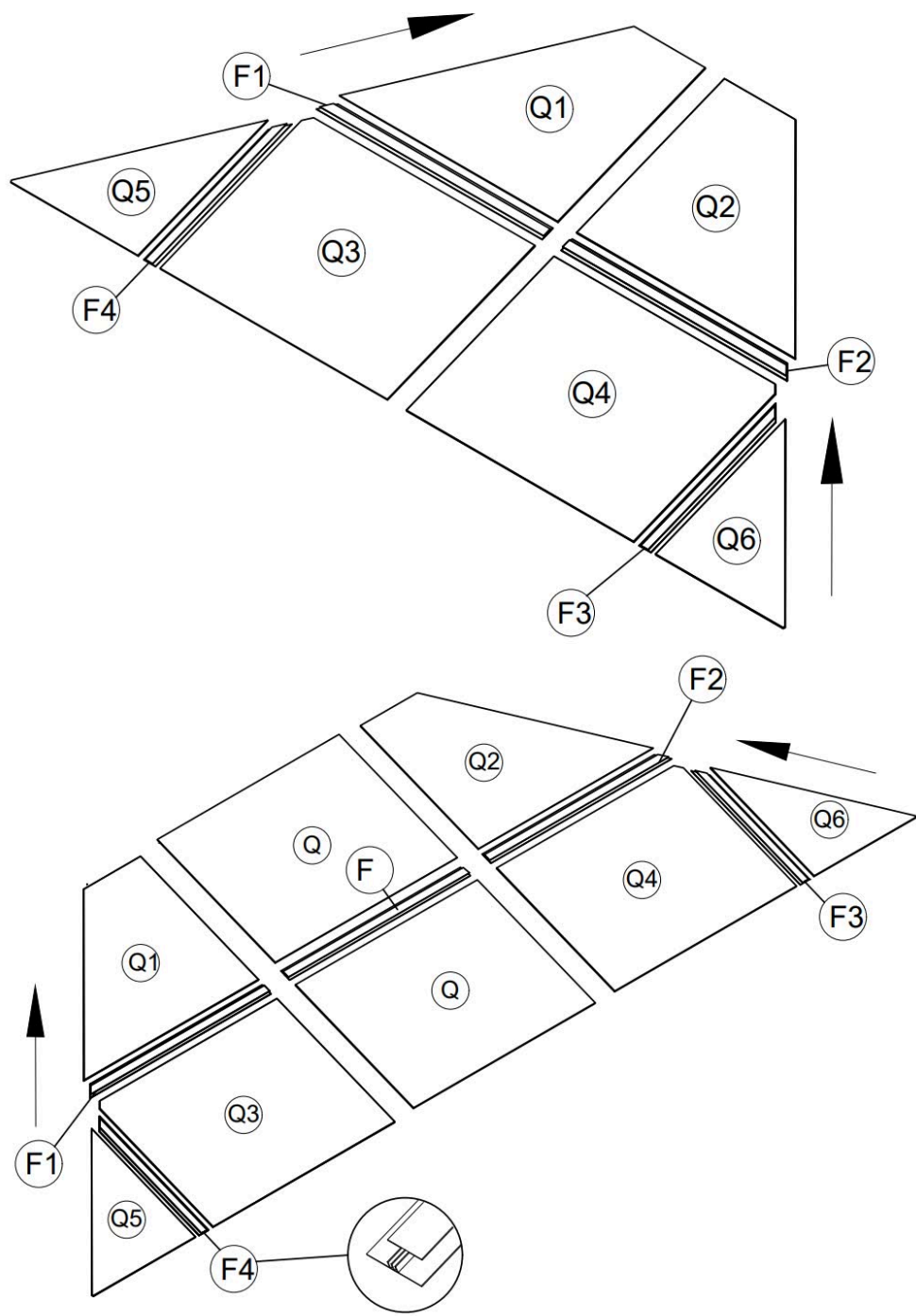


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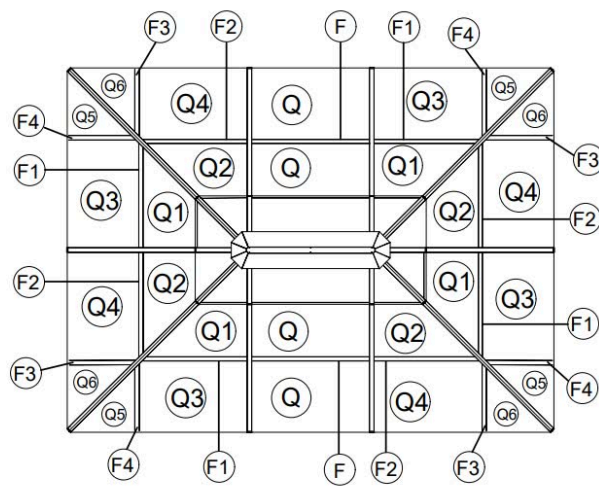
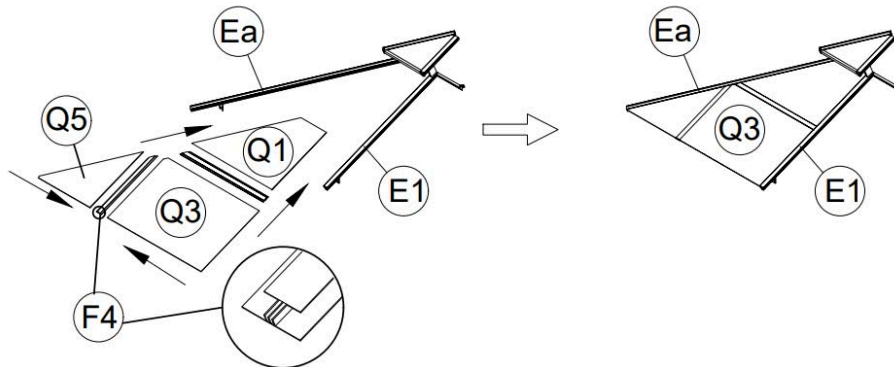
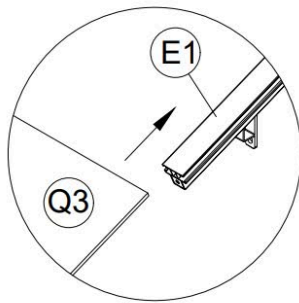
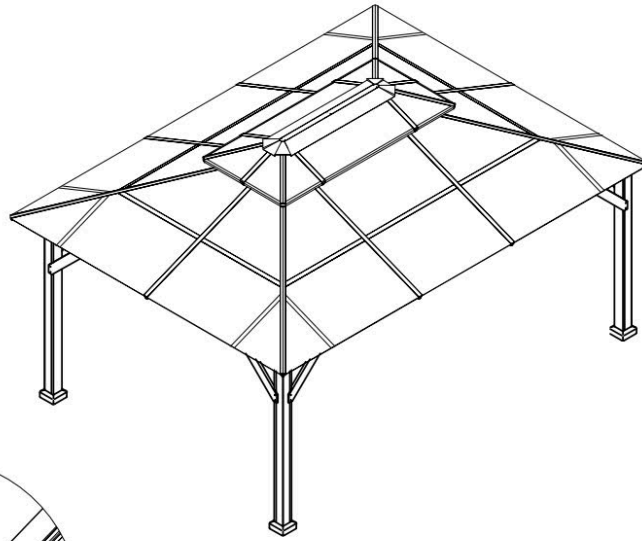
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16



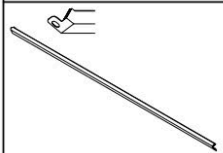
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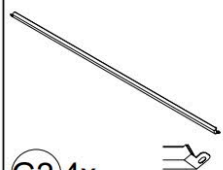
<14>



G 2x



G1 4x



G2 4x



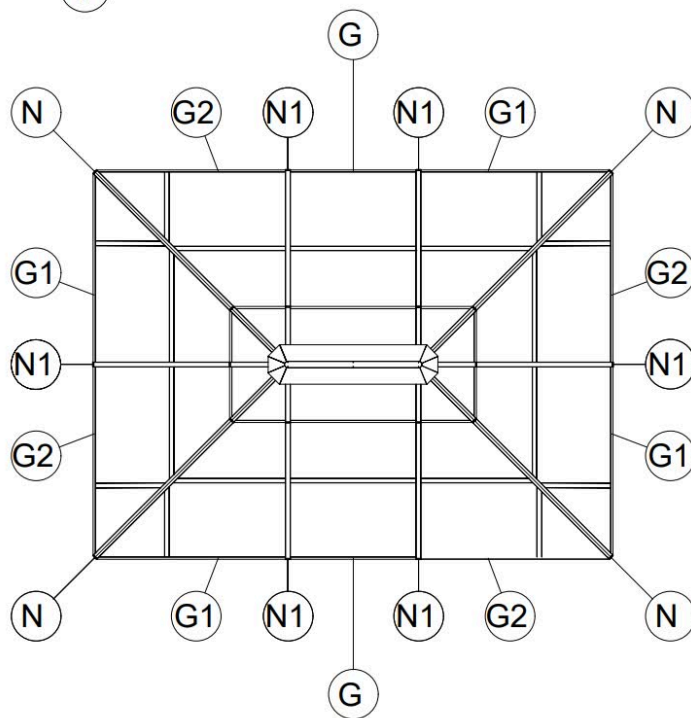
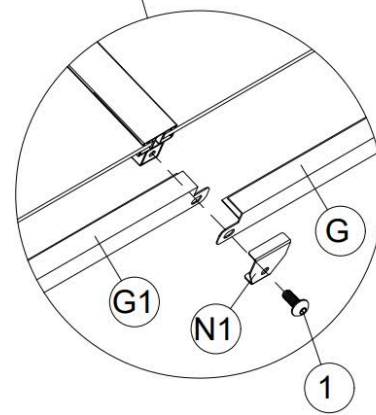
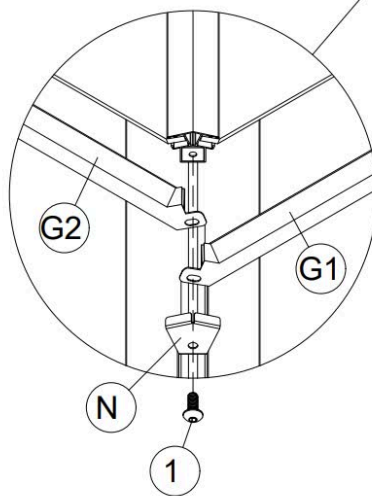
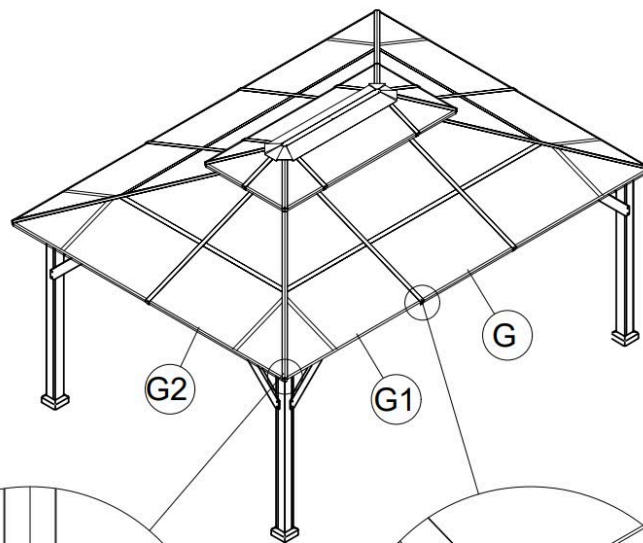
N 4x



N1 6x



1 10x M6x16





G5 2x



G6 2x

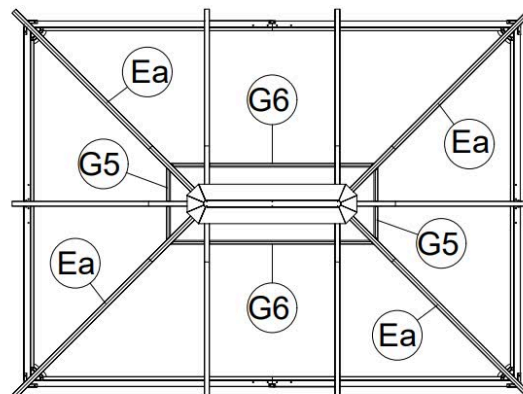
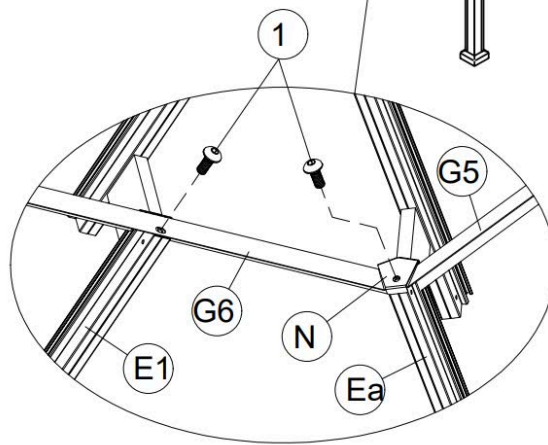
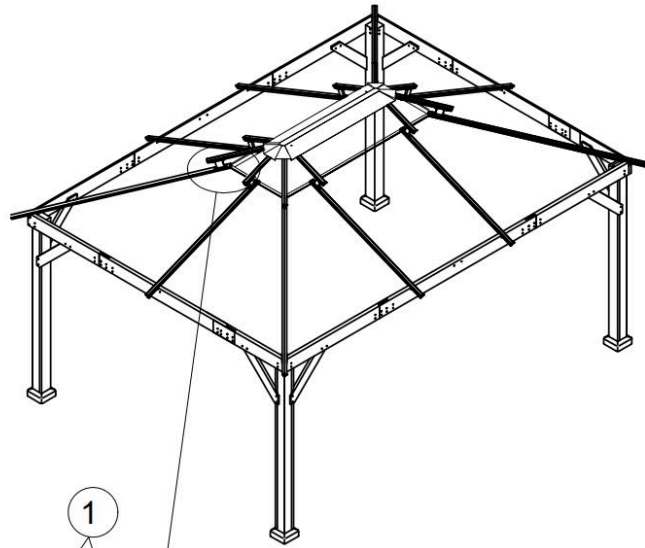


N 4x



1 10x M6x16

<15>





C 4x



C1 4x



M6x40

16 16x

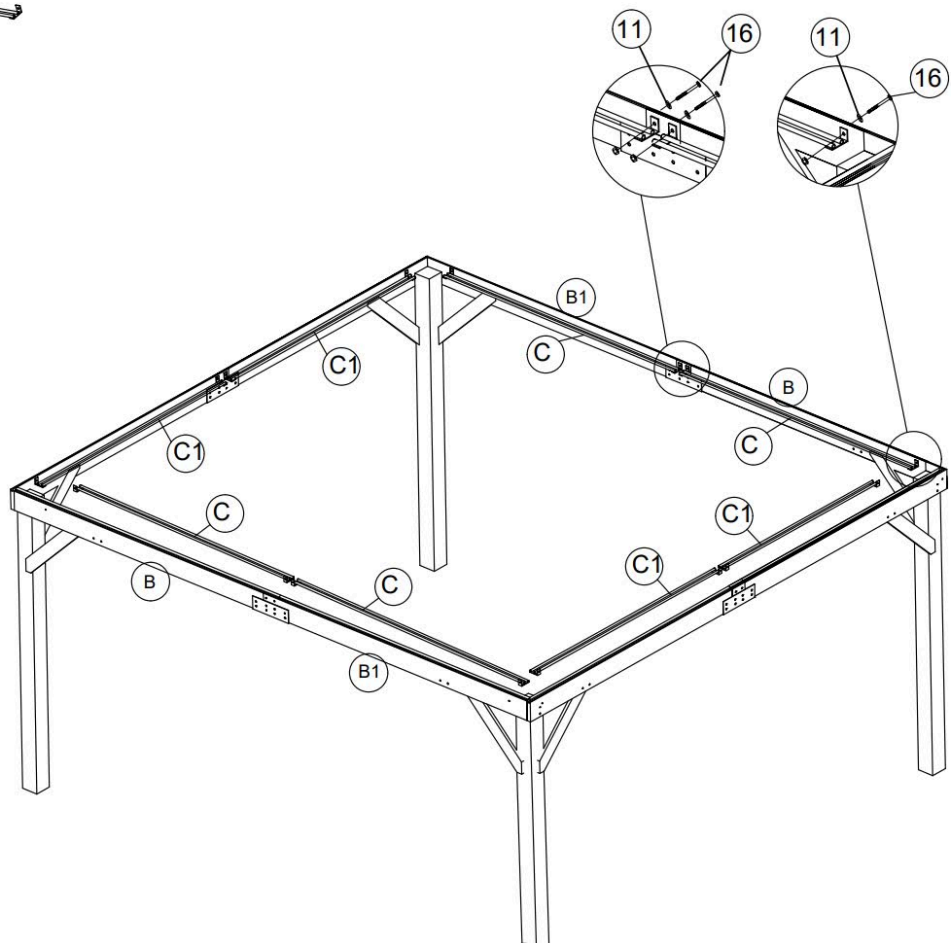


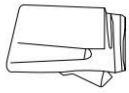
ø20*1.4mm

11 16x

20

<16>



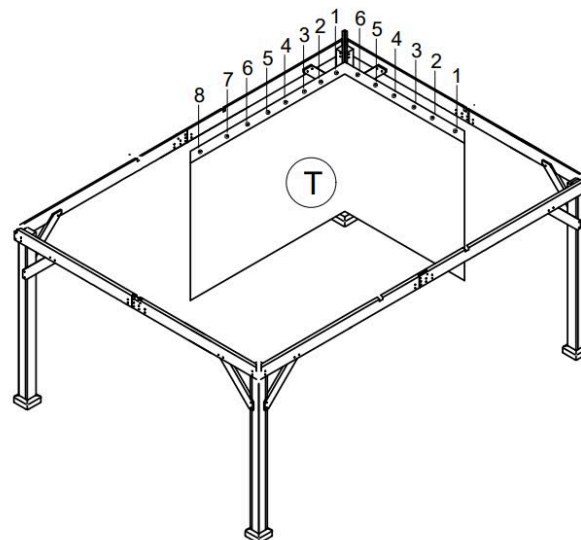
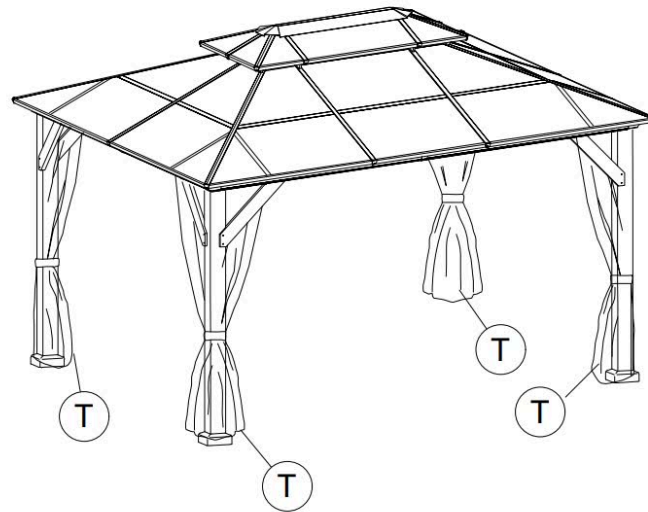
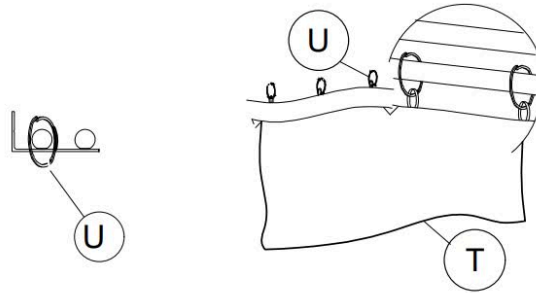


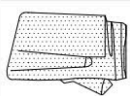
<17>

T 4x



U 56x





<18>

T1 4x



14 8x

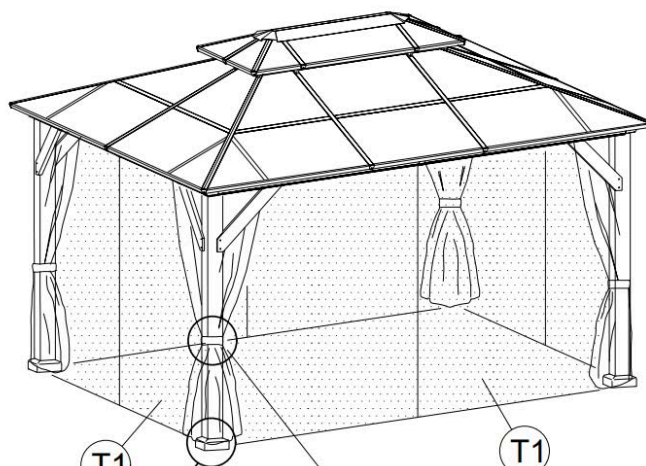
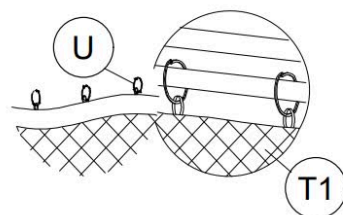


U 56x

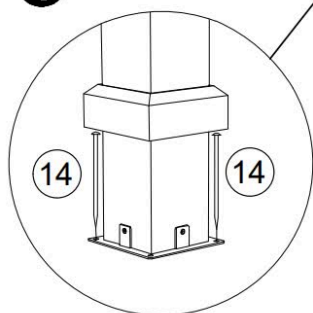


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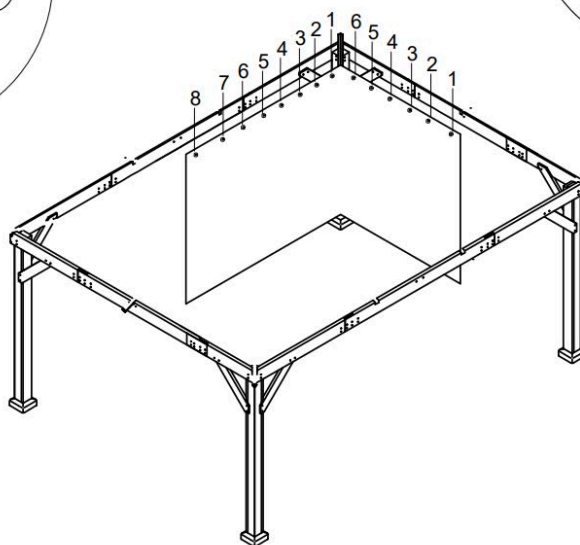
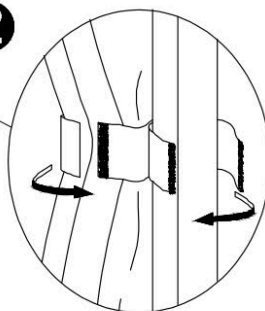
3



1



2



22