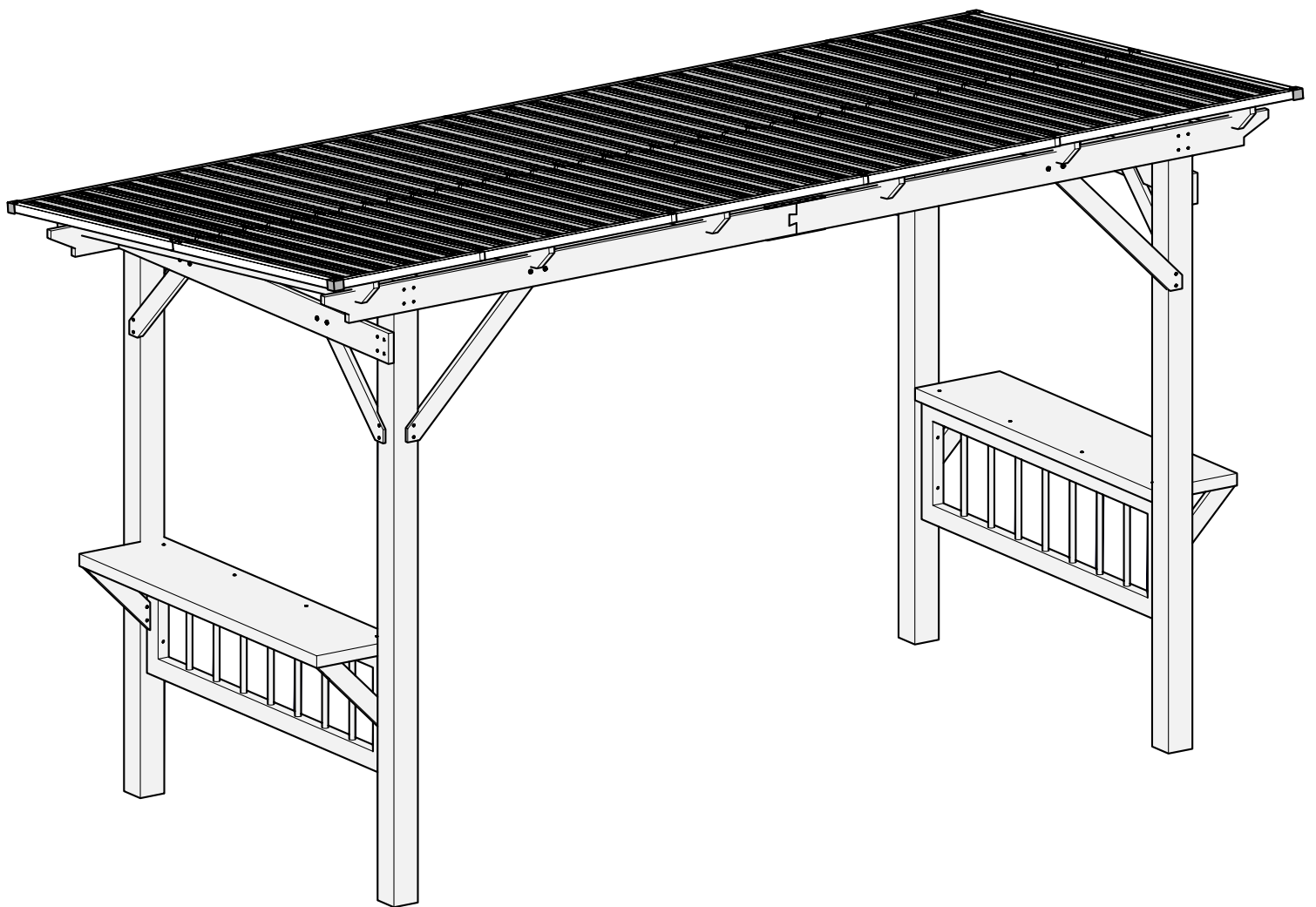


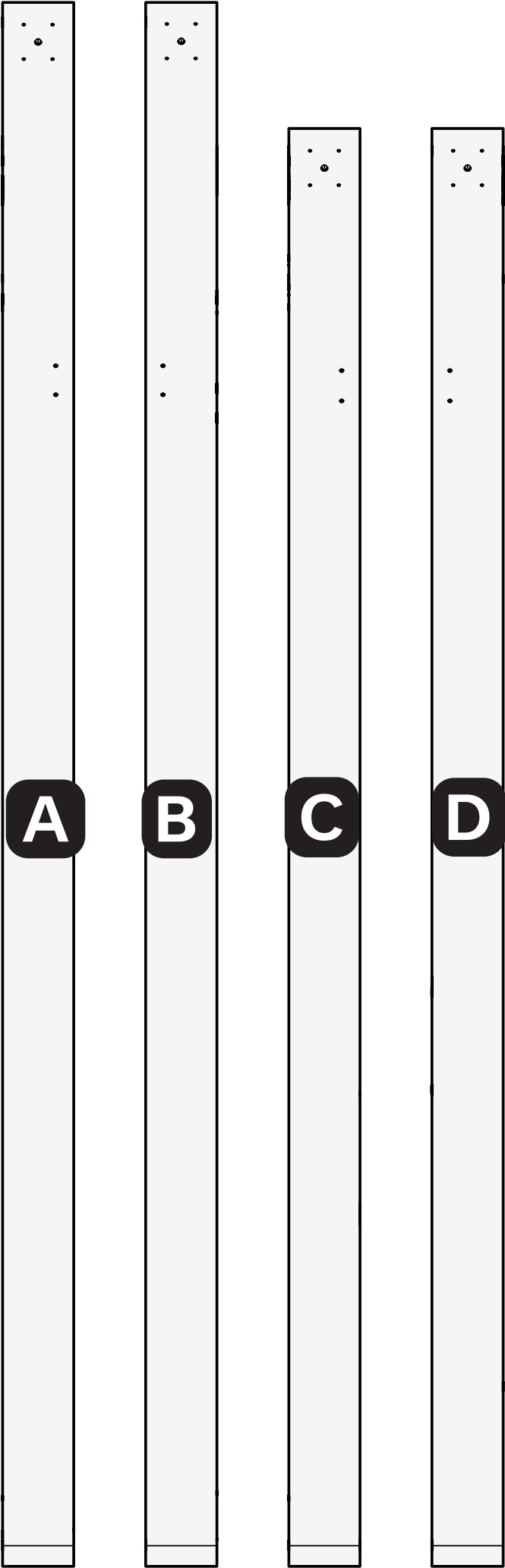
GRILL GAZEBO

ASSEMBLY MANUAL



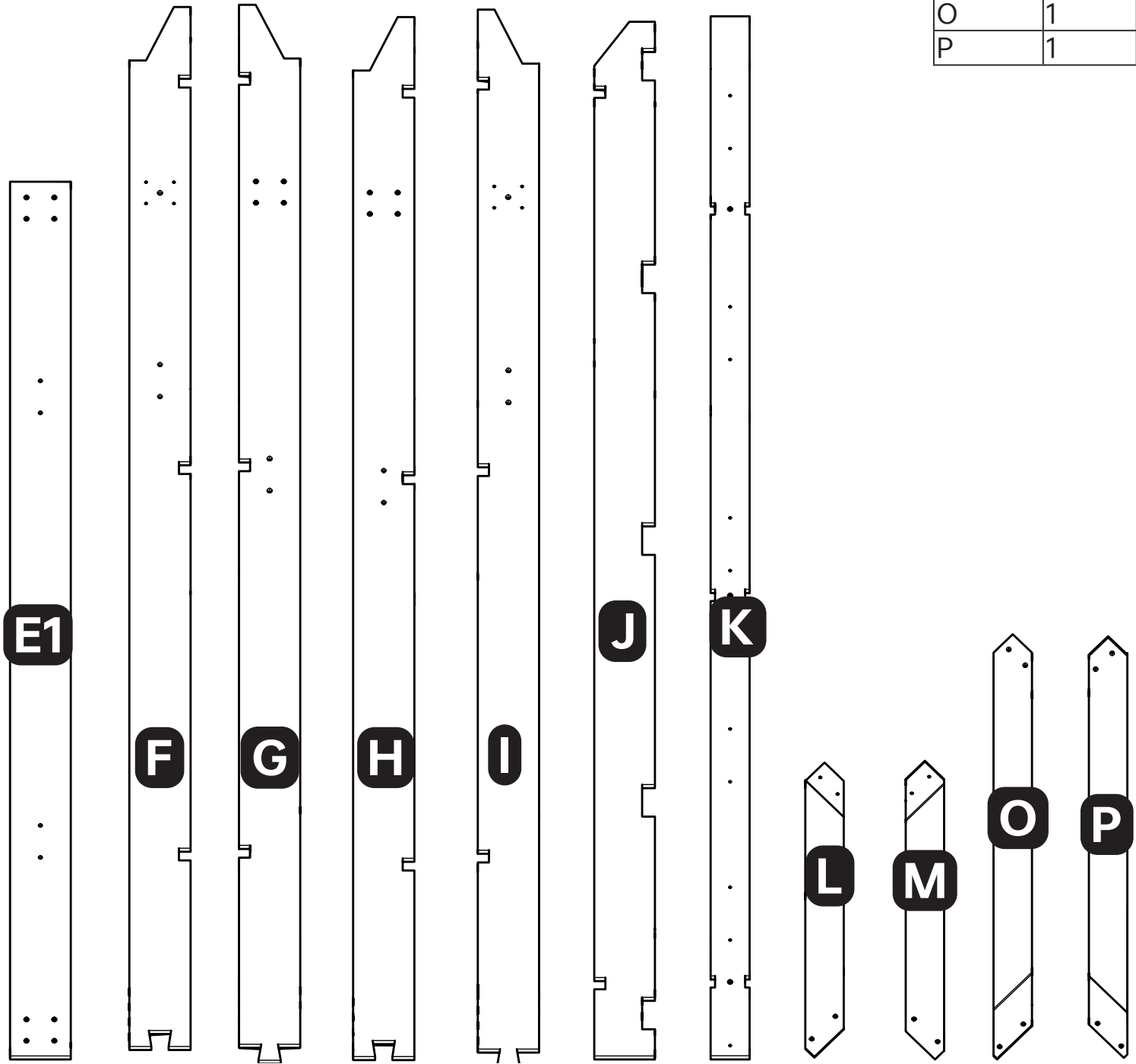
INSIDE CARTON 1

Part	Qty
A	1
B	1
C	1
D	1

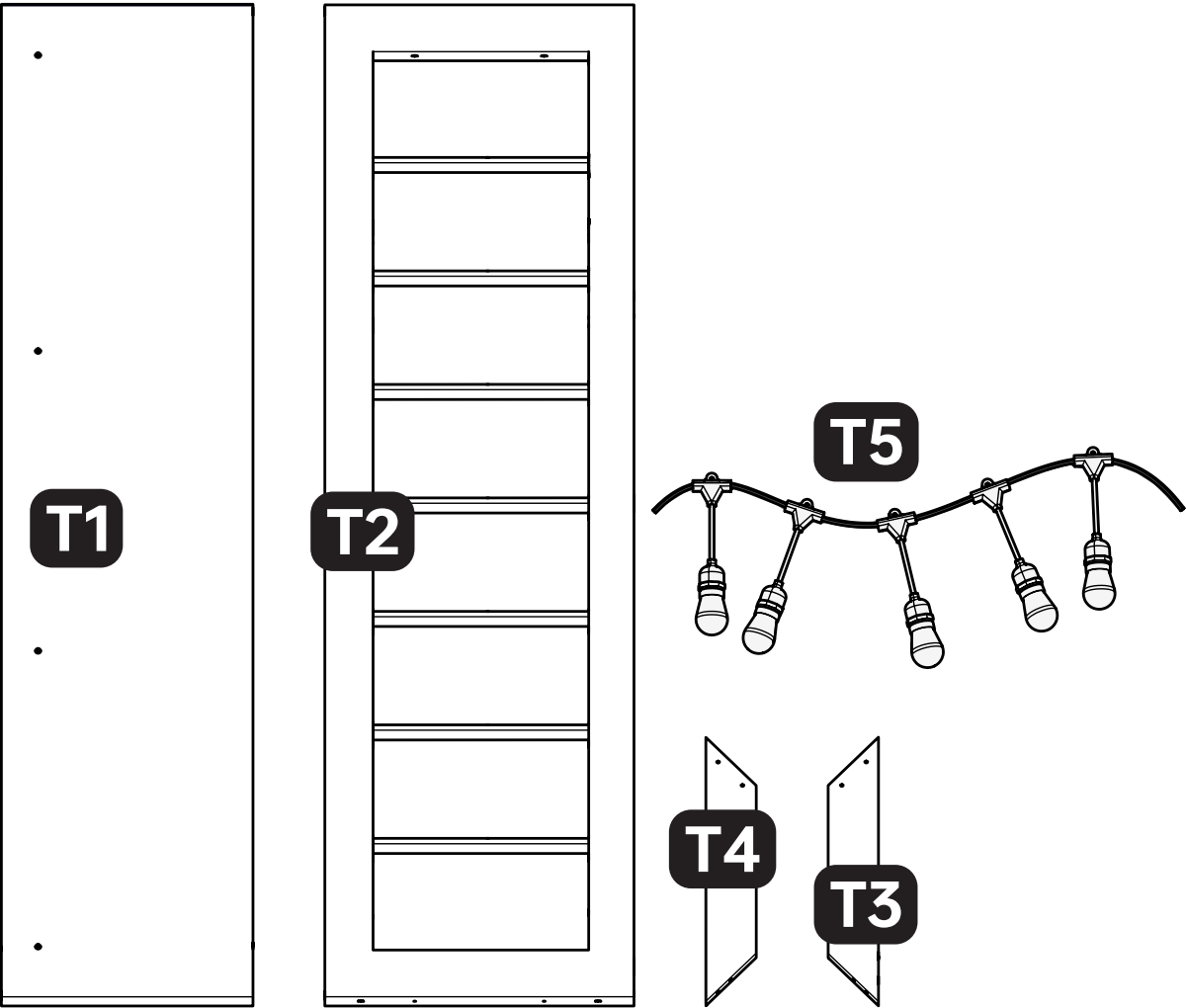


INSIDE CARTON 2

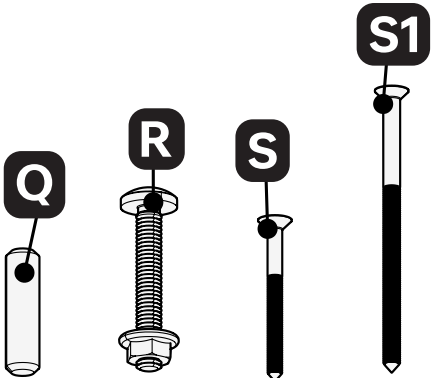
Part	Qty
E1	2
F	1
G	1
H	1
I	1
J	6
K	10
L	3
M	3
O	1
P	1



INSIDE CARTON 3

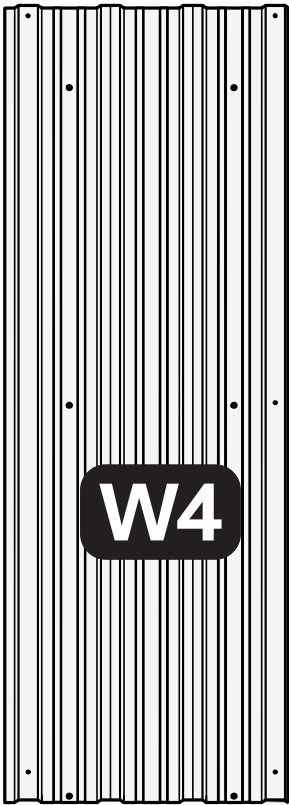
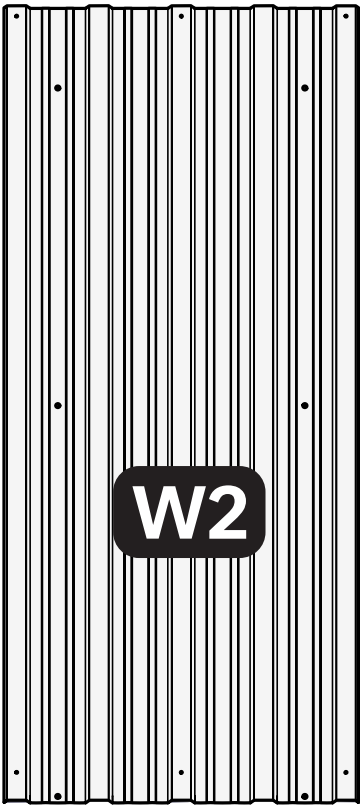
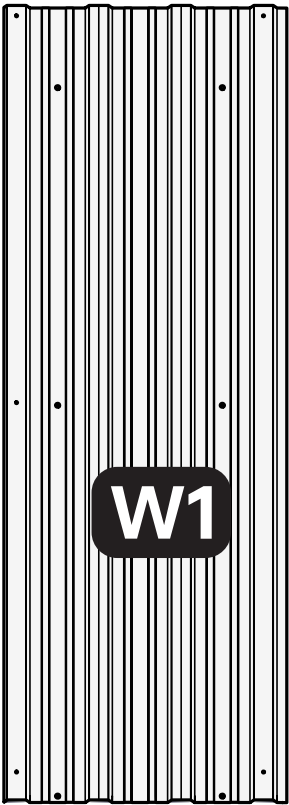


Part	Spec.	Qty
T1		2
T2		2
T4		2
T3		2
T5		1
Q	8x30	22
R	6x40	16
S	3.5x40	134
S1	4x70	16
S2		4

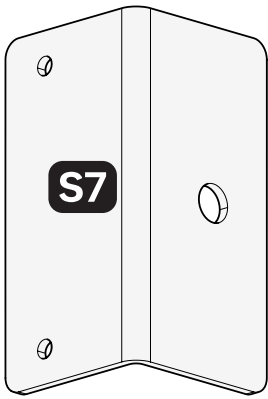
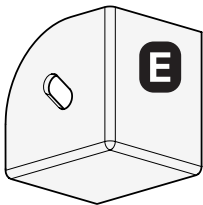
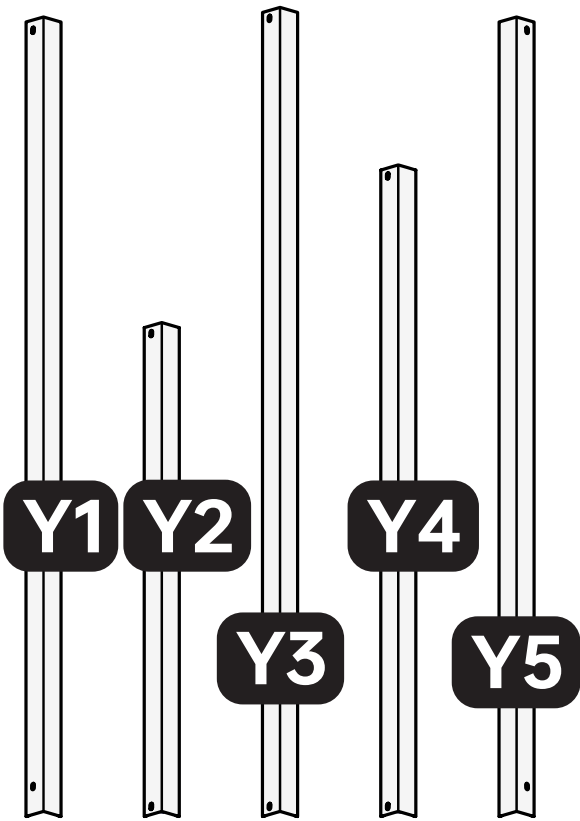


NOTE
For easier identification, smaller parts such as screws are shown enlarged in the diagrams.

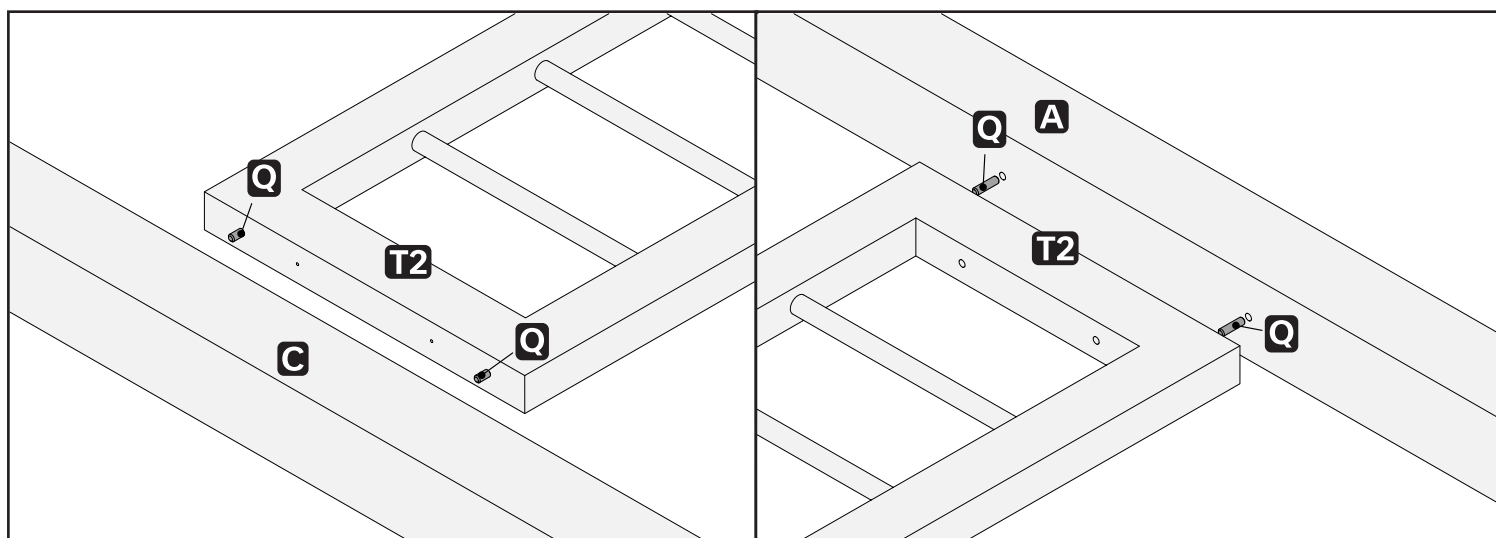
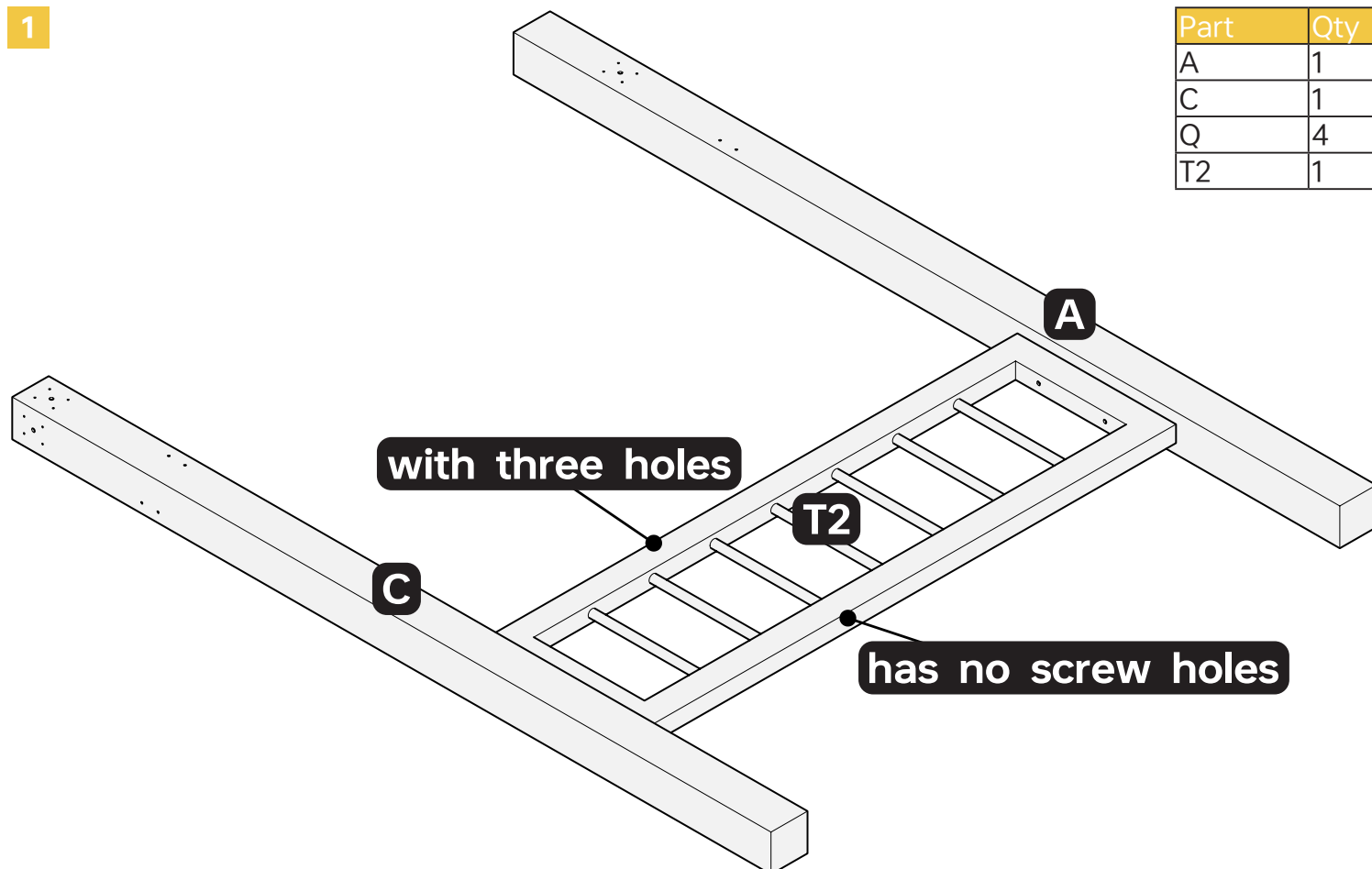
INSIDE CARTON 4



Part	Qty
W1	6
W2	14
W4	2
Y1	2
Y2	2
Y3	2
Y4	6
Y5	2
E	4
S3	160
S4	160
S6	4
S7	4
S11	4



Part	Qty
A	1
C	1
Q	4
T2	1

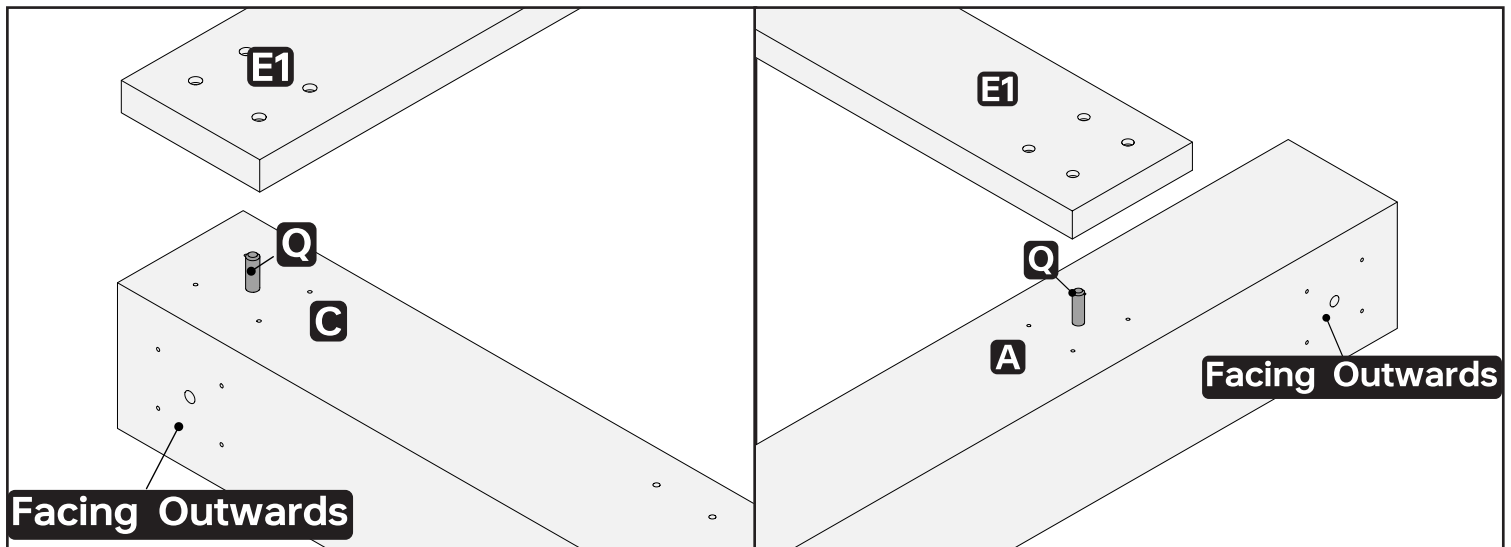
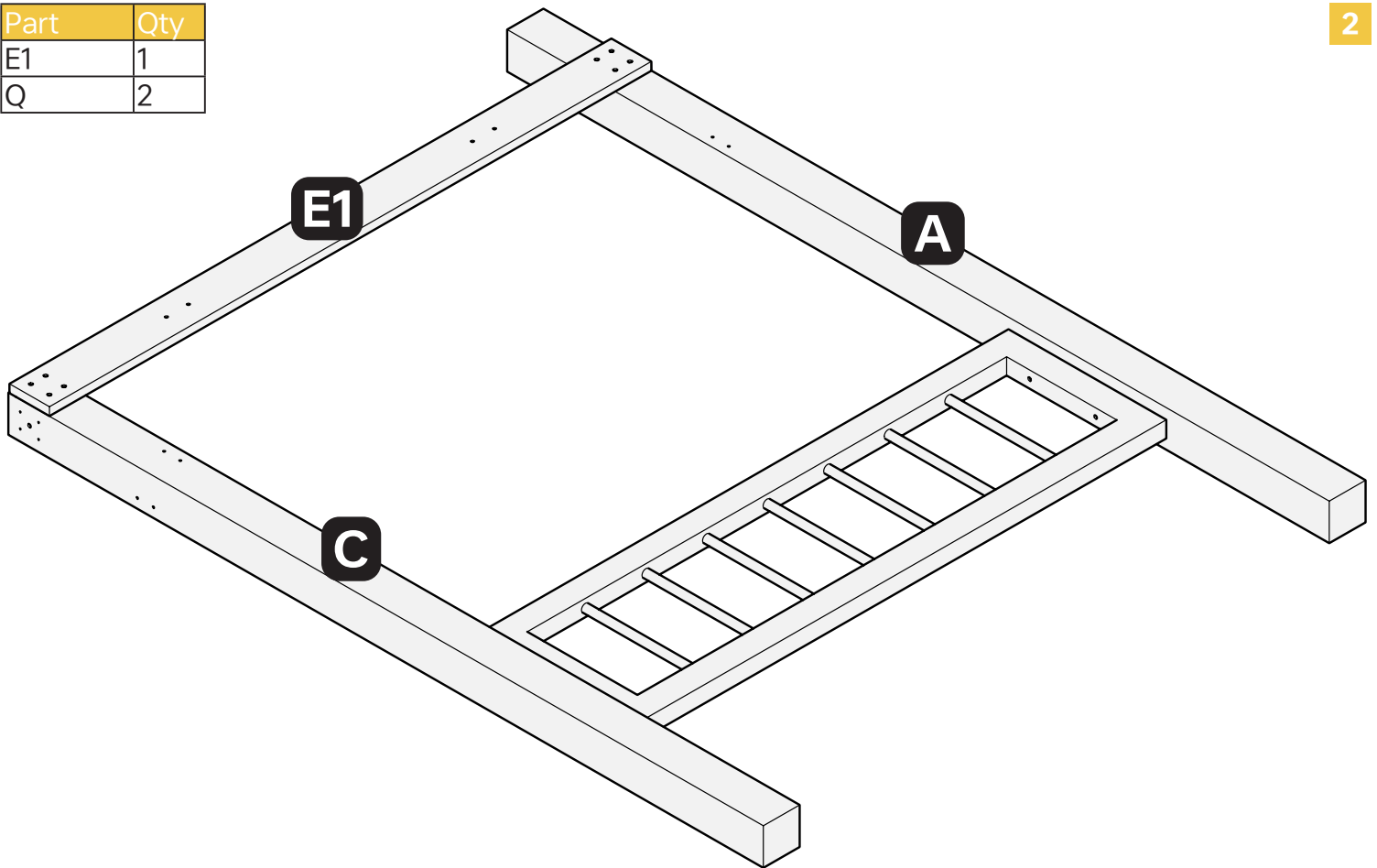


NOTE

Connect T2 to A and C using only dowel pin Q (no screws).

T2 has two distinct sides: one with three holes and one without. Position T2 so that the three-hole side faces as indicated in the diagram above.

Part	Qty
E1	1
Q	2



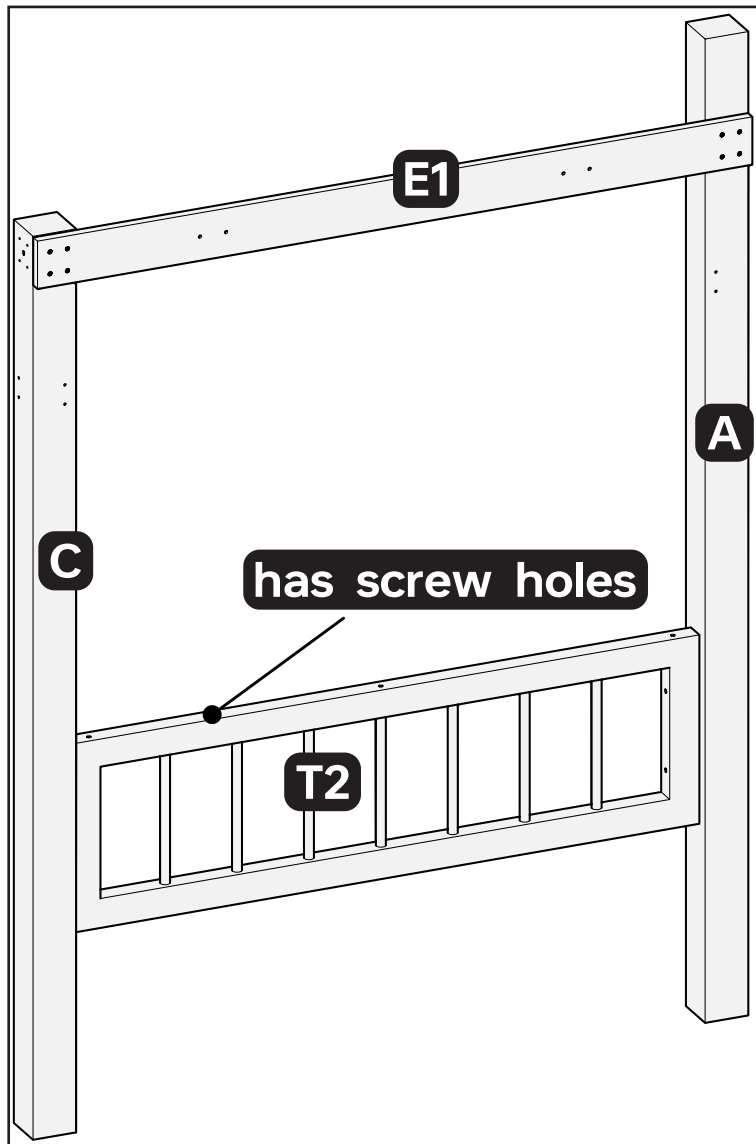
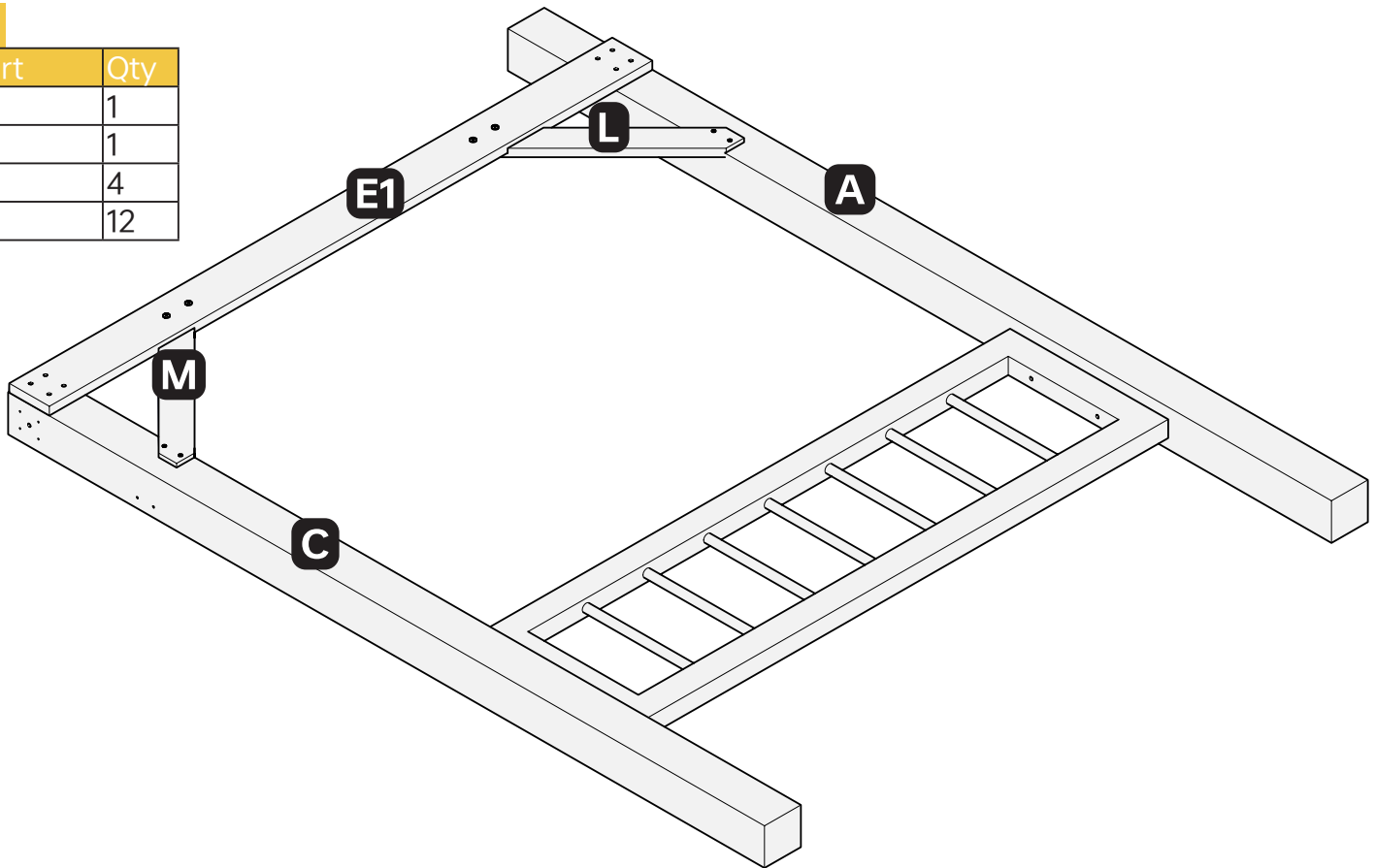
NOTE

Connect E1 to A and C using only dowel pin Q (no screws).

During positioning, ensure the five-hole sides of A and C are facing outwards. If they are not, it's possible you have confused part B with A, or part D with C.

3

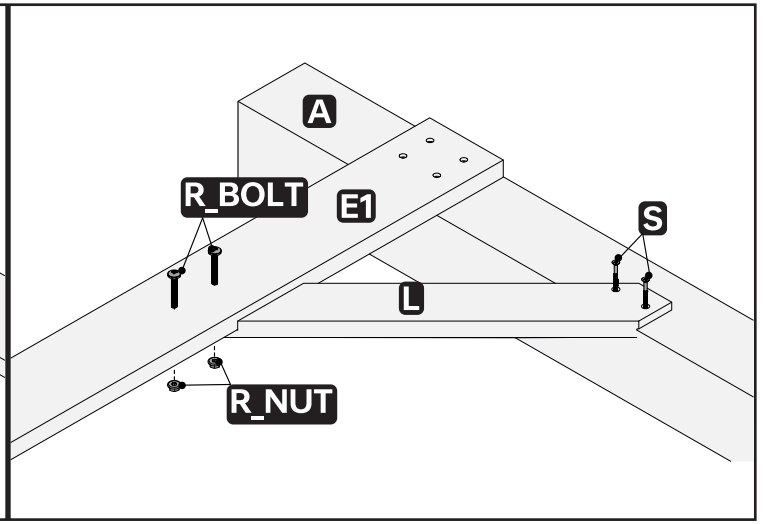
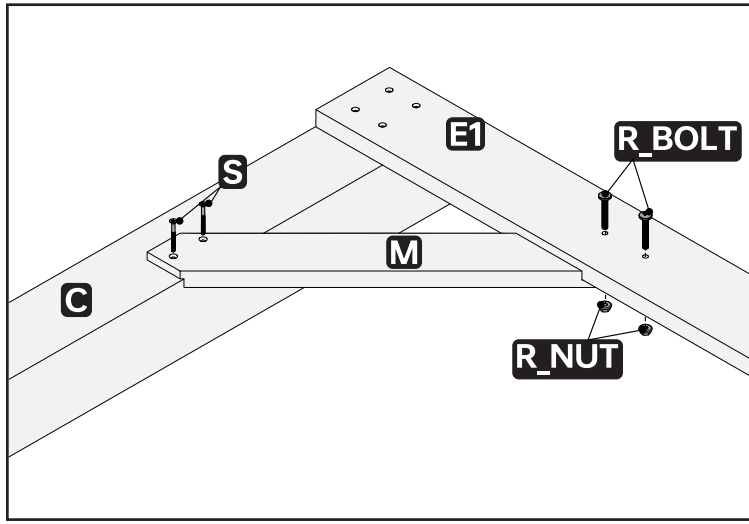
Part	Qty
L	1
M	1
R	4
S	12



NOTE

Before proceeding, check that the side of T2 with screw holes is facing the same direction as indicated in the diagram on the left.

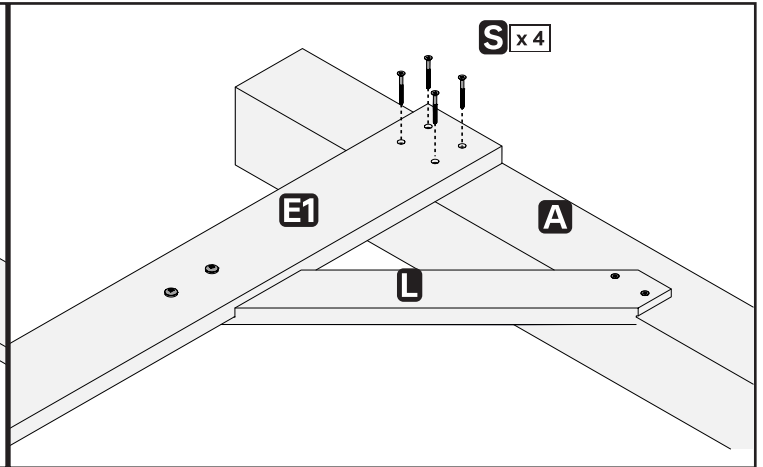
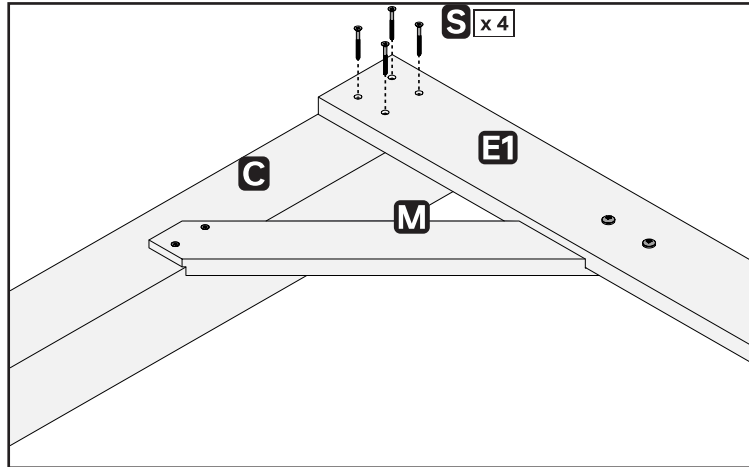
(See next page for completion of this step)



NOTE

Use part R to connect M to E1 and L to E1.

Use screw S to connect M to C. Use screw S to connect L to A.



NOTE

ATTACHING E1 TO A AND C:

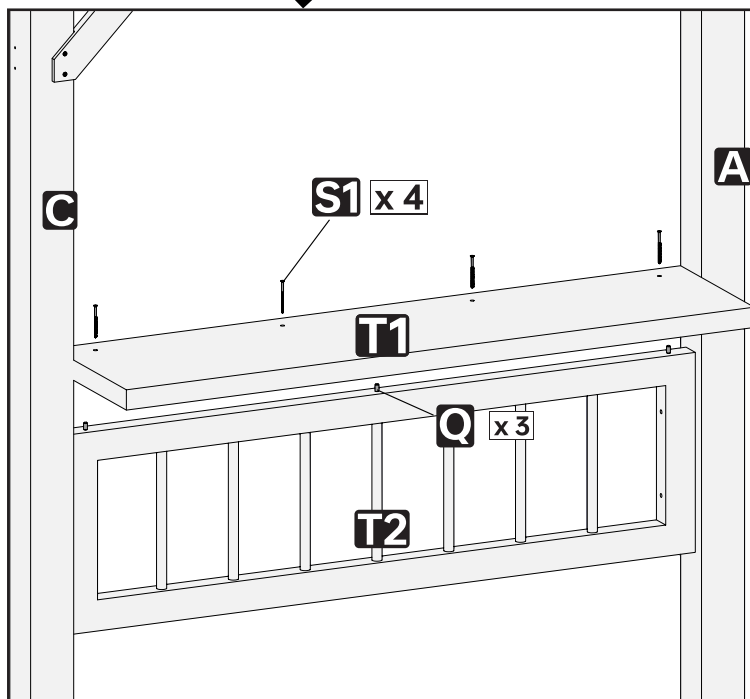
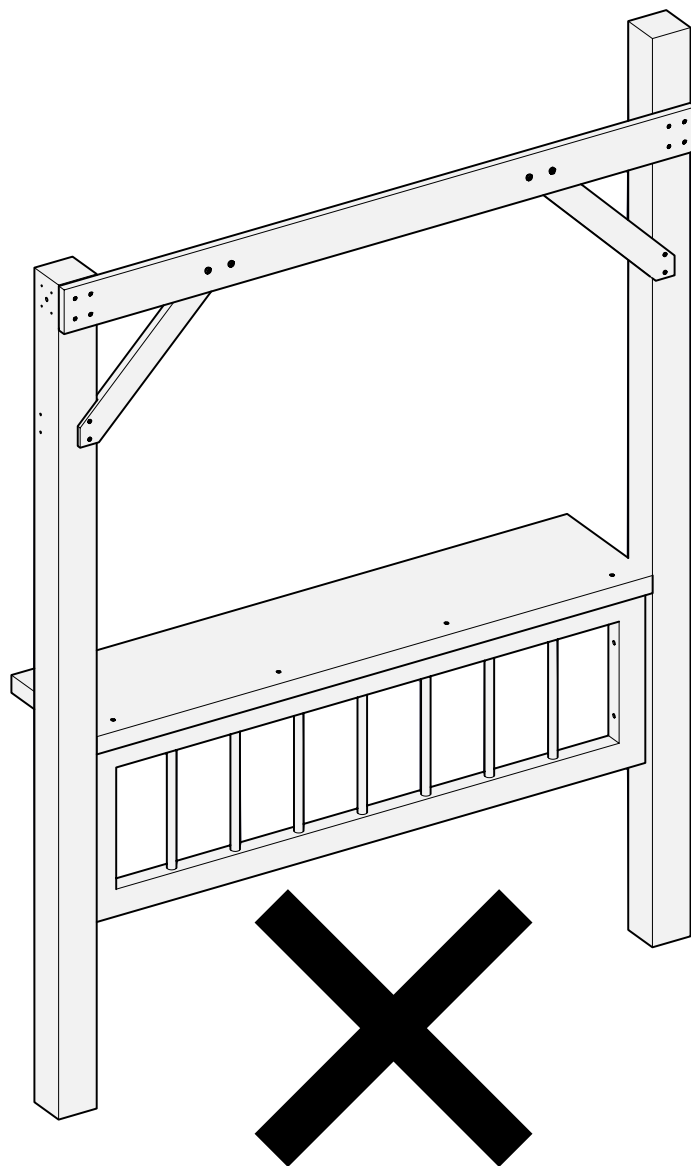
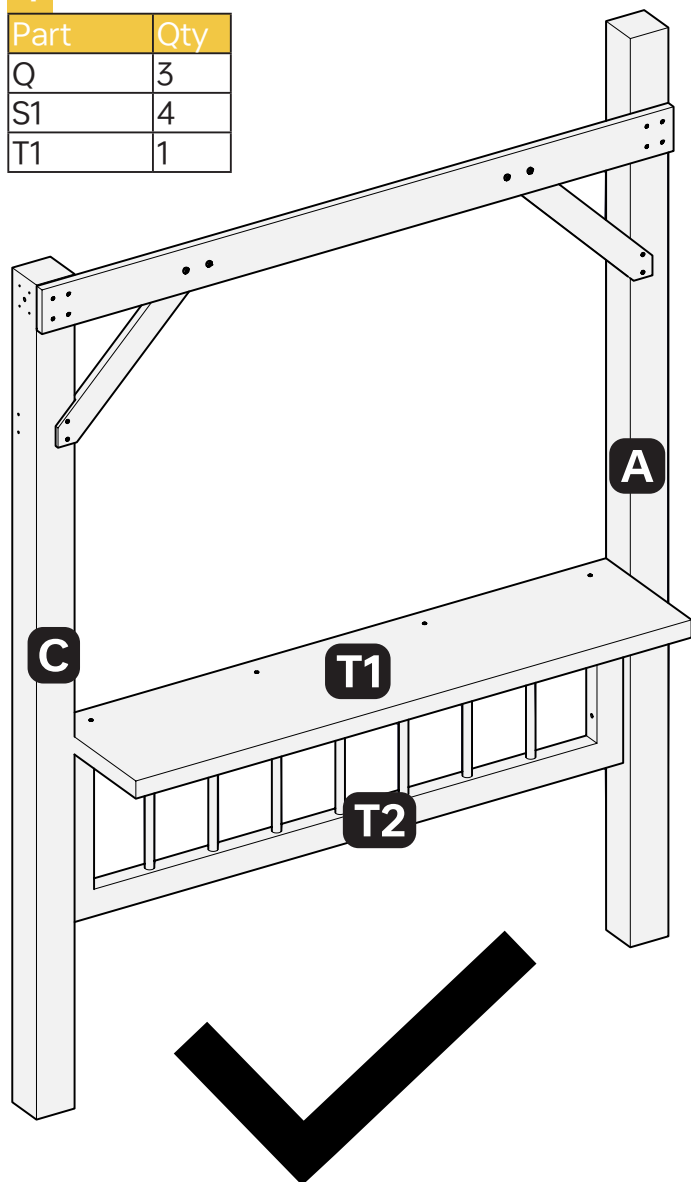
Secure E1 to wooden frame C using four screws S.

Secure E1 to wooden frame A using another four screws S.

Important: This sub-step is intentionally separated from the previous sub-step where you connected M and L to C/A and E1. This separation is crucial for achieving accurate alignment and ensuring structural integrity. It is essential that you complete the previous sub-step before proceeding with this one.

4

Part	Qty
Q	3
S1	4
T1	1



NOTE

CONNECTING T1 AND T2:

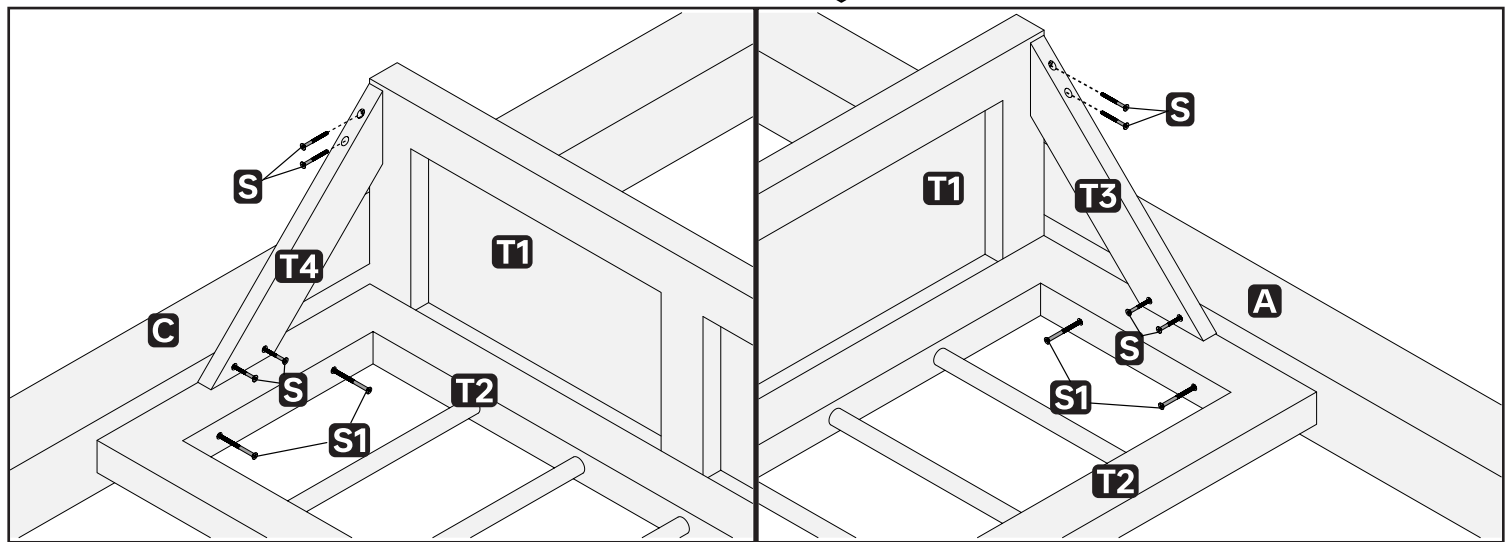
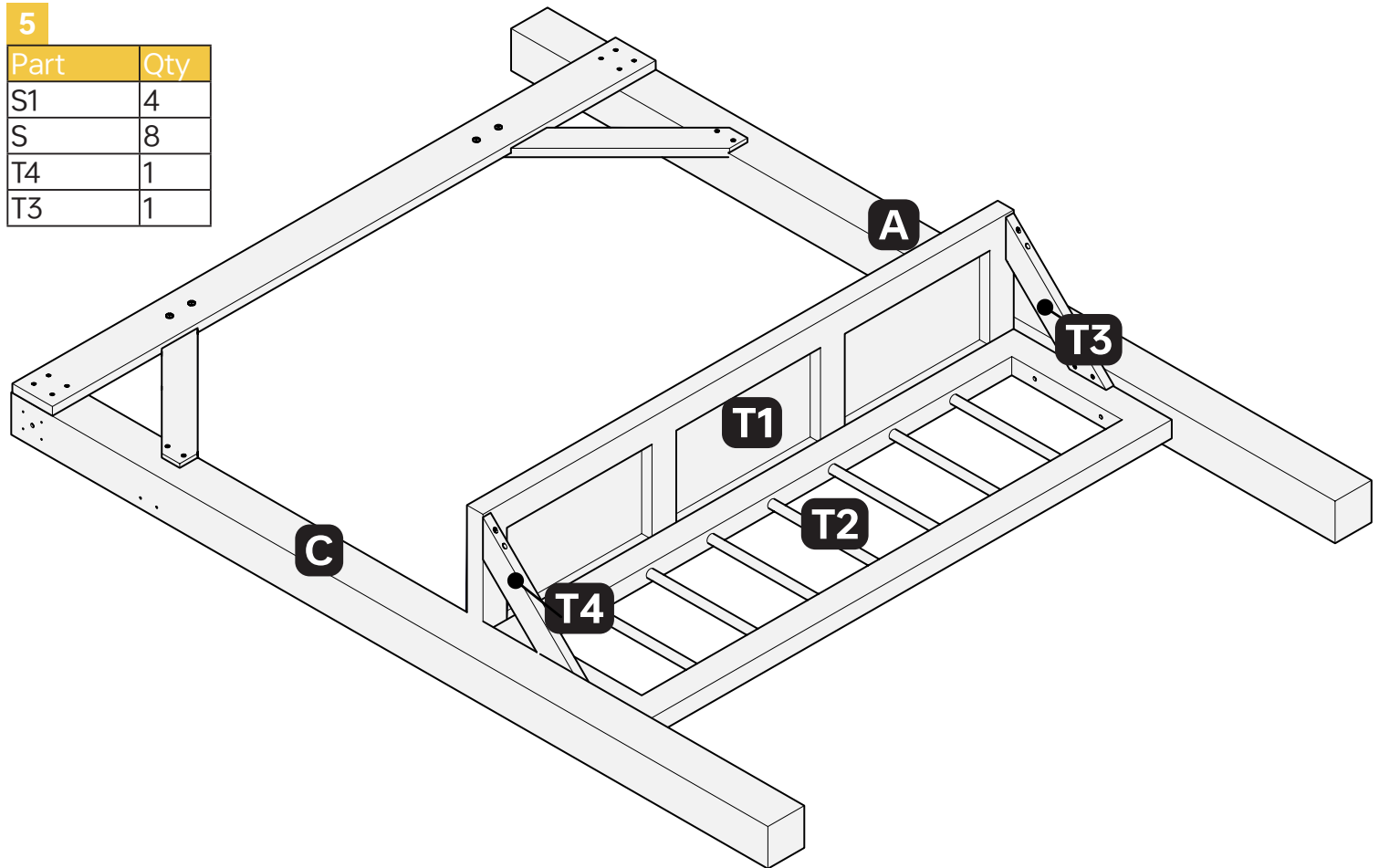
The illustrations above provide a visual guide for connecting T1 to T2. While the illustrations depict the structure in an upright position for better visibility, you have the option to lay the wooden frames flat during this step.

Caution: Be aware that there are two potential ways to connect T1 and T2, but only one method is structurally sound. The illustrations clearly differentiate between the correct and incorrect approaches.

To securely join T1 and T2, utilize three wooden dowel pins (Q) and four screws (S1). You will observe that T2 has only three pre-drilled holes for the dowel pins. The screws (S1) are designed to be driven directly through T2, enhancing the overall stability of the combined T1 and T2 structure.

5

Part	Qty
S1	4
S	8
T4	1
T3	1



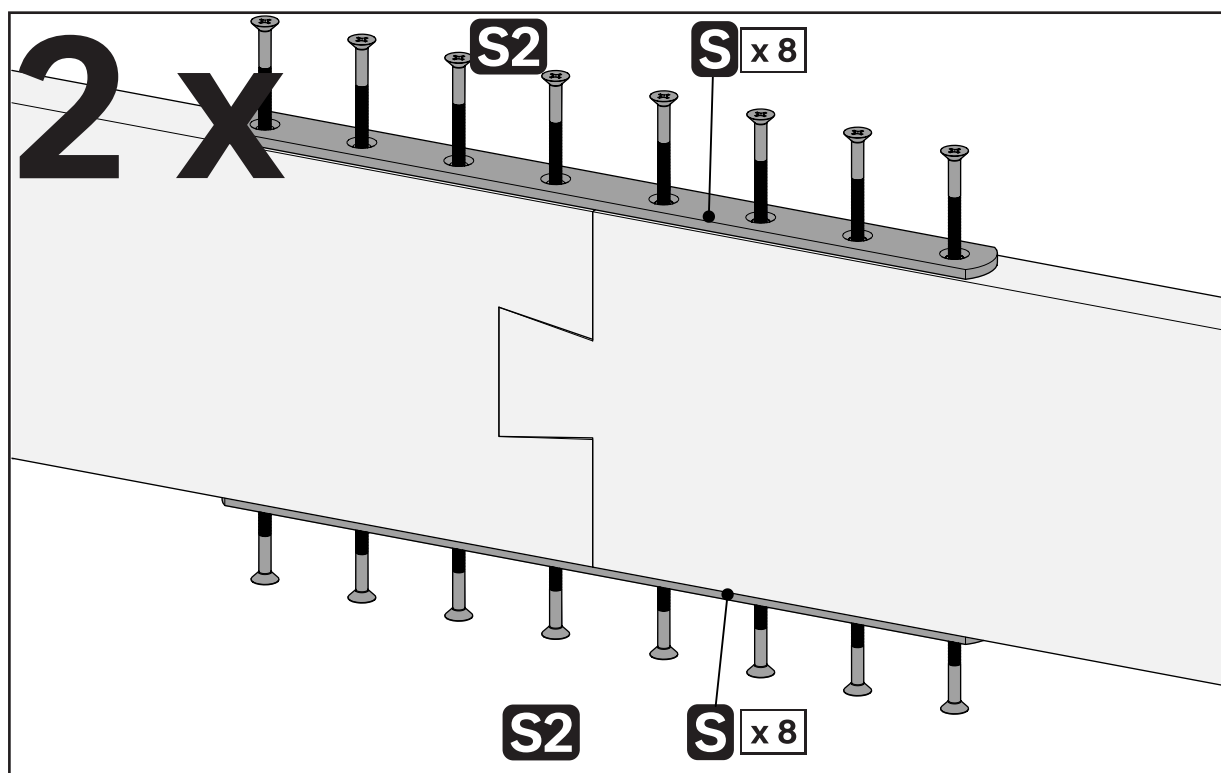
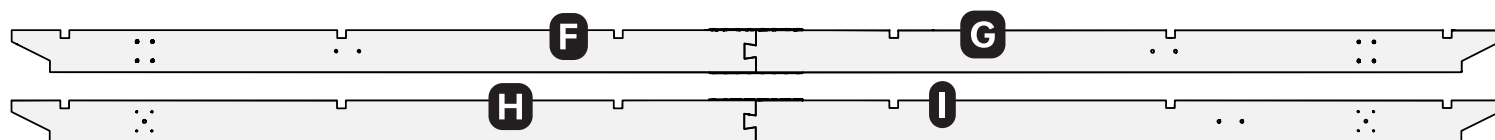
NOTE

ATTACHING T2, T4, AND T3:

1. Use screws S1 to connect T2 to wooden frame A and wooden frame C.
2. Use screws S to connect T4 to T1 and C.
3. Use screws S to connect T3 to T1 and A.

Note: You will notice that T1, A, and C do not have pre-drilled holes specifically for attaching T4 and T3. This is because there is only one correct position for aligning these components, making pre-drilled holes unnecessary. Additionally, this design choice contributes to the overall stability of the structure.

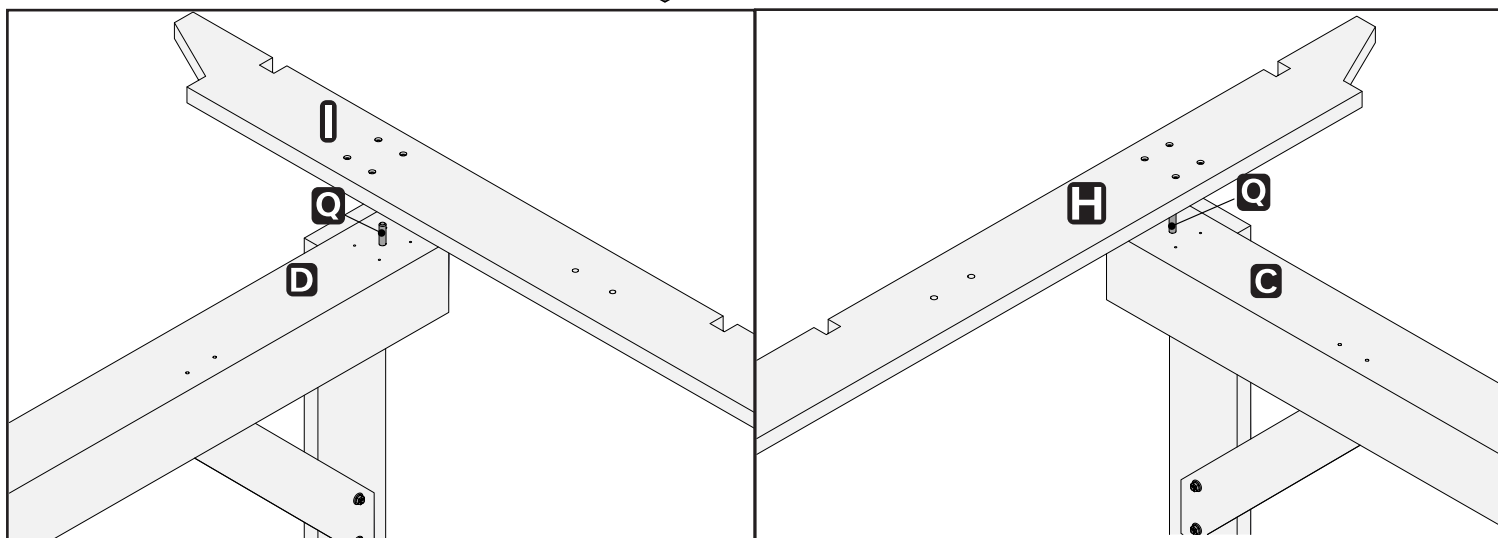
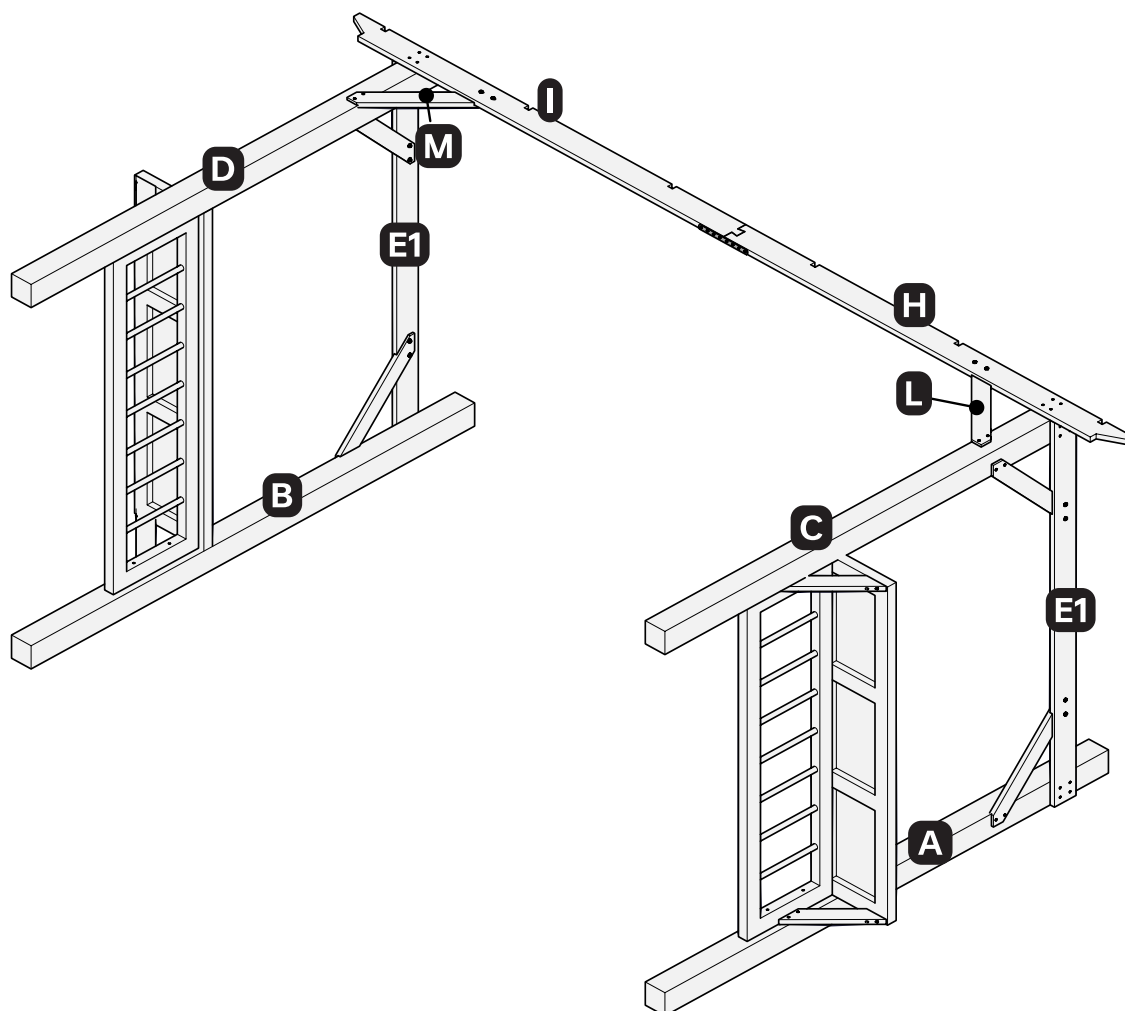
Part	Qty
F	1
G	1
H	1
I	1
S2	4
S	32



NOTE

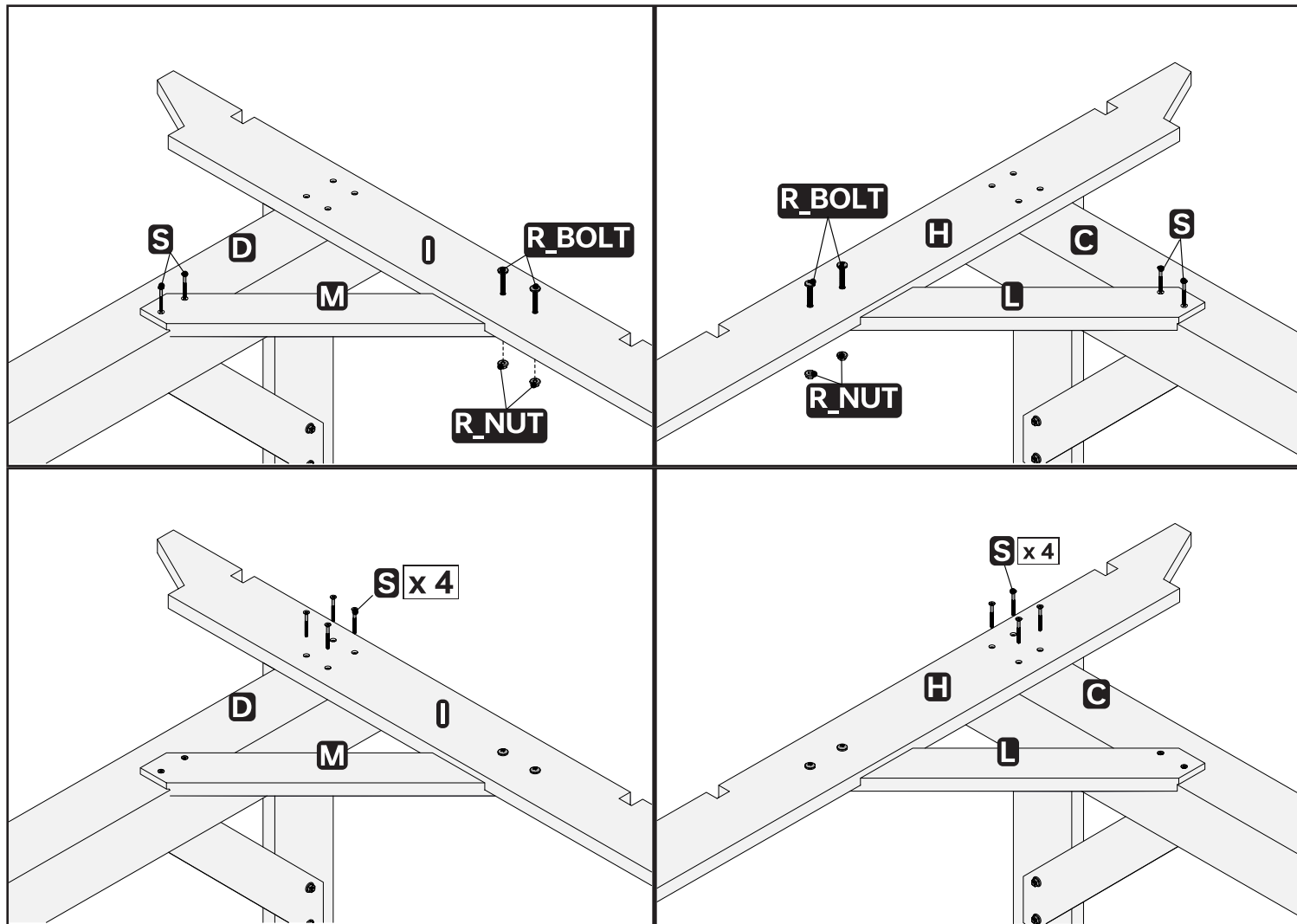
Use two S2 and 16 Screw S to join two wood frames.

Part	Qty
L	1
M	1
Q	2
R	4
S	12



NOTE

(See next page for completion of this step)



NOTE

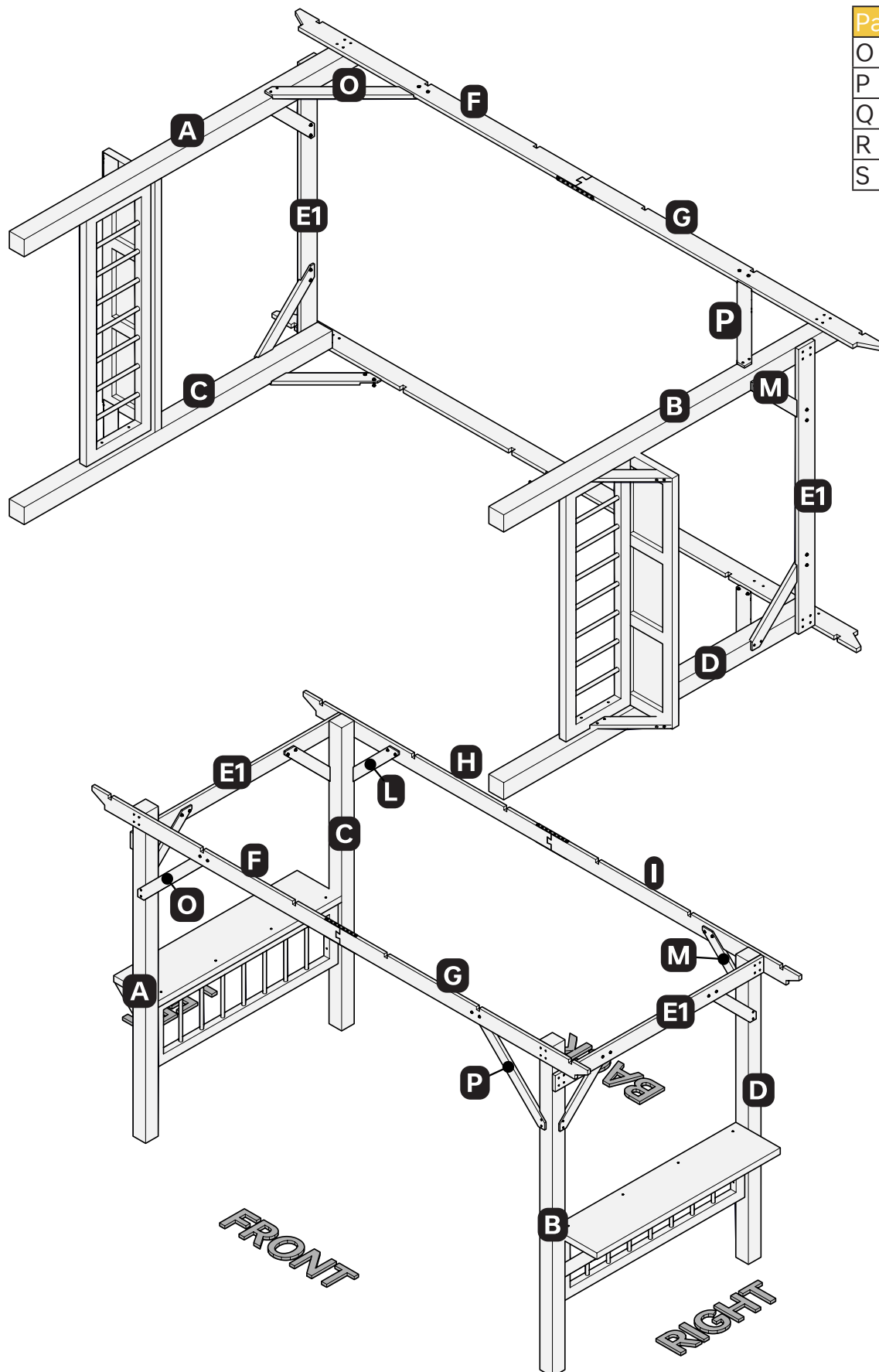
ATTACHING THE I+H STRUCTURE:

The process of attaching the I+H structure to the D+E1+B and C+E1+A structures follows a similar pattern to the techniques used in earlier steps.

1. Begin by connecting I+H to both the D+E1+B structure and the C+E1+A structure using the provided wooden dowel pins Q.
2. Next, attach components M and L to the overall structure using part R and screws S, ensuring they are securely fastened.
3. Finally, firmly secure the I+H structure to the D+E1+B and C+E1+A structures using four screws S at each end of I+H.

Caution: It is crucial to adhere precisely to these instructions to ensure the structural integrity and stability of the gazebo.

Part	Qty
O	1
P	1
Q	2
R	4
S	12



NOTE

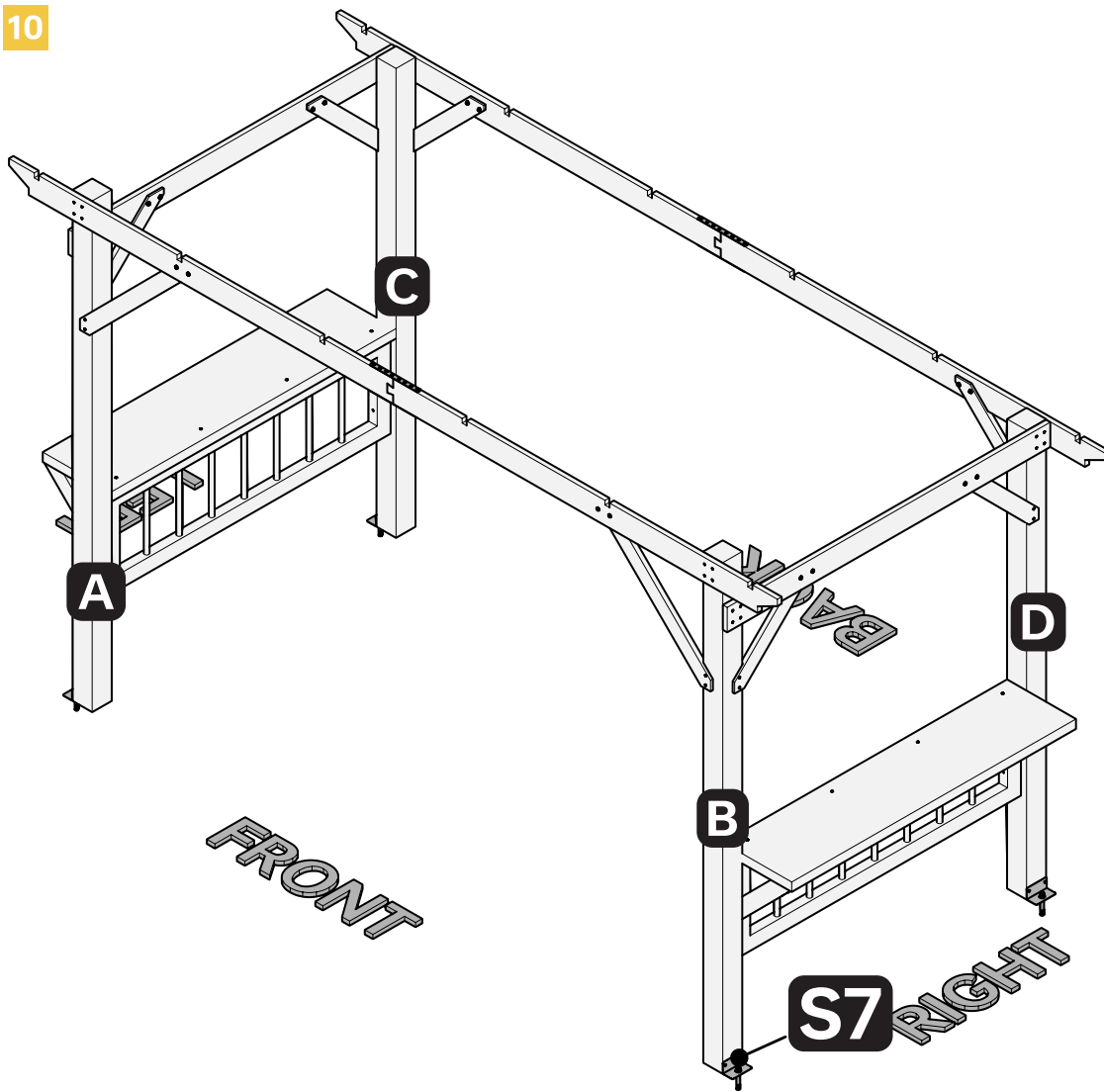
ATTACHING THE F+G STRUCTURE:

Attach the F+G structure to the main assembly using the same method as described in the previous step for attaching the H+I structure.

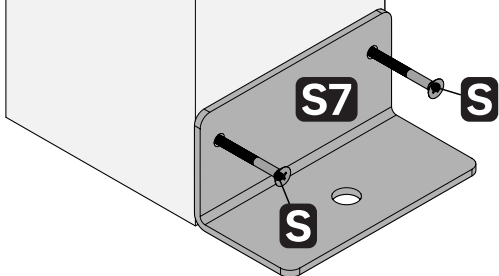
FINAL CHECK:

Compare your assembled structure to the illustration above. Ensure all components are correctly positioned and secured.

Part	Qty
S6	4
S7	4
S11	4
S	8



4 x



NOTE

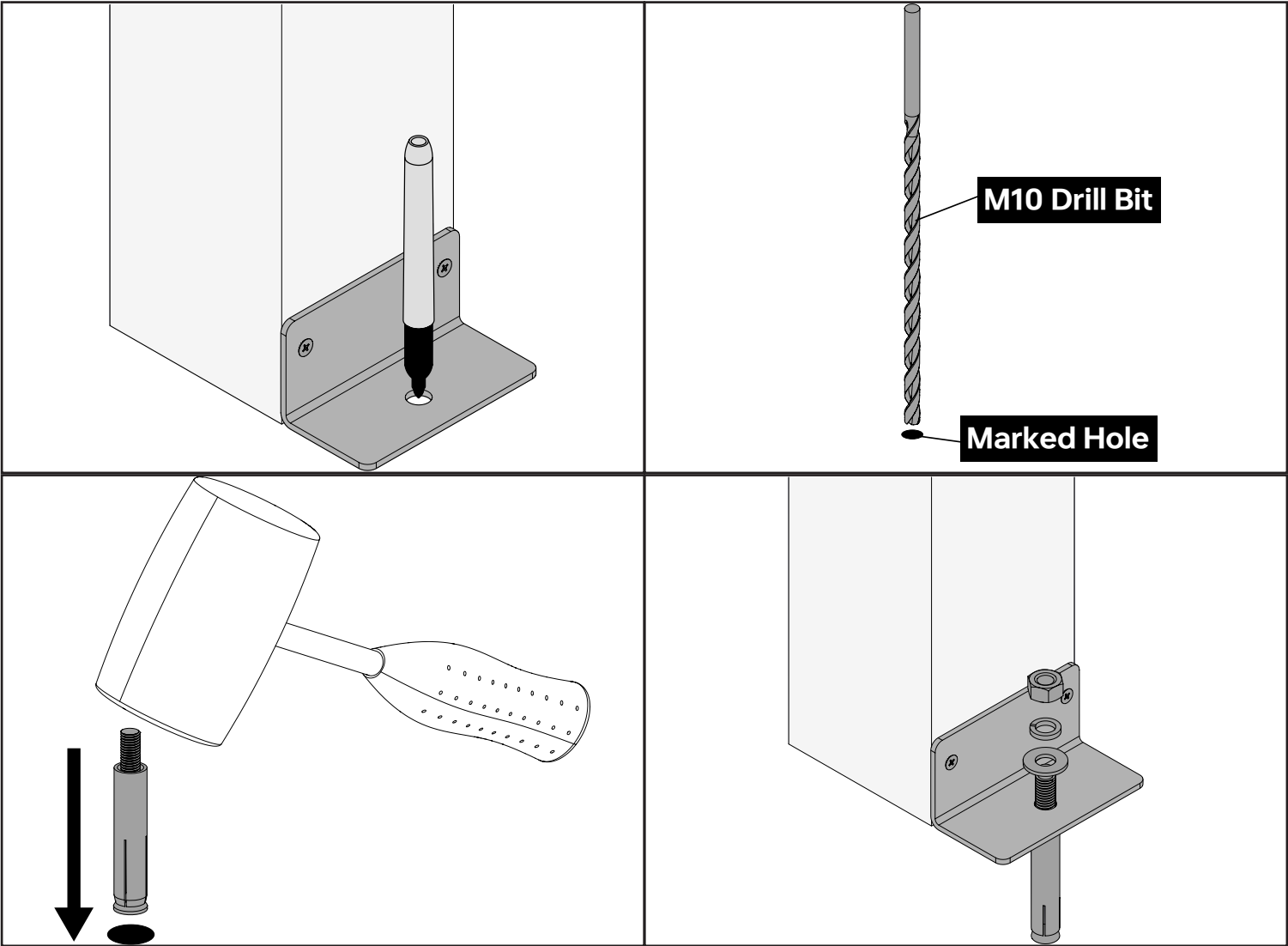
IMPORTANT NOTE REGARDING ORIENTATION:

While the design of this product designates the higher side as the front, you have the flexibility to choose the lower side as the front if it better suits your preferences or needs. If you decide to use the lower side as the front, it is crucial to adjust the orientation of the structure in this step before you securely fasten it in place.

You will not find pre-drilled holes on wooden frame ABCD that align with the holes on part S7.

(See next page for completion of this step)

ANCHORING TO CONCRETE (EXPANSION BOLTS):



NOTE

ANCHORING TO CONCRETE (EXPANSION BOLTS):

If you prefer to anchor your gazebo to a concrete surface for enhanced stability, you can utilize the provided expansion bolts (S6). Four sets of S6 are included in the package, one set for each corner bracket (S7).

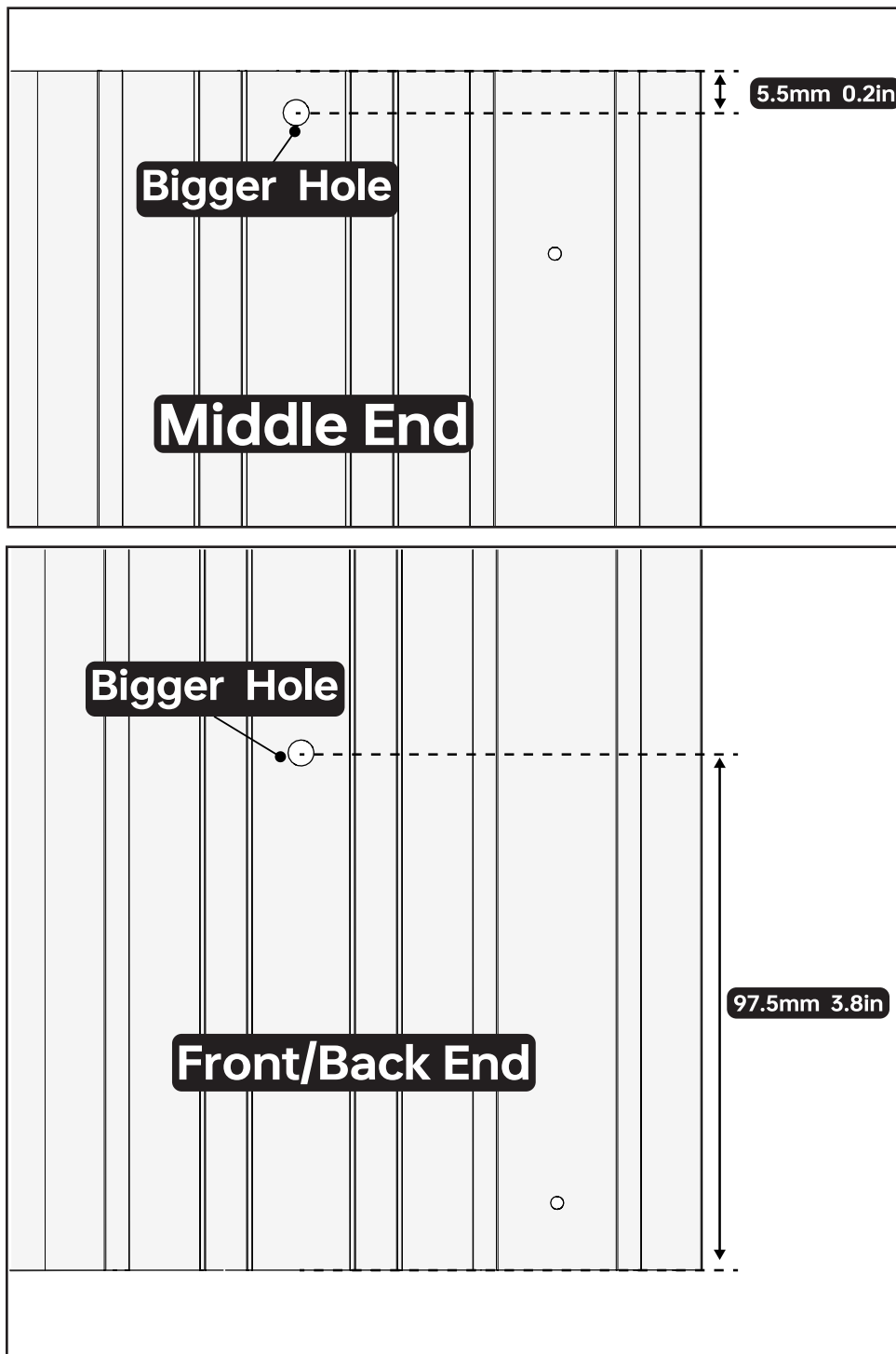
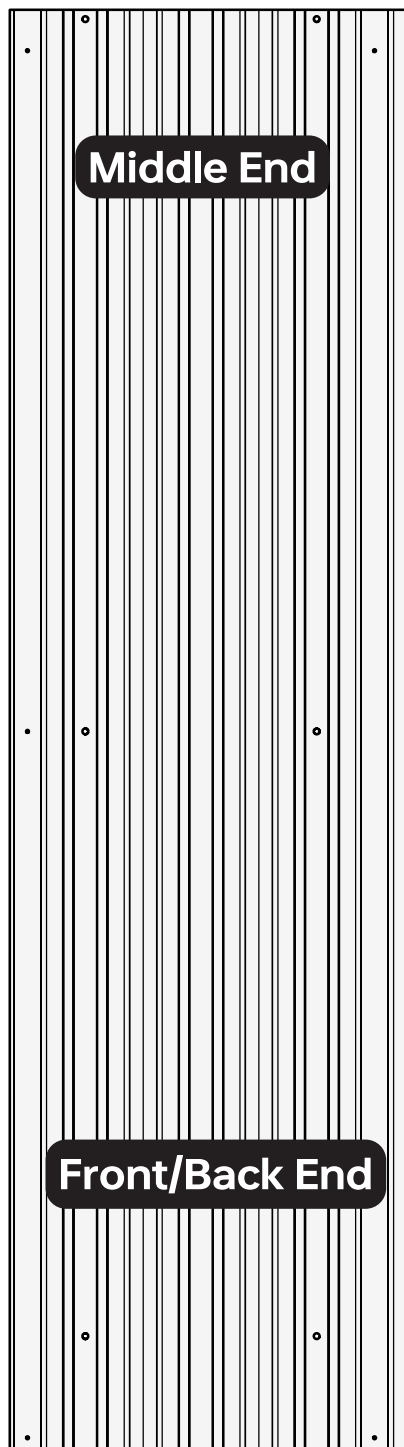
Installation Instructions:

Using an M10 drill bit, carefully create a hole in the concrete surface with a minimum depth of 8cm. This hole will accommodate the expansion bolt.

Before hammering the bolt and sleeve into the drilled hole, it is recommended to move the gazebo away from the work area to prevent accidental damage.

Important Note: Expansion bolts are designed for permanent installation and are very challenging to remove once they are fully inserted into the concrete. Therefore, it is crucial to plan the desired location for the expansion bolts carefully before drilling the holes.

In the subsequent diagrams, the expansion bolts and corner brackets will be omitted from the illustrations to enhance visual clarity and improve the readability of the instructions.



NOTE

IDENTIFYING INTERIOR AND EXTERIOR SIDES:

Each roof panel also has two distinct sides:

INTERIOR SIDE: This side is characterized by a brighter color.

Exterior Side: This side has a darker color and is initially covered with a thin layer of protective film. Peel off this protective film before you begin assembling the roof panels.

UNDERSTANDING ROOF PANEL ORIENTATION (W1, W2, W4):

Each roof panel (W1, W2, and W4) has two distinct types of ends:

Front/Back End: These ends face the front and back sides of the gazebo.

Middle End: These ends are where two panels are joined together in the middle of the gazebo roof.

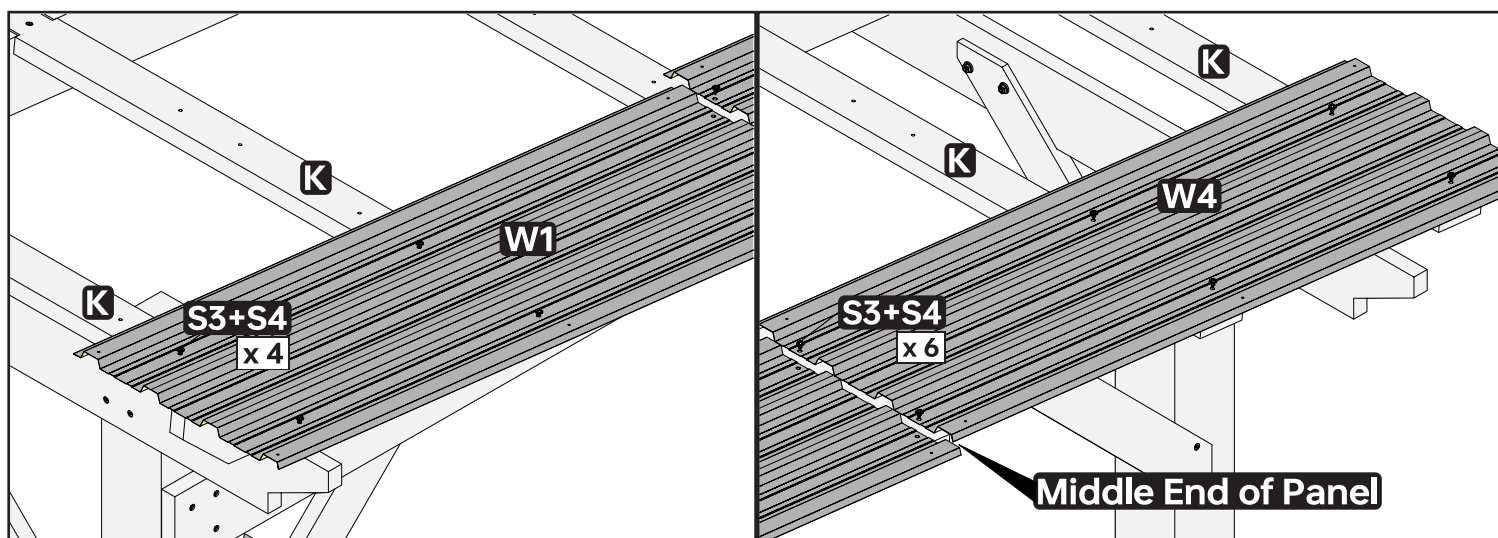
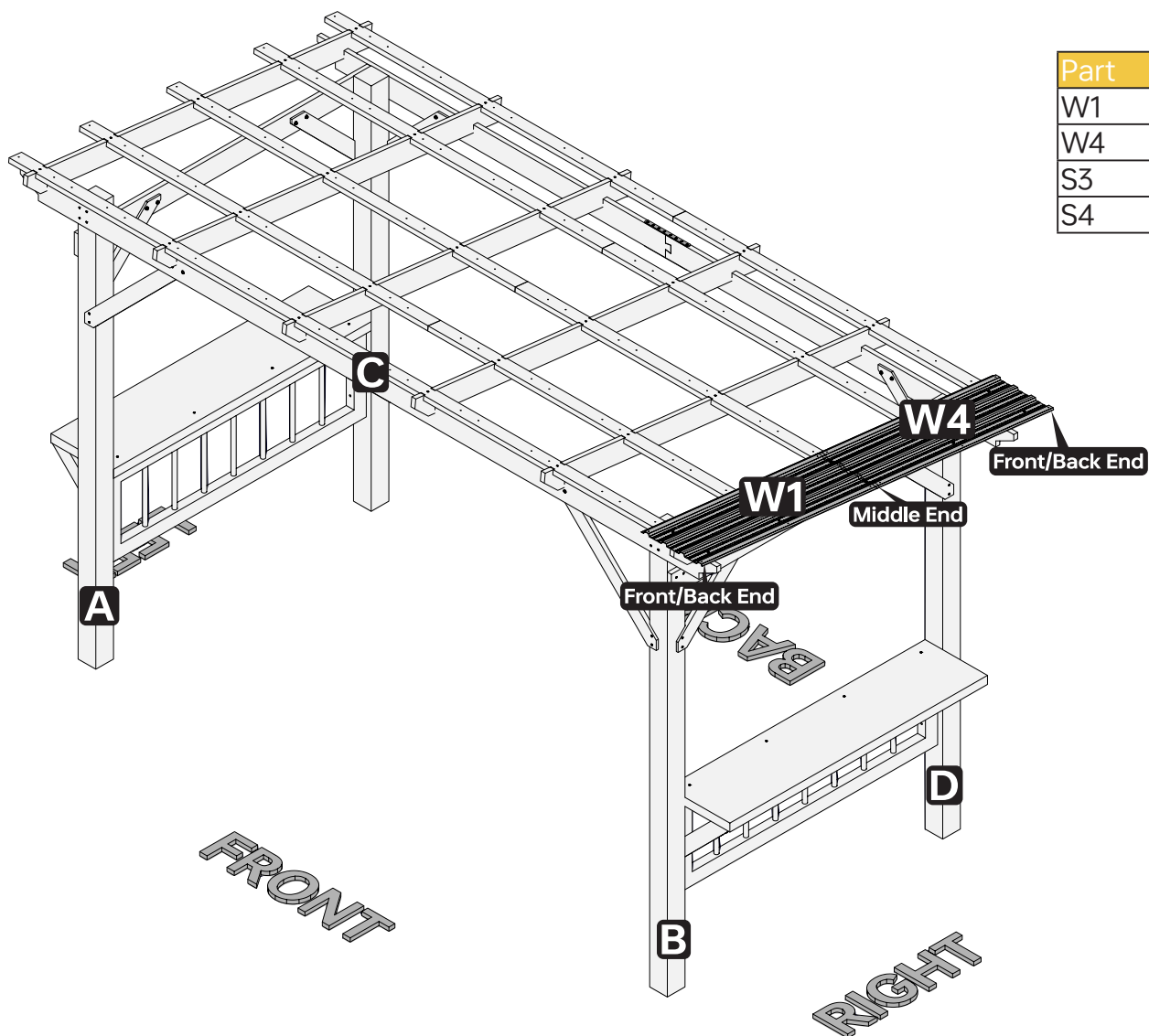
DETERMINING FRONT/BACK VS. MIDDLE:

Examine the screw holes at each end of the panel.

The end with the larger screw holes positioned closer to the edge of the panel is the Middle End.

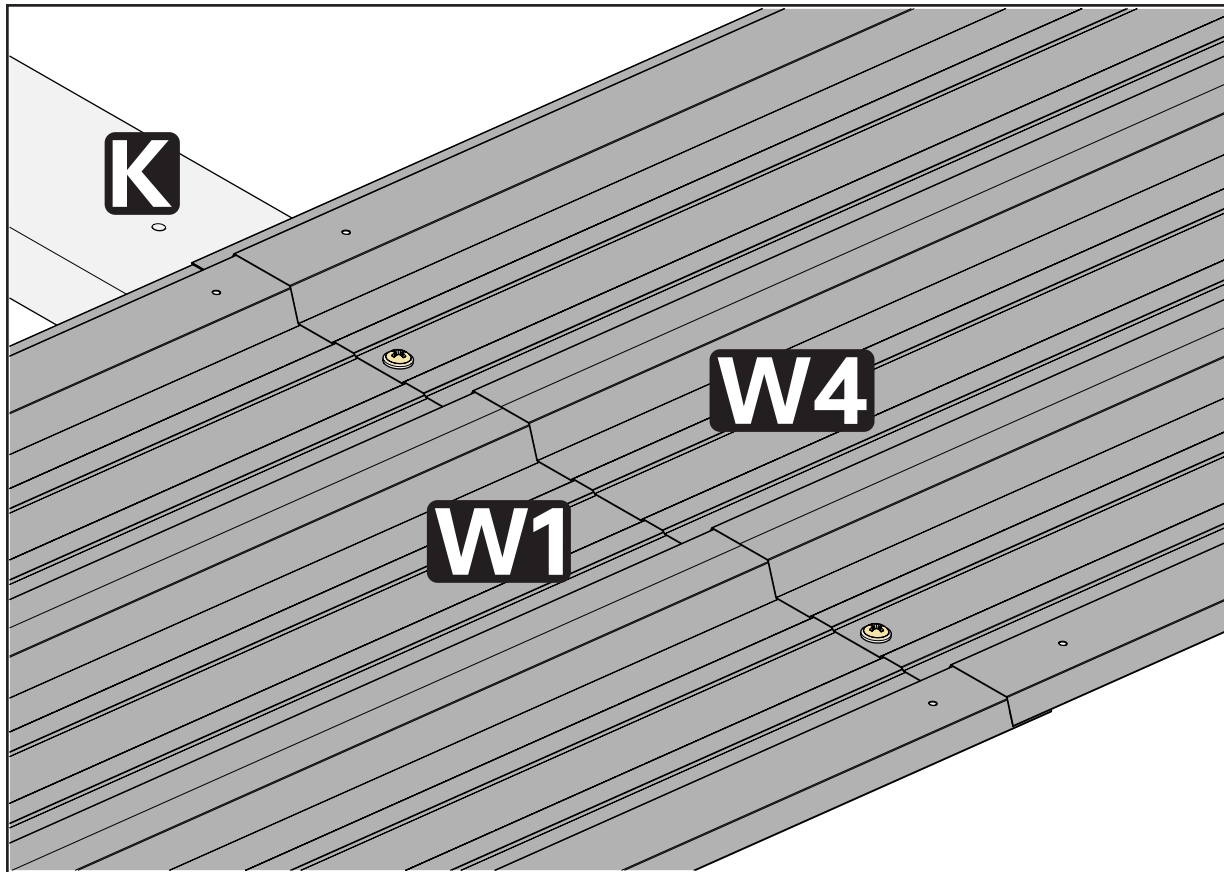
The opposite end, where the larger screw holes are located further from the edge, is the Front/Back End.

Part	Qty
W1	1
W4	1
S3	10
S4	10



NOTE

(See next page for completion of this step)



NOTE

ATTACHING ROOF PANELS W1 AND W4 TO THE FRAME:

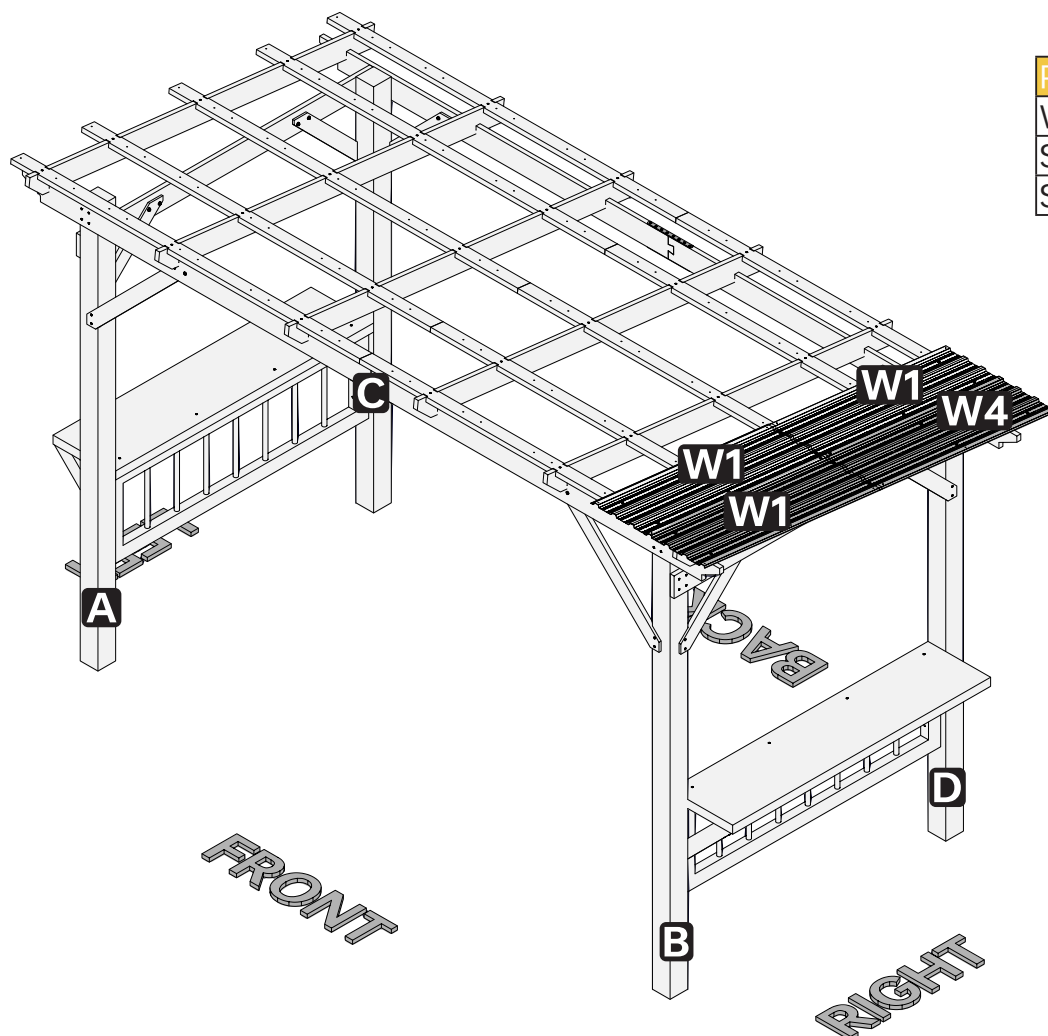
1. Secure roof panel W1 to the K frames using four sets of screws S3 and S4. Ensure the panels are correctly oriented (see previous note).
2. Secure roof panel W4 to the K frames using six sets of screws S3 and S4. Ensure the panels are correctly oriented (see previous note).

IMPORTANT CONSIDERATIONS:

Overlapping Panels: In the middle section of the gazebo roof, panels W1 and W4 will be stacked on top of each other. When securing these overlapping panels, two sets of screws S3 and S4 will pass through both W1 and W4 to create a strong connection.

Screw Hole Selection: It is essential to utilize only the ten larger screw holes located on panels W1 and W4 for this step. The smaller screw holes on these panels are not intended for use at this stage of the assembly process.

Part	Qty
W1	2
S3	12
S4	12



NOTE

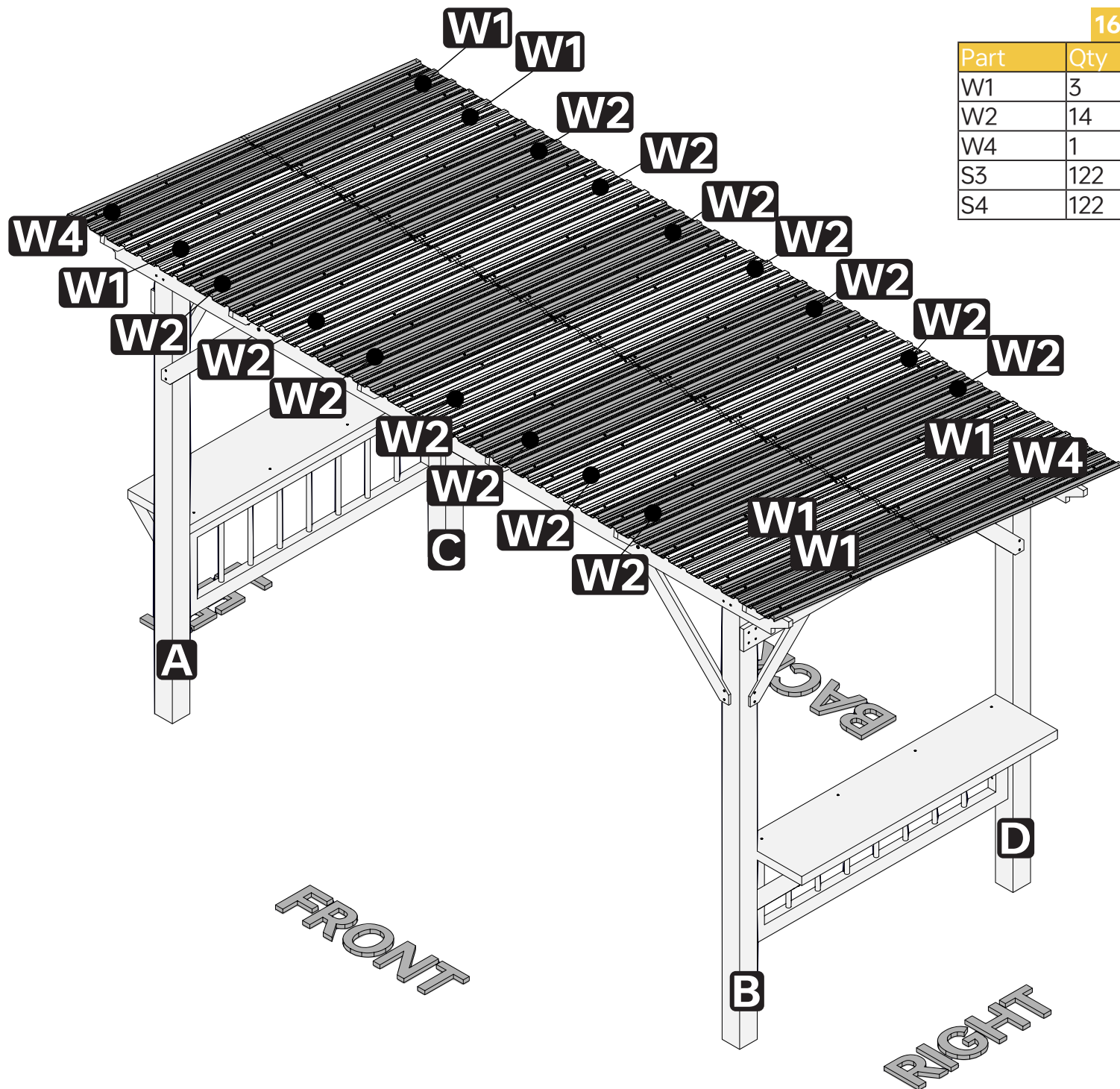
For enhanced visual clarity, the roof panels are depicted in different colors in the illustrations.

CONNECTING THE W1 PANELS:

In this step, you will be attaching the two W1 roof panels to both the wooden frame structure and the previously installed roof panels. To accomplish this, you will need:

1. Ten sets of screws S3+S4 to secure the W1 panels to the frame (as described in the previous step).
2. Two additional sets of screws S3+S4 to connect the two newly positioned W1 panels to the two roof panels that were installed in the previous step. These two sets of screws will be inserted through the smaller screw holes located in the middle section where the panels overlap.

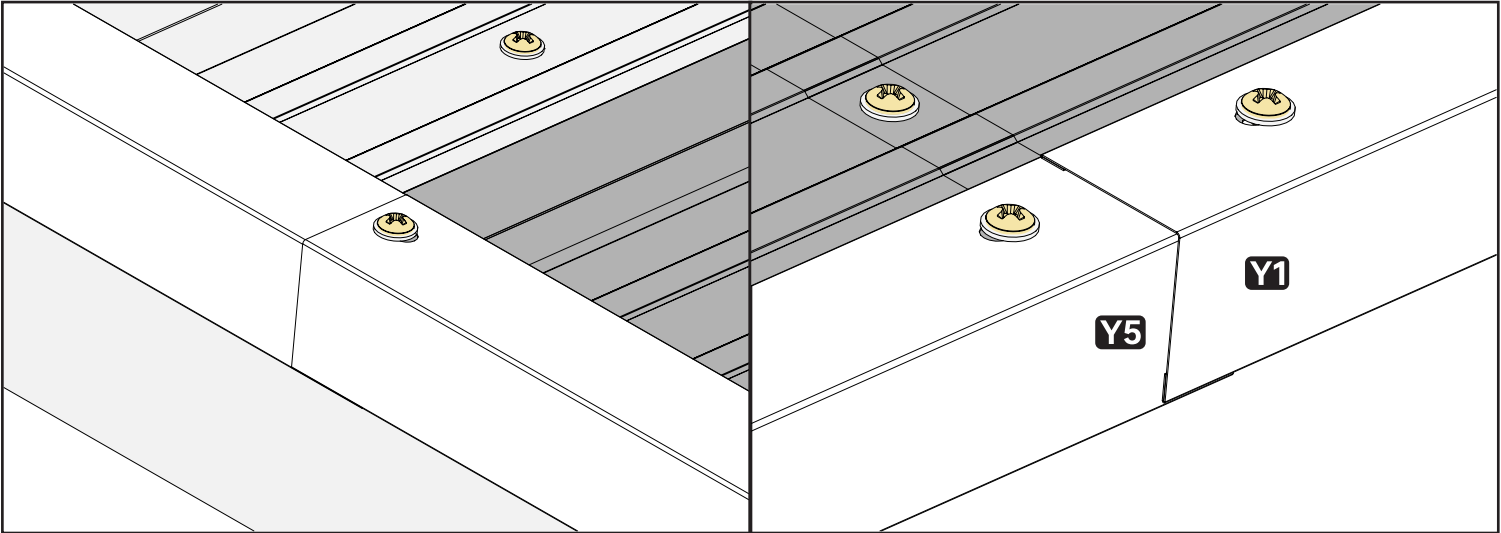
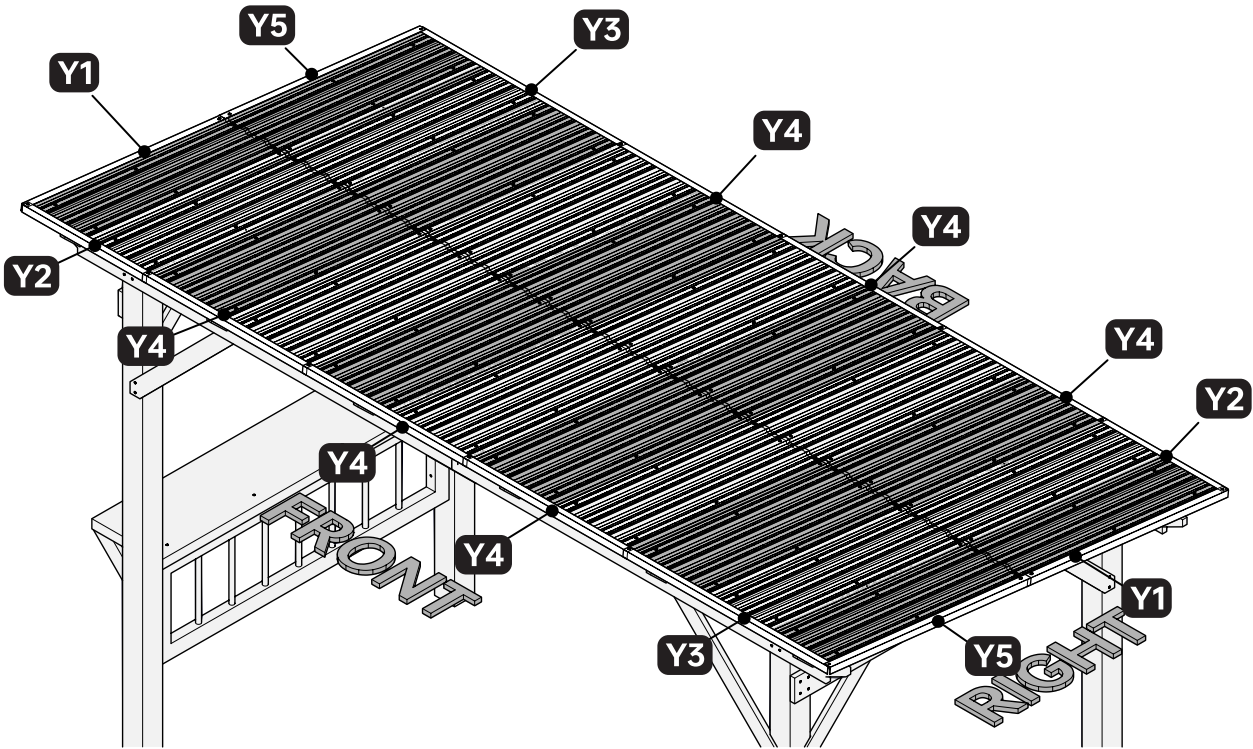
Important Note Regarding Screw Holes: Any other screw holes not specifically mentioned in this step are not to be used at this time.



NOTE

Using the same techniques and procedures outlined in the previous steps, install the remaining 18 roof panels, ensuring they are correctly oriented and secured.

Part	Qty
S3	12
S4	12
Y1	2
Y2	2
Y3	2
Y4	6
Y5	2



NOTE

INSTALLING THE EAVES (PARTS Y1-Y5):

The eaves, comprised of parts Y1 through Y5, serve as protective covers for the sharp edges of the roof panels, enhancing safety and aesthetics.

STACKING THE EAVES:

The eaves are designed to be stacked together using a single screw hole for each connection. The order in which you stack parts Y1 through Y4 does not affect the functionality or appearance of the eaves.

IMPORTANT NOTE ABOUT Y1 AND Y5:

When stacking Y1 and Y5, it is essential to deviate slightly from the stacking method used for the other eaves. Instead of simply aligning the screw holes between the eaves, you must align the screw holes of Y1 and Y5 with the corresponding screw holes on the roof panels. Refer to the illustration above for a clear visual guide on the correct alignment of Y1 and Y5.