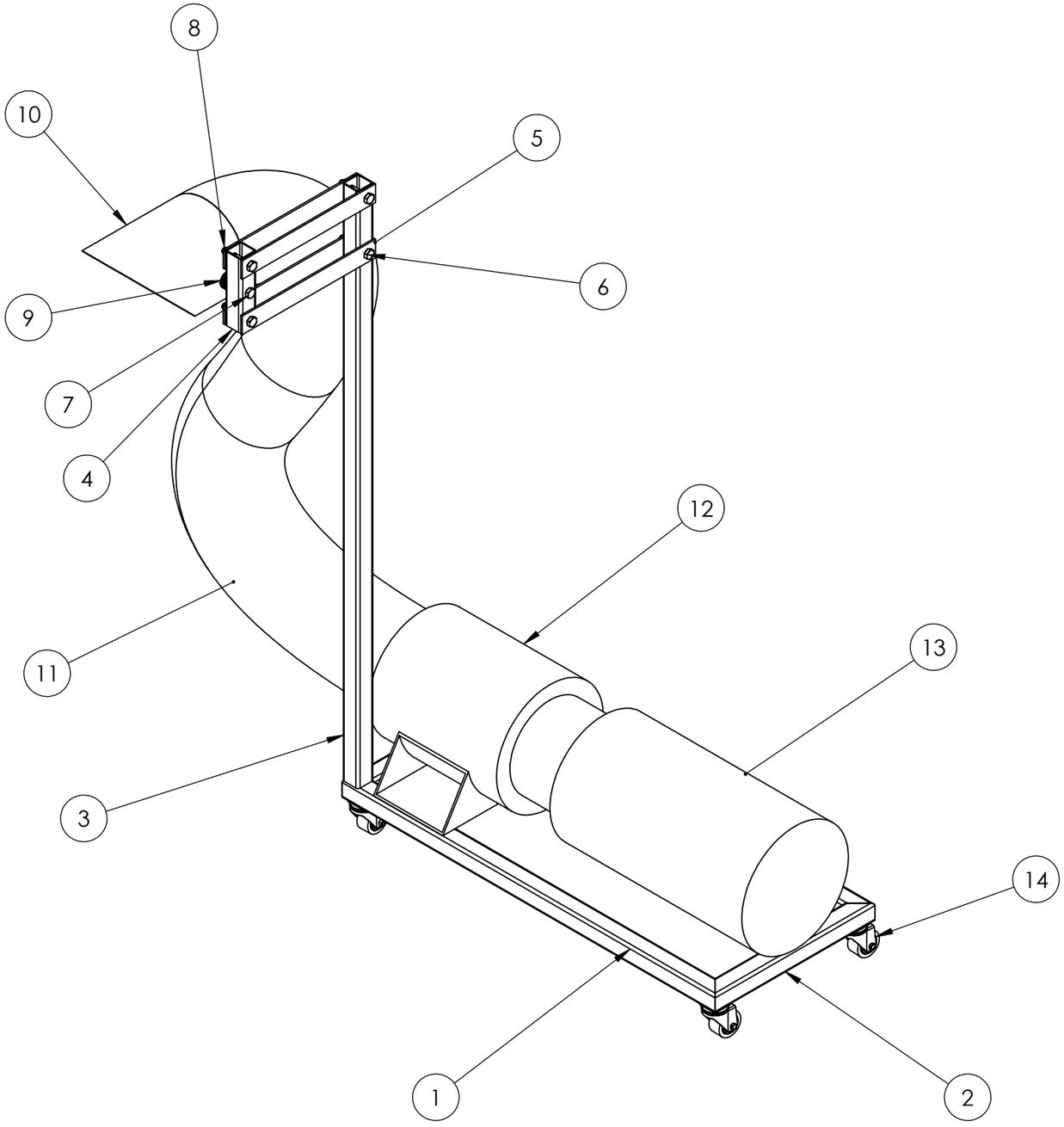


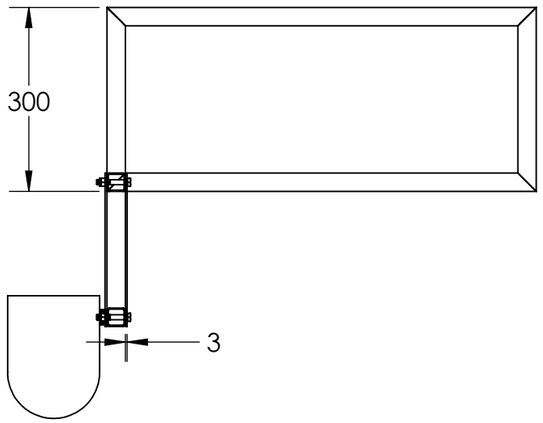
Notes:

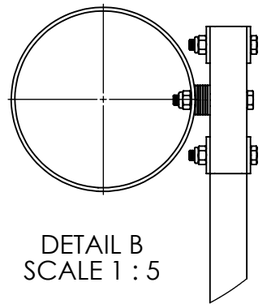
1. Adapt frame dimensions according to your particular fan and filter
2. Grind all surfaces to be welded about 25mm from weld
3. Tack weld the whole frame
4. Check that everything is square and all measurements are accurate
5. Fully weld all seams

ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1	ANGLE2	MATERIAL
14	4	casters	n/a	n/a	n/a	mix
13	1	inline activated carbon filter	n/a	n/a	n/a	mix
12	1	inline exhaust fan	n/a	n/a	n/a	mix
11	1	flexible ducting 150 ∅	1200	n/a	n/a	aluminium
10	1	fume hood	200	90	45	aluminium/PVC
9	6	washer M8	2	n/a	n/a	steel
8	5	hex locknut M8	n/a	n/a	n/a	steel
7	1	hex bolt M8	60	n/a	n/a	steel
6	4	hex bolt M8	50	n/a	n/a	steel
5	4	flat bar 30 x 3	250	90	90	mild steel
4	1	square tube 30 x 30 x 2	120	90	90	mild steel
3	1	square tube 30 x 30 x 2	970	90	90	mild steel
2	2	square tube 30 x 30 x 2	300	45	45	mild steel
1	2	square tube 30 x 30 x 2	700	45	45	mild steel

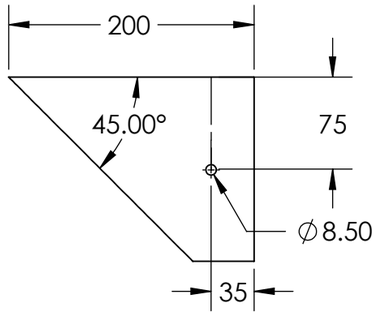
PRECIOUS PLASTIC

Workspace: Extruder		Description: Ventilation caddy		
Projection method: First angle	Release date: 07/01/20	Drawing no.: EXTWS-V1-6000.00		Rev.: A
General tolerances: ISO-2768-m	Doc type: Assembly	Units unless specified: mm	Sheet size: A3	Scale: 1:7	Sheet: 1/2

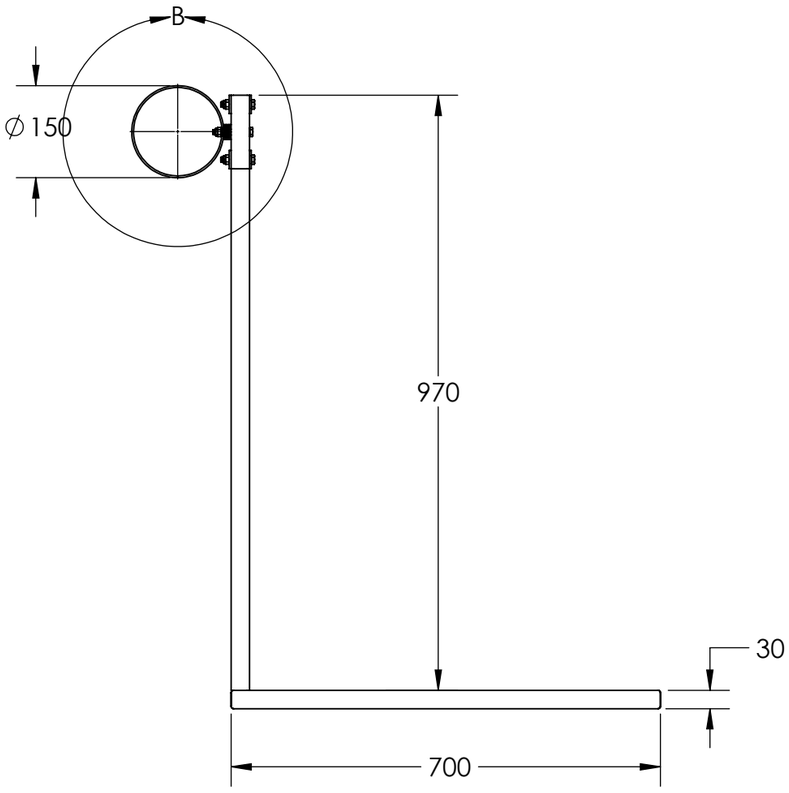


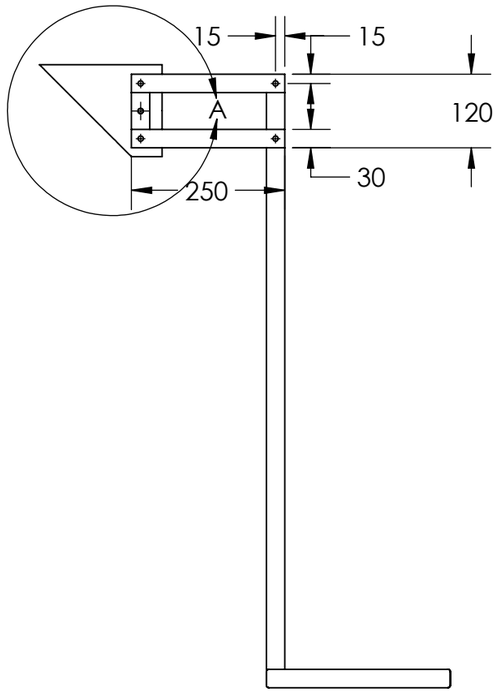


DETAIL B
SCALE 1 : 5



DETAIL A
SCALE 1 : 5





	Workspace Extruder		Description Ventilation caddy			
	Projection method First angle		Release date 07/01/20	Drawing no. EXTWS-V1-6000.01		Rev. A
	General tolerances ISO-2768-m		Doc type Part	Units unless specified mm	Sheet size A3	Scale 1:10	Sheet 2/2