
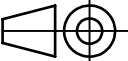


Notes:

1. Grind all surfaces to be welded about 25mm from weld
2. Tack weld the whole frame
3. Check that everything is square and all measurements are accurate
4. Fully weld all seams

10	4	casters	n/a	n/a	n/a	mix
9	1	underlayment 15mm	1115	90	90	plywood
8	1	underlayment 15mm	770	90	90	plywood
7	8	flat bar 20 x 3	75	45	45	mild steel
6	1	square tube 30 x 30 x 2	730	90	90	mild steel
5	4	square tube 30 x 30 x 2	870	90	90	mild steel
4	2	square tube 30 x 30 x 2	1120	90	90	mild steel
3	3	square tube 30 x 30 x 2	600	90	90	mild steel
2	2	square tube 30 x 30 x 2	1180	45	45	mild steel
1	2	square tube 30 x 30 x 2	660	45	45	mild steel
ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1	ANGLE2	MATERIAL

	Workspace Injection		Description Post-processing station				
	Projection method First angle		Release date 07/01/20	Drawing no. INJWS-V1-4100.00		Rev. A	
	General tolerances ISO-2768-m	Doc type Assembly	Units unless specified mm	Sheet size A3	Scale 1:10	Sheet 1/3	

