
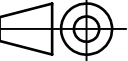


Notes:

1. Grind all surfaces to be welded about 25mm from weld
2. Tack weld the whole frame
3. Check that everything is square and all measurements are accurate
4. Fully weld all seams

7	4	underlayment 15mm	995	90	90	plywood
6	2	flat bar 20 x 3	75	45	45	mix
5	8	square tube 30 x 30 x 2	460	90	90	mild steel
4	8	square tube 30 x 30 x 2	1000	90	90	mild steel
3	4	square tube 30 x 30 x 2	1940	90	90	mild steel
2	4	square tube 30 x 30 x 2	1060	45	45	mild steel
1	4	square tube 30 x 30 x 2	520	45	45	mild steel
ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1	ANGLE2	MATERIAL

	Workspace <b>Injection</b>		Description <b>Storage shelf</b>			
	Projection method <b>First angle</b>		Release date 07/01/20	Drawing no. INJWS-V1-2000.00		Rev. A
	General tolerances <b>ISO-2768-m</b>		Doc type <b>Assembly</b>	Units unless specified mm	Sheet size <b>A3</b>	Scale <b>1:15</b>

1/2

