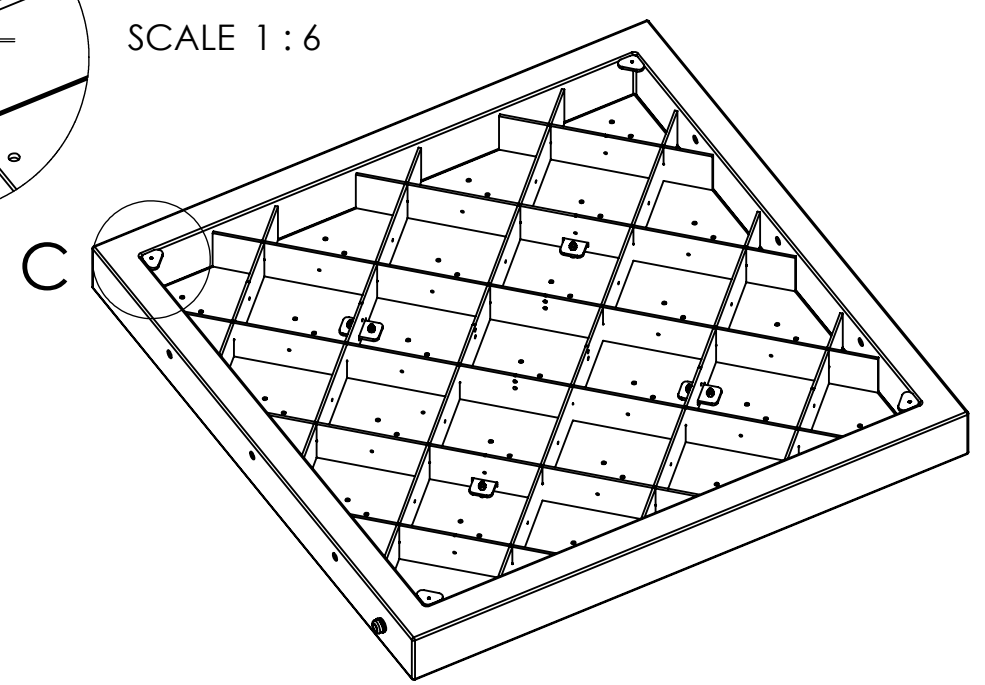
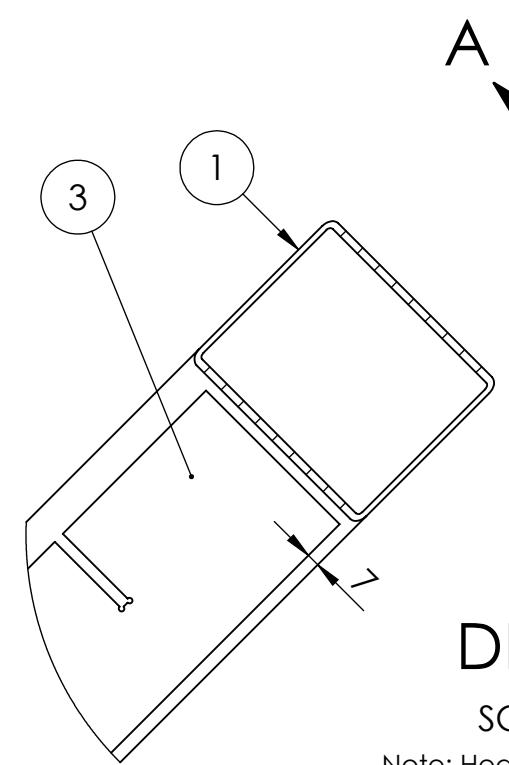


DETAIL C
SCALE 1 : 6

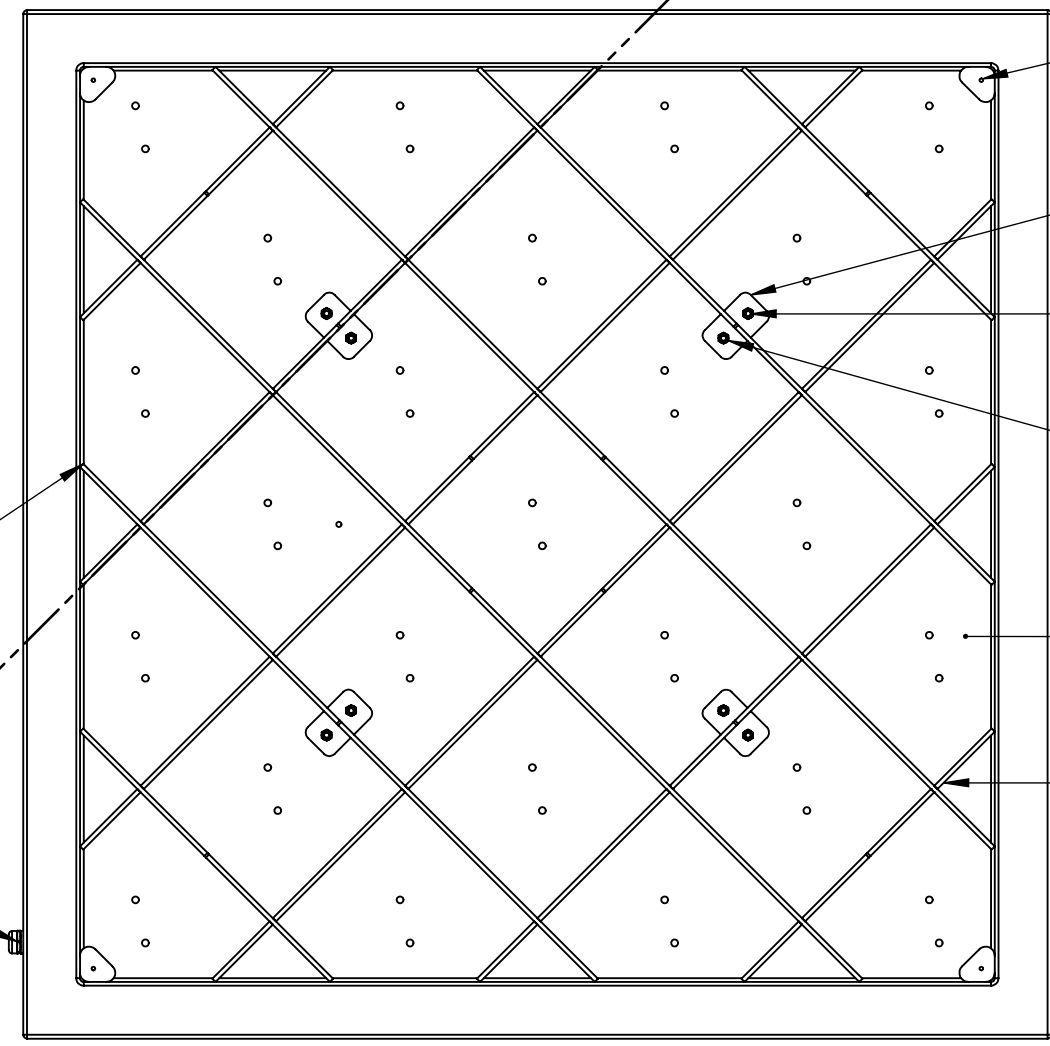


Weld rib structure to plate frame using full length fillet welds along each seam (as shown in build video)


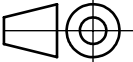


DETAIL B
SCALE 1 : 4

Note: Heating plate protrudes from plate frame by 3mm
WELD RIB STRUCTURE ACCORDINGLY (as shown)



8	8	Hex nut M8	SPR-V1 08
7	8	Socket countersunk head screw M8 x 50	SPR-V1 13
6	1	M25 cable gland	SPR-V1 14
5	4	Suspension plate	SPR-V1 2100.05-A
4	4	Sheet mount tab	SPR-V1 2100.04-A
3	1	Rib structure upper	SPR-V1 2100.03-A
2	1	Heating plate upper	SPR-V1 2100.02-A
1	1	Plate frame upper	SPR-V1 2100.01-A
ITEM NO.	QTY	DESCRIPTION	PART NO.

	Machine Sheetpress		Description Plate frame upper sub assembly				
	Projection method: First angle 		Release date 11/2019	Drawing no. SPR-V1 2100.00-A			
	General tolerances ISO 2768-m		Doc. type Assembly	Units unless specified mm	Sheet size A3	Scale 1:10	Sheet 14/34