



Notes:

Install cartridge heaters inside heating blocks before securing heating blocks to heating plate (see build video).

Squares of rockwool insulation should be installed into this assembly (not shown, see build video).

9	12	Socket button head screw M6x12	SPR-V1 10
8	12	Flat washer M6	SPR-V1 11
7	48	Hex nut M8	SPR-V1 08
6	48	Socket countersunk head screw M8x50	SPR-V1 13
5	48	Washer M8	SPR-V1 09
4	24	Heating block	SPR-V1 3000.02-A
3	4	Ceramic terminal	SPR-V1 12
2	4	Sheet cover lower	SPR-V1 3000.01-A
1	1	Plate frame lower sub assembly	SPR-V1 3100.00-A
ITEM NO.	QTY	DESCRIPTION	PART NO.

	Machine		Description			
	Sheetpress		Plate frame lower assembly			
	Projection method:		Release date	Drawing no.		
First angle			11/2019	SPR-V1 3000.00-A		
General tolerances		Doc. type	Units unless specified	Sheet size	Scale	Sheet
ISO 2768-m		Assembly	mm	A3	1:12	20/34