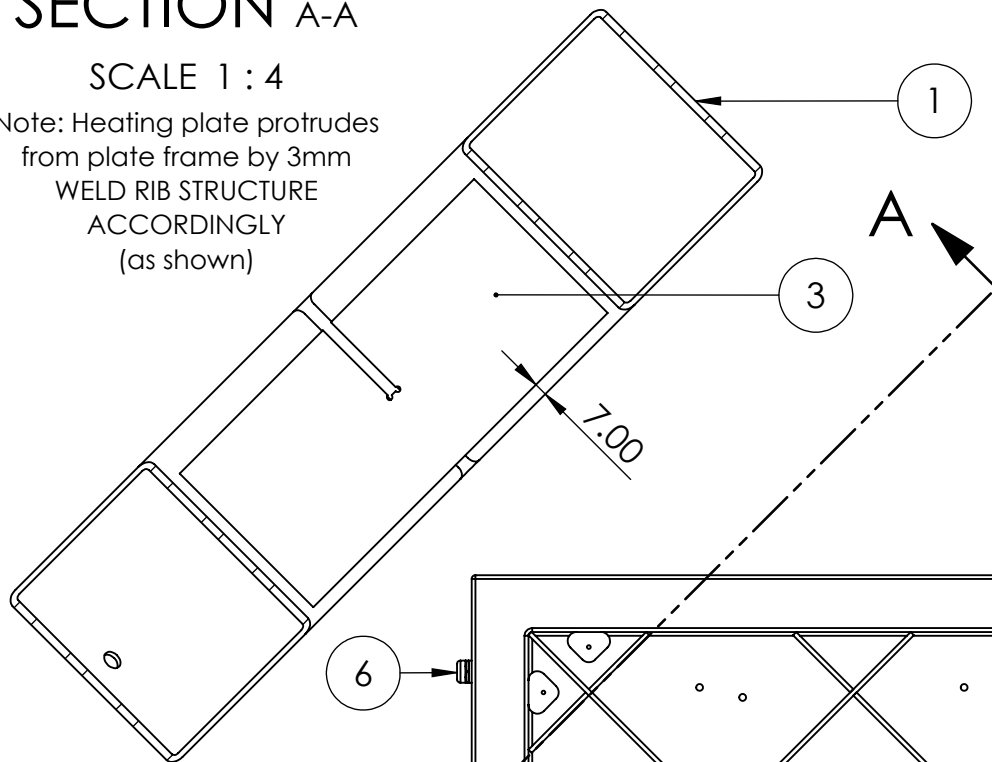


8 7 6 5 4 3 2 1

SECTION A-A

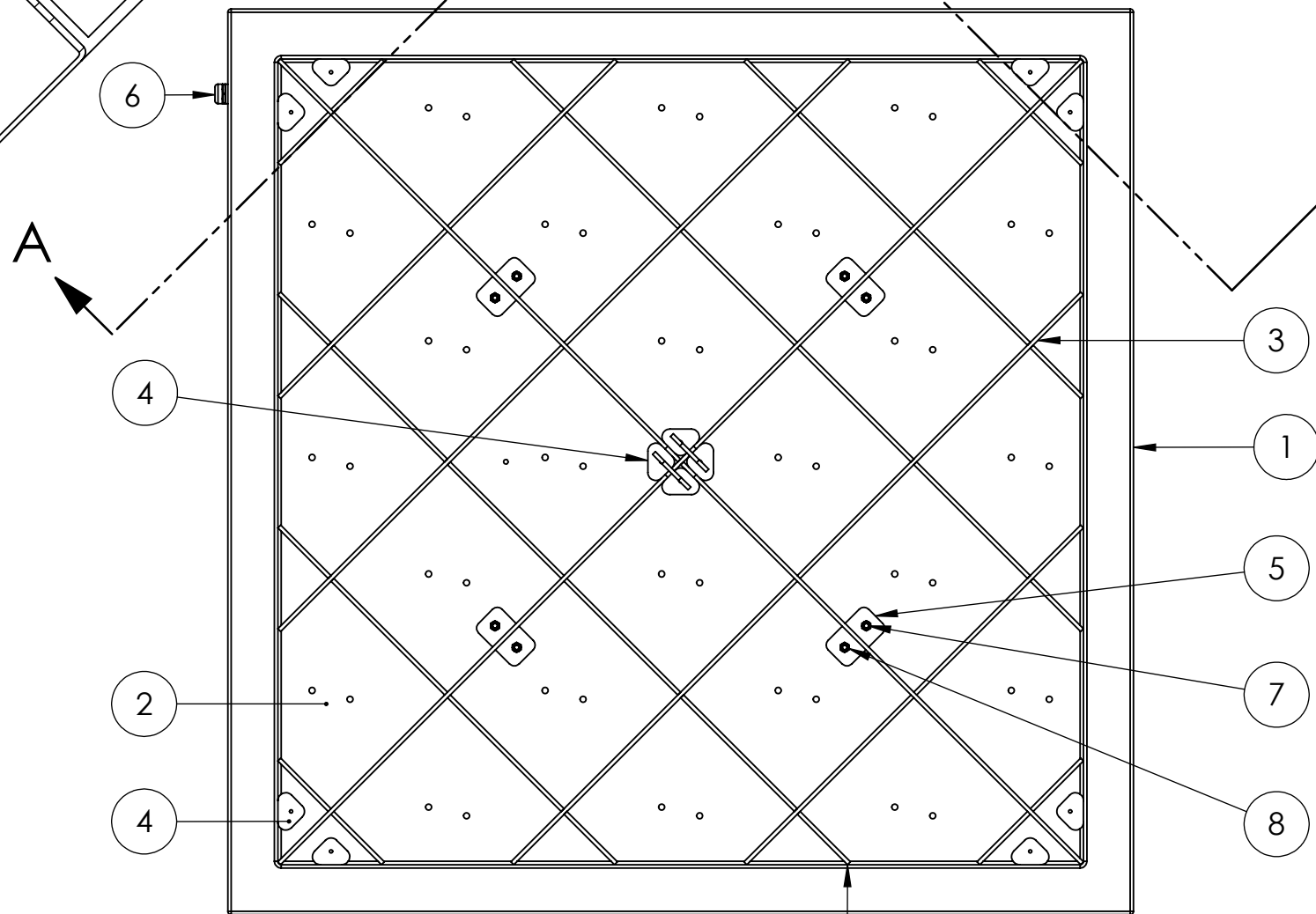
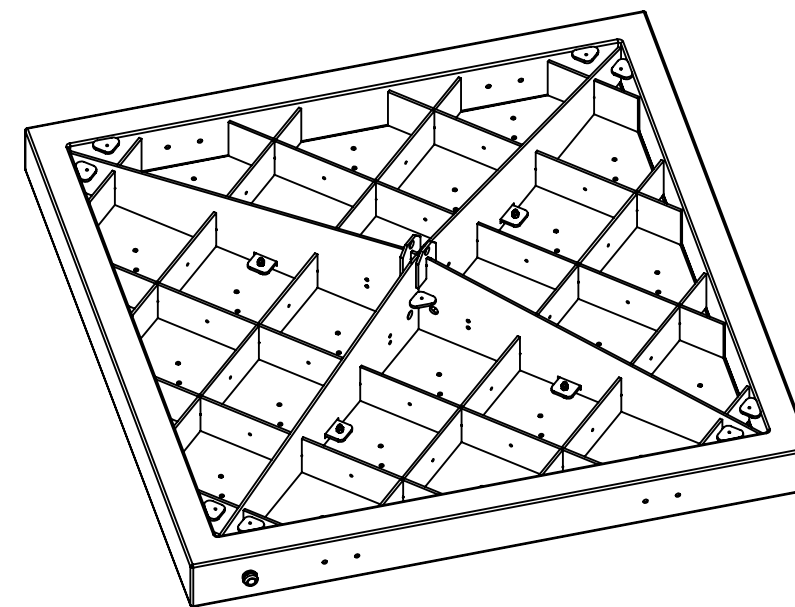
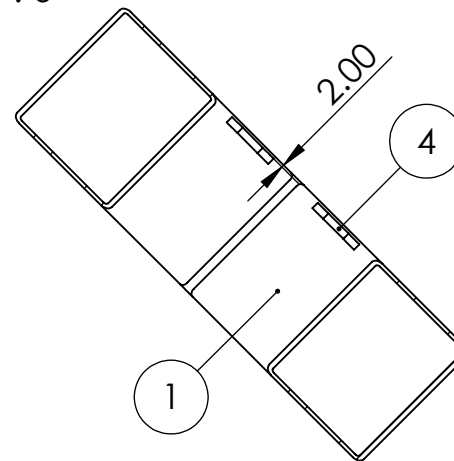
SCALE 1 : 4

Note: Heating plate protrudes from plate frame by 3mm
WELD RIB STRUCTURE ACCORDINGLY (as shown)



SECTION B-B

SCALE 1 : 6



Weld rib structure to plate frame using full length fillet welds along each seam (as shown in build video)

8	8	Hex nut M8	SPR-V1 08
7	8	Socket countersunk head screw M8 x 50	SPR-V1 13
6	1	M25 cable gland	SPR-V1 14
5	4	Suspension plate	SPR-V1 3100.05-A
4	12	Sheet mount tab	SPR-V1 3100.04-A
3	1	Rib structure lower	SPR-V1 3100.03-A
2	1	Heating plate lower	SPR-V1 3100.02-A
1	1	Plate frame lower	SPR-V1 3100.01-A
ITEM NO.	QTY	DESCRIPTION	PART NO.



Machine Sheetpress		Description Plate frame lower sub assembly			
Projection method: First angle		Release date 11/2019	Drawing no. SPR-V1 3100.00-A		
General tolerances ISO 2768-m		Doc. type Assembly	Units unless specified mm	Sheet size A3	Scale 1:10
				Sheet 23/34	

8 7 6 5 4 3 2 1