



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --,  --  SURFACE COATING: TO BE BLACKENED  --	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES								PART NUMBER : 0200-013073		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations	
						LINEAR DIMENSIONS				ANGULAR DIMENSIONS				TITLE: SPRING TENSION LOC OP10 AP					
	2					ABOVE	UPTO	TOLERANCE MACHINE D PARTS SUBMET AL PARTS	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE MACHINED PARTS SHEET METAL PARTS		MATERIAL: MS				FINISHED SIZE: Ø 16X11		DRN.:KIRAN CHD.:JAGADISH DATE:	SCALE: 3
						0.5	6	±0.1 ±0.5											
						6	30	±0.2 ±1											
						30	120	±0.3 ±1.5	0	10	±1 °	±0.3 ±3°							
						120	315	±0.5 ±2	10	50	±0.2 ±30"	±0.8 ±2°							
						315	1000	±0.8 ±3	50	120	±0.6 ±20'	±1.8 ±1°	1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED						
						1000	2000	±1.2 ±5	120	-	±0.8 ±10"	±2.4 ±30°	2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°				FIRST ANGLE	SHT: 1/1	
		REV	DESCRIPTION	NAME	DATE	AREA									3) UNSPECIFIED SURFACE FINISH MACHINED: 3.2 Ra				