



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --,  --  SURFACE COATING: TO BE BLACKENED       --	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012884		APPROX WEIGHT(Kg):		INSIGHT Shaping Imaginations				
	2					LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: WS HOUSING_OP10_AP								
						ABOVE	UPTO	TOLERANCE MACHINE D PARTS	SHEETMETAL A PARTS	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE		MACHINED PARTS		SHEETMETAL PARTS					
											ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES						
						0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	MATERIAL: MS	FINISHED SIZE: Ø76X57	DRN.:KIRAN CHD.:SRINIVAS DATE:	SCALE: 0.5	
	6	30	±0.2	±1																
	30	120	±0.3	±1.5	0	10	±0.1	±1 °	±0.3											±3°
	120	315	±0.5	±2	10	50	±0.2	±30'	±0.8											±2°
	1						315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1°	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH. MACHINED: 3.2 Ra	FIRST ANGLE	SHT: 1/1	
							1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30°				
REV							DESCRIPTION	NAME	DATE	AREA										