



1	DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°
2	ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°
3	HEAT TREATMENT: CASE HARDENED TO 55~60 HRC CASE DEPTH 0.6~0.8mm MAX.
4	SURFACE COATING: TO BE BLACKENED
SPECIAL NOTE: ENGRAVE DRAWING No. WITH 3mm TEXT - - - - CASE HARDENED SURFACE	

3				
2				
1				
REV	DISCRIPTION	NAME	DATE	AREA

P/N: 0200-012898		INSIGHT <i>Shaping Imaginations</i>	
TITLE: DATUM PIN OP10 AP			
MATERIAL: 20MnCr5	FINISHED SIZE: Ø50X130	DRN.:KARTHIK CHD.:PRATAP DATE: REL DATE:D	SCALE: 1.25
1 UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra		FIRST	SHT:
2 UNSPECIFIED TOLERANCES IS 2102:1993/ISO 2788-1:1989		ANGLE	1/1