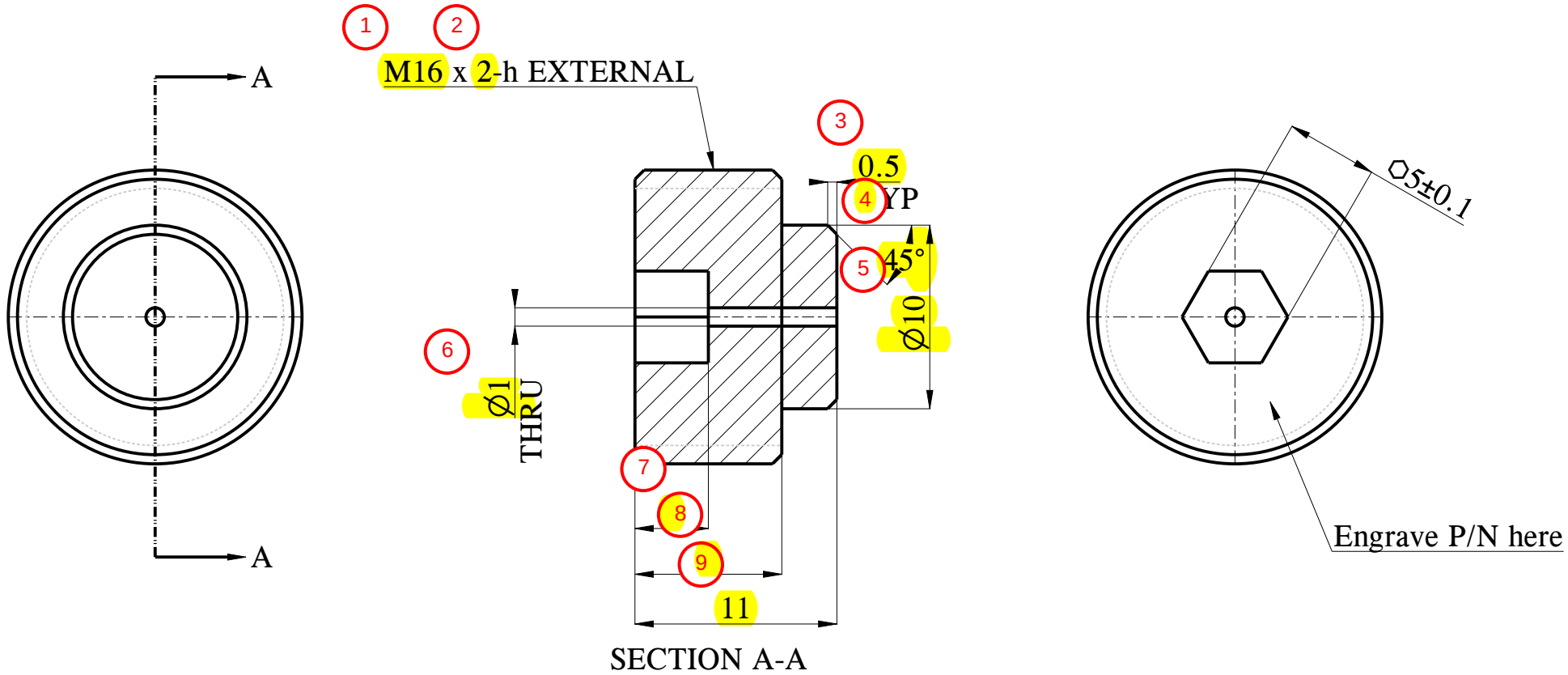


SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT
HEAT TREATMENT: --,

--

SURFACE COATING: TO BE BLACKENED

--

| REV | DESCRIPTION | NAME | DATE | AREA |
|---|---|---|---|---|
| 3 | | | | |
| 2 | | | | |
| 1 | | | | |

ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES

| LINEAR DIMENSIONS | | | | ANGULAR DIMENSIONS | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| ABOVE | UPTO | TOLERANCE | | LENGTH OF SHORTER SIDE OF ANGLE | | TOLERANCE | | | |
| | | MACHINED PARTS | SHEETMETAL PARTS | | | MACHINED PARTS | | SHEETMETAL PARTS | |
| | | | | ABOVE | UPTO | ON SHORTER SIDE | DEGREES OR MINUTES | ON SHORTER SIDE | DEGREES OR MINUTES |
| 0.5 | 6 | ±0.1 | ±0.5 | | | | | | |
| 6 | 30 | ±0.2 | ±1 | | | | | | |
| 30 | 120 | ±0.3 | ±1.5 | 0 | 10 | ±0.1 | ±1 ° | ±0.3 | ±3° |
| 120 | 315 | ±0.5 | ±2 | 10 | 50 | ±0.2 | ±30' | ±0.8 | ±2° |
| 315 | 1000 | ±0.8 | ±3 | 50 | 120 | ±0.6 | ±20' | ±1.8 | ±1° |
| 1000 | 2000 | ±1.2 | ±5 | 120 | - | ±0.8 | ±10' | ±2.4 | ±30' |

PART NUMBER : 0200-013073

APPROX WEIGHT(Kg):

TITLE: SPRING_TENSION_LOC_OP10_AP

MATERIAL: MS

FINISHED SIZE: Ø16X11

1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°
3) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra

INSIGHT
Shaping Imaginations

DRN.:KIRAN
CHD.:JAGADISH
DATE:

SCALE: 3

FIRST ANGLE

SHT: 1/1