



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: THROUGH HARDENED , 50 ~ 60 HRC, -- SURFACE COATING: TO BE BLACKENED	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012871		APPROX WEIGHT(Kg):]		INSIGHT Shaping Imaginations					
	2					LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: LOC PIN OP10 AUTOPILOT									
						ABOVE	UPTO	TOLERANCE	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE		MATERIAL: EN24		FINISHED SIZE: Ø13.5X61							
										MACHINE D PARTS	SHEETMETAL A1 PARTS					MACHINED PARTS	SHEETMETAL PARTS				
						0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES						
						6	30	±0.2	±1												
						30	120	±0.3	±1.5							0	10	±0.1	±1°	±0.3	±3°
						120	315	±0.5	±2							10	50	±0.2	±30'	±0.8	±2°
						315	1000	±0.8	±3							50	120	±0.6	±20'	±1.8	±1°
	1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30°											
REV	DESCRIPTION	NAME	DATE	AREA											DRN.:KIRAN CHD.:SRINIVAS DATE:	SCALE: 1					
														FIRST ANGLE	SHT: 1/1						