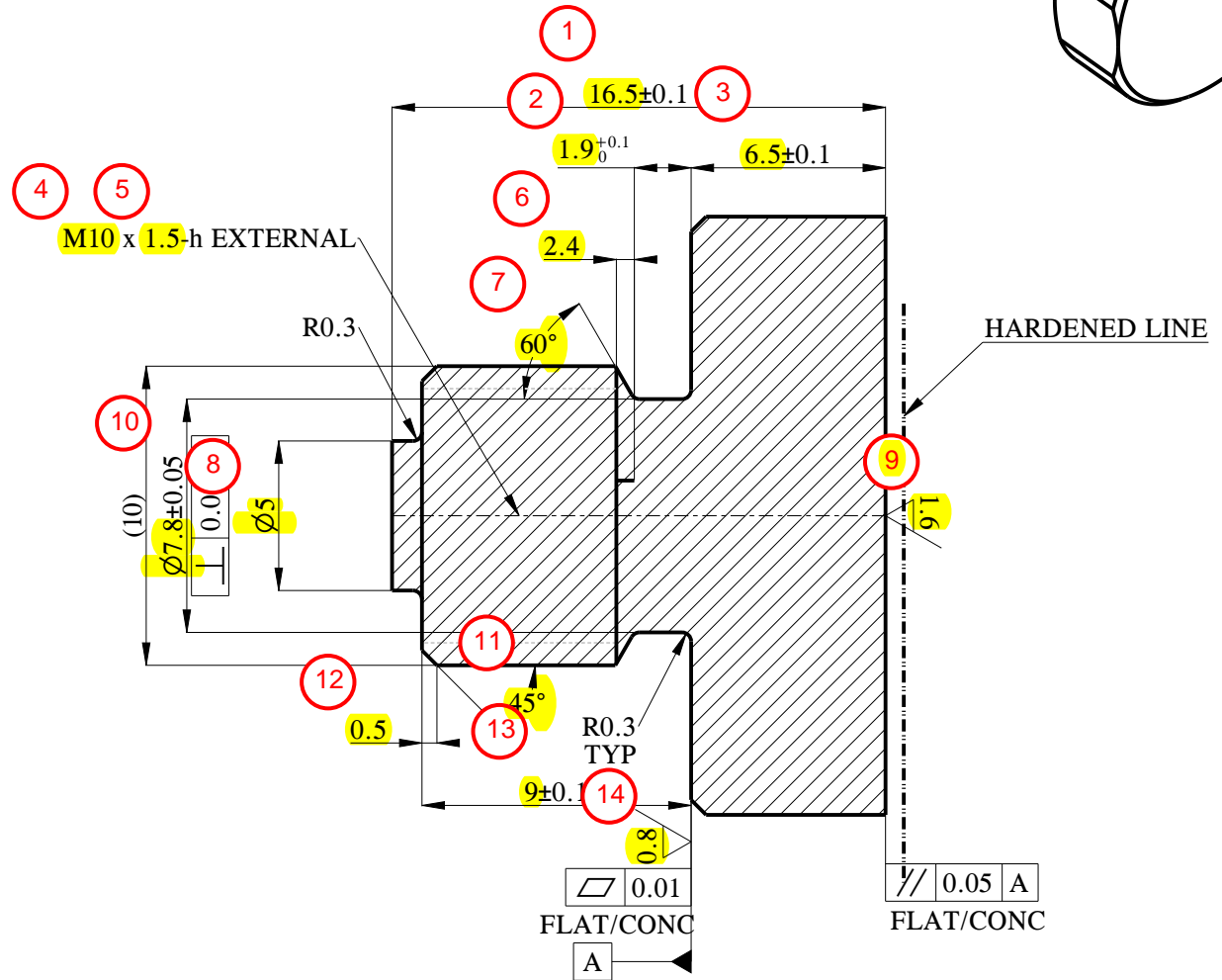
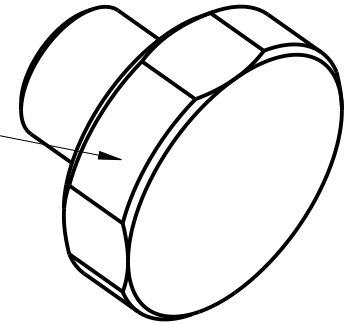



ENGRAVE P/N HERE



SECTION A-A

SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --, INDUCTION HARDENED , 55 HRC HARDENED LINE:  SURFACE COATING: -- ENGRAVE DRAWING No. WITH 3mm TEXT --	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012885		APPROX WEIGHT(Kg)		<h1>INSIGHT</h1> Shaping Imaginations					
						LINEAR DIMENSIONS			ANGULAR DIMENSIONS												
	2					ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE		TITLE: WS PIN OP10							
								MACHINE D PARTS	SHEETMETAL PARTS			MACHINED PARTS	SHEETMETAL PARTS								
								0.5	6	±0.1	±0.5										
								6	30	±0.2	±1	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	MATERIAL: C45+N	FINISHED SIZE: Ø21X16.5	DRN.:KIRAN CHD.:SRINIVAS DATE:	SCALE: 6
								30	120	±0.3	±1.5	0	10	±0.1	±1 °	±0.3	±3°	1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED 0.5x45°			
	120	315	±0.5	±2	10	50	±0.2	±30'	±0.8	±2°	2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°										
	315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1°	3) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra										
	1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30'	FIRST ANGLE				SHT: 1/1						
REV	DESCRIPTION				NAME	DATE	AREA														