



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: THROUGH HARDENED , 50 ~ 60 HRC,  --  SURFACE COATING: TO BE BLACKENED	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012871		APPROX WEIGHT(Kg): ]		<div>INSIGHT</div> <div>Shaping Imaginations</div>											
	2					LINEAR DIMENSIONS		ANGULAR DIMENSIONS				TITLE: LOC_PIN_OP10_AUTOPILOT															
						ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE							TOLERANCE		SHEETMETAL PARTS								
	1						0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE		DEGREES OR MINUTES	MATERIAL: EN24	FINISHED SIZE: Ø13.5X61	DRN.:KIRAN CHD.:SRINIVAS DATE:	SCALE: 1						
							6	30	±0.2	±1																	
							30	120	±0.3	±1.5												0	10	±0.1	±1 *	±0.3	±3*
							120	315	±0.5	±2												10	50	±0.2	±30'	±0.8	±2"
REV	DESCRIPTION	NAME	DATE	AREA		315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1"	1) DE-BURK ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL" HOLES TO HAVE ENTRY CHARACTER OF 1x30° 3) UNSPECIFIED SURFACE FINISH: MACHINED, 3.2 Ra	FIRST ANGLE	SHT: 1/1									
						1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30'												