


SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: CASE HARDENED, 45~50 HRC,  CASE DEPTH 0.6 ~ 0.8mm  CASE LINE:   SURFACE COATING: TO BE BLACKENED				3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012870		APPROX WEIGHT(Kg):		INSIGHT Shaping Imaginations																			
									LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: TAPER LOC BLK OP10 AP																							
	2								ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE		MATERIAL: 20MnCr5		FINISHED SIZE: Ø44X71		DRN.:KIRAN CHD.:SRINIVAS DATE:		SCALE: 1															
											MACHINE D PARTS	SHEETMETAL PARTS			MACHINED PARTS	SHEETMETAL PARTS																						
											0.5	6	±0.1	±0.5																								
											6	30	±0.2	±1																								
											30	120	±0.3	±1.5	0	10	±0.1	±1*	±0.3	±3*																		
	1																																					
																									120	315	±0.5	±2	10	50	±0.2	±30*	±0.8	±2*	1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED 0.5x45°			
																									315	1000	±0.8	±3	50	120	±0.6	±20*	±1.8	±1*	2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°			
																									1000	2000	±1.2	±5	120	-	±0.8	±10*	±2.4	±30*	3) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra			
REV	DESCRIPTION	NAME	DATE	AREA																																		