



1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°	
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°	
3) HEAT TREATMENT: CASE HARDENED TO 55~60 HRC CASE DEPTH 0.6~0.8mm MAX.	
4) SURFACE COATING: TO BE BLACKENED	
SPECIAL NOTE: ENGRAVE DRAWING No. WITH 3mm TEXT - - - - CASE HARDENED SURFACE	

3					P/N: 0200-012898	INSIGHT Shaping Imaginations	
2					TITLE: DATUM PIN OP10 AP		
1					MATERIAL: 20MnCr5	FINISHED SIZE: Ø50x130	DRN.:KARTHIK CHD.:PRATAP DATE: REL DATE:D
REV	DISCRIPTION	NAME	DATE	AREA	1) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra 2) UNSPECIFIED TOLERANCES IS 2102:1993/ISO 2788-1:1989		SCALE: 1.25 SHT: 1/1