


<div>SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT</div> <div>HEAT TREATMENT: --,</div> <div>INDUCTION HARDENED , 55 HRC</div> <div>HARDENED LINE: </div> <div>SURFACE COATING: --</div> <div>ENGRAVE DRAWING No. WITH 3mm TEXT</div> <div>--</div>	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012885		APPROX WEIGHT(Kg)		<div>INSIGHT</div> <div>Shaping Imaginations</div>											
	2					LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: WS_PIN_OP10															
						ABOVE	UPTO	TOLERANCE	LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE							SHEETMETAL PARTS									
	1						0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE		DEGREES OR MINUTES	MATERIAL: C45+N	FINISHED SIZE: Ø21X16.5	DRN :KIRAN CHD.:SRINIVAS DATE:	SCALE: 6						
							6	30	±0.2	±1												0	10	±0.1	±1 °	±0.3	±3°
							30	120	±0.3	±1.5												10	50	±0.2	±30°	±0.8	±2°
							120	315	±0.5	±2												50	120	±0.6	±20°	±1.8	±1°
	REV	DESCRIPTION	NAME	DATE	AREA		315	1000	±0.8	±3	120	-	±0.8	±10°	±2.4		±30°	1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra	FIRST ANGLE	SHT: 1/1							
							1000	2000	±1.2	±5	120	-	±0.8	±10°	±2.4		±30°										