



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT  
HEAT TREATMENT:  
THROUGH HARDENED , 50 ~ 60 HRC,  
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SURFACE COATING: TO BE BLACKENED  
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3				
2				
1				
REV	DESCRIPTION	NAME	DATE	AREA

ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES									
LINEAR DIMENSIONS					ANGULAR DIMENSIONS				
ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE		ON SHORTER SIDE	DEGREES OR MINUTES	SHEET METAL PARTS
		MACHINE D PARTS	SHEET METAL PARTS		MACHINED PARTS	SHEET METAL PARTS			
0.5	6	±0.1	±0.5	0	10	±0.1	±1°	±0.3	±3°
6	30	±0.2	±1	10	30	±0.2	±30'	±0.8	±2°
30	120	±0.3	±1.5	10	50	±0.2	±20°	±1.8	±1°
120	315	±0.5	±2	50	120	±0.6	±20°	±1.8	±1°
315	1000	±0.8	±3	120	2000	±1.2	±5	±2.4	±30'

PART NUMBER :	APPROX WEIGHT(Kg)
0200-012874	
TITLE:	
ORTN PIN 2 OP10 AUTOPILOT	
MATERIAL:	FINISHED SIZE:
EN24	Ø13.5X61
1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°	
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°	
3) UNSPECIFIED SUREACE FINISH. MACHINED: 3.2 Ra	

INSIGHT		Shaping Imaginations	
DRN.:KIRAN	CHD.:SRINIVAS	DATE:	SCALE: 1/1
FIRST ANGLE	SHT: 1/1		