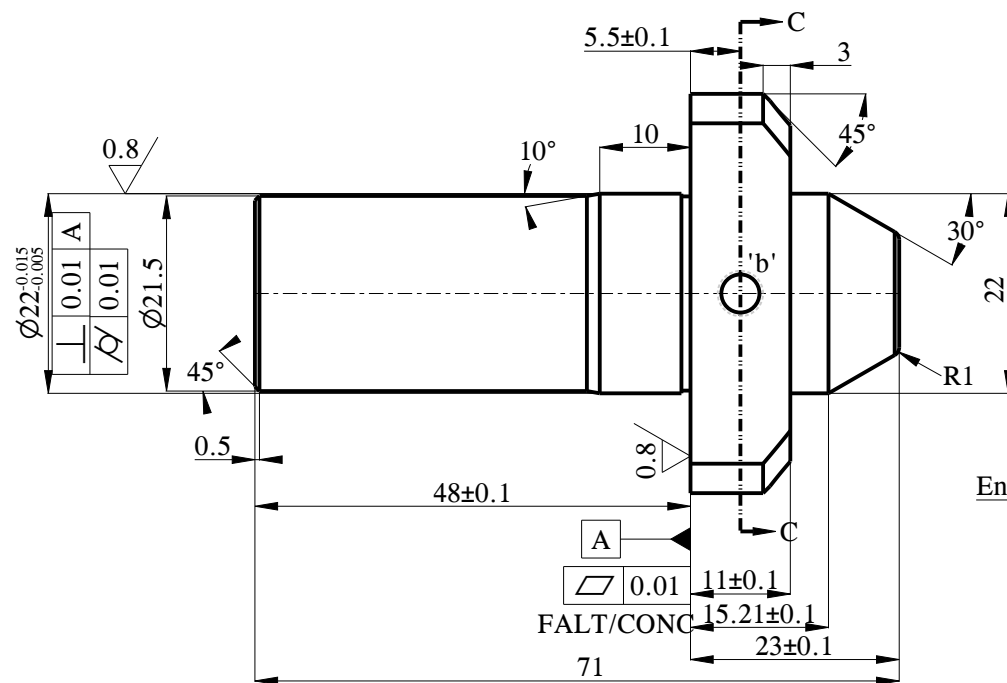
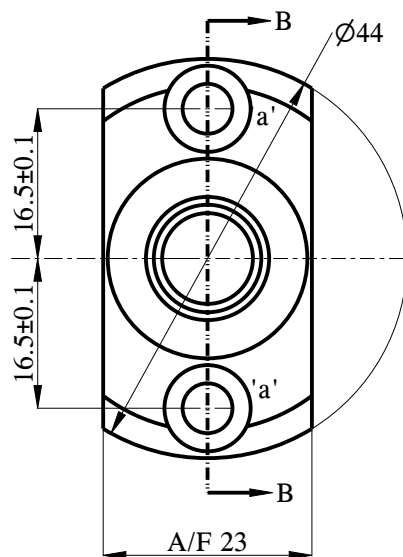
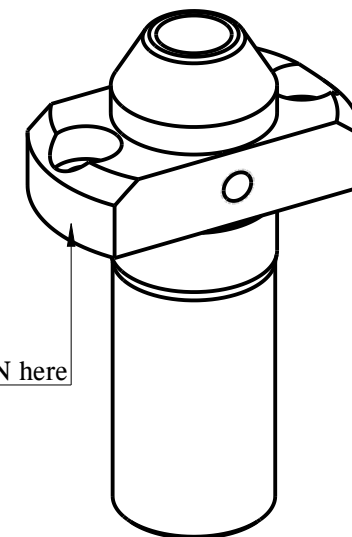



DETAIL B
SCALE 2.6



Engrave P/N here



<div>SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: CASE HARDENED, 45 ~ 50 HRC,</div> <div>CASE DEPTH 0.6 ~ 0.8mm</div> <div>CASE LINE: </div> <div>SURFACE COATING: TO BE BLACKENED</div>	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES								PART NUMBER : 0200-012870		APPROX WEIGHT(Kg):		<div>INSIGHT</div> <div>Shaping Imaginations</div>	
						LINEAR DIMENSIONS				ANGULAR DIMENSIONS				TITLE: TAPER LOC_BLK_OP10_AP					
	2					ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE				MATERIAL: 20MnCr5	FINISHED SIZE: Ø44X71	DRN.:KIRAN CHD.:SRINIVAS DATE:		SCALE: 1
								MACHINE D PARTS	SHEETMET AL PARTS		MACHINED PARTS		SHEETMETAL PARTS						
						0.5	6	±0.1	±0.5										
						6	30	±0.2	±1										
	1							±0.3	±1.5	0	10	±0.1	±1 °	±0.3	±3°	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH. MACHINED: 3.2 Ra	FIRST ANGLE		SHT: 1/1
						30	120	±0.3	±1.5	10	50	±0.2	±30°	±0.8	±2°				
						120	315	±0.5	±2										
						315	1000	±0.8	±3	50	120	±0.6	±20°	±1.8	±1°				
REV		DESCRIPTION	NAME	DATE	AREA	1000	2000	±1.2	±5	120	-	±0.8	±10°	±2.4	±30°				