

1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°									
3) HEAT TREATMENT: CASE HARDENED TO 55 ~ 60 HRC   CASE DEPTH 0.6 ~ 0.8mm MAX. 4) SURFACE COATING: TO BE BLACKENED									
SPECIAL NOTE: ENGRAVE DRAWING No. WITH 3mm TEXT									
CASE HARDENED SURFACE									

	3				P/N: 0200-012898	INSIGHT Shaping Imaginations		
	2				DATUM_PIN_OP10			
-	1				MATERIAL: 20MnCr5	FINISHED SIZE: Ø 50X130	DRN.:KARTHIK CHD.:PRATAP DATE: REL DATE:D	SCALE: 1.25
	REV	DISCRIPTION	NAME	DATE	1) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra 2) UNSPECIFIED TOLERANCES IS 2102:1993/ISO 2788-1:1989		FIRST ANGLE	SHT: 1/1