



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: CASE HARDENED, 45~50 HRC, CASE DEPTH 0.6~0.8mm CASE LINE: - - - - - SURFACE COATING: TO BE BLACKENED					3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012870		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations			
										LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: TAPER LOC_BLK_OP10_AP MATERIAL: 20MnCr5 FINISHED SIZE: Ø44X71 1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra							
ABOVE			UPTO			TOLERANCE MACHINE D.PARTS		SUBTLMET AL.PARTS		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE MACHINED PARTS		SHEETMETAL PARTS		DEGREES OR MINUTES		DEGREES OR MINUTES					
0.5			6			±0.1		±0.5		ABOVE		UPTO		ON SHORTER SIDE		DEGREES OR MINUTES		ON SHORTER SIDE		DEGREES OR MINUTES			
6			30			±0.2		±1		0		10		±0.1		±1°		±0.3		±3°			
30			120			±0.3		±1.5		10		50		±0.2		±30°		±0.8		±2°			
120			315			±0.5		±2		10		50		±0.2		±30°		±0.8		±2°			
315			1000			±0.8		±3		50		120		±0.6		±20°		±1.8		±1°			
1000			2000			±1.2		±5		120		-		±0.8		±10°		±2.4		±30°			
REV	DESCRIPTION				NAME	DATE	AREA																