





LINEAR DIMENSIONS LINEAR DIMENSIONS ANGULAR DIMENSIONS O200-012891 TITLE:	SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT	Т ,							ALLOWABLE DEVIATIONS FOR I					PECIFIED	TOLER			APPROX WEIGHT(Kg):	INICICIT	
ABOVE UPTO MACHINE: SHETMET OF ANGLE MACHINE PARTS SHOTER SIDE OF ANGLE PARTS SHOTER SIDE OF ANGLE MACHINE PARTS SHOTER SIDE MACHINE PARTS SIDE MACHINE PARTS SHOTER SHOTER SHOTER SHOTER SIDE MACHINE PARTS SHOTER	HEAT TREATMENT: CASE HARDENED, 58~60 HRO	, ,				LINEAR DIMENSIONS			NS	ANGULAR DIMENSIONS				ONS						
SURFACE COATING: TO BE BLACKENED 0.5 6 \(\frac{\psi}{20.1}\) \(\frac{\psi}{20.5}\) \(\psi}{20.5}\) \(\frac{\psi}{20.5}\) \(\frac{\psi}{20.5}\) \(\psi}{20.5}\) \(\frac{\psi}{20.5}\) \(\psi}{20.5}\) \(\frac{\psi}{20.5}\) \(\psi}{20.5}\) \(\psi/20.5\) \(\psi/20.		2				I	ABOVE	UPTO			SHORTER SIDE		MACHINED DADTE SHEETMETAL			METAL	The state of the s		Shaping Imaginations	
1 30 120 ±0.3 ±1.5 0 10 ±0.1 ±1° ±0.3 ±3° 20MnCr5	SURFACE COATING: TO BE BLACKENED						0.5	6	±0.1	±0.5	4 B O 1 IE	Libro	ON	DEGREES	ON		MATERIAI ·	EINICHED SIZE:	DRN.:KIRAN	CCALE
1 20 315 40.5 12 10 50 40.8 12 10 10 10 10 10 10 10 10 10 10 10 10 10							6	30	±0.2	±1	ABOVE	UPIO	SIDE	MINUTES	SIDE	MINUTES			CHD.:JAGADISH	SCALE:
REV DESCRIPTION NAME DATE AREA 315 1000 ±0.8 ±3 50 120 ±0.6 ±20' ±1.8 ±1' 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30' ANGLE 1/1		1					30	120	±0.3	±1.5	0	10	±0.1	±1°	±0.3	±3°			DATE:	1
REV DESCRIPTION NAME DATE AREA 313 1000 ±0.8 ±3 30 120 ±0.6 ±20 ±1.8 ±1 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° ANGLE 1/1			'		1		120	315	±0.5	±2	10	50	±0.2	±30'	±0.8	±2°	1) DE-BURR ALL SHARP EDGES &	S & CORNERS. UNLESS SPECIFIED	прет ент.	
REV DESCRIPTION NAME DATE AREA 1000 2000 +12 +5 120 - +0.8 +10' +2.4 +30' by INSERTING ROLLED OF TRUE AREA 1000 AREA 1/1		REV	DESCRIPTION	NAME	DATE	ADEA	315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1°	0.3343 2) ALL "H7 TOL " HOLES TO HAN	E ENTRY CHAMEER OF 1x30°		1/1
200 200 21.2 25 120 200 21.2 25 130 UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ka						AKEA	1000	2000	±1.2	±5	120 -	-	±0.8	±10'	±2.4	±30'		MACHINED: 3.2 Ra	ANGLE	1/1