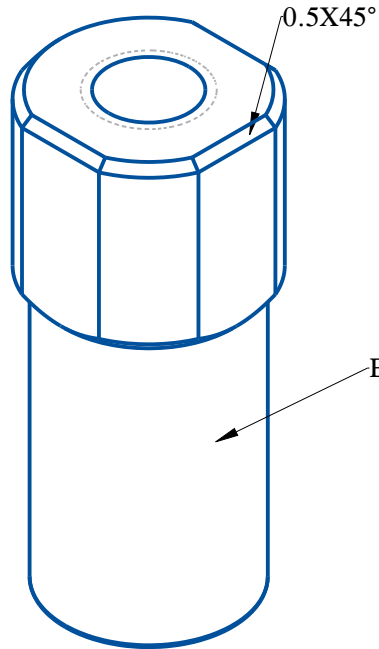
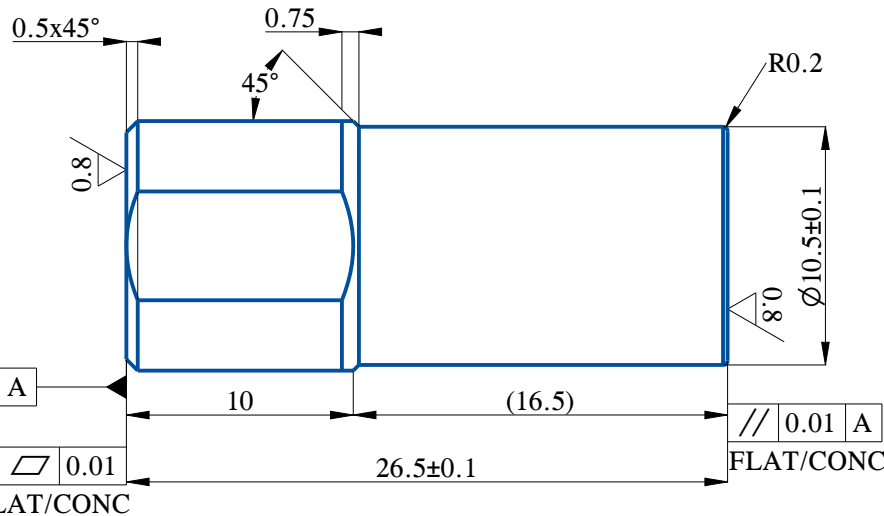
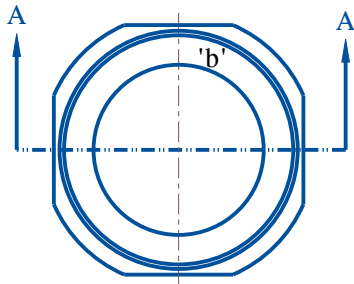


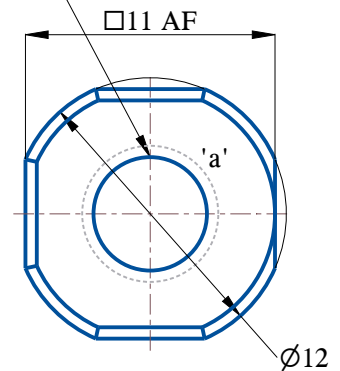
SECTION A-A



ENGRAVE P/N HERE



M6x1 ISO - H TAP ∇ 12
5 DRILL (5) ∇ 15
1X@'a'



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT
HEAT TREATMENT: --,
--
SURFACE COATING: TO BE BLACKENED

REV	DESCRIPTION	NAME	DATE	AREA
3				
2				
1				

ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES									
LINEAR DIMENSIONS					ANGULAR DIMENSIONS				
ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE		DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES
		MACHINE D PARTS	SHEETMETAL PARTS		MACHINED PARTS	SHEETMETAL PARTS			
0.5	6	±0.1	±0.5	ABOVE	UPTO	±0.1	±1 °	±0.3	±3°
6	30	±0.2	±1						
30	120	±0.3	±1.5						
120	315	±0.5	±2						
315	1000	±0.8	±3						
1000	2000	±1.2	±5	120	120	±0.6	±20'	±1.8	±1°
						±0.8	±10'	±2.4	±30°

PART NUMBER : 0200-012942
TITLE: WEAR PAD OP20 HL 02
MATERIAL: BRASS

APPROX WEIGHT(Kg)
FINISHED SIZE: Ø12X26.5
1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°
3) UNSPECIFIED SURFACE FINISH MACHINED: 3.2 Ra

INSIGHT Shaping Imaginations
DRN.:MAYUR
CHD.:APSAR
DATE:
SCALE: 3
FIRST ANGLE
SHT: 1/1