



ENGRAVE
P/N HERE

SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: , TO BE TOUGHENED 90 ~ 100kgf/sq.mm *** SURFACE COATING:BLACKENED	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012953		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations			
	2					LINEAR DIMENSIONS		ANGULAR DIMENSIONS				TITLE: LEVER PIN SWING							
						ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE		SHEET METAL PARTS					
			MACHINE D PARTS	SHEETMET AL PARTS															
			0.5	6	±0.1	±0.5													
			6	30	±0.2	±1	ABOVE	UPTO											
			30	120	±0.3	±1.5		0	10										
			120	315	±0.5	±2		10	50	±0.2	±30'	±0.8	±2°	MATERIAL: C45		FINISHED SIZE: Ø9X17		DRN.:MAYUR	SCALE: 6
			315	1000	±0.8	±3		50	120	±0.6	±20'	±1.8	±1°	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°				CHD.:APSAR	
			1000	2000	±1.2	±5		120	-	±0.8	±10'	±2.4	±30'	2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°				DATE:	
													3) UNSPECIFIED SURFACE FINISH MACHINED: 3.2 Ra						
	REV	DESCRIPTION	NAME	DATE	AREA														