


DETAIL A
SCALE 2

SECTION A-A

ENGRAVE HERE

SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: FLAME HARDENED TO 55 HRC, ----- HARDENING LINE SURFACE COATING: TO BE BLACKENED	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012938		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations							
						LINEAR DIMENSIONS			ANGULAR DIMENSIONS														
	2												TITLE: DATUM = PIN OP20_AH										
						ABOVE	UPTO	TOLERANCE MACHINE D PARTS	SUBMITMET AL PARTS	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE MACHINED PARTS		SHEET METAL PARTS										
						0.5	6	±0.1	±0.5														
						6	30	±0.2	±1	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES								
						30	120	±0.3	±1.5	0	10	±0.1	±1 °	±0.3	±3°								
						120	315	±0.5	±2	10	50	±0.2	±30'	±0.8	±2°								
						315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1°								
						1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30'								
REV	DESCRIPTION	NAME	DATE	AREA												MATERIAL: C45 + N		FINISHED SIZE: Ø 50X122		DRN.:MAYUR CHD.:APSAR DATE:		SCALE: 1:25	
															1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°		FIRST ANGLE				SHT: 1/1		
															2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°								
															3) UNSPECIFIED SURFACE FINISH: MACHINED: 3.2 Ra								