


SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --, -- SURFACE COATING: --	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES										PART NUMBER : 0200-012921		APPROX WEIGHT(Kg):		INSIGHT Shaping Imaginations	
	2					LINEAR DIMENSIONS				ANGULAR DIMENSIONS				TITLE: WEAR OAD OP20_AH_1							
						ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE									
								MACHINE D PARTS	SHEETMETAL PARTS			MACHINED PARTS	SHEETMETAL PARTS								
						0.5	6	±0.1	±0.5												
	1								ABOVE	UPTO			ON SHORTER SIDE		ON SHORTER SIDE		DEGREES OR MINUTES				
							6	30	±0.2	±1			±1 *	±0.3	±3*						
							30	120	±0.3	±1.5	0	10	±0.1	±1 *	±0.3	±3*					
							120	315	±0.5	±2	10	50	±0.2	±30*	±0.8	±2*					
							315	1000	±0.8	±3	50	120	±0.6	±20*	±1.8	±1*					
REV	DESCRIPTION	NAME	DATE	AREA		1000	2000	±1.2	±5	120	-	±0.8	±10*	±2.4	±3*						

MATERIAL: BRASS		FINISHED SIZE: Ø13X24		DRN.:MAYUR CHD.:APSAR DATE:	SCALE: 4
1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°				FIRST ANGLE 	SHT: 1/1
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°					
3) UNSPECIFIED SURFACE FINISH: MACHINED: 3.2 Ra					