


SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: CASE HARDENED, 58 ~ 60 HRC, CASE DEPTH 0.6 ~ 0.8mm SURFACE COATING: TO BE BLACKENED 	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES				PART NUMBER : 0200-012955		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations					
	2	PART NO REVISED	APSAR	1/-03-25	AREA	LINEAR DIMENSIONS		ANGULAR DIMENSIONS		TITLE: AIR PLUNGER MTG BLK HL									
						ABOVE	UPTO	TOLERANCE MACHINE D PARTS	SHEETMETAL PARTS	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE		MACHINED PARTS		SHEETMETAL PARTS				
											DEGREES OR MINUTES	DEGREES OR MINUTES							
1						0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	MATERIAL: 20MnCr5	FINISHED SIZE: Ø43X34	DRN.:SRINIVAS CHD.:PRATAP DATE:	SCALE: 1:7
REV	DESCRIPTION	NAME	DATE	AREA	315	1000	±0.8	±3	50	120	±0.6	±20°	±1.8	±1°	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°		FIRST ANGLE	SHT: 1/1	
					120	315	±0.5	±2	10	50	±0.2	±30°	±0.3	±2°	2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°				
					1000	2000	±1.2	±5	120	-	±0.8	±10°	±2.4	±30°	3) UNSPECIFIED SURFACE FINISH. MACHINED. 3.2 Ra				