



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --, -- SURFACE COATING: TO BE BLACKENED --	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES										PART NUMBER : 0200-012917		APPROX WEIGHT(Kg):		INSIGHT Shaping Imaginations			
						LINEAR DIMENSIONS					ANGULAR DIMENSIONS					TITLE: WS MULTI ANGLE CSY00							
	2						ABOVE	UPTO	TOLERANCE MACHINE D PARTS	SHEETMETAL AL PARTS	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE			MACHINED PARTS		SHEETMETAL PARTS		MATERIAL: MS	FINISHED SIZE: 46X62X63	DRN.:MAYUR CHD.:APSAR DATE:	SCALE: 1:1	
												ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES								
							0.5	6	±0.1	±0.5													
							6	30	±0.2	±1	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES							
							30	120	±0.3	±1.5	0	10	±0.1	±1 °	±0.3	±3°							
	120	315	±0.5	±2	10	50	±0.2	±30°	±0.8	±2°	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45°												
	315	1000	±0.8	±3	50	120	±0.6	±20°	±1.8	±1°	2) ALL "B7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°												
	1000	2000	±1.2	±5	120	-	±0.8	±10°	±2.4	±30°	UNSPECIFIED SURFACE FINISH: MACHINED - 3.2 R.A.												
REV		DESCRIPTION	NAME	DATE	AREA																		