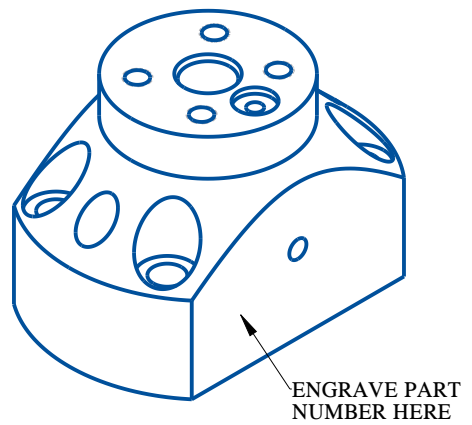
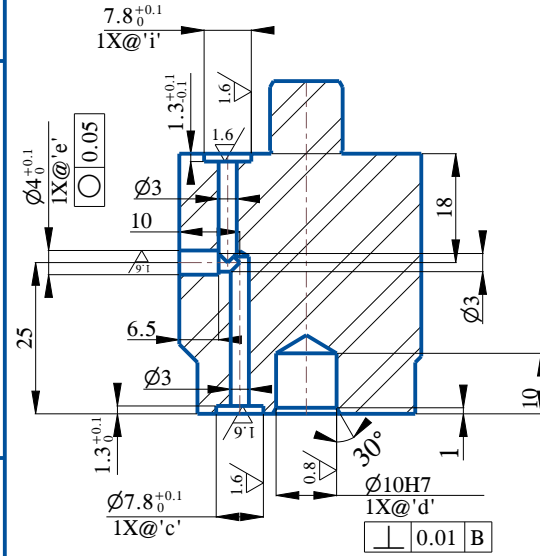
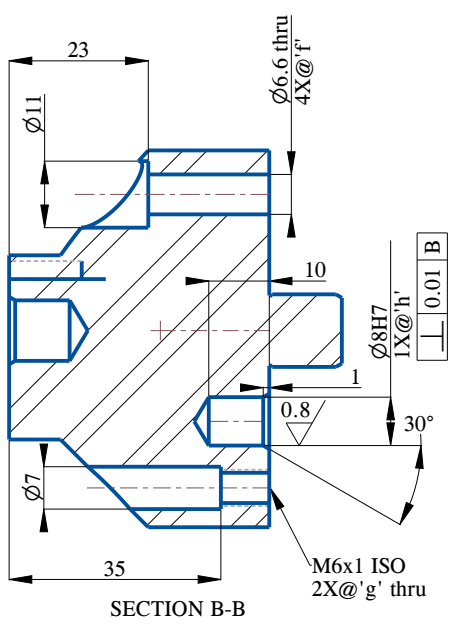
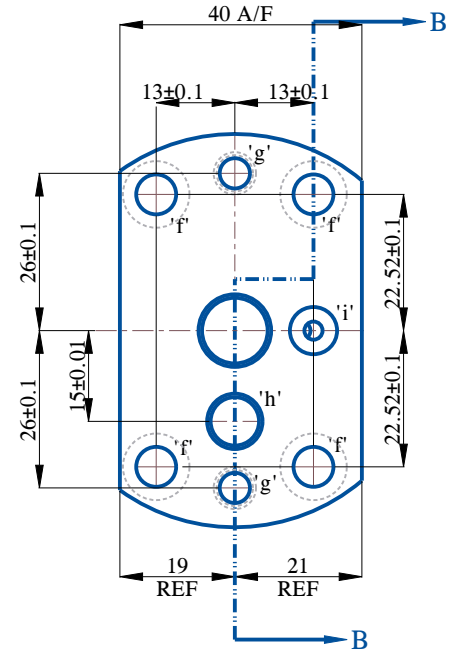
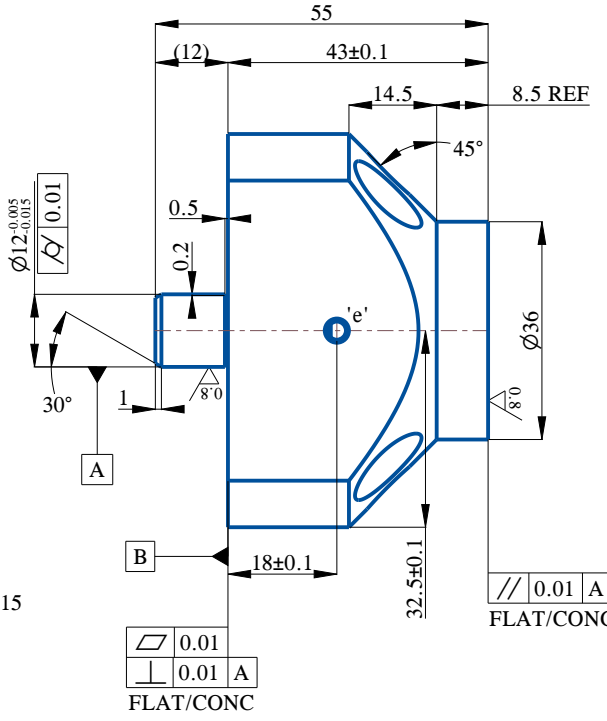
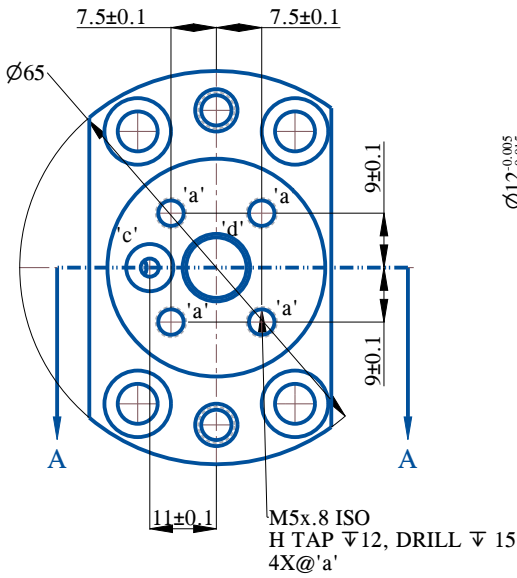


D

C

B

A



ENGRAVE PART
NUMBER HERE

SECTION A-A

SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT
HEAT TREATMENT:

SURFACE COATING: TO BE BLACKENED

3				
2				
1				
REV	DESCRIPTION	NAME	DATE	AREA

ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES									
LINEAR DIMENSIONS					ANGULAR DIMENSIONS				
ABOVE	UPTO	TOLERANCE	MACHINE D PARTS	SHEETMETAL PARTS	LENGTH OF SHORTER SIDE OF ANGLE	DEGREES OR MINUTES	TOLERANCE	MACHINE D PARTS	SHEETMETAL PARTS
0.5	6	±0.1	±0.5		ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE
6	30	±0.2	±1		0	10	±0.1	±1°	±0.3
30	120	±0.3	±1.5		10	50	±0.2	±30'	±0.8
120	315	±0.5	±2		50	120	±0.6	±20°	±1.8
315	1000	±0.8	±3		120	-	±0.8	±10°	±2.4
1000	2000	±1.2	±5						

PART NUMBER :	APPROX WEIGHT(Kg)
0200-012939	
TITLE:	
REST BLK 2 OP20 AH	
MATERIAL:	FINISHED SIZE:
MS	Ø65X55
1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED	
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°	
3) UNSPECIFIED SURFACE FINISH MACHINED: 3.2 Ra	

DRN.:MAYUR	SCALE:
CHD.:APSAR	0.8
DATE:	
FIRST ANGLE	SHT: 1/1

INSIGHT
Shaping Imaginations