


A	SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --, FLAME HARDENED TO 55HRC ---- HARDENING ;INE					3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012941		APPROX WEIGHT(Kg) 0		INSIGHT Shaping Imaginations		
						LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: WS PIN OP20 HL_5_8											
	2					ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE												
								MACHINE D PARTS	SHEETMET AL PARTS		MACHINED PARTS		SHEETMETAL PARTS										
								0.5	6		±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES					
								6	30		±0.2	±1											
								30	120		±0.3	±1.5							0	10	±0.1	±1 °	±0.3
	120	315	±0.5	±2	10	50	±0.2	±30'	±0.8	±2°													
	1								315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1°	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH. MACHINED: 3.2 Ra	FINISHED SIZE: Ø12X13.5	DRN.:MAYUR CHD.:APSAR DATE:	SCALE: 4	
									1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30°					
		REV	DESCRIPTION	NAME	DATE	AREA															FIRST ANGLE		SHT: 1/1