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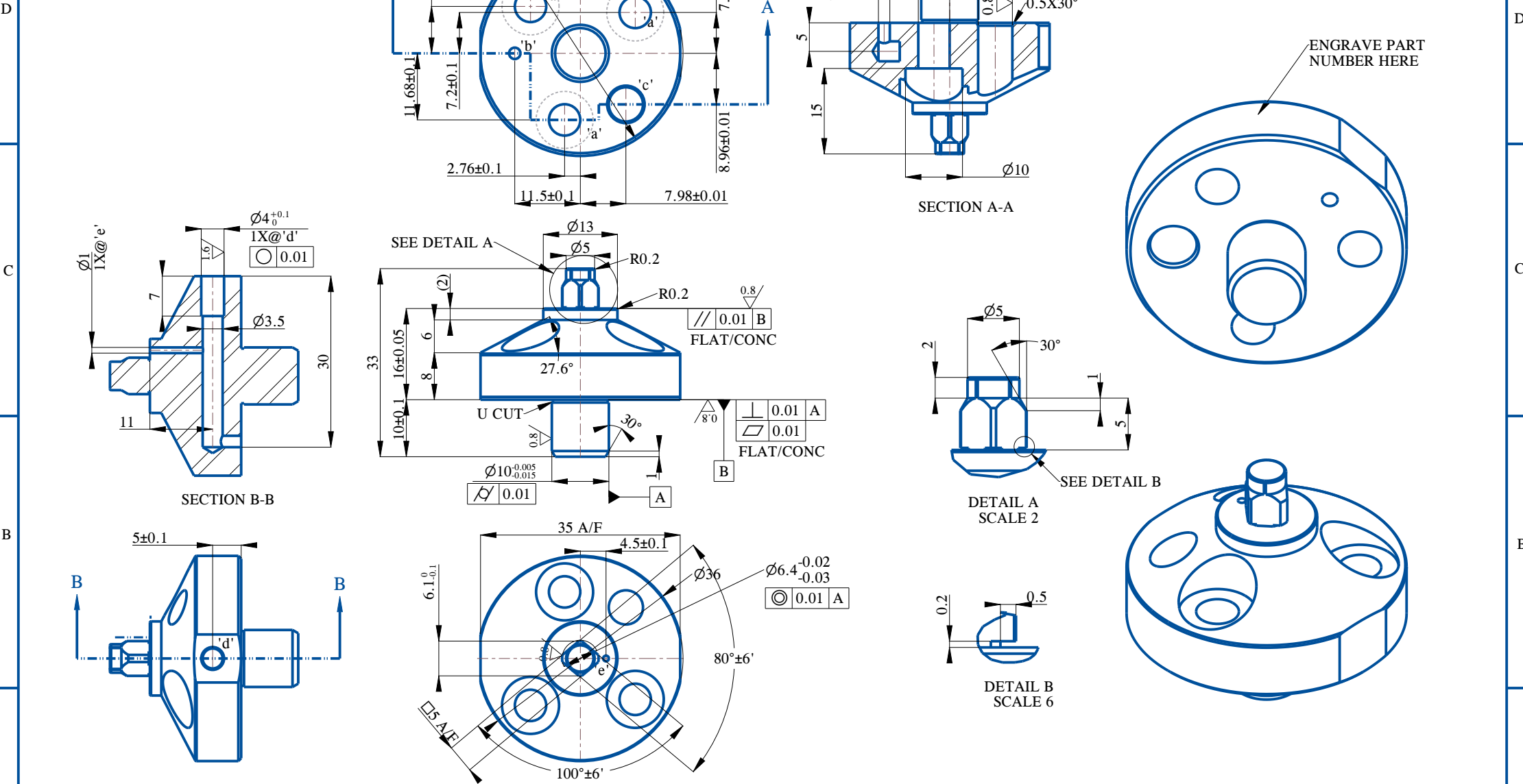
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SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: TOUGHENED AND FLAME GARDENED TO BE DONE, HARENESS 55 HRC SURFACE COATING: TO BE BLACKENED FLAME LINE: - - - - -					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES										PART NUMBER : 0200-012918		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations	
					LINEAR DIMENSIONS					ANGULAR DIMENSIONS					TOLERANCE					
2					ABOVE		UPTO		TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		MACHINED PARTS		SHEETMETAL PARTS		TITLE: ORIENTATION PIN OP20_AH			
					0.5		6		±0.1 ±0.5		ABOVE UPTO		ON SHORTER SIDE		DEGREES OR MINUTES		ON SHORTER SIDE		DEGREES OR MINUTES	
1					6		30		±0.2 ±1		0 10		±0.1 ±1°		±0.3 ±3°		MATERIAL: C45 + N			
					120		315		±0.3 ±2		10 50		±0.2 ±30'		±0.8 ±2°		FINISHED SIZE: Ø36X33			
REV					315		1000		±0.8 ±3		50 120		±0.6 ±20'		±1.8 ±1°		1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x5x5			
					1000		2000		±1.2 ±5		120 -		±0.8 ±10'		±2.4 ±30'		2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°			
																	3) UNSPECIFIED SURFACE FINISH MACHINED: 3.2 Ra			
																	DRN.:MAYUR CHD.:PRASHANTH DATE:			
																	SCALE: 1:1			
																	FIRST ANGLE  SHT: 1/1			