

D

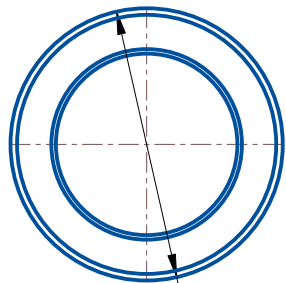
D

C

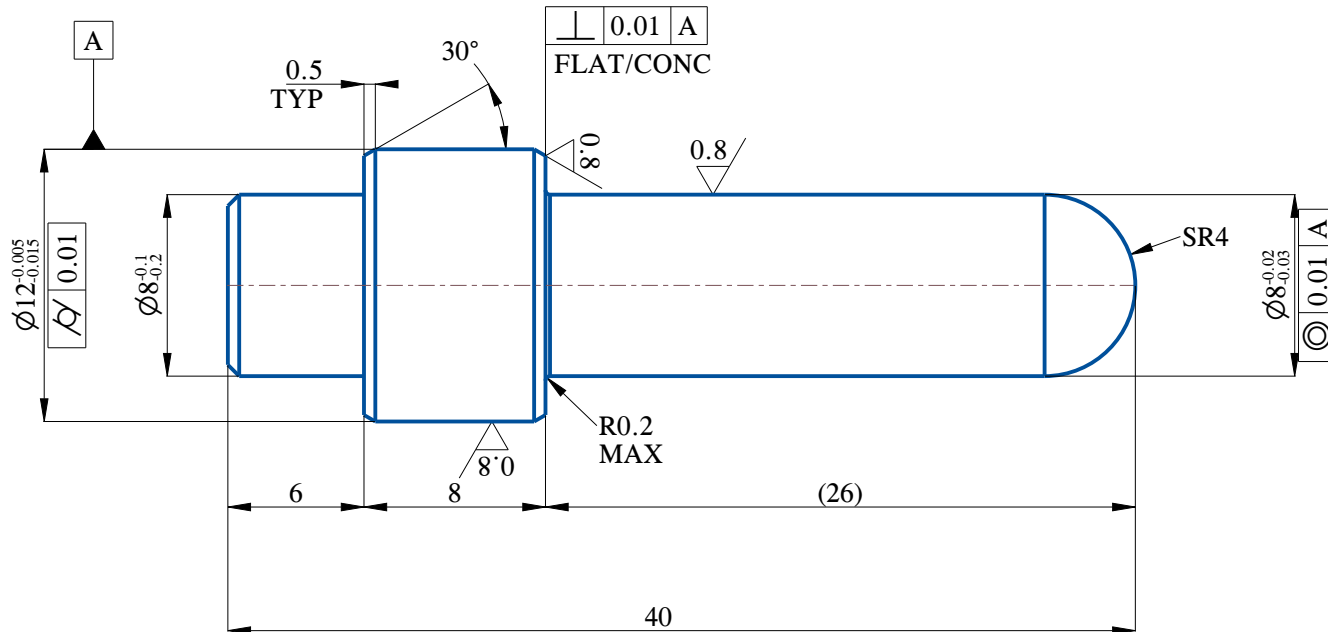
C

B

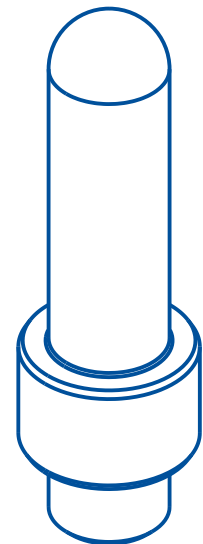
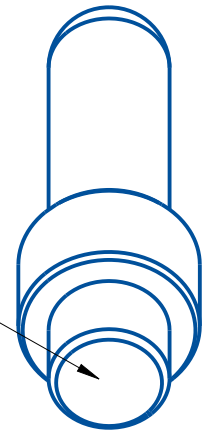
B



Ø12 REF



ENGRAVE P/N HERE



A

A

SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT  
HEAT TREATMENT:  
THROUGH HARDENED , 55 HRC,  
--  
SURFACE COATING: TO BE BLACKENED

3				
2				
1				
REV	DESCRIPTION	NAME	DATE	AREA

ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES									
LINEAR DIMENSIONS				ANGULAR DIMENSIONS					
ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE			
		MACHINE D PARTS	SHEETMETAL PARTS			MACHINED PARTS		SHEETMETAL PARTS	
0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREE OR MINUTE
6	30	±0.2	±1						
30	120	±0.3	±1.5	0	10	±0.1	±1 °	±0.3	±3°
120	315	±0.5	±2	10	50	±0.2	±30'	±0.8	±2°
315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1°
1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30'

PART NUMBER :  
0200-012940

APPROX WEIGHT(Kg)  
0

TITLE:  
PIN AIR PLUNGER HL20

MATERIAL:  
EN24

FINISHED SIZE:  
Ø12X40

1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED  
0.5x45°  
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°  
3) UNSPECIFIED SURFACE FINISH MACHINED: 3.2 Ra

INSIGHT  
Shaping Imaginations

DRN.:MAYUR  
CHD.:APSAR  
DATE:

SCALE:  
3

FIRST  
ANGLE

SHT:  
1/1

1

2

3

4

5

6