

D

C

B

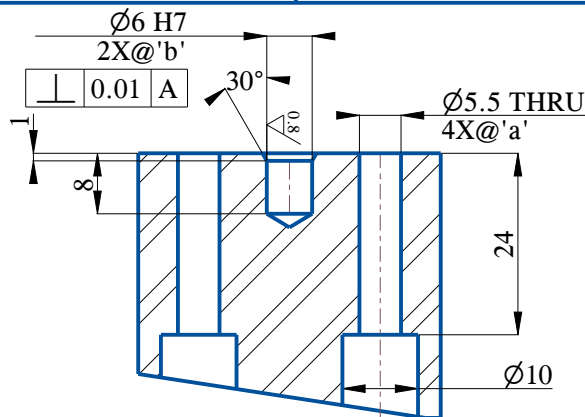
A

D

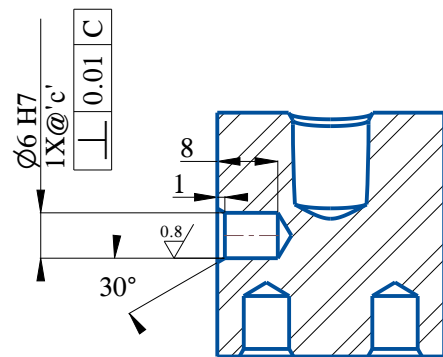
C

B

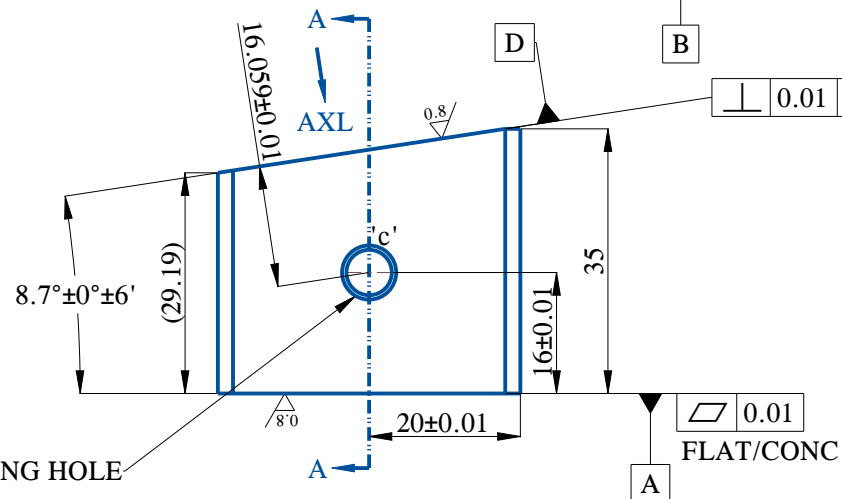
A



SECTION B-B

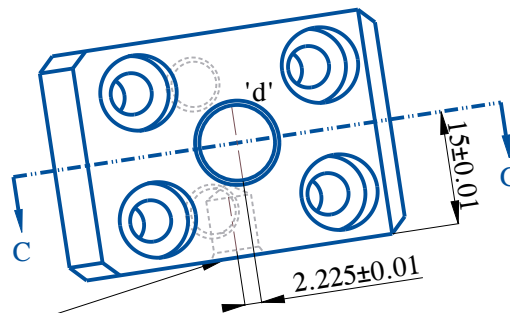


SECTION A-A

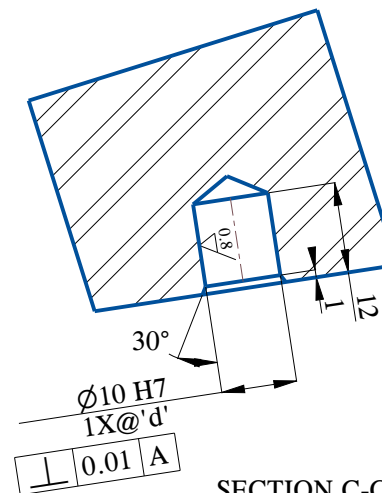


TOOLING HOLE

AXL VIEW

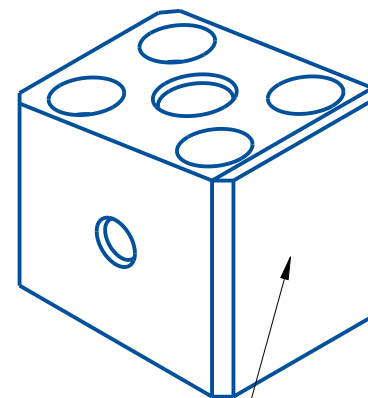


TOOLING HOLE



SECTION C-C

ENGRAVE P/N HERE



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT
HEAT TREATMENT: --,
--
SURFACE COATING: TO BE BLACKENED
--

REV	DESCRIPTION	NAME	DATE	AREA
3				
2				
1				

ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES									
LINEAR DIMENSIONS					ANGULAR DIMENSIONS				
ABOVE	UPTO	TOLERANCE	MACHINE D PARTS	SHEETMETAL PARTS	ABOVE	UPTO	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE	MACHINE D PARTS
0.5	6	±0.1	±0.5		0	10	±0.1	±1°	±3°
6	30	±0.2	±1		10	50	±0.2	±30'	±2°
30	120	±0.3	±1.5		50	120	±0.6	±20'	±1°
120	315	±0.5	±2		120	2000	±0.8	±10'	±2.4
315	1000	±0.8	±3						
1000	2000	±1.2	±5						

PART NUMBER :
0200-012950

TITLE:
81 3 DEG TOOLING BLOCK

MATERIAL:
MS

1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED
0.5x45°
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°
3) UNSPECIFIED SURFACE FINISH. MACHINED: 3.2 Ra

APPROX WEIGHT(Kg)
0.249

FINISHED SIZE:
30X35X40

INSIGHT
Shaping Imaginations

DRN.:YASHAS
CHD.:PRASHANTH
DATE:

SCALE:
1

FIRST
ANGLE

SHT:
1/1