



1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED 0.5x45°
2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°
3) HEAT TREATMENT:THRU HARDENED TO 55 ~ 60 HRC ,
4) SURFACE COATING: BLACKENED
SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT

3				
2				
1				
REV	DESCRIPTION	NAME	DATE	AREA

PART NUMBER : 0200-012951		INSIGHT <i>Shaping Imaginations</i>	
TITLE: LINER BUSH OP20 AH			
MATERIAL: EN24	FINISHED SIZE: Ø22X15	DRN.:KARTHIK CHD.:PRATAP DATE:	SCALE: 2.5
1) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra 2) UNSPECIFIED TOLERANCES IS 2102:1993/ISO 2788-1:1989		FIRST ANGLE	SHT: 1/1