


SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: ,  TO BE TOUGHENED AND NORMALISED, FLAME HARDENED TO BE DONE, HARRNESS 58 ~ 60 HRC  SURFACE COATING: TO BE BLACKNED CASE LINE:	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES										PART NUMBER : 0200-012901		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations	
	FRC					LINEAR DIMENSIONS					ANGULAR DIMENSIONS					TITLE: WS PIN OP20 HL 180 DEG					
						ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE			SHEETMETAL PARTS						
								MACHINE D PARTS	SHEETMETAL PARTS			DEGREES OR MINUTES	DEGREES OR MINUTES								
								0.5	6			±0.1	±0.5	ABOVE			UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES
1						6	30	±0.2	±1			ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	MATERIAL: C45+N		FINISHED SIZE: Ø14X35		DRN :MAYUR CHD :APSAR DATE:	SCALE: 4
REV	DESCRIPTION	NAME	DATE	AREA		30	120	±0.3	±1.5	0	10	±0.1	1°	±0.3	±3°	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH. MACHINED: 3.2 Ra		FIRST ANGLE		SHT: 1/1	
						120	315	±0.5	±2	10	50	±0.2	±30°	±0.8	±2°						
						315	1000	±0.8	±3	50	120	±0.6	±20°	±1.8	±1°						
						1000	2000	±1.2	±5	120	-	±0.8	±10°	±2.4	±30°						