



A	SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --,  --  SURFACE COATING: TO BE BLACKENED  --	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES										PART NUMBER : 0200-012922		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations	
		2					LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: DE_CLAMP_SHEET_2									
							ABOVE	UPTO	TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE		MACHINED PARTS		SHEET METAL PARTS		MATERIAL: MS	FINISHED SIZE: 5X17X72	DRN.:MAYUR CHD.:APSAR DATE:		
									MACHINE D PARTS	SHEETMETAL AL PARTS				ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES					
									0.5	6		±0.1	±0.5	0	10	±0.1	±1 °				±0.3	±3°
		6	30	±0.2	±1	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED		FIRST ANGLE		SHT: 1/1						
		30	120	±0.3	±1.5	10	50	±0.1	±1 °	±0.3	±3°	0.5x45°										
		120	315	±0.5	±2	10	50	±0.2	±30'	±0.8	±2°	2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°										
		315	1000	±0.8	±3	50	120	±0.6	±20'	±1.8	±1°	3) UNSPECIFIED SURFACE FINISH. MACHINED: 3.2 Ra										
		REV	DESCRIPTION	NAME	DATE	AREA	1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30°						