



SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --,	3					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES				PART NUMBER : 0200-012926		APPROX WEIGHT(Kg)		INSIGHT Shaping Imaginations							
						LINEAR DIMENSIONS		ANGULAR DIMENSIONS													
-- SURFACE COATING: TO BE BLACKENED	2					TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE				TITLE: WORK SUPPORT_HNG 2 CSY00 AH 5 8							
		ABOVE	UPTO	MACHINE TO PARTS	SHEETMETAL PARTS	ABOVE	UPTO	MACHINED PARTS	SHEETMETAL PARTS	MATERIAL: MS		FINISHED SIZE: Ø70X60		DRN.:MAYUR CHD.:APSA DATE:		SCALE: 0.9					
	1					0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED 0.5x45° 2) ALL "HT TOL. " Holes TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra					
		6	30	±0.2	±1	±0.1	±1 °	±0.3	±3°												
--	REV		DESCRIPTION	NAME	DATE	AREA						315	1000	±0.8	±3	50	120	±0.6	±20°	±1.8	±1°
													1000	2000	±1.2	±5	120	-	±0.8	±10°	±2.4