


A	SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --,		3				ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH SPECIFIED TOLERANCES										PART NUMBER : 0200-012946		APPROX WEIGHT(Kg) 0.1		INSIGHT Shaping Imaginations		
							LINEAR DIMENSIONS					ANGULAR DIMENSIONS					TITLE: SPACER PAD ORTN HL_OP20						
	-- SURFACE COATING: TO BE BLACKENED		2					ABOVE	UPTO	TOLERANCE		LENGTH OF SH ORDER SIDE OF ANGLE	TOLERANCE				MATERIAL: MS	FINISHED SIZE: Ø 65X6	DRN.:PRASHANTH CHD.:PRASHANTH DATE:	SCALE: 1.75			
										MACHINE D PARTS	SHEETMETAL PARTS		MACHINED PARTS		SHEETMETAL PARTS								
	1	0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORT ER SIDE	DEGREES OR MINUT ES	ON SHORT ER SIDE	DEGREES OR MINUT ES	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED OTHERWISE	2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°	3) UNSPECIFIED SURFACE FINISH: MACHINED: 3.2 Ra	FIRST ANGLE		SHT: 1/1						
		6	30	±0.2	±1													0	10	±0.1	±1 °	±0.3	±3°
		30	120	±0.3	±1.5													10	50	±0.2	±30'	±0.8	±2°
		120	315	±0.5	±2													50	120	±0.6	±20°	±1.8	±1°
		315	1000	±0.8	±3													120	-	±0.8	±10°	±2.4	±30°
	REV	DESCRIPTION	NAME	DATE	AREA	3	4	5	6														