


A	SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: --, -- SURFACE COATING: TO BE BLACKENED --					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES					PART NUMBER : 0200-012903		APPROX WEIGHT(Kg) 0.094		INSIGHT Shaping Imaginations																				
						LINEAR DIMENSIONS			ANGULAR DIMENSIONS		TITLE: SPACER PAD LOTN HL OP20																								
						2					ABOVE	UPTO	TOLERANCE MACHINE D PARTS SUBMETAL PARTS	LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE MACHINED PARTS SHEETMETAL PARTS		MATERIAL: MS		FINISHED SIZE: Ø65X6		DRN.:MAYUR CHD.:PRASHANTH DATE:	SCALE: 1.5												
						1					0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	1) DE-BURR ALL SHARP EDGES & CORNERS, UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH: MACHINED: 3.2 Ra	FIRST ANGLE		SHT: 1/1											
											6	30	±0.2	±1											0	10	±0.1	±1 °	±0.3	±3°					
											30	120	±0.3	±1.5											10	50	±0.2	±30'	±0.8	±2°					
											120	315	±0.5	±2											50	120	±0.6	±20'	±1.8	±1°					
											315	1000	±0.8	±3											120	-	±0.8	±10'	±2.4	±30'					
						REV	DESCRIPTION	NAME	DATE	AREA	1000	2000	±1.2	±5																					
						1					2					3					4					5					6				