



A	SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: TOUGHENED AND FLAME HARDENED ,					ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES					PART NUMBER : 0200-012947		APPROX WEIGHT(Kg) 0.043		INSIGHT Shaping Imaginations															
						LINEAR DIMENSIONS			ANGULAR DIMENSIONS		TITLE: WS PIN CSY HL2																			
	HARDNESS 55HRC					2	MACHINE D PARTS	SHEETMETAL PARTS	LENGTH OF SHORTER SIDE OF ANGLE	TOLERANCE				MATERIAL: C45+N		FINISHED SIZE: Ø24X36		DRN.:MAYUR CHD.:APSAR DATE:		SCALE: 1.4										
	SURFACE COATING: TO BE BLACKENED									1	0.5	6	±0.1	±0.5	ABOVE	UPTO	ON SHORTER SIDE	DEGREES OR MINUTES	ON SHORTER SIDE	DEGREES OR MINUTES	1) DE-BURR ALL SHARP EDGES & CORNERS. UNLESS SPECIFIED 0.5x45° 2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30° 3) UNSPECIFIED SURFACE FINISH. MACHINED: 3.2 Ra									
	FLAME LINE: - - - - -					6	30	±0.2	±1		0	10	±0.1	±1 °									±0.3	±3°						
	--					30	120	±0.3	±1.5		10	50	±0.2	±30'									±0.8	±2°						
	REV					DESCRIPTION		NAME			DATE		AREA										315	1000	±0.8	±3	50	120	±0.6	±20'
														1000	2000	±1.2	±5	120	-	±0.8	±10'	±2.4	±30°							
	1					2					3					4					5					6				