

D

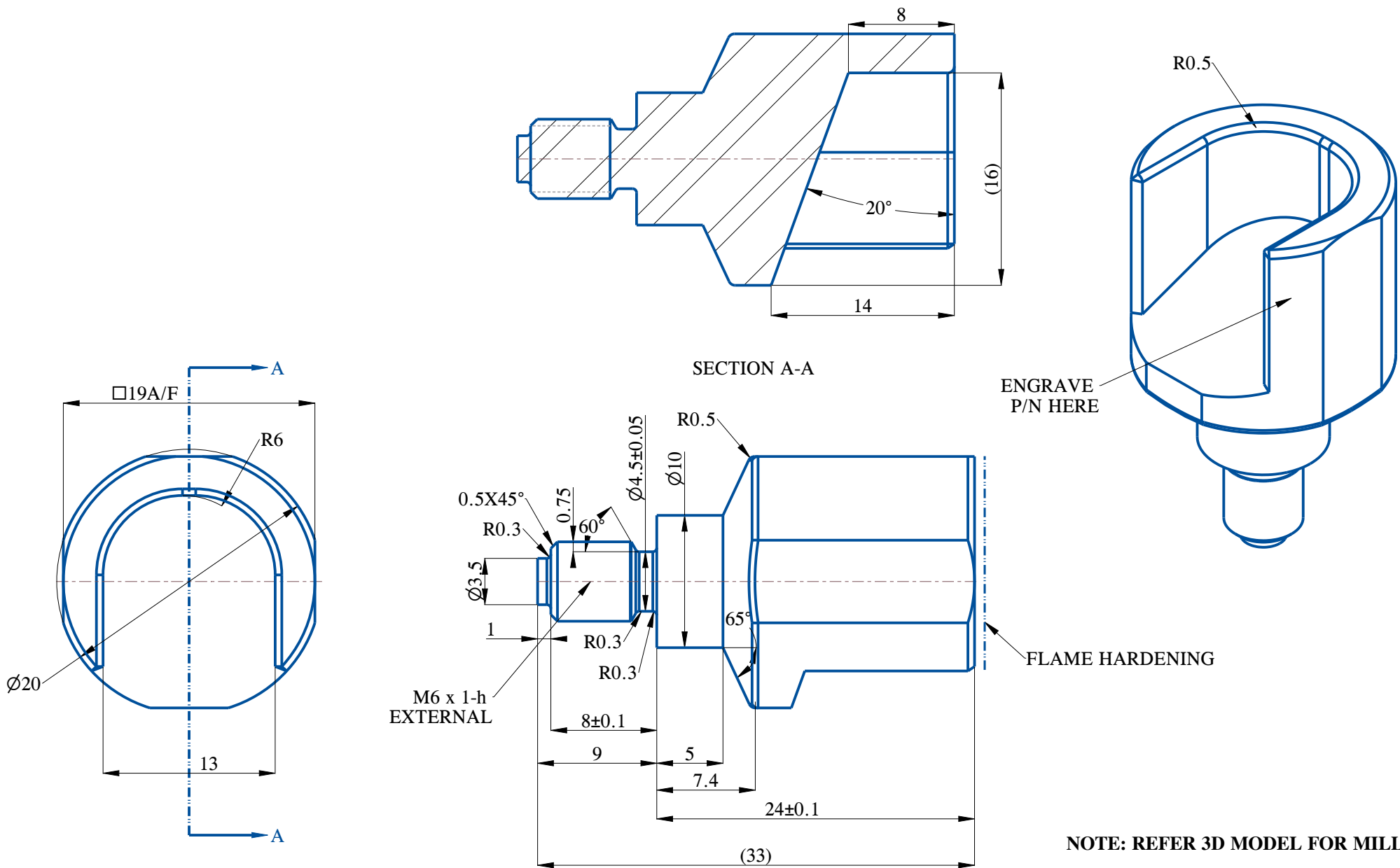
D

C

C




B

B



A

A

SPECIAL NOTE: ENGRAVE P/N NO WITH 3mm TEXT HEAT TREATMENT: TO BE TOUGHENED & NORMALISED , FLAME HARDENING TO BE DONE, HARDENED 55 HRC SURFACE COATING: TO BE BLACKENED FLAME LINE: 		3						ALLOWABLE DEVIATIONS FOR DIMENSIONS WITH UNSPECIFIED TOLERANCES						PART NUMBER : 0200-012949		APPROX WEIGHT(Kg) 0.032							
								LINEAR DIMENSIONS			ANGULAR DIMENSIONS			TITLE: WS PIN CSY_HL_2									
								ABOVE		TOLERANCE		LENGTH OF SHORTER SIDE OF ANGLE		TOLERANCE									
										MACHINE D PARTS	SHEETMETAL PARTS			MACHINED PARTS	SHEETMETAL PARTS								
								0.5		6	±0.1	±0.5	ABOVE		UPTO	ON SHORTER SIDE	DEGREES OR MINUTES			ON SHORTER SIDE	DEGREES OR MINUTES		
1	REV	DESCRIPTION	NAME	DATE	AREA	6	30	±0.2	±1	0	10	±0.1	±1 *	±0.3	±3*	MATERIAL: C45+N		FINISHED SIZE: Ø 12X33		DRN.: APSAR CHD.: PRASHANTH DATE:		SCALE: 2.5	
						120	315	±0.3	±1.5	10	50	±0.2	±30*	±0.8	±2*								
						315	1000	±0.8	±3	50	120	±0.6	±20*	±1.8	±1*								
						1000	2000	±1.2	±5	120	-	±0.8	±10*	±2.4	±30*								
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										2) ALL "H7 TOL." HOLES TO HAVE ENTRY CHAMFER OF 1x30°													
										B) UNSPECIFIED SURFACE FINISH, MACHINED: 3.2 Ra													