Activation: the alloy is treated with concentrated NaOH (resulty 5:0M NaOH) solution: heaching reaction is given as: 2 Al + 2 NaOH + 6 H20 -> 2 Na[AL(OH)4] + 3H2.

Applications: (a) In industrial process: (i) Reduction of benzene to cyclohexane

platinum group elements, which are expensive, may be used to perform benzene the same transformation).

(1) H2, Raney Ni cyclohexane

Cyclohexame HNO3,

Polymerization — nylon

(ii) Dextrose to sorbitel: (Reduction)

Dietary energy 2.6 kcal/g Sorbital

4.0 kcalla carbohydrate

- Reduction of nitro compounds: e.g., 2,4-dinitroboluene to 2,4-toluene diamine
- Nétrile to amines, for example, stearonitrile to stiargamine.
- (V) Olefins to paraffin, for example, Sulfolene to sulfalane.
- acetylene to paraffins, for example 1,4-bulynedial to 1,4-bulanedial.

(6) Application in organic synthesis; (for desulfurization):

RXS H2, Roney Ni R CH2 + CH3 CH3 + 2 Nis This is called Mozingo reduction.

(2) Desulfuratation of thiophene:

IST PARENT THEOH.