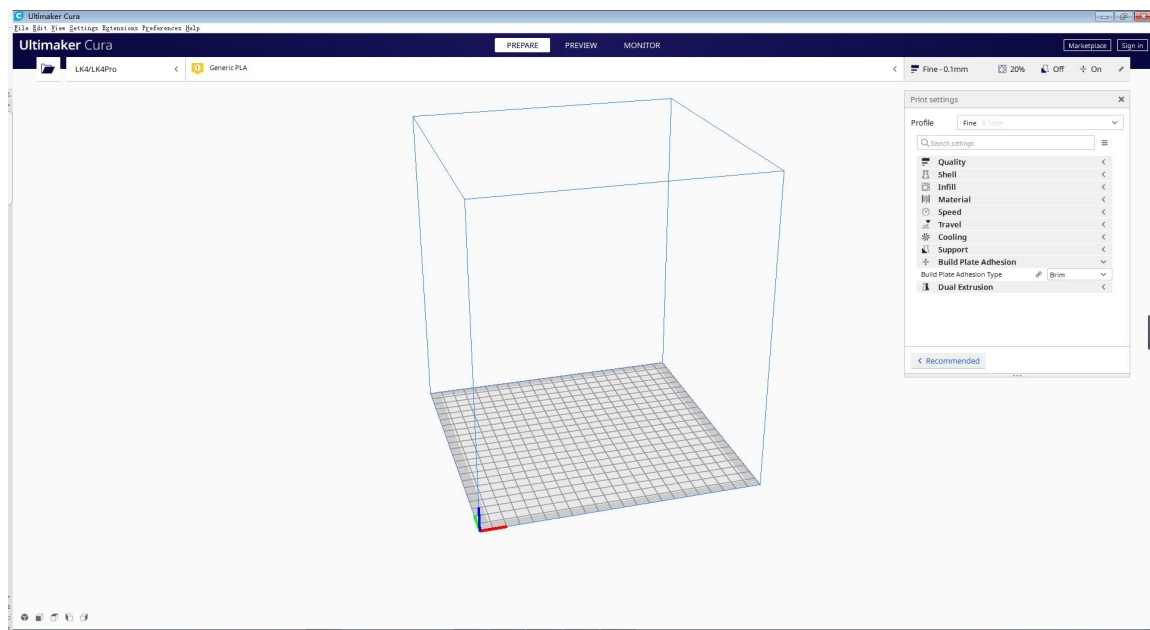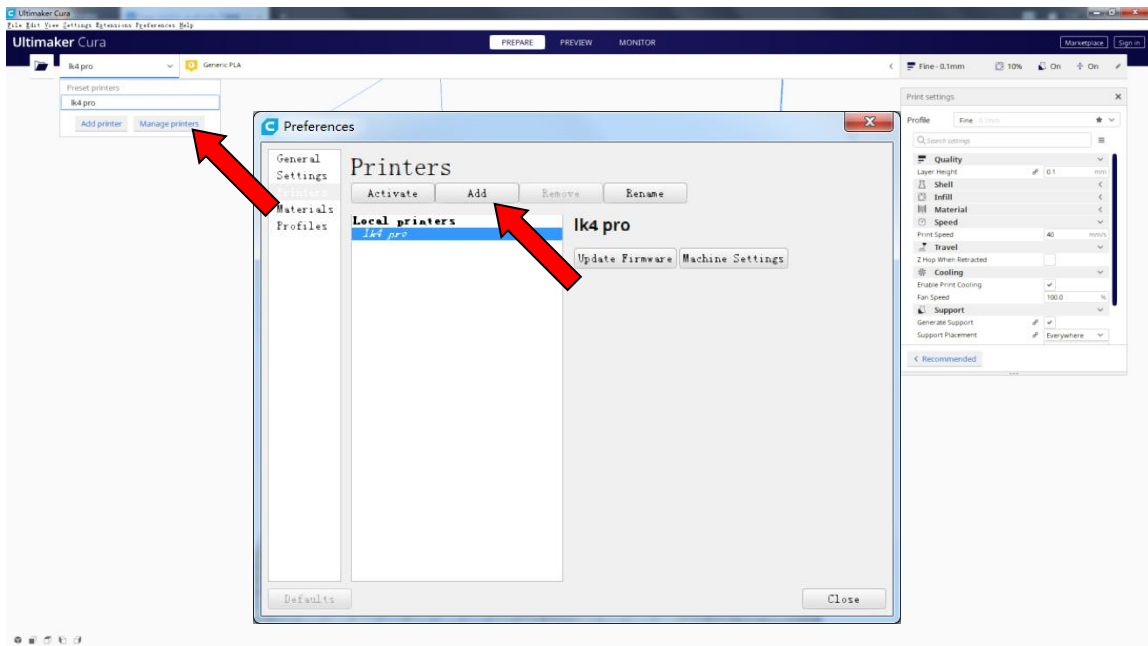When Cura4.4 is installed, open the main interface.

Click on the top right corner to add a new machine model.

Add Printer

Add a printer

① Add a networked printer

Add a non-networked printer

> Ultimaker B.V.
∨ Custom
  ⦿ Custom FFF printer
  ○ DeltaBot
> 101Hero   ②
> 3Dator GmbH
> 3DMaker
> ABAX 3d Technologies
> Alfawise
> Anet   ③   Machine naming
> Anycubic

Printer name LK4

Cancel   Add

Add Printer

Machine Settings

Printer	Extruder 1

Printer Settings

X (Width)	**220**	220	mm
Y (Depth)	**220**	220	mm
Z (Height)	**250**	250	mm
Build plate shape	Rect... ∨		
Origin at center	☐		
Heated bed	✓		
Heated build volume	☐		
G code flavor	Marlin ∨		

Printhead Settings

X min	**20**	20	mm
Y min	**10**	10	mm
X max	**10**	10	mm
Y max	**10**	10	mm
Gantry Height	**9999999**	999999	mm
Number of Extruders	1 ∨		

Start G-code

```
G90
G28  ;Home
G1 Z15.0 F6000 ;Move the pla
```
Add G90

End G-code

```
M104 S0
M140 S0
;Retract the filament
```

Next

Add Printer

Machine Settings

Printer	Extruder 1

Nozzle Settings

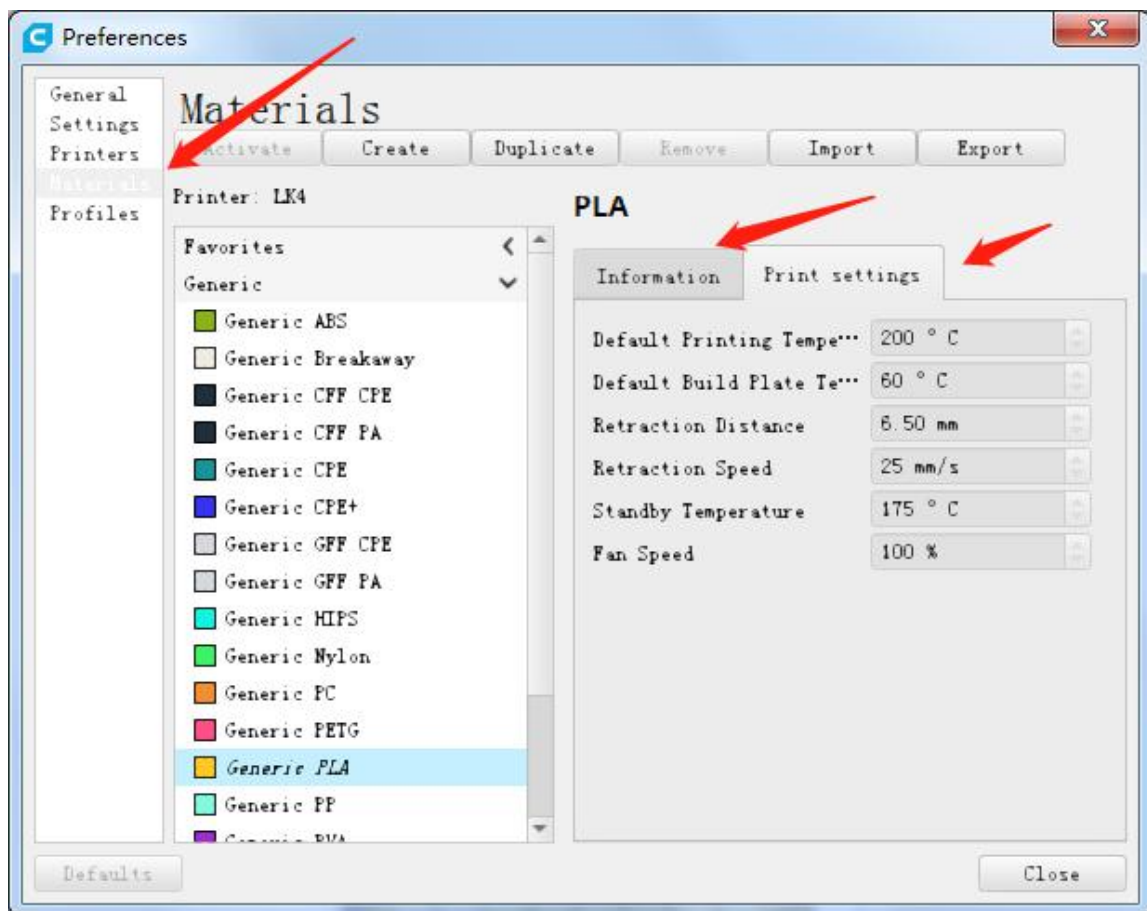|		
Nozzle size	0.4 mm	**0.4**
Compatible material diameter	1.75 mm	**1.75**
Nozzle offset X	0 mm	
Nozzle offset Y	0 mm	
Cooling Fan Number	0	

Extruder Start G-code

Extruder End G-code

Next

The PLA default configuration parameters of Cura4.4 are reasonable, so they can be used without modification.

After adding the model, select the precision of the print will automatically generate the slice, save it to the TF card and print it normally.