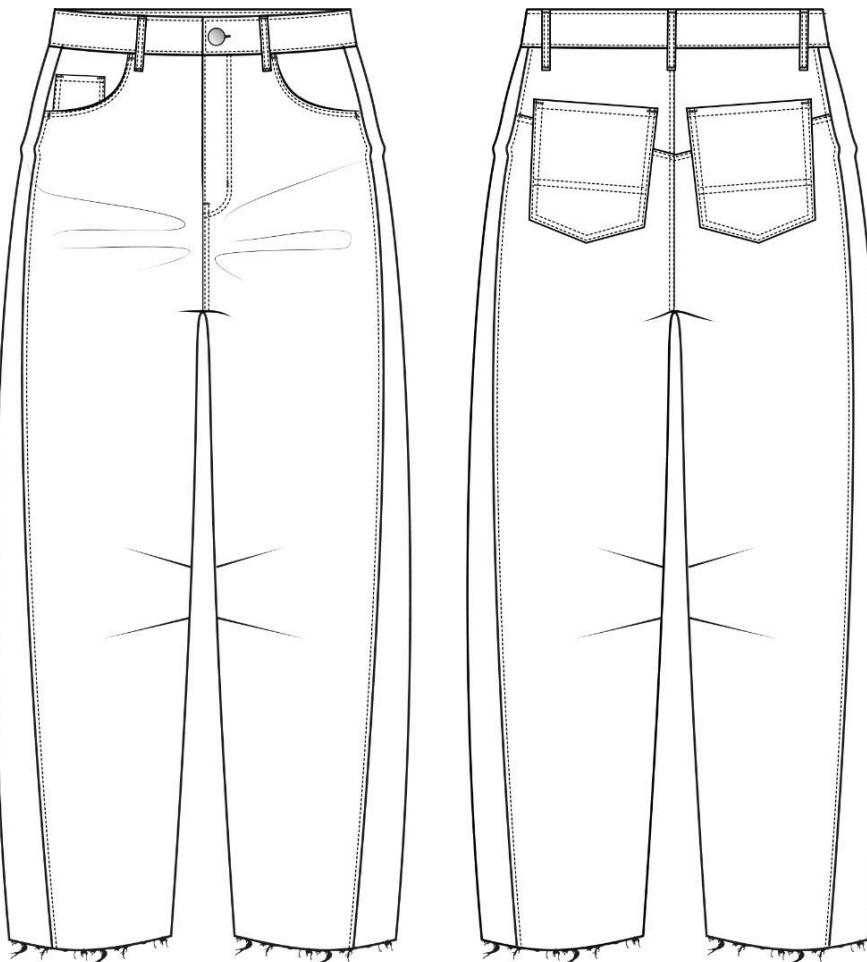


KOHL'S**FA24****Stage: DEVELOPMENT****JG44D900
HIGH RISE BARREL
Tech Spec Overview**

Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER



Modified By: TKA14VW on 2024-03-26

Print Date/Time: 01/23/2025 10:40 PM

1 of

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Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

CONTOUR WB
 -Faced, cut on straight grain at CB,
 Interlined
 -1/16" SN/CS at top & bttm

SCOOP POCKETS
 -Clean finish pocket opg edge w/
 pocket bag, 1/4" 2N/LS
 -Bartacks at opening corners
 -Facing has overedge finish, SN/LS
 to pocket bag
 -1 piece pkt bag is folded at CF and
 french seamed.

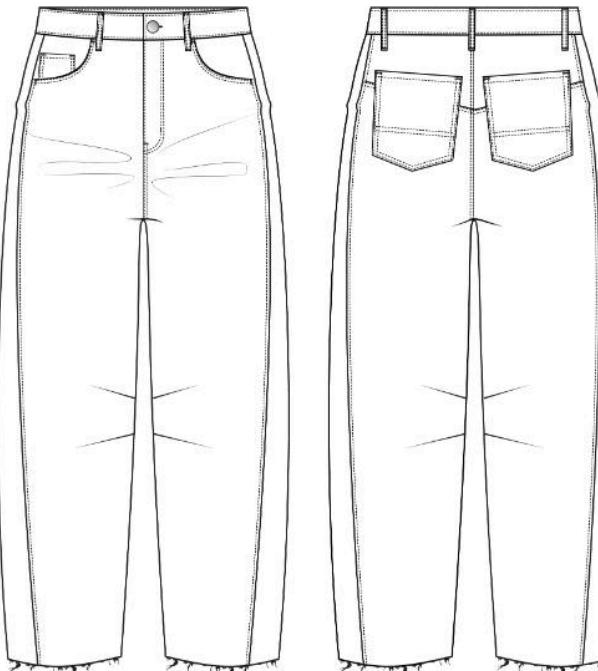
COIN PKT
 -1/4" 2N/LS on sides
 -Overedge bttm to pkt facing
 -Dbl turn, clean finish hem w/ 1/4" SN/CS
 -Horizontal bartacks at opening corners

FLY
 - J-Stitch is 1/4" 2N/LS
 - 1/16" SN/LS at fly edge
 - Front rise 2N/LS extends 1/2" past
 bttm of J-Stitch, horizontal bartack
 at end
 - Vertical bartack on J-stitch at inner
 stitch as shown on sketch

FRONT RISE
 -Overedge and set together
 w/ SN/LS
 -1/4" 2N/CS, SA to WL

INSEAM
 -5T/Safety (ISO 516) together
 -No TS

WB CLOSURE
 - 1 Keyhole BH w/ button
 centered on WB



CUT HEM
 -Raw edge, no fray height
 -Vertical line tack at inseam/
 outseam, front/bk leg seams above edge

BELT LOOPS
 - 1/4" 2NBttmCvr (ISO 406),
 horizontal bar tacks at ends
 - SIDE BELT LOOPS:
 Interlined, self-fabric
 reinforcement behind bttm
 bartacks

BACK YOKE
 -5T/Safety (ISO 516) together
 -1/4" 2N/CS
 -SA down towards leg

BACK RISE
 -5T/Safety (ISO 516) together
 or flat felled
 -1/4" 2N/CS, SA to WL

BACK POCKETS
 -1/4" 2N/LS on sides/bttm
 -Dbl turn, clean finish hem w/
 1/4" SN/CS
 -Horizontal bartacks at opg
 corners
 -1/4" 2N/LS horizontal detail

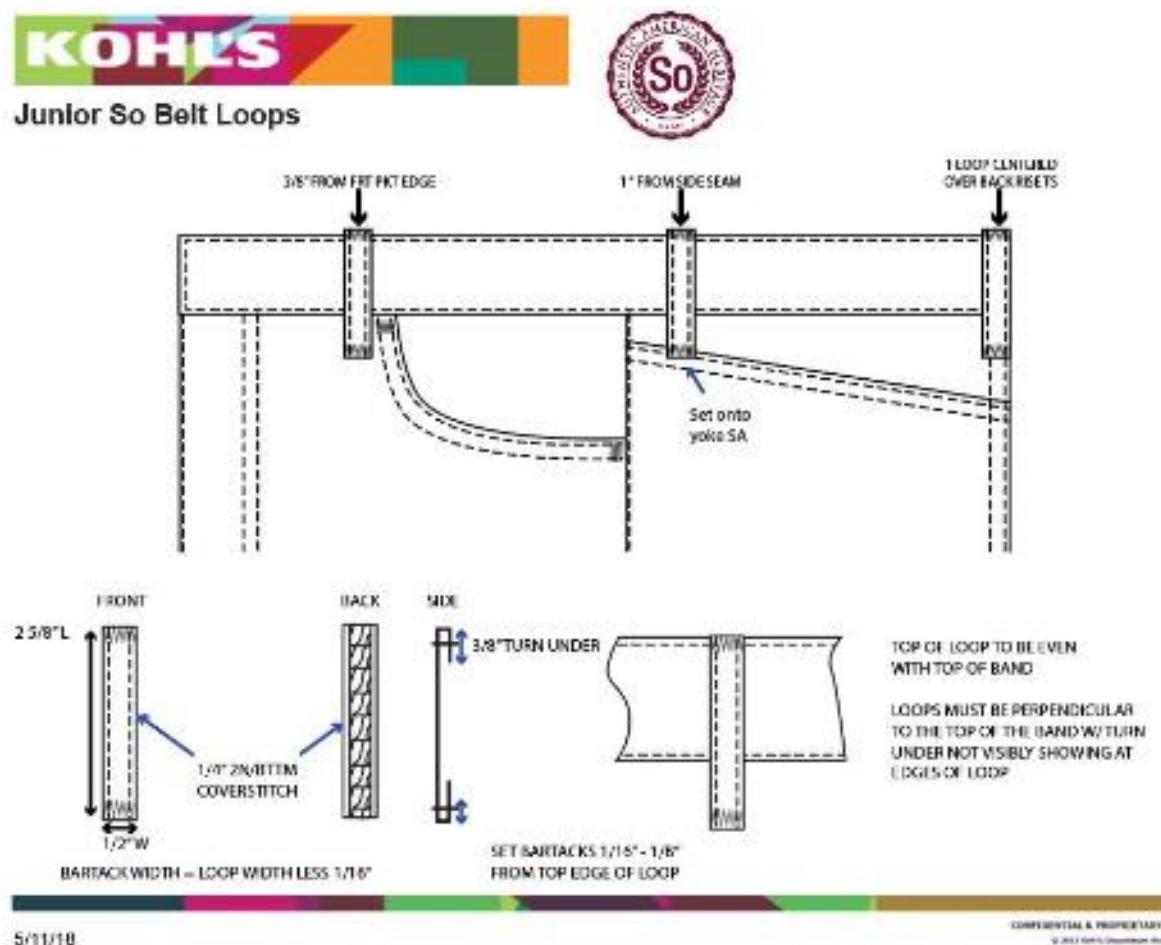
OUTSEAM PANEL
 -5T/Safety (ISO 516) together
 -1/8" SN/CS towards center

KNEE DART
 -1/2" dart, press down
 -4 1/2" length
 -1" below knee placement,
 3 1/2" spacing
 -Horizontal line tack at fray line

Modified By: TKA14VW on 2024-07-26



Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER



Modified By: TKA14VW on 2024-03-26

RW - INDIGO S5819**JG44D900****HIGH RISE BARREL**

Suffix:

Month:

Meeting Needs:

MATERIALS & TRIMS**Colorways**

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY
	S5819	120330	D 99/1 COTTON/ SPANDEX 3/1- STRETCH- DENIM 356.06 GM2			BODY FABRIC	HA-MEEM DENIM LTD.	
	GENERIC	64229	THREAD			CONSTRUCTION		
	GENERIC	80303	SHANK	32L METAL SHANK		CF CLOSURE		
	GENERIC	63039	ZIPPER			CF CLOSURE		
		76738	POCKETING			POCKETING		

RW1 - R9335 RAILROAD**JG44D900****HIGH RISE BARREL**

Suffix: RW1,RW1S,RW1L,PW1,CW1

Month:

Meeting Needs: COUNTER

MATERIALS & TRIMS**Colorways**

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	RAILROAD
	R9335	120571	D 100 COTTON 2/1- DENIM 322.14 GM2			BODY FABRIC	HA-MEEM DENIM LTD.		RAILROAD SEE ATTACHMENTS FOR WASH DIRECTION
	GENERIC	64229	THREAD			CONSTRUCTION			C9199

	GENERIC	80303	SHANK	32L METAL SHANK		CF CLOSURE		K25 COPPER OXIDE K25
	GENERIC	63039	ZIPPER			CF CLOSURE		K25 COPPER OXIDE K25
		76738	POCKETING			POCKETING		WHITE

RW1 - R9335 RAILROAD

JG44D900

HIGH RISE BARREL

Suffix: RW1,RW1S,RW1L,PW1,CW1

Month:

Meeting Needs: COUNTER

Colorways

LABELS										
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	RAILROAD	Colorways
	82306	87945001MB - OEKOTEXSTD LOOP LABEL	100_PL							
	114560	123399009SO - SO EXCEPTION FIT ENDFOLD								
	114545	123399007SO - SO COP LOGO								
	87414	95197001MB GENERIC CARE/ CONTENT LABEL- WHITE								
	36320	KOH-CPSIA- UPC - GENERIC UPC PLUS KIDS TRACKING LABEL								

		114968	123222004SO - SO SO JRS BCI/ OKEOTEX JOKER	REG JOKER					
		121835	128856003SO - SO BCI/ OKEOTEX CURVY JOKER	CURVY JOKER					

RW1 - R9335 RAILROAD

JG44D900

HIGH RISE BARREL

	GENERIC	80303	SHANK	32L METAL SHANK		CF CLOSURE		
	GENERIC	63039	ZIPPER			CF CLOSURE		
		76738	POCKETING			POCKETING		

RD - TWILL

Suffix:

JG44D900

Month:

HIGH RISE BARREL

Meeting Needs:

LABELS									Colorways
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	
		82306	87945001MB - OEKOTEXSTD LOOP LABEL	100_PL					
		114560	123399009SO - SO EXCEPTION FIT ENDFOLD						
		114545	123399007SO - SO COP LOGO						
		87414	95197001MB GENERIC CARE/ CONTENT LABEL- WHITE						
		36320	KOH-CPSIA- UPC - GENERIC UPC PLUS KIDS TRACKING LABEL						
		114968	123222004SO - SO SO JRS BCI/ OKEOTEX JOKER	REG JOKER					
		121835	128856003SO - SO BCI/ OKEOTEX CURVY JOKER	CURVY JOKER					

RD - TWILL

JG44D900

HIGH RISE BARREL

Suffix:

Month:

Meeting Needs:

PACKAGING									Colorways	
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY		
	31167		KH-6012-CG - 12IN. BOTTOM - PINCH GRIP - BLACK ADULT HANGER WITH SIZER							

KOHL'S

FA24

Stage: DEVELOPMENT

JG44D900
HIGH RISE BARREL
Points of Measure



POM Page Description:				R.RAILROAD-RW1																						
Brand	SO...	Division	WOMENS	Customer	JUNIORS		Tech Designer	KIMBERLY LOEHNER	Business		SPORTSWEAR		Size Indicator	REGULAR												
FORM1		KOS-WJR0009-1604				FORM2																				
Grade Table		JUNIORS (0000 - 30P)																								
Material 1	120571	D 100 COTTON 2/1-DENIM 322.14 GM2						Material 2																		
P/S	POM Code	POM Description			TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19	14P	16P	18P						
	A008	ALL MEAS AFTER GARMENT WASH																								
P	A003	WAIST POSITION ON FORM@CF										1														
P	A004	WAIST POSITION ON FORM@CB										1/4														
P	A005	WAIST POSITION ON FORM@SS										5/8														
P	A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS			-1/4	1/4	12 1/4	12 3/4	13 1/4	13 3/4	14 1/4	14 3/4	15 1/2	16 1/4	17	17 3/4	18 1/2	17 3/4	18 1/2	19 1/4						
P	A400H	*WAIST@BTTM EDGE-RLXD 1/2 MEAS			-1/4	1/4	13 1/4	13 3/4	14 1/4	14 3/4	15 1/4	15 3/4	16 1/2	17 1/4	18	18 3/4	19 1/2	18 3/4	19 1/2	20 1/4						
	A404	WAISTBAND HEIGHT			-1/8	1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8						
S	A476	FLY LENGTH BLW WB SEAM			-1/8	1/8	5 1/2	5 1/2	5 1/2	6	6	6	6	6	6 1/2	6 1/2	7	7	7	7 1/2						
	A475	ZIPPER LENGTH-FLY			-1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	6 1/4	6 1/4	6 1/4	6 1/4	6 3/4						
	A478	FLY WIDTH			-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2						
P	A450	*FRT RISE TO WB SEAM/TOP EDGE			-1/4	1/4	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 3/8	12 3/4	13 1/8	13 1/2	13 3/4	13 1/2	13 3/4	14						
P	A460	BK RISE TO WB SEAM/TOP EDGE			-1/4	1/4	14 1/2	14 3/4	15	15 1/4	15 1/2	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 1/2	17 1/4	17 1/2	17 3/4						
	A411	LOW HIP PLCMT FROM TOP EDGE			0	0	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8	8 1/4	8 5/8						
P	A412H	LOW HIP # FM TOP EDGE-1/2 MEAS			-1/4	1/4	17	17 1/2	18	18 1/2	19	19 1/2	20 1/4	21	21 3/4	22 1/2	23 1/4	22 1/2	23 1/4	24						
P	A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS			-1/4	1/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8	13	13 1/2	14	14 1/2	14 7/8	15 1/4	14 7/8	15 1/4	15 5/8						
S	A430H	KNEE 12 1/2" FM CROTCH POINT-1/2 MEAS-REGULAR			-1/4	1/4	10 7/8	11	11 1/4	11 3/8	11 5/8	11 3/4	12	12 1/4	12 1/2	12 5/8	12 7/8	12 5/8	12 7/8	13						
S	A430H	KNEE 11 1/2" FM CROTCH POINT-1/2 MEAS-SHORT			-1/4	1/4	10 7/8	11	11 1/4	11 3/8	11 5/8	11 3/4	12	12 1/4	12 1/2	12 5/8	12 7/8	12 5/8	12 7/8	13						
S	A430H	KNEE 13 1/2" FM CROTCH POINT-1/2 MEAS-LONG			-1/4	1/4	10 7/8	11	11 1/4	11 3/8	11 5/8	11 3/4	12	12 1/4	12 1/2	12 5/8	12 7/8	12 5/8	12 7/8	13						
P	A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS			-1/8	1/8	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8	8	8 1/8	8 1/4	8 3/8	8 1/2	8 5/8	8 1/2	8 5/8	8 5/8						
	A000	OUTSEAM PANEL WIDTH - BTTM OF WB										2 1/2														

KOHL'S

FA24

Stage: DEVELOPMENT

JG44D900
HIGH RISE BARREL
Points of Measure



FORM1		KOS-WJR0009-1604						FORM2																	
Grade Table		JUNIORS (0000 - 30P)																							
Material 1		120571 D 100 COTTON 2/1-DENIM 322.14 GM2						Material 2																	
P/S	POM Code	POM Description	TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19	14P	16P	18P							
	A000	OUTSEAM PANEL WIDTH - HEM								4															
P	A500 NG	INSEAM-NG - REG	-1/2	1/2	29	29	29	29	29	29	29	29	29	29	29	29	29	29	29						
P	A500 NG	INSEAM-NG - SHORT	-1/2	1/2	27	27	27	27	27	27	27	27	27	27	27	27	27	27	27						
P	A500 NG	INSEAM-NG - LONG	-1/2	1/2	31	31	31	31	31	31	31	31	31	31	31	31	31	31	31						
	A000	OUTSEAM LENGTH- DEV ONLY								40 1/2															
	A510	YOKE HT@CB FM WB SEAM	-1/8	1/8	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4						
	A511	YOKE HT@SS FM WB SEAM	-1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2						
	A000	**FRONT POCKETS**																							
	A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	3 1/8	3 1/4	3 1/4	3 3/8	3 3/8	3 1/2	3 3/4	3 3/4	4	4	4 1/8	4	4 1/8	4 1/8	4 1/8						
	A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 3/4	2 3/4	3	3	3 1/8	3	3 1/8	3 1/8	3 1/8						
	A610	FRT PKT BAG WIDTH	-1/4	1/4	5 3/4	5 7/8	5 7/8	6	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2						
	A611	FRT PKT BAG HEIGHT	-1/4	1/4	8 1/4	8 3/8	8 3/8	8 1/2	8 1/2	8 3/4	8 3/4	9	9	9	9	9	9	9	9						
	A000	**COIN POCKET**																							
	A600	PKT WIDTH@TOP	-1/4	1/4	2 1/2	2 5/8	2 5/8	2 3/4	2 3/4	2 3/4	3	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4						
	A621 NG	PKT FROM SS-NG	-1/4	1/4	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2						
	A622	RV: PKT FROM BTM OF WB	-1/4	1/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4						
	A000	**BACK POCKETS**																							
	A600	PKT WIDTH@TOP	-1/4	1/4	5 1/2	5 5/8	5 5/8	5 3/4	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4						
	A601	PKT WIDTH@BTM	-1/4	1/4	4 1/2	4 5/8	4 5/8	4 3/4	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/4	5 1/4	5 1/4	5 1/4	5 1/4						
	A602	PKT HEIGHT@CENTER	-1/4	1/4	5 3/4	5 7/8	5 7/8	6	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2						
	A603	PKT HEIGHT@SIDE	-1/4	1/4	4 3/4	4 7/8	4 7/8	4 7/8	5	5	5 1/4	5 1/4	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2						
	A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	1 3/4	1 7/8	2							
	A625	BK PKT ABOVE YOKE SEAM - INNER	-1/4	1/4	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2						
	A625	BK PKT ABOVE YOKE SEAM-OUTER	-1/4	1/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4						



POM Page Description:				R.RAILROAD-RW1										
Brand	SO...	Division	WOMENS	Customer	JUNIORS		Tech Designer	KIMBERLY LOEHNER	Business	SPORTSWEAR		Size Indicator	REGULAR	
FORM1		KOS-WJR0009-1604				FORM2								
Grade Table		JUNIORS (0000 - 30P)												
Material 1		D 100 COTTON 2/1-DENIM 322.14 GM2				Material 2								
P/S	POM Code	POM Description			TOL (-)	TOL (+)	20P	22P	24P					
	A008	ALL MEAS AFTER GARMENT WASH												
P	A003	WAIST POSITION ON FORM@CF												
P	A004	WAIST POSITION ON FORM@CB												
P	A005	WAIST POSITION ON FORM@SS												
P	A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS			-1/4	1/4	20 1/4	21 1/4	22 1/4					
P	A400H	*WAIST@BTTM EDGE-RLXD 1/2 MEAS			-1/4	1/4	21 1/4	22 1/4	23 1/4					
	A404	WAISTBAND HEIGHT			-1/8	1/8	1 5/8	1 5/8	1 5/8					
S	A476	FLY LENGTH BLW WB SEAM			-1/8	1/8	7 1/2	8	8					
	A475	ZIPPER LENGTH-FLY			-1/8	1/8	6 3/4	7 1/4	7 1/4					
	A478	FLY WIDTH			-1/8	1/8	1 1/2	1 1/2	1 1/2					
P	A450	*FRT RISE TO WB SEAM/TOP EDGE			-1/4	1/4	14 3/8	14 3/4	15 1/8					
P	A460	BK RISE TO WB SEAM/TOP EDGE			-1/4	1/4	18 1/8	18 1/2	18 7/8					
	A411	LOW HIP PLCMT FROM TOP EDGE			0	0	8 7/8	9 1/8	9 3/8					
P	A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS			-1/4	1/4	25	26	27					
P	A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS			-1/4	1/4	16 1/4	16 7/8	17 1/2					
S	A430H	KNEE 12 1/2" FM CROTCH POINT-1/2 MEAS-REGULAR			-1/4	1/4	13 3/8	13 5/8	14					
S	A430H	KNEE 11 1/2" FM CROTCH POINT-1/2 MEAS-SHORT			-1/4	1/4	13 3/8	13 5/8	14					
S	A430H	KNEE 13 1/2" FM CROTCH POINT-1/2 MEAS-LONG			-1/4	1/4	13 3/8	13 5/8	14					
P	A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS			-1/8	1/8	8 3/4	8 7/8	9					
	A000	OUTSEAM PANEL WIDTH - BTTM OF WB												

KOHL'S

FA24

Stage: DEVELOPMENT

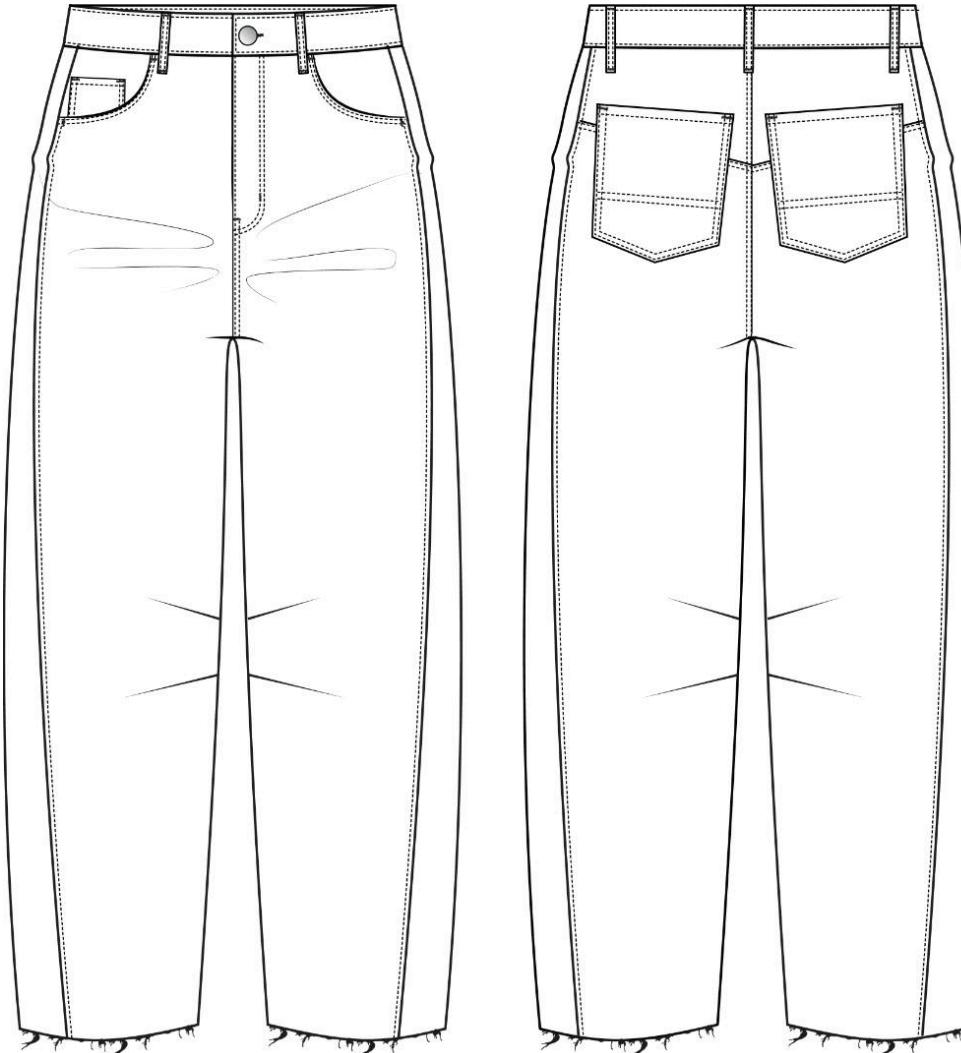
JG44D900
HIGH RISE BARREL
Points of Measure



FORM1		KOS-WJR0009-1604					FORM2						
Grade Table		JUNIORS (0000 - 30P)											
Material 1		120571 D 100 COTTON 2/1-DENIM 322.14 GM2					Material 2						
P/S	POM Code	POM Description	TOL (-)	TOL (+)	20P	22P	24P						
	A000	OUTSEAM PANEL WIDTH - HEM											
P	A500 NG	INSEAM-NG - REG	-1/2	1/2	29	29	29						
P	A500 NG	INSEAM-NG - SHORT	-1/2	1/2	27	27	27						
P	A500 NG	INSEAM-NG - LONG	-1/2	1/2	31	31	31						
	A000	OUTSEAM LENGTH- DEV ONLY											
	A510	YOKE HT@CB FM WB SEAM	-1/8	1/8	4	4	4						
	A511	YOKE HT@SS FM WB SEAM	-1/8	1/8	2 1/2	2 1/2	2 1/2						
	A000	**FRONT POCKETS**											
	A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	4 1/4	4 1/4	4 1/4						
	A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	3 1/4	3 1/4	3 1/4						
	A610	FRT PKT BAG WIDTH	-1/4	1/4	6 3/4	6 3/4	6 3/4						
	A611	FRT PKT BAG HEIGHT	-1/4	1/4	9 1/4	9 1/4	9 1/4						
	A000	**COIN POCKET**											
	A600	PKT WIDTH@TOP	-1/4	1/4	3 1/2	3 1/2	3 1/2						
	A621 NG	PKT FROM SS-NG	-1/4	1/4	1/2	1/2	1/2						
	A622	RV: PKT FROM BTM OF WB	-1/4	1/4	3/4	3/4	3/4						
	A000	**BACK POCKETS**											
	A600	PKT WIDTH@TOP	-1/4	1/4	6 1/2	6 1/2	6 1/2						
	A601	PKT WIDTH@BTM	-1/4	1/4	5 1/2	5 1/2	5 1/2						
	A602	PKT HEIGHT@CENTER	-1/4	1/4	6 3/4	6 3/4	6 3/4						
	A603	PKT HEIGHT@SIDE	-1/4	1/4	5 3/4	5 3/4	5 3/4						
	A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	2 1/8	2 1/4	2 3/8						
	A625	BK PKT ABOVE YOKE SEAM - INNER	-1/4	1/4	1 1/2	1 1/2	1 1/2						
	A625	BK PKT ABOVE YOKE SEAM-OUTER	-1/4	1/4	3/4	3/4	3/4						

KOHL'S**FA24****Stage: DEVELOPMENT****JG44D900
HIGH RISE BARREL
Attachments**

Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER





Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

Label Approval

TOP APPLIED LABELS (Endfold, Patch)

- Label should lay smooth/flat
- No wavy edges
- Label set with 1/16" SN/LS - Backstitch @ start & stop for 3-4 stitches
- Label SPI = 8-10
- Thread
 - Needle: DTM to Label
 - Bobbin: DTM to shell fabric
 - No Monofilament/clear thread
- NO Thread nests or untrimmed threads on exterior garment



EXTERIOR VIEW

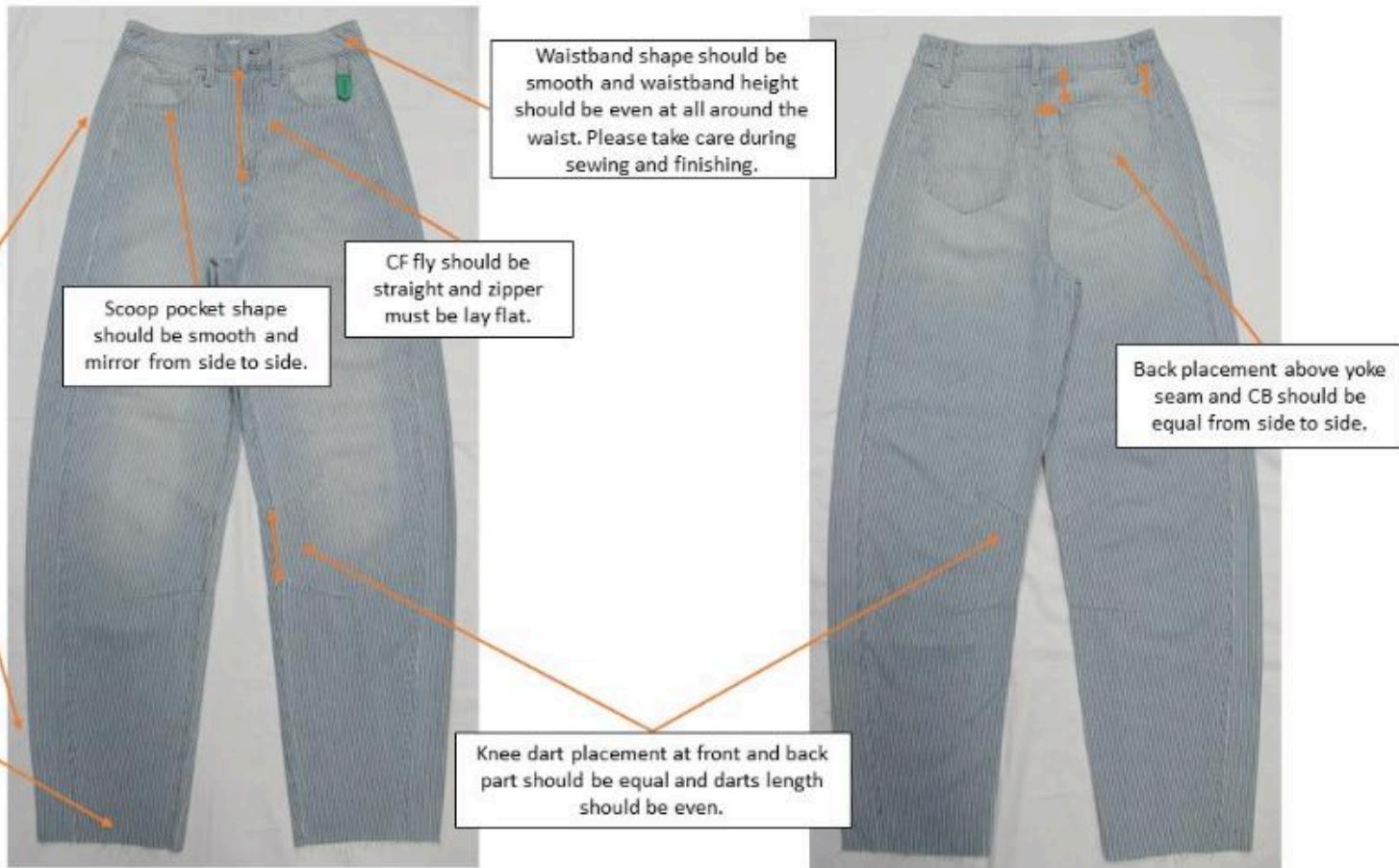


INTERIOR VIEW



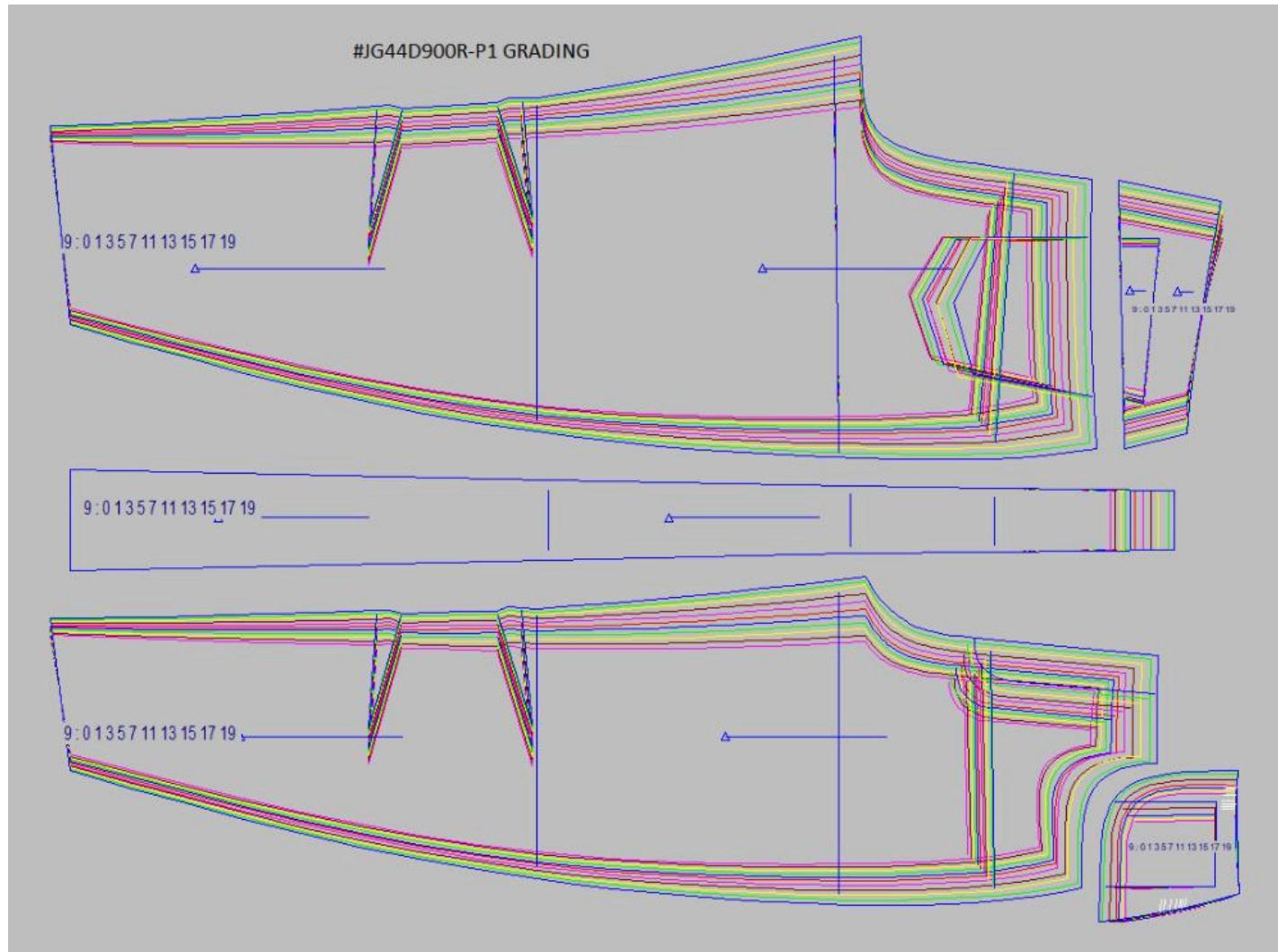
Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

Critical Points of Attention



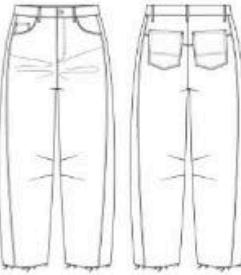


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STYLE	JG44D900RW1
COLORWAY NICKNAME:	WASHED RAILROAD
WASH/COLOR REF:	REFERENCE INSPIRATION IMAGES
DESTRUCTION:	NONE
SKETCH:	



THREAD AND METAL TRIMS

VENDOR - PLEASE SEE 1PLM FOR THREAD AND METAL TRIMS DIRECTION

KOHL'S**FA24****Stage: DEVELOPMENT****JG44D900
HIGH RISE BARREL
Attachments**

Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

STYLE	JG44D900RD
COLORWAY NICKNAME:	ECRU
WASH/COLOR REF:	SAHARA WIND 658-270
DESTRUCTION:	
SKETCH:	

THREAD AND METAL TRIMS

VENDOR - PLEASE SEE 1PLM FOR THREAD AND METAL TRIMS DIRECTION

WASH REFERENCE

REFERENCE FOR WASH AFFECT & TRIMS/THREAD

PIGMENT GARMENT DYE

BASE COLOR

658-270
SAHARA
WIND