



Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI





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**COLLAR**  
-Self faced, interlined, clean finished w/ 1/4" SN/LS at edge & point  
-1/8" SN/LS at collar seam

**CENTER FRONT**  
-Separate self facing, clean finished w/ 1/4" SN/LS at edge, SN/LS at inside facing edge  
-5 horizontal buttonholes at WR, 5 shank buttons at WL, X-stitch

**CHEST POCKET**  
-1/8" SN/LS at sides/btm  
-Horizontal bartack at top corners, self fabric reinforcement circles  
-1 3/4" box pleat centered on pkt  
-Dbl turn, clean finish hem w/ 1 1/4" SN/LS  
-FLAP: 2 ply, clean finish, 1/8" SN/LS at sides, btm & top edge set, Horizontal bartacks at top corners, pkt flap set against front yoke seam  
-Sourced trim loop at WR pkt, set at outer mitre corner, trim edge touch at center

**LOWER WELT POCKET**  
-Single welt  
-1/18" SN/LS on sides, horizontal bartack on top & bottom  
-Overedge pkt bag top, catch side in plkt & btm in hem

**HEM**  
-Self fabric faced, clean finish w/ 1/8" SN/LS at inner hem edge & 7/8" SN/LS hem height

**FORWARD SHOULDER**  
-5T/Safety ISO 516  
-1/8" SN/CS, towards back yoke

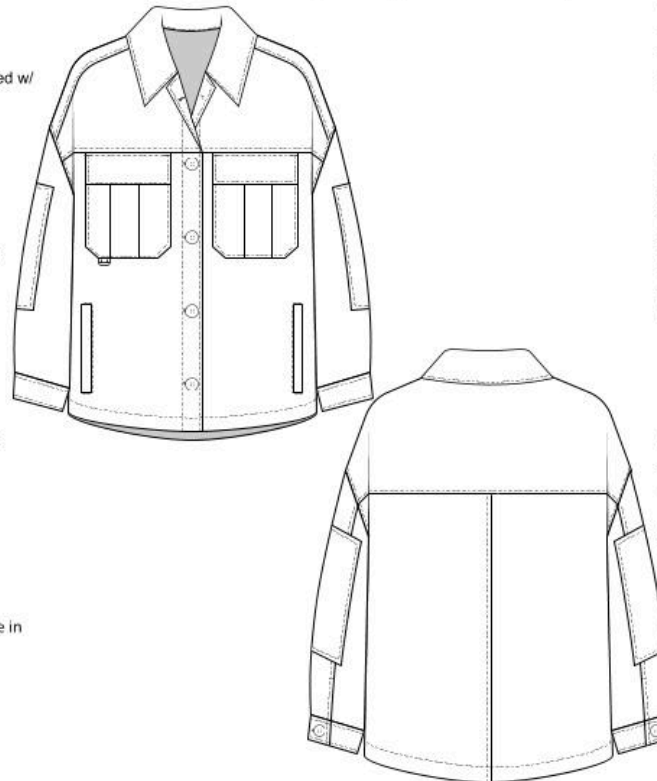
**FRONT & BACK YOKE**  
-5T/Safety ISO516  
1ply, 1/8" SN/CS, towards yoke

**SLEEVE**  
-Drop shoulder styling  
-Sleeve set to body at AH w/ 5T/safety stitch ISO 516 and 1/8" SN/CS towards body  
-2pc slv  
-No TS on slv inseam  
-1/8" SN/LS on back slv seam  
-Sleeve patch set w/ 1/8" SN/LS

**SLEEVE CUFF**  
-2 ply, self fabric, interlined, clean finished w/ 1/8 SN/LS at top/btm/side  
-1 btn & horizontal keyhole BH, X-stitch, centered on cuff  
-SLV PLKT: Dbl turn back, clean finish w/ 1/8" SN/LS, horizontal bartack at top of plkt

**BACK SEAM DETAIL**  
-5T/Safety ISO 516  
-Press SA to WL, 1/8" SN/CS

**SIDE SEAMS**  
-5T/Safety Stitch ISO 516  
-no TS  
-No waist shaping



Modified By: TKA14VW on 2023-10-16

RD- TWILL  
JG42Z000  
CARGO UTILITY JACKET

Suffix: RD RD

Month:

Meeting Needs: PANEL COUNTER

MATERIALS & TRIMS									Colorways	
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	BASSWOOD	DREW GREEN
	IOM-65201/2022	106114	W 100 COTTON TWILL-3/1 5.50 OZ/YD2		PEACHED		ZABER AND ZUBAIR FABRICS LTD.		546-250 BASSWOOD ATLAS 546-250 PLEASE SEE ATTACHMENTS FOR WASH DIRECTION	549-650 DREW GREEN ATLAS 549-650 PLEASE SEE ATTACHMENTS FOR WASH DIRECTION
	GENERIC	59548	BUTTON	32L VOS 4 HOLE HORN BUTTON				7.00	FAUX HORN M.Y.&UNION 12634-32L 12969	FAUX HORN M.Y.&UNION 12634-32L 12969
	GENERIC	64229	THREAD						DTM 10% DARKER THAN GROUND - BASSWOOD	DTM 10% DARKER THAN GROUND - DREW GREEN

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LABELS									Colorways		
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	BASSWOOD	DREW GREEN	
		82306	87945001MB - OEKOTEXSTD100_PL LOOP LABEL								
		94162	104363035SO - SO SO BLUSH BCI/ OEKO-TEX HANGTAG								
		36320	KOH-CPSIA-UPC - GENERIC UPC PLUS KIDS TRACKING LABEL								
		114542	123399004SO - SO COMBINE PATCH								
		87414	95197001MB GENERIC CARE/ CONTENT LABEL-WHITE								

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PACKAGING										Colorways	
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY		BASSWOOD	DREW GREEN
		31297	KH-484-CG - 17IN. TOP/ SLEEPWEAR - WIRE HOOK BLACK ADULT HANGER WITH SIZER	HANGER FOR REG							
		31321	KH-479-CG - 19IN. TOP/ SLEEPWEAR - WIRE HOOK BLACK ADULT HANGER WITH SIZER	HANGER FOR PLUS IN STORE							



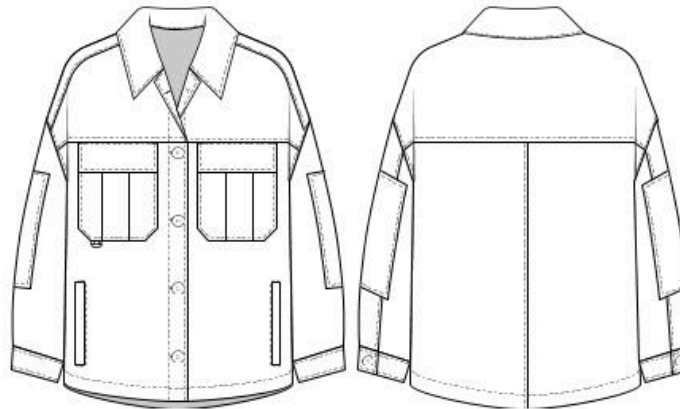
POM Page Description:				R. TWILL														
Brand	SO...	Division	WOMENS			Customer	JUNIORS		Tech Designer	MELISSA ZIVICKI		Business	SPORTSWEAR		Size Indicator	REGULAR		
FORM1		JR 7 R						FORM2										
Grade Table		JUNIORS (0000 - 30P)																
Material 1		106114 W 100 COTTON TWILL-3/1 5.50 OZ/YD2					Material 2											
P/S	POM Code	POM Description	TOL (-)	TOL (+)	00	1	5	9	13	17	19	14P	16P	18P	22P	26P		
	A001-JR 0000-30	XXS(00) XS(1) S(5) M(9) L(13) XL(17) XXL(19) 0X(14P) 1X(18P) 2X(22P) 3X(26P)																
	A000	R. TWILL																
	A008	ALL MEAS AFTER GARMENT WASH																
P	A300	LEN HPS TO HEM	-1/4	1/2	25 1/4	26	26 3/4	27 1/2	28 1/4	29	29 3/8	29	29 3/8	29 5/8	30 3/8	31 1/8		
P	A310	LEN CB NK TO HEM	-1/4	1/2	24 3/8	25	25 5/8	26 1/4	26 7/8	27 1/2	27 7/8	27 1/2	27 5/8	28	28 5/8	29 3/8		
P	A100	NK WIDTH@SEAM	-1/4	1/4	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 5/8	7 1/2	7 5/8	7 3/4	8	8 1/4		
S	A110	FRT NK DROP@SEAM	-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 3/4	3 3/4	3 3/4	3 7/8	4	4 1/8		
S	A120	BK NK DROP@SEAM	-1/8	1/8	1/8	1/4	3/8	1/2	5/8	3/4	3/4	3/4	3/4	7/8	1	1 1/8		
P	A135	COLLAR PT LENGTH	-1/8	1/8	3	3	3	3	3	3	3	3	3	3	3	3		
	A135A	COLLAR HEIGHT@CB	-1/8	1/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4		
P	A132	COLLAR LEN@TOP EDGE-OPEN	-1/4	1/4	16 3/4	17 1/2	18 1/4	19	19 3/4	20 1/2	20 7/8	20 1/2	20 7/8	21 1/4	22	22 3/4		
	A150	SHLDR SLOPE-DEV ONLY	-1/8	1/8				4										
	A151	FORWARD SHLDR SEAM @HPS-STRAIGHT	-1/8	1/8	1	1	1	1	1	1	1	1	1	1	1	1		
P	A250	ACROSS SHOULDER	-1/4	1/4	21	21 1/2	22	22 1/2	23 1/4	23 3/4	24	23 3/4	24	24 1/4	24 7/8	25 5/8		
	A152	FRT YOKE HEIGHT@HPS	-1/4	1/4	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 5/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/8		
S	A252	RG:ACROSS FRONT@YOKE SEAM	-1/4	1/4	17 1/2	18	18 1/2	19	19 3/4	20 1/4	20 1/2	20 1/4	20 1/2	20 3/4	21 3/8	22 1/8		
	A154A	BK YOKE HEIGHT@CB	-1/4	1/4	8 5/8	8 3/4	8 7/8	9	9 1/8	9 1/4	9 3/8	9 1/4	9 3/8	9 3/8	9 3/8	9 1/2		
S	A256	RG:ACROSS BACK@YOKE SEAM	-1/4	1/4	18 1/2	19	19 1/2	20	20 3/4	21 1/4	21 1/2	21 1/4	21 1/2	21 3/4	22 3/8	23 1/8		
P	A260H	CHEST 1" BLW AH RLXD-1/2 MEAS	-1/2	1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	26 1/4	25 1/2	26 1/4	27	29	31		
P	A290H	SWEEP RLXD@HEM/TOP OF SLIT-1/2 MEAS	-1/2	1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	26 1/4	25 1/2	26 1/4	27	29	31		
	A317	SHIRT TAIL HEIGHT - FRONT	-1/4	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4		



FORM1		JR 7 R					FORM2									
Grade Table		JUNIORS (0000 - 30P)														
Material 1		106114 W 100 COTTON TWILL-3/1 5.50 OZ/YD2					Material 2									
P/S	POM Code	POM Description	TOL (-)	TOL (+)	00	1	5	9	13	17	19	14P	16P	18P	22P	26P
	A368	CF PLACKET WIDTH	-1/8	1/8	2	2	2	2	2	2	2	2	2	2	2	2
P	A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	11	11 1/2	12	12 1/2	13	13 3/8	13 5/8	13 3/8	13 5/8	13 3/4	14 1/4	14 3/4
P	A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	30 7/8	31 3/8	31 7/8	32 3/8	33	33 1/2	33 3/4	33 1/2	33 3/4	34	34 3/8	34 7/8
S	A340H	UA/MUSCLE 1" BLW AH-1/2 MEAS	-1/4	1/4	7 1/2	8	8 1/2	9	9 5/8	10 1/4	10 5/8	10	10 1/4	10 5/8	11 1/2	12 1/4
	A345H	SLV ELBOW 10" FM SLV OPENING-1/2 MEAS	-1/4	1/4	6 3/8	6 5/8	7	7 1/4	7 5/8	8 1/8	8 1/4	8 1/8	8 1/4	8 1/2	9	9 1/2
S	A352H-4W	SLV OPENING RLXD-1/2 MEAS. L/SLV	-1/4	1/4	4 1/8	4 1/4	4 3/8	4 1/2	4 5/8	4 3/4	4 7/8	4 7/8	5	5	5 1/4	5 1/2
	A358	SLV CUFF HEIGHT	-1/8	1/8	2	2	2	2	2	2	2	2	2	2	2	2
	A356	SLV PLCKT LENGTH	-1/8	1/8	3	3	3	3	3	3	3	3	3	3	3	3
	A560	SLV PIECE WIDTH	-1/4	1/4	6 1/4	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4
	A560	SLV PIECE HEIGHT	-1/4	1/4	8 3/4	8 1/2	8 1/2	8 3/4	8 3/4	9	9	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4
	A000	SLV PIECE PLCMT FROM SHLDR PT				5 3/4	5 3/4	6	6	6 1/4	6 1/4					
	A604	**CHEST POCKET**	-1/4	1/4	-1/4	-1/8	0	0	1/4	1/2	1/2	1/2	1/2	1/2	3/4	3/4
	A600	PKT WIDTH@TOP	-1/4	1/4	5 3/4	5 7/8	6	6	6 1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4
	A601	PKT WIDTH@BTM	-1/4	1/4	4	4 1/8	4 1/4	4 1/4	4 1/2	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	5
	A602	PKT HEIGHT@CENTER	-1/4	1/4	7 1/4	7 3/8	7 1/2	7 1/2	7 3/4	8	8	8	8	8	8 1/4	8 1/4
	A603	PKT HEIGHT@SIDE	-1/4	1/4	6 1/4	6 3/8	6 1/2	6 1/2	6 3/4	7	7	7	7	7	7 1/4	7 1/4
	A605	PKT FLAP WIDTH@TOP	-1/4	1/4	6 1/4	6 3/8	6 1/2	6 1/2	6 3/4	7	7	7	7	7	7 1/4	7 1/4
	A607	PKT FLAP HEIGHT@CENTER	-1/4	1/4	2 5/8	2 3/4	2 3/4	2 3/4	2 7/8	3	3	3	3	3	3 1/8	3 1/2
	A613	PKT FROM CF	-1/4	1/4	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 5/8	2 1/2	2 5/8	2 3/4	3	3 1/4
	A000	**WELT POCKET**														
	A631	WELT PKT WIDTH	-1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	A632	WELT PKT OPENING	-1/8	1/8	5 3/4	5 7/8	6	6	6 1/4	6 1/2	6 5/8	6 1/2	6 5/8	6 5/8	6 3/4	7
	A621 NG	PKT FROM SS-NG			2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
	A615	PKT FROM HEM	-1/4	1/4	2	2	2	2	2	2	2	2	2	2	2	2



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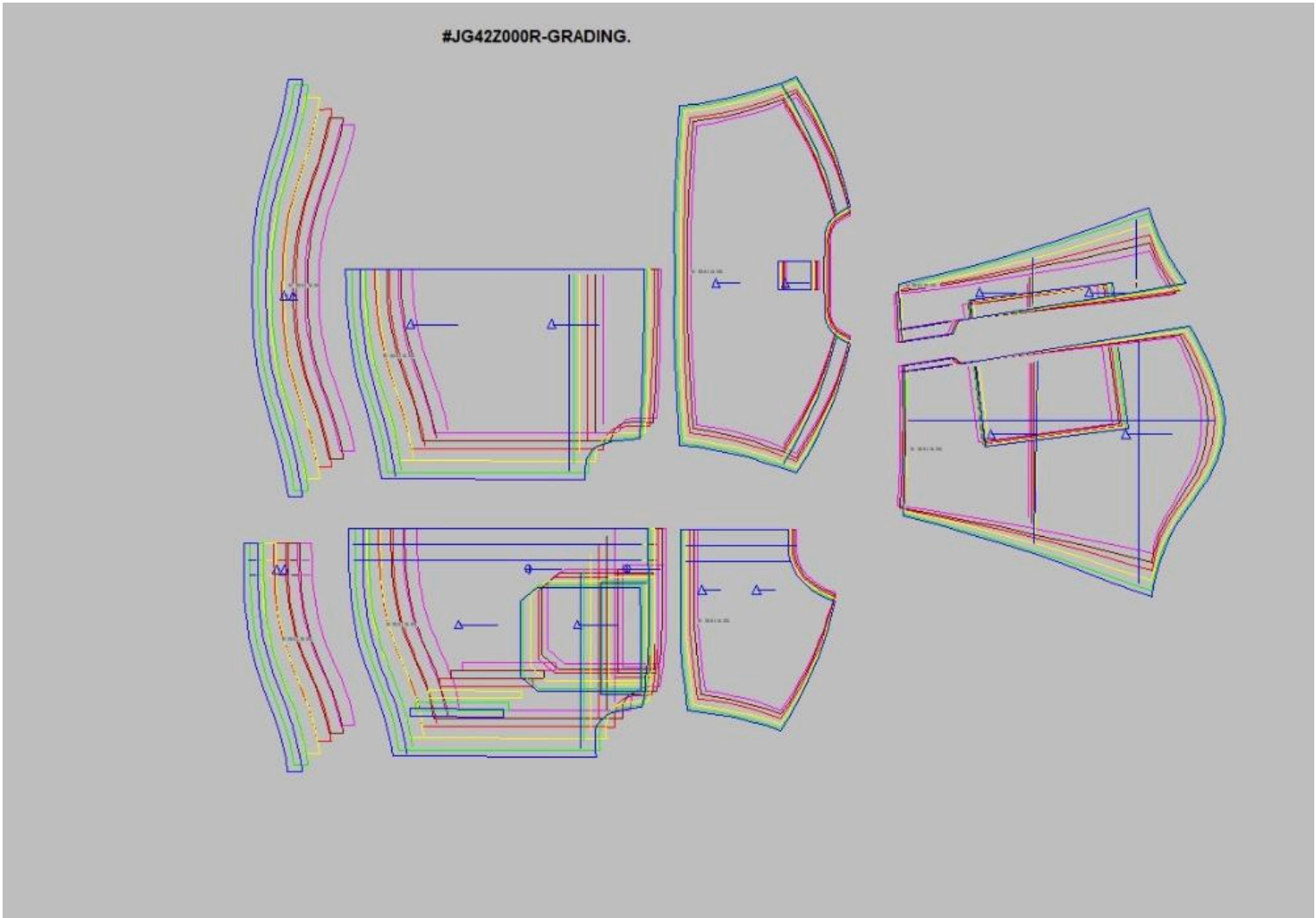
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## Critical Points of Attention





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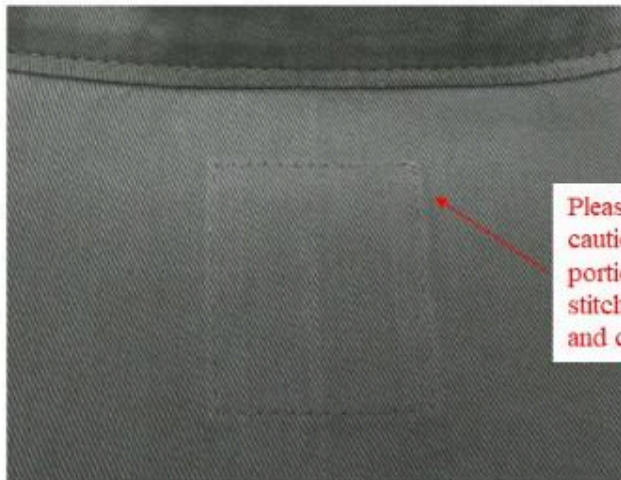


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## Label Approval

### TOP APPLIED LABELS (Endfold, Patch)

- Label should lay smooth/flat
- No wavy edges
- Label set with 1/16" SN/LS - Backstitch @ start & stop for 3-4 stitches
- Label SPI = 8-10
- Thread
  - Needle: DTM to Label
  - Bobbin: DTM to shell fabric
  - No Monofilament/clear thread
- NO Thread nests or untrimmed threads on exterior garment



EXTERIOR VIEW



INTERIOR VIEW



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STYLE NUMBER	JG41Z119RD
STYLE NAME:	CARGO SHACKET
COLORWAY NICKNAME:	DREW GREEN, BASSWOOD
WASH/COLOR REF:	SEE REFERENCE IMAGE
DESTRUCTION:	CLEAN
HEM:	CLEAN
HARDWARE COLOR:	FAUX HORN
THREAD	DTM 10% TONALLY DARKER THAN GROUND
SKETCH:	



WASH REFERENCE

REFERENCE FOR OVERALL HIGH/LOW COLOR LOSS EFFECT.

REFERENCE WAISTBAND AND FLY FOR HI/LOW COLOR LOSS AT CUFFS, COLLAR, SEAMING, AND HEM

PIGMENT GARMENT DYE

HORN BUTTON COLOR REFERENCE



COLORWAY REFERENCE

