



Season: Levi's S1 2025  
Female Bottoms  
Product Code: A3510

Source: A3510 - - HAMEEM DESIGN LIMITED 5449 BD  
Specification: S1 2025 - A3510 - '94 BAGGY - 5449  
Consumer Group 2: Regular  
Brand Hierarchy: RT Standard  
Create Date: 25-Jun-24  
Specification Status: Bulk  
Fabric:  
Pattern: See Measurement Set

Product Sub Cat 1: Long Bottoms

Product Dev. Center: Global

Core or Seasonal?:

Garment Developer: Lumley, Jessica

Colorway Codes: A3510-0000, A3510-0028,  
A3510-0029, A3510-0034,  
A3510-0035, A3510-0036,  
A3510-0037, A3510-0052,  
A3510-0085

PDS: Cederna, Maria



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**Product Code:** Female Bottoms A3510

**Source:**  
**Specification:**  
**Consumer Group 2:**  
**Brand Hierarchy:**

A3510 - - HAMEEM DESIGN  
 LIMITED 5449 BD  
 S1 2025 - A3510 - '94 BAGGY -  
 5449

Regular  
 RT Standard

**Create Date:** 25-Jun-24  
**Specification Status:** Bulk  
**Fabric:**  
**Pattern:** See Measurement Set

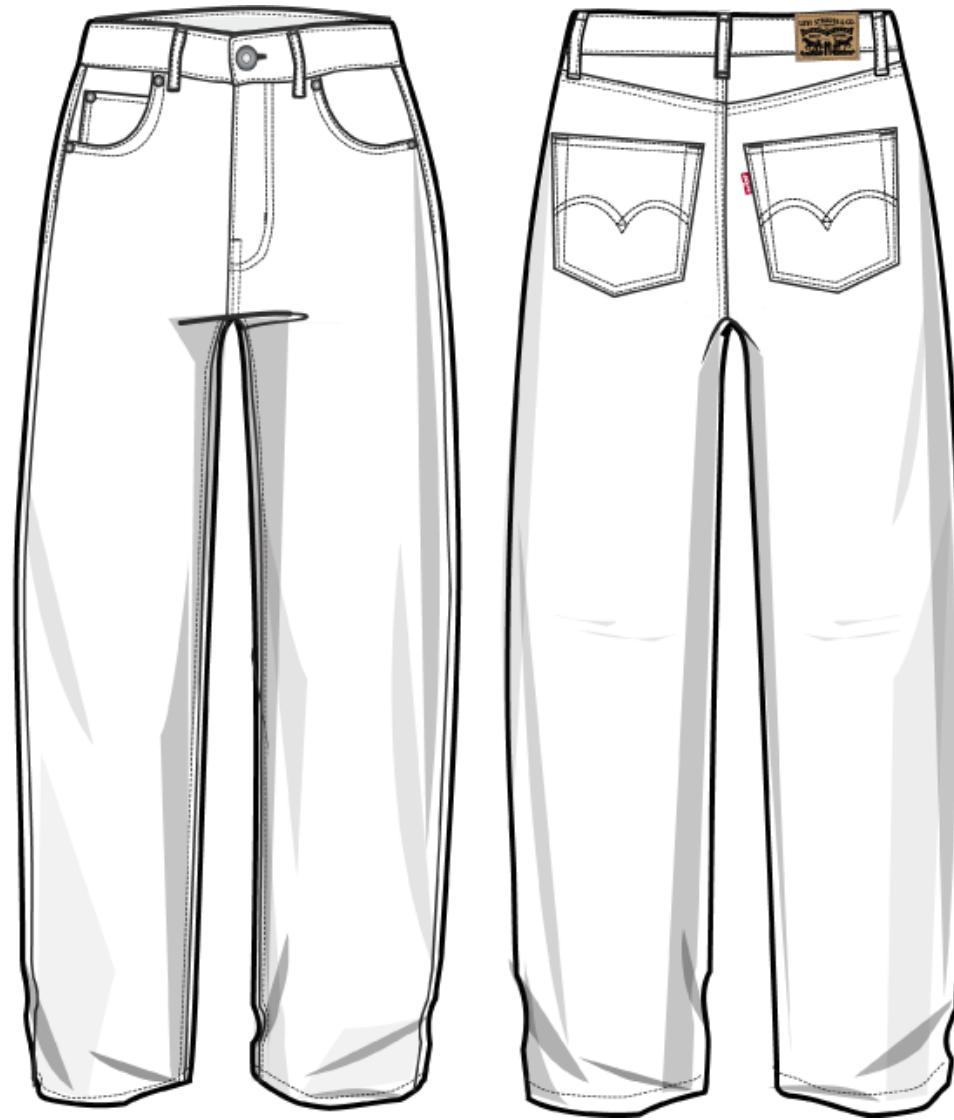
#### APS & SSS SIZE REQUIREMENTS

APS = 27 x 31

SSS = 23, 25, 27, 29, 32, 34 x 31

**TIER 2 PC9 LABELS:** PLEASE SEE CONSTRUCTION  
 MANUAL IN SUPPLIER PORTAL FOR MOST CUR-  
 REENT LABEL PLACEMENT AND CONSTRUCTION.

**COMFORT CHAINSTITCH** MUST BE USED IN  
 WAISTBAND OPERATION FOR ALL PC9'S.  
 METHOD MUST FOLLOW AS SUBMITTED IN  
 VENDOR MOCK-UPS. PLS NOTE: SHAPE AND  
 FORMAT OF CHAINSTITCH WILL BE FLATTER,  
 BUT NOT LOOSER.

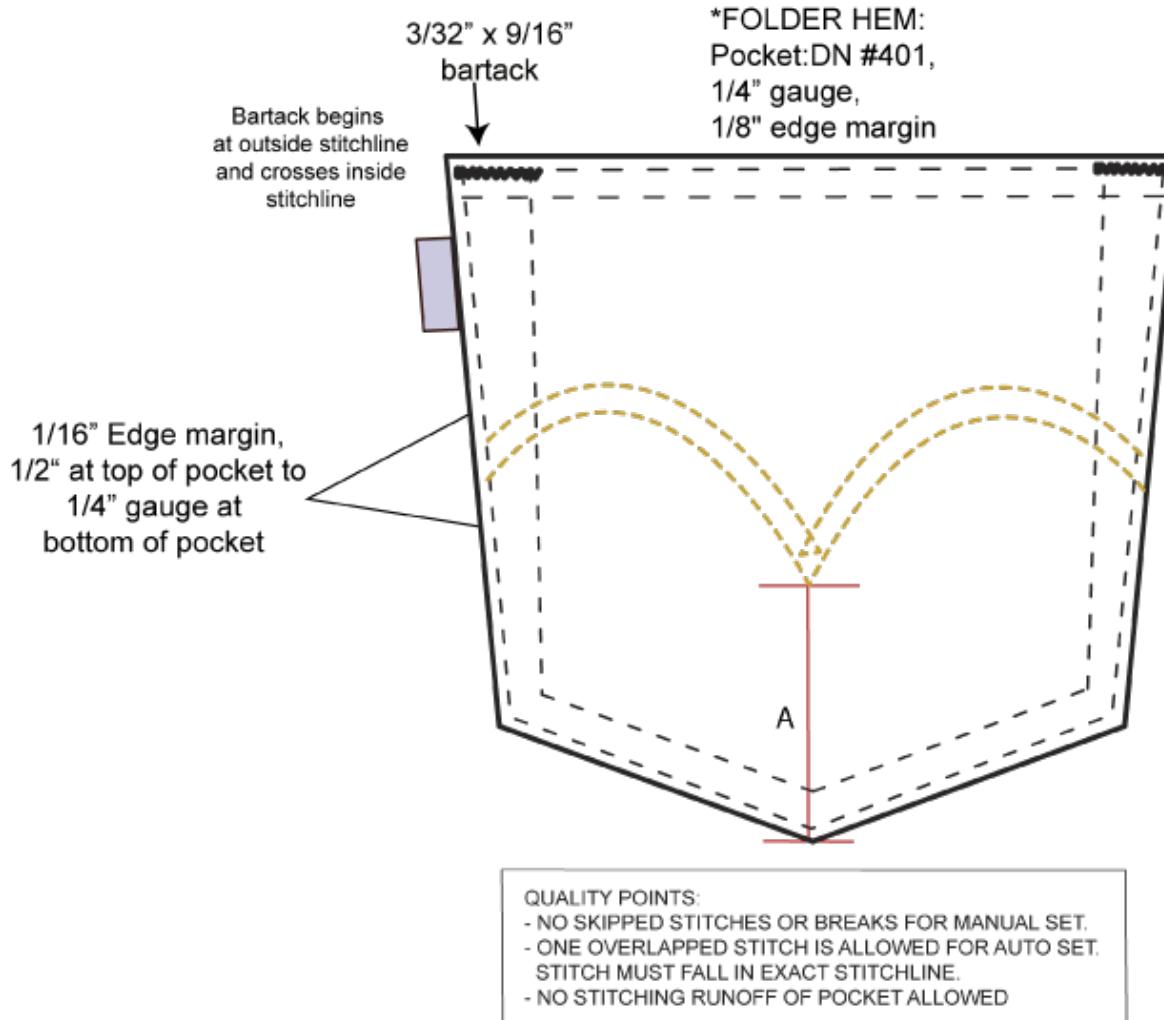




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## BACK POCKETS



SEW ARCUATE:  
SN #301 lockstitch  
(See template)  
Cross stitch at the Diamond  
is a solid  
stitchline and remains  
inside the diamond by 1/32"

### ARCUATE POSITION IS AFTER WASH

SIZE BREAK	A POSITION	ARCUATE ID
23 - 24	2 3/8"	505C-03
25 - 26	2 1/2"	505C-04
27 - 28	2 5/8"	505C-05
29 - 30	2 3/4"	505C-06
31 - 33	2 7/8"	505C-07
34 - 35	3"	505C-08

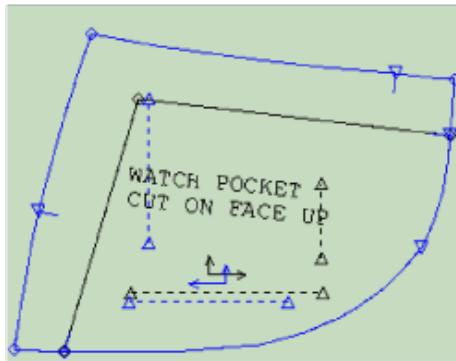


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Consumer Group 2:	Regular	Fabric:	
Brand Hierarchy:	RT Standard	Pattern:	See Measurement Set

## WATCH POCKET CONSTRUCTION

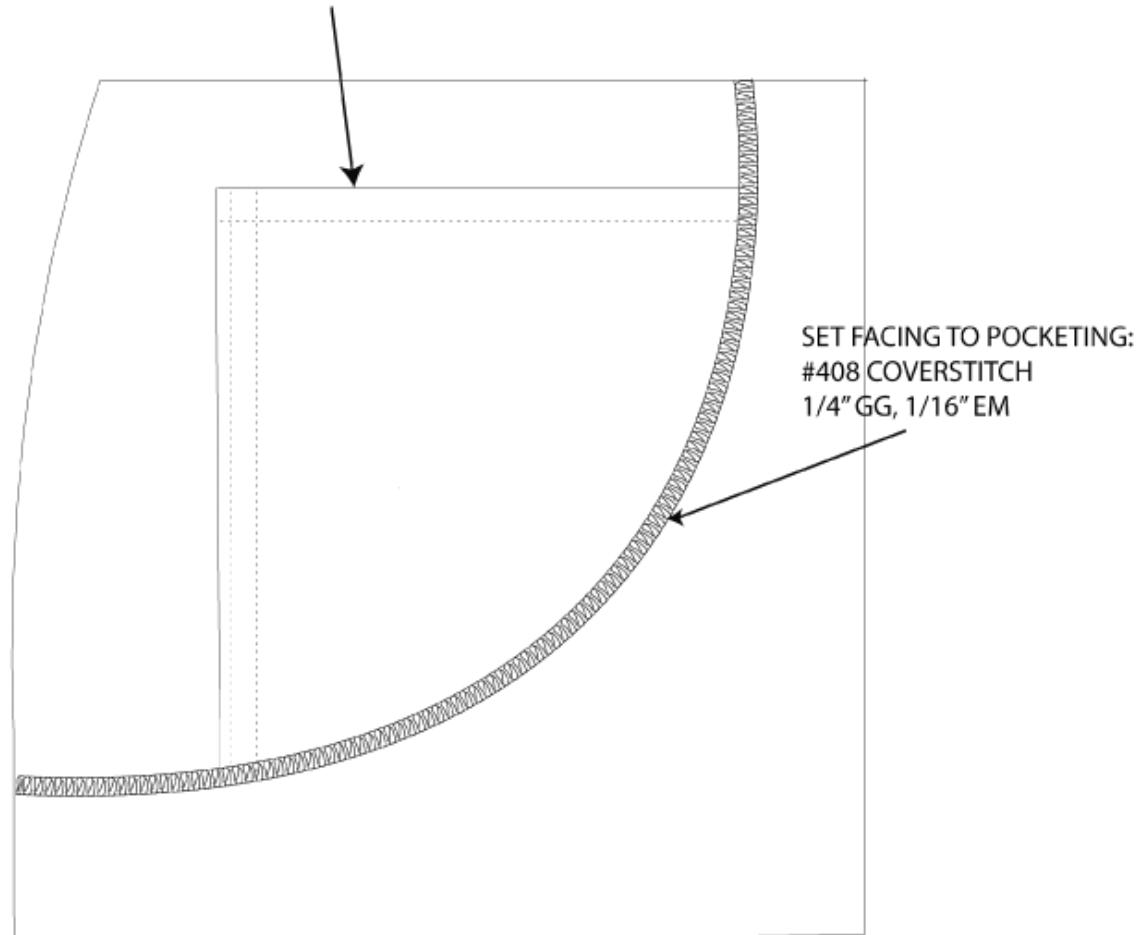
LAY WATCH POCKET ONTO FACING BY MATCHING AT THE NOTCHES:



### QUALITY POINTS:

- POCKET/FACING ASSEMBLY SHOULD LAY FLAT
- NO SKIPPED OR BROKEN STITCHES
- NO SEWN IN PLEATS
- NO OVERLAPPED STITCHLINES OR TIE INS

FOLDER HEM:  
WATCH POCKET HEM IS SN #401  
1/4" EDGE MARGIN





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## Specification:

S1 2025 - A3510 - '94 BAGGY -  
5449

## Specification Status:

Bulk

## Consumer Group 2:

Regular

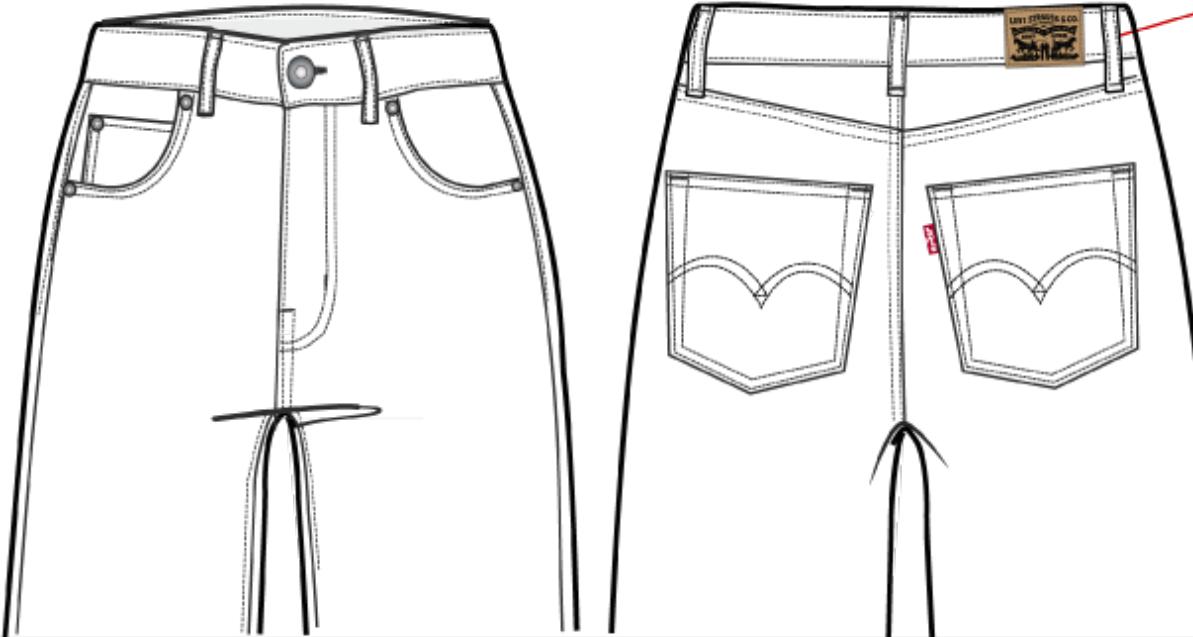
## Fabric:

## Brand Hierarchy:

RT Standard

## Pattern:

See Measurement Set



FOR ALL OPERATIONS NOT CALLED OUT IN THIS DOCUMENT PLEASE SEE GLOBAL WOMEN'S STANDARD CONSTRUCTION MANUAL,  
GLOBAL WOMEN'S STANDARD TEMPLATES & GLOBAL WOMEN'S THREAD GUIDE FOR AUTHENTIC FIT INSTRUCTIONS.

\*\*FOR ALL FA CODES LISTED WITHIN THE **Fabric Exception Construction** THREAD GUIDE PLEASE FOLLOW UPDATED CONSTRUCTION\*\*

WAISTBAND WIDTH: <u>1 5/8"</u>	BELT LOOPS <u># 5</u> <u>W: 1/2"</u> <u>L: 2 3/4"</u>	FLY WIDTH TO INSIDE NEEDLE <u>1 1/4" M 1/4" GG</u> EDGE MARGIN <u>1/8" M</u>	FRONT POCKETS MARGIN <u>1/8" M</u> GAUGE <u>1/4" GG</u>	SIDESEAM <input checked="" type="checkbox"/> SAFETY <input checked="" type="checkbox"/> CORD ST. <u>7"</u>  <u>1/16" EM</u> BACK STITCH 2-3 STITCHES	INSEAM <input checked="" type="checkbox"/> SAFETY <input type="checkbox"/> FELLED <input checked="" type="checkbox"/> SNDL TPST <input type="checkbox"/> 2NDL TPST  <u>1/8" EM</u>	RISER <input type="checkbox"/> SAFETY <input checked="" type="checkbox"/> FELLED <input type="checkbox"/> SNDL TPST <input checked="" type="checkbox"/> 2NDL TPST <input type="checkbox"/> 3NDL TPST  <u>1/8" EM</u> <u>1/4" GG</u>	SEATSEAM <input type="checkbox"/> SAFETY <input checked="" type="checkbox"/> FELLED <input type="checkbox"/> SNDL TPST <input checked="" type="checkbox"/> 2NDL TPST <input type="checkbox"/> 3NDL TPST  <u>1/8" EM</u> <u>1/4" GG</u>	BOTTOM HEM <input checked="" type="checkbox"/> 3/8" JEAN HEM
STRAIGHT	2NDL COVERSTICH 1/4" GG CENTERED	Fly Template: 4XX Relaxed Fit	2NDL TPST					FOR ALL RAW HEMS INSEAM AND SIDE SEAM MUST HAVE 2-3 BACK STITCHES TO SECURE SEAMS

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## Revision History

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10/19/21- Jessica

- Corrected FD error for back pocket top-stitch construction. Changed from 1/4" GG all around to 1/2" GG at the top taper to 1/4" GG at the bottom.
- Added arcuate position and template for all sizes

12/16/21: Jessica

- Added corduroy detail page.

2/3/22: Jessica

- Updated side seam from busted to safety per FD.

2/11/22: Jessica

- Added watch pocket construction page

2/15/22: Jessica

- Corrected spec to add inseam lengths instead of S/M/L.

3/16/23: Jessica

- Added new pattern JRA3510-002-B for H1'24 CS. This pattern will replace JRA3510-001-B (PSK NS)

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	Brand Hierarchy: RT Standard	Fabric:	Pattern: See Measurement Set

Measurement Set: 003 : H124 PATTERN YIELD JRA3510-002-B (PSK NS)		Sample Size*: 27										UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
*FIT	BAGGY STRAIGHT															
PATT#	JRA3510-002-B															
*BDY	DEMI CURVE															
SHRINK*	FA166086 US DENIM 1553CZ-PL02 'FLOWER POWER' (PSK NON-STR)-T3															
INFO*	SAMPLE SIZE: 27 X 31															
GR-REF	****NEW GLOBAL GRADE*** CENTER GRADE															
CUTINF	CUT RISER, FACING, WATCH POCKET & WAISTBAND ON STRAIGHT															
FFC#	Enter FFC Numbers Here															
WAS	WAIST (Straight)	1/2	1/2	27 7/8	28 7/8	29 7/8	30 7/8	31 7/8	32 7/8	33 7/8	34 7/8	36 3/8	37 7/8	39 3/8	41 3/8	43 3/8
HHW1	HIGH HIP (3 1/2" from bottom of WB)	1/2	1/2	32 3/4	33 3/4	34 3/4	35 3/4	36 3/4	37 3/4	38 3/4	39 3/4	41 1/4	42 3/4	44 1/4	46 1/4	48 1/4
LHWF1	LOW HIP (7 1/4" from bottom of WB)	1/2	1/2	36 3/4	37 3/4	38 3/4	39 3/4	40 3/4	41 3/4	42 3/4	43 3/4	45 1/4	46 3/4	48 1/4	50 1/4	52 1/4
TH	THIGH (2" below crotch point)	1/2	1/2	21 7/8	22 1/2	23 1/8	23 3/4	24 3/8	25	25 5/8	26 3/8	27 1/4	28 1/8	29	30	31
KNCR1-c	KNEE measure below crotch point 29"=12 1/2", 31"=13 1/2", 33"=14 1/2")	1/2	1/2	18 5/8	19	19 3/8	19 3/4	20 1/8	20 3/8	20 5/8	20 7/8	21 1/8	21 1/2	21 7/8	22 3/8	22 7/8
LOBT1-c	LEG OPENING/BOTTOM	1/2	1/2	15 1/4	15 5/8	16	16 3/8	16 3/4	17	17 1/4	17 1/2	17 3/4	18	18 3/8	18 3/4	19 1/8
INS1	INSEAM (AS Ticket + 1/2")	1/2	1/2													
FRS1	FRONT RISE	1/4	1/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12
BRS1	BACK RISE	1/2	1/4	14 3/8	14 5/8	14 7/8	15 1/8	15 3/8	15 5/8	15 7/8	16 1/4	16 5/8	17	17 3/8	17 3/4	18 1/8
ZIPO1	ZIP FLY OPENING	1/8	1/8	4	4 1/4	4 1/4	4 1/2	4 3/4	4 3/4	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6

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	Brand Hierarchy: RT Standard	Fabric:	Pattern: See Measurement Set

Measurement Set: 003 : H124 PATTERN YIELD JRA3510-002-B (PSK NS)				Sample Size*: 27		UOM: Fractional in										
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
PKW1-x	BACK POCKET Top Width	1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7	7	7 1/4	7 1/4
PKBW1-x	BACK POCKET Bottom Width	1/8	1/8	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4	6	6
PKCL1-x	BACK POCKET Center Length	1/8	1/8	6 1/8	6 1/8	6 3/8	6 3/8	6 5/8	6 5/8	6 7/8	6 7/8	7 1/8	7 1/8	7 1/8	7 3/8	7 3/8
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 3/4	4 1/4	4 1/4	4 1/4	4 3/4	4 3/4	4 3/4	5 1/8	5 1/8	5 1/8	5 1/2	5 1/2	5 1/2
FPKL1	FRONT POCKET LENGTH Along Sideseam	1/8	1/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	3 1/8	3 1/8	3 1/8	3 1/8	3 1/8	3 1/8
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1

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	Brand Hierarchy: RT Standard	Fabric:	Pattern: See Measurement Set

Measurement Set: 004 : H124 AFTER WASH JRA3510-002-B (PSK NS)		Sample Size*: 27											UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35	
*FIT	BAGGY STRAIGHT																
PATT#	JRA3510-002-B																
*BDY	DEMI CURVE																
SHRINK*	FA166086 US DENIM 1553CZ-PL02 'FLOWER POWER' (PSK NON-STR)-T3																
INFO*	SAMPLE SIZE: 27 X 31																
GR-REF	****NEW GLOBAL GRADE*** CENTER GRADE																
CUTINF	Cutting Info: WAISTBAND, FACING, RISER & WATCH POCKET ON STRAIGHT																
FFC#	Enter FFC Numbers Here																
WAS	WAIST (Straight)	1/2	1/2	27	28	29	30	31	32	33	34	35 1/2	37	38 1/2	40 1/2	42 1/2	
HHW1	HIGH HIP (3 1/2" from bottom of WB)	1/2	1/2	32	33	34	35	36	37	38	39	40 1/2	42	43 1/2	45 1/2	47 1/2	
LHWF1	LOW HIP (7 1/4" from bottom of WB)	1/2	1/2	36	37	38	39	40	41	42	43	44 1/2	46	47 1/2	49 1/2	51 1/2	
TH	THIGH (2" below crotch point)	1/2	1/2	21 1/2	22 1/8	22 3/4	23 3/8	24	24 5/8	25 1/4	26	26 7/8	27 3/4	28 5/8	29 5/8	30 5/8	
KNCR1-c	KNEE measure below crotch point (29"=12", 31"=13", 33"=14")	1/2	1/2	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/8	20 3/8	20 5/8	20 7/8	21 1/4	21 5/8	22 1/8	22 5/8	
LOBT1-c	LEG OPENING/BOTTOM	1/2	1/2	15	15 3/8	15 3/4	16 1/8	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4	18 1/8	18 1/2	18 7/8	
INS1	INSEAM (AS Ticket)	1/2	1/2														
FRS1	FRONT RISE	1/4	1/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12	
BRS1	BACK RISE	1/2	1/4	13 7/8	14 1/8	14 3/8	14 5/8	14 7/8	15 1/8	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8	
ZIPO1	ZIP FLY OPENING	1/8	1/8	4	4 1/4	4 1/4	4 1/2	4 3/4	4 3/4	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6	

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	Brand Hierarchy: RT Standard	Fabric:	Pattern: See Measurement Set

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POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
PKW1-x	BACK POCKET Top Width	1/8	1/8	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	6 3/4	7	7
PKBW1-x	BACK POCKET Bottom Width	1/8	1/8	4 5/8	4 5/8	4 7/8	4 7/8	5 1/8	5 1/8	5 3/8	5 3/8	5 5/8	5 5/8	5 5/8	5 7/8	5 7/8
PKCL1-x	BACK POCKET Center Length	1/8	1/8	5 7/8	5 7/8	6 1/8	6 1/8	6 3/8	6 3/8	6 5/8	6 5/8	6 7/8	6 7/8	6 7/8	7 1/8	7 1/8
BPV3	BACK POCKET POSITION Down from riser seam at SS (A)	1/8	1/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8
BPV2	BACK POCKET POSITION Down from riser seam at CB (B)	1/8	1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8
BPCB1-2	BACK POCKET PLACEMENT from Center Back (C)	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 3/8	1 3/8	1 1/2	1 1/2	1 1/2	1 5/8	1 5/8	1 5/8	1 3/4
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 1/2	4	4	4	4 1/2	4 1/2	4 1/2	4 7/8	4 7/8	4 7/8	5 1/4	5 1/4	5 1/4
FPKL1	FRONT POCKET LENGTH Along Sideseam	1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	3	3	3	3	3	3
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1



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<b>Consumer Group 2:</b>	Regular	<b>Fabric:</b>	
<b>Brand Hierarchy:</b>	RT Standard	<b>Pattern:</b>	See Measurement Set

Date	Comment	User
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