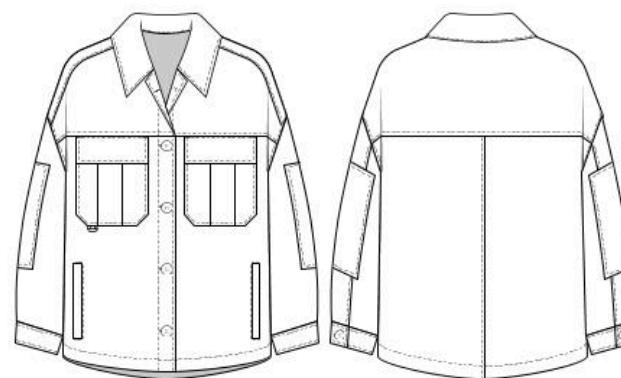


**KOHL'S****SP24****Stage: DEVELOPMENT****JG42Z000****CARGO UTILITY JACKET**

Tech Spec Overview



Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI



Modified By: TK28116 on 2023-06-21

Print Date/Time: 01/26/2025 09:17 PM

1 of

CONFIDENTIALITY NOTICE: This document is property of Kohl's, Inc.



Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI

**COLLAR**  
-Self faced, interlined, clean finished w/ 1/4" SN/LS at edge & point  
-1/8" SN/LS at collar seam

**CENTER FRONT**  
-Separate self facing, clean finished w/ 1/4" SN/LS at edge, SN/LS at inside facing edge  
-5 horizontal buttonholes at WR,  
5 shank buttons at WL, X-stitch

**CHEST POCKET**  
-1/8" SN/LS at sides/btm  
-Horizontal bartack at top corners, self fabric reinforcement circles  
-1 3/4" box pleat centered on pkt  
-Dbl turn, clean finish hem w/ 1 1/4" SN/LS  
-FLAP: 2 ply, clean finish, 1/8" SN/LS at sides, btm & top edge set, Horizontal bartacks at top corners, pkt flap set against front yoke seam  
-Sourced trim loop at WR pkt, set at outer mitre corner, trim edge touch at center

**LOWER WELT POCKET**  
-Single welt  
-1/18" SN/LS on sides, horizontal bartack on top & bottom  
-Overedge pkt bag top, catch side in plkt & btm in hem

**HEM**  
-Self fabric faced, clean finish w/ 1/8" SN/LS at inner hem edge & 7/8" SN/LS hem height

**FORWARD SHOULDER**  
-5T/Safety ISO 516  
-1/8" SN/CS, towards back yoke

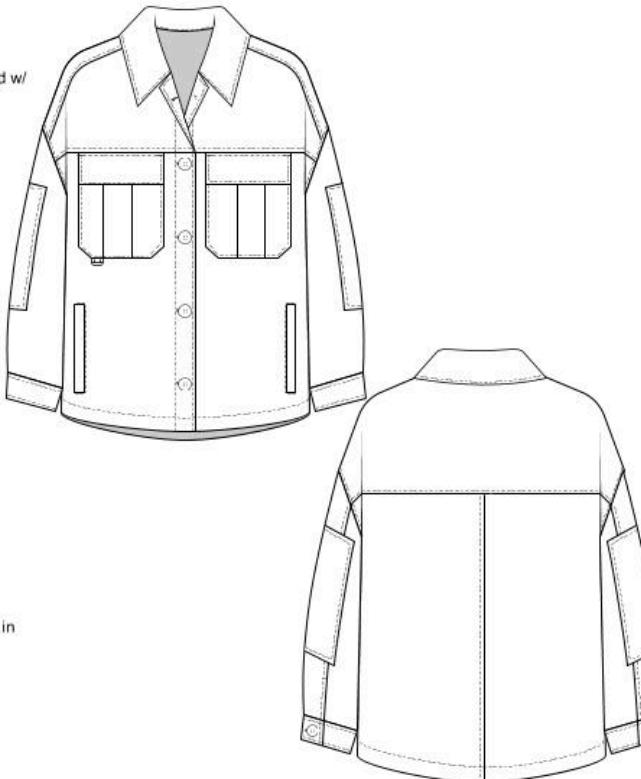
**FRONT & BACK YOKE**  
-5T/Safety ISO516  
1ply, 1/8" SN/CS, towards yoke

**SLEEVE**  
-Drop shoulder styling  
-Sleeve set to body at AH w/ 5T/safety stitch ISO 516 and 1/8" SN/CS towards body  
-2pc slv  
-No TS on slv inseam  
-1/8" SN/LS on back slv seam  
-Sleeve patch set w/ 1/8" SN/LS

**SLEEVE CUFF**  
-2 ply, self fabric, interlined, clean finished w/ 1/8 SN/LS at top/btm/side  
-1 bttm & horizontal keyhole BH, X-stitch, centered on cuff  
-SLV PLKT: Dbl turn back, clean finish w/ 1/8" SN/LS, horizontal bartack at top of plkt

**BACK SEAM DETAIL**  
-5T/Safety ISO 516  
-Press SA to WL, 1/8" SN/CS

**SIDE SEAMS**  
-5T/Safety Stitch ISO 516  
-no TS  
-No waist shaping



Modified By: TKA14VW on 2023-10-16

**RD- TWILL**

**JG42Z000**

**CARGO UTILITY JACKET**

Suffix:	RD	RD
Month:		
Meeting Needs:	PANEL	COUNTER
<b>Colorways</b>		

**MATERIALS & TRIMS**

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	BASSWOOD	DREW GREEN
	IOM-65201/2022	106114	W 100 COTTON TWILL-3/1 5.50 OZ/YD2		PEACHED ,,,		ZABER AND ZUBAIR FABRICS LTD.		546-250 BASSWOOD ATLAS 546-250 PLEASE SEE ATTACHMENT FOR WASH DIRECTION	549-650 DREW GREEN ATLAS 549-650 PLEASE SEE ATTACHMENTS FOR WASH DIRECTION
	GENERIC	59548	BUTTON	32L VOS 4 HOLE HORN BUTTON				7.00	FAUX HORN M.Y.&UNION 12634-32L 12969	FAUX HORN M.Y.&UNION 12634-32L 12969
	GENERIC	64229	THREAD						DTM 10% DARKER THAN GROUND - BASSWOOD	DTM 10% DARKER THAN GROUND - DREW GREEN

**RD- TWILL**

**JG42Z000**

**CARGO UTILITY JACKET**

Suffix:	RD	RD
Month:		
Meeting Needs:	PANEL	COUNTER
<b>Colorways</b>		

**LABELS**

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	BASSWOOD	DREW GREEN
		82306	87945001MB - OEKOTEXSTD100_PL LOOP LABEL							
		94162	104363035SO - SO SO BLUSH BCI/ OEKO-TEX HANGTAG							
		36320	KOH-CPSIA-UPC - GENERIC UPC PLUS KIDS TRACKING LABEL							
		114542	123399004SO - SO COMBINE PATCH							
		87414	95197001MB GENERIC CARE/ CONTENT LABEL- WHITE							

**RD- TWILL**

**JG42Z000**

**CARGO UTILITY JACKET**

Suffix:	RD	RD
Month:		
Meeting Needs:	PANEL	COUNTER
		
<b>Colorways</b>		

**PACKAGING**

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	BASSWOOD	DREW GREEN
		31297	KH-484-CG - 17IN. TOP/ SLEEPWEAR - WIRE HOOK BLACK ADULT HANGER WITH SIZER	HANGER FOR REG						
		31321	KH-479-CG - 19IN. TOP/ SLEEPWEAR - WIRE HOOK BLACK ADULT HANGER WITH SIZER	HANGER FOR PLUS IN STORE						



POM Page Description:				R. TWILL																															
Brand	SO...	Division	WOMENS	Customer	JUNIORS		Tech Designer	MELISSA ZIVICKI	Business		SPORTSWEAR		Size Indicator	REGULAR																					
FORM1		JR 7 R		FORM2																															
Grade Table		JUNIORS (0000 - 30P)																																	
Material 1 106114 W 100 COTTON TWILL-3/1 5.50 OZ/YD2																																			
P/S	POM Code	POM Description			TOL (-)	TOL (+)	00	1	5	9	13	17	19	14P	16P	18P	22P	26P																	
	A001-JR 0000-30	XXS(00) XS(1) S(5) M(9) L(13) XL(17) XXL(19) 0X(14P) 1X(18P) 2X(22P) 3X(26P)																																	
	A000	R. TWILL																																	
	A008	ALL MEAS AFTER GARMENT WASH																																	
P	A300	LEN HPS TO HEM			-1/4	1/2	25 1/4	26	26 3/4	27 1/2	28 1/4	29	29 3/8	29	29 3/8	29 5/8	30 3/8	31 1/8																	
P	A310	LEN CB NK TO HEM			-1/4	1/2	24 3/8	25	25 5/8	26 1/4	26 7/8	27 1/2	27 7/8	27 1/2	27 5/8	28	28 5/8	29 3/8																	
P	A100	NK WIDTH@SEAM			-1/4	1/4	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 5/8	7 1/2	7 5/8	7 3/4	8	8 1/4																	
S	A110	FRT NK DROP@SEAM			-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 3/4	3 3/4	3 3/4	3 7/8	4	4 1/8																	
S	A120	BK NK DROP@SEAM			-1/8	1/8	1/8	1/4	3/8	1/2	5/8	3/4	3/4	3/4	3/4	7/8	1	1 1/8																	
P	A135	COLLAR PT LENGTH			-1/8	1/8	3	3	3	3	3	3	3	3	3	3	3	3																	
	A135A	COLLAR HEIGHT@CB			-1/8	1/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4																	
P	A132	COLLAR LEN@TOP EDGE-OPEN			-1/4	1/4	16 3/4	17 1/2	18 1/4	19	19 3/4	20 1/2	20 7/8	20 1/2	20 7/8	21 1/4	22	22 3/4																	
	A150	SHLDR SLOPE-DEV ONLY			-1/8	1/8				4																									
	A151	FORWARD SHLDR SEAM @HPS-STRAIGHT			-1/8	1/8	1	1	1	1	1	1	1	1	1	1	1	1																	
P	A250	ACROSS SHOULDER			-1/4	1/4	21	21 1/2	22	22 1/2	23 1/4	23 3/4	24	23 3/4	24	24 1/4	24 7/8	25 5/8																	
	A152	FRT YOKE HEIGHT@HPS			-1/4	1/4	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 5/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/8																	
S	A252	RG:ACROSS FRONT@YOKE SEAM			-1/4	1/4	17 1/2	18	18 1/2	19	19 3/4	20 1/4	20 1/2	20 1/4	20 1/2	20 3/4	21 3/8	22 1/8																	
	A154A	BK YOKE HEIGHT@CB			-1/4	1/4	8 5/8	8 3/4	8 7/8	9	9 1/8	9 1/4	9 3/8	9 1/4	9 3/8	9 3/8	9 3/8	9 1/2																	
S	A256	RG:ACROSS BACK@YOKE SEAM			-1/4	1/4	18 1/2	19	19 1/2	20	20 3/4	21 1/4	21 1/2	21 1/4	21 1/2	21 3/4	22 3/8	23 1/8																	
P	A260H	CHEST 1" BLW AH RLXD-1/2 MEAS			-1/2	1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	26 1/4	25 1/2	26 1/4	27	29	31																	
P	A290H	SWEEP RLXD@HEM/TOP OF SLIT-1/2 MEAS			-1/2	1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	26 1/4	25 1/2	26 1/4	27	29	31																	
	A317	SHIRT TAIL HEIGHT - FRONT			-1/4	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4																	

KOHL'S

SP24

Stage: DEVELOPMENT

JG42Z000

CARGO UTILITY JACKET

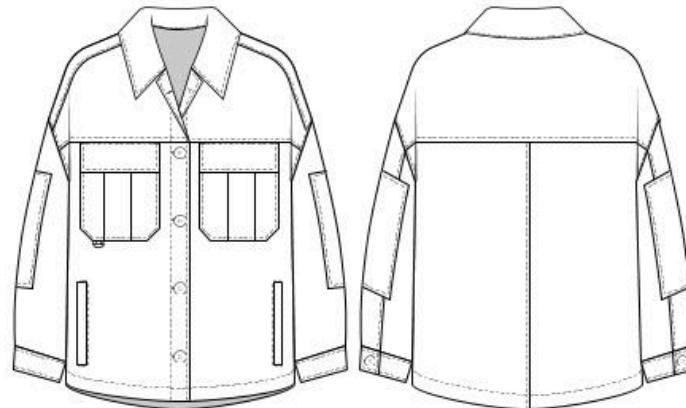
Points of Measure



FORM1		JR 7 R					FORM2															
Grade Table		JUNIORS (0000 - 30P)																				
Material 1		106114 W 100 COTTON TWILL-3/1 5.50 OZ/YD2					Material 2															
P/S	POM Code	POM Description	TOL (-)	TOL (+)	00	1	5	9	13	17	19	14P	16P	18P	22P	26P						
	A368	CF PLACKET WIDTH	-1/8	1/8	2	2	2	2	2	2	2	2	2	2	2	2	2					
P	A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	11	11 1/2	12	12 1/2	13	13 3/8	13 5/8	13 3/8	13 5/8	13 3/4	14 1/4	14 3/4						
P	A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	30 7/8	31 3/8	31 7/8	32 3/8	33	33 1/2	33 3/4	33 1/2	33 3/4	34	34 3/8	34 7/8						
S	A340H	UA/MUSCLE 1" BLW AH-1/2 MEAS	-1/4	1/4	7 1/2	8	8 1/2	9	9 5/8	10 1/4	10 5/8	10	10 1/4	10 5/8	11 1/2	12 1/4						
	A345H	SLV ELBOW 10" FM SLV OPENING-1/2 MEAS	-1/4	1/4	6 3/8	6 5/8	7	7 1/4	7 5/8	8 1/8	8 1/4	8 1/8	8 1/4	8 1/2	9	9 1/2						
S	A352H-4W	SLV OPENING RLXD-1/2 MEAS. L/SLV	-1/4	1/4	4 1/8	4 1/4	4 3/8	4 1/2	4 5/8	4 3/4	4 7/8	4 7/8	5	5	5 1/4	5 1/2						
	A358	SLV CUFF HEIGHT	-1/8	1/8	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
	A356	SLV PLCKT LENGTH	-1/8	1/8	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3			
	A560	SLV PIECE WIDTH	-1/4	1/4	6 1/4	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4			
	A560	SLV PIECE HEIGHT	-1/4	1/4	8 3/4	8 1/2	8 1/2	8 3/4	8 3/4	9	9	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4			
	A000	SLV PIECE PLCMT FROM SHLDR PT				5 3/4	5 3/4	6	6	6 1/4	6 1/4											
	A604	**CHEST POCKET**	-1/4	1/4	-1/4	-1/8	0	0	1/4	1/2	1/2	1/2	1/2	1/2	3/4	3/4						
	A600	PKT WIDTH@TOP	-1/4	1/4	5 3/4	5 7/8	6	6	6 1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4						
	A601	PKT WIDTH@BTM	-1/4	1/4	4	4 1/8	4 1/4	4 1/4	4 1/2	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	5						
	A602	PKT HEIGHT@CENTER	-1/4	1/4	7 1/4	7 3/8	7 1/2	7 1/2	7 3/4	8	8	8	8	8	8 1/4	8 1/4						
	A603	PKT HEIGHT@SIDE	-1/4	1/4	6 1/4	6 3/8	6 1/2	6 1/2	6 3/4	7	7	7	7	7	7 1/4	7 1/4						
	A605	PKT FLAP WIDTH@TOP	-1/4	1/4	6 1/4	6 3/8	6 1/2	6 1/2	6 3/4	7	7	7	7	7	7 1/4	7 1/4						
	A607	PKT FLAP HEIGHT@CENTER	-1/4	1/4	2 5/8	2 3/4	2 3/4	2 3/4	2 7/8	3	3	3	3	3	3 1/8	3 1/2						
	A613	PKT FROM CF	-1/4	1/4	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 5/8	2 1/2	2 5/8	2 3/4	3	3 1/4						
	A000	**WELT POCKET**																				
	A631	WELT PKT WIDTH	-1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2					
	A632	WELT PKT OPENING	-1/8	1/8	5 3/4	5 7/8	6	6	6 1/4	6 1/2	6 5/8	6 1/2	6 5/8	6 5/8	6 3/4	7						
	A621 NG	PKT FROM SS-NG				2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2			
	A615	PKT FROM HEM	-1/4	1/4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			

**KOHL'S****SP24****Stage: DEVELOPMENT****JG42Z000****CARGO UTILITY JACKET****Attachments**

Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI





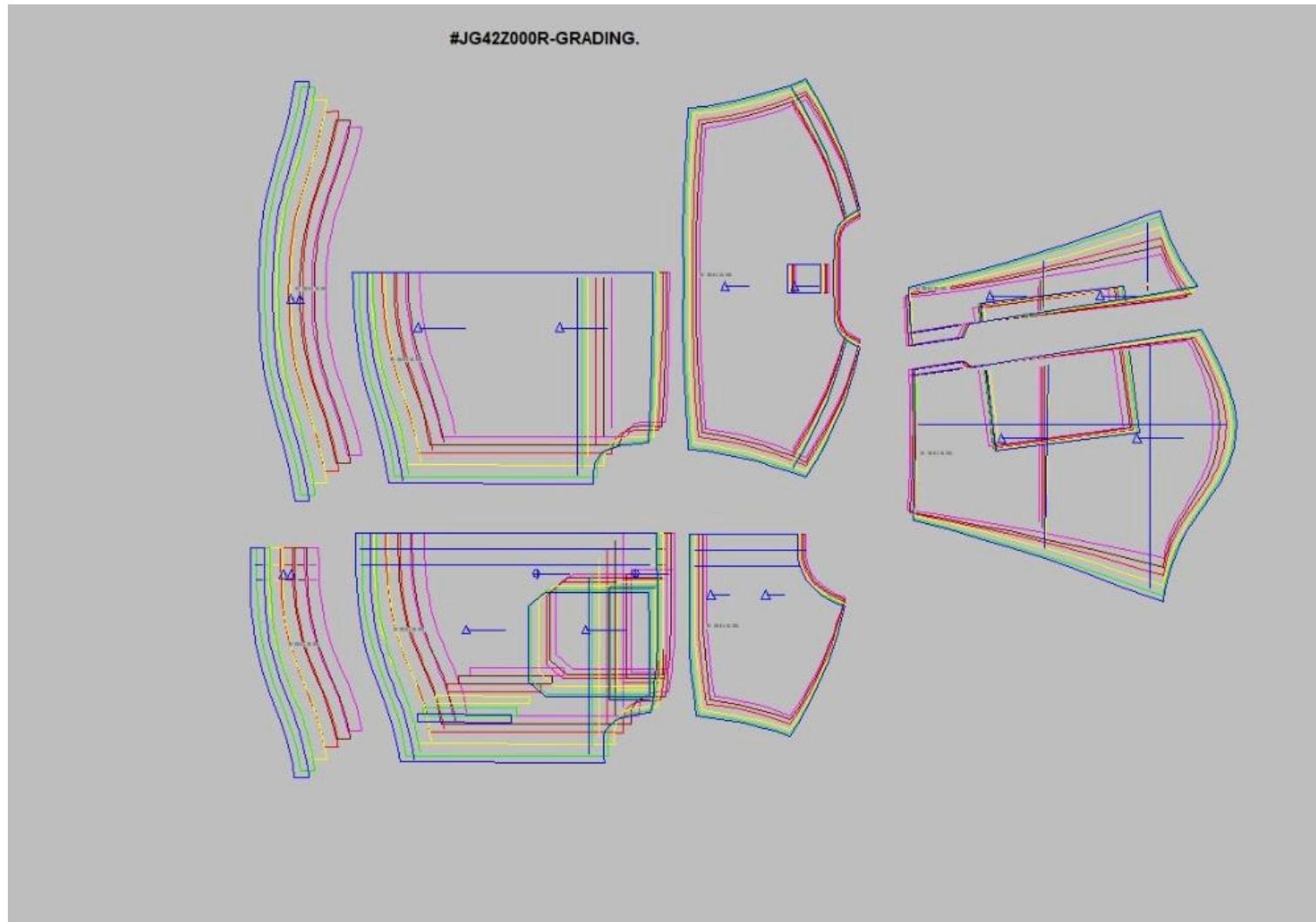
Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI

## Critical Points of Attention





Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI



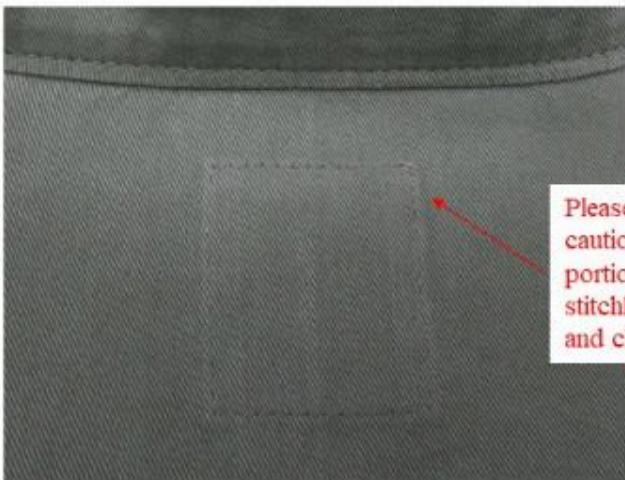


Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI

## Label Approval

### TOP APPLIED LABELS (Endfold, Patch)

- Label should lay smooth/flat
- No wavy edges
- Label set with 1/16" SN/LS - Backstitch @ start & stop for 3-4 stitches
- Label SPI = 8-10
- Thread
  - Needle: DTM to Label
  - Bobbin: DTM to shell fabric
  - No Monofilament/clear thread
- NO Thread nests or untrimmed threads on exterior garment



EXTERIOR VIEW

Please just note to use caution at the back tack portion so that the stitchline looks smooth and clean



INTERIOR VIEW



Brand	SO...	Division	WOMENS	Request No.	00689588	Create Date	2023-05-31	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	MELISSA ZIVICKI

STYLE NUMBER	JG41Z119RD
STYLE NAME:	CARGO SHACKET
COLORWAY NICKNAME:	DREW GREEN, BASSWOOD
WASH/COLOR REF:	SEE REFERENCE IMAGE
DESTRUCTION:	CLEAN
HEM:	CLEAN
HARDWARE COLOR:	FAUX HORN
THREAD	DTM 10% TONALLY DARKER THAN GROUND
SKETCH:	



REFERENCE FOR OVERALL HIGH/LOW COLOR LOSS EFFECT.

REFERENCE WAISTBAND AND FLY FOR HI/LOW COLOR LOSS AT CUFFS, COLLAR, SEAMING, AND HEM

PIGMENT GARMENT DYE

HORN BUTTON COLOR REFERENCE



COLORWAY REFERENCE



DREW GREEN  
549-650

BASSWOOD  
546-250