


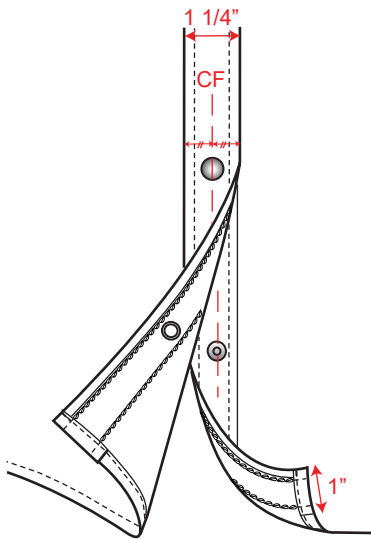
Cover Page		In Work		Page 1 of 7	
<div><div></div><div><div>Season:</div><div>Levi's S3 2024 Female Tops</div></div><div><div>Product Code:</div><div>86832</div></div></div>		<div><div>Source:</div><div>86832 - - DENITEX LIMITED 5198 BD</div></div> <div><div>Specification:</div><div>S3 2024 - 86832 - THE ULTIMATE WESTERN - 5198</div></div> <div><div>Consumer Group 2:</div><div>Regular</div></div> <div><div>Brand Hierarchy:</div><div>RT Mainstream</div></div>		<div><div>Create Date:</div><div>27-Nov-23</div></div> <div><div>Specification Status:</div><div>Bulk</div></div> <div><div>Fabric:</div><div></div></div> <div><div>Pattern:</div><div>See Measurement Set</div></div>	
<div><div>Product Sub Cat 1:</div><div>Wovens</div></div> <div><div>Core or Seasonal?:</div><div></div></div> <div><div>Colorway Codes:</div><div>86832-0000</div></div>		<div><div>Product Dev. Center:</div><div>Global</div></div> <div><div>Garment Developer:</div><div>Bocanegra, Rita</div></div> <div><div>PDS:</div><div>QUINNEY, Alexis</div></div>			



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Female Tops  
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Consumer Group 2:	Regular	Fabric:	
Brand Hierarchy:	RT Mainstream	Pattern:	See Measurement Set

## WESTERN PLACKET



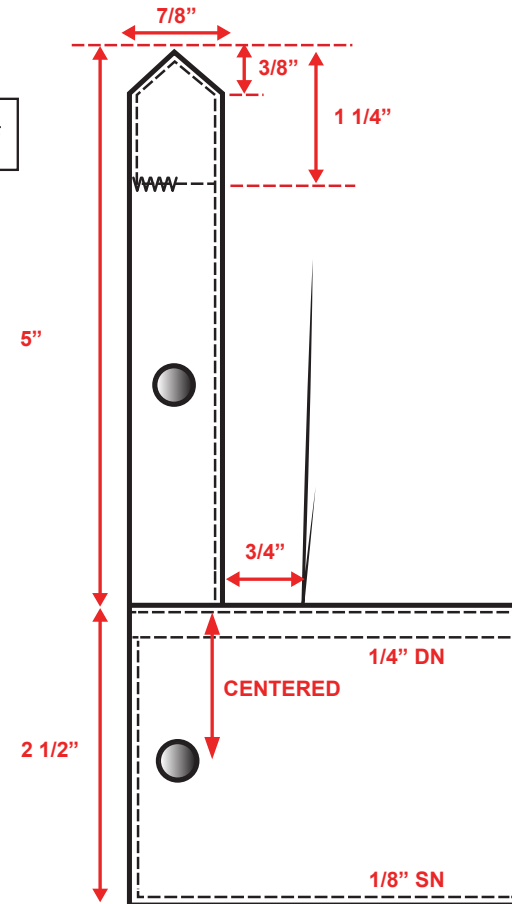
Patch on Placket:  
RHS - 1 1/4" wide.  
- SN chain stitch #401 at 3/16" margin on both sides.  
LHS - 1" wide.  
- SN chain stitch #401 at 3/16" margin on both sides.

## CLASSIC WESTERN CUFF

Sleeve placket:  
- Edgestitch  
- 1/4" bartack at opening.  
- 5/8" wide bottom placket, edgestitch.

Pleat:  
- 1/2" deep

Cuff:  
- 7/8" overlap at opening.

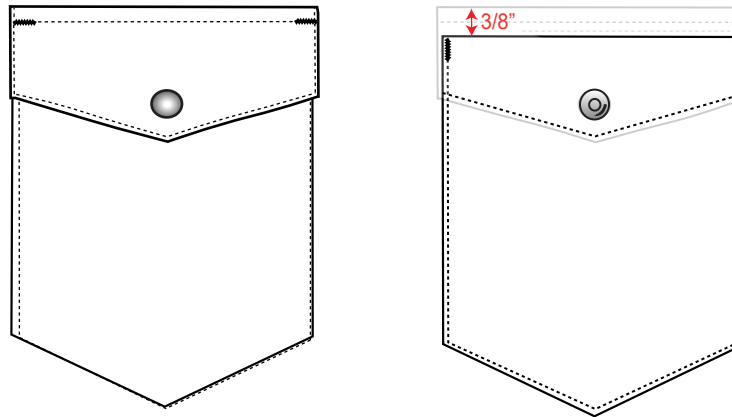




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## ESSENTIAL WESTERN POCKET



- Pocket Flap:
- 1/4" topstitch top edge.
  - Edgestitch side and bottom edges.
  - 1/4" bartacks at top corners.
- Pocket:
- Pocket hem facing shape as bottom pocket flap shape. Clean finish.
  - Edgestitch side and bottom edges.



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**BLOCK & BODY LENGTH:**  
FOLLOW H1'20 16786 ESSENTIAL  
WESTERN SHORT AS A STARTING POINT  
FOR BODY SPECS  
FOLLOW 58930 ULTIMATE WESTERN  
Shirt FOR WESTERN YOKE AND POCKETS

**SPI: 10-12**

**SHIPPING INFO:**  
Ship with top 2 buttons  
unbuttoned- Collarband  
and 1 placket button

S/N TPST 1/8" margin  
clean finish at  
shoulder seam

5th O/L & SNTS 1/4" margin  
at armhole 1 1/4"  
passed yoke seam. S/N ES  
applied yoke

SNTS 1/4" margin at  
pocket flap horizontal  
bartacks at each corner.

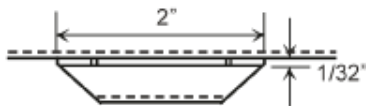
SNTS edgestitch @ pocket  
clean finish angled  
pocket hem

SNTS 1/4" margin

SNTS edgestitch @  
2ply back yoke

Locker Loop  
Inside center back neck seam.


1/4" wide.  
Cut on straight grain.  
Edgestitch, clean finish.




All 2/N TPST IS 1/4" GG  
ES UNLESS OTHER WISE  
STATED.

**EXTRA BUTTON:**  
Sew into care label


**MAIN / SIZE / COO LABELS -**  
Refer to Levi's Tops brand  
Label position manual  
**CARE LABEL -** Inside left side  
seam, 6" OR 7" above hem

					
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Measurement Set: 002 : C/O from H2 20				Sample Size*: S				UOM: Fractional in		
POM ID	POM Description	Tol (+)	Tol (-)	XXS	XS	S	M	L	XL	2XL
REF PATT	H220-86832-ULTWEST-2									
FS1	FORWARD SHOULDER at neck	1/4	1/4	1/2	1/2	1/2	1/2	1/2	1/2	1/2
NW2	NECK Width (Inside)	1/4	1/4	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 1/2
NDB	BACK NECK DROP	1/8	1/8	1	1	1	1 1/8	1 1/4	1 3/8	1 1/2
NDF	FRONT NECK DROP	1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 7/8	4 1/8
CSL1	COLLAR STAND LENGTH from BTN to BTNHOLE	1/4	1/4	15	15 1/2	16	16 5/8	17 1/4	18 1/8	19
CL1	COLLAR LENGTH at Top Edge (Open)	1/8	1/8	16 1/2	17	17 1/2	18 1/8	18 3/4	19 5/8	20 1/2
CH	CHEST (Woven) -	1/2	1/2	17 5/8	18 5/8	19 5/8	20 5/8	21 7/8	23 3/8	24 7/8
BO1	BOTTOM (Woven)	1/2	1/2	18	19	20	21	22 1/4	23 3/4	25 1/4
AFP	ACROSS FRONT POSITION from HPS	3/8	3/8	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8	5 1/2
AF2	ACROSS FRONT (?) from HPS	3/8	3/8	13 1/2	14	14 1/2	15	15 5/8	16 1/4	16 7/8
AS	ACROSS SHOULDER	3/8	3/8	15	15 1/2	16	16 1/2	17 1/8	17 3/4	18 3/8
ABP	ACROSS BACK POSITION from HPS	3/8	3/8	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8	5 1/2
AB3	ACROSS BACK WIDTH (?) from HPS	3/8	3/8	14 3/4	15 1/4	15 3/4	16 1/4	16 7/8	17 1/2	18 1/8
FL	FRONT LENGTH from HPS	5/8	5/8	25 1/2	26	26 1/2	27	27 1/2	28 1/8	28 3/4
CBL	CENTER BACK Length	5/8	5/8	25 3/8	25 7/8	26 3/8	26 3/4	27 1/8	27 5/8	28 1/8
AH1C	ARMHOLE 1/2 Along Curve	3/8	3/8	8 1/2	8 7/8	9 1/4	9 5/8	10 1/8	10 3/4	11 3/8
BC	BICEP	3/8	3/8	6 1/4	6 5/8	7	7 3/8	7 7/8	8 3/8	8 7/8
EL	ELBOW	1/4	1/4	5 3/8	5 5/8	5 7/8	6 1/8	6 1/2	6 7/8	7 1/4
CO1	CUFF OPENING bottom of cuff (Closed)	1/4	1/4	3 3/4	3 7/8	4	4 1/8	4 1/4	4 3/8	4 1/2
CW	CUFF WIDTH	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
CBS1	CENTER BACK SLEEVE Length [LS]	1/2	1/2	30 1/2	31 1/8	31 3/4	32 3/8	33	33 5/8	34 1/4
PFW	POCKET FLAP Width- Top Edge	1/8	1/8	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/2
PFL	POCKET FLAP LENGTH AT CENTER	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4

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POM ID	POM Description	Tol (+)	Tol (-)	XXS	XS	S	M	L	XL	2XL
PKCL3	POCKET Center Length including Flap	1/8	1/8	5 1/8	5 1/8	5 3/8	5 3/8	5 5/8	5 5/8	5 7/8
PFSL	POCKET FLAP side length	1/8	1/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
PKSL2	POCKET LENGTH at SIDE including flap	1/8	1/8	4	4	4 1/4	4 1/4	4 1/2	4 1/2	4 3/4
PKW	POCKET WIDTH @ Top Edge	1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	5	5	5 1/4
PKW	POCKET WIDTH @ Bottom	1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	5	5	5 1/4
PH1	POCKET PLACEMENT Horizontal from CF	1/8	1/8	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8
PV1	POCKET PLACEMENT Vertical from shoulder seam	1/8	1/8	7 3/8	7 5/8	7 7/8	8 1/8	8 3/8	8 5/8	8 7/8
CP	COLLAR POINT	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
CLW	CB COLLAR WIDTH (Open)	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
CSW	CB COLLAR STAND Width	1/16	1/16	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
BY	BACK YOKE Depth	1/4	1/4	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8	6 5/8	6 7/8
BH1	1ST BUTTON	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
BBH	BOTTOM BUTTON up from hem	1/8	1/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8

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Date	Comment	User
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