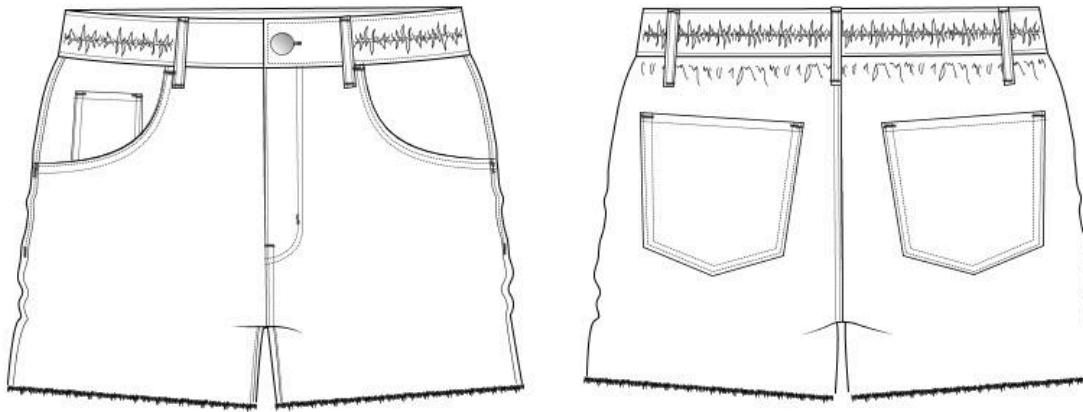


KOHL'S**SP24****Stage: DEVELOPMENT****JG42D008****MID RISE ELASTIC WAIST SHORT****Tech Spec Overview**

Brand	SO...	Division	WOMENS	Request No.	00689415	Create Date	2023-05-30	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER



Modified By: TKA14VW on 2023-06-07

Print Date/Time: 12/17/2023 02:45 AM

1 of 30

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Brand	SO...	Division	WOMENS	Request No.	00689415	Create Date	2023-05-30	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

STRAIGHT WB
-One pc folded, cut on straight grain, interlined at front flat WB only
-1/16" SN/CS at top & bttm
-Fully encased elastic, tacked behind front belt loops w/ vertical SN/LS
-SN/CS through all layers at center of WB

SCOOP POCKETS
-Clean finish pocket w/ pocket bag, 1/4" 2N/LS
-Bartacks at top & bttm of opening
-Facing has overedge finish, SN/LS pocket bag
-1 piece pkt bag is folded at CF and french seamed.

COIN POCKET
-1/4" 2N/LS on sides
-Overedge bttm w/ pkt facing
-Self dbl turn clean finish hem w/ 1/4" SN/CS
-Horizontal bartacks at opening.

FLY
-J-Stitch is 1/8" 2N/LS
-1/16" SN/LS at fly edge
-Front rise 2N/LS extends 1/2" past bttm of J-Stitch, horizontal bartack at end
-Vertical bartack on J-stitch at inner stitch as shown on sketch

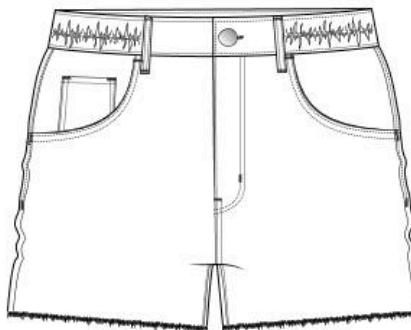
FRONT RISE
-Overedge end set together w/ 1/4" 2N/LS (ISO 301), SA to WL

INSEAM
-ST/Safety (ISO 516) together
-1/8" SN/CS (ISO 401), SA towards front

WB CLOSURE
-1 keyhole buttonhole centered on WB

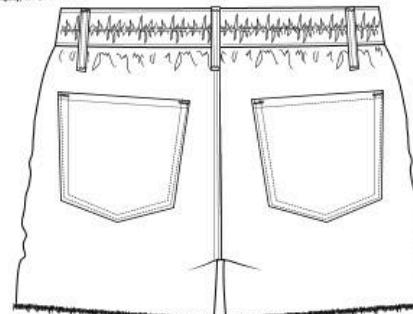
CORD STITCH
-1/16" SN/LS towards back of SS
-Vertical bartack at bttm
-Stitch length & grade follow front pkt bag at SS

BELT LOOPS
- 1/4" 2NBttmCvr (ISO 406), horizontal bar tacks at ends
- **SIDE BELT LOOPS:**
Bttm of belt loop needs self fabric interlined circle for interior reinforcement



BACK RISE
-ST/Safety (ISO 516) together.
1/4" 2N/CS, SA to WL

BACK POCKETS
-1/4" 2N/LS on sides/bttm
-1/4" self dbl turn clean finish hem w/ SN/CS
-Horizontal bartacks at opening



Modified By: TKA14VW on 2023-06-13

RD TWILL: R6764

JG42D008

**MID RISE ELASTIC WAIST
SHORT**

Suffix:	RD
Month:	
Meeting Needs:	

MATERIALS & TRIMS									Colorways
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	ENGLSH CRM
	R6764	102538	D 100 COTTON TWILL-3/1 8.75 OZ/YD2				HA-MEEM DENIM LTD.		213-110 ENGLISH CREAM ATLAS 213-110
	GENERIC	59548	BUTTON			FLY		1.00	K25 COPPER OXIDE K25
	GENERIC	64229	THREAD						213-110 ENGLISH CREAM ATLAS 213-110
	GENERIC	64233	ELASTIC						WHITE
	GENERIC	63039	ZIPPER			FLY		1.00	K25 COPPER OXIDE K25 ZIPPER TAPE DTM ENGLISH CREAM
		76738	POCKETING						WHITE

RD TWILL: R6764

JG42D008

MID RISE ELASTIC WAIST SHORT

Suffix:	RD
Month:	
Meeting Needs:	

RD TWILL: R6764

JG42D008

**MID RISE ELASTIC WAIST
SHORT**

Suffix:	RD
Month:	
Meeting Needs:	

PACKAGING

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	ENGLSH CRM	Colorways
	31167		KH-6012-CG - 12IN. BOTTOM - PINCH GRIP - BLACK ADULT HANGER WITH SIZER							

RW/RW1: HAMEEM S3656 CK

INDIGO

JG42D008

**MID RISE ELASTIC WAIST
SHORT**

Suffix:	RW, RWB	RW1, RW1B
Month:		
Meeting Needs:	COUNTER	COUNTER

MATERIALS & TRIMS

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	MED DEST	SPR LT DST	Colorways
	S3656-CK	114868	D 100 COTTON 3/1-DENIM 9.80 OZ				HA-MEEM DENIM LTD.		MED DEST	LT DEST	
	GENERIC	59548	BUTTON			FLY		1.00	AS LY JG31D217RW1	PLEASE SEE ATTACHMENTS FOR WASH DIRECTION	
	GENERIC	64229	THREAD								

	GENERIC	64233	ELASTIC						
	GENERIC	63039	ZIPPER			FLY		1.00	
		76738	POCKETING						

RW/RW1: HAMEEM S3656 CK

INDIGO

JG42D008

MID RISE ELASTIC WAIST

SHORT

Suffix: RW, RWB RW1, RW1B

Month:

Meeting Needs: COUNTER COUNTER

Colorways

LABELS

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	MED DEST	SPR LT DST
		114968	123222004SO - SO SO JRS BCI/ OKEOTEX JOKER	JOKER						
		114544	123399006SO - SO LOGO ENDFOLD	ENDFOLD						
		114545	123399007SO - SO COP LOGO	SIZE AND COP						
		36281	KOH-CPSIA - GENERIC KIDS TRACKING LABEL	UPC						
		82306	87945001MB - OEKO TEX LOOP LABEL	OEKO TEX 100_PL						
		114977	123222013SO - SO SO JRS BCI/ OKEOTEX POCKET BAG	POCKET BAG						

RW/RW1: HAMEEM S3656 CK

INDIGO

JG42D008

**MID RISE ELASTIC WAIST
SHORT**

	GENERIC	63039	ZIPPER			FLY		1.00		
		76738	POCKETING							

RWB/RW1B: MAHMUD INDIGO

JG42D008

MID RISE ELASTIC WAIST SHORT

Suffix:	RW, RWB	RW1, RW1B
Month:		
Meeting Needs:	COUNTER	COUNTER

LABELS

RWB/RW1B: MAHMUD INDIGO

JG42D008

**MID RISE ELASTIC WAIST
SHORT**

Suffix:	RW, RWB	RW1, RW1B
Month:		
Meeting Needs:	COUNTER	COUNTER
Colorways		

PACKAGING

Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	MED DEST	SPR LT DST
		31167	KH-6012- CG - 12IN. BOTTOM - PINCH GRIP - BLACK ADULT HANGER WITH SIZER							

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Points of Measure



POM Page Description:				R. DRAPE.R6764																
Brand	SO...	Division	WOMENS	Customer	JUNIORS		Tech Designer	KIMBERLY LOEHNER	Business		SPORTSWEAR		Size Indicator	REGULAR						
FORM1		KOS-WJR0009-1604				FORM2														
Grade Table		JUNIORS (0000 - 30P)																		
Material 1	114868	D 100 COTTON 3/1-DENIM 9.80 OZ				Material 2	102538	D 100 COTTON TWILL-3/1 8.75 OZ/YD2												
P/S	POM Code	POM Description			TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19			
	A000	R. TWILL. 100 CTTN.																		
	A008	ALL MEAS AFTER GARMENT WASH																		
P	A003	WAIST POSITION ON FORM@CF									2									
P	A004	WAIST POSITION ON FORM@CB									3/4									
P	A005	WAIST POSITION ON FORM@SS									1 1/8									
	A000	OUTSEAMS FORWARD AT SS ON FORM									1/2									
P	A400H	*WAIST@ CENTER OF WB -RLXD 1/2 MEAS			-1/4	1/4	13 1/4	13 3/4	14 1/4	14 3/4	15 1/4	15 3/4	16 1/2	17 1/4	18	18 3/4	19 1/2			
P	A401H	WAIST@CENTER OF WB -EXTD-1/2 MEAS			0	1	15	15 1/2	16	16 1/2	17	17 1/2	18 1/4	19	19 3/4	20 1/2	21 1/4			
	A404	WAISTBAND HEIGHT			-1/8	1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8			
S	A476	FLY LENGTH BLW WB SEAM			-1/8	1/8	5	5	5	5 1/2	5 1/2	5 1/2	5 1/2	6	6	6 1/2	6 1/2			
	A475	ZIPPER LENGTH-FLY			-1/8	1/8	4 1/4	4 1/4	4 1/4	4 3/4	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 3/4	5 3/4			
	A478	FLY WIDTH			-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2			
P	A450	*FRT RISE TO TOP EDGE			-1/4	1/4	9 7/8	10 1/8	10 3/8	10 5/8	10 7/8	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8	12 7/8			
P	A460	BK RISE TO TOP EDGE			-1/4	1/4	15	15 1/4	15 1/2	15 3/4	16	16 1/4	16 5/8	17	17 3/8	17 3/4	18			
	A411	LOW HIP PLCMT FROM TOP EDGE			0	0	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/4	6 1/2	6 3/4	7	7 1/4			
P	A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS			-1/4	1/4	17	17 1/2	18	18 1/2	19	19 1/2	20 1/4	21	21 3/4	22 1/2	23 1/4			
P	A438H-01TH	LEG OPENING RLXD-SHORT/THIGH 1/2 MEAS			-1/4	1/4	11 1/2	11 7/8	12 1/4	12 5/8	13	13 3/8	13 7/8	14 3/8	14 7/8	15 1/4	15 5/8			
P	A500 NG	INSEAM-NG			-1/2	1/2	3	3	3	3	3	3	3	3	3	3	3			
	A000	DEV. ONLY!! - OUTSEAM FRM TOP EDGE TO HEM									13 1/2									
	A000	**FRONT POCKETS**																		
	A616	FRT PKT FROM SS@BTM OF WB RLXD			-1/4	1/4	3 1/8	3 1/4	3 1/4	3 3/8	3 3/8	3 1/2	3 3/4	3 3/4	4	4	4 1/8			

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Points of Measure



FORM1

KOS-WJR0009-1604

FORM2

Grade Table

JUNIORS (0000 - 30P)

Material 1 114868 D 100 COTTON 3/1-DENIM 9.80 OZ

Material 2 102538 D 100 COTTON TWILL-3/1 8.75 OZ/YD2

P/S	POM Code	POM Description	TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19
	A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	1 5/8	1 3/4	1 3/4	1 7/8	1 7/8	2	2 1/4	2 1/4	2 1/2	2 1/2	2 5/8
	A610	FRT PKT BAG WIDTH	-1/4	1/4	6 1/4	6 3/8	6 3/8	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7	7
	A611	FRT PKT BAG HEIGHT	-1/4	1/4	7 1/4	7 3/8	7 3/8	7 1/2	7 1/2	7 1/2	7 3/4	7 3/4	8	8	8
	A000	**BACK POCKETS**													
	A600	PKT WIDTH@TOP	-1/4	1/4	6 1/4	6 3/8	6 3/8	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7	7
	A601	PKT WIDTH@BTM	-1/4	1/4	5	5 1/8	5 1/8	5 1/4	5 1/4	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4
	A602	PKT HEIGHT@CENTER	-1/4	1/4	5 3/4	5 7/8	5 7/8	6	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2
	A603	PKT HEIGHT@SIDE	-1/4	1/4	5 1/4	5 3/8	5 3/8	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	6	6	6
	A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8
	A625	BK PKT FM BTTM WB SEAM - INNER	-1/4	1/4	2	2	2	2	2	2	2	2	2	2	2
	A625	BK PKT FM BTTM WB SEAM-OUTER	-1/4	1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Points of Measure



POM Page Description:				R. MAHMUD*DROP*																														
Brand	SO...	Division	WOMENS	Customer	JUNIORS		Tech Designer	KIMBERLY LOEHNER	Business		SPORTSWEAR		Size Indicator	REGULAR																				
FORM1		KOS-WJR0009-1604				FORM2																												
Grade Table		JUNIORS (0000 - 30P)																																
Material 1 90657		D 99/1 COTTON/SPANDEX TWILL-3/1 11.40 OZ/YD2																																
P/S	POM Code	POM Description			TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19																	
	A000	R. TWILL. 100 CTTN.																																
	A008	ALL MEAS AFTER GARMENT WASH																																
P	A003	WAIST POSITION ON FORM@CF										2																						
P	A004	WAIST POSITION ON FORM@CB										1																						
P	A005	WAIST POSITION ON FORM@SS										1 1/2																						
	A000	OUTSEAMS FORWARD AT SS ON FORM										1/2																						
P	A400H	*WAIST@ CENTER OF WB -RLXD 1/2 MEAS			-1/4	1/4	13 5/8	14 1/8	14 5/8	15 1/8	15 5/8	16 1/8	16 7/8	17 5/8	18 3/8	19 1/8	19 7/8																	
P	A401H	WAIST@CENTER OF WB -EXTD-1/2 MEAS			0	1	15 3/4	16 1/4	16 3/4	17 1/4	17 3/4	18 1/4	19	19 3/4	20 1/2	21 1/4	22																	
	A404	WAISTBAND HEIGHT			-1/8	1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8																	
S	A476	FLY LENGTH BLW WB SEAM			-1/8	1/8	5	5	5	5 1/2	5 1/2	5 1/2	5 1/2	6	6	6 1/2	6 1/2																	
	A475	ZIPPER LENGTH-FLY			-1/8	1/8	4 1/4	4 1/4	4 1/4	4 3/4	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 3/4	5 3/4																	
	A478	FLY WIDTH			-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2																	
P	A450	*FRT RISE TO TOP EDGE			-1/4	1/4	9 7/8	10 1/8	10 3/8	10 5/8	10 7/8	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8	12 7/8																	
P	A460	BK RISE TO TOP EDGE			-1/4	1/4	15	15 1/4	15 1/2	15 3/4	16	16 1/4	16 5/8	17	17 3/8	17 3/4	18																	
	A411	LOW HIP PLCMNT FROM TOP EDGE			0	0	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/4	6 1/2	6 3/4	7	7 1/4																	
P	A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS			-1/4	1/4	17 7/8	18 3/8	18 7/8	19 3/8	19 7/8	20 3/8	21 1/8	21 7/8	22 5/8	23 3/8	24 1/8																	
P	A438H-01TH	LEG OPENING RLXD-SHORT/THIGH 1/2 MEAS			-1/4	1/4	11 1/2	11 7/8	12 1/4	12 5/8	13	13 3/8	13 7/8	14 3/8	14 7/8	15 1/4	15 5/8																	
P	A500 NG	INSEAM-NG			-1/2	1/2	3	3	3	3	3	3	3	3	3	3	3																	
	A000	DEV. ONLY!! - OUTSEAM FRM TOP EDGE TO HEM										11 1/2																						
	A000	**FRONT POCKETS**																																
	A616	FRT PKT FROM SS@BTM OF WB RLXD			-1/4	1/4	3 1/8	3 1/4	3 1/4	3 3/8	3 3/8	3 1/2	3 3/4	3 3/4	4	4	4 1/8																	

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Points of Measure



FORM1	KOS-WJR0009-1604	FORM2
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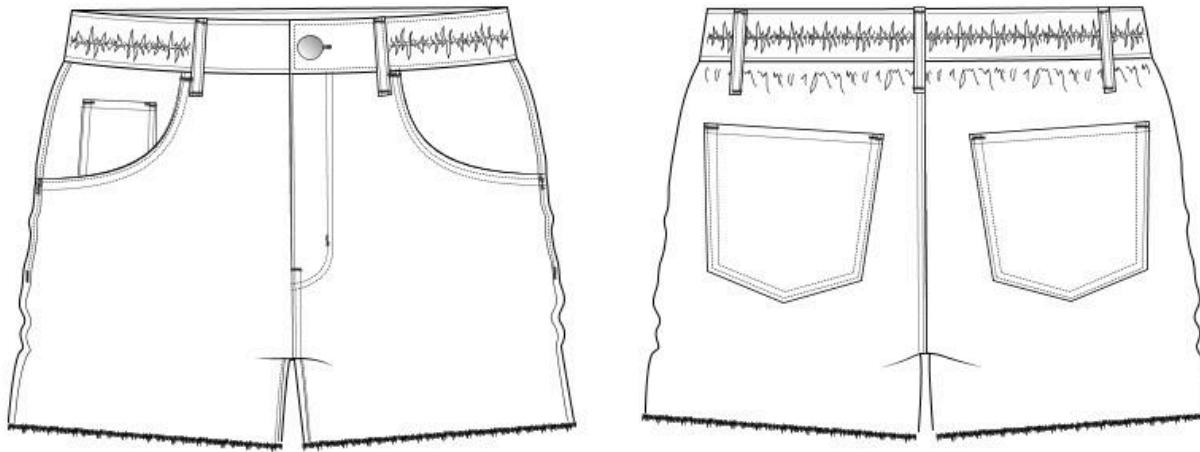
Grade Table		JUNIORS (0000 - 30P)														
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Material 1		90657 D 99/1 COTTON/SPANDEX TWILL-3/1 11.40 OZ/YD2	Material 2												
------------	--	--	------------	--	--	--	--	--	--	--	--	--	--	--	--

P/S	POM Code	POM Description	TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19	
	A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	1 5/8	1 3/4	1 3/4	1 7/8	1 7/8	2	2 1/4	2 1/4	2 1/2	2 1/2	2 5/8	
	A610	FRT PKT BAG WIDTH	-1/4	1/4	6 1/4	6 3/8	6 3/8	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7	7	
	A611	FRT PKT BAG HEIGHT	-1/4	1/4	7 1/4	7 3/8	7 3/8	7 1/2	7 1/2	7 1/2	7 3/4	7 3/4	8	8	8	
	A000	**BACK POCKETS**														
	A600	PKT WIDTH@TOP	-1/4	1/4	5 1/2	5 5/8	5 5/8	5 3/4	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/4	
	A601	PKT WIDTH@BTM	-1/4	1/4	4 3/4	4 7/8	4 7/8	5	5	5	5 1/4	5 1/4	5 1/2	5 1/2	5 1/2	
	A602	PKT HEIGHT@CENTER	-1/4	1/4	5 1/4	5 3/8	5 3/8	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	6	6	6	
	A603	PKT HEIGHT@SIDE	-1/4	1/4	4 3/8	4 1/2	4 1/2	4 5/8	4 5/8	4 5/8	4 7/8	4 7/8	5 1/8	5 1/8	5 1/8	
	A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	
	A625	BK PKT FM BTTM WB SEAM - INNER	-1/4	1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	
	A625	BK PKT FM BTTM WB SEAM-OUTER	-1/4	1/4	2	2	2	2	2	2	2	2	2	2	2	

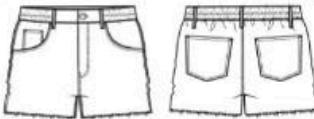
KOHL'S**SP24****Stage: DEVELOPMENT****JG42D008****MID RISE ELASTIC WAIST SHORT****Attachments**

Brand	SO...	Division	WOMENS	Request No.	00689415	Create Date	2023-05-30	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER



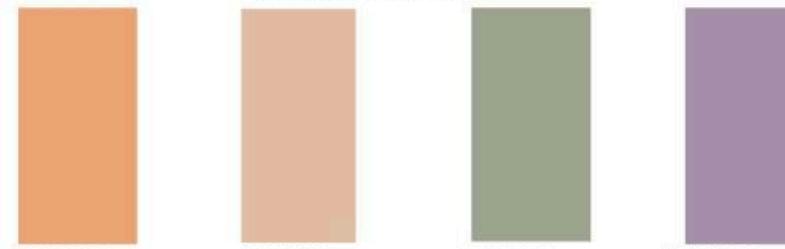


Brand	SO...	Division	WOMENS	Request No.	00689415	Create Date	2023-05-30	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

STYLE NUMBER	JG42D008RD
STYLE NAME:	MID RISE ELASTIC BACK SHORT
COLORWAY NICKNAME:	OLIVARES ORANGE, ALMOST APRICOT, COOL ASPEN, MAIDEN LILAC
WASH/COLOR REF:	SEE REFERENCE IMAGE
DESTRUCTION:	CLEAN
HEM:	DESTRUCTED HEM
HARDWARE COLOR:	K51
THREAD	DTM 10% TONALLY DARKER THAN GROUND
SKETCH:	



REFERENCE FOR HIGH/LOW COLOR LOSS EFFECT
PIGMENT GARMENT DYE



JG42D008RD
OLIVARES ORANGE

OLVRS ORNG
FABRIC: COLOR TWILL R6764
MID#102538
T10-360

JG42D008RD
ALMOST APRICOT

ALMST APCT
FABRIC: COLOR TWILL R6764
MID#102538
15-1319 TCX

JG42D008RD
COOL ASPEN

COOL ASPEN
FABRIC: COLOR TWILL R6764
MID#102538
549-330

JG42D008RD
MAIDEN LILAC

MAIDEN LLC
FABRIC: COLOR TWILL R6764
MID#102538
437-310

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Attachments



Brand	SO...	Division	WOMENS	Request No.	00689415	Create Date	2023-05-30	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

STYLE NUMBER	JG42D008RW1
STYLE NAME:	MID RISE ELASTIC BACK SHORT
COLORWAY NICKNAME:	SPR LT DEST
WASH/COLOR REF:	DP-1032
DESTRUCTION:	PER DEST REF IMAGES
HEM:	DESTRUCTED HEM
HARDWARE COLOR:	K14
THREAD	C8657
SKETCH:	



DESTRUCTION REFERENCE



KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Attachments



Brand	SO...	Division	WOMENS	Request No.	00689415	Create Date	2023-05-30	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	ELIZABETH HEIBERTSHAUSEN	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

STYLE NUMBER	JG42D008RW
STYLE NAME:	MID RISE ELASTIC BACK SHORT
COLORWAY NICKNAME:	MED DEST
WASH/COLOR REF:	AS JG31D217RW1
DESTRUCTION:	AS JG31D217RW1
HEM:	AS JG31D217RW1
HARDWARE COLOR:	AS JG31D217RW1
THREAD	AS JG31D217RW1
SKETCH:	

STYLE NUMBER	JG31D217RW1
STYLE NAME:	LOW RISE VACATION SHORT WITH FRAY HEM
COLORWAY NICKNAME:	DEST MED
WASH/COLOR REF:	MEDLIGHT WASH + BLAST 1021
DESTRUCTION:	Per dest ref image
HEM:	FRAY HEM
HARDWARE COLOR:	DBS 25 COPPER OXIDE
THREAD COLOR:	C8634 LIGHT TAN
SKETCH:	



KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Fit Eval No: 161160

POM Page Description:	R. R6764
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Fiscal Season	SP24	Brand	SO...	Division	WOMENS	Customer	JUNIORS	Created On	2023-11-15
Request No	00689415	Tech Designer	KIMBERLY LOEHNER	Designer	KIM GRUBER	Product Manager	ELIZABETH HEIBERTSHAUSEN	Size Indicator	REGULAR
Agent	LI & FUNG BANGLADESH	Vendor	APPARELS GALLERY LTD	Workflow Alert	86.000000	PP Deadline	02/08/2024		

Sample Information							Fit Approved			PENDING		
Sample Round	Sample 2	Sample Type	FIT SAMPLE	Fit Sample Size	9		Sample Request Date	11/16/2023	Date Received			
Date Fit		Fit With		Fit Session Attendees			Sample Status	NEW	Decision Status Date			
Material 1			Material 2 102538 D 100 COTTON TWILL-3/1 8.75 OZ/YD2									

Code	Description	Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments	Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments	Rev
A000	R. TWILL. 100 CTTN.										
A008	ALL MEAS AFTER GARMENT WASH										
A003	WAIST POSITION ON FORM@CF			2							
A004	WAIST POSITION ON FORM@CB			3/4							
A005	WAIST POSITION ON FORM@SS			1 1/8							
A000	OUTSEAMS FORWARD AT SS ON FORM			1/2							
A400H	*WAIST@ CENTER OF WB -RLXD 1/2 MEAS	-1/4	1/4	15 3/4							
A401H	WAIST@CENTER OF WB -EXTD-1/2 MEAS	0	1	17 1/2							
A404	WAISTBAND HEIGHT	-1/8	1/8	1 5/8							
A476	FLY LENGTH BLW WB SEAM	-1/8	1/8	5 1/2							
A475	ZIPPER LENGTH-FLY	-1/8	1/8	4 3/4							
A478	FLY WIDTH	-1/8	1/8	1 1/2							
A450	*FRT RISE TO TOP EDGE	-1/4	1/4	11 1/8							
A460	BK RISE TO TOP EDGE	-1/4	1/4	16 1/4							
A411	LOW HIP PLCMT FROM TOP EDGE	0	0	6							
A412H	LOW HIP # FM TOP EDGE-1/2 MEAS	-1/4	1/4	19 1/2							
A438H-01T	LEG OPENING RLXD-SHORT/THIGH 1/2 MEAS	-1/4	1/4	13 3/8							
A500 NG	INSEAM-NG	-1/2	1/2	3							
A000	DEV. ONLY!! - OUTSEAM FRM TOP EDGE TO HEM			13 1/2							
A000	**FRONT POCKETS**										
A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	3 1/2							

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Sample Information							Fit Approved			PENDING	
Sample Round	Sample 2 <th>Sample Type</th> <td>FIT SAMPLE</td> <th>Fit Sample Size</th> <td>9</td> <th></th> <th>Sample Request Date</th> <td>11/16/2023</td> <th>Date Received</th> <td></td>	Sample Type	FIT SAMPLE	Fit Sample Size	9		Sample Request Date	11/16/2023	Date Received		
Date Fit		Fit With		Fit Session Attendees			Sample Status	NEW	Decision Status Date		
Material 1			Material 2 102538 D 100 COTTON TWILL-3/1 8.75 OZ/YD2								

Code	Description	Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments	Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments	Rev
A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	2							
A610	FRT PKT BAG WIDTH	-1/4	1/4	6 1/2							
A611	FRT PKT BAG HEIGHT	-1/4	1/4	7 1/2							
A000	**BACK POCKETS**										
A600	PKT WIDTH@TOP	-1/4	1/4	6 1/2							
A601	PKT WIDTH@BTM	-1/4	1/4	5 1/4							
A602	PKT HEIGHT@CENTER	-1/4	1/4	6							
A603	PKT HEIGHT@SIDE	-1/4	1/4	5 1/2							
A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	1 1/2							
A625	BK PKT FM BTTM WB SEAM - INNER	-1/4	1/4	2							
A625	BK PKT FM BTTM WB SEAM-OUTER	-1/4	1/4	2 1/4							

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Fit Eval No: 161160

POM Page Description:

R. R6764

Fiscal Season	SP24	Brand	SO...	Division	WOMENS	Customer	JUNIORS	Created On	2023-11-15
Request No	00689415	Tech Designer	KIMBERLY LOEHNER	Designer	KIM GRUBER	Product Manager	ELIZABETH HEIBERTSHAUSEN	Size Indicator	REGULAR
Agent	LI & FUNG BANGLADESH	Vendor	APPARELS GALLERY LTD	Workflow Alert	86.000000	PP Deadline	02/08/2024		

Sample Information

Sample Round	Sample 1	Sample Type	COUNTER SAMPLE	Fit Sample Size	9	Sample Request Date	11/15/2023	Date Received	11/15/2023
Date Fit	11/14/2023	Fit With		Fit Session Attendees	KG, IK, KL ON FORM	Sample Status	NOT APPROVED	Decision Status Date	11/16/2023
Material 1				Material 2	102538 D 100 COTTON TWILL-3/1 8.75 OZ/YD2				

Code	Description		Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments		Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments		Rev
A000	R. TWILL.	100 CTTN.												
A008	ALL MEAS AFTER GARMENT WASH													
A003	WAIST POSITION ON FORM@CF				2					1	-1			
A004	WAIST POSITION ON FORM@CB				3/4					1/2	-1/4			
A005	WAIST POSITION ON FORM@SS				1 1/8									
A000	OUTSEAMS FORWARD AT SS ON FORM				1/2					1/2	0			
A400H	*WAIST@ CENTER OF WB -RLXD 1/2 MEAS	-1/4	1/4	15 1/4						14 7/8	** -3/8 **			15 3/4
A401H	WAIST@CENTER OF WB -EXTD-1/2 MEAS	0	1	17						17	0			17 1/2
A404	WAISTBAND HEIGHT	-1/8	1/8	1 5/8						1 5/8	0			
A476	FLY LENGTH BLW WB SEAM	-1/8	1/8	5 1/2						5 1/8	** -3/8 **			
A475	ZIPPER LENGTH-FLY	-1/8	1/8	4 3/4						4 1/2	** -1/4 **			
A478	FLY WIDTH	-1/8	1/8	1 1/2						1 1/2	0			
A450	*FRT RISE TO TOP EDGE	-1/4	1/4	11 1/8						11 1/8	0			
A460	BK RISE TO TOP EDGE	-1/4	1/4	16 1/4						16	-1/4			
A411	LOW HIP PLCMT FROM TOP EDGE	0	0	6						6	0			
A412H	LOW HIP # FM TOP EDGE-1/2 MEAS	-1/4	1/4	19 1/2						19 3/4	1/4			
A438H-01T	LEG OPENING RLXD-SHORT/THIGH 1/2 MEAS	-1/4	1/4	13 3/8						13 1/2	1/8			
A500 NG	INSEAM-NG	-1/2	1/2	3						3	0			
A000	DEV. ONLY!! - OUTSEAM FRM TOP EDGE TO HEM				13 1/2					13 1/8	-3/8			
A000	**FRONT POCKETS**													
A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	3 1/2						3 3/8	-1/8			

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Sample Information							Fit Approved		PENDING	
Sample Round	Sample 1	Sample Type	COUNTER SAMPLE	Fit Sample Size	9		Sample Request Date	11/15/2023	Date Received	11/15/2023
Date Fit	11/14/2023	Fit With		Fit Session Attendees	KG, IK, KL ON FORM		Sample Status	NOT APPROVED	Decision Status Date	11/16/2023
Material 1	Material 2 102538 D 100 COTTON TWILL-3/1 8.75 OZ/YD2									

Code	Description	Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments	Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments	Rev
A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	2				2 1/2	** 1/2 **		
A610	FRT PKT BAG WIDTH	-1/4	1/4	6 1/2				6 1/4	-1/4		
A611	FRT PKT BAG HEIGHT	-1/4	1/4	7 1/2				7 1/2	0		
A000	**BACK POCKETS**										
A600	PKT WIDTH@TOP	-1/4	1/4	6 1/2				5 5/8	** -7/8 **		
A601	PKT WIDTH@BTM	-1/4	1/4	5 1/4				4 3/4	** -1/2 **		
A602	PKT HEIGHT@CENTER	-1/4	1/4	6				5 1/4	** -3/4 **		
A603	PKT HEIGHT@SIDE	-1/4	1/4	5 1/2				4 1/2	** -1 **		
A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	1 1/2				2	** 1/2 **		
A625	BK PKT FM BTTM WB SEAM - INNER	-1/4	1/4	2				2 1/8	1/8		
A625	BK PKT FM BTTM WB SEAM-OUTER	-1/4	1/4	2 1/4				2	-1/4		



Measurer 1 Fit Comments	Measurer 2 Fit Comments
	<p>Date: 11.16.23 Sample Type: Counter Sample Color: NA KTD: Kim Loehner KTD FIT EVAL STATUS: FIT NOT APPROVED- Follow Below Comments for Corrections. Submit a revised fit sample to CTD level 3 or 4 within 7-10 business days of Decision Status Date. A Pre-Production sample is required to be documented, reviewed, and approved by CTD in OnePLM before production can begin. Submit a Pre-Production sample to Kohls TD for records. If additional fabric choices are added to this base style, confirm fit approval status for additional choices with Kohls TD.</p> <p>**Once RW/RW1 are Fit Approved, 1st Fit Eval for RD can be opened by CTD. Pls review RD 1st fit. If fabric differences are noticeable, pls contact KTD for review**</p> <p>-Specs for RD are updated to follow RW/RW1 Counter changes. -Incr bk pkt size for better proportion w/ baggy fit & shift closer to CB. -Corrected bk pkt from WB specs inner vs outer. -Thread tension on rise at bttm curve is tight & causing puckering. -Decr outseam length from sample. Spec updated. Needs slight curve up at outer leg. May need to adjust another 1/4" shorter once front rise meets spec & CP shifts up. Pls review & update if needed. -Updated back rise & SS waist placement following benchmark changes from BTS24 & forward styles. -Adjusted Hip to follow fullness of sample closely. ***Update on 11.16, adjusted Waist rlxd/extd to incr from sample in order to meet MID rise waist placement. Sample is at High rise***</p>

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Fit Eval No: 161151

POM Page Description:

R. DRAPE

Fiscal Season	SP24	Brand	SO...	Division	WOMENS	Customer	JUNIORS	Created On	2023-11-15
Request No	00689415	Tech Designer	KIMBERLY LOEHNER	Designer	KIM GRUBER	Product Manager	ELIZABETH HEIBERTSHAUSEN	Size Indicator	REGULAR
Agent	LI & FUNG BANGLADESH	Vendor	APPARELS GALLERY LTD	Workflow Alert	86.000000	PP Deadline	02/08/2024		

Sample Information

Sample Round	Sample 2	Sample Type	FIT SAMPLE	Fit Sample Size	9	Sample Request Date	11/15/2023	Date Received	
Date Fit		Fit With		Fit Session Attendees		Sample Status	NEW	Decision Status Date	
Material 1	114868	D 100 COTTON 3/1-DENIM 9.80 OZ		Material 2					

Code	Description	Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments	Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments	Rev
A000	R. TWILL. 100 CTTN.										
A008	ALL MEAS AFTER GARMENT WASH										
A003	WAIST POSITION ON FORM@CF			2							
A004	WAIST POSITION ON FORM@CB			3/4							
A005	WAIST POSITION ON FORM@SS			1 1/8							
A000	OUTSEAMS FORWARD AT SS ON FORM			1/2							
A400H	*WAIST@ CENTER OF WB -RLXD 1/2 MEAS	-1/4	1/4	15 1/4							15 3/4
A401H	WAIST@CENTER OF WB -EXTD-1/2 MEAS	0	1	17							17 1/2
A404	WAISTBAND HEIGHT	-1/8	1/8	1 5/8							
A476	FLY LENGTH BLW WB SEAM	-1/8	1/8	5 1/2							
A475	ZIPPER LENGTH-FLY	-1/8	1/8	4 3/4							
A478	FLY WIDTH	-1/8	1/8	1 1/2							
A450	*FRT RISE TO TOP EDGE	-1/4	1/4	11 1/8							
A460	BK RISE TO TOP EDGE	-1/4	1/4	16 1/4							
A411	LOW HIP PLCMT FROM TOP EDGE	0	0	6							
A412H	LOW HIP # FM TOP EDGE-1/2 MEAS	-1/4	1/4	19 1/2							
A438H-01T	LEG OPENING RLXD-SHORT/THIGH 1/2 MEAS	-1/4	1/4	13 3/8							
A500 NG	INSEAM-NG	-1/2	1/2	3							
A000	DEV. ONLY!! - OUTSEAM FRM TOP EDGE TO HEM			13 1/2							
A000	**FRONT POCKETS**										
A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	3 1/2							

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

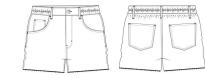
MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Sample Information							Fit Approved			PENDING	
Sample Round	Sample 2	Sample Type	FIT SAMPLE		Fit Sample Size	9	Sample Request Date	11/15/2023	Date Received		
Date Fit		Fit With			Fit Session Attendees		Sample Status	NEW	Decision Status Date		
Material 1	114868	D 100 COTTON 3/1-DENIM 9.80 OZ			Material 2						

Code	Description	Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments	Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments	Rev
A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	2							
A610	FRT PKT BAG WIDTH	-1/4	1/4	6 1/2							
A611	FRT PKT BAG HEIGHT	-1/4	1/4	7 1/2							
A000	**BACK POCKETS**										
A600	PKT WIDTH@TOP	-1/4	1/4	6 1/2							
A601	PKT WIDTH@BTM	-1/4	1/4	5 1/4							
A602	PKT HEIGHT@CENTER	-1/4	1/4	6							
A603	PKT HEIGHT@SIDE	-1/4	1/4	5 1/2							
A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	1 1/2							
A625	BK PKT FM BTTM WB SEAM - INNER	-1/4	1/4	2							
A625	BK PKT FM BTTM WB SEAM-OUTER	-1/4	1/4	2 1/4							



Measurer 1 Fit Comments	Measurer 2 Fit Comments
	<p>***Update on 11.16, adjusted Waist rlxed/extd to incr from sample in order to meet MID rise waist placement. Sample is at High rise***</p>

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Fit Eval No: 161151

POM Page Description:

R. DRAPE

Fiscal Season	SP24	Brand	SO...	Division	WOMENS	Customer	JUNIORS	Created On	2023-11-15
Request No	00689415	Tech Designer	KIMBERLY LOEHNER	Designer	KIM GRUBER	Product Manager	ELIZABETH HEIBERTSHAUSEN	Size Indicator	REGULAR
Agent	LI & FUNG BANGLADESH	Vendor	APPARELS GALLERY LTD	Workflow Alert	86.000000	PP Deadline	02/08/2024		

Sample Information

Sample Round	Sample 1	Sample Type	COUNTER SAMPLE	Fit Sample Size	9	Sample Request Date	11/15/2023	Date Received	11/14/2023
Date Fit	11/14/2023	Fit With		Fit Session Attendees	KG, IK, KL ON FORM/DSO NO	Sample Status	NOT APPROVED	Decision Status Date	11/15/2023
Material 1	114868	D 100 COTTON 3/1-DENIM 9.80 OZ		Material 2					

Code	Description		Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments		Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments		Rev
A000	R. TWILL.	100 CTTN.												
A008	ALL MEAS AFTER GARMENT WASH													
A003	WAIST POSITION ON FORM@CF				2									
A004	WAIST POSITION ON FORM@CB				1									3/4
A005	WAIST POSITION ON FORM@SS				1 1/2									1 1/8
A000	OUTSEAMS FORWARD AT SS ON FORM				1/2					5/8	1/8			
A400H	*WAIST@ CENTER OF WB -RLXD 1/2 MEAS	-1/4	1/4	16 1/8						15 1/4	** -7/8 **			15 1/4
A401H	WAIST@CENTER OF WB -EXTD-1/2 MEAS	0	1	18 1/4						17	** -1 1/4 **			17
A404	WAISTBAND HEIGHT	-1/8	1/8	1 5/8						1 5/8	0			
A476	FLY LENGTH BLW WB SEAM	-1/8	1/8	5 1/2						5 1/4	** -1/4 **			
A475	ZIPPER LENGTH-FLY	-1/8	1/8	4 3/4						4 3/4	0			
A478	FLY WIDTH	-1/8	1/8	1 1/2						1 1/2	0			
A450	*FRT RISE TO TOP EDGE	-1/4	1/4	11 1/8						11 1/2	** 3/8 **			
A460	BK RISE TO TOP EDGE	-1/4	1/4	16 1/4						16 1/8	-1/8			
A411	LOW HIP PLCMT FROM TOP EDGE	0	0	6						6	0			
A412H	LOW HIP # FM TOP EDGE-1/2 MEAS	-1/4	1/4	20 3/8						19 1/2	** -7/8 **			19 1/2
A438H-01T	LEG OPENING RLXD-SHORT/THIGH 1/2 MEAS	-1/4	1/4	13 3/8						13 1/2	1/8			
A500 NG	INSEAM-NG	-1/2	1/2	3						3 1/8	1/8			
A000	DEV. ONLY!! - OUTSEAM FRM TOP EDGE TO HEM			11 1/2						13 3/4	2 1/4			13 1/2
A000	**FRONT POCKETS**													
A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	3 1/2						3 1/4	-1/4			

KOHL'S

SP24

Stage: DEVELOPMENT

JG42D008

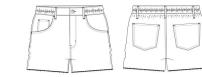
MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec



Sample Information							Fit Approved		PENDING	
Sample Round	Sample 1	Sample Type	COUNTER SAMPLE	Fit Sample Size	9		Sample Request Date	11/15/2023	Date Received	11/14/2023
Date Fit	11/14/2023	Fit With		Fit Session Attendees	KG, IK, KL ON FORM/DSO NO		Sample Status	NOT APPROVED	Decision Status Date	11/15/2023
Material 1	114868	D 100 COTTON 3/1-DENIM 9.80 OZ					Material 2			

Code	Description	Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measurer 1 Delta	Meas 1 Comments	Measurer 2 Actuals	Measurer 2 Delta	Meas 2 Comments	Rev
A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	2				2 1/2	** 1/2 **		
A610	FRT PKT BAG WIDTH	-1/4	1/4	6 1/2				6 1/2	0		
A611	FRT PKT BAG HEIGHT	-1/4	1/4	7 1/2				7 3/8	-1/8		
A000	**BACK POCKETS**										
A600	PKT WIDTH@TOP	-1/4	1/4	5 3/4				5 5/8	-1/8		6 1/2
A601	PKT WIDTH@BTM	-1/4	1/4	5				4 7/8	-1/8		5 1/4
A602	PKT HEIGHT@CENTER	-1/4	1/4	5 1/2				5 1/2	0		6
A603	PKT HEIGHT@SIDE	-1/4	1/4	4 5/8				4 1/2	-1/8		5 1/2
A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	1 3/4				1 7/8	1/8		1 1/2
A625	BK PKT FM BTTM WB SEAM - INNER	-1/4	1/4	2 1/4				1 7/8	** -3/8 **		2
A625	BK PKT FM BTTM WB SEAM-OUTER	-1/4	1/4	2				1 7/8	-1/8		2 1/4



Measurer 1 Fit Comments	Measurer 2 Fit Comments
	<p>Date: 11.15.23 Sample Type: Counter Sample Color: Med Lt Blue KTD: Kim Loehner KTD FIT EVAL STATUS: FIT NOT APPROVED- Follow Below Comments for Corrections. Submit to Kohls TD a revised fit sample within 7-10 business days of Decision Status Date.</p> <p>-Incr bk pkt size for better proportion w/ baggy fit & shift closer to CB. -Corrected bk pkt from WB specs inner vs outer. -Thread tension on rise at bttm curve is tight & causing puckering. -Decr outseam length from sample. Spec updated. Needs slight curve up at outer leg. May need to adjust another 1/4" shorter once front rise meets spec & CP shifts up. Pls review & update if needed. -Updated back rise & SS waist placement following benchmark changes from BTS24 & forward styles. -Adjusted Waist rlxed/extd & Hip to follow fullness of sample closely.</p>

KOHL'S

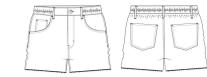
SP24

Stage: DEVELOPMENT

JG42D008

MID RISE ELASTIC WAIST SHORT

Fit Eval - Spec





Raise outseam 1/4" from level

Bttm rise curve has tight thread tension & is causing puckering & bunching at inseam

