


Cover Page		In Work		Page 1 of 11	
<div><div></div><div>Season: Levi's S3 2025 Female Bottoms</div><div>Product Code: A1965</div></div>		Source: A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date: 19-Sep-24		
		Specification: S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status: CS		
		Consumer Group 2: Regular	Fabric:		
		Brand Hierarchy: RT Standard	Pattern: See Measurement Set		
Product Sub Cat 1: Shorts		Product Dev. Center: Global			
Core or Seasonal?:		Garment Developer: Lumley, Jessica			
Colorway Codes: A1965-0000, A1965-0001		PDS: LEE, Megan			



Season: Levi's S3 2025  
Female Bottoms

Product Code: A1965

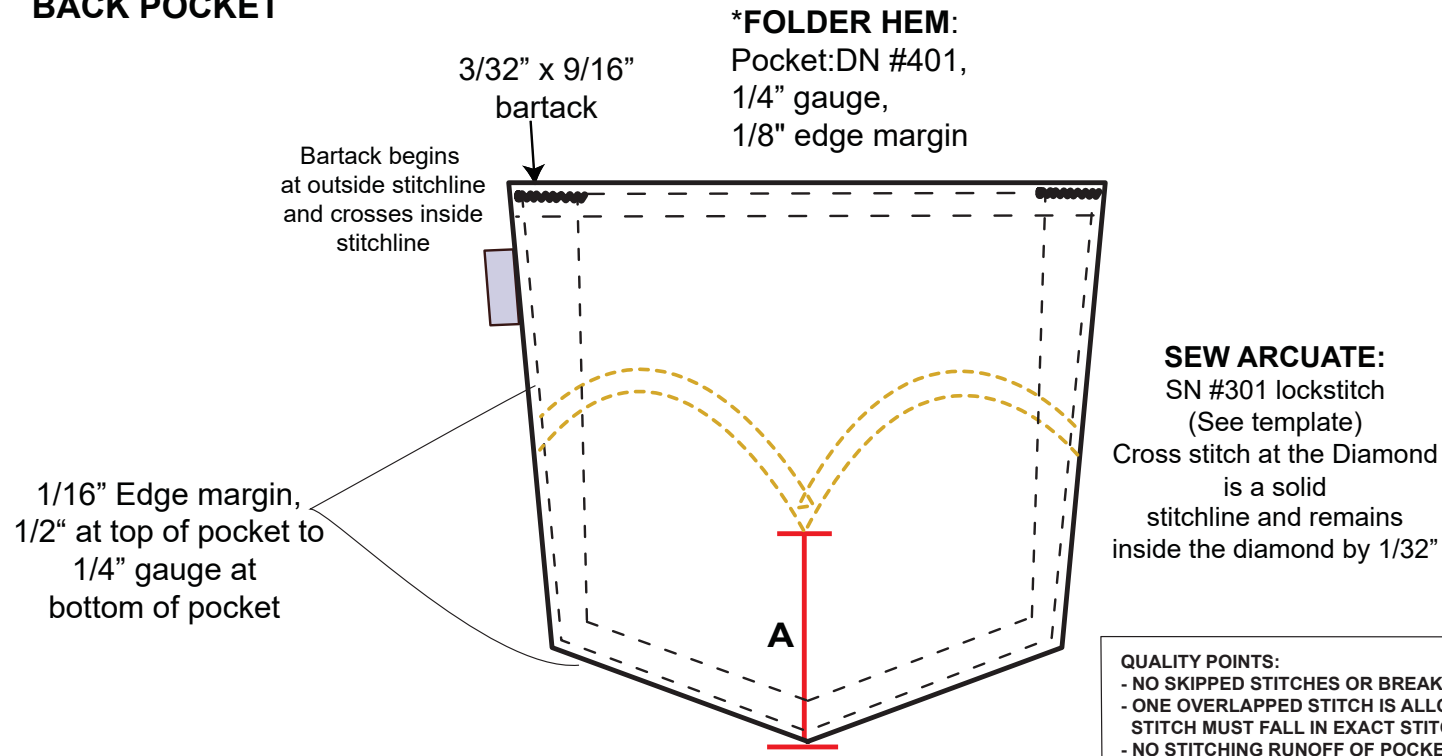
Source: A1965 - - ORIT EMBILIPITIYA 3449 LK Create Date: 19-Sep-24

Specification: S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449 Specification Status: CS

Consumer Group 2: Regular Fabric:

Brand Hierarchy: RT Standard Pattern: See Measurement Set

## BACK POCKET




**QUALITY POINTS:**

- NO SKIPPED STITCHES OR BREAKS FOR MANUAL SET.
- ONE OVERLAPPED STITCH IS ALLOWED FOR AUTO SET. STITCH MUST FALL IN EXACT STITCHLINE.
- NO STITCHING RUNOFF OF POCKET ALLOWED

SIZE	POSITION	Ⓐ POSITION
23-25	2X SMALL	2"
26-28	X SMALL	2 1/8"
29-31	SMALL	2 1/4"
32-35	MEDIUM	2 3/8"

ARCUATE PLACEMENT AFTER WASH

		<b>Source:</b> A1965 - - ORIT EMBILIPITIYA 3449 LK		<b>Create Date:</b> 19-Sep-24
<b>Season:</b>	Levi's S3 2025 Female Bottoms	<b>Specification:</b>	S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	<b>Specification Status:</b> CS
<b>Product Code:</b>	A1965	<b>Consumer Group 2:</b>	Regular	<b>Fabric:</b>
		<b>Brand Hierarchy:</b>	RT Standard	<b>Pattern:</b> See Measurement Set

**CONSTRUCTION EXCEPTION:**

For PC9s with FA166094:

- Add Fusible to fly
- 12 SPI safety stitch (516)
- 14 SPI 4 thread overlock (514)

SIDE BACK BELT  
LOOPS PLACED  
1" AWAY FROM SS

**FOLLOW SEALER FOR HEM TREATMENT** - FOR RAW HEMS ADD 3-4 BACK STITCHES (#301) ON INSEAM AND SIDESEAM TO SECURE

WAISTBAND	BELT LOOPS	FLY WIDTH TO	FRONT POCKETS	SIDeseam	INseam	RISer	SEAT SEAM	BOTTOM HEM
WIDTH: 1 5/8"	# 5	INSIDE NEEDLE	MARGIN	SAFETY (TIER 3)	SAFETY	SAFETY	SAFETY	3/8" JEAN HEM
STD FOLDER	W: 1/2"	1 1/4"	1/8"	CORD ST FIN 7"	FELLED	FELLED	FELLED	FOLLOW SEALER
	L: 2 3/4"	EDGE MARGIN	GAUGE	SNDL TPST	SNDL TPST	SNDL TPST	SNDL TPST	FOR HEM TREATMENT
	COVERST	1/8"	1/4"	2NDL TPST	2NDL TPST	2NDL TPST	2NDL TPST	
	2N 1/4" gg	ZIP	SNDL TPST	1/16" EM back	3NDL TPST	3NDL TPST	3NDL TPST	
		BTN FLY	2NDL TPST	tack 2-3 stitches				
			3NDL TPST					



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#### A1965 HIGH WAISTED MOM SHORT

\*FOR CONSTRUCTION DETAILS NOT CALLED OUT IN THIS TECH PACK, PLEASE REFER TO BELOW LATEST DOCUMENTS IN SUPPLIER PORTAL:

- \*GBL-WOMENS STANDARD CONSTRUCTION MANUAL
- \*GBL WOMEN'S STANDARD TEMPLATES - BOYFRIEND
- \*GBL-WOMENS THREAD GUIDE - BOYFRIEND

**COMFORT CHAINSTITCH** MUST BE USED IN WAISTBAND OPERATION FOR ALL PC9'S. METHOD MUST FOLLOW AS SUBMITTED IN VENDOR MOCK-UPS.  
PLS NOTE: SHAPE AND FORMAT OF CHAINSTITCH WILL BE FLATTER, BUT NOT LOOSER.

**TIER 2 PC9 LABELS:** PLEASE SEE CONSTRUCTION MANUAL IN SUPPLIER PORTAL FOR MOST CURRENT LABEL PLACEMENT AND CONSTRUCTION.

#### APS & SSS SIZE REQUIREMENTS

APS = 27

SSS = 23, 25, 27, 29, 32, 34





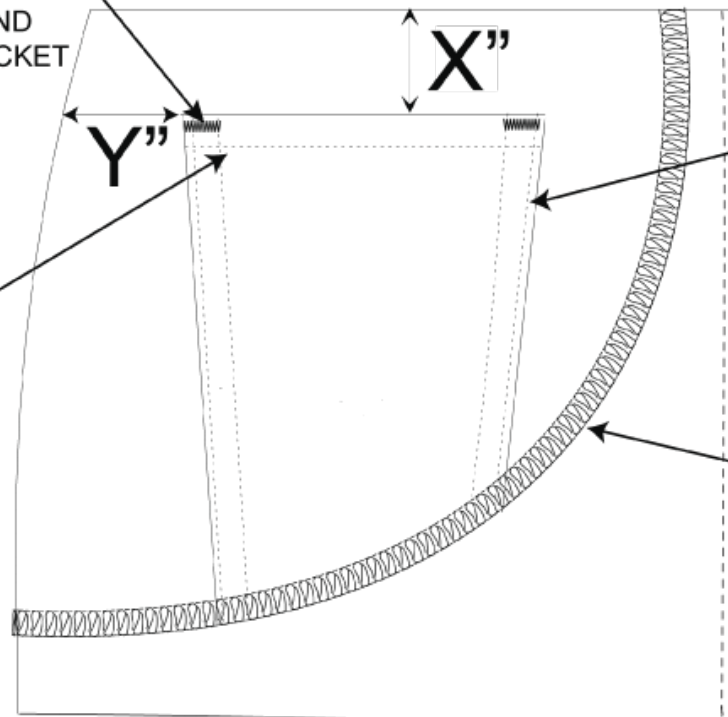
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Consumer Group 2:	Regular	Fabric:	
Brand Hierarchy:	RT Standard	Pattern:	See Measurement Set

**BARTACKS:**

ONE AT EACH SIDE OF  
WATCH POCKET HEM  
1/16" FROM TOP AND  
SIDE EDGE OF POCKET

**FOLDER HEM:**  
WATCH POCKET  
HEM IS SN #401  
1/4" EDGE MARGIN



**\*SET WATCH POCKET**  
to facing: SN #301, 2 Rows,  
1/4" gauge, 1/16" edge margin.

\*Watch pocket is not stitched  
through pocketing.

SET FACING TO  
POCKETING WITH  
# 408 COVERSTITCH  
1/4" GG, 1/16" MARGIN

**WATCH POCKET PLACEMENT**

X = 3/4" Finished

Y = 5/8" Finished

**\*POCKET BAG CONSTRUCTION: FOLLOW GLOBAL BOYFRIEND**



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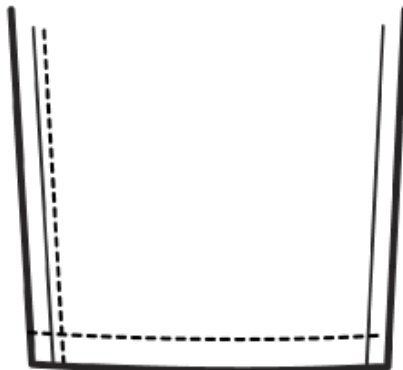
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Brand Hierarchy:	RT Standard	Pattern:	See Measurement Set

## FOR STYLES WITH RELEASED HEM DETAIL:

**\*FOR CONSTRUCTION ONLY\***  
**\*FOLLOW APPROVED SEALER FOR EXECUTION\***

### BEFORE WASH


- BACK TACK 3-4 STITCHES AT SIDE SEAM AND INSEAM AT BOTTOM OPENING BEFORE FOLD
- SN CHAINSTITCH FOLDER HEM




### AFTER WASH

- HEM IS RELEASED AFTER WASH.
- RELEASED HEM SHOULD FINISH AS TICKET INSEAM




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Measurement Set:				001 : H122 PATTERN YIELD				Sample Size*: 27				UOM: Fractional in				
JRA1965-001-B (PSK NON STR)																
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
*FIT	HIGH WAISTED MOM SHORT - *H1'22*															
PATT#	JRA1965-001-B															
BDY	DEMI CURVE REG															
SHRINK*	Pattern developed on BLACK PEONY 18-S3163 (PSK NON-STR)															
INFO*	Pattern is center balanced. Pattern is graded															
GR-REF	Sample size 27															
CUTINF	WB CUT ON STRAIGHT															
WAS	WAIST (Straight)	1/2	1/2	26	27	28	29	30	31	32	33	34 1/2	36	37 1/2	39 1/2	41 1/2
HHW1	HIGH HIP (4" from bottom of WB)	1/2	1/2	31 7/8	32 7/8	33 7/8	34 7/8	35 7/8	36 7/8	37 7/8	38 7/8	40 3/8	41 7/8	43 3/8	45 3/8	47 3/8
LHWF1	LOW HIP (8" from bottom of WB)	1/2	1/2	37	38	39	40	41	42	43	44	45 1/2	47	48 1/2	50 1/2	52 1/2
LOBT1-g-x	LEG OPENING/BOTTOM - SHORT	1/2	1/2	24 1/2	25 1/8	25 3/4	26 3/8	27	27 5/8	28 1/4	29	29 7/8	30 3/4	31 3/4	32 7/8	34
INS1	INSEAM	1/2	1/2	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8
FRS1	FRONT RISE	1/4	1/4	11 7/8	12 1/8	12 3/8	12 5/8	12 7/8	13 1/8	13 3/8	13 5/8	13 7/8	14 1/8	14 3/8	14 5/8	14 7/8
BRS1	BACK RISE	1/2	1/4	15 1/2	15 3/4	16	16 1/4	16 1/2	16 3/4	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8	19 1/4
ZIPO1	ZIP FLY OPENING	1/8	1/8	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4	6 1/2	6 3/4	6 3/4	7
PKW1-P	BACK POCKET Top Width	1/8	1/8	5 5/8	5 5/8	5 7/8	5 7/8	6 1/8	6 1/8	6 3/8	6 3/8	6 3/8	6 5/8	6 5/8	6 5/8	6 7/8
PKBW1-P	BACK POCKET Bottom Width	1/8	1/8	4 5/8	4 5/8	4 7/8	4 7/8	5 1/8	5 1/8	5 3/8	5 3/8	5 3/8	5 5/8	5 5/8	5 5/8	5 7/8
PKCL1-P	BACK POCKET Center Length	1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	6 3/4	7	7	7	7 1/4
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 1/4	3 3/4	3 3/4	3 3/4	4 1/4	4 1/4	4 1/4	4 5/8	4 5/8	4 5/8	5	5	5

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POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
FPKL1	FRONT POCKET LENGTH along sideseam	1/8	1/8	3	3	3	3	3	3	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4
WPW1	WATCH POCKET Top Width	1/8	1/8	2 1/4	2 5/8	2 5/8	2 5/8	3	3	3	3 3/8	3 3/8	3 3/8	3 3/4	3 3/4	3 3/4
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	3	3	3	3	3	3	3	3	3	3	3	3	3
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8

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Measurement Set:				002 : H122 AFTER WASH JRA1965-001-B (PSK NON-STR)				Sample Size*: 27				UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
*FIT	HIGH WAISTED MOM SHORT - *H1'22*															
PATT#	JRA1965-001-B															
BDY	DEMI CURVE REG															
SHRINK*	Pattern developed on BLACK PEONY 18-S3163 (PSK NON-STR)															
INFO*	Pattern is center balanced. Pattern is graded															
GR-REF	Sample size 27															
CUTINF	WB CUT ON STRAIGHT															
WAS	WAIST (Straight)	1/2	1/2	25 1/4	26 1/4	27 1/4	28 1/4	29 1/4	30 1/4	31 1/4	32 1/4	33 3/4	35 1/4	36 3/4	38 3/4	40 3/4
HHW1	HIGH HIP (4" from bottom of WB)	1/2	1/2	30 7/8	31 7/8	32 7/8	33 7/8	34 7/8	35 7/8	36 7/8	37 7/8	39 3/8	40 7/8	42 3/8	44 3/8	46 3/8
LHWF1	LOW HIP (8" from bottom of WB)	1/2	1/2	36	37	38	39	40	41	42	43	44 1/2	46	47 1/2	49 1/2	51 1/2
LOBT1-g-x	LEG OPENING/BOTTOM - SHORT	1/2	1/2	23 3/4	24 3/8	25	25 5/8	26 1/4	26 7/8	27 1/2	28 1/4	29 1/8	30	31	32 1/8	33 1/4
INS1	INSEAM	1/2	1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
FRS1	FRONT RISE	1/4	1/4	11 3/4	12	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4
BRS1	BACK RISE	1/2	1/4	15 1/8	15 3/8	15 5/8	15 7/8	16 1/8	16 3/8	16 5/8	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8
ZIPO1	ZIP FLY OPENING	1/8	1/8	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4	6 1/2	6 3/4	6 3/4	7
PKW1-P	BACK POCKET Top Width	1/8	1/8	5 1/2	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 3/4
PKBW1-P	BACK POCKET Bottom Width	1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/4	5 1/2	5 1/2	5 1/2	5 3/4
PKCL1-P	BACK POCKET Center Length	1/8	1/8	5 7/8	5 7/8	6 1/8	6 1/8	6 3/8	6 3/8	6 5/8	6 5/8	6 5/8	6 7/8	6 7/8	6 7/8	7 1/8
BPV3	BACK POCKET POSITION Down from riser seam at SS (A)	1/8	1/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8

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Measurement Set:				002 : H122 AFTER WASH JRA1965-001-B (PSK NON-STR)				Sample Size*: 27				UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
BPV2	BACK POCKET POSITION Down from riser seam at CB (B)	1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
BPCB1-2	BACK POCKET PLACEMENT from Center Back (C)	1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/4	1 1/4	1 3/8	1 3/8	1 3/8	1 1/2	1 1/2	1 1/2	1 5/8
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 1/8	3 5/8	3 5/8	3 5/8	4 1/8	4 1/8	4 1/8	4 1/2	4 1/2	4 1/2	4 7/8	4 7/8	4 7/8
FPKL1	FRONT POCKET LENGTH along sideseam	1/8	1/8	3	3	3	3	3	3	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4
WPW1	WATCH POCKET Top Width	1/8	1/8	2 1/4	2 5/8	2 5/8	2 5/8	3	3	3	3 3/8	3 3/8	3 3/8	3 3/4	3 3/4	3 3/4
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	3	3	3	3	3	3	3	3	3	3	3	3	3
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8

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Date	Comment	User
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