		<b>Source:</b> A3510 - - HAMEEM DESIGN LIMITED 5449 BD		<b>Create Date:</b> 25-Jun-24
<b>Season:</b>	Levi's S1 2025 Female Bottoms	<b>Specification:</b>	S1 2025 - A3510 - '94 BAGGY - 5449	<b>Specification Status:</b> Bulk
<b>Product Code:</b>	A3510	<b>Consumer Group 2:</b>	Regular	<b>Fabric:</b>
		<b>Brand Hierarchy:</b>	RT Standard	<b>Pattern:</b> See Measurement Set

<b>Product Sub Cat 1:</b>	Long Bottoms	<b>Product Dev. Center:</b>	Global
<b>Core or Seasonal?:</b>		<b>Garment Developer:</b>	Lumley, Jessica
<b>Colorway Codes:</b>	A3510-0000, A3510-0028, A3510-0029, A3510-0034, A3510-0035, A3510-0036, A3510-0037, A3510-0052, A3510-0085	<b>PDS:</b>	Cederna, Maria



Season: Levi's S1 2025  
Female Bottoms  
Product Code: A3510

Source: A3510 - - HAMEEM DESIGN  
LIMITED 5449 BD  
Specification: S1 2025 - A3510 - '94 BAGGY -  
5449  
Consumer Group 2: Regular  
Brand Hierarchy: RT Standard

Create Date: 25-Jun-24  
Specification Status: Bulk  
Fabric:  
Pattern: See Measurement Set

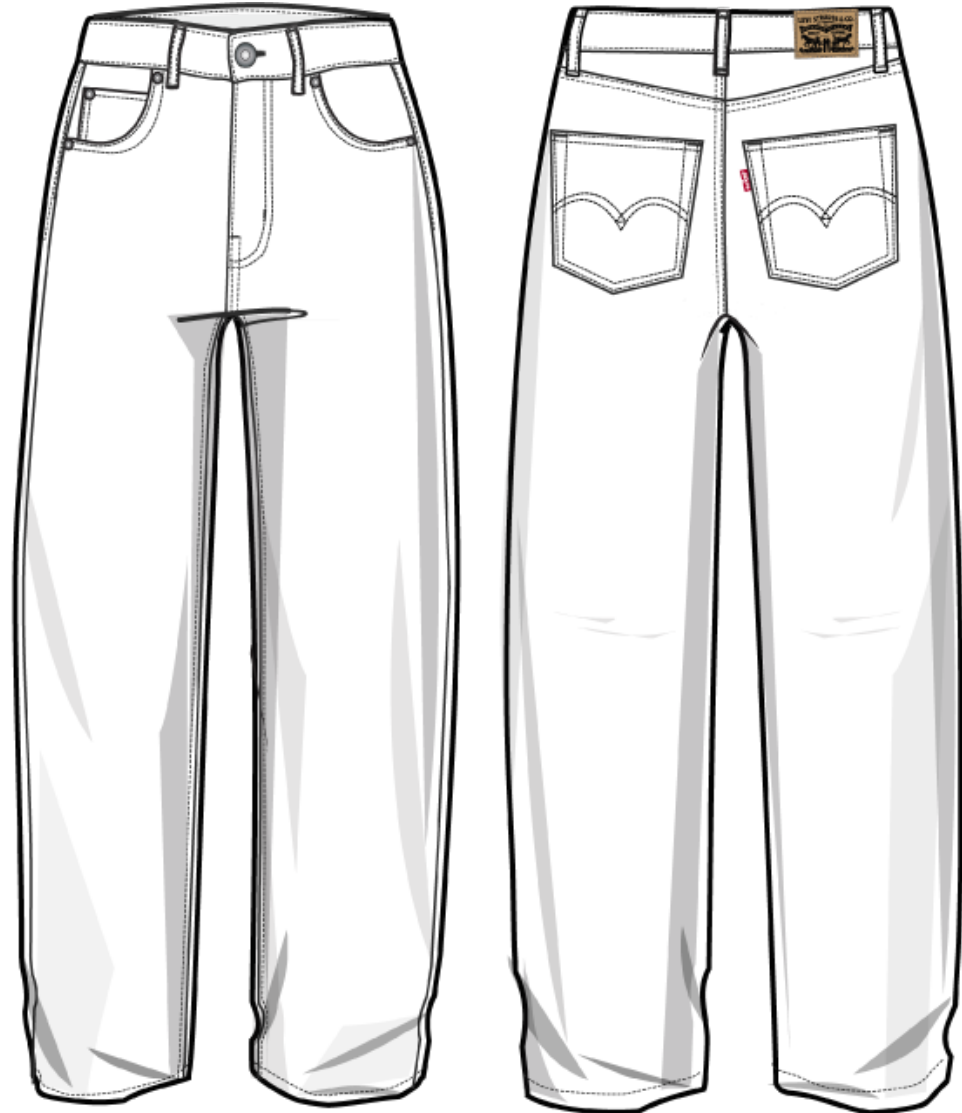
#### APS & SSS SIZE REQUIREMENTS

APS = 27 x 31

SSS = 23, 25, 27, 29, 32, 34 x 31

**TIER 2 PC9 LABELS:** PLEASE SEE CONSTRUCTION  
MANUAL IN SUPPLIER PORTAL FOR MOST CUR-  
RENT LABEL PLACEMENT AND CONSTRUCTION.

**COMFORT CHAINSTITCH** MUST BE USED IN  
WAISTBAND OPERATION FOR ALL PC9'S.  
METHOD MUST FOLLOW AS SUBMITTED IN  
VENDOR MOCK-UPS. PLS NOTE: SHAPE AND  
FORMAT OF CHAINSTITCH WILL BE FLATTER,  
BUT NOT LOOSER.



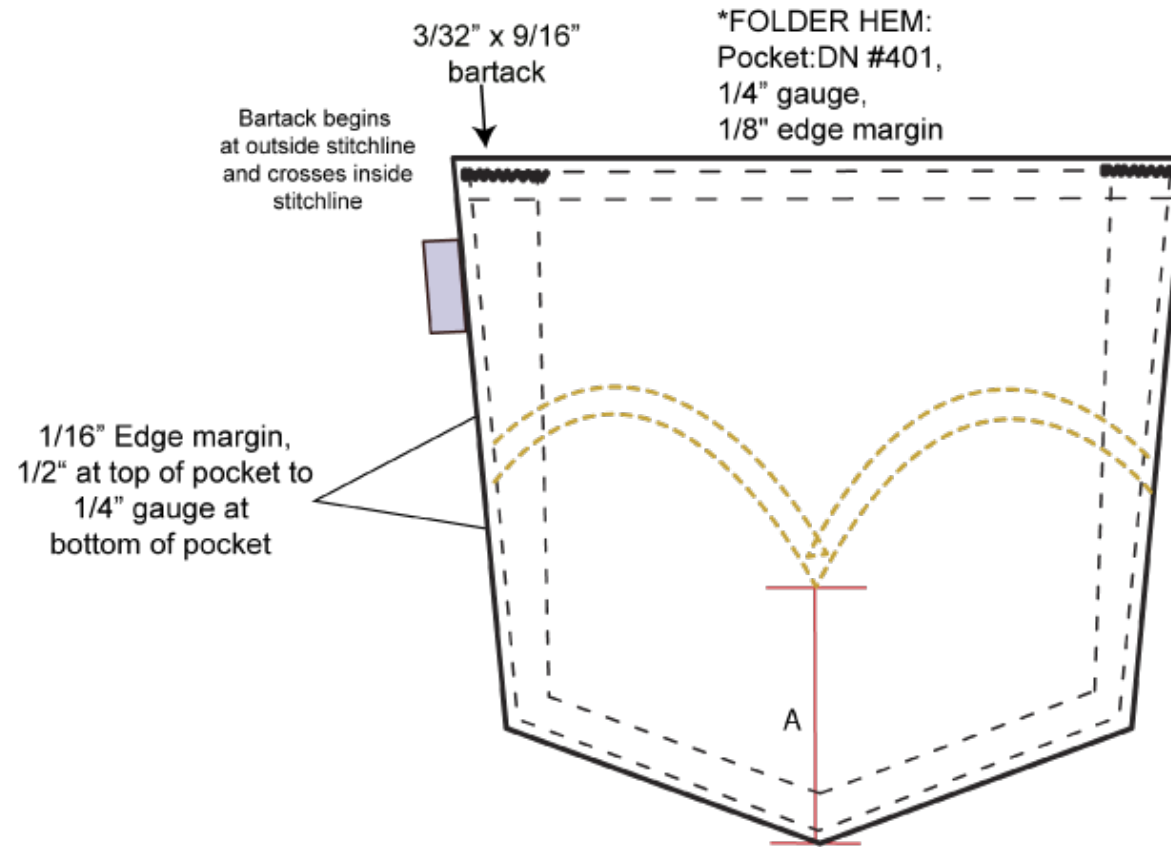


Season: Levi's S1 2025  
Female Bottoms  
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Source: A3510 - - HAMEEM DESIGN  
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5449  
Consumer Group 2: Regular  
Brand Hierarchy: RT Standard

Create Date: 25-Jun-24  
Specification Status: Bulk  
Fabric:  
Pattern: See Measurement Set

## BACK POCKETS



SEW ARCUATE:  
SN #301 lockstitch  
(See template)  
Cross stitch at the Diamond  
is a solid  
stitchline and remains  
inside the diamond by 1/32"

### ARCUATE POSITION IS AFTER WASH

SIZE BREAK	A POSITION	ARCUATE ID
23 - 24	2 3/8"	505C-03
25 - 26	2 1/2"	505C-04
27 - 28	2 5/8"	505C-05
29 - 30	2 3/4"	505C-06
31 - 33	2 7/8"	505C-07
34 - 35	3"	505C-08

#### QUALITY POINTS:

- NO SKIPPED STITCHES OR BREAKS FOR MANUAL SET.
- ONE OVERLAPPED STITCH IS ALLOWED FOR AUTO SET. STITCH MUST FALL IN EXACT STITCHLINE.
- NO STITCHING RUNOFF OF POCKET ALLOWED



Season: Levi's S1 2025  
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Specification: S1 2025 - A3510 - '94 BAGGY -  
5449

Consumer Group 2: Regular

Brand Hierarchy: RT Standard

Create Date: 25-Jun-24

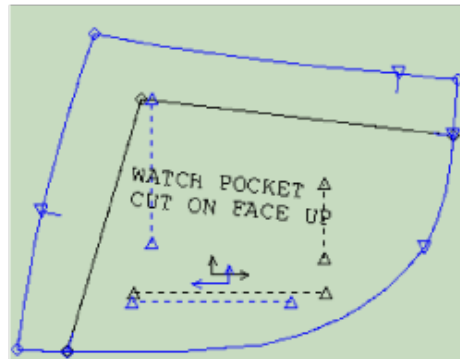
Specification Status: Bulk

Fabric:

Pattern: See Measurement Set

## WATCH POCKET CONSTRUCTION

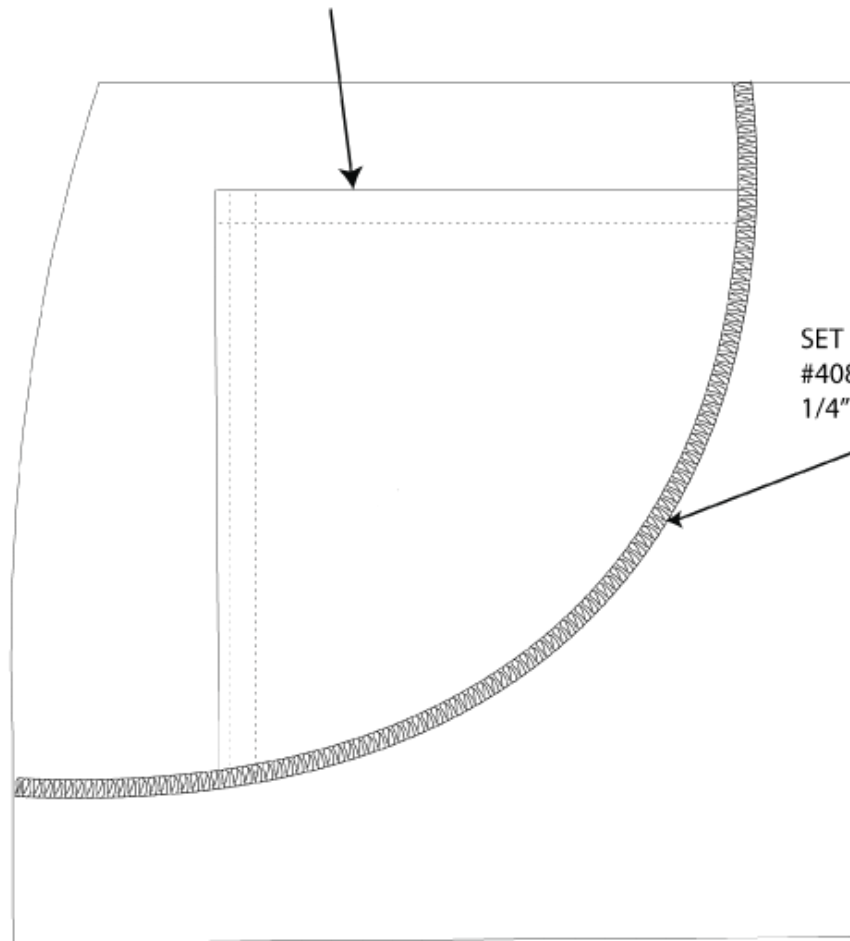
LAY WATCH POCKET ONTO FACING BY  
MATCHING AT THE NOTCHES:



### QUALITY POINTS:

- POCKET/FACING ASSEMBLY SHOULD LAY FLAT
- NO SKIPPED OR BROKEN STITCHES
- NO SEWN IN PLEATS
- NO OVERLAPPED STITCHLINES OR TIE INS

FOLDER HEM:  
WATCH POCKET HEM IS SN #401  
1/4" EDGE MARGIN



SET FACING TO POCKETING:  
#408 COVERSTITCH  
1/4" GG, 1/16" EM



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5449  
Consumer Group 2: Regular  
Brand Hierarchy: RT Standard

Create Date: 25-Jun-24  
Specification Status: Bulk  
Fabric:  
Pattern: See Measurement Set



FOR ALL OPERATIONS NOT CALLED OUT IN THIS DOCUMENT PLEASE SEE GLOBAL WOMEN'S STANDARD CONSTRUCTION MANUAL,  
GLOBAL WOMEN'S STANDARD TEMPLATES & GLOBAL WOMEN'S THREAD GUIDE FOR **AUTHENTIC** FIT INSTRUCTIONS.

**\*\*FOR ALL FA CODES LISTED WITHIN THE Fabric Exception Construction THREAD GUIDE PLEASE FOLLOW UPDATED CONSTRUCTION\*\***

WAISTBAND  
WIDTH: 1 5/8"

STRAIGHT

TOP WB: 1/8" M  
BTM WB: 1/8" M

BELT LOOPS

# 5

W: 1/2"

L: 2 3/4"

2NDL COVERSTICH

1/4" GG CENTERED

FLY WIDTH TO  
INSIDE NEEDLE

1 1/4" M 1/4" GG

EDGE MARGIN

1/8" M

Fly Template:  
4XX Relaxed Fit

FRONT POCKETS  
MARGIN

1/8" M

GAUGE

1/4" GG

2NDL TPST

SIDeseam

■ SAFETY

■ CORD ST. 7"

1/16" EM  
BACK STITCH  
2-3 STITCHES

INseam

■ SAFETY

□ FELLED

■ SNDL TPST

□ 2NDL TPST

1/8" EM

RISER

□ SAFETY

■ FELLED

□ SNDL TPST

■ 2NDL TPST

□ 3NDL TPST

1/8" EM  
1/4" GG

SEATseam

□ SAFETY

■ FELLED

□ SNDL TPST

■ 2NDL TPST

□ 3NDL TPST

1/8" EM  
1/4" GG

BOTTOM HEM

■ 3/8" JEAN HEM

FOR ALL RAW HEMS  
INSEAM AND SIDE  
SEAM MUST HAVE 2-3  
BACK STITCHES TO  
SECURE SEAMS



**Season:** Levi's S1 2025  
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5449  
**Consumer Group 2:** Regular  
**Brand Hierarchy:** RT Standard

**Create Date:** 25-Jun-24  
**Specification Status:** Bulk  
**Fabric:**  
**Pattern:** See Measurement Set

## Revision History

10/19/21- Jessica

- Corrected FD error for back pocket top-stitch construction. Changed from 1/4" GG all around to 1/2" GG at the top taper to 1/4" GG at the bottom.
- Added arcuate position and template for all sizes

12/16/21: Jessica

- Added corduroy detail page.

2/3/22: Jessica

- Updated side seam from busted to safety per FD.

2/11/22: Jessica


- Added watch pocket construction page

2/15/22: Jessica


- Corrected spec to add inseam lengths instead of S/M/L.

3/16/23: Jessica

- Added new pattern JRA3510-002-B for H1'24 CS. This pattern will replace JRA3510-001-B (PSK NS)


																
<b>Season:</b>		Levi's S1 2025 Female Bottoms		<b>Source:</b>		A3510 - - HAMEEM DESIGN LIMITED 5449 BD						<b>Create Date:</b>		25-Jun-24		
<b>Product Code:</b>		A3510		<b>Specification:</b>		S1 2025 - A3510 - '94 BAGGY - 5449						<b>Specification Status:</b>		Bulk		
				<b>Consumer Group 2:</b>		Regular						<b>Fabric:</b>				
				<b>Brand Hierarchy:</b>		RT Standard						<b>Pattern:</b>		See Measurement Set		

Measurement Set:				003 : H124 PATTERN YIELD JRA3510-002-B (PSK NS)				Sample Size*:				27					UOM: Fractional in			
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35				
*FIT	BAGGY STRAIGHT																			
PATT#	JRA3510-002-B																			
*BDY	DEMI CURVE																			
SHRINK*	FA166086 US DENIM 1553CZ-PL02 'FLOWER POWER' (PSK NON-STR)-T3																			
INFO*	SAMPLE SIZE: 27 X 31																			
GR-REF	****NEW GLOBAL GRADE*** CENTER GRADE																			
CUTINF	CUT RISER, FACING, WATCH POCKET & WAISTBAND ON STRAIGHT																			
FFC#	Enter FFC Numbers Here																			
WAS	WAIST (Straight)	1/2	1/2	27 7/8	28 7/8	29 7/8	30 7/8	31 7/8	32 7/8	33 7/8	34 7/8	36 3/8	37 7/8	39 3/8	41 3/8	43 3/8				
HHW1	HIGH HIP (3 1/2" from bottom of WB)	1/2	1/2	32 3/4	33 3/4	34 3/4	35 3/4	36 3/4	37 3/4	38 3/4	39 3/4	41 1/4	42 3/4	44 1/4	46 1/4	48 1/4				
LHWF1	LOW HIP (7 1/4" from bottom of WB)	1/2	1/2	36 3/4	37 3/4	38 3/4	39 3/4	40 3/4	41 3/4	42 3/4	43 3/4	45 1/4	46 3/4	48 1/4	50 1/4	52 1/4				
TH	THIGH (2" below crotch point)	1/2	1/2	21 7/8	22 1/2	23 1/8	23 3/4	24 3/8	25	25 5/8	26 3/8	27 1/4	28 1/8	29	30	31				
KNCR1-c	KNEE measure below crotch point 29"=12 1/2", 31"=13 1/2", 33"=14 1/2")	1/2	1/2	18 5/8	19	19 3/8	19 3/4	20 1/8	20 3/8	20 5/8	20 7/8	21 1/8	21 1/2	21 7/8	22 3/8	22 7/8				
LOBT1-c	LEG OPENING/BOTTOM	1/2	1/2	15 1/4	15 5/8	16	16 3/8	16 3/4	17	17 1/4	17 1/2	17 3/4	18	18 3/8	18 3/4	19 1/8				
INS1	INSEAM (AS Ticket + 1/2")	1/2	1/2																	
FRS1	FRONT RISE	1/4	1/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
BRS1	BACK RISE	1/2	1/4	14 3/8	14 5/8	14 7/8	15 1/8	15 3/8	15 5/8	15 7/8	16 1/4	16 5/8	17	17 3/8	17 3/4	18 1/8				
ZIPO1	ZIP FLY OPENING	1/8	1/8	4	4 1/4	4 1/4	4 1/2	4 3/4	4 3/4	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6				


																		
<b>Season:</b>		Levi's S1 2025 Female Bottoms		<b>Source:</b>				A3510 - - HAMEEM DESIGN LIMITED 5449 BD				<b>Create Date:</b>		25-Jun-24				
<b>Product Code:</b>		A3510		<b>Specification:</b>				S1 2025 - A3510 - '94 BAGGY - 5449				<b>Specification Status:</b>		Bulk				
				<b>Consumer Group 2:</b>				Regular				<b>Fabric:</b>						
				<b>Brand Hierarchy:</b>				RT Standard				<b>Pattern:</b>		See Measurement Set				

Measurement Set:				003 : H124 PATTERN YIELD JRA3510-002-B (PSK NS)				Sample Size*:				27					UOM: Fractional in			
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35				
PKW1-x	BACK POCKET Top Width	1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7	7	7 1/4	7 1/4				
PKBW1-x	BACK POCKET Bottom Width	1/8	1/8	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4	6	6				
PKCL1-x	BACK POCKET Center Length	1/8	1/8	6 1/8	6 1/8	6 3/8	6 3/8	6 5/8	6 5/8	6 7/8	6 7/8	7 1/8	7 1/8	7 1/8	7 3/8	7 3/8				
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 3/4	4 1/4	4 1/4	4 1/4	4 3/4	4 3/4	4 3/4	5 1/8	5 1/8	5 1/8	5 1/2	5 1/2	5 1/2				
FPKL1	FRONT POCKET LENGTH Along Sideseam	1/8	1/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	3 1/8	3 1/8	3 1/8	3 1/8	3 1/8	3 1/8				
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8				
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1				




																
<b>Season:</b>		Levi's S1 2025 Female Bottoms		<b>Source:</b>		A3510 - - HAMEEM DESIGN LIMITED 5449 BD				<b>Create Date:</b>		25-Jun-24				
<b>Product Code:</b>		A3510		<b>Specification:</b>		S1 2025 - A3510 - '94 BAGGY - 5449				<b>Specification Status:</b>		Bulk				
				<b>Consumer Group 2:</b>		Regular				<b>Fabric:</b>						
				<b>Brand Hierarchy:</b>		RT Standard				<b>Pattern:</b>		See Measurement Set				

Measurement Set:				004 : H124 AFTER WASH JRA3510-002-B (PSK NS)				Sample Size*: 27				UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
*FIT	BAGGY STRAIGHT															
PATT#	JRA3510-002-B															
*BDY	DEMI CURVE															
SHRINK*	FA166086 US DENIM 1553CZ-PL02 'FLOWER POWER' (PSK NON-STR)-T3															
INFO*	SAMPLE SIZE: 27 X 31															
GR-REF	****NEW GLOBAL GRADE*** CENTER GRADE															
CUTINF	Cutting Info: WAISTBAND, FACING, RISER & WATCH POCKET ON STRAIGHT															
FFC#	Enter FFC Numbers Here															
WAS	WAIST (Straight)	1/2	1/2	27	28	29	30	31	32	33	34	35 1/2	37	38 1/2	40 1/2	42 1/2
HHW1	HIGH HIP (3 1/2" from bottom of WB)	1/2	1/2	32	33	34	35	36	37	38	39	40 1/2	42	43 1/2	45 1/2	47 1/2
LHWF1	LOW HIP (7 1/4" from bottom of WB)	1/2	1/2	36	37	38	39	40	41	42	43	44 1/2	46	47 1/2	49 1/2	51 1/2
TH	THIGH (2" below crotch point)	1/2	1/2	21 1/2	22 1/8	22 3/4	23 3/8	24	24 5/8	25 1/4	26	26 7/8	27 3/4	28 5/8	29 5/8	30 5/8
KNCR1-c	KNEE measure below crotch point (29"=12", 31"=13", 33"=14")	1/2	1/2	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/8	20 3/8	20 5/8	20 7/8	21 1/4	21 5/8	22 1/8	22 5/8
LOBT1-c	LEG OPENING/BOTTOM	1/2	1/2	15	15 3/8	15 3/4	16 1/8	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4	18 1/8	18 1/2	18 7/8
INS1	INSEAM (AS Ticket)	1/2	1/2													
FRS1	FRONT RISE	1/4	1/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12
BRS1	BACK RISE	1/2	1/4	13 7/8	14 1/8	14 3/8	14 5/8	14 7/8	15 1/8	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8
ZIPO1	ZIP FLY OPENING	1/8	1/8	4	4 1/4	4 1/4	4 1/2	4 3/4	4 3/4	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6

<div><div></div><div><b>Season:</b> Levi's S1 2025 Female Bottoms</div><div><b>Product Code:</b> A3510</div></div>				<b>Source:</b> A3510 - - HAMEEM DESIGN LIMITED 5449 BD				<b>Create Date:</b> 25-Jun-24			
				<b>Specification:</b> S1 2025 - A3510 - '94 BAGGY - 5449				<b>Specification Status:</b> Bulk			
				<b>Consumer Group 2:</b> Regular				<b>Fabric:</b>			
				<b>Brand Hierarchy:</b> RT Standard				<b>Pattern:</b> See Measurement Set			

Measurement Set:				004 : H124 AFTER WASH JRA3510-002-B (PSK NS)				Sample Size*: 27				UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
PKW1-x	BACK POCKET Top Width	1/8	1/8	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	6 3/4	7	7
PKBW1-x	BACK POCKET Bottom Width	1/8	1/8	4 5/8	4 5/8	4 7/8	4 7/8	5 1/8	5 1/8	5 3/8	5 3/8	5 5/8	5 5/8	5 5/8	5 7/8	5 7/8
PKCL1-x	BACK POCKET Center Length	1/8	1/8	5 7/8	5 7/8	6 1/8	6 1/8	6 3/8	6 3/8	6 5/8	6 5/8	6 7/8	6 7/8	6 7/8	7 1/8	7 1/8
BPV3	BACK POCKET POSITION Down from riser seam at SS (A)	1/8	1/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8
BPV2	BACK POCKET POSITION Down from riser seam at CB (B)	1/8	1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8
BPCB1-2	BACK POCKET PLACEMENT from Center Back (C)	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 3/8	1 3/8	1 1/2	1 1/2	1 1/2	1 5/8	1 5/8	1 5/8	1 3/4
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 1/2	4	4	4	4 1/2	4 1/2	4 1/2	4 7/8	4 7/8	4 7/8	5 1/4	5 1/4	5 1/4
FPKL1	FRONT POCKET LENGTH Along Sideseam	1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	3	3	3	3	3	3
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1

<div></div> <div><b>Season:</b> Levi's S1 2025 Female Bottoms</div> <div><b>Product Code:</b> A3510</div>		<div><b>Source:</b> A3510 - - HAMEEM DESIGN LIMITED 5449 BD</div> <div><b>Specification:</b> S1 2025 - A3510 - '94 BAGGY - 5449</div> <div><b>Consumer Group 2:</b> Regular</div> <div><b>Brand Hierarchy:</b> RT Standard</div>	<div><b>Create Date:</b> 25-Jun-24</div> <div><b>Specification Status:</b> Bulk</div> <div><b>Fabric:</b></div> <div><b>Pattern:</b> See Measurement Set</div>
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Date	Comment	User
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