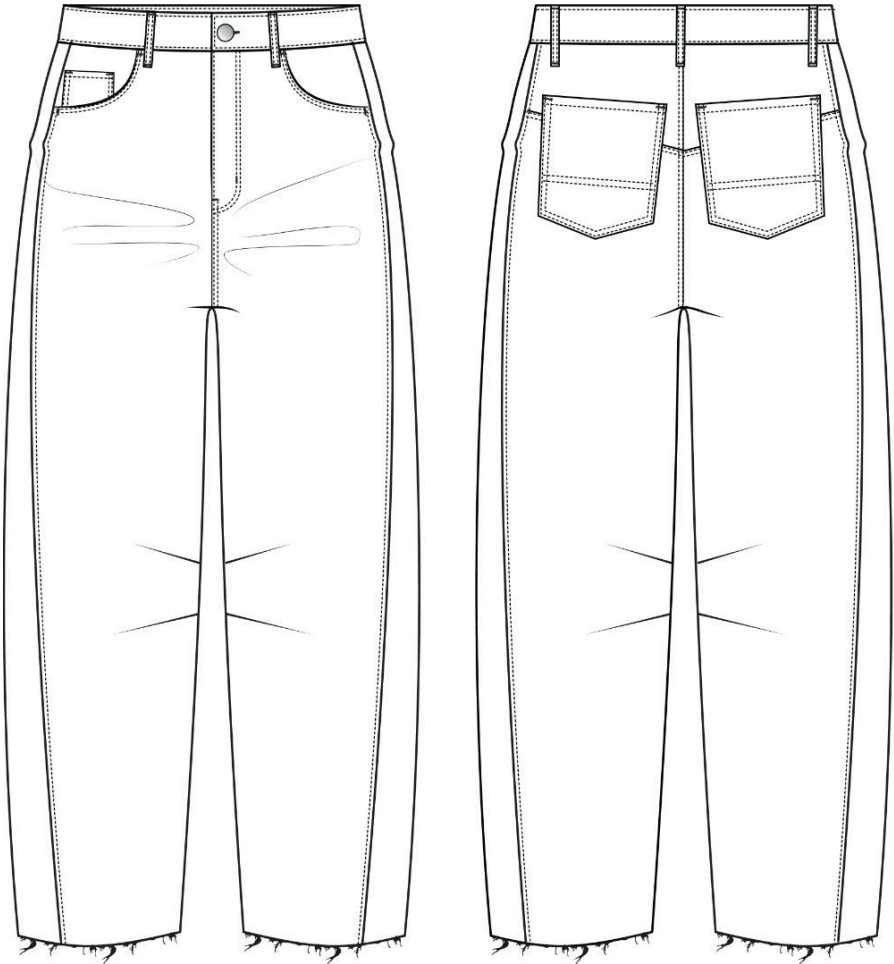




Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER



Modified By: TKA14VW on 2024-03-26



Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

CONTOUR WB

- Faced, cut on straight grain at CB, Interlined
- 1/16" SN/CS at top & btm

SCOOP POCKETS

- Clean finish pocket opg edge w/ pocket bag, 1/4" 2N/LS
- Bartacks at opening corners
- Facing has overedge finish, SN/LS to pocket bag
- 1 piece pkt bag is folded at CF and french seamed.

COIN PKT

- 1/4" 2N/LS on sides
- Overedge btm to pkt facing
- Dbl turn, clean finish hem w/ 1/4" SN/CS
- Horizontal bartacks at opening corners

FLY

- J-Stitch is 1/4" 2N/LS
- 1/16" SN/LS at fly edge
- Front rise 2N/LS extends 1/2" past btm of J-Stitch, horizontal bartack at end
- Vertical bartack on J-stitch at inner stitch as shown on sketch

FRONT RISE

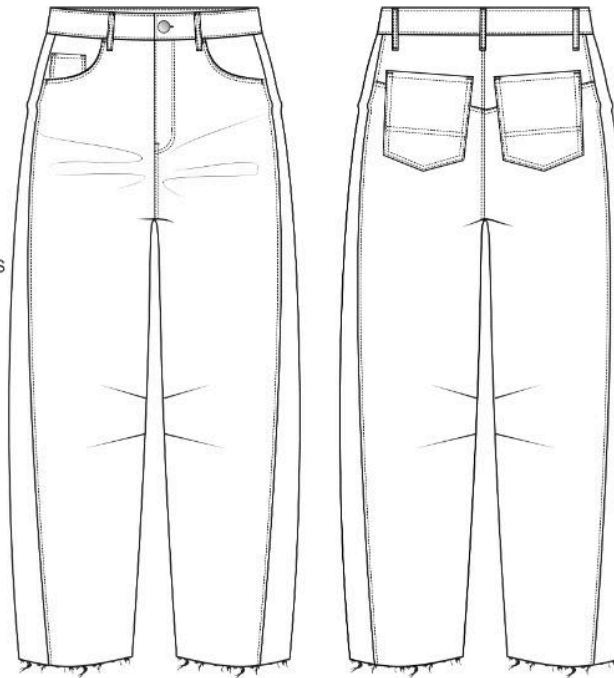
- Overedge and set together w/ SN/LS
- 1/4" 2N/CS, SA to WL

INSEAM

- 5T/Safety (ISO 516) together
- No TS

WB CLOSURE

- 1 Keyhole BH w/ button centered on WB



CUT HEM

- Raw edge, no fray height
- Vertical line tack at inseam/ outseam, front/bk leg seams above edge

BELT LOOPS

- 1/4" 2NBttmCvr (ISO 406), horizontal bar tacks at ends
- SIDE BELT LOOPS: Interlined, self-fabric reinforcement behind btm bartacks

BACK YOKE

- 5T/Safety (ISO 516) together
- 1/4" 2N/CS
- SA down towards leg

BACK RISE

- 5T/Safety (ISO 516) together or flat felled
- 1/4" 2N/CS, SA to WL

BACK POCKETS

- 1/4" 2N/LS on sides/btm
- Dbl turn, clean finish hem w/ 1/4" SN/CS
- Horizontal bartacks at opg corners
- 1/4" 2N/LS horizontal detail

OUTSEAM PANEL

- 5T/Safety (ISO 516) together
- 1/8" SN/CS towards center

KNEE DART

- 1/2" dart, press down
- 4 1/2" length
- 1" below knee placement, 3 1/2" spacing
- Horizontal line tack at fray line

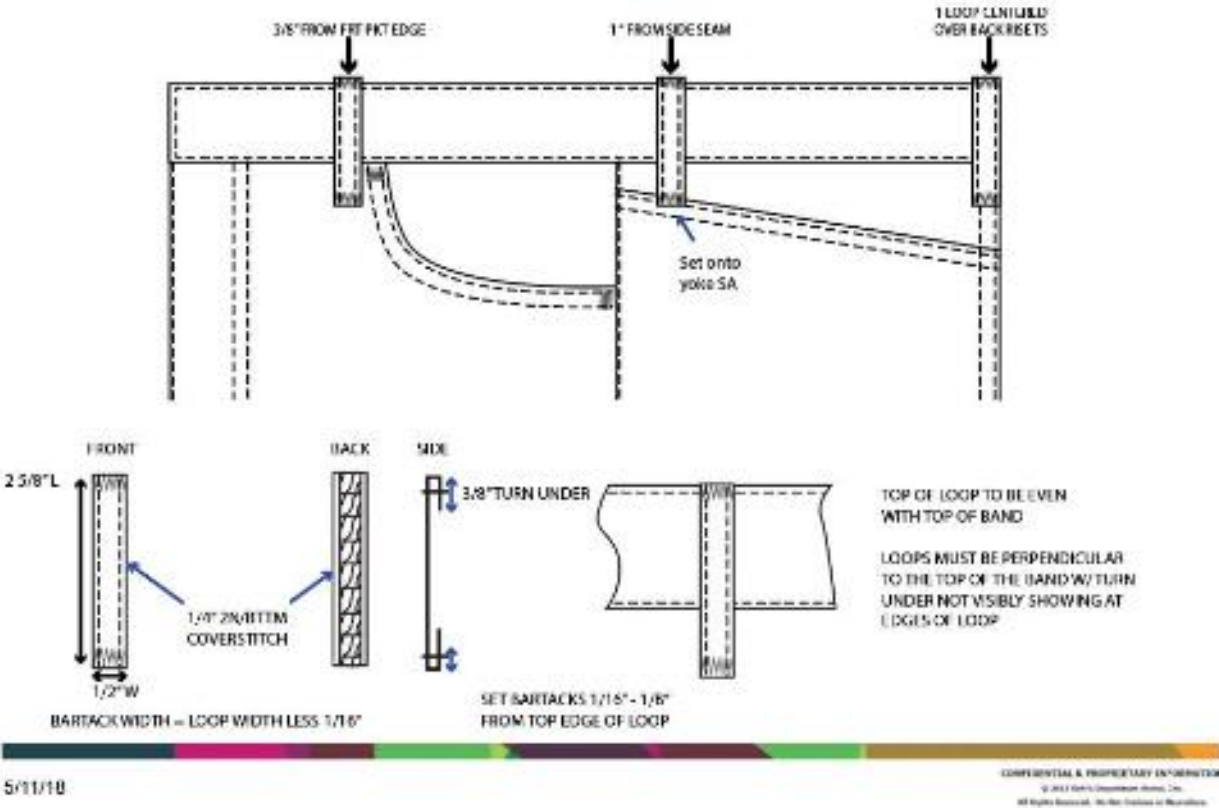
Modified By: TKA14VW on 2024-07-26



Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER



Junior So Belt Loops



Modified By: TKA14VW on 2024-03-26

RW - INDIGO S5819
JG44D900
HIGH RISE BARREL

Suffix:
Month:
Meeting Needs:

MATERIALS & TRIMS									Colorways
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	
	S5819	120330	D 99/1 COTTON/ SPANDEX 3/1- STRETCH- DENIM 356.06 GM2			BODY FABRIC	HA-MEEM DENIM LTD.		
	GENERIC	64229	THREAD			CONSTRUCTION			
	GENERIC	80303	SHANK	32L METAL SHANK		CF CLOSURE			
	GENERIC	63039	ZIPPER			CF CLOSURE			
		76738	POCKETING			POCKETING			

RW1 - R9335 RAILROAD
JG44D900
HIGH RISE BARREL

Suffix: RW1,RW1S,RW1L,PW1,CW1
Month:
Meeting Needs: COUNTER

MATERIALS & TRIMS									Colorways
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	RAILROAD
	R9335	120571	D 100 COTTON 2/1- DENIM 322.14 GM2			BODY FABRIC	HA-MEEM DENIM LTD.		RAILROAD SEE ATTACHMENTS FOR WASH DIRECTION
	GENERIC	64229	THREAD			CONSTRUCTION			C9199

	GENERIC	80303	SHANK	32L METAL SHANK		CF CLOSURE			K25 COPPER OXIDE K25
	GENERIC	63039	ZIPPER			CF CLOSURE			K25 COPPER OXIDE K25
		76738	POCKETING			POCKETING			WHITE

RW1 - R9335 RAILROAD
JG44D900
HIGH RISE BARREL

Suffix: RW1,RW1S,RW1L,PW1,CW1
Month:
Meeting Needs: COUNTER

LABELS									Colorways	
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	RAILROAD	
		82306	87945001MB - OEKOTEXSTD100_PL LOOP LABEL							
		114560	123399009SO - SO EXCEPTION FIT ENDFOLD							
		114545	123399007SO - SO COP LOGO							
		87414	95197001MB GENERIC CARE/ CONTENT LABEL- WHITE							
		36320	KOH-CPSIA-UPC - GENERIC UPC PLUS KIDS TRACKING LABEL							

		114968	123222004SO - SO SO JRS BCI/ OKEOTEX JOKER	REG JOKER					
		121835	128856003SO - SO BCI/ OKEOTEX CURVY JOKER	CURVY JOKER					

RW1 - R9335 RAILROAD
JG44D900
HIGH RISE BARREL

Suffix:

Month:

Meeting Needs:

RW1,RW1S,RW1L,PW1,CW1

COUNTER

PACKAGING									Colorways										
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	RAILROAD										
		31167	KH-6012- CG - 12IN. BOTTOM - PINCH GRIP - BLACK ADULT HANGER WITH SIZER																

RD - TWILL
JG44D900
HIGH RISE BARREL

Suffix:

Month:

Meeting Needs:

MATERIALS & TRIMS									Colorways										
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY											
	IOM-49824/2 020	90013	W 98/2 COTTON/ SPANDEX TWILL-3/1 9.00 OZ/YD2			BODY FABRIC	ZABER AND ZUBAIR FABRICS LTD.												
	GENERIC	64229	THREAD			CONSTRU CTION													

	GENERIC	80303	SHANK	32L METAL SHANK		CF CLOSURE		
	GENERIC	63039	ZIPPER			CF CLOSURE		
		76738	POCKETING			POCKETING		

RD - TWILL

JG44D900

HIGH RISE BARREL

Suffix:

Month:

Meeting Needs:

LABELS									Colorways									
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY										
		82306	87945001MB - OEKOTEXSTD100_PL LOOP LABEL															
		114560	123399009SO - SO EXCEPTION FIT ENDFOLD															
		114545	123399007SO - SO COP LOGO															
		87414	95197001MB GENERIC CARE/ CONTENT LABEL- WHITE															
		36320	KOH-CPSIA-UPC - GENERIC UPC PLUS KIDS TRACKING LABEL															
		114968	123222004SO - SO SO JRS BCI/ OKEOTEX JOKER	REG JOKER														
		121835	128856003SO - SO BCI/ OKEOTEX CURVY JOKER	CURVY JOKER														

RD - TWILL
JG44D900
HIGH RISE BARREL

Suffix:

Month:

Meeting Needs:

PACKAGING									Colorways	
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY		
		31167	KH-6012- CG - 12IN. BOTTOM - PINCH GRIP - BLACK ADULT HANGER WITH SIZER							



POM Page Description:				R.RAILROAD-RW1																
Brand	SO...	Division	WOMENS		Customer	JUNIORS		Tech Designer	KIMBERLY LOEHNER		Business		SPORTSWEAR		Size Indicator	REGULAR				
FORM1		KOS-WJR0009-1604						FORM2												
Grade Table		JUNIORS (0000 - 30P)																		
Material 1		120571	D 100 COTTON 2/1-DENIM 322.14 GM2						Material 2											
P/S	POM Code	POM Description	TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19	14P	16P	18P		
	A008	ALL MEAS AFTER GARMENT WASH																		
P	A003	WAIST POSITION ON FORM@CF								1										
P	A004	WAIST POSITION ON FORM@CB								1/4										
P	A005	WAIST POSITION ON FORM@SS								5/8										
P	A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/4	1/4	12 1/4	12 3/4	13 1/4	13 3/4	14 1/4	14 3/4	15 1/2	16 1/4	17	17 3/4	18 1/2	17 3/4	18 1/2	19 1/4		
P	A400H	*WAIST@BTTM EDGE-RLXD 1/2 MEAS	-1/4	1/4	13 1/4	13 3/4	14 1/4	14 3/4	15 1/4	15 3/4	16 1/2	17 1/4	18	18 3/4	19 1/2	18 3/4	19 1/2	20 1/4		
	A404	WAISTBAND HEIGHT	-1/8	1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8		
S	A476	FLY LENGTH BLW WB SEAM	-1/8	1/8	5 1/2	5 1/2	5 1/2	6	6	6	6	6 1/2	6 1/2	7	7	7	7	7 1/2		
	A475	ZIPPER LENGTH-FLY	-1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	6 1/4	6 1/4	6 1/4	6 1/4	6 3/4		
	A478	FLY WIDTH	-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2		
P	A450	*FRT RISE TO WB SEAM/TOP EDGE	-1/4	1/4	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 3/8	12 3/4	13 1/8	13 1/2	13 3/4	13 1/2	13 3/4	14		
P	A460	BK RISE TO WB SEAM/TOP EDGE	-1/4	1/4	14 1/2	14 3/4	15	15 1/4	15 1/2	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 1/2	17 1/4	17 1/2	17 3/4		
	A411	LOW HIP PLCMT FROM TOP EDGE	0	0	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8	8 1/4	8 5/8		
P	A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/4	1/4	17	17 1/2	18	18 1/2	19	19 1/2	20 1/4	21	21 3/4	22 1/2	23 1/4	22 1/2	23 1/4	24		
P	A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS	-1/4	1/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8	13	13 1/2	14	14 1/2	14 7/8	15 1/4	14 7/8	15 1/4	15 5/8		
S	A430H	KNEE 12 1/2" FM CROTCH POINT-1/2 MEAS-REGULAR	-1/4	1/4	10 7/8	11	11 1/4	11 3/8	11 5/8	11 3/4	12	12 1/4	12 1/2	12 5/8	12 7/8	12 5/8	12 7/8	13		
S	A430H	KNEE 11 1/2" FM CROTCH POINT-1/2 MEAS-SHORT	-1/4	1/4	10 7/8	11	11 1/4	11 3/8	11 5/8	11 3/4	12	12 1/4	12 1/2	12 5/8	12 7/8	12 5/8	12 7/8	13		
S	A430H	KNEE 13 1/2" FM CROTCH POINT-1/2 MEAS-LONG	-1/4	1/4	10 7/8	11	11 1/4	11 3/8	11 5/8	11 3/4	12	12 1/4	12 1/2	12 5/8	12 7/8	12 5/8	12 7/8	13		
P	A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS	-1/8	1/8	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8	8	8 1/8	8 1/4	8 3/8	8 1/2	8 5/8	8 1/2	8 5/8	8 5/8		
	A000	OUTSEAM PANEL WIDTH - BTTM OF WB								2 1/2										



FORM1		KOS-WJR0009-1604					FORM2											
Grade Table		JUNIORS (0000 - 30P)																
Material 1		120571 D 100 COTTON 2/1-DENIM 322.14 GM2					Material 2											
P/S	POM Code	POM Description	TOL (-)	TOL (+)	0	1	3	5	7	9	11	13	15	17	19	14P	16P	18P
	A000	OUTSEAM PANEL WIDTH - HEM								4								
P	A500 NG	INSEAM-NG - REG	-1/2	1/2	29	29	29	29	29	29	29	29	29	29	29	29	29	29
P	A500 NG	INSEAM-NG - SHORT	-1/2	1/2	27	27	27	27	27	27	27	27	27	27	27	27	27	27
P	A500 NG	INSEAM-NG - LONG	-1/2	1/2	31	31	31	31	31	31	31	31	31	31	31	31	31	31
	A000	OUTSEAM LENGTH- DEV ONLY								40 1/2								
	A510	YOKE HT@CB FM WB SEAM	-1/8	1/8	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	A511	YOKE HT@SS FM WB SEAM	-1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
	A000	**FRONT POCKETS**																
	A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	3 1/8	3 1/4	3 1/4	3 3/8	3 3/8	3 1/2	3 3/4	3 3/4	4	4	4 1/8	4	4 1/8	4 1/8
	A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 3/4	2 3/4	3	3	3 1/8	3	3 1/8	3 1/8
	A610	FRT PKT BAG WIDTH	-1/4	1/4	5 3/4	5 7/8	5 7/8	6	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2
	A611	FRT PKT BAG HEIGHT	-1/4	1/4	8 1/4	8 3/8	8 3/8	8 1/2	8 1/2	8 1/2	8 3/4	8 3/4	9	9	9	9	9	9
	A000	**COIN POCKET**																
	A600	PKT WIDTH@TOP	-1/4	1/4	2 1/2	2 5/8	2 5/8	2 3/4	2 3/4	2 3/4	3	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4
	A621 NG	PKT FROM SS-NG	-1/4	1/4	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	A622	RV: PKT FROM BTM OF WB	-1/4	1/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	A000	**BACK POCKETS**																
	A600	PKT WIDTH@TOP	-1/4	1/4	5 1/2	5 5/8	5 5/8	5 3/4	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4
	A601	PKT WIDTH@BTM	-1/4	1/4	4 1/2	4 5/8	4 5/8	4 3/4	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/4	5 1/4	5 1/4	5 1/4
	A602	PKT HEIGHT@CENTER	-1/4	1/4	5 3/4	5 7/8	5 7/8	6	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2
	A603	PKT HEIGHT@SIDE	-1/4	1/4	4 3/4	4 7/8	4 7/8	5	5	5	5 1/4	5 1/4	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
	A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	1 3/4	1 7/8	2
	A625	BK PKT ABOVE YOKE SEAM - INNER	-1/4	1/4	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	A625	BK PKT ABOVE YOKE SEAM-OUTER	-1/4	1/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4



POM Page Description:				R.RAILROAD-RW1									
Brand	SO...	Division	WOMENS	Customer	JUNIORS	Tech Designer	KIMBERLY LOEHNER	Business	SPORTSWEAR	Size Indicator	REGULAR		
FORM1		KOS-WJR0009-1604				FORM2							
Grade Table		JUNIORS (0000 - 30P)											
Material 1		120571 D 100 COTTON 2/1-DENIM 322.14 GM2				Material 2							
P/S	POM Code	POM Description	TOL (-)	TOL (+)	20P	22P	24P						
	A008	ALL MEAS AFTER GARMENT WASH											
P	A003	WAIST POSITION ON FORM@CF											
P	A004	WAIST POSITION ON FORM@CB											
P	A005	WAIST POSITION ON FORM@SS											
P	A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/4	1/4	20 1/4	21 1/4	22 1/4						
P	A400H	*WAIST@BTTM EDGE-RLXD 1/2 MEAS	-1/4	1/4	21 1/4	22 1/4	23 1/4						
	A404	WAISTBAND HEIGHT	-1/8	1/8	1 5/8	1 5/8	1 5/8						
S	A476	FLY LENGTH BLW WB SEAM	-1/8	1/8	7 1/2	8	8						
	A475	ZIPPER LENGTH-FLY	-1/8	1/8	6 3/4	7 1/4	7 1/4						
	A478	FLY WIDTH	-1/8	1/8	1 1/2	1 1/2	1 1/2						
P	A450	*FRT RISE TO WB SEAM/TOP EDGE	-1/4	1/4	14 3/8	14 3/4	15 1/8						
P	A460	BK RISE TO WB SEAM/TOP EDGE	-1/4	1/4	18 1/8	18 1/2	18 7/8						
	A411	LOW HIP PLCMT FROM TOP EDGE	0	0	8 7/8	9 1/8	9 3/8						
P	A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/4	1/4	25	26	27						
P	A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS	-1/4	1/4	16 1/4	16 7/8	17 1/2						
S	A430H	KNEE 12 1/2" FM CROTCH POINT-1/2 MEAS-REGULAR	-1/4	1/4	13 3/8	13 5/8	14						
S	A430H	KNEE 11 1/2" FM CROTCH POINT-1/2 MEAS-SHORT	-1/4	1/4	13 3/8	13 5/8	14						
S	A430H	KNEE 13 1/2" FM CROTCH POINT-1/2 MEAS-LONG	-1/4	1/4	13 3/8	13 5/8	14						
P	A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS	-1/8	1/8	8 3/4	8 7/8	9						
	A000	OUTSEAM PANEL WIDTH - BTTM OF WB											



FORM1		KOS-WJR0009-1604					FORM2	
Grade Table		JUNIORS (0000 - 30P)						
Material 1		120571 D 100 COTTON 2/1-DENIM 322.14 GM2					Material 2	
P/S	POM Code	POM Description	TOL (-)	TOL (+)	20P	22P	24P	
	A000	OUTSEAM PANEL WIDTH - HEM						
P	A500 NG	INSEAM-NG - REG	-1/2	1/2	29	29	29	
P	A500 NG	INSEAM-NG - SHORT	-1/2	1/2	27	27	27	
P	A500 NG	INSEAM-NG - LONG	-1/2	1/2	31	31	31	
	A000	OUTSEAM LENGTH- DEV ONLY						
	A510	YOKE HT@CB FM WB SEAM	-1/8	1/8	4	4	4	
	A511	YOKE HT@SS FM WB SEAM	-1/8	1/8	2 1/2	2 1/2	2 1/2	
	A000	**FRONT POCKETS**						
	A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4	1/4	4 1/4	4 1/4	4 1/4	
	A619	FRT PKT FROM BTM OF WB@SS	-1/4	1/4	3 1/4	3 1/4	3 1/4	
	A610	FRT PKT BAG WIDTH	-1/4	1/4	6 3/4	6 3/4	6 3/4	
	A611	FRT PKT BAG HEIGHT	-1/4	1/4	9 1/4	9 1/4	9 1/4	
	A000	**COIN POCKET**						
	A600	PKT WIDTH@TOP	-1/4	1/4	3 1/2	3 1/2	3 1/2	
	A621 NG	PKT FROM SS-NG	-1/4	1/4	1/2	1/2	1/2	
	A622	RV: PKT FROM BTM OF WB	-1/4	1/4	3/4	3/4	3/4	
	A000	**BACK POCKETS**						
	A600	PKT WIDTH@TOP	-1/4	1/4	6 1/2	6 1/2	6 1/2	
	A601	PKT WIDTH@BTM	-1/4	1/4	5 1/2	5 1/2	5 1/2	
	A602	PKT HEIGHT@CENTER	-1/4	1/4	6 3/4	6 3/4	6 3/4	
	A603	PKT HEIGHT@SIDE	-1/4	1/4	5 3/4	5 3/4	5 3/4	
	A613	PKT FROM CB (CENTER OF 2N)	-1/4	1/4	2 1/8	2 1/4	2 3/8	
	A625	BK PKT ABOVE YOKE SEAM - INNER	-1/4	1/4	1 1/2	1 1/2	1 1/2	
	A625	BK PKT ABOVE YOKE SEAM-OUTER	-1/4	1/4	3/4	3/4	3/4	



Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER





Brand	SO...	Division	WOMENS	Request No.	00713578	Create Date	2024-03-21	Cut Date	
X-Factory Date		Product Type	BOTTOMS	Product Manager	FAITH KISSINGER	Designer	KIM GRUBER	Tech Designer	KIMBERLY LOEHNER

Label Approval

TOP APPLIED LABELS (Endfold, Patch)

- Label should lay smooth/flat
- No wavy edges
- Label set with 1/16" SN/LS - Backstitch @ start & stop for 3-4 stitches
- Label SPI = 8-10
- Thread
 - Needle: DTM to Label
 - Bobbin: DTM to shell fabric
 - No Monofilament/clear thread
- NO Thread nests or untrimmed threads on exterior garment



EXTERIOR VIEW

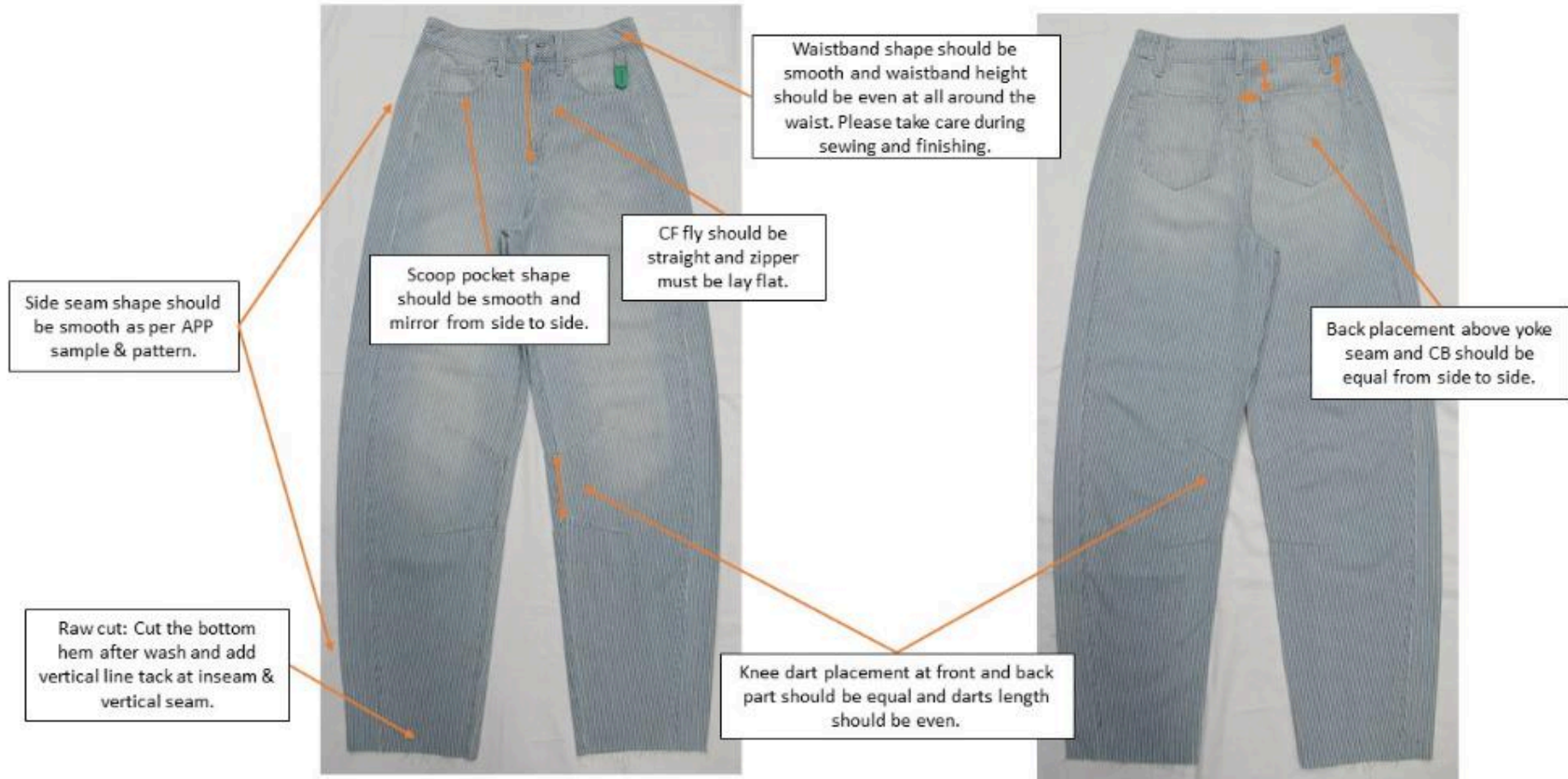


INTERIOR VIEW



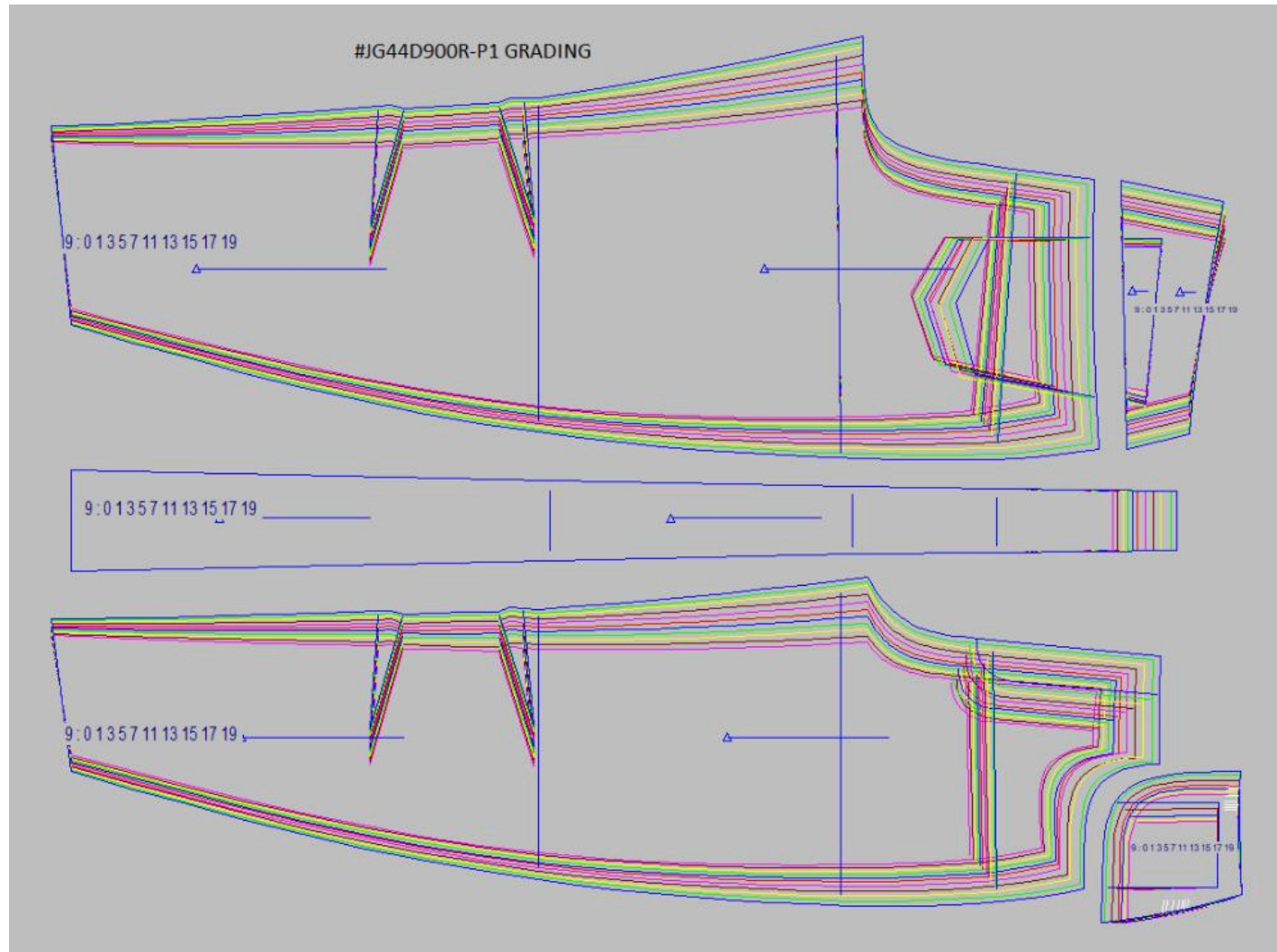
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Critical Points of Attention





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STYLE	JG44D900RW1
COLORWAY NICKNAME:	WASHED RAILROAD
WASH/COLOR REF:	REFERENCE INSPIRATION IMAGES
DESTRUCTION:	NONE
SKETCH:	

THREAD AND METAL TRIMS

VENDOR - PLEASE SEE 1PLM FOR THREAD AND METAL TRIMS DIRECTION

WASH REFERENCE

WASH REFERENCE



LIGHT TINT BASE WASH




DP REFERENCE IMAGES



ADD GRINDING TO POCKET OPENINGS AND HEM



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STYLE	JG44D900RD
COLORWAY NICKNAME:	ECRU
WASH/COLOR REF:	SAHARA WIND 658-270
DESTRUCTION:	
SKETCH:	

THREAD AND METAL TRIMS

VENDOR - PLEASE SEE 1PLM FOR THREAD AND
METAL TRIMS DIRECTION

WASH REFERENCE

REFERENCE FOR WASH AFFECT &
TRIMS/THREAD

PIGMENT GARMENT DYE



BASE COLOR



658-270
SAHARA
WIND