



Season: Levi's S3 2025
Female Bottoms
Product Code: A1965

Source: A1965 - - ORIT EMBILIPITIYA 3449 Create Date: 19-Sep-24
LK
Specification: S3 2025 - A1965 - HIGH WAISTED Specification Status: CS
MOM SHORT - 3449
Consumer Group 2: Regular Fabric:
Brand Hierarchy: RT Standard Pattern: See Measurement Set

Product Sub Cat 1: Shorts

Product Dev. Center: Global

Core or Seasonal?: Lumley, Jessica

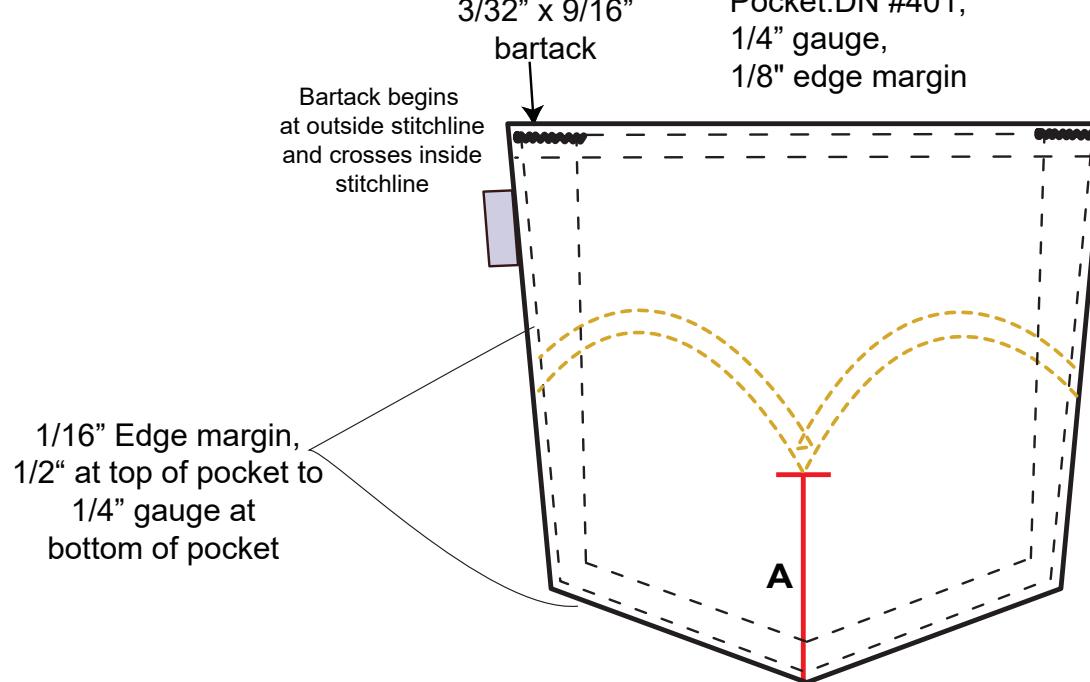
Colorway Codes: A1965-0000, A1965-0001 PDS: LEE, Megan



Season: Levi's S3 2025
Female Bottoms
Product Code: A1965

Source: A1965 - - ORIT EMBILIPITIYA 3449 Create Date: 19-Sep-24
LK
Specification: S3 2025 - A1965 - HIGH WAISTED Specification Status: CS
MOM SHORT - 3449
Consumer Group 2: Regular Fabric:
Brand Hierarchy: RT Standard Pattern: See Measurement Set

BACK POCKET



SEW ARCUATE:
SN #301 lockstitch
(See template)
Cross stitch at the Diamond
is a solid
stitchline and remains
inside the diamond by 1/32"

QUALITY POINTS:		
- NO SKIPPED STITCHES OR BREAKS FOR MANUAL SET.		
- ONE OVERLAPPED STITCH IS ALLOWED FOR AUTO SET.		
STITCH MUST FALL IN EXACT STITCHLINE.		
- NO STITCHING RUNOFF OF POCKET ALLOWED		

SIZE	POSITION	(A) POSITION
23-25	2X SMALL	2"
26-28	X SMALL	2 1/8"
29-31	SMALL	2 1/4"
32-35	MEDIUM	2 3/8"

ARCUATE PLACEMENT AFTER WASH



Season: Levi's S3 2025
Female Bottoms
Product Code: A1965

Source:

A1965 - - ORIT EMBILIPITIYA 3449 Create Date:
LK

19-Sep-24

Specification:

S3 2025 - A1965 - HIGH WAISTED
MOM SHORT - 3449

Specification Status: CS

Consumer Group 2:

Regular

Fabric:

Brand Hierarchy:

RT Standard

Pattern:

See Measurement Set



CONSTRUCTION EXCEPTION:

- For PC9s with FA166094:
 - Add Fusible to fly
 - 12 SPI safety stitch (516)
 - 14 SPI 4 thread overlock (514)

SIDE BACK BELT
LOOPS PLACED
1" AWAY FROM SS

FOLLOW SEALER FOR HEM TREATMENT - FOR RAW HEMS ADD 3-4 BACK STITCHES (#301) ON INSEAM AND SIDESEAM TO SECURE

WAISTBAND WIDTH: <u>1 5/8"</u> <input checked="" type="checkbox"/> STD FOLDER	BELT LOOPS # <u>5</u> W: <u>1/2"</u> L: <u>2 3/4"</u> <input checked="" type="checkbox"/> COVERST 2N <u>1 1/4"</u> gg	FLY WIDTH TO INSIDE NEEDLE <u>1 1/4"</u> EDGE MARGIN <u>1/8"</u> <input checked="" type="checkbox"/> ZIP <input type="checkbox"/> BTN FLY	FRONT POCKETS MARGIN <u>1/8"</u> GAUGE <u>1/4"</u> <input type="checkbox"/> SNDL TPST <input checked="" type="checkbox"/> 2NDL TPST <input type="checkbox"/> 3NDL TPST	SIDESEAM <input checked="" type="checkbox"/> SAFETY (TIER 3) <input checked="" type="checkbox"/> CORD ST FIN <u>7"</u> <input type="checkbox"/> SNDL TPST <input type="checkbox"/> 2NDL TPST 1/16" EM back tack 2-3 stitches	INSEAM <input checked="" type="checkbox"/> SAFETY <input type="checkbox"/> FELLED <input checked="" type="checkbox"/> SNDL TPST <input type="checkbox"/> 2NDL TPST <input type="checkbox"/> 3NDL TPST	RISER <input type="checkbox"/> SAFETY <input checked="" type="checkbox"/> FELLED <input type="checkbox"/> SNDL TPST <input checked="" type="checkbox"/> 2NDL TPST <input type="checkbox"/> 3NDL TPST	SEAT SEAM <input type="checkbox"/> SAFETY <input checked="" type="checkbox"/> FELLED <input type="checkbox"/> SNDL TPST <input checked="" type="checkbox"/> 2NDL TPST <input type="checkbox"/> 3NDL TPST	BOTTOM HEM <input checked="" type="checkbox"/> 3/8" JEAN HEM FOLLOW SEALER FOR HEM TREATMENT
---	--	---	---	--	--	---	---	---



Season: Levi's S3 2025
Product Code: A1965

Source:	A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date:	19-Sep-24
Specification:	S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status:	CS
Consumer Group 2:	Regular	Fabric:	
Brand Hierarchy:	RT Standard	Pattern:	See Measurement Set



A1965 HIGH WAISTED MOM SHORT

*FOR CONSTRUCTION DETAILS NOT CALLED OUT IN THIS TECH PACK, PLEASE REFER TO BELOW LATEST DOCUMENTS IN SUPPLIER PORTAL:

- *[GBL-WOMENS STANDARD CONSTRUCTION MANUAL](#)
- *[GBL WOMEN'S STANDARD TEMPLATES - BOYFRIEND](#)
- *[GBL-WOMENS THREAD GUIDE - BOYFRIEND](#)

COMFORT CHAINSTITCH MUST BE USED IN WAISTBAND OPERATION FOR ALL PC9'S. METHOD MUST FOLLOW AS SUBMITTED IN VENDOR MOCK-UPS.

PLS NOTE: SHAPE AND FORMAT OF CHAINSTITCH WILL BE FLATTER, BUT NOT LOOSER.

TIER 2 PC9 LABELS: PLEASE SEE CONSTRUCTION MANUAL IN SUPPLIER PORTAL FOR MOST CURRENT LABEL PLACEMENT AND CONSTRUCTION.



APS & SSS SIZE REQUIREMENTS

APS = 27

SSS = 23, 25, 27, 29, 32, 34



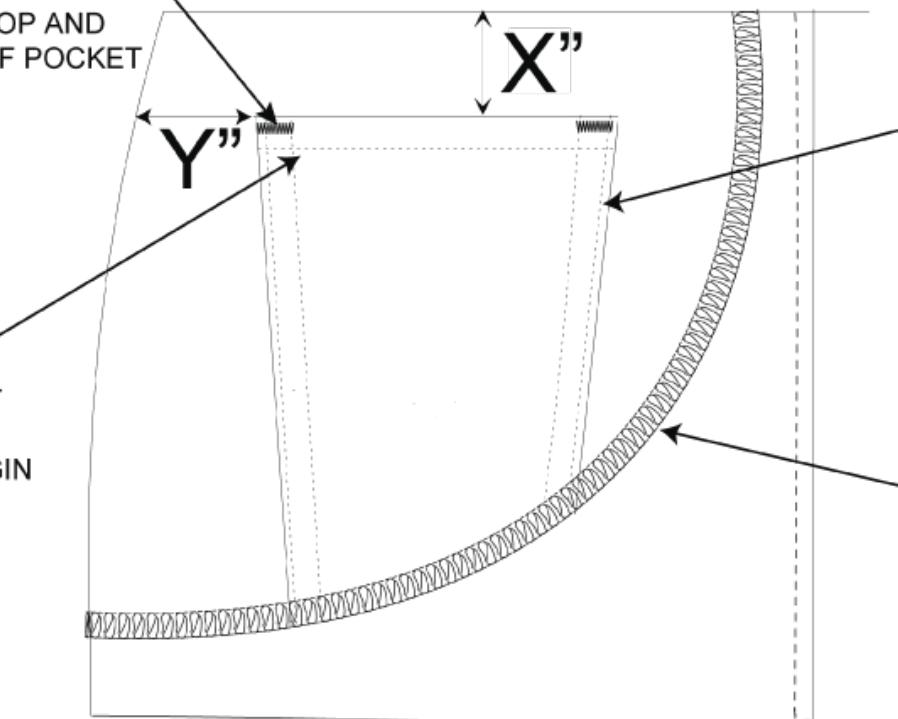
Season: Levi's S3 2025
Product Code: A1965

Source:	A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date:	19-Sep-24
Specification:	S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status:	CS
Consumer Group 2:	Regular	Fabric:	
Brand Hierarchy:	RT Standard	Pattern:	See Measurement Set

BARTACKS:

ONE AT EACH SIDE OF
WATCH POCKET HEM
1/16" FROM TOP AND
SIDE EDGE OF POCKET

FOLDER HEM:
WATCH POCKET
HEM IS SN #401
1/4" EDGE MARGIN

***SET WATCH POCKET**

to facing: SN #301, 2 Rows,
1/4" gauge, 1/16" edge margin.

*Watch pocket is not stitched
through pocketing.

SET FACING TO
POCKETING WITH
408 COVERSTITCH
1/4" GG, 1/16" MARGIN

WATCH POCKET PLACEMENT

X = 3/4" Finished

Y = 5/8" Finished

***POCKET BAG CONSTRUCTION: FOLLOW GLOBAL BOYFRIEND**



Season: Levi's S3 2025
Product Code: A1965

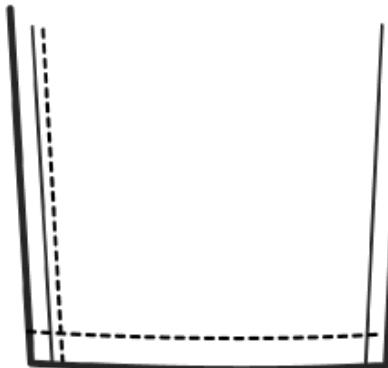
Source:	A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date:	19-Sep-24
Specification:	S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status:	CS
Consumer Group 2:	Regular	Fabric:	
Brand Hierarchy:	RT Standard	Pattern:	See Measurement Set

FOR STYLES WITH RELEASED HEM DETAIL:

FOR CONSTRUCTION ONLY
FOLLOW APPROVED SEALER FOR EXECUTION

BEFORE WASH

- BACK TACK 3-4 STITCHES AT SIDE SEAM AND INSEAM AT BOTTOM OPENING BEFORE FOLD
- SN CHAINSTITCH FOLDER HEM



AFTER WASH

- HEM IS RELEASED AFTER WASH.
- RELEASED HEM SHOULD FINISH AS TICKET INSEAM



	Season: Levi's S3 2025 Female Bottoms	Source: A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date: 19-Sep-24
Product Code: A1965	Specification: S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status: CS	
	Consumer Group 2: Regular Brand Hierarchy: RT Standard	Fabric:	Pattern: See Measurement Set

Measurement Set: 001 : H122 PATTERN YIELD JRA1965-001-B (PSK NON STR)		Sample Size*: 27											UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35	
*FIT	HIGH WAISTED MOM SHORT - *H1'22*																
PATT#	JRA1965-001-B																
BDY	DEMI CURVE REG																
SHRINK*	Pattern developed on BLACK PEONY 18-S3163 (PSK NON-STR)																
INFO*	Pattern is center balanced. Pattern is graded																
GR-REF	Sample size 27																
CUTINF	WB CUT ON STRAIGHT																
WAS	WAIST (Straight)	1/2	1/2	26	27	28	29	30	31	32	33	34 1/2	36	37 1/2	39 1/2	41 1/2	
HHW1	HIGH HIP (4" from bottom of WB)	1/2	1/2	31 7/8	32 7/8	33 7/8	34 7/8	35 7/8	36 7/8	37 7/8	38 7/8	40 3/8	41 7/8	43 3/8	45 3/8	47 3/8	
LHWF1	LOW HIP (8" from bottom of WB)	1/2	1/2	37	38	39	40	41	42	43	44	45 1/2	47	48 1/2	50 1/2	52 1/2	
LOBT1-g-x	LEG OPENING/BOTTOM - SHORT	1/2	1/2	24 1/2	25 1/8	25 3/4	26 3/8	27	27 5/8	28 1/4	29	29 7/8	30 3/4	31 3/4	32 7/8	34	
INS1	INSEAM	1/2	1/2	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	
FRS1	FRONT RISE	1/4	1/4	11 7/8	12 1/8	12 3/8	12 5/8	12 7/8	13 1/8	13 3/8	13 5/8	13 7/8	14 1/8	14 3/8	14 5/8	14 7/8	
BRS1	BACK RISE	1/2	1/4	15 1/2	15 3/4	16	16 1/4	16 1/2	16 3/4	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8	19 1/4	
ZIPO1	ZIP FLY OPENING	1/8	1/8	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4	6 1/2	6 3/4	6 3/4	7	
PKW1-P	BACK POCKET Top Width	1/8	1/8	5 5/8	5 5/8	5 7/8	5 7/8	6 1/8	6 1/8	6 3/8	6 3/8	6 3/8	6 5/8	6 5/8	6 7/8		
PKBW1-P	BACK POCKET Bottom Width	1/8	1/8	4 5/8	4 5/8	4 7/8	4 7/8	5 1/8	5 1/8	5 3/8	5 3/8	5 3/8	5 5/8	5 5/8	5 7/8		
PKCL1-P	BACK POCKET Center Length	1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	6 3/4	7	7	7	7 1/4	
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 1/4	3 3/4	3 3/4	3 3/4	4 1/4	4 1/4	4 1/4	4 5/8	4 5/8	5	5	5		

	Season: Levi's S3 2025 Female Bottoms	Source: A1965 - - ORIT EMBILIPITIYA 3449 Create Date: 19-Sep-24 LK
Product Code: A1965	Specification: S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status: CS
	Consumer Group 2: Regular	Fabric:
	Brand Hierarchy: RT Standard	Pattern: See Measurement Set

Measurement Set: 001 : H122 PATTERN YIELD JRA1965-001-B (PSK NON STR)		Sample Size*: 27										UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
FPKL1	FRONT POCKET LENGTH along sideseam	1/8	1/8	3	3	3	3	3	3	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4
WPW1	WATCH POCKET Top Width	1/8	1/8	2 1/4	2 5/8	2 5/8	2 5/8	3	3	3	3 3/8	3 3/8	3 3/8	3 3/4	3 3/4	3 3/4
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	3	3	3	3	3	3	3	3	3	3	3	3	3
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8

	Season: Levi's S3 2025 Female Bottoms	Source: A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date: 19-Sep-24
Product Code: A1965	Specification: S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status: CS	
	Consumer Group 2: Regular Brand Hierarchy: RT Standard	Fabric:	Pattern: See Measurement Set

Measurement Set: 002 : H122 AFTER WASH JRA1965-001-B (PSK NON-STR)		Sample Size*: 27												UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35		
*FIT	HIGH WAISTED MOM SHORT - *H1'22*																	
PATT#	JRA1965-001-B																	
BDY	DEMI CURVE REG																	
SHRINK*	Pattern developed on BLACK PEONY 18-S3163 (PSK NON-STR)																	
INFO*	Pattern is center balanced. Pattern is graded																	
GR-REF	Sample size 27																	
CUTINF	WB CUT ON STRAIGHT																	
WAS	WAIST (Straight)	1/2	1/2	25 1/4	26 1/4	27 1/4	28 1/4	29 1/4	30 1/4	31 1/4	32 1/4	33 3/4	35 1/4	36 3/4	38 3/4	40 3/4		
HHW1	HIGH HIP (4" from bottom of WB)	1/2	1/2	30 7/8	31 7/8	32 7/8	33 7/8	34 7/8	35 7/8	36 7/8	37 7/8	39 3/8	40 7/8	42 3/8	44 3/8	46 3/8		
LHWF1	LOW HIP (8" from bottom of WB)	1/2	1/2	36	37	38	39	40	41	42	43	44 1/2	46	47 1/2	49 1/2	51 1/2		
LOBT1-g-x	LEG OPENING/BOTTOM - SHORT	1/2	1/2	23 3/4	24 3/8	25	25 5/8	26 1/4	26 7/8	27 1/2	28 1/4	29 1/8	30	31	32 1/8	33 1/4		
INS1	INSEAM	1/2	1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2		
FRS1	FRONT RISE	1/4	1/4	11 3/4	12	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4		
BRS1	BACK RISE	1/2	1/4	15 1/8	15 3/8	15 5/8	15 7/8	16 1/8	16 3/8	16 5/8	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8		
ZIPO1	ZIP FLY OPENING	1/8	1/8	5	5 1/4	5 1/4	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/2	6 3/4	6 3/4		
PKW1-P	BACK POCKET Top Width	1/8	1/8	5 1/2	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 3/4		
PKBW1-P	BACK POCKET Bottom Width	1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/4	5 1/2	5 1/2	5 1/2	5 3/4		
PKCL1-P	BACK POCKET Center Length	1/8	1/8	5 7/8	5 7/8	6 1/8	6 1/8	6 3/8	6 3/8	6 5/8	6 5/8	6 5/8	6 7/8	6 7/8	6 7/8	7 1/8		
BPV3	BACK POCKET POSITION Down from riser seam at SS (A)	1/8	1/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8		

	Season: Levi's S3 2025 Female Bottoms	Source: A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date: 19-Sep-24
Product Code: A1965	Specification: S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status: CS	
	Consumer Group 2: Regular Brand Hierarchy: RT Standard	Fabric:	Pattern: See Measurement Set

Measurement Set: 002 : H122 AFTER WASH JRA1965- 001-B (PSK NON-STR)		Sample Size*: 27										UOM: Fractional in				
POM ID	POM Description	Tol (+)	Tol (-)	23	24	25	26	27	28	29	30	31	32	33	34	35
BPV2	BACK POCKET POSITION Down from riser seam at CB (B)	1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
BPCB1-2	BACK POCKET PLACEMENT from Center Back (C)	1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/4	1 1/4	1 3/8	1 3/8	1 3/8	1 1/2	1 1/2	1 1/2	1 5/8
FPKW1	FRONT POCKET WIDTH Along Waist	1/8	1/8	3 1/8	3 5/8	3 5/8	3 5/8	4 1/8	4 1/8	4 1/8	4 1/2	4 1/2	4 1/2	4 7/8	4 7/8	4 7/8
FPKL1	FRONT POCKET LENGTH along sideseam	1/8	1/8	3	3	3	3	3	3	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4
WPW1	WATCH POCKET Top Width	1/8	1/8	2 1/4	2 5/8	2 5/8	2 5/8	3	3	3	3 3/8	3 3/8	3 3/8	3 3/4	3 3/4	3 3/4
RHCB2	RISER HEIGHT at Center Back (Women's)	0	0	3	3	3	3	3	3	3	3	3	3	3	3	3
RHSS2	RISER HEIGHT at Sideseam (Women's)	0	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8



Season: Levi's S3 2025
Female Bottoms
Product Code: A1965

Source:	A1965 - - ORIT EMBILIPITIYA 3449 LK	Create Date:	19-Sep-24
Specification:	S3 2025 - A1965 - HIGH WAISTED MOM SHORT - 3449	Specification Status:	CS
Consumer Group 2:	Regular	Fabric:	
Brand Hierarchy:	RT Standard	Pattern:	See Measurement Set

Date	Comment	User
------	---------	------