|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **球形封头插入式接管开孔补强计算** | | | | | | | 计算单位 | |  | | | | | | | |
| 管口符号： | | **$$001** | 接管规格： | | | **$$002** | | | | 计算方法：NB/T 47003.1-2009等面积补强法, 单孔 | | | | | | |
| **计 算 条 件** | | | | | | | | | **简 图** | | | | | | | |
| 设计压力, Pd | | | | | MPa | | **$$003** | | $09  $10  $15  $16  $18  $17  $19 | | | | | | | |
| 设计温度, t | | | | | °C | | **$$004** | |
| 静压力, Ps | | | | | MPa | | **$$005** | |
| 压力试验类型 | | | | | **$$006** | | | |
| 封 头 | 材料标准号 | | | | **$$007** | | | |
| 材料牌号/名称 | | | | **$$008** | | | |
| 内直径, Dsi | | | | mm | | **$$009** | |
| 开孔处名义厚度, δsn | | | | mm | | **$$010** | |
| 腐蚀裕量, Cs2 | | | | mm | | **$$011** | |
| 焊接接头系数, φs | | | | / | | **$$012** | |
| 接 管 | 材料标准号 | | | | **$$013** | | | |
| 材料牌号/名称 | | | | **$$014** | | | |
| 外直径, dpo | | | | mm | | **$$015** | |
| 名义厚度, δpn | | | | mm | | **$$016** | |
| 实际外伸高度, hpo | | | | mm | | **$$017** | |
| 实际内伸高度, hpi | | | | mm | | **$$018** | |
| 中心线与封头开孔  中心点法线夹角, α | | | | ° | | **$$019** | |
| 腐蚀裕量, Cp2 | | | | mm | | **$$020** | |
| 焊接接头系数, φp | | | | / | | **$$021** | |
| 焊缝金属截面积, A3 | | | | | mm2 | | **$$027** | |
| 实际补强范围, Bs | | | | | mm | | **$$028** | |
| **材 料 特 性** | | | | | | | | | | | | | | | | |
| 球 壳 | 密度, ρs | | | | kg/m³ | | **$$029** | | 接 管 | | 密度, ρp | | | | kg/m³ | **$$037** |
| 材料负偏差, Cs1 | | | | mm | | **$$030** | | 材料负偏差, Cp1 | | | | mm | **$$038** |
| 试验屈服点, RseL | | | | MPa | | **$$031** | | 试验屈服点, RpeL | | | | MPa | **$$039** |
| 设计温度许用应力, [σ]st | | | | MPa | | **$$032** | | 设计温度许用应力, [σ]pt | | | | MPa | **$$040** |
| 试验温度许用应力, [σ]s | | | | MPa | | **$$033** | | 试验温度许用应力, [σ]p | | | | MPa | **$$041** |
| **过 程 参 数** | | | | | | | | | | | | | | | | |
| 计算压力, Pc | | | | | MPa | | Pc = Pd + Ps | | | | | | | | | **$$044** |
| 球壳 | 厚度附加量, Cs | | | | mm | | Cs = Cs1 + Cs2 | | | | | | | | | **$$045** |
| 有效厚度, δse | | | | mm | |  | | | | | | | | | **$$046** |
| 接 管 | 厚度附加量, Cp | | | | mm | | Cp = Cp1 + Cp2 | | | | | | | | | **$$047** |
| 有效厚度, δpe | | | | mm | |  | | | | | | | | | **$$048** |
| 接管计算内直径, dpc | | | | mm | |  | | | | | | | | | **$$049** |
| 开孔长轴长度, a | | | | mm | |  | | | | | | | | | **$$050** |
| 开孔短轴长度, b | | | | mm | |  | | | | | | | | | **$$051** |
| 开孔长短轴之比, k | | | | / | |  | | | | | | | | | **$$052** |
| 开孔直径, dop | | | | mm | |  | | | | | | | | | **$$053** |
| 材料强度削弱系数, fp | | | | / | |  | | | | | | | | | **$$054** |
| **内 压 强 度 计 算 及 校 核** | | | | | | | | | | | | | | | | |
| 球 壳 | 计算厚度, δsc | | | | mm | |  | | | | | | | | | **$$058** |
| 设计厚度, δsd | | | | mm | | δsd = δsc + Cs2 | | | | | | | | | **$$059** |
| 厚度校核 | | | | / | | δsn ≥ δsd + Cs1 | | | | | | | | | **$$060** |
| 接 管 | 计算厚度, δpc | | | | mm | |  | | | | | | | | | **$$061** |
| 设计厚度, δpd | | | | mm | | δpd = δpc + Cp2 | | | | | | | | | **$$062** |
| 厚度校核 | | | | / | | δpn ≥ δpd + Cp1 | | | | | | | | | **$$063** |
| **开 孔 补 强 计 算 及 校 核** | | | | | | | | | | | | | | | | |
| 所需补强面积, A | | | | mm2 | | |  | | | | | | | | | **$$064** |
| 球壳 | 有效补强宽度, B | | | | mm | |  | | | | | | | | | **$$065** |
| 多余面积, A1 | | | | mm2 | |  | | | | | | | | | **$$066** |
| 接 管 | 有效外伸补强高度, hp1 | | | | mm | |  | | | | | | | | | **$$067** |
| 有效内伸补强高度, hp2 | | | | mm | |  | | | | | | | | | **$$068** |
| 多余面积, A2 | | | | mm2 | |  | | | | | | | | | **$$069** |
| 实际补强面积, Ae | | | | | mm2 | |  | | | | | | | | | **$$072** |
| 补强面积校核 | | | | | / | |  | | | | | | | | | **$$073** |
| **压 力 试 验** | | | | | | | | | | | | | | | | |
| 系数, η | | | | | / | |  | | | | | | | | | **$$074** |
| 球壳试验压力, PsT | | | | | MPa | | PsT = max{η×Pd×[σ]s/[σ]st, 0.05} | | | | | | | | | **$$075** |
| 接管试验压力, PpT | | | | | MPa | | PpT = max{η×Pd×[σ]p/[σ]pt, 0.05} | | | | | | | | | **$$076** |
| 取用试验压力, PT | | | | | MPa | |  | | | | | | | | | **$$077** |
| **MAWP** | | | | | | | | | | | | | | | | |
| 球壳MAWPs | | | | | MPa | |  | | | | | | | | | **$$078** |
| 接管MAWPp | | | | | MPa | |  | | | | | | | | | **$$079** |
| 开孔补强MAWPr | | | | | MPa | | A1 | A2 | | | | A3 | A | Ae | | **$$086** |
| **$$080** | **$$081** | | | | **$$082** | **$$084** | **$$085** | |
| 取用MAWP | | | | | MPa | |  | | | | | | | | | **$$087** |