# **SIEMENS**

### **Technical Instructions**

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### 7MF15654 Series

### Pressure Transmitter, PSIG Range for Sensing Liquid/Gas



Description	The 7MF15654 Series Pressure Transmitters measure the gauge pressure of aggressive and non-aggressive gases as well as the level of liquids and vapors.	
Features	<ul><li>High measuring accuracy</li><li>Sturdy stainless steel housing</li></ul>	
	For aggressive and non-aggressive media	
	Measures the pressure of liquids, gases and vapor	

### Temperature-compensated measuring cell

Compact design

### **Application**

The 7MF15654 Series Pressure Transmitters are mainly used in the U.S. market for the following industrial areas:

- · Chemical industry
- Pharmaceutical industry
- Food industry
- Mechanical engineering
- Water supply

### **Product Numbers**

Table 1.

Product Number	Description
7MF15654 <u>XX</u> 005EA1	Sensor, Liquid/Gas, 4 to 20 mA
7MF15654 <u>XX</u> 105EA1	Sensor, Liquid/Gas, 0 to 10 Vdc
XX = BB	0 to 15 PSI
BE	0 to 30 PSI
BF	0 to 60 PSI
BG	0 to 100 PSI
CA	0 to 150 PSI
СВ	0 to 200 PSI
CD	0 to 300 PSI

#### Design

The design of the pressure transmitter is dependent on the measuring range.

## Measuring range <1 bar (<14.5 psi)

The main components of the pressure transmitter are:

- Stainless steel housing with piezo-resistive silicon measuring cell (with stainless steel diaphragm, temperature-compensated) and electronics module.
- Stainless steel process connection 1/4 18 NPT Straight.
- Electrical connection is made to DIN 43650 with the cable inlet 1/2 14 Taper.

Pressure transmitters with a nominal range < 1 bar g (< 14.5 psi g) are available with or without explosion protection.

# Measuring range ≥ 1 bar (> 14.5 psi)

The main components of the pressure transmitter are:

- Stainless steel housing with ceramic measuring cell and electronics module. The temperature-compensated ceramic measuring cell has a thin-film strain gauge which is mounted on a ceramic diaphragm. The ceramic diaphragm can also be used for aggressive media.
- Stainless steel process connection 1/4 18 NPT Straight.

Electrical connection is made to DIN 43650 with the cable inlet 1/2 – 14 Taper.

Pressure transmitters with a nominal range  $\geq$  1 bar g ( $\geq$ 14.5 psi g) are available with or without explosion protection.

#### **Function**

The pressure transmitter measures the gauge pressure as well as the level of liquids and gases.

#### **Mode of Operation**

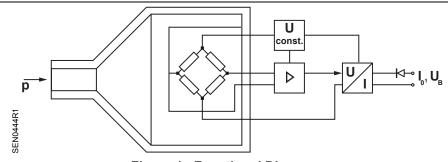


Figure 1. Functional Diagram.

The mode of operation of the pressure transmitter is dependent on the measuring range.

# Measuring range <1 bar (<14.5 psi)

The silicon measuring cell of the pressure transmitter has a piezo-resistive bridge to which the operating pressure is transmitted through silicone oil and a stainless steel diaphragm.

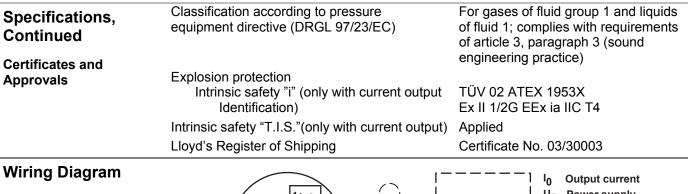
The measuring cell output voltage is fed to an amplifier and converted into a 4 to 20 mA output current.

The output is linearly proportional to the input pressure.

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Measuring range ≥1 bar (≥14.5 psi)	The thin-film measuring cell has a thin-film re pressure p is transmitted through a ceramic d		
	The measuring cell output voltage is converted	ed by an amplifier into an output current.	
	The output is linearly proportional to the input pressure.		
Specifications	Measuring range <1 bar (<14.5 psi)	Piezo-resistive	
Mode or Operation	Measuring range ≥1 bar (≤14.5 psi)	Thin-film strain gauge	
Input Media Range	Measured variable	Gauge pressure	
	Measured range Pressure	0 to 300 psi g (0 to 21 bar g)	
Output Signal	Current output signal Voltage output signal	4 to 20 mA 0 to 10 Vdc	
Accuracy		To EN 60770-1	
	Error in measurement (at 77°F [25°C]), including conformity error, hysteresis and repeatability	0.25% of full-scale value – typical	
	Response time T <sub>99</sub>	< 0.1 second	
	Long-term drift Start of scale Full-scale value	0.25% of full scale value/year 0.25% of full scale value/year	
	Influence of ambient temperature Start of scale Full-scale value	0.25%/10 K of full-scale value 0.25%/10 K of full-scale value	
Rated Operating Conditions	Process temperature	-22°F to 248°F (-30°C to 120°C)	
	Ambient temperature	-13°F to 185°F (-25°C to 84°F)	
	Storage temperature	-58°F to 212°F (-50°C to 100°C)	
	Degree of protection to EN60529	IP65	
Design	Weight Wetted parts materials: Measuring cell	≈ 0.55 lb (≈ 0.25 kg)	
	Measuring range < 1 bar (< 14.5 psi)  Measuring range ≥ 1 bar (≥ 14.5 psi)	Stainless steel, 1.456 1/316Ti $Al_2O_3 - 96\%$	
	Process connection	Stainless steel, mat. No. 1.4571/316Ti	
	Gasket	Viton	
Input Power Supply <i>U</i> <sub>H</sub>	Terminal voltage on pressure transmitter For current output	10 to 36 Vdc	

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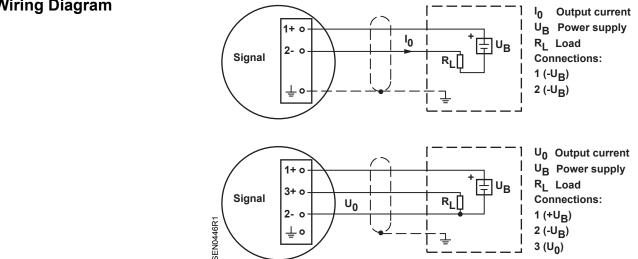


Figure 2. Wiring Diagram with Current Output (Top) and Voltage Output (Bottom).

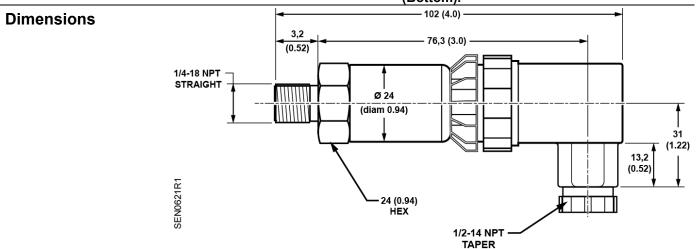


Figure 3. Dimensions in Millimeters (Inches).

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