SIEMENS

BACnet ATEC Controller
VAV - with Hot Water Heat, Application 6633

Application Note

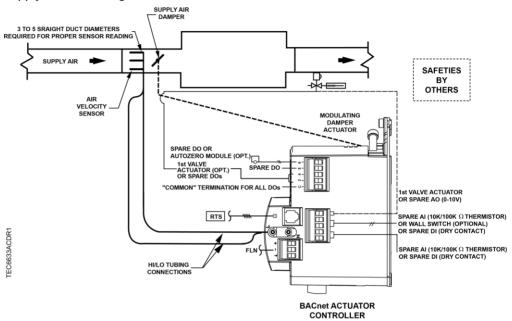
Table of Contents

Overview	5
BACnet	7
Hardware Inputs	7
Room Unit Identification	7
Hardware Outputs	8
Ordering Notes	8
Sequence of Operation	9
Control Temperature Setpoints	9
CTL STPT Using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)	9
CTL STPT Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)	10
CTL STPT Using Standard/Absolute Mode (Analog or Digital Room Unit)	10
CTL STPT Using Warmer/Cooler Mode (Analog Room Unit Only)	11
Heating/Cooling Switchover	11
Heating/Cooling Switchover using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)	12
Heating/Cooling Switchover Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)	12
Heating/Cooling Switchover Using Standard/Absolute Mode (Analog Room Unit)	13
Heating/Cooling Switchover Using Warmer/Cooler Mode (Analog Room Unit) 13
Room Temperature, Room Temperature Offset and CTL TEMP	14
Day and Night Modes	14
Night Mode Override Switch	14
Ventilation Demand Minimum	15
Night Flow Minimum	15
Control Loops	15
Hot Water Coil – Terminal Unit	18
Hot Water Coil - Configurable Output	18
Sequencing Logic	18
Calibration	
Room Unit Operation	21
Sensor Select	21
Room CO2	22
Room RH	22
Room DEW POINT	22
Auto Discovery	22
Auto Addressing	22
PPCL STATUS	22

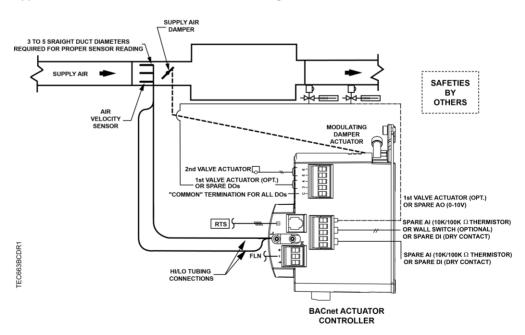
Application 6633 Point Database	28
Wiring Diagram	26
Application Notes	25
Performing the Automated Fault Detection and Diagnostics	23
Fail Mode Operation	22

Overview

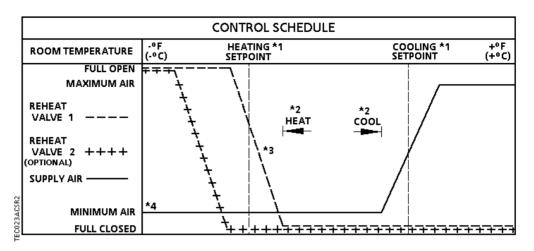
In Application 6633, the controller modulates the supply air damper of the terminal box for cooling and controls a hot water valve (or valves) for heating. When in heating, the terminal box either maintains minimum airflow or modulates the supply air damper. In order for the terminal box to work properly, the central air-handling unit must provide supply air for cooling.



Application 6633 with Hot Water Heat Control Diagram.



Application 6633 with Two Valves Control Diagram.

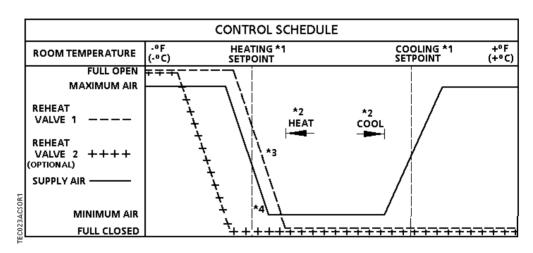


Application 6633 Hot Water Heat Control Schedule.



NOTES:

- 1. See Control Temperature Setpoints.
- 2. See Heating/Cooling Switchover.
- 3. One or two reheat valves are modulated.
- 4. *(Optional)* The airflow is shown at a minimum flow in the entire heating mode (default setting, with FLOW START and FLOW END = 0). The airflow can operate sequenced, parallel, or overlapping with electric coil. See *Sequencing Logic*.



Application 6633 with Hot Water Heat and Modulating Damper (Heating Mode) Control Schedule.



NOTES:

- 1. See Control Temperature Setpoints.
- 2. See Heating/Cooling Switchover.
- 3. One or two stages modulating heating coil.
- 4. *(Optional)* The airflow is shown with modulating airflow in the heating mode. (Default setting must be changed.) The airflow can operate sequenced, parallel, or overlapping with the electric reheat. See *Sequencing Logic*.

BACnet

The controller communicates using BACnet MS/TP protocol for open communications on BACnet MS/TP networks.

Product	Supported BIBBs	BIBB Name			
BTEC/PTEC	DS-RP-B B	Data Sharing-Read Property-B			
	DS-RPM-B	Data Sharing-Read Property Multiple-B			
	DS-WP-B	Data Sharing-Write Property-B			
	DM-DDB-B	Device Management-Dynamic Device Binding-B			
	DM-DOB-B	Device Management-Dynamic Object Binding-B			
	DM-DCC-B	Device Management-Device Communication Control-B			
	DM-RD-B	Device Management-Reinitialize Device-B			
	DM-BR-B	Device Management-Backup and Restore-B			
	DM-OCD-B	Device Management-Object Creation and Deletion-B			
	CPT	Confirmed Private Transfer (Auto Discovery)			
	UPT	Unconfirmed Private Transfer			

Hardware Inputs

Analog

- Room temperature sensor
- (Optional) Room temperature setpoint dial
- Spare sensor (two temperature) (100K or 10K Ω selectable thermistor) or Digital Input

Digital

- (Optional) Night mode override
- (Optional) Wall switch



NOTE:

Digital Room Units (Firmware Revision 26 and later) will update their controlled inputs without putting them Out Of Service. However, a command from an external source through the digital room unit will put the associated BACnet Input point Out Of Service.

Room Unit Identification

- For Analog Room Units (Series 1000) The revision number is visually identified by its case.
- For Digital Room Units (Series 200/2300 Firmware Revision 25 or earlier) The
 revision number displays for 5 seconds when the room unit is first powered up.
 These room units will display laptop when a laptop is connected and will no
 longer update room temperature sensor values.

For Digital Room Units (Series 2200/2300 Firmware Revision 26 and later) – The
revision number displays for 5 seconds when the room unit is first powered up or
when a laptop is disconnected. These room units will continue to display and
update the room temperature sensor values when a laptop is connected.

Hardware Outputs

Analog

- Valve actuator or spare Analog Output (0-10V)
- First hot water valve actuator (configurable) or spare Analog Output (0-10V)

Digital

- Damper actuator (internal)
- First valve actuator (DO 3/DO 4 configurable)
- Second valve actuator (DO 5/DO 6 optional) or spare DO

OR

• (Optional) Autozero Module (DO 6)

Ordering Notes

550-430PA BACnet Actuating Terminal Equipment Controller (ATEC) 44 lb-in. (5 Nm)
550-431PA BACnet Actuating Terminal Equipment Controller (ATEC) 88 lb-in (10 Nm)

Sequence of Operation

Control Temperature Setpoints

CTL STPT is Overridden

If CTL STPT is overridden, that value is used regardless of any other settings. This disables the setpoint deadband feature.

CTL STPT in Night Mode

The controller is in Night mode if DAY.NGT = NGT and NGT OVRD = NGT.

When the controller is in Night mode, CTL STPT holds the value of NGT CLG STPT or NGT HTG STPT depending on the value of HEAT.COOL. When the controller is in Night mode, the value of RM STPT DIAL is ignored.

CTL STPT in Day Mode

The controller is in Day mode if DAY.NGT = DAY or NGT OVRD = DAY.

Without setpoint dial:

When the controller is in Day mode and STPT DIAL = NO, CTL STPT holds the value of DAY CLG STPT or DAY HTG STPT, depending on the value of HEAT.COOL.

With setpoint dial:

When the controller is in Day mode and STPT DIAL = YES, CTL STPT holds a value based on RM STPT DIAL, depending on your room unit model/revision.

The following sections describe the value of CTL STPT based on room unit type and configuration:

- CTL STPT using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)
- CTL STPT using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)
- CTL STPT using Standard/Absolute Mode (Analog or Digital Room Unit)
- CTL STPT using Warmer/Cooler Mode (Analog Room Unit Only)



NOTE:

If RM STPT DIAL is failed, it maintains the last known value.

CTL STPT Using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)

Digital Room Unit (2200/2300 Series Firmware Revision 26 and later)

For all new digital room units, the value displayed and reported by the room unit is linked to the current heat/cool mode. When the mode changes, the value is automatically updated based on the new heat/cool mode.

When STPT SPAN is set to 0, the room setpoint adjustment on the digital room unit functions in a standard mode. The range of the adjustment is based on RM STPT MIN and RM STPT MAX.

CTL STPT is set equal to RM STPT DIAL. The values for RM STPT MIN and RM STPT MAX are applied to limit RM STPT DIAL before it is copied into CTL STPT.

CTL STPT Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)

Digital Room Unit (2200/2300 Series Firmware Revision 26 and later)



NOTE:

The warmer-cooler function is only available with BACnet PTEC controllers (standard 66xx apps).

When STPT SPAN is set to a value > 0, the room setpoint adjustment on the digital room unit functions in a warmer/cooler mode. The range of the adjustment is calculated based on the current DAY CLG STPT or DAY HGT STPT and the STPT SPAN value. This will allow the Room Setpoint Dial to be incremented up or down from these setpoints by STPT SPAN.

CTL STPT is set equal to RM STPT DIAL. The values for RM STPT MIN and RM STPT MAX is applied to limit RM STPT DIAL before it is copied into CTL STPT.

When SPTP SPAN > 0, the minimum and maximum values for RM STPT DIAL are calculated as follows:

- Minimum lowest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT - STPT SPAN
- Maximum highest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT + STPT SPAN

Example in Cooling Mode

If the STPT SPAN is set to 2.0 degrees, and the DAY CLG STPT is 76°F, you can move the room unit setting up or down to adjust the RM STPT DIAL from 74°F to 78°F.

CTL STPT Using Standard/Absolute Mode (Analog or Digital Room Unit)

Analog (Series 1000) or Digital Room Units (Firmware Revision 25 or earlier)



NOTE:

2200/2300 digital room units with Firmware Revision 25 or earlier are only compatible with standard room unit functionality (no warmer/cooler).

When STPT SPAN is set to 0, CLT STPT is set based on the value of the setpoint dial and the setpoint deadband.

The setpoint deadband is the difference between the cooling and heating day setpoints (DAY CLG STPT DAY – HTG STPT). The setpoint deadband can be disabled by setting DAY HTG STPT equal to DAY CLG STPT. When DAY HTG STPT does not equal DAY CLG STPT, a setpoint deadband (or zero energy band) is used.

The following values are used in the calculation of CTL STPT:

- Deadband is the value of the difference between DAY CLG STPT and DAY HTG STPT and is used to establish the current heating and cooling setpoints.
- Deadband = (DAY CLG STPT DAY HTG STPT)

CTL STPT is calculated as follows:

With Deadband disabled:

CTL STPT = RM STPT DIAL

With Deadband enabled in Heat Mode:

CTL STPT = RM STPT DIAL - 0.5 * Deadband

With Deadband enabled in Cool Mode:

CTL STPT = RM STPT DIAL + 0.5 * Deadband

CTL STPT is limited between the value of RM STPT MIN and RM STPT MAX

CTL STPT Using Warmer/Cooler Mode (Analog Room Unit Only)

Analog Room Unit (Series 1000)



NOTE:

The warmer-cooler function for analog room units (Series 1000) use the warmer/cooler scale of units with a warmer/cooler housing.

When SPTP SPAN > 0, the minimum and maximum values for RM STPT DIAL are calculated as follows:

- Minimum lowest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT - STPT SPAN
- Maximum highest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT + STPT SPAN

The full range of the analog room unit slider are mapped to a range of minimum setpoint value to maximum setpoint value.

CTL STPT is set equal to RM STPT DIAL. The values for RM STPT MIN and RM STPT MAX are applied to limit RM STPT DIAL before it is copied into CTL STPT.

Example in Cooling Mode

If the STPT SPAN is set to 2.0 degrees, and the DAY CLG STPT is 76°F, the room unit slider will adjust the cooling setpoint from 74°F to 78°F.

Heating/Cooling Switchover

If the following conditions are met for the length of time set in SWITCH TIME, the controller switches from heating to cooling mode by setting HEAT.COOL to COOL.

- HTG LOOPOUT < SWITCH LIMIT
- CTL TEMP > CTL STPT by at least the value set in SWITCH DBAND
- CTL TEMP > the appropriate cooling setpoint minus SWITCH DBAND

If the following conditions are met for the length of time set in SWITCH TIME, the controller switches from cooling to heating mode by setting HEAT.COOL to HEAT.

- CLG LOOPOUT < SWITCH LIMIT
- CTL TEMP < CTL STPT by at least the value set in SWITCH DBAND
- CTL TEMP < the appropriate heating setpoint minus SWITCH DBAND

When the STPT DIAL = NO, the heating/cooling switchover values are determined by DAY HTG STPT and DAY CLG STPT.

When the STPT DIAL = YES, the following sections describe the values used for the heating/cooling switchover points based on room unit type and configuration.

See the appropriate sections:

- Heating/Cooling Switchover Using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later) [→ 12]
- Heating/Cooling Switchover Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later) [→ 12]
- Heating/Cooling Switchover Using Standard/Absolute Mode (Analog Room Unit)
 [→ 13]
- Heating/Cooling Switchover Using Warmer/Cooler Mode (Analog Room Unit)
 [→ 13]

Heating/Cooling Switchover using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)

Recommended Configuration: Digital Room Units (2200/2300 Series Firmware Revision 26 and later)

For new digital room units, the graphic or actual value displayed and reported by the room unit is linked to the current heat/cool mode. When the mode changes, the value is automatically updated based on the new heat/cool mode.

- When the controller is in cooling mode, the heating switchover setpoint is as follows:
 - Heating switchover point is equal to RM STPT DIAL DAY CLG STPT + DAY HTG STPT
- When the controller is in heating mode, the cooling switchover setpoint is as follows:
 - Cooling switchover point is equal to RM STPT DIAL DAY HTG STPT + DAY CLG STPT

Example

DAY CLG STPT = 74 and DAY HTG STPT = 70

In Cooling mode, when you adjust the setpoint value on the room unit to 76, the heating switchover point will equal 72 - SWITCH DBAND.

Heating switchover point: 76 – 74 + 70 = 72 - SWITCH DBAND

When the room temperature drops below heating switchover point and the switchover conditions are met, the controller switches to heating mode, the new value for the setpoint displays and RM STPT DIAL is 72 degrees.

Heating/Cooling Switchover Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)

Digital Room Unit (2200/2300 Series Firmware Revision 26 and later)

For new digital room units, the graphic or actual value displayed and reported by the room unit is linked to the current heat/cool mode. When the mode changes, the value is automatically updated based on the new heat/cool mode.

The RM STPT DIAL displays the current temperature setpoint based on a plus or minus position or increment that you enter at the room unit.

When SPTP SPAN > 0, the minimum and maximum values for RM STPT DIAL are calculated as follows:

- Minimum lowest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT - STPT SPAN
- Maximum highest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT + STPT SPAN

The heat/cool switchover mechanism is the same as in standard/absolute mode.

- When the controller is in cooling mode, the heating switchover setpoint is as follows:
 - Heating switchover point is equal to RM STPT DIAL DAY CLG STPT + DAY HTG STPT
- When the controller is in heating mode, the cooling switchover setpoint is as follows:
 - Cooling switchover point is equal to RM STPT DIAL DAY HTG STPT + DAY CLG STPT

Heating/Cooling Switchover Using Standard/Absolute Mode (Analog Room Unit)

Analog (Series 1000) or Digital Room Units (Firmware Revision 25 or earlier)

The difference between day heating and day cooling setpoint establishes the separation for heat/cool switchover points (deadband = DAY CLG STPT – DAY HTG STPT).

- When the controller is in Cooling mode, the heating switchover setpoint is as follows:
 - Heating switchover point is equal to RM STPT DIAL 0.5 * the deadband
- When the controller is in Heating mode, the cooling switchover setpoint is as follows:
 - Cooling switchover point is equal to RM STPT DIAL + 0.5 * the deadband

Heating/Cooling Switchover Using Warmer/Cooler Mode (Analog Room Unit)

Analog Room Unit (Series 1000)

The RM STPT DIAL displays the current temperature setpoint based on a plus or minus position or increment that you enter at the room unit.

The amount of offset that can be entered with the analog room unit is limited to a value of minus STPT SPAN to plus STPT SPAN.

- When the controller is in Cooling mode, the heating switchover setpoint is as follows:
 - Heating switchover point is equal to DAY CLG STPT, plus the amount of offset entered
- When the controller is in Heating mode, the cooling switchover setpoint is as follows:
 - Cooling switchover point is equal to DAY HTG STPT, plus the amount of offset entered

Room Temperature, Room Temperature Offset and CTL TEMP

ROOM TEMP is the temperature that is being sensed by the room temperature sensor (RTS).

RMTMP OFFSET (or TEMP OFFSET) is a user-adjustable offset that compensates for deviations between the value of ROOM TEMP and the actual room temperature.

CTL TEMP is the room temperature that is used for control purposes. In other words, the application is trying to maintain CTL TEMP at the control setpoint.

When CTL TEMP is not overridden, CTL TEMP and ROOM TEMP are related by the following equation:

CTL TEMP = ROOM TEMP + RMTMP OFFSET (or TEMP OFFSET)

If CTL TEMP is not overridden then.

- The current value of ROOM TEMP (normal or overridden) determines the value of CTL TEMP.
- If ROOM TEMP has a status of Failed, then the last known good value of ROOM TEMP determines the value of CTL TEMP.

Day and Night Modes

The day/night status of the space is determined by the status of DAY.NGT. The control of this point differs depending on whether the controller is monitoring the status of a wall switch or if the controller is connected to a field panel.

When WALL SWITCH = NO, the controller does not monitor the status of the wall switch, even if one is connected to it. In this case, if the controller is operating standalone, then the controller stays in day mode all the time. If the controller is operating with centralized control (that is, it is connected to a field panel), then the field panel can send an operator or PPCL command to override the status of DAY.NGT.

When a wall switch is physically connected to the termination strip on the controller at AI/DI 4 (see the *Control Diagram* in the Overview section), and WALL SWITCH = YES, the controller monitors the status of AI/DI 4. When the status of AI/DI 4 is ON (the switch is closed), then DAY.NGT is set to DAY indicating that the controller is in Day mode. When the status of AI/DI 4 is OFF (the switch is open), then DAY.NGT is set to NIGHT indicating that the controller is in Night mode.

Night Mode Override Switch

If an override switch is present on the room temperature sensor and a value (in hours) other than zero has been entered into OVRD TIME, pressing the override switch resets the controller to DAY operational mode for the time period that is set in OVRD TIME. The status of NGT OVRD changes to DAY. After the override time elapses, the controller returns to night mode and the status of NGT OVRD changes back to NIGHT.

The override switch on the room sensor only affects the controller when it is in Night mode.

Ventilation Demand Minimum

The additional flow setpoint (VENT DMD MIN) is provided to allow setting and adjustment of the ventilation air required during occupied modes. VENT DMD MIN flow setpoint is used in conjunction with the existing cooling and heating flow minimum setpoints but only during the occupied modes.

VENT DMD MIN can be set above, equal to, or below CLG FLOW MIN or HTG FLOW MIN setpoints and the controlling minimum is the greater of the two. This allows you to set the cooling flow minimum to be set to zero and use the vent demand to control cooling and heating ventilation requirements.

VENT DMD MIN can be controlled (reset) externally, or by PPCL in the controller, for ventilation demands as based on CO2 or other indoor air quality requirements. Minimum airflow is the greater of cooling flow minimum or heating flow minimum setpoints and the current ventilation demand flow setpoint. The control maximum flow setpoints are not affected by VENT DMD MIN.

Night Flow Minimum

Some applications do not provide a distinction between day/occupied and night/unoccupied modes for the minimum airflow setpoints. For day/occupied operation, the cooling minimum flow setpoint is designed to be the airflow for minimum cooling and ventilation. For night/unoccupied times, the associated air handling unit was typically not running and therefore no distinction was necessary.

Using the additional flow setpoint, NGT FLOW MIN, in place of cooling flow minimum, addresses this condition. Since the flow at night/unoccupied times does not require the ventilation needs for personnel, it can be set below other minimums or at zero. The configured maximum cooling flow setpoint is still used when the zone temperature exceeds the night cooling setpoint.

Control Loops

The controller is controlled by three Proportional, Integral, and Derivative (PID) control loops; two temperature loops and a flow loop.

The two temperature loops are a cooling loop and a heating loop. The active temperature loop maintains room temperature at the value in CTL STPT. See *Control Temperature Setpoints*.

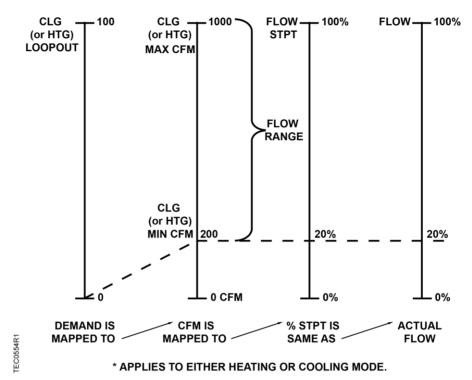
Cooling Loop – The cooling loop generates cooling loopout which is then used to generate FLOW STPT. FLOW STPT is the result of scaling the cooling loopout to the appropriate range of values determined by flow minimum (CLG FLOW MIN) and flow maximum (CLG FLOW MAX).

The following figure describes how the flow setpoint is calculated:

FLOW STPT = [CLG LOOPOUT × (100% – % minimum setpoint)] + % minimum setpoint.

Where percent minimum setpoint is:

% minimum setpoint = (CLG FLOW MIN/CLG FLOW MAX) x 100%



FLOW STPT and FLOW % are relative to MIN and MAX STPTS of corresponding heating or cooling mode.

Example

If CLG FLOW MIN = 200 cfm, and CLG FLOW MAX = 1000 cfm, the minimum flow setpoint is $(200 \text{ cfm}/000 \text{ cfm}) \times 100\%$ flow = 20%.

When CLG LOOPOUT is 0%, FLOW STPT = 20% flow.

 $[0\% \times (100\% - 20\%)] + 20\% = 20\%$

This ensures that the airflow out of the terminal box is no less than CLG FLOW MIN.

When CLG LOOPOUT is 50%, FLOW STPT = 60% flow.

 $[50\% \times (100\% - 20\%)] + 20\% = 60\%$

When CLG LOOPOUT is 100%, FLOW STPT = 100% flow.

 $[100\% \times (100\% - 20\%)] + 20\% = 100\%$

Heating Loop – If the controller is in heating mode, the operation of the flow loop is flexible. It can be set up to do one of the following:

- Option 1: Constantly maintain airflow out of the terminal box equal to CTL FLOW MIN.
- Option 2: Operate in sequence with the reheat.
- Option 3: Operate parallel with the reheat.
- Option 4: Overlap its operation with the operation of the electric reheat.

If Option 1 is chosen, HTG LOOPOUT controls the electric reheat in order to maintain the room temperature. If Options 2, 3, or 4 is chosen, HTG LOOPOUT controls both the flow loop setpoint (FLOW STPT) and the electric reheat in order to maintain the room temperature. See Sequencing Logic [→ 18] for more information.

HTG LOOPOUT adjusts the value of FLOW STPT differently depending on which flow loop setup is chosen. However, the following rule applies no matter what setup is chosen.

In heating mode, FLOW STPT is never set below (CTL FLOW MIN/HTG FLOW MAX) × 100% flow or above 100% flow.

In heating mode, CTL FLOW MIN is equal to HTG FLOW MIN.

Flow Loop – The flow loop maintains FLOW STPT by modulating the supply air damper, DMPR COMD. The flow loop maintains the airflow between CTL FLOW MIN and CTL FLOW MAX.

DAY/OCCUPIED MODE

When the controller is in day cooling mode:

 CTL FLOW MIN = larger of CLG FLOW MIN and VENT DMD MIN, and CTL FLOW MAX = CLG FLOW MAX.

When the controller is in day heating mode:

 CTL FLOW MIN = larger of HTG FLOW MIN and VENT DMD MIN, and CTL FLOW MAX = HTG FLOW MAX.

NIGHT/UNOCCUPIED MODE

When the controller is in night cooling mode:

- CTL FLOW MIN = NGT FLOW MIN, and CTL FLOW MAX = CLG FLOW MAX. When the controller is in night heating mode:
- CTL FLOW MIN = NGT FLOW MIN, and CTL FLOW MAX = HTG FLOW MAX.

To enhance stable flow control, an advanced algorithm is used to calculate a controllable setpoint as the value approaches zero cfm (lps).

You can set CLG FLOW MIN equal to, but not greater than, CLG FLOW MAX. If the minimum and maximum values are set equal, the flow loop becomes a constant volume loop and loses its ability to control temperature.

FLOW is the input value for the flow loop. It is calculated as a percentage based on where AIR VOLUME is between 0 cfm and CTL FLOW MAX. This percentage is referred to as % flow.

- If AIR VOLUME = 0 cfm, FLOW is 0% flow.
- If AIR VOLUME = CTL FLOW MAX, FLOW is 100% flow.

The low limit of FLOW STPT is the percentage that corresponds to the volume given in CTL FLOW MIN. This percentage can be calculated as:

(CTL FLOW MIN/CTL FLOW MAX) × 100% flow

The flow loop ensures that the supply air will not be less than CTL FLOW MIN.

Example

If CTL FLOW MIN = 250 cfm, and CTL FLOW MAX = 1000 cfm,

the low limit of FLOW STPT = (250 cfm/1000 cfm) × 100% flow

- $= 0.25 \times 100\%$ flow
- = 25% flow.

Since 25% of 1000 cfm = 250 cfm, the minimum airflow out of the terminal box will be 250 cfm.

Hot Water Coil - Terminal Unit



A

CAUTION

Airflow is required across the heating coil when located in the terminal unit. Do not set HTG FLOW MIN to 0 cfm (0 lps).

See the *Sequencing* section if airflow and heating coil do not start at the same time upon heating demand.

The heating loop modulates the heating valve to warm up the room.

The heating loop modulates the heating valve to warm up the room. When the controller is in cooling mode, the heating valve is closed.

When (HTG LOOPOUT - REHEAT START) / (REHEAT END – REHEAT START) \times 100% varies from 0 to 100% open of the reheat output range, VLV1 COMD varies from 0 to 100% open.

When the heating coil is located in the terminal unit, supply airflow is required to allow heat transfer from the coil to the room. Typical sequencing for flow and the heating value would be that they both start to modulate at (or near) the same heating demand. To minimize cool air being delivered in the HEAT mode, the demand start (REHEAT START) would be before the FLOW START (for example, by 5 or 10%) to allow the heating coil to warm as increased flow starts.

When the controller is in cooling mode, the heating valve is closed.

Hot Water Coil - Configurable Output

The first hot water coil output can be configured to work with a floating control actuator (using DO 3/DO 4) or a voltage (0-10 Vdc) actuator. Enabling Motor 2 configuration in MTR SETUP will allow the first hot water actuator to use DO 3/DO 4 for floating control. Leaving Motor 2 setup as not configured, directs the control for the first hot water actuator to AO1. Use AOV 1 OPEN and AOV 1 CLOSE to specify the open and close voltages for the selected actuator. (The second hot water valve, if present, can only be enable/configured as a floating control actuator.)

Sequencing Logic



NOTE:

Setting FLOW START = 0 and FLOW END = 100, provides modulating supply airflow during heating mode (HTG FLOW MIN to HTG FLOW MAX).

In heating mode, this application includes logic that allows the flow loop to operate in sequence, parallel, or overlapping with the heating device. Selected portions of the output of the heating loop, HTG LOOPOUT, will drive both the flow loop and the heating from 0 to 100%. See the *Examples* section.

- There is a hot water valve.
- When this is done, FLOW STPT = 0 when HTG LOOPOUT = 0.

Examples

Example 1 (Airflow Sequenced First)

Assume that your system has a hot water valve that is to operate in sequence with the flow loop. If:

- FLOW START = 0%
- FLOW END = 50%
- REHEAT START = 50%
- REHEAT END = 100%

then.

- When HTG LOOPOUT = 0%, FLOW STPT will equal 0% flow.
- When HTG LOOPOUT = 25%, FLOW STPT will equal 50% flow.
- When HTG LOOPOUT ≥ 50%, FLOW STPT will equal 100% flow.
- When HTG LOOPOUT ≤ 50%, VLV1 COMD will equal 0% open.
- When HTG LOOPOUT = 75%, VLV1 COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV1 COMD will equal 100% open.

Example 2 (Airflow and Heat Sequenced Together)

Assume that your system has a hot water valve that is to operate in parallel with the flow loop. If:

- FLOW START = 0%
- FLOW END = 100%
- REHEAT START = 0%
- REHEAT END = 100%

then,

- When HTG LOOPOUT = 0%, FLOW STPT will equal 0% flow.
- When HTG LOOPOUT = 50%, FLOW STPT will equal 50% flow.
- When HTG LOOPOUT = 100%, FLOW STPT will equal 100% flow.
- When HTG LOOPOUT = 0%, VLV1 COMD will equal 0% open.
- When HTG LOOPOUT = 50%, VLV1 COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV1 COMD will equal 100% open.

Example 3 (Airflow Sequenced First with Overlap for Heating)

Assume that your system has a hot water valve that is to operate overlapping with the flow loop. If:

- FLOW START = 0%
- FLOW END = 75%
- REHEAT START = 25%
- REHEAT END = 100%

then.

- When HTG LOOPOUT = 0%, FLOW STPT will equal 0% flow.
- When HTG LOOPOUT = 37.5%, FLOW STPT will equal 50% flow.
- When HTG LOOPOUT ≥ 75%, FLOW STPT will equal 100% flow.
- When HTG LOOPOUT ≤ 25%, VLV1 COMD will equal 0% open.
- When HTG LOOPOUT = 62.5%, VLV1 COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV1 COMD will equal 100% open.

Another option that the sequencing logic provides is to have the flow loop provide an airflow equal to HTG FLOW MIN throughout the heating mode with all of the temperature control being done by the hot water valve(s). The airflow minimum is maintained by setting the FLOW START and FLOW END to a value of 0%, resulting in the corresponding minimum flow throughout the entire heating mode, regardless of the value of HTG LOOPOUT. Example 4 clarifies this:

Example 4 (Airflow Remains Fixed; Heating Modulates)

If the job requirements specify that the supply airflow in heating will remain fixed, set HTG FLOW MIN = HTG FLOW MAX so that the fixed value in heating is indicated. An alternative setting would be to set FLOW START = FLOW MIN = 0, which would fix the flow at HTG FLOW MIN.

Assume that your system has a hot water valve that provides the temperature control in the heating mode, while the flow loop provides for the minimum air requirements. Assume:

- HTGFLOWMIN = 170 cfm
- HTG FLOW MAX = 1000 cfm

If:

- FLOW START = 0%
- FLOW END = 0% (or/and HTG FLOW MIN = HTG FLOW MAX)
- REHEAT START = 0%
- REHEAT END = 100%

then.

- When HTG LOOPOUT = 0%, FLOW STPT will equal (170 cfm/1000 cfm) × 100% flow = 17% flow. This will cause the flow loop to maintain airflow of 170 cfm out of the terminal box.
- When HTG LOOPOUT = 50%, FLOW STPT will equal 17% flow.
- When HTG LOOPOUT = 100%, FLOW STPT will equal 17% flow.
- When HTG LOOPOUT = 0%, VLV1 COMD will equal 0% open.
- When HTG LOOPOUT = 50%, VLV1 COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV1 COMD will equal 100% open.

Calibration

Calibration of the controller's internal air velocity sensor(s) is periodically required to maintain accurate air velocity readings. CAL SETUP is set with the desired calibration option during controller startup.

Depending on the value of CAL SETUP, calibration may be set to take place automatically or manually. If CAL AIR = YES, calibration is in progress.

- For a controller used without an Autozero Module (CAL MODULE = NO), the damper is commanded closed to get a zero airflow reading during calibration.
- For a controller used with an Autozero Module (CAL MODULE = YES), calibration occurs without closing the damper.

At the end of a calibration sequence, CAL AIR automatically returns to NO. A status of NO indicates that the controller is not in a calibration sequence.

The Autozero Module is enabled when it is wired to DO 6 and CAL MODULE is set to YES.

Floating Control Actuation Auto-correct

In addition to the existing options for floating control actuator full stroke actions, all floating control actuators are provided with additional logic to fully drive open or closed when commanded to 100% or 0%.

Room Unit Operation

Sensor Select

SENSOR SEL is a configurable, enumerated point (values are additive). This point tells the controller what type of room unit is being used and how to handle loss of communication, for more information see Fail Mode Operation. It also provides the ability to enable the optional RH and CO2 sensors and indicates which thermistor type is connected.

Room Temperature, Setpoint, RH and CO2

- When the digital room unit (Series 2200/2300) is used, SENSOR SEL selects the source for temperature and setpoint and enables a loss of communications indication:
 - 1 = enables supervision (from the room unit) for fail communications for temperature and setpoint.
 - 2 = enables supervision (from the room unit) for fail communications for relative humidity.
 - 4 = enables supervision (from the room unit) for fail communications for CO2.
- When the analog room unit (Series 1000/2000) is used, SENSOR SEL values for temperature/setpoint, relative humidity and CO2 should be left at their default values (0).

Thermistor Inputs

- Default for either input is 10K.
- To enable 100K Ω thermistor on input, see the following table for additive values.

SENSOR SEL Value * (additive)	Description (include values to enable feature)
1	Select Digital Room Unit (for temperature sensing and setpoint dial)
2	Relative Humidity (RH) sensing
4	CO ₂ sensing
8	100K Ω thermistor on AI 3 (or input is 10K Ω)
16	100K Ω thermistor on AI 4 (or input is 10K Ω)

Example 1: Digital Room Unit with temperature, RH, CO2 and 10K thermistor. 1+2+4+0 = 7

Example 2: Analog Room unit with 100K thermistor. 0+0+0+8 = 8

Room CO2

RM CO2 displays the CO₂ value in units of parts-per-million (PPM). RM CO2 (from the digital 2200/2300 room units) can be used with PPCL in the PTEC/ATEC controller or unbundled for control or monitoring purposes.

Room RH

RM RH displays the relative humidity value in percent. RM RH can be used for PPCL in the PTEC or unbundled for control or monitoring purposes.

RM RH displays the relative humidity value in percent.

Room DEW POINT

The controller provides a calculation for DEW POINT temperature in Fahrenheit degrees (or Celsius degrees) using room temperature (using CLT TEMP) and room humidity (using RM RH). This calculation is valid for ranges of 55°F (12.8°C) to 95°F (35°C) and 20 to 100% relative humidity.

Auto Discovery

Auto Discovery allows you to automatically discover and identify PTEC/ATEC controllers on the BACnet MS/TP Network. There are two basic configurations:

- Devices not configured with an address. (Devices are discovered by their unique serial number.)
- Devices configured with an address and available for modification.

Auto Addressing

Auto Addressing allows you to automatically assign device addresses to a PTEC/ATEC controller on the BACnet MS/TP Network. If a controller is not configured with a MAC address, you have the option to auto-address or manually address the controller. During this time the baud rate is automatically detected by the controller.

Controller(s) must be connected on the BACnet/IP network in order for automatic addressing to occur.

PPCL STATUS

PPCL STATUS displays LOADED or EMPTY.

- LOADED = PPCL programming is present in the controller. A new application number must be assigned (12000 through 12999).
- EMPTY = NO PPCL programming is present.

The maximum number of PPCL dynamic points is 15.

Fail Mode Operation

If the air velocity sensor fails, the controller uses pressure dependent control. The temperature loop controls the operation of the damper.

If the room temperature sensor fails, the controller operates using the last known temperature value.

Performing the Automated Fault Detection and Diagnostics

VAV ATEC controllers have a built-in checkout procedure that performs a basic fault detection and diagnostic routine. It can be manually initiated at any time after the controller has been installed. This procedure tests all of the necessary I/O and ensures the controller can operate within the set airflow range, between CLG FLOW MIN and CLG FLOW MAX.

To perform the checkout procedure, set CHK OUT to **YES**. When the procedure has completed, CHK OUT returns to NO and the results display in CHK STATUS, Table *Possible Failure Value and Description*.

Possible Failure Value and Description						
CHK STATUS Values	Description					
-1	Checkout procedure has not been run since last controller initialization.					
0	No errors found.					
1	RTS failed.					
2	Room Setpoint dial failed (If STPT DIAL = YES).					
4	AVS failed.					
8	Controller could not reach CLG FLOW MIN or below.					
16	Controller could not reach CLG FLOW MAX or above.					
32	Controller did not read low (zero) flow when damper closed.					



NOTE:

Multiple failures are added together and displayed as one value. For example, if the RTS failed (1) and the controller could not reach CLG FLOW MAX (16), CHK STATUS displays 17.

Failure codes indicate the following possible problems.

Room temperature sensor failed—CHK STATUS = 1

- 1. The cable for the room temperature sensor may be unplugged or loose. Check both ends to ensure that the cable is securely seated.
- Connect directly to the controller through the room temperature sensor connection on the VAV Actuator and check whether communication is possible. If so, the problem lies in the room temperature sensor or its cable. If not, the problem is with the controller.
- 3. Contact your local Siemens Industry representative.

Room setpoint dial failed—CHK STATUS = 2

- 1. The cable for the room temperature sensor may be unplugged or loose. Check both ends to ensure that the cable is securely seated.
- 2. The controller may be incorrectly set to use a setpoint dial with a sensor that does not have the dial. If the sensor has no dial, change STPT DIAL from YES to NO.
- 3. Connect directly to the controller through the room temperature sensor connection on the VAV Actuator and check whether communication is possible. If so, the problem lies in the room temperature sensor or its cable. If not, the problem is with the controller.
- 4. Contact your local Siemens Industry representative.

Air velocity sensor failed—CHK STATUS = 4

- 1. The sensor tubing may be blocked, leaking, or disconnected. Check for pinched, disconnected, or cracked sensor tubing. Correct as needed.
- **2.** The tubing connections for the air velocity sensor may be reversed. Re-pipe if HI and LO connections are incorrect.
- 3. The sensor or the VAV Actuator may be faulty.

Controller could not reach CLG FLOW MIN or below—CHK STATUS = 8

- 1. The actuator may be loose on the shaft. Check that the set screw is fully tightened against the damper shaft. Follow these torque guidelines:
 - 70 ± 5 inch pounds—solid metal
 - 37 ± 2 inch pounds—plastic, graphite, composite, or hollow metal (Hollow metal shafts require an insert to prevent shaft damage.)
- **2.** The tubing for the air velocity sensor may be pinched, disconnected, or cracked. Check the tubing and correct as needed.
- The tubing connections for the air velocity sensor may be reversed. Re-pipe if HI and LO connections are incorrect.
- 4. Box sizing information may be incorrect. Check the values of the following points and correct as needed:
 - DUCT AREA
 - FLOW COEFF
 - CLG FLOW MIN
 - CLG FLOW MAX
- **5.** Motor setup information may be incorrect. Check the values of the following points and correct as needed:
 - MTR SETUP
 - MTR1 TIMING
 - DMPR ROT ANG
- The box may not have been balanced correctly. Contact your local Siemens Industry representative.

7. The air velocity sensor may need calibration. Set CAL AIR to YES to run the calibration sequence. When CAL AIR returns to NO, indicating that the sequence is finished, run the checkout procedure again to see whether the problem has been corrected.

Controller could not reach CLG FLOW MAX or above—CHK STATUS = 16

- 1. Check for the problems described immediately above for CLG FLOW MIN.
- The box may be starved for air, because either the central air-handling unit is off or there is low duct static.

Controller did not read low (zero) flow when damper closed—CHK STATUS = 32

- 1. Check for the problems described above for CLG FLOW MIN.
- 2. The damper shaft may not be secured correctly to the actuator so that when the actuator is fully closed, the damper does not completely shut off airflow.
- **3.** Airflow calibration (at zero) may need to be performed ensuring the damper is fully closed and/or the air handling unit is off.

Application Notes

- If temperature swings in the room are excessive or there is trouble maintaining the setpoint, the cooling loop must be tuned. If FLOW is oscillating while FLOW STPT is constant, the flow loop requires tuning.
- The controller, as shipped from the factory, keeps all associated equipment OFF.
- Spare DOs can be used as auxiliary points that are controlled by the field panel
 after being defined in the field panel's database. DO 5 and DO 6 may be used as
 auxiliary motor points. If using a pair of spare DOs to control a motor, you must
 unbundle the corresponding motor command point.
- In order for the heating loopout to work, MTR2 must be enabled via MTR SETUP.
- Spare DOs can be used as auxiliary points that are controlled by the field panel
 after being defined in the field panel's database. DO 3 and DO 4 or DO 5 and DO 6
 may be used as auxiliary motor points. If using a pair of spare DOs to control a
 motor, you must unbundle the corresponding motor command point.

For more information, contact your local Siemens Industry representative.

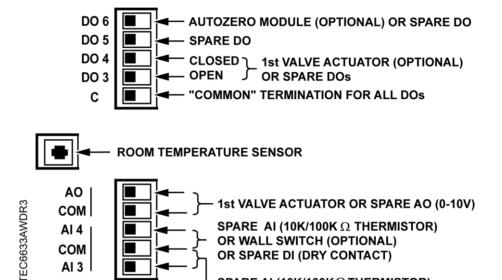
Wiring Diagram



NOTE:

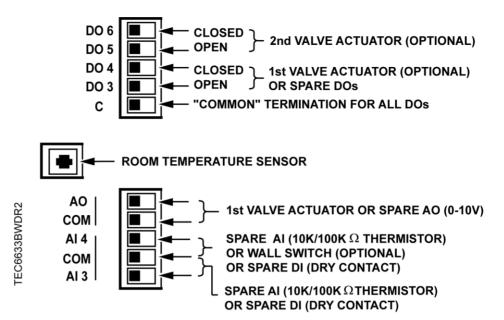
The controller's DOs control 24 Vac loads only. The maximum rating is 12 VA for each DO. An external interposing relay is required for any of the following:

- VA requirements higher than the maximum
- 110 or 220 Vac requirements
- DC power requirements
- Separate transformers used to power the load (for example, part number 540-147, Terminal Equipment Controller Relay Module)



SPARE AI (10K/100K Ω THERMISTOR) OR SPARE DI (DRY CONTACT)

Application 6633 VAV with One Hot Water Valve Wiring Diagram.



Application 6633 VAV with Two Hot Water Valves Wiring Diagram.

Application 6633 Point Database

Object Type ¹⁾	Object Instance (Point Number)	Object Name (Descriptor)	Factory Default (SI Units) ²⁾	Eng Units (SI Units)	Range	Active Text	Inactive Text
AO	1	CTLR ADDRESS	255		0-255		
AO	2	APPLICATION	6684		0-32767		
AO	3	RMTMP OFFSET	0.0 (0.0)	DEG F (DEG C)	-31.75-32		
AI	{04}	ROOM TEMP	74.0 (23.44888)	DEG F (DEG C)	48-111.75		
ВО	{05}	HEAT.COOL	COOL		Binary	HEAT	COOL
AO	6	DAY CLG STPT	74.0 (23.44888)	DEG F (DEG C)	48-111.75		
AO	7	DAY HTG STPT	70.0 (21.20888)	DEG F (DEG C)	48-111.75		
AO	8	NGT CLG STPT	82.0 (27.92888)	DEG F (DEG C)	48-111.75		
AO	9	NGT HTG STPT	65.0 (18.40888)	DEG F (DEG C)	48-111.75		
AO	{10}	DEW POINT	-40.0 (-40.0)	DEG F (DEG C)	-40-1598.35	1	1
AO	11	RM STPT MIN	55.0 (12.80888)	DEG F (DEG C)	48-111.75	ı	I
AO	12	RM STPT MAX	90.0 (32.40888)	DEG F (DEG C)	48-111.75	ı	I
AI	{13}	RM STPT DIAL	74.0 (23.44888)	DEG F (DEG C)	48-111.75	1	1
ВО	14	STPT DIAL	NO		Binary	YES	NO
AI	{15}	AUX TEMP AI3	74.0 (23.495556)	DEG F (DEG C)	37.5-165		
AO	16	FLOW START	0	PCT	0-102		
AO	17	FLOW END	0	PCT	0-102		
ВО	18	WALL SWITCH	NO		Binary	YES	NO
BI	{19}	DI OVRD SW	OFF		Binary	ON	OFF
AO	20	OVRD TIME	0	HRS	0-255		
ВО	{21}	NGT OVRD	NIGHT		Binary	NIGHT	DAY
AO	22	REHEAT START	0	PCT	0-102		
AO	23	REHEAT END	100	PCT	0-102		-
BI	{24}	DI 4	OFF		Binary	ON	OFF
BI	{25}	DI 3	OFF		Binary	ON	OFF
ВО	{29}	DAY.NGT	DAY		Binary	NIGHT	DAY

Object Type ¹⁾	Object Instance (Point Number)	Object Name (Descriptor)	Factory Default (SI Units) ²⁾	Eng Units (SI Units)	Range	Active Text	Inactive Text
AO	31	CLG FLOW MIN	220 (103.818)	CFM (LPS)	0-131068		
AO	32	CLG FLOW MAX	2200 (1038.18)	CFM (LPS)	0-131068		
AO	33	HTG FLOW MIN	220 (103.818)	CFM (LPS)	0-131068		
AO	34	HTG FLOW MAX	2200 (1038.18)	CFM (LPS)	0-131068		
Al	{35}	AIR VOLUME	0 (0.0)	CFM (LPS)	0-131068		
AO	36	FLOW COEFF	1		0-2.55		
AO	{37}	VLV2 COMD	0	PCT	0-102		
AO	{38}	VLV2 POS	0	PCT	0-102		
AO	39	MTR3 TIMING	130	SEC	0-511		
AO	40	NGT FLOW MIN	0 (0.0)	CFM (LPS)	0-131068		
ВО	{41}	DO 1	OFF		Binary	ON	OFF
ВО	{42}	DO 2	OFF		Binary	ON	OFF
ВО	{43}	DO 3	OFF		Binary	ON	OFF
ВО	{44}	DO 4	OFF		Binary	ON	OFF
ВО	{45}	DO 5	OFF		Binary	ON	OFF
ВО	{46}	DO 6	OFF		Binary	ON	OFF
AO	{47}	VENT DMD MIN	0 (0.0)	CFM (LPS)	0-131068		
AO	{48}	DMPR COMD	0	PCT	0-102		
AO	{49}	DMPR POS	0	PCT	0-102		
Al	{50}	Al 4	74.0 (23.495556)	DEG F (DEG C)	37.5-165		
AO	51	MTR1 TIMING	95	SEC	0-511		
AO	{52}	VLV1 COMD	0	PCT	0-102		
AO	{53}	VLV1 POS	0	PCT	0-102		
AO	54	STPT SPAN	0.0 (0.0)	DEG F (DEG C)	0-63.75		
AO	55	MTR2 TIMING	130	SEC	0-511		
AO	56	DMPR ROT ANG	90		0-255		
AO	58	MTR SETUP	0		0-255		
AO	59	DO DIR. REV	0		0-255		
AO	60	EHEAT FLOW	20	PCT	0-102		
AO	63	CLG P GAIN	20.0 (36.0)		0-63.75		
AO	64	CLG I GAIN	0.01 (0.018)		0-1.023		
AO	65	CLG D GAIN	0 (0.0)		0-510		

Object Type ¹⁾	Object Instance (Point Number)	Object Name (Descriptor)	Factory Default (SI Units) ²⁾	Eng Units (SI Units)	Range	Active Text	Inactive Text
ВО	{66}	CHK OUT	NO		Binary	YES	NO
AO	67	HTG P GAIN	10.0 (18.0)		0-63.75		
AO	68	HTG I GAIN	0.01 (0.018)		0-1.023		
AO	69	HTG D GAIN	0 (0.0)		0-510		
AO	{70}	CHK STATUS	-1		-1-32766		
AO	71	FLOW P GAIN	0		0-51.15		
AO	72	FLOW I GAIN	0.01		0-1.023		
AO	73	FLOW D GAIN	0		0-510		
AO	74	FLOW BIAS	50	PCT	0-102		
AO	{75}	FLOW	0	PCT	0-1023.75		
AO	{76}	CTL FLOW MIN	220 (103.818)	CFM (LPS)	0-131068		
AO	{77}	CTL FLOW MAX	2200 (1038.18)	CFM (LPS)	0-131068		
AO	{78}	CTL TEMP	74.0 (23.44888)	DEG F (DEG C)	48-111.75		
AO	{79}	CLG LOOPOUT	0	PCT	0-102		
AO	{80}	HTG LOOPOUT	0	PCT	0-102		
AO	{84}	AOV 1	0	VOLTS	0-10.23		
AO	85	SWITCH LIMIT	5.2	PCT	0-102		
AO	86	SWITCH TIME	10	MIN	0-255		
ВО	87	CAL MODULE	NO		Binary	YES	NO
AO	88	VALVE COUNT	1		0-255		
AO	90	SWITCH DBAND	1.0 (0.56)	DEG F (DEG C)	0-63.75		
AO	{92}	CTL STPT	74.0 (23.44888)	DEG F (DEG C)	48-111.75		
AO	{93}	FLOW STPT	0	PCT	0-255.75		
ВО	{94}	CAL AIR	NO		Binary	YES	NO
AO	95	CAL SETUP	4		0-255		
AO	96	CAL TIMER	12	HRS	0-255		
AO	97	DUCT AREA	1.0 (0.09292)	SQ. FT (SQ M)	0-6.375		
AO	98	LOOP TIME	5	SEC	0-255		
AO	{99}	ERROR STATUS	0		0-255		
AO	{102}	AOV 1 CLOSE	0	VOLTS	0-10.23		
AO	{103}	AOV 1 OPEN	10	VOLTS	0-10.23		
AO	124	SENSOR SEL	0		0-255		

Object Type ¹⁾	Object Instance (Point Number)	Object Name (Descriptor)	Factory Default (SI Units) ²⁾	Eng Units (SI Units)	Range	Active Text	Inactive Text
Al	{125}	RM CO2	1000	PPM	0-8191		
Al	{126}	RM RH	50	PCT	0-102		
ВО	{127}	PPCL STATE	EMPTY		Binary	LOADED	EMPTY

Object Types are; Analog Input (AI), Analog Output (AO), Binary Input (BI) and Binary Output (BO).

²⁾ A single value in a column means that the value is the same in English units and in SI units.

³⁾ Point numbers that appear in brackets { } may be unbundled at the field panel.

Issued by
Siemens Industry, Inc.
Building Technologies Division
1000 Deerfield Pkwy
Buffalo Grove IL 60089
Tel. +1 847-215-1000

© Siemens Industry, Inc., 2017 Technical specifications and availability subject to change without notice.

Document ID 140-1213 140-1213(CA)

Edition 2017-12-12