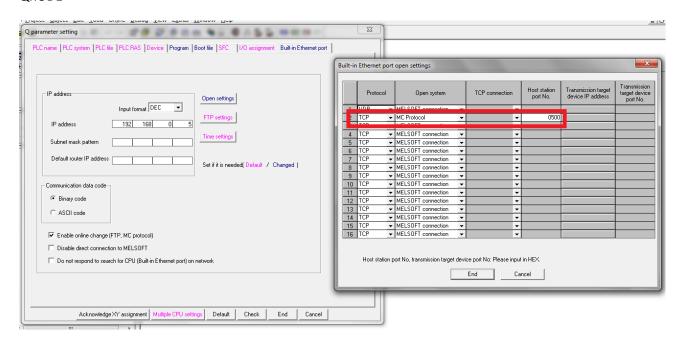
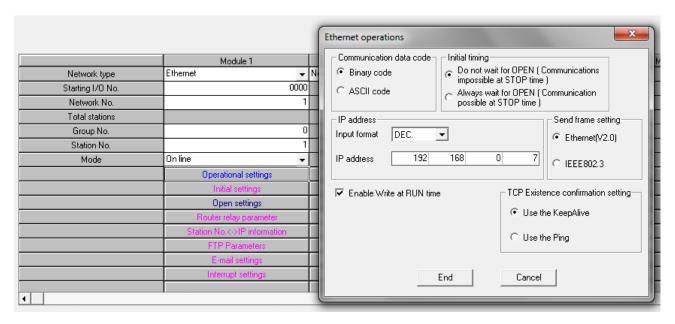
QnUDE





	Protocol		Open system		Fixed buffer		Fixed buffer communication procedure		Pairing open		Existence confirmation		Host station Port No.	Transmission target device IP address	Transmission target device Port No.
1	TCP	•	MELSOFT connection	•	•	-		•		T		•			
2	TCP	-	MELSOFT connection	-	_	_		-		_		-			
3	TCP	•	Unpassive	•	Receive 🔻	•	Procedure exist	•	Disable	•	No confirm	•	0500		
4		×		v				v		T		v			
5		•		•	•	-		•		•		•			
- 6		•		•	•	-		•		•		•			
7		•		•	•	-		•		•		•			
- 8		•		•	,	_		•		•		•			
9		•		•	,	4		•		•		•			
10		•		•	•	4		•		•		•			
11		•		•	•	4		•		•		•			
12		•		•	•	-		•		•		*			
13		•		•	•	-		•		•		•			
14		•		•	•	-		•		•		•			
15		•		•		-		•		•		*			
16	<u> </u>	•		•	•			•		•		•			
Host	Host station port No, transmission target device port No: Please input in HEX. End Cancel														