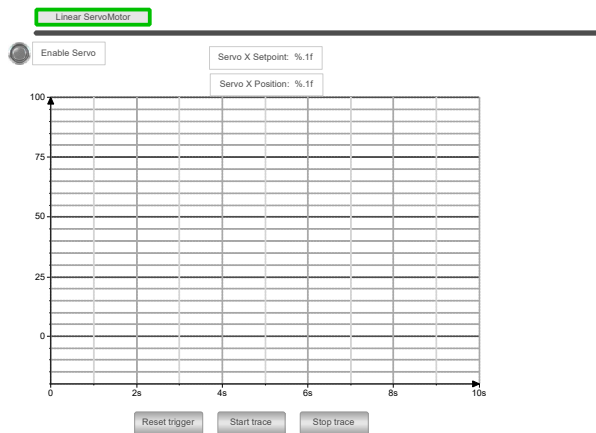


Visualization: ServoResponses



General

Visualization size algorithm version: Respecting scrollbar location

Background

Use background color: False

Background color: 16777215

Interface

VAR_IN_OUT

END_VAR

VAR

bResetTrigger : BOOL;

bStart : BOOL;

bStop : BOOL;

bStore : BOOL;

sStoreFilename : STRING;

bRestore : BOOL;

sRestoreFilename : STRING;

END_VAR

Visualization Element List

• Push Switch Id: 1

Element name: GenElemInst_2

Type of element: Push Switch

Tab Order: default

Static optimized: False

Position

X: 123

Y: 101

Width: 30

Height: 30

Variable: PLC_PRG.MoveX_enable

Image settings

Transparent: False

Transparent color: Black

Isotropic type: Isotropic

Horizontal alignment: Left

Vertical alignment: Top

Element behavior: Image tapper

Tap FALSE: False

Center

X: -257
Y: 15
Animation duration: 0
Input configuration
 OnValueChanged: Configure...
Background
 Image: Gray
Trace Id: 4
 Element name: GenElemInst_5
 Type of element: Trace
 Trace
 Trigger
 Enabled: No
 Trigger edge: None
 Post trigger (samples): 51
 Task: SimTasks
 Microsecond resolution: No
 Automatic restart: Yes
 Measure every n-th cycle: 1
 Additional Runtime Buffer for n milliseconds: 1000
 Display Settings
 X axis
 Scale mode: FixedLength
 Minimum: 0
 Maximum: 10000
 Minimum variable: 0
 Maximum variable: 5s
 Range: 10000
 Color: Color [A=255, R=0, G=0, B=0]
 Font: Arial;12;Regular;Color [A=255, R=0, G=0, B=0]
 Draw grid: Yes
 Grid color: Gray
 Fixed spacing for tick marks: True
 Tick mark fixed distance: 2000
 Tick mark fixed subdivisions: 2
 Y axis (common)
 Scale mode: Fixed
 Minimum: -20
 Maximum: 100
 Minimum variable: -20
 Maximum variable: 100
 Range: 120
 Draw description: No
 Color: Color [A=255, R=0, G=0, B=0]
 Font: Arial;12;Regular;Color [A=255, R=0, G=0, B=0]
 Draw grid: Yes
 Grid color: Element-DateTimePicker-SelectedCell-FontColor
 Fixed spacing for tick marks: True
 Tick mark fixed distance: 25
 Tick mark fixed subdivisions: 5
 Diagram
 Background: NoBackground
 Background color: White
 Variables

♦PLC_PRG.PID_XServoControl.Setpoint
Curve type: Line
Color: Color [A=255, R=0, G=128, B=0]
Line type: Line
Line style: Solid
Line width: 2
Point type: None
Filling type: DrawBackground
Plain color
 Use filling color: No
 Filling color: Black
 Transparency: 255
Gradient
 Gradient type: 1
 Color 1: Color [A=255, R=0, G=0, B=0]
 Color 2: Color [A=255, R=255, G=255, B=255]
 Angle: 0
 CenterX: 0
 CenterY: 0
 Use two colors: True
 Brightness: 0
 Brightness color: Color [A=255, R=0, G=0, B=0]
Activate minimum warning: No
Critical lower limit: 0
Color: Color [A=255, R=0, G=0, B=0]
Activate maximum warning: No
Critical upper limit: 0
Color: Color [A=255, R=255, G=0, B=0]
♦SERVO_XPOS2.Yout
Curve type: Line
Color: Color [A=255, R=0, G=0, B=255]
Line type: Line
Line style: Solid
Line width: 2
Point type: None
Filling type: DrawBackground
Plain color
 Use filling color: No
 Filling color: Black
 Transparency: 255
Gradient
 Gradient type: 1
 Color 1: Color [A=255, R=0, G=0, B=0]
 Color 2: Color [A=255, R=255, G=255, B=255]
 Angle: 0
 CenterX: 0
 CenterY: 0
 Use two colors: True
 Brightness: 0
 Brightness color: Color [A=255, R=0, G=0, B=0]
Activate minimum warning: No
Critical lower limit: 0
Color: Color [A=255, R=0, G=0, B=0]
Activate maximum warning: No

Critical upper limit: 0
Color: Color [A=255, R=255, G=0, B=0]
Tab Order: default
Static optimized: False
Position
X: 143
Y: 164
Width: 625
Height: 413
Angle: 0
Show cursor: False
Overwrite existing trace on PLC: True
Control variables
Reset trigger: bResetTrigger
Start trace: bStart
Stop trace: bStop
Stop trace initially: False
Save trace to a file
Save trace: bStore
File name: sStoreFilename
Load trace from a file
Load trace: bRestore
File name: sRestoreFilename
Center
X: 455
Y: 370
Animation duration: 0
■ Button Id: 5
Element name: GenElemInst_6
Type of element: Button
Tab Order: default
Static optimized: False
Text ID: 349
Position
X: 291
Y: 592
Width: 90
Height: 30
Center
X: 336
Y: 607
Colors
Color
Transparency: 255
Alarm color
Transparency: 255
Use gradient color: False
Gradient setting
Gradient
Color1: Color [Black]
Color2: Color [White]
Brightnesscolor: Color [Black]
Button height: 0
Bitmap info

Scale type: Isotropic
Transparent: False
Transparent color: Black
Horizontal alignment: Left
Vertical alignment: Top
Texts
Text: Reset trigger
Text properties
Horizontal alignment: Centered
Vertical alignment: Centered
Text format: Default
Font: Arial;12;Regular;Element-Button-FontColor, Color [A=255, R=0, G=0, B=0]
Font color
Transparency: 255
Font variables
Size: , <pt>
Button state variable
Digital variable: <toggle/tap variable>
Animation duration: 0
Input configuration
OnDialogClosed: Configure...
OnMouseClicked: Configure...
OnMouseDown: Configure...
OnMouseEnter: Configure...
OnMouseLeave: Configure...
OnMouseMove: Configure...
OnMouseUp: Configure...
OnValueChanged: Configure...
Toggle
Variable: bResetTrigger
Toggle on up if captured: False
Tap
Tap FALSE: False
Tap on enter if captured: False
■ Button Id: 6
Element name: GenElemInst_7
Type of element: Button
Tab Order: default
Static optimized: False
Text ID: 350
Position
X: 401
Y: 592
Width: 90
Height: 30
Center
X: 446
Y: 607
Colors
Color
Transparency: 255
Alarm color
Transparency: 255
Use gradient color: False

Gradient setting
Gradient
Color1: Color [Black]
Color2: Color [White]
Brightnesscolor: Color [Black]
Button height: 0
Bitmap info
Scale type: Isotropic
Transparent: False
Transparent color: Black
Horizontal alignment: Left
Vertical alignment: Top
Texts
Text: Start trace
Text properties
Horizontal alignment: Centered
Vertical alignment: Centered
Text format: Default
Font: Arial;12;Regular;Element-Button-FontColor, Color [A=255, R=0, G=0, B=0]
Font color
Transparency: 255
Font variables
Size: , <pt>
Button state variable
Digital variable: <toggle/tap variable>
Animation duration: 0
Input configuration
OnDialogClosed: Configure...
OnMouseClicked: Configure...
OnMouseDown: Configure...
OnMouseEnter: Configure...
OnMouseLeave: Configure...
OnMouseMove: Configure...
OnMouseUp: Configure...
OnValueChanged: Configure...
Toggle
Variable: bStart
Toggle on up if captured: False
Tap
Tap FALSE: False
Tap on enter if captured: False
■ Button Id: 7
Element name: GenElemInst_8
Type of element: Button
Tab Order: default
Static optimized: False
Text ID: 351
Position
X: 511
Y: 592
Width: 90
Height: 30
Center
X: 556

Y: 607
Colors
 Color
 Transparency: 255
 Alarm color
 Transparency: 255
Use gradient color: False
Gradient setting
 Gradient
 Color1: Color [Black]
 Color2: Color [White]
 Brightnesscolor: Color [Black]
Button height: 0
Bitmap info
 Scale type: Isotropic
 Transparent: False
 Transparent color: Black
 Horizontal alignment: Left
 Vertical alignment: Top
Texts
 Text: Stop trace
Text properties
 Horizontal alignment: Centered
 Vertical alignment: Centered
 Text format: Default
 Font: Arial;12;Regular;Element-Button-FontColor, Color [A=255, R=0, G=0, B=0]
 Font color
 Transparency: 255
Font variables
 Size: , <pt>
Button state variable
 Digital variable: <toggle/tap variable>
Animation duration: 0
Input configuration
 OnDialogClosed: Configure...
 OnMouseClicked: Configure...
 OnMouseDown: Configure...
 OnMouseEnter: Configure...
 OnMouseLeave: Configure...
 OnMouseMove: Configure...
 OnMouseUp: Configure...
 OnValueChanged: Configure...
Toggle
 Variable: bStop
 Toggle on up if captured: False
Tap
 Tap FALSE: False
 Tap on enter if captured: False
■ Text Field Id: 13
 Element name: GenElemInst_17
 Type of element: Text Field
 Tab Order: default
 Static optimized: False
 Text ID: 627

Position
X: 391
Y: 143
Width: 150
Height: 30
Colors
Normal state
Frame color
Transparency: 255
Fill color
Transparency: 255
Alarm state
Frame color
Transparency: 255
Fill color
Transparency: 255
Element look
Line width: 1
Fill attributes: Filled
Line style: Solid
Shadow type: From style
Texts
Text: Servo X Position: %.1f
Text properties
Horizontal alignment: Centered
Vertical alignment: Centered
Text format: Default
Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
Font color
Transparency: 255
Text variables
Text variable: SERVO_XPOS2.Yout
Font variables
Size: , <pt>
Color variables
Toggle color: <toggle/tap variable>
Center
X: 466
Y: 158
Animation duration: 0
Input configuration
OnDialogClosed: Configure...
OnMouseClicked: Configure...
OnMouseDown: Configure...
OnMouseEnter: Configure...
OnMouseLeave: Configure...
OnMouseMove: Configure...
OnMouseUp: Configure...
OnValueChanged: Configure...
Toggle
Toggle on up if captured: False
Tap
Tap FALSE: False
Tap on enter if captured: False

■ Rectangle Id: 20
Element name: GenElemInst_24
Tab Order: default
Static optimized: False
Text ID: 194
Type of element: Rectangle
Position
X: 161
Y: 58
Width: 150
Height: 20
Angle: 0
Radius setting
Radius: From style
Value: 5
Center
X: 236
Y: 68
Colors
Normal state
Frame color
Transparency: 255
Fill color
Transparency: 255
Alarm state
Frame color
Transparency: 255
Fill color
Transparency: 255
Use gradient color: False
Gradient setting
Gradient
Color1: Color [Black]
Color2: Color [White]
Brightnesscolor: Color [Black]
Appearance
Line width: 5
Fill attributes: Filled
Line style: Solid
Texts
Text: Linear ServoMotor
Text properties
Horizontal alignment: Centered
Vertical alignment: Centered
Text format: Default
Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
Font color
Transparency: 255
Absolute movement
Movement
X: SERVO_XPOS2.Yout*10
Scaling: 1000
Use REAL values: False
Font variables

Size: , <pt>
Color variables
Toggle color: PLC_PRG.SaturationWarning
Animation duration: 0
Input configuration
OnDialogClosed: Configure...
OnMouseClicked: Configure...
OnMouseDown: Configure...
OnMouseEnter: Configure...
OnMouseLeave: Configure...
OnMouseMove: Configure...
OnMouseUp: Configure...
OnValueChanged: Configure...
Toggle
Toggle on up if captured: False
Tap
Tap FALSE: False
Tap on enter if captured: False
■Rectangle Id: 22
Element name: GenElemInst_26
Tab Order: default
Static optimized: False
Type of element: Rectangle
Position
X: 160
Y: 88
Width: 750
Height: 2
Angle: 0
Radius setting
Radius: From style
Value: 5
Center
X: 535
Y: 89
Colors
Normal state
Frame color
Transparency: 255
Fill color
Transparency: 255
Alarm state
Frame color
Transparency: 255
Fill color
Transparency: 255
Use gradient color: False
Gradient setting
Gradient
Color1: Color [Black]
Color2: Color [White]
Brightnesscolor: Color [Black]
Appearance
Line width: 5

Fill attributes: Filled
Line style: Solid
Text properties
Horizontal alignment: Centered
Vertical alignment: Centered
Text format: Default
Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
Font color
Transparency: 255
Absolute movement
Scaling: 1000
Use REAL values: False
Font variables
Size: , <pt>
Color variables
Toggle color: PLC_PRG.SaturationWarning
Animation duration: 0
Input configuration
OnDialogClosed: Configure...
OnMouseClicked: Configure...
OnMouseDown: Configure...
OnMouseEnter: Configure...
OnMouseLeave: Configure...
OnMouseMove: Configure...
OnMouseUp: Configure...
OnValueChanged: Configure...
Toggle
Toggle on up if captured: False
Tap
Tap FALSE: False
Tap on enter if captured: False
■ Text Field Id: 25
Element name: GenElemInst_28
Type of element: Text Field
Tab Order: default
Static optimized: False
Text ID: 85
Position
X: 390
Y: 107
Width: 150
Height: 30
Colors
Normal state
Frame color
Transparency: 255
Fill color
Transparency: 255
Alarm state
Frame color
Transparency: 255
Fill color
Transparency: 255
Element look

Line width: 1
Fill attributes: Filled
Line style: Solid
Shadow type: From style
Texts
Text: Servo X Setpoint: %.1f
Text properties
Horizontal alignment: Centered
Vertical alignment: Centered
Text format: Default
Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
Font color
Transparency: 255
Text variables
Text variable: PLC_PRG.PID_XServoControl.Setpoint
Font variables
Size: , <pt>
Color variables
Toggle color: <toggle/tap variable>
Center
X: 465
Y: 122
Animation duration: 0
Input configuration
OnDialogClosed: Configure...
OnMouseClicked: Configure...
OnMouseDown: Configure...
OnMouseEnter: Configure...
OnMouseLeave: Configure...
OnMouseMove: Configure...
OnMouseUp: Configure...
OnValueChanged: Configure...
Toggle
Toggle on up if captured: False
Tap
Tap FALSE: False
Tap on enter if captured: False
■ Text Field Id: 28
Element name: GenElemInst_30
Type of element: Text Field
Tab Order: default
Static optimized: False
Text ID: 949
Position
X: 155
Y: 101
Width: 97
Height: 30
Colors
Normal state
Frame color
Transparency: 255
Fill color
Transparency: 255

Alarm state
Frame color
Transparency: 255
Fill color
Transparency: 255
Element look
Line width: 1
Fill attributes: Filled
Line style: Solid
Shadow type: From style
Texts
Text: Enable Servo
Text properties
Horizontal alignment: Centered
Vertical alignment: Centered
Text format: Default
Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
Font color
Transparency: 255
Font variables
Size: , <pt>
Color variables
Toggle color: <toggle/tap variable>
Center
X: 203
Y: 116
Animation duration: 0
Input configuration
OnDialogClosed: Configure...
OnMouseClicked: Configure...
OnMouseDown: Configure...
OnMouseEnter: Configure...
OnMouseLeave: Configure...
OnMouseMove: Configure...
OnMouseUp: Configure...
OnValueChanged: Configure...
Toggle
Toggle on up if captured: False
Tap
Tap FALSE: False
Tap on enter if captured: False