







Fabrication: X-Carve w/ Easel

Use McMaster-Carr <sup>1</sup>/<sub>4</sub>" ABS (P/N 8586K171)

2 mm endmill,2 flute, down cut, 8 mm working length

Speed = 21,863 RPM

Feed Rate = 638 mm/min

Plunge Rate = 319 mm/min

Depth per Pass = 1 mm

	Balancing Pencil  TITLE  Motor Mounting Clip			
APPROVED	SIZE CODE	DWG NO		REV
CHECKED	В			
DRAWN Alan Ford 4/11/19	SCALE 1:1	WEIGHT	SHEET 1/1	