

Data Classification with MuDestreda Multimodal Device State Recognition Dataset & Real Industrial Milling Device data in Time Series and Spectral Images

# Device State Classification with Images and Dynamometer Data

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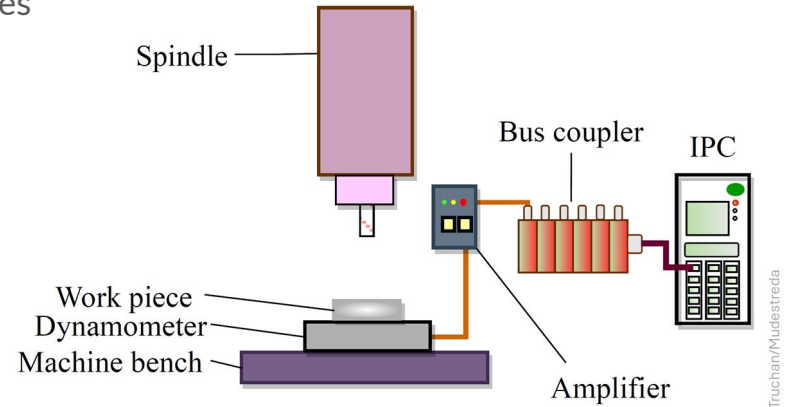
# Introduction

**Motivation:** The combination of data from different modalities offers complementary information leading to better understanding.

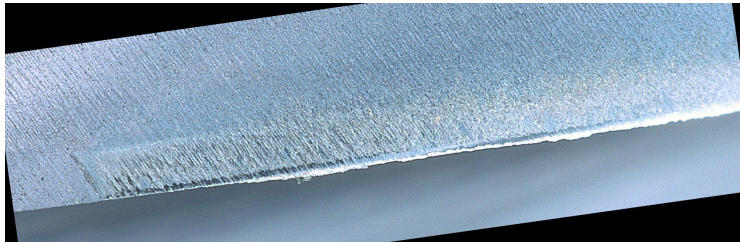
**Objective:** Use image and force data to predict if the blade/tool is:

- a. Sharp
- b. Dull
- c. Used (and worn off)

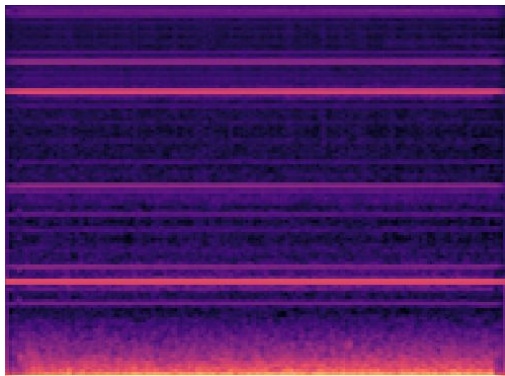
with as small a model as possible.



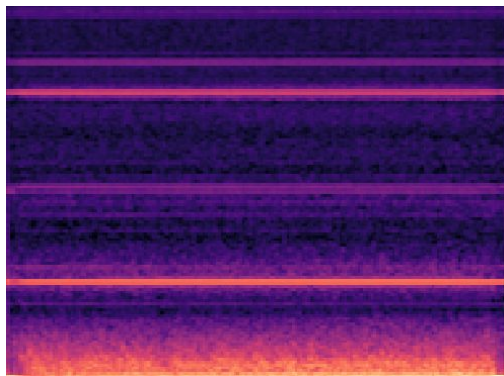
# Datasets



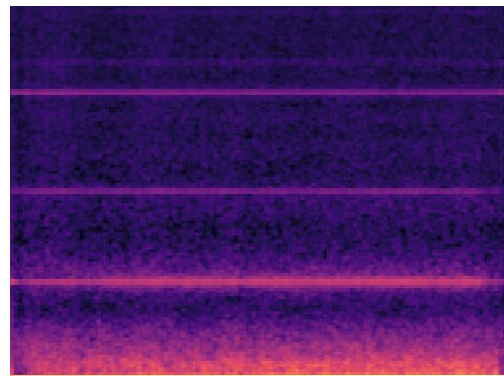
Tool Image



SpecX



SpecY



SpecZ

# Literature review

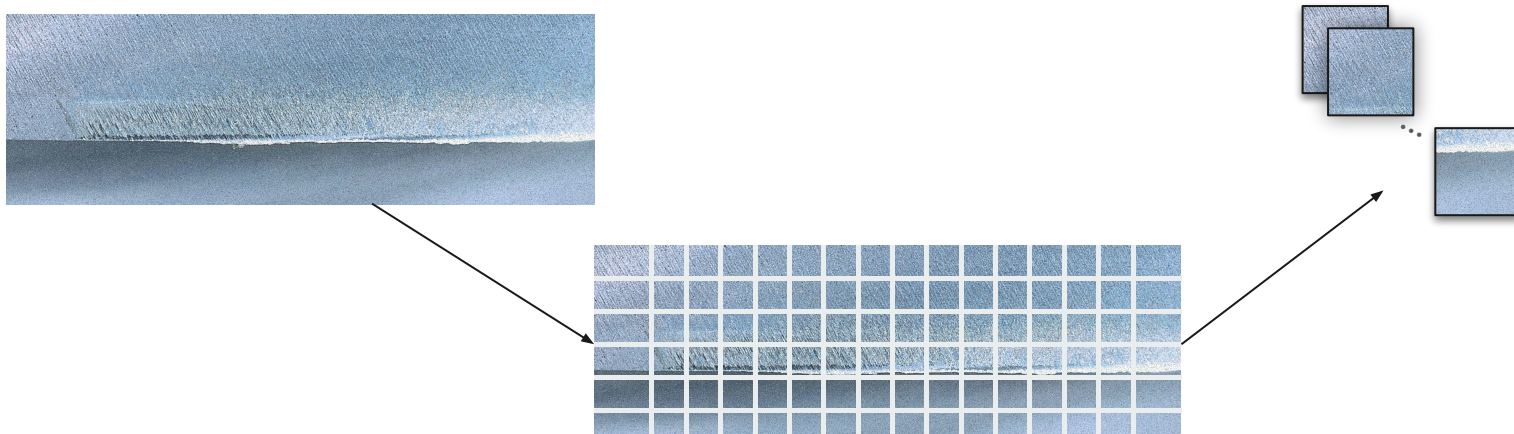


- Tadas Baltrusaitis, Chaitanya Ahuja, and Louis-Philippe Morency. 2019. Multimodal Machine Learning: A Survey and Taxonomy. IEEE Trans. Pattern Anal. Mach. Intell. 41, 2 (February 2019), 423–443. <https://doi.org/10.1109/TPAMI.2018.2798607>
- Truchan, Hubert, et al. "Multimodal Isotropic Neural Architecture with Patch Embedding." International Conference on Neural Information Processing. Singapore: Springer Nature Singapore, 2023.

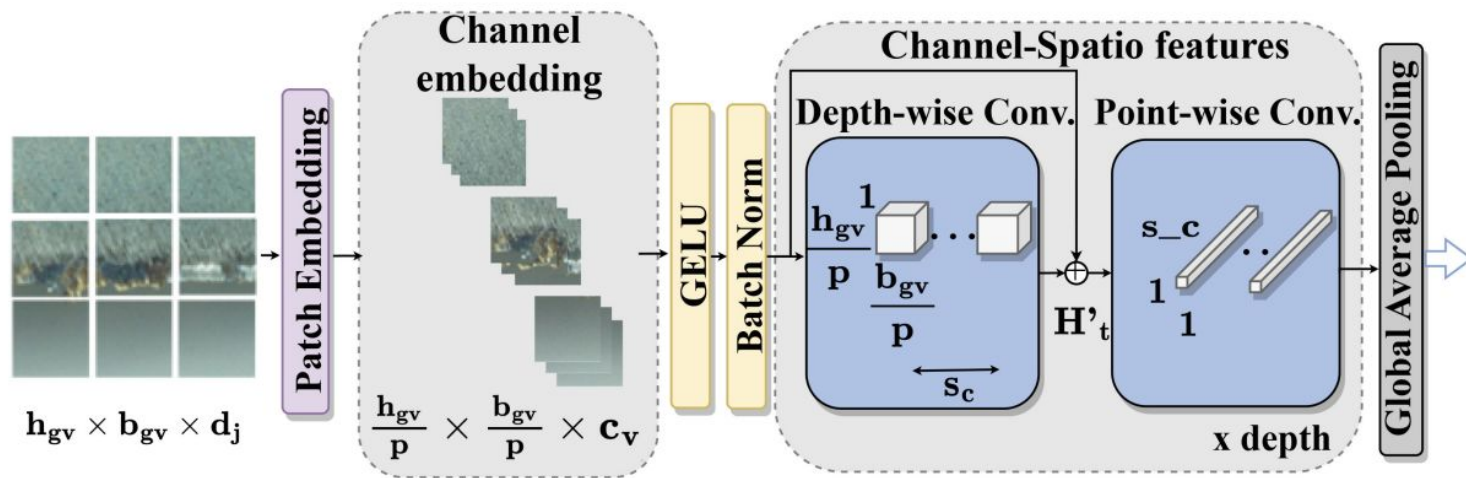
# Methodology

Patch embeddings enable in capturing **global** dependencies. Thus, helping in image understanding and analysis. However, we **don't** use transformer.

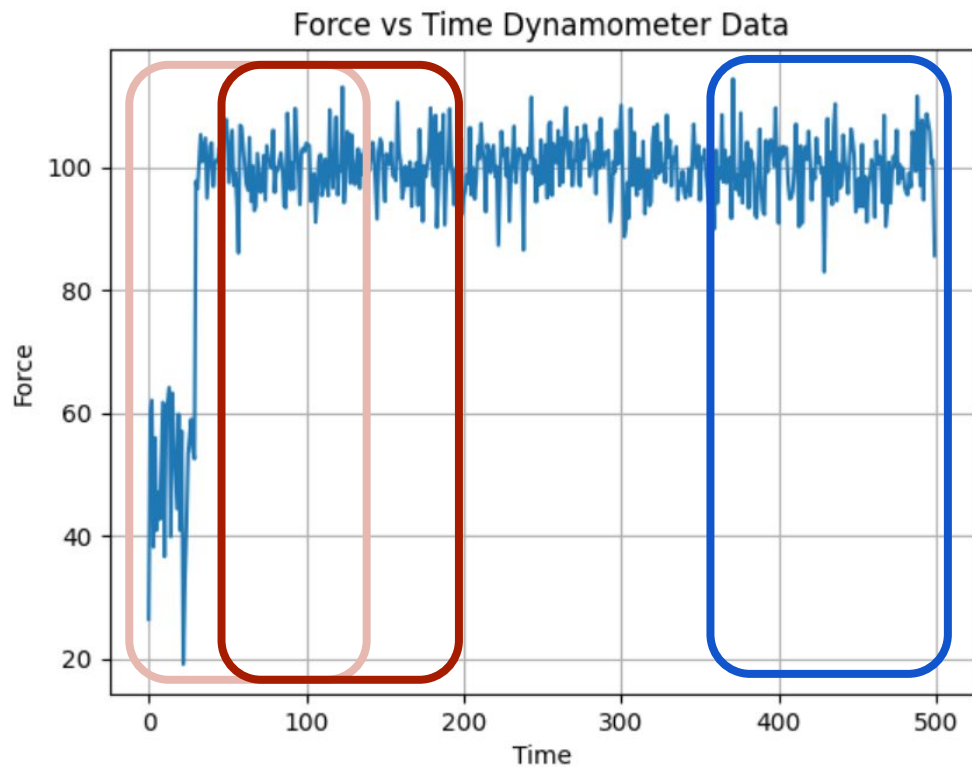
We use independent models for each modality and concatenate the results from each modality and feed it into a mixer model, which analyses and gives a final classification result.




# Visual Modality Pathway



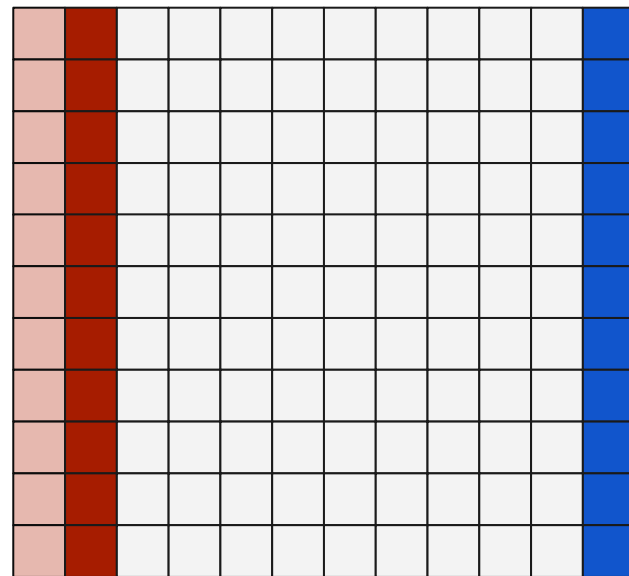
# Time Series Modality Pathway



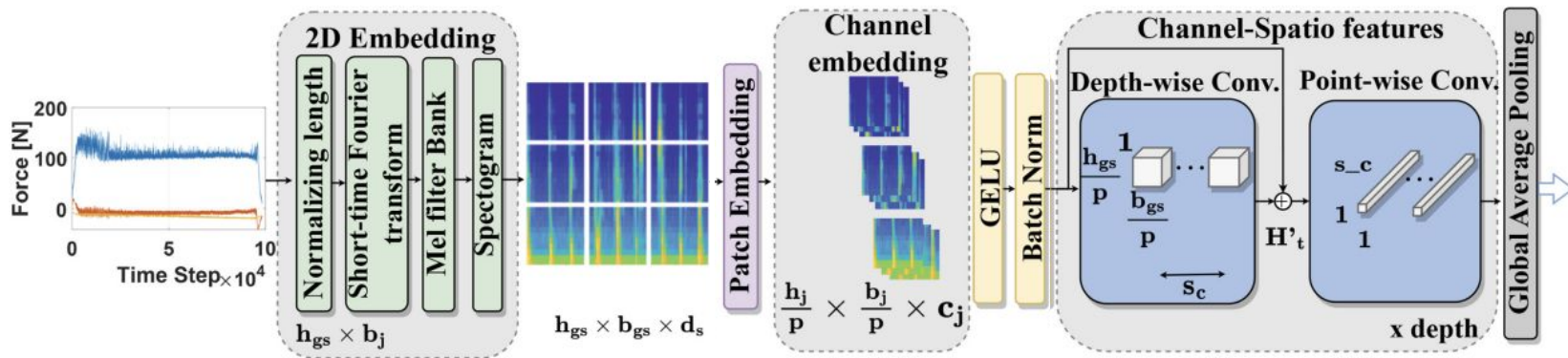
STFT



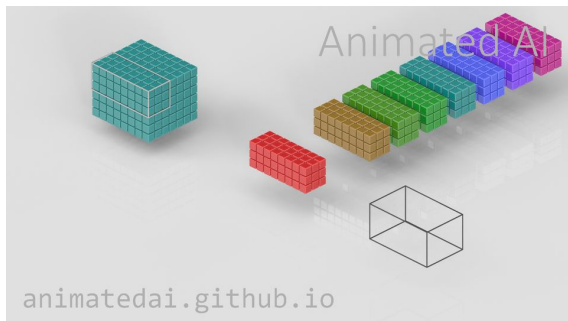
Spectrogram



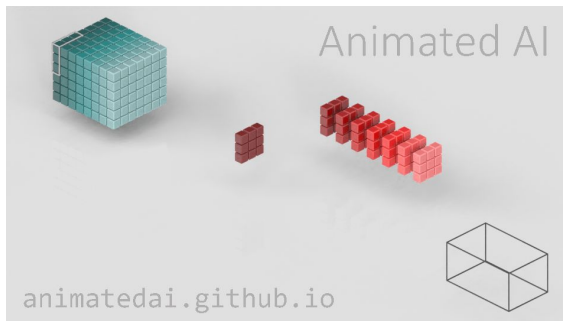
# Time Series Modality Pathway



Conv2D

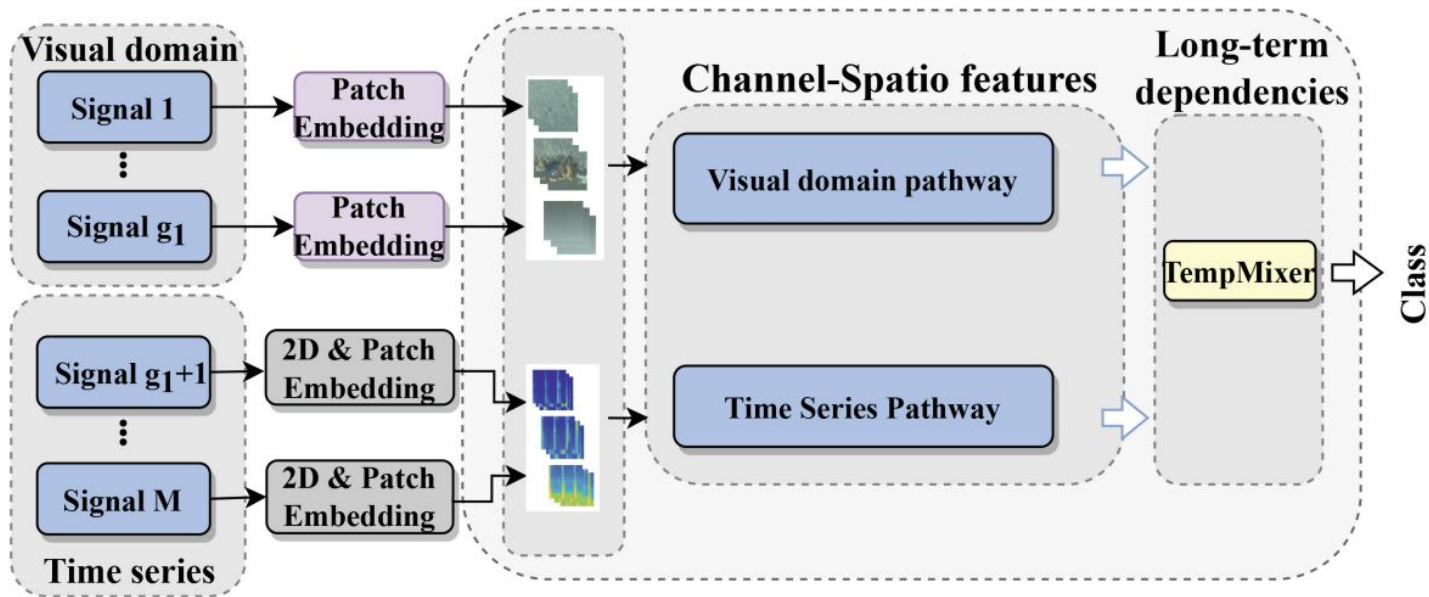


Depth-wise  
Convolution





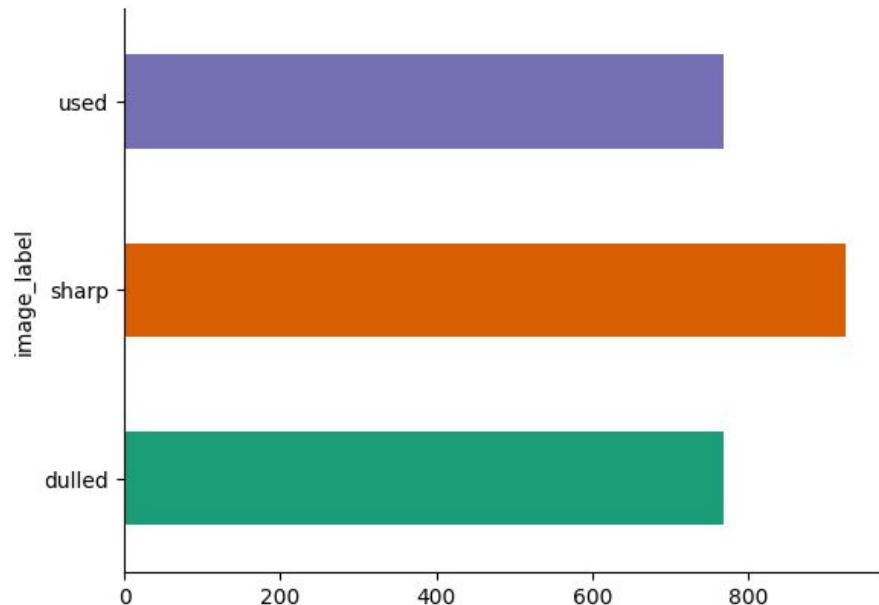
# Multimodal architecture



# Data distribution



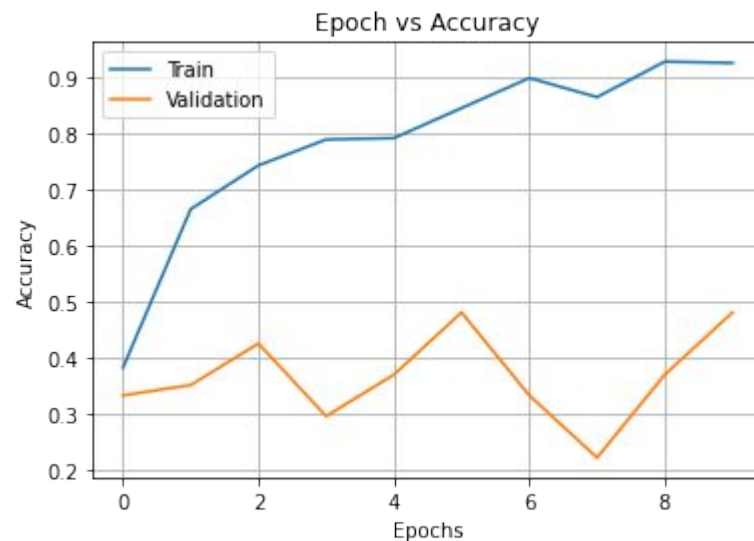
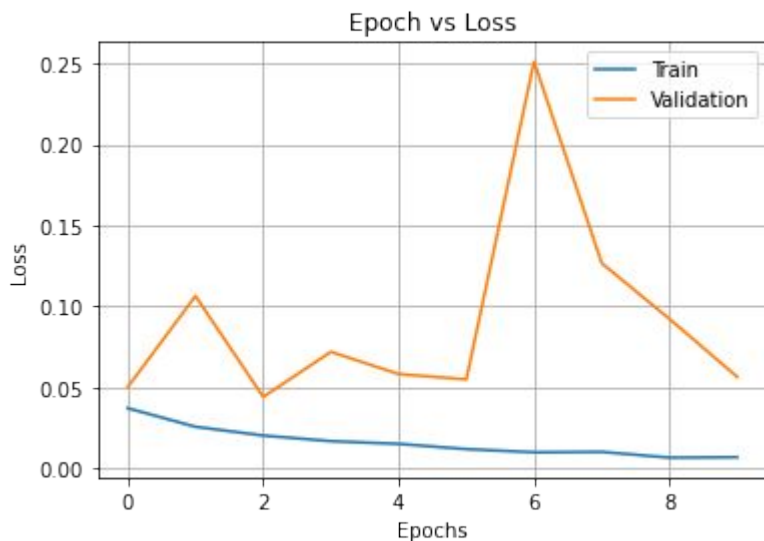
- 3072 Samples
  - 4 Modalities
  - 3 Classes
- 
- Original data vs Augmented data
  - Random distribution vs Tool Distribution



# Image Data Results [Original Data]

- **Test Accuracy: 43.75%**
- **Model size: 9.53 MB**

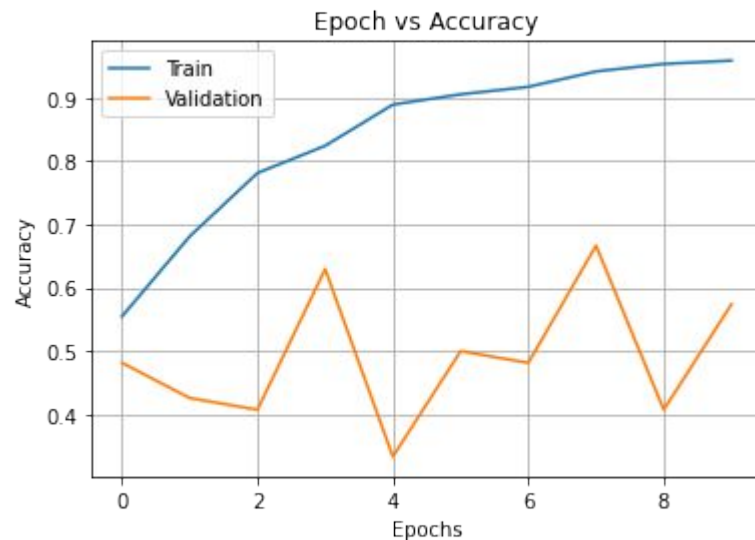
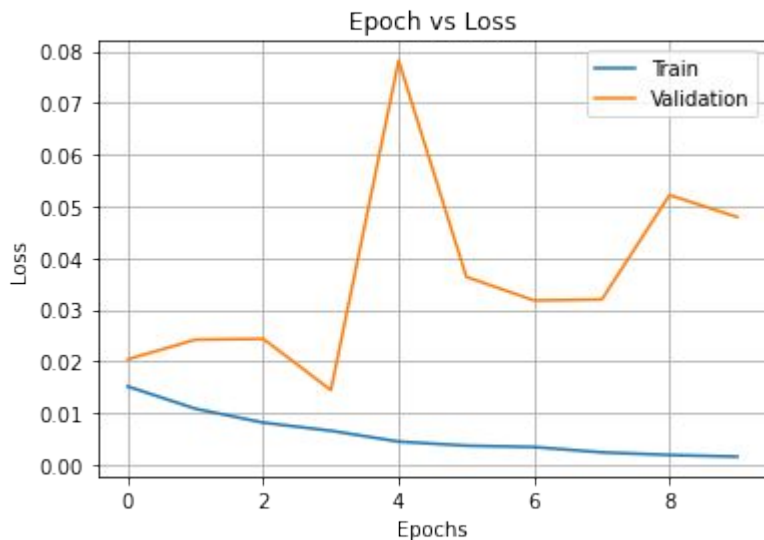
(Adam optimizer: learning rate = 0.001, weight decay = 0.0001, batch size = 32, epochs = 10)



# Image Data Results [Augmented Data]

- **Test Accuracy: 62.5%**
- **Model size: 9.53 MB**

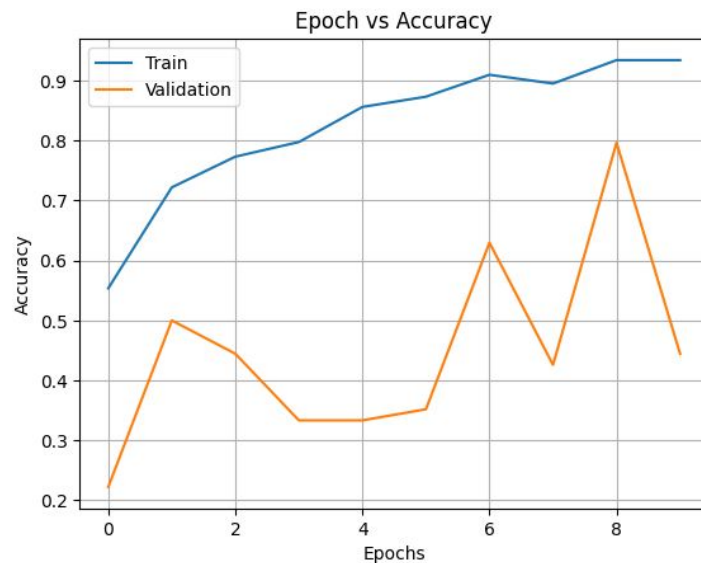
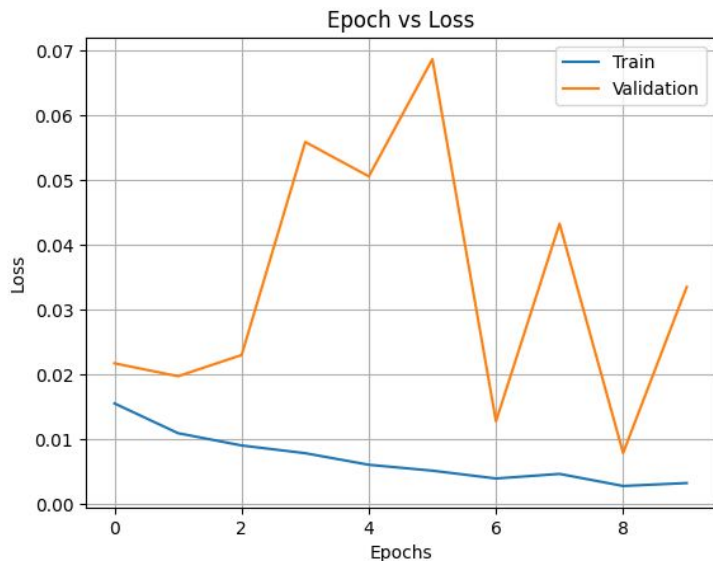
(Adam optimizer: learning rate = 0.001, weight decay = 0.0001, batch size = 32, epochs = 10)



# Time Series Data Results [Original Data]

- **Test Accuracy: 72.91%**
- **Model size: 5.05 MB**

(Adam optimizer: learning rate = 0.001, weight decay = 0.0001, batch size = 64, epochs = 10)

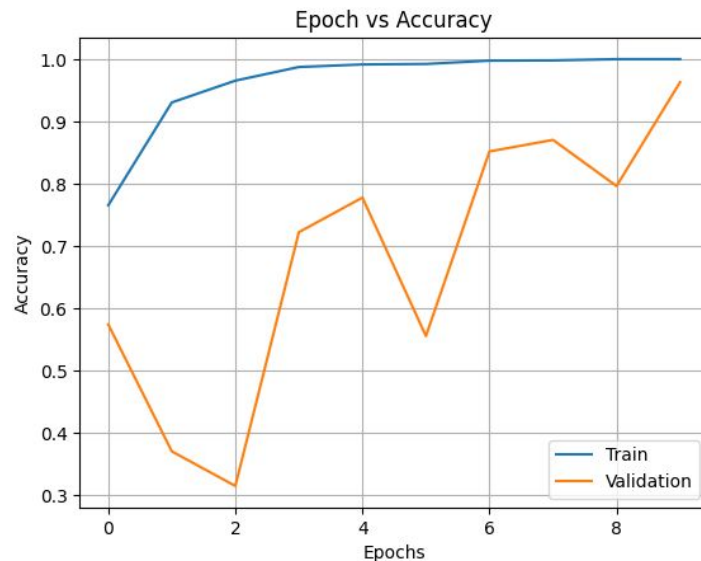
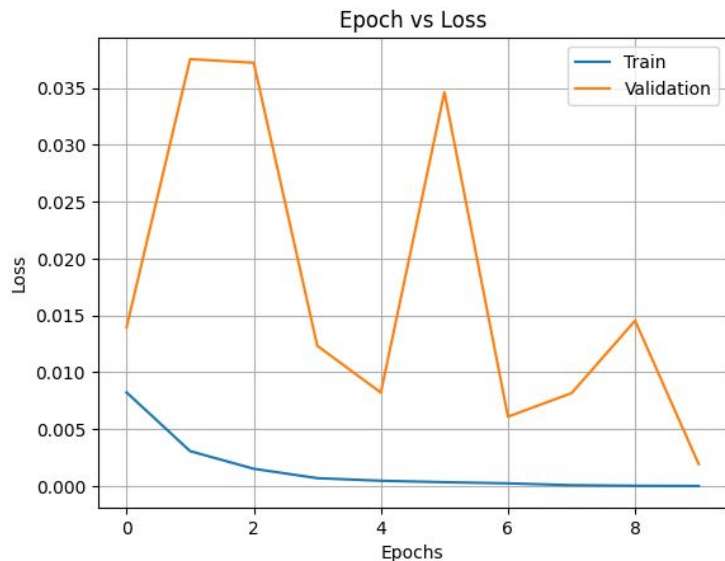


# Time Series Data Results [Augmented Data]

- **Test Accuracy:** 97.9%

(Adam optimizer: learning rate = 0.001, weight decay = 0.0001, batch size = 64, epochs = 10)

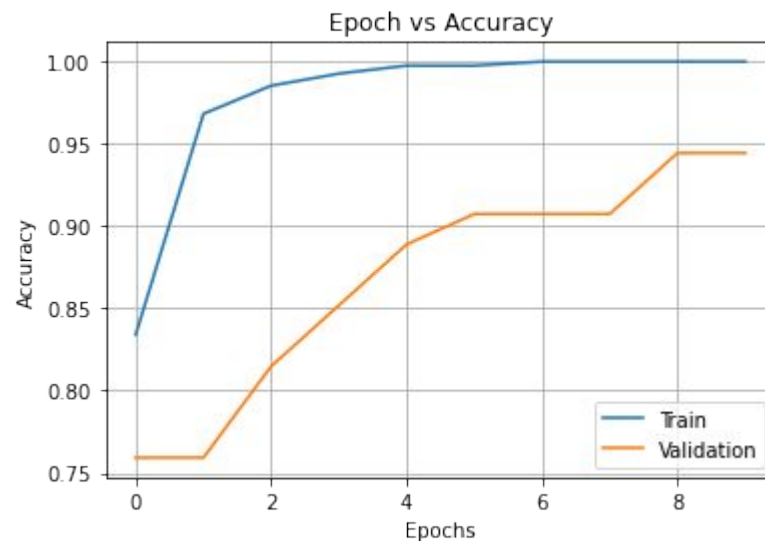
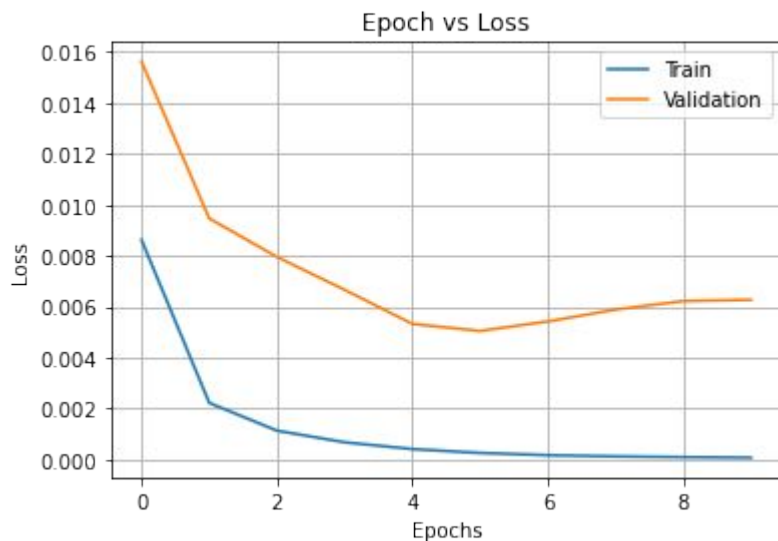
- **Model size:** 5.05 MB



# Multimodal Results [Original Data]

- **Test Accuracy: 87.5%**
- **Model size: 17.3 MB**

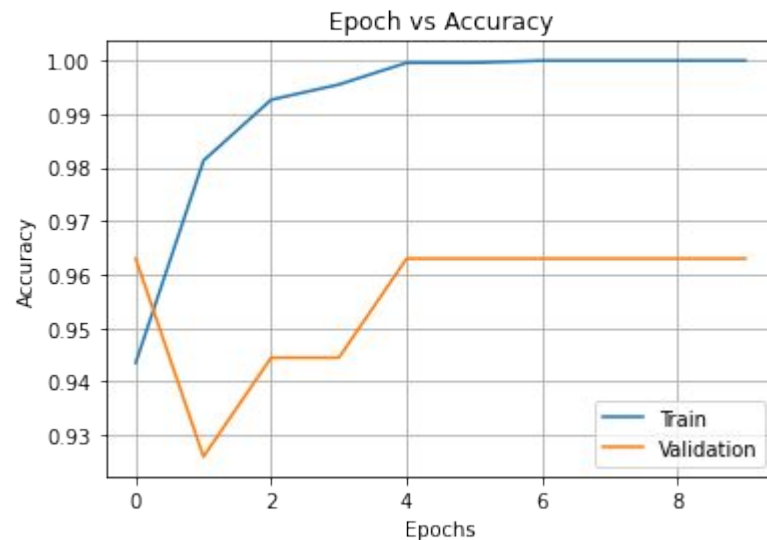
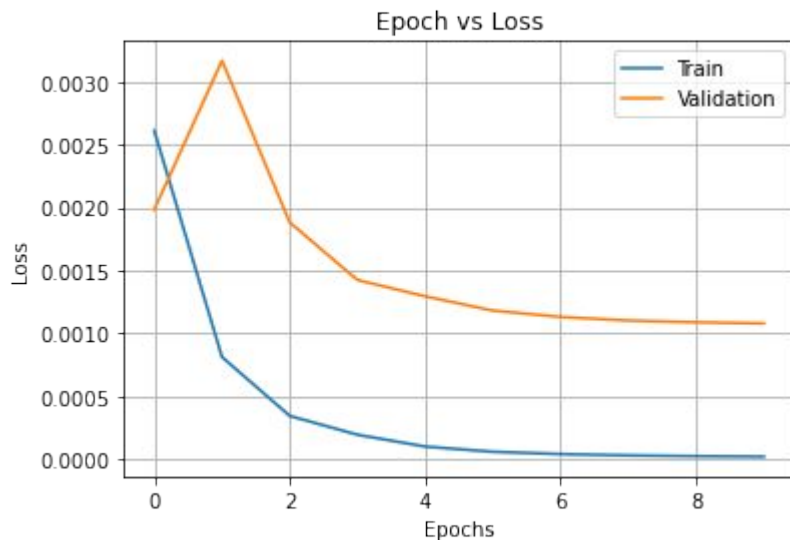
(Adam optimizer: learning rate = 0.001, weight decay = 0.0001, batch size = 64, epochs = 10)



# Multimodal Results [Augmented Data]

- **Test Accuracy: 95.83%**
- **Model size: 17.3 MB**

(Adam optimizer: learning rate = 0.001, weight decay = 0.0001, batch size = 64, epochs = 10)





# Conclusion and discussion

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- **Efficient** way to combine multi-modal data for prediction or regression.
- Depth-wise convolutions **reduce computation and size** of the model.
- Model with Conv2d → **~200MB**, whereas model with Depthwise Conv2d (followed by pointwise convolution) → **~15MB**
- Model size grows **linearly** with increasing modalities.
- Efficient way to run models on **edge devices**.
- Easily **parallelizable** with each modality running on its own chain.

# Future work



- Test our model on open source **benchmark dataset - MeX** (a human activity recognition dataset containing time series data (acceleration, proximity, pressure) and images) **[In-Progress]**
- Include **additional modalities** like acoustic emission by the machinery, power consumption, etc.
- Extend the work for **Remaining Useful Life (RUL) estimation** posed as a regression problem, considering the final observation of each tool as the endpoint of its lifecycle.

# References



Chen L, Li S, Bai Q, Yang J, Jiang S, Miao Y. Review of Image Classification Algorithms Based on Convolutional Neural Networks. *Remote Sensing*. 2021; 13(22):4712. <https://doi.org/10.3390/rs13224712>

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Shorten, C., Khoshgoftaar, T.M. A survey on Image Data Augmentation for Deep Learning. *J Big Data* 6, 60 (2019). <https://doi.org/10.1186/s40537-019-0197-0>.

Tadas Baltrusaitis, Chaitanya Ahuja, and Louis-Philippe Morency. 2019. Multimodal Machine Learning: A Survey and Taxonomy. *IEEE Trans. Pattern Anal. Mach. Intell.* 41, 2 (February 2019), 423–443. <https://doi.org/10.1109/TPAMI.2018.2798607>

Truchan, Hubert, and Zahra Admadi. *MuDestreda Multimodal Device State Recognition Dataset*. Zenodo, 24 Jan. 2024, <https://doi.org/10.5281/zenodo.8238653>.