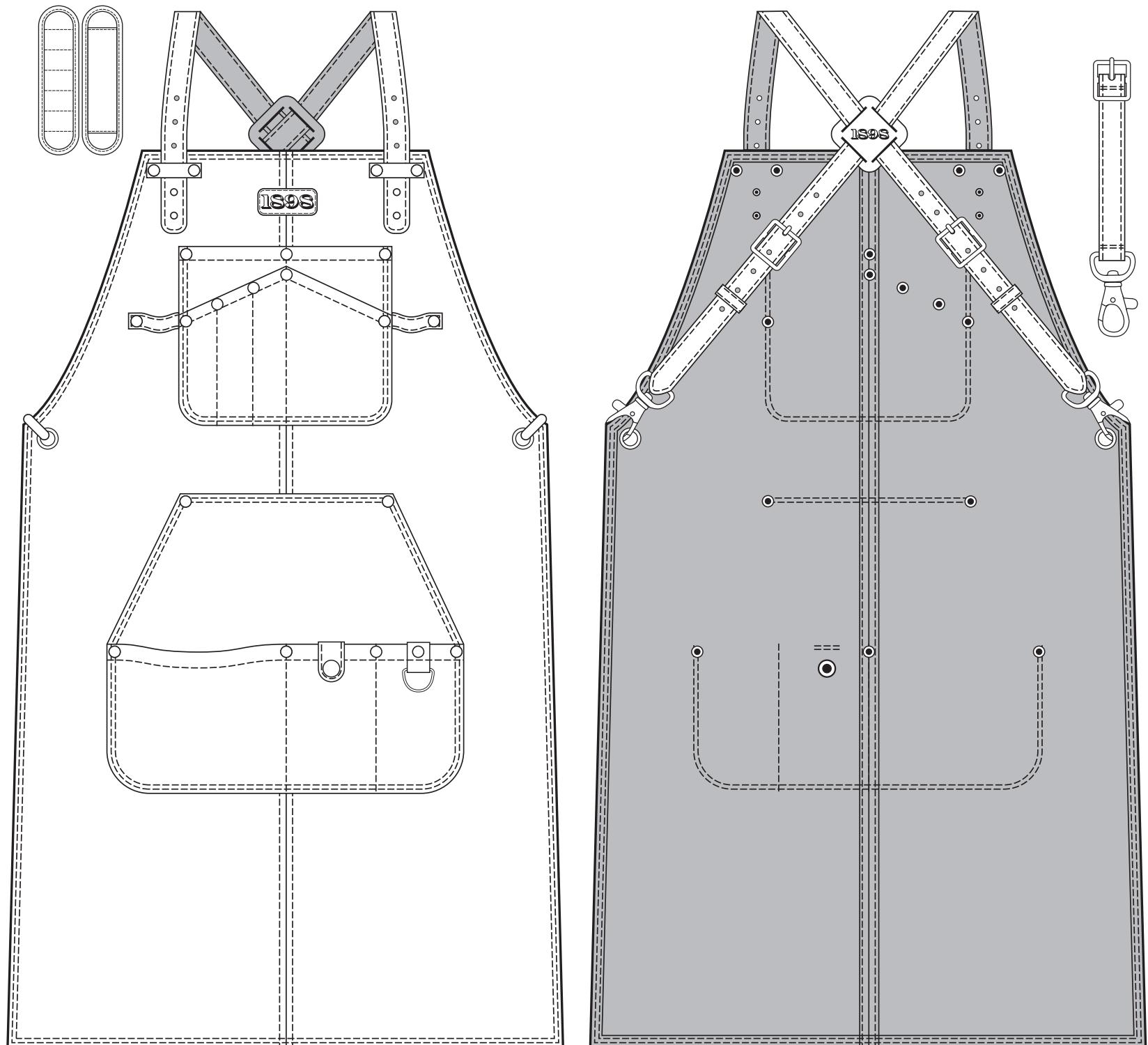


"1898" WELDERS APRON - SPLIT FRONT X-BACK - BUFFALO LEATHER

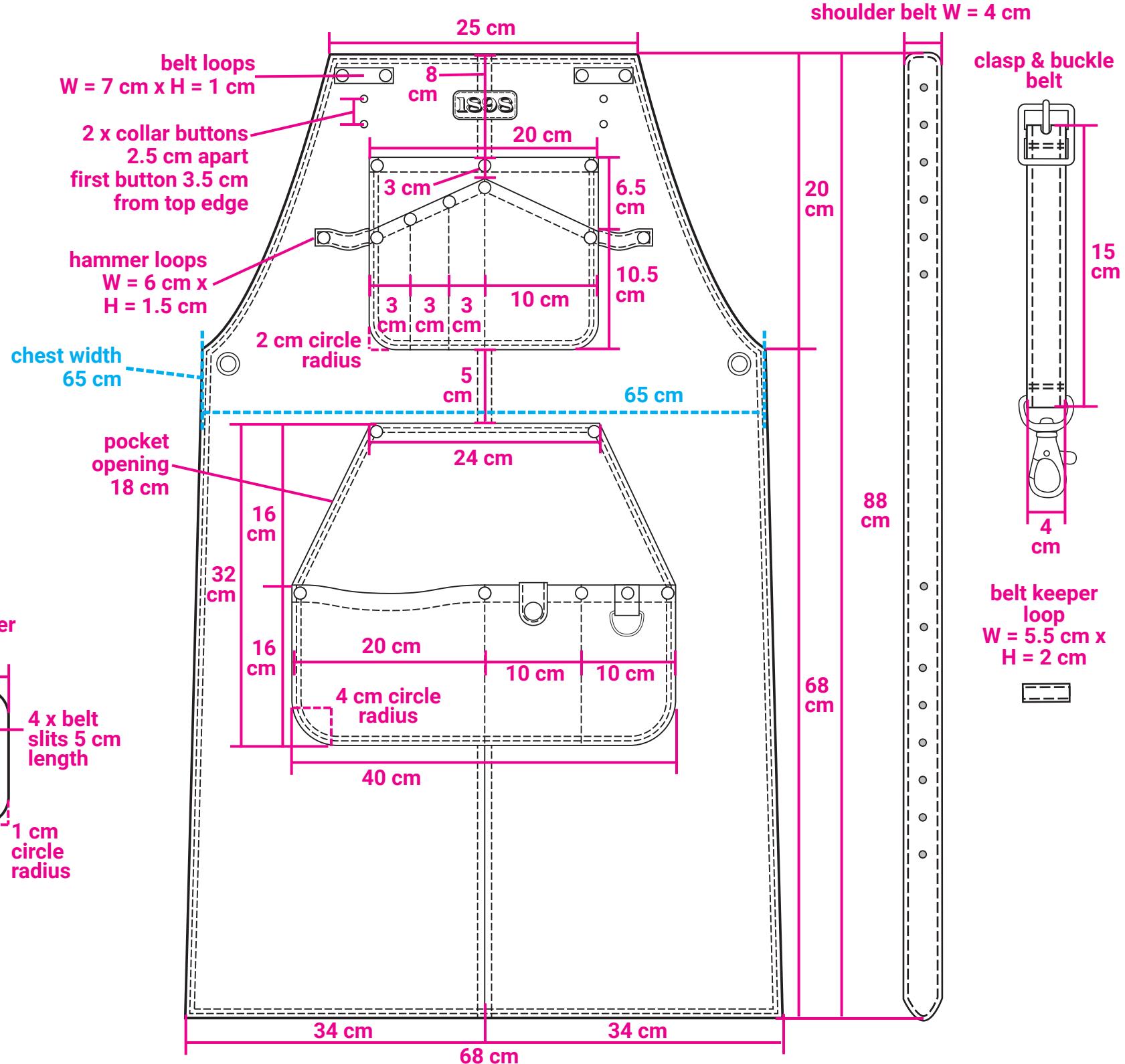
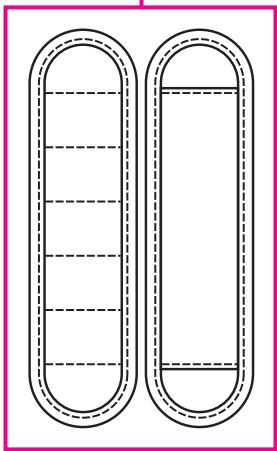
APRON SKETCH

**7/18/23



APRON SIZING

neck strap cover
see page 6 for sizing



LOGO DETAILS & PLACEMENT

ACTUAL SIZE DEBOSS ARTWORK SHOWN BELOW:

WIDTH = 7.62 cm x HEIGHT = 2.1 cm

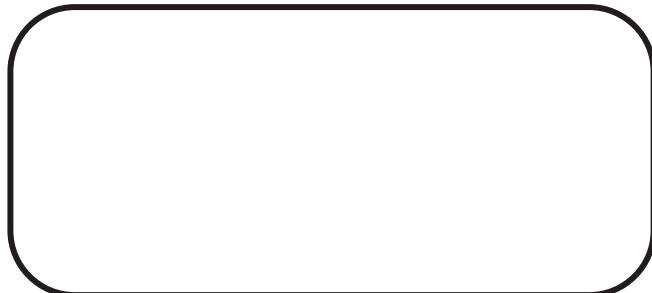
1898

1898

All areas and
line shown
in black are
debossed

ACTUAL SIZE / SHAPE LEATHER PATCH
SHOWN BELOW:

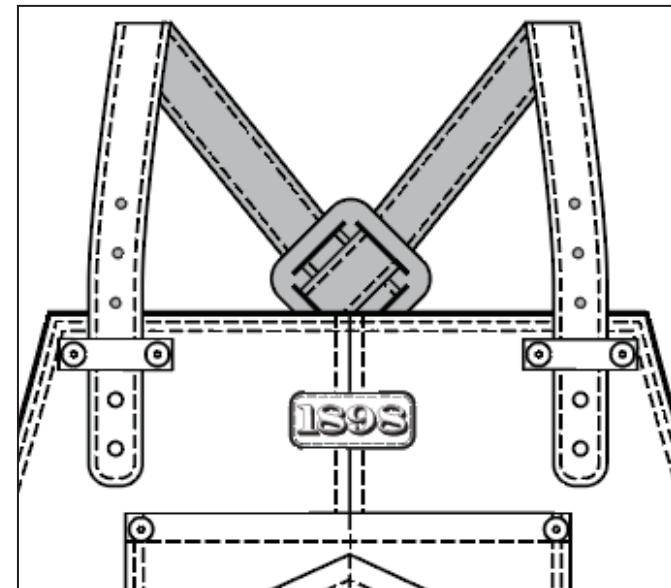
WIDTH = 10 cm x HEIGHT = 4.5 cm



COMPLETED PATCH SHOWN BELOW.
APPLY TO GLOVE WITH SINGLE NEEDLE AS SHOWN



POSITION PATCH LOGO AS SHOWN BELOW
PLACE CENTRALLY BETWEEN TOP EDGE AND TOP OF POCKET



BACK BELT HOLDER WITH 1898 DEBOSS LOGO

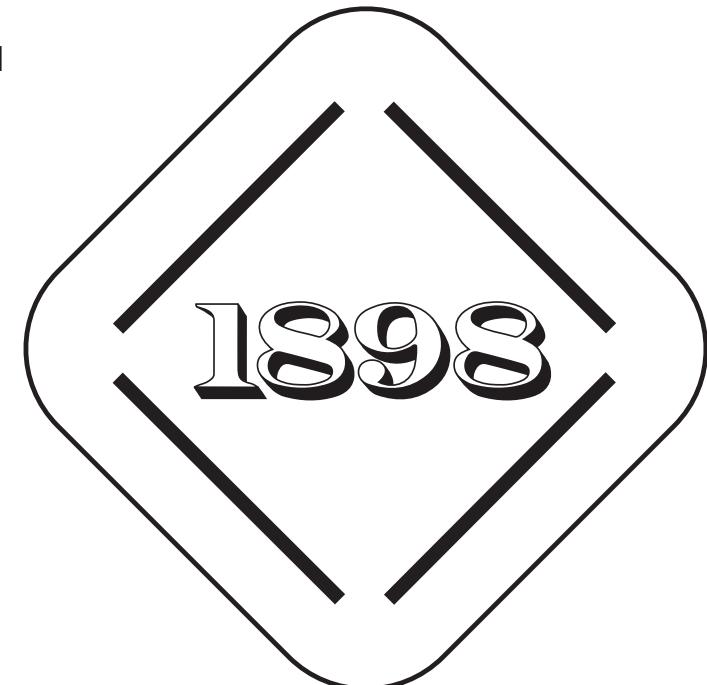
POSITION LOGO AS SHOWN
ON BACK BELT HOLDER

ACTUAL SIZE ARTWORK

WIDTH = 4 cm x
HEIGHT = 1.1 cm

1898

SKETCH NOT ACTUAL SIZE



METALS QUALITY, COLORS AND REVISIONS

METALS QUALITY:

Metal to be non-rust finish and quality

COLORS:

USE ANTIQUE BRASS FOR ALL COLORS EXCEPT BLACK



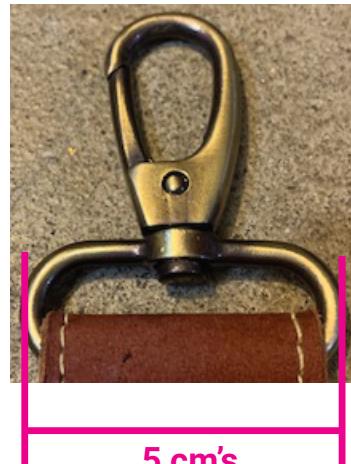
USE ANTIQUE NICKEL FOR BLACK



METALS REVISIONS:

Revise metals as shown below:

CLASPS:



5 cm's

PRONG BUCKLES:



OUTER HEIGHT = 5 cm
X
OUTER WIDTH = 3 cm
**ensure edges are rounded

EYELETS



REVISE SIZE TO
2 cm Diameter

"D" RING



1" (25.4 mm)
(inside dimension)

PLAIN SNAP



24L (15 mm)

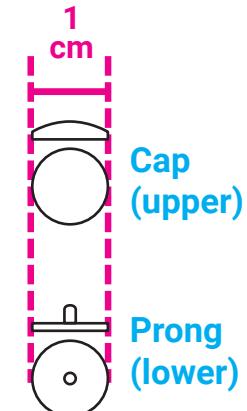
COLLAR BUTTON



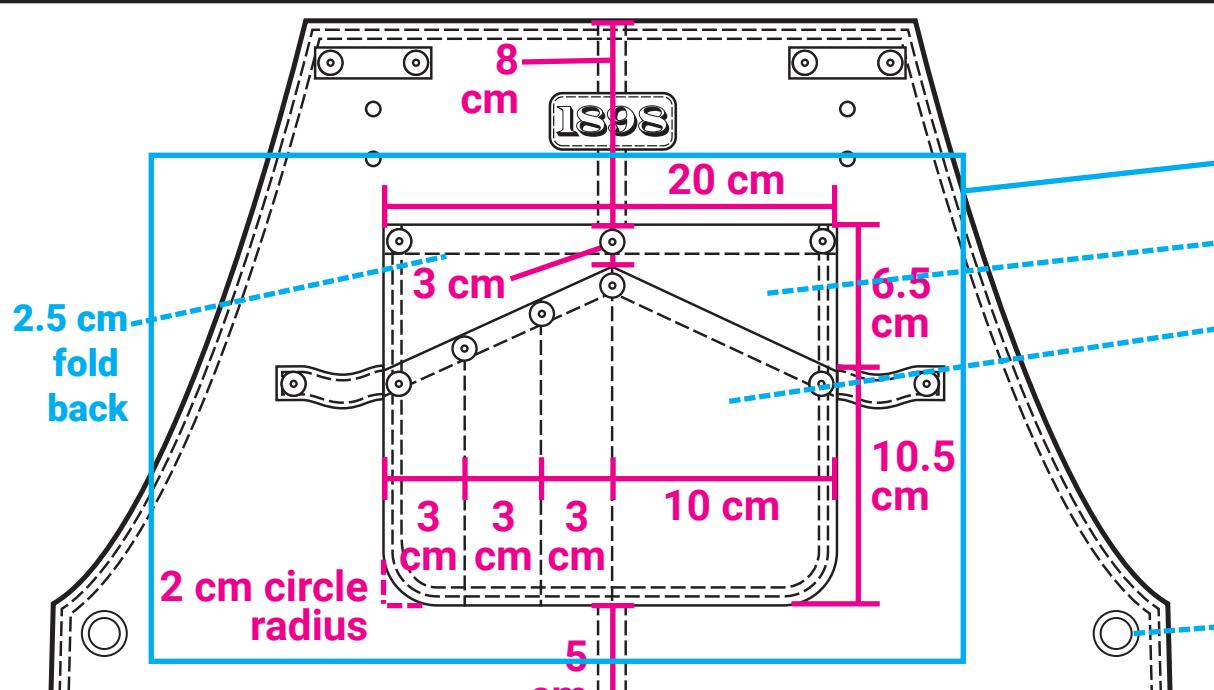
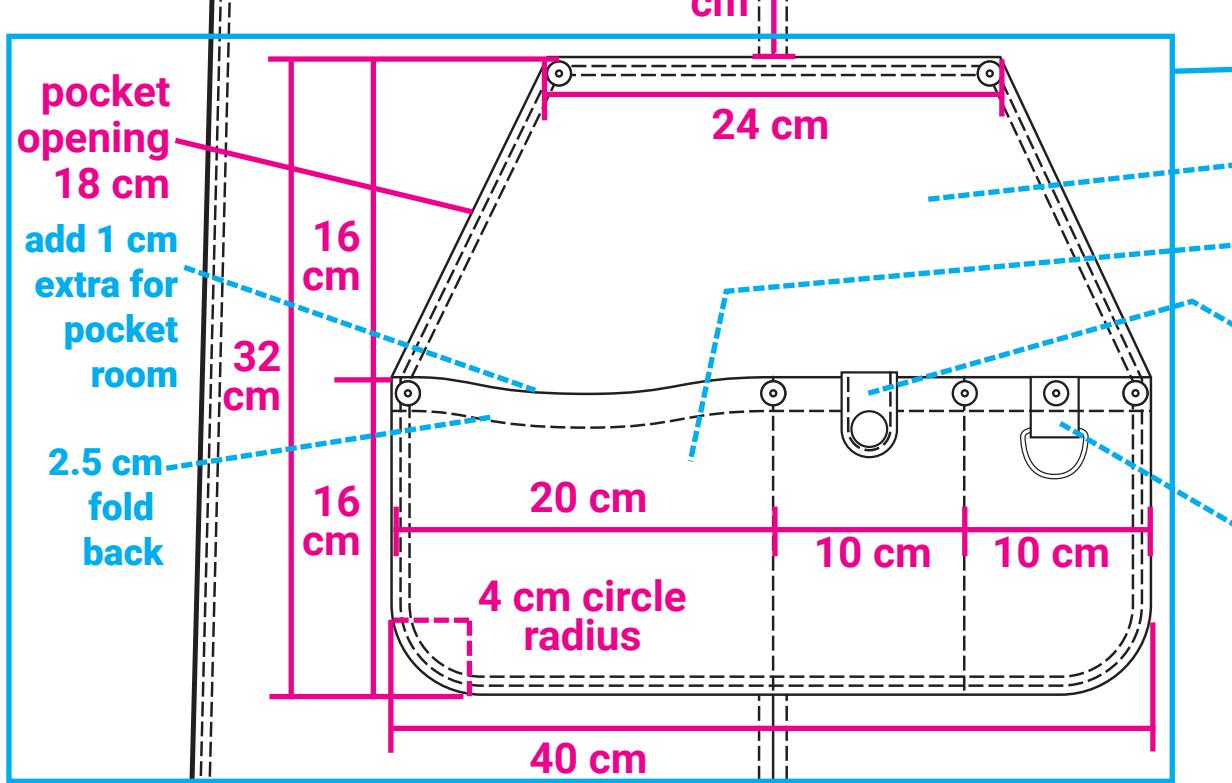
APPROX' SIZE

Head Diameter: 7.3mm
Neck Diameter: 4.5mm
Base Diameter: 8.0mm

PLAIN DOME RIVETS



POCKETS & METALS DETAIL

**2 LAYER UPPER POCKET****LOWER LAYER A****UPPER LAYER B**Upper layer B attaches to Lower layer A
before attaching to apron15 mm eyelets attach to apron
position 2 cm in from apron edge**2 LAYER LOWER POCKET****LOWER LAYER A****UPPER LAYER B**Upper layer B attaches to Lower layer A
before attaching to apron25 mm leather snap strap attaches to
lower layer A. Snap base attaches to
upper layer B. Snap upper attaches to
snap strap25 mm leather "D" ring strap attaches to
upper layer B. Strap attaches to
upper layer B with rivet finish

LEATHER PADDED NECK STRAP COVER

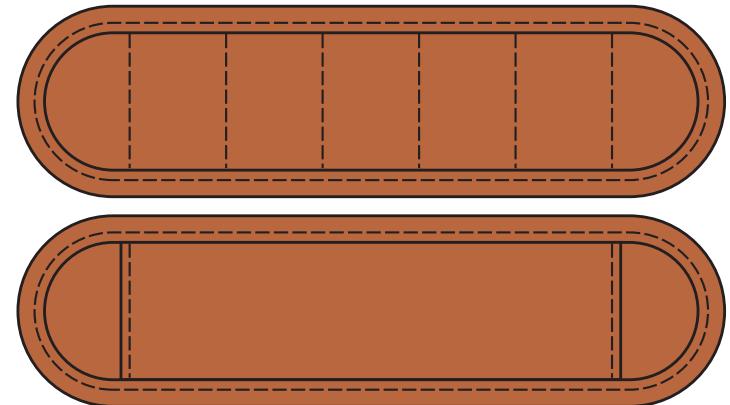
6

MATERIALS:

BUFFALO LEATHER,
POLYESTER PADDING (5 mm Thickness).

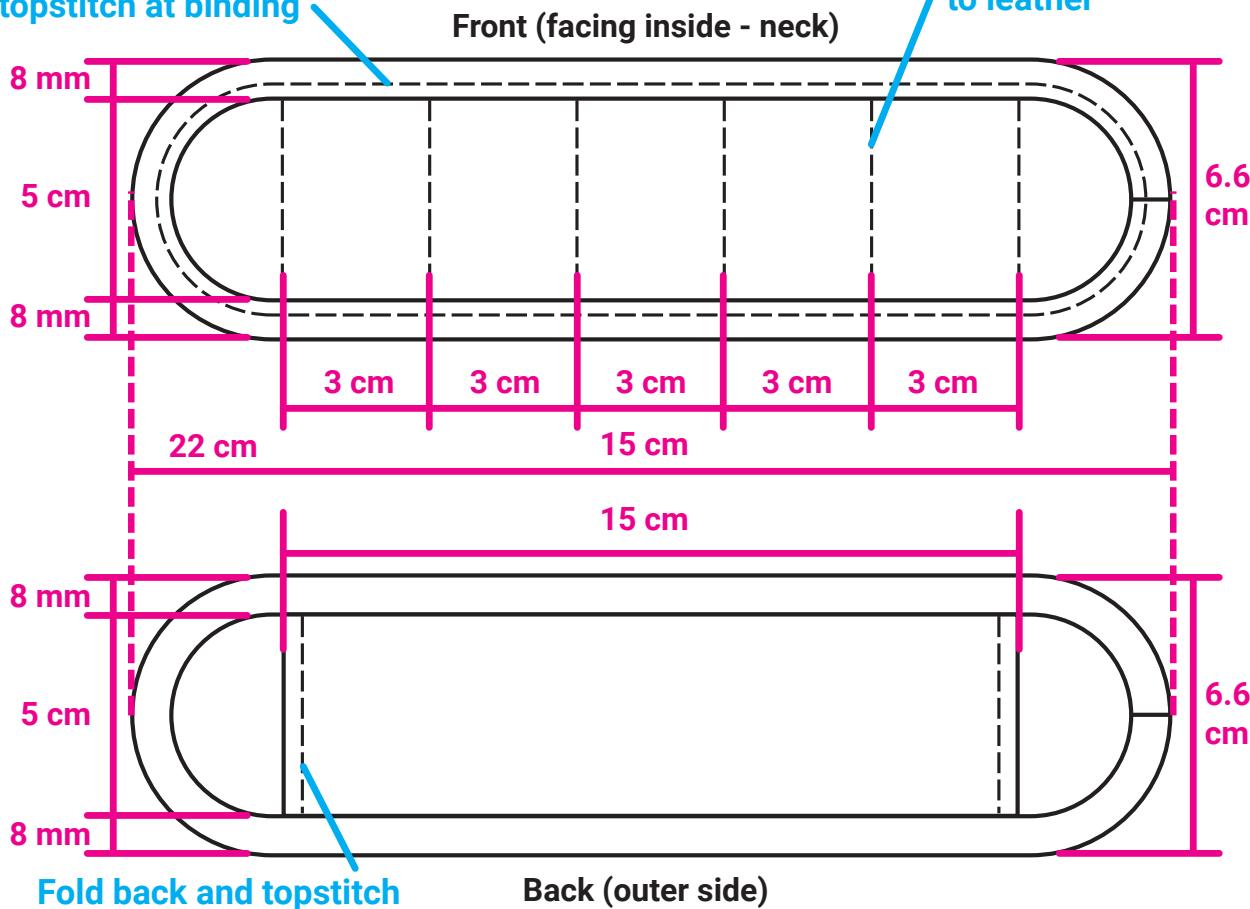
COLORS:

1) BRICK

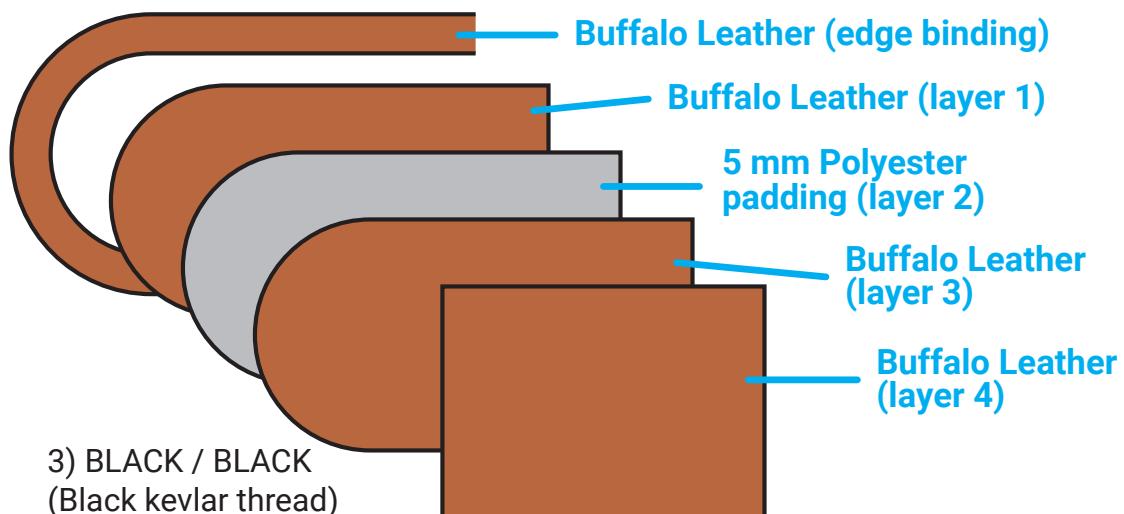


Single needle topstitch at binding

Single needle topstitch padding



4 LAYER COVER CONSTRUCTION WITH OUTER BINDING

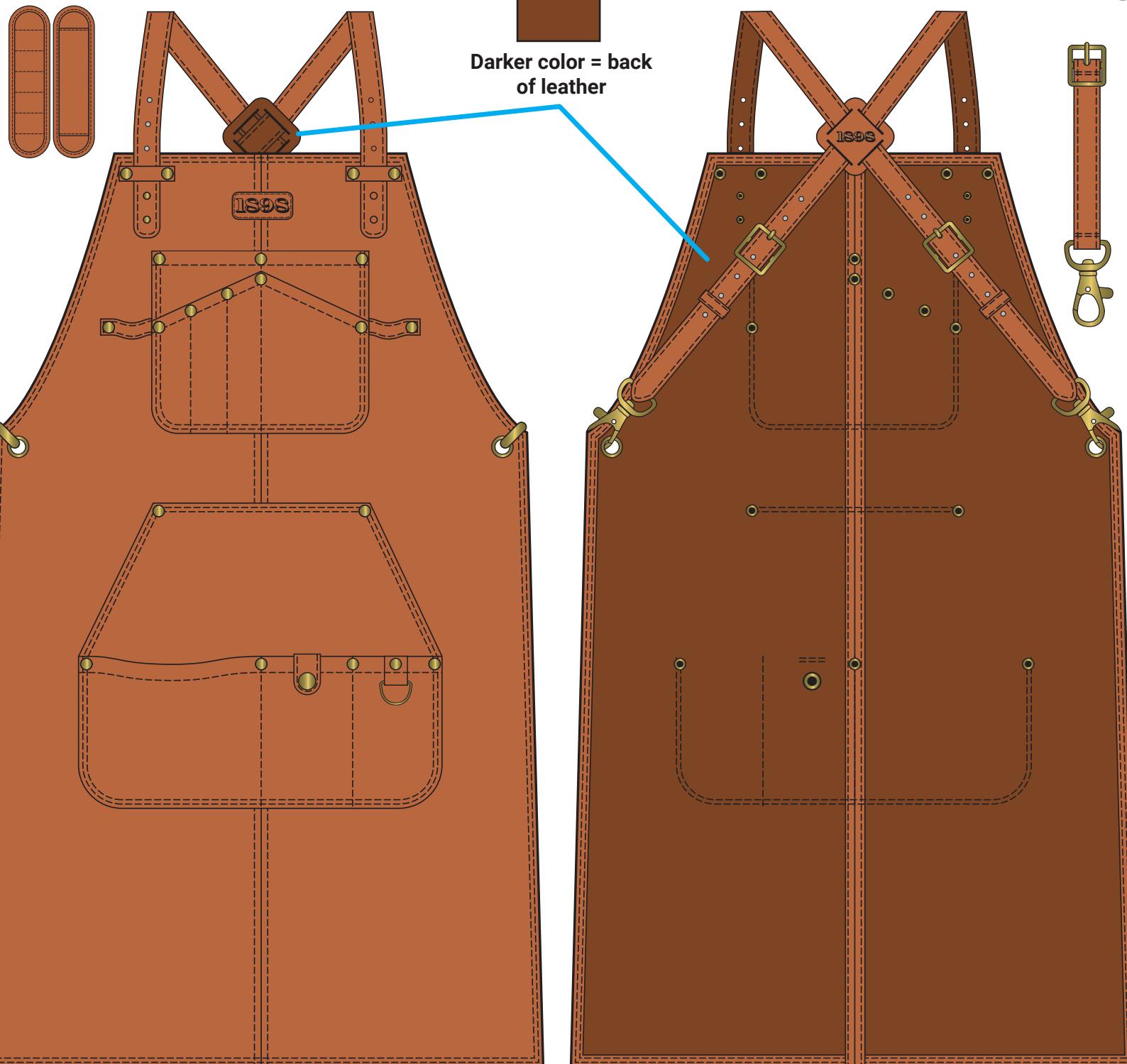


LEATHER QUALITY AND COLORWAY

COLORWAY 1
BRICK



leather = Brick



SAMPLE NOTES

DEBOSS QUALITY:

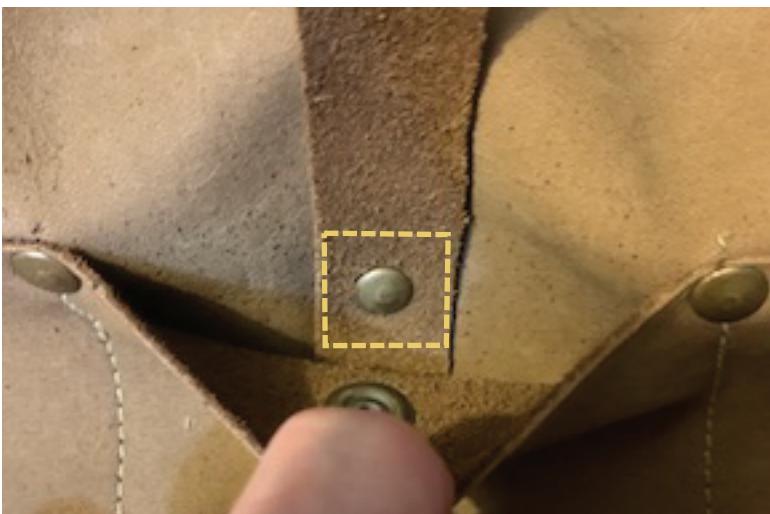
DEBOSS IMPRINT IS POOR
MUST BE CONSISTENT
ALL DEBOSS TO BE DARK AS SHOWN ON 8 AT RIGHT



PATCH SHAPE REQUIRES DIE CUTTING
**SEE LOGO PAGE FOR SIZE AND SHAPE

SNAP STRAP:

ADD TOPSTITCH AT STRAP JOIN TO POCKET
TO AVOID STRAP MOVING



"D" RING STRAP:

FOLD OVER BACK OF POCKET EDGE
AND TOPSTITCH DOWN TO FIX TO
POCKET



STRAP PUNCH HOLES:

STRAPS MUST HAVE KEYHOLE PUNCH
BUTTON HOLE

