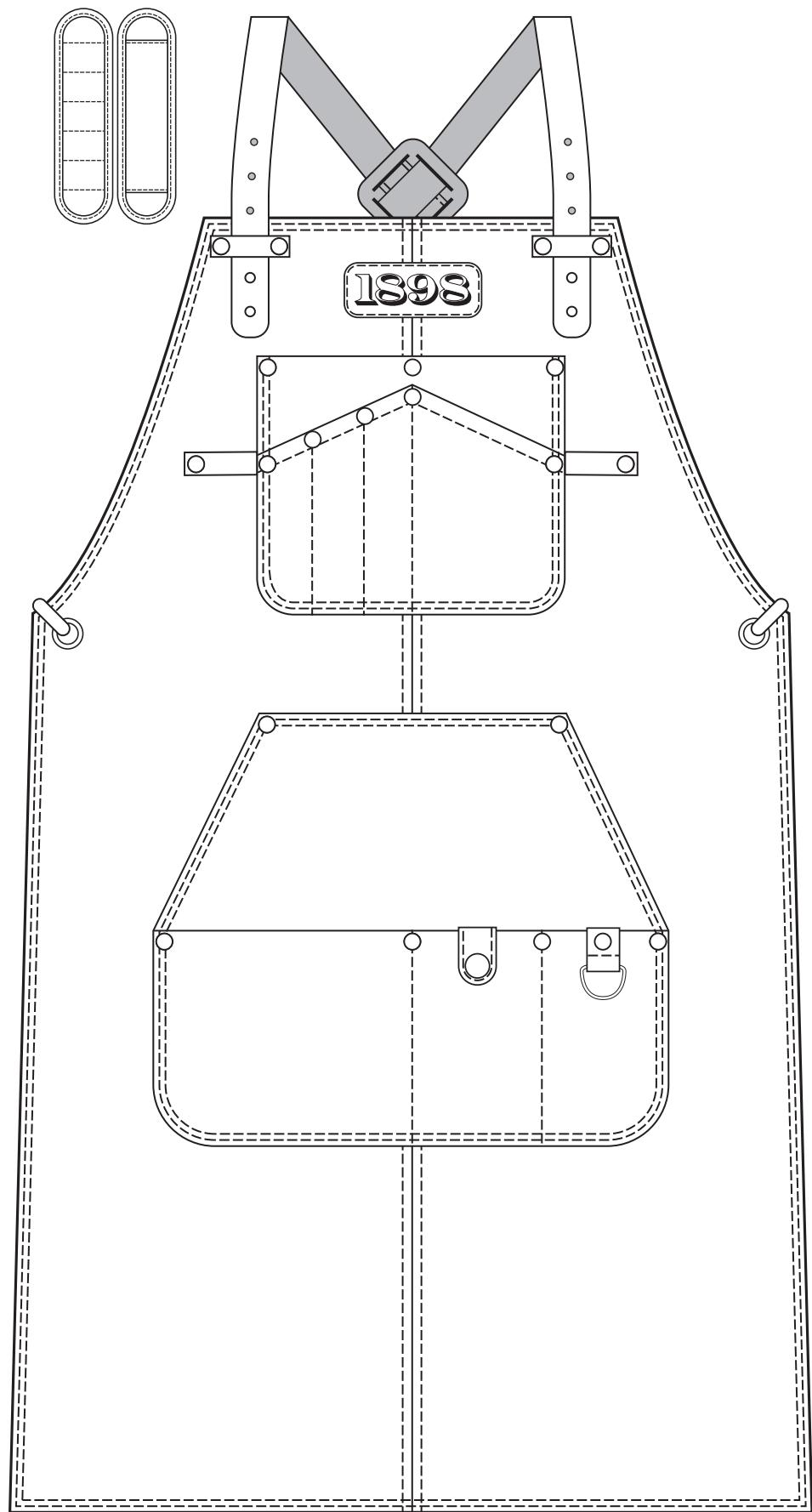


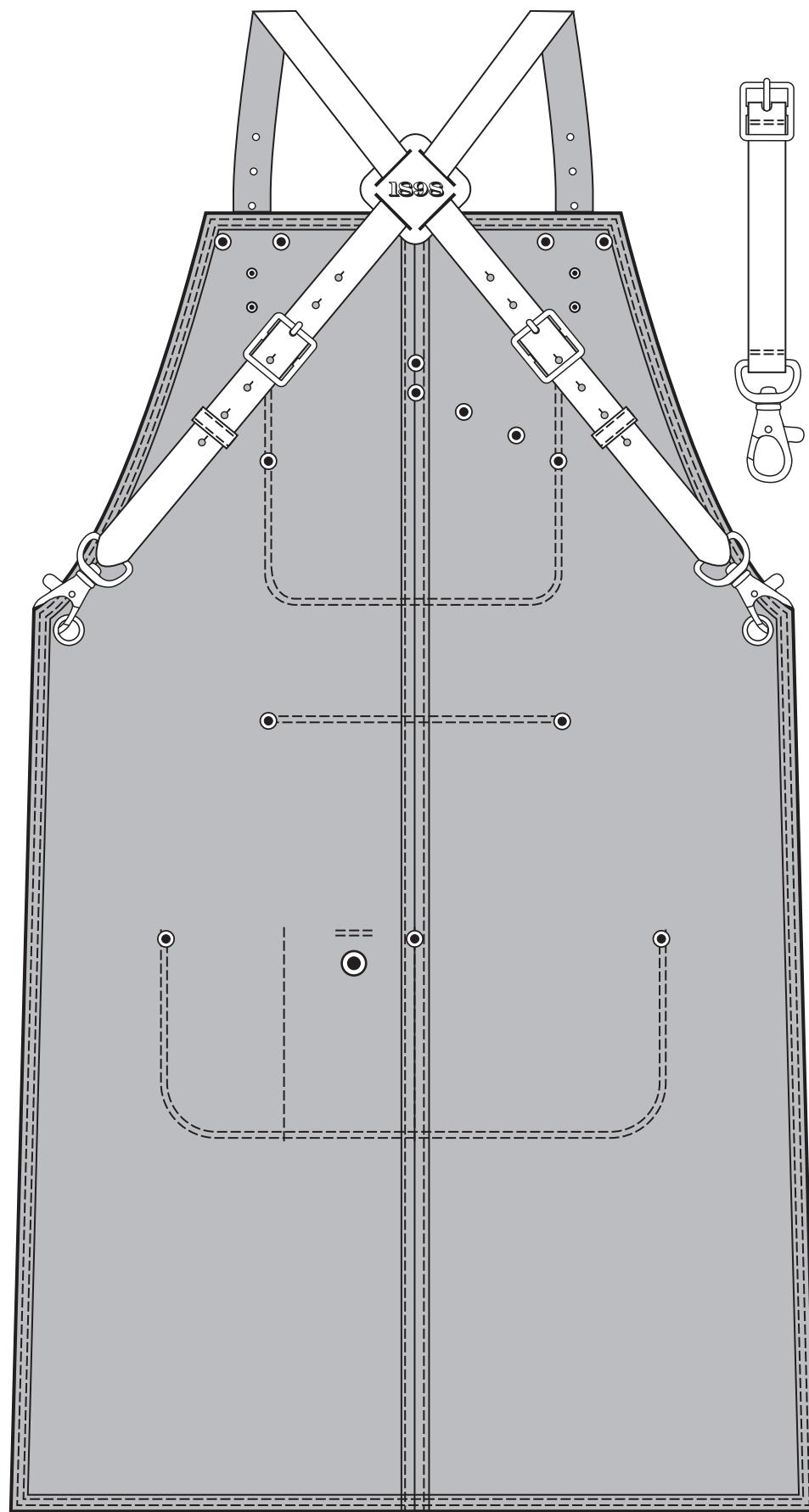
**1898**

BRAND:	1898	DATE:	01/17/24	1
NAME:	WORK APRON	REVISED DATE:	02/24	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

**APRON SKETCH - FRONT VIEW**

**1898**

BRAND:	1898	DATE:	01/17/24	2
NAME:	WORK APRON	REVISED DATE:	02/24	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

**APRON SKETCH - BACK VIEW**

1898

BRAND:	1898	DATE:	01/17/24	3
NAME:	WORK APRON	REVISED DATE:	02/24	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

## BILL OF MATERIALS / COLORS / COMMENTS

MATERIALS	COLORS		COMMENTS
	BLACK	BLACK / YELLOW	
<b>SELF MATERIAL</b> - Buffalo hide leather	BLACK PANTONE BLACK 6 C	BLACK PANTONE BLACK 6 C	* Sueded finish * 2.7 mm minimum thickness * oil & stain treatment added
<b>LOBSTER CLAW CLASP</b> - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 4 cm Inner buckle width * To hold a 4 cm width belt strap
<b>BELT PRONG BUCKLE</b> - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 4 cm Inner buckle width * To hold a 4 cm width belt strap
<b>EYELETS</b> - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* Inner eyelet diameter 1.5 cm * 2 parts (upper ring, lower ring)
<b>"D" RING</b> - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* Inner "D" ring diameter 2.5 cm
<b>SNAP FASTENER</b> - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 24 L (15 mm diameter) * 4 parts (button, normal action socket, stud and eyelet)
<b>COLLAR BUTTON</b> - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 8 mm diameter head (for 5 mm keyhole punch) * 2 parts (Collar stud, post)
<b>DOMED RIVET</b> - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 9.2 mm diameter * 2 parts (Cap, post)
<b>PRINTED CARE LABEL</b> - Taffeta with print	Black = Label Color  Cool gray 7c = Type Color	Black = Label Color  Cool gray 7c = Type Color	* 2.54 mm width taffeta * 1 color print * see artwork page for layout
<b>THREADS</b> - #138 - 8 stitches per inch	BLACK PANTONE BLACK 6 C	YELLOW COLOR AS SAMPLES  **REF: ELFIN YELLOW 66 TPX #11-0620N TPX	* Use bonded nylon for black * Use kevlar for black / yellow

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NAME: WORK APRON

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DESIGNER: FILIPA

DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

**TRIMS****LOBSTER CLAW CLASP**

- Metal
- \* 4 cm Inner base loop width
- \* To hold a 4 cm width belt strap
- \* Trigger clip

**BELT PRONG BUCKLE**

- Metal
- \* 4 cm Inner base loop width
- \* To hold a 4 cm width belt strap

**EYELETS**

- Metal
- \* Inner eyelet diameter 1.5 cm
- \* 2 parts (upper ring, lower ring)

**"D" RING**

- Metal
- \* Inner "D" ring diameter 2.5 cm

**SNAP FASTENER**

- Metal
- \* 24 L (15 mm diameter)
- \* 4 parts (button, socket, stud & eyelet)

**COLLAR BUTTON**

- Metal
- \* 8 mm diameter head
- \* Fits 5 mm keyhole punch
- \* 2 parts (Collar stud, post)

**DOMED RIVET**

- Metal
- \* 9.2 mm diameter
- \* 2 parts (Cap, post)

**PRINTED CARE LABEL**

- Taffeta with print
- \* 2.54 mm width taffeta
- \* 1 color print
- \* see artwork page for layout



**1898**

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NAME:	WORK APRON	REVISED DATE:	02/24	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

**ARTWORKS / POSITION****FRONT PANEL LOGO DEBOSS**

ACTUAL SIZE DEBOSS ARTWORK SHOWN BELOW:  
WIDTH = 8.5 cm x HEIGHT = 2.34 cm



ACTUAL SIZE / SHAPE LEATHER PATCH  
SHOWN BELOW:  
WIDTH = 10 cm x HEIGHT = 4 cm

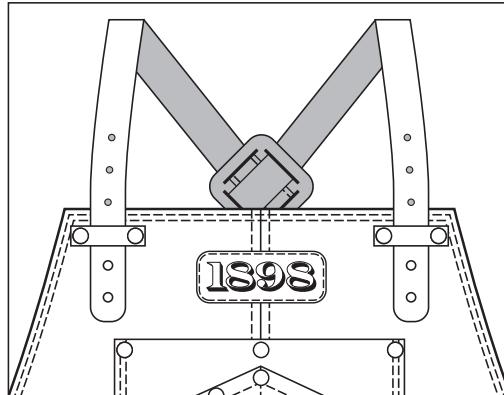


\*\*LEATHER PATCH SHAPE TO BE DIE-CUT

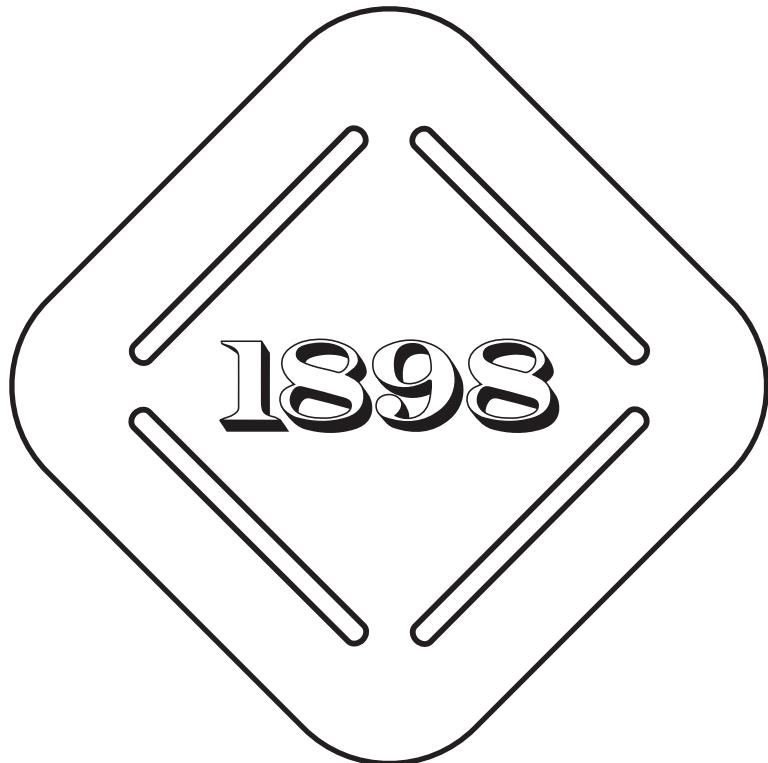
COMPLETED PATCH SHOWN BELOW.  
APPLY TO APRON WITH SINGLE NEEDLE AS SHOWN



POSITION PATCH LOGO AS SHOWN BELOW  
PLACE CENTRALLY BETWEEN TOP EDGE  
AND TOP OF POCKET

**BACK BELT KEEPER LOGO DEBOSS**

ACTUAL SIZE DEBOSS ARTWORK SHOWN BELOW:  
WIDTH = 4.5 cm x HEIGHT = 1.24 cm

**ACTUAL SIZE BACK BELT KEEPER AND DEBOSS ARTWORK**

**1898**

BRAND: 1898

DATE: 01/17/24

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NAME: WORK APRON

REVISED DATE: 02/24

SEASON: 2024

DESIGNER: FILIPA

DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

**ARTWORKS / POSITION****PRINTED SIZE / CONTENT / ORIGIN LABEL**

ACTUAL SIZE ARTWORK

WIDTH = 2.54 cm x HEIGHT = 6.8 cm

PRINT GRAY ON BLACK LABEL

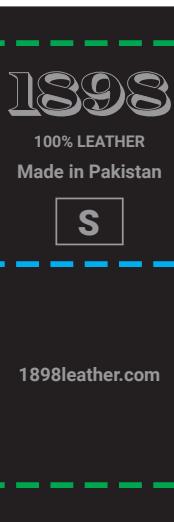


LABEL = BLACK

PRINT = COOL GRAY 7C

CATCH IN SEAM

FOLD LINE



\*\*POSITION IN BACK OF TOP EDGE OF APRON

**THIS LABEL ONLY FOR SAMPLES  
PRODUCTION LABEL T.B.A.**

CATCH IN SEAM

**PACKAGING / BOX**

SEE ARTWORK AT RIGHT.

MATERIAL:

MATTE EFFECT LAMINATED CARDBOARD.

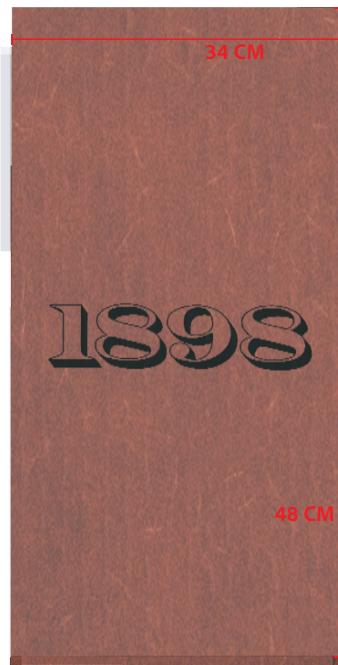
RIGID WITH SHARP EDGES.

LOGO IN SPOT COLOR GLOSSY PRINT

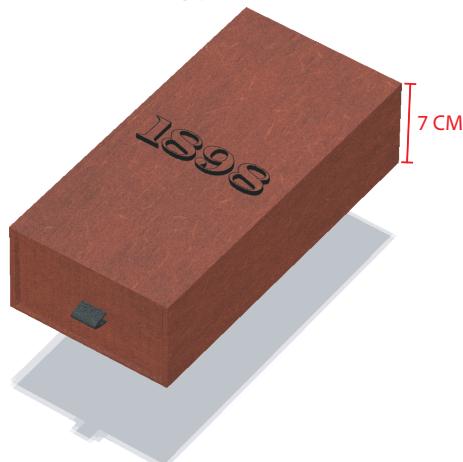
OUTER DIMENSIONS

L = 48 cm X W = 34 cm x H = 7 cm

TOP VIEW



SIDE VIEW



**1898**

BRAND: 1898

DATE: 01/17/24

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NAME: WORK APRON

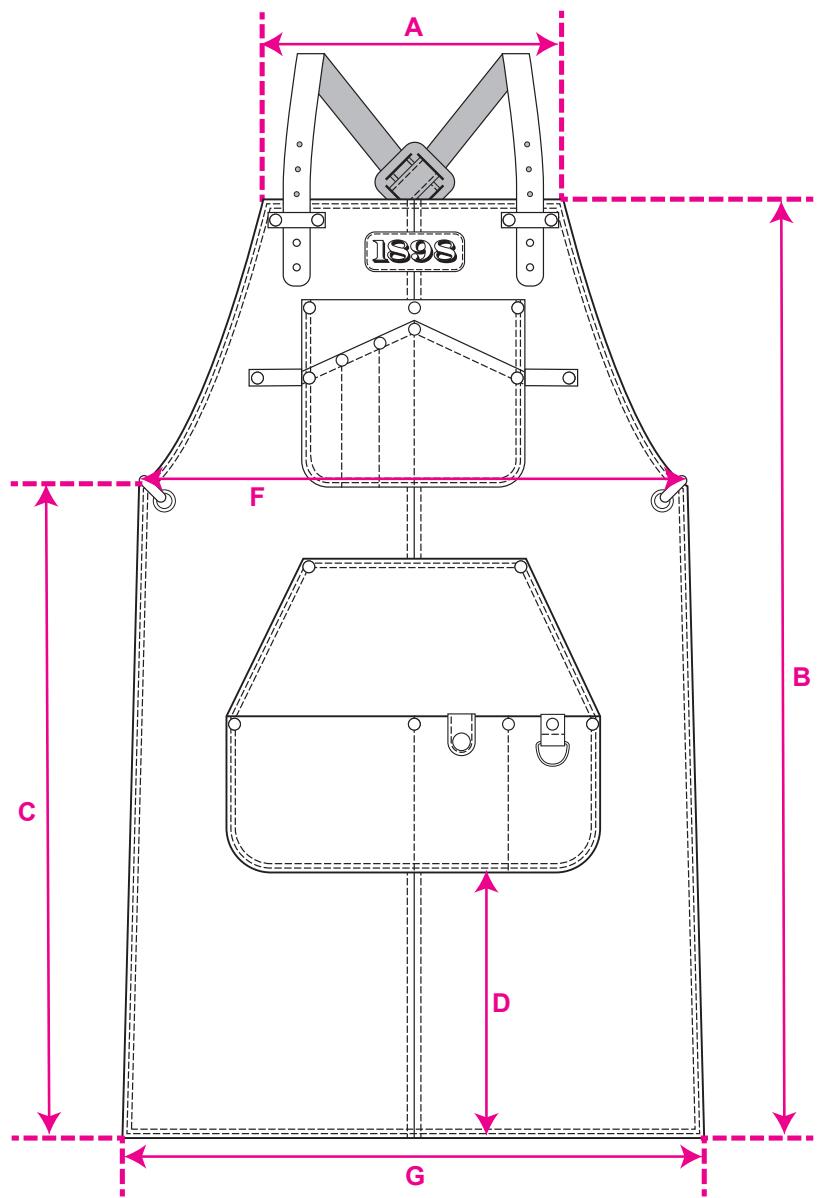
REVISED DATE: 02/24

SEASON: 2024

DESIGNER: FILIPA

DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

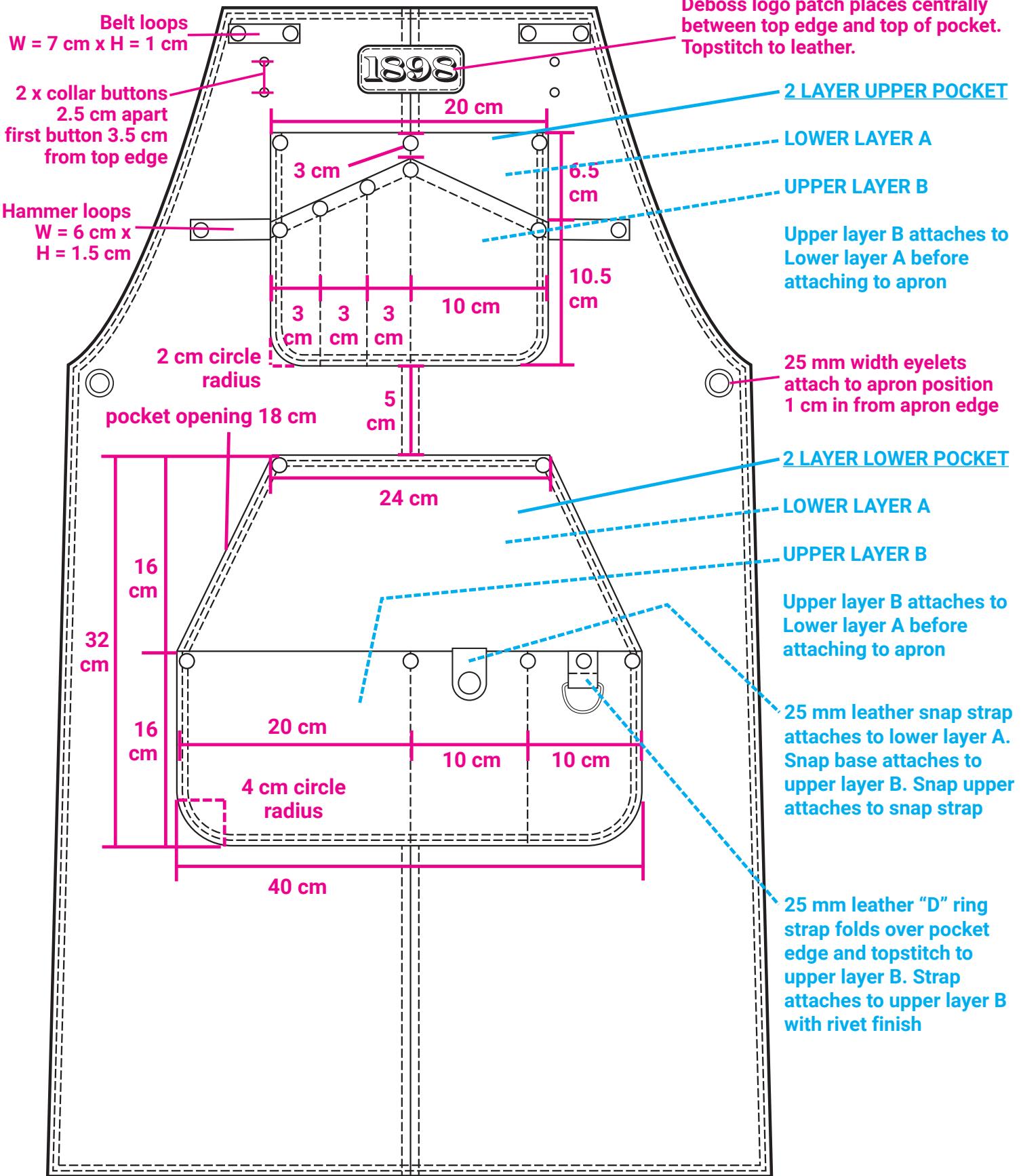
**SIZING**

**\*\*PAKZAIB TO GRADE SIZE S & L SAMPLES BASED ON SIZE M SPEC GIVEN BELOW\*\***

SIZE RANGE (CM)	S	M	L
A = TOP EDGE WIDTH		27 cm	
B = TOTAL LENGTH		82 cm	
C = SIDE LENGTH		58 cm	
D = LOWER POCKET TO HEM DISTANCE		22 cm	
E = UPPER POCKET TO TOP EDGE DISTANCE		8 cm	
F = CHEST WIDTH		68 cm	
G = BOTTOM WIDTH		70 cm	

## POCKETS SIZING / DETAILS, ACCESSORIES PLACEMENT

\*\*POCKETS SIZING AND CONSTRUCTION IS SAME FOR ALL SIZES S, M, & L\*\*



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BRAND: 1898

DATE: 01/17/24

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NAME: WORK APRON

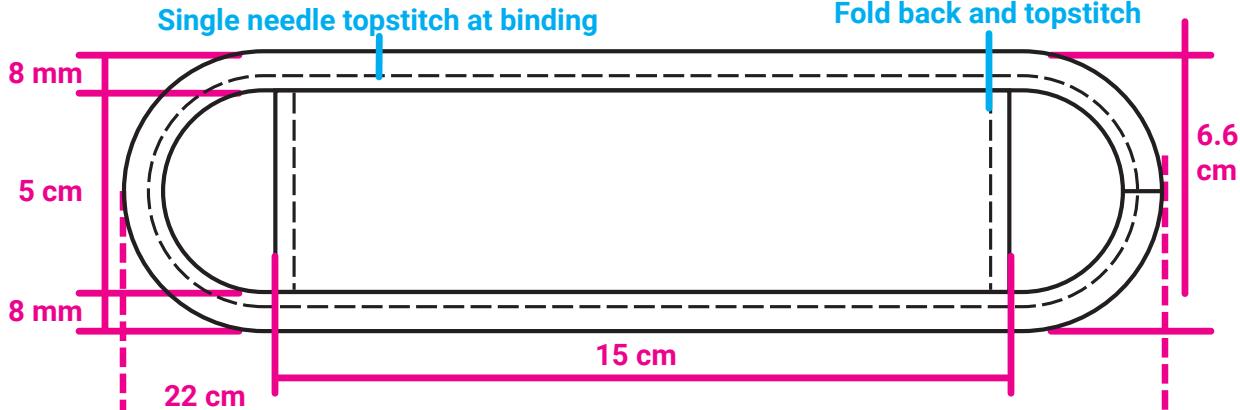
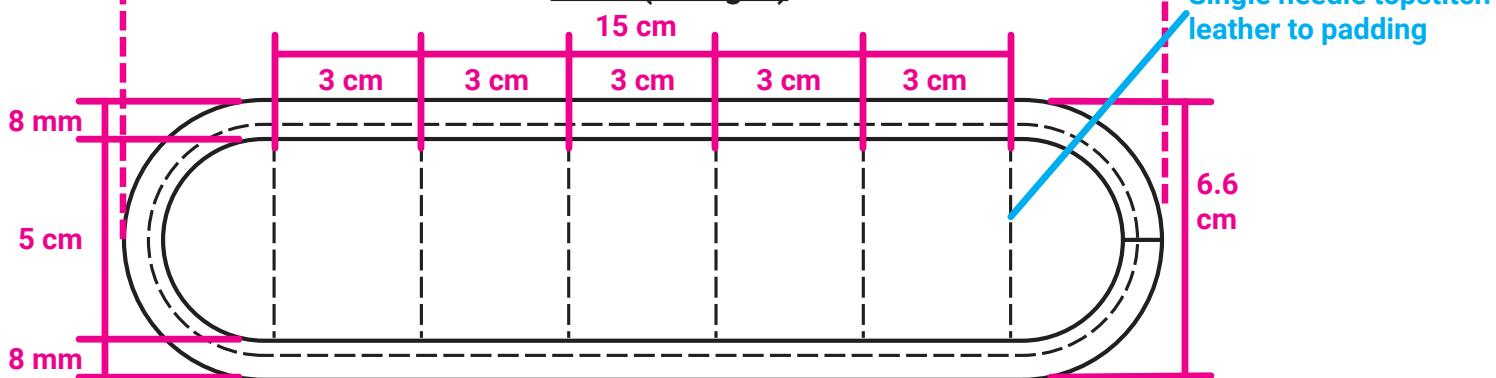
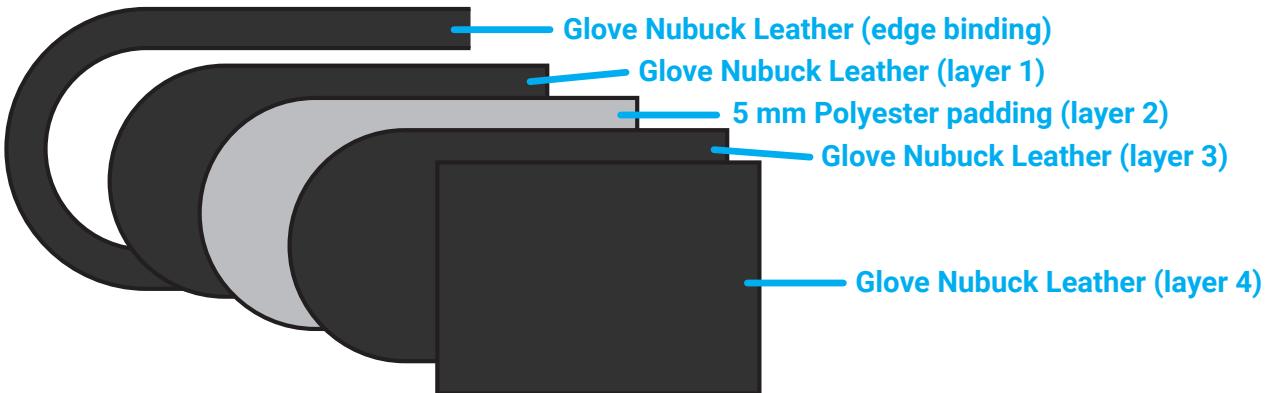
REVISED DATE: 02/24

SEASON: 2024

DESIGNER: FILIPA

DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

**PADDED SHOULDER COVER DETAILS****\*\*COVER SIZING AND CONSTRUCTION IS SAME FOR ALL SIZES S, M, & L\*\*****COVER CONSTRUCTION & SIZING****FRONT (facing out)****BACK (facing in)****MATERIALS - 4 LAYERS WITH OUTER BINDING****REFERENCE PICTURE**

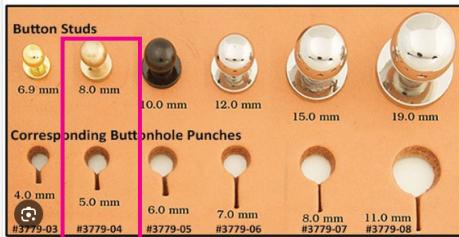
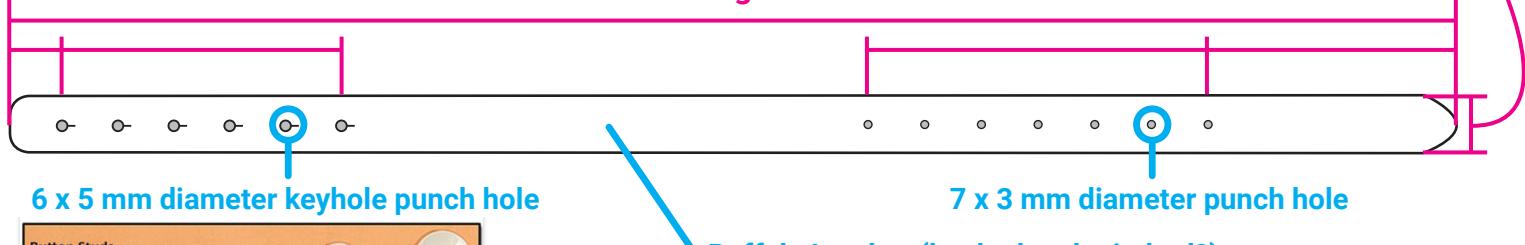
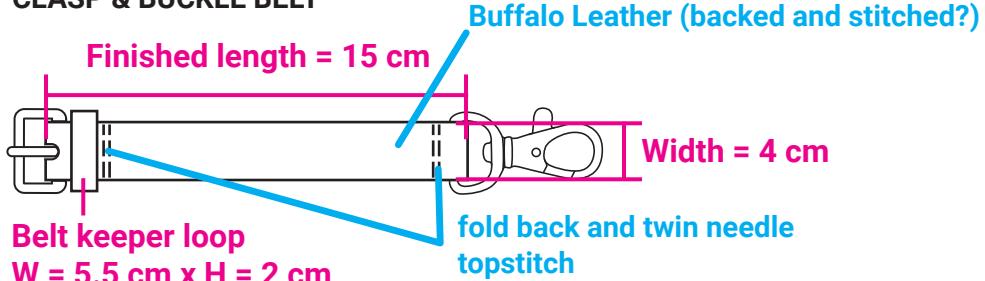
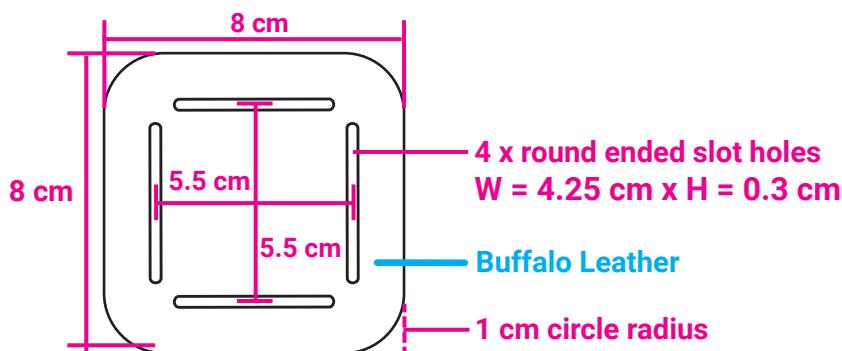
**\*\*Cover for production to be made in glove nubuck leather.**

**FRONT (facing out)****BACK (facing in)**

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BRAND:	1898	DATE:	01/17/24
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DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L

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**BELT STRAP, BELT KEEPER AND CLASP BELT DETAILS****\*\*BELT SIZING AND CONSTRUCTION IS SAME FOR ALL SIZES S, M, & L\*\*****BELTS MATERIALS, CONSTRUCTION & SIZING****BELTS MATERIALS:****RAW CUT:****\*Use 2.5 mm thick apron leather.****\*No topstitching on belt.****SHOULDER BELT STRAP****Total length = 86 cm****Width = 4 cm****CLASP & BUCKLE BELT****BACK BELT KEEPER**

**1898**

BRAND:	1898	DATE:	01/17/24	11
NAME:	WORK APRON	REVISED DATE:	02/24	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

**POCKET / FRONT REVISIONS****DEBOSS QUALITY:**

DEBOSS IMPRINT IS POOR  
MUST BE CONSISTENT  
ALL DEBOSS TO BE DARK AS SHOWN ON 8  
AT RIGHT



PATCH SHAPE REQUIRES DIE CUTTING  
\*\*SEE LOGO PAGE FOR SIZE AND SHAPE

**MISSING RIVET:**

ADD RIVET AT CENTER TOP OF CHEST  
POCKET AS REQUIRED.

**"D" RING STRAP:**

FOLD OVER BACK OF POCKET EDGE  
AND TOPSTITCH DOWN TO FIX TO  
POCKET



**SNAP STRAP:**  
ADD TOPSTITCH AT STRAP JOIN TO POCKET  
TO AVOID STRAP MOVING



**1898**

BRAND:	1898	DATE:	01/17/24	12
NAME:	WORK APRON	REVISED DATE:	02/24	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

ALL BLACK COLORWAY



**\*\*HALF SAMPLES QUANTITY TO COME  
WITH BLACK PAINTED EDGES ON  
BUFFALO HIDE\*\***



USE TPX COLOR REFERENCE  
SHOWN HERE FOR TRUE BLACK



**1898**

BRAND:	1898	DATE:	01/17/24	13
NAME:	WORK APRON	REVISED DATE:	02/24	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

BLACK / YELLOW COLORWAY



**\*\*HALF SAMPLES QUANTITY TO COME  
WITH BLACK PAINTED EDGES ON  
BUFFALO HIDE\*\***



USE TPX COLOR REFERENCE  
SHOWN HERE FOR TRUE BLACK

