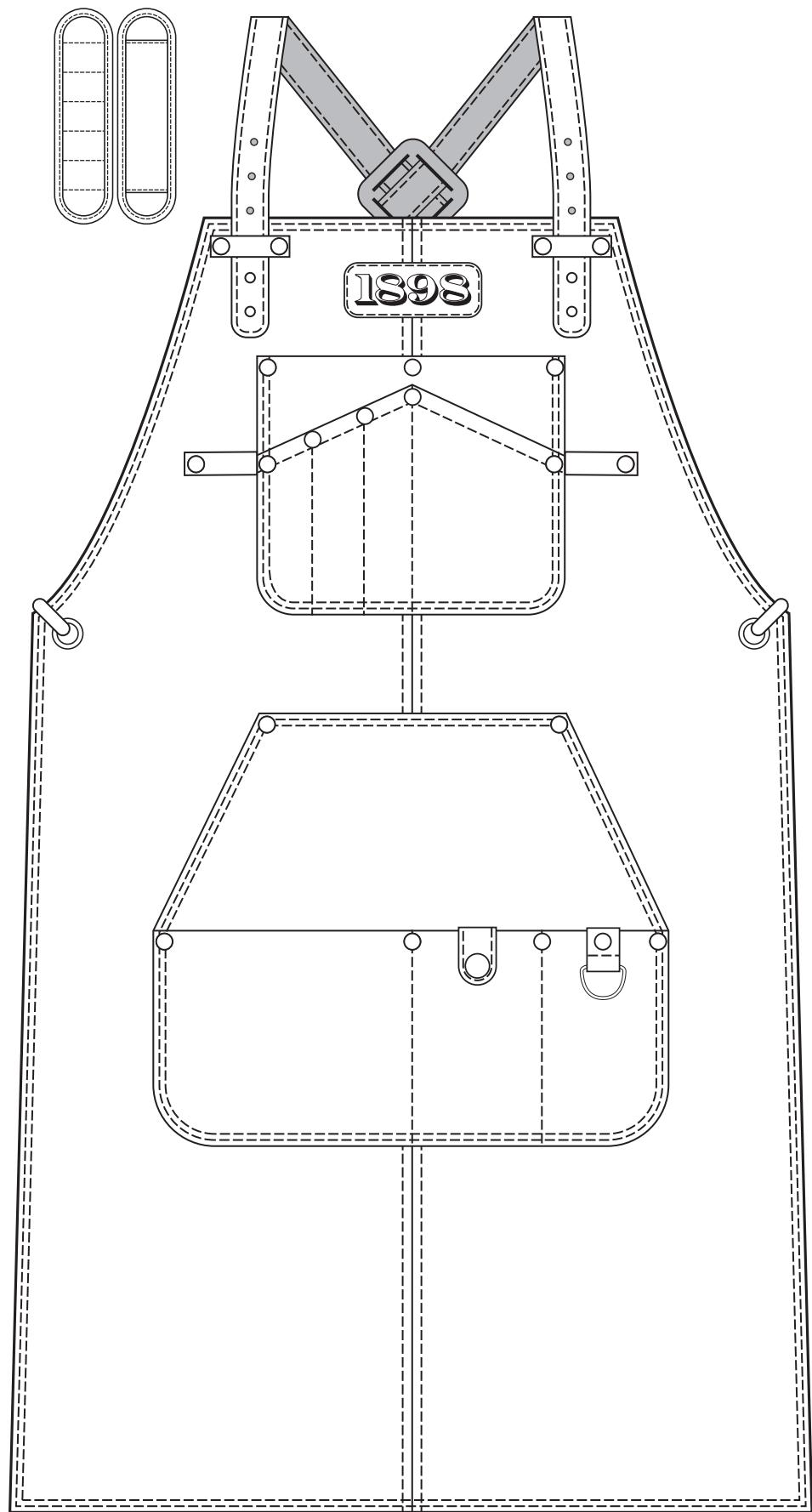


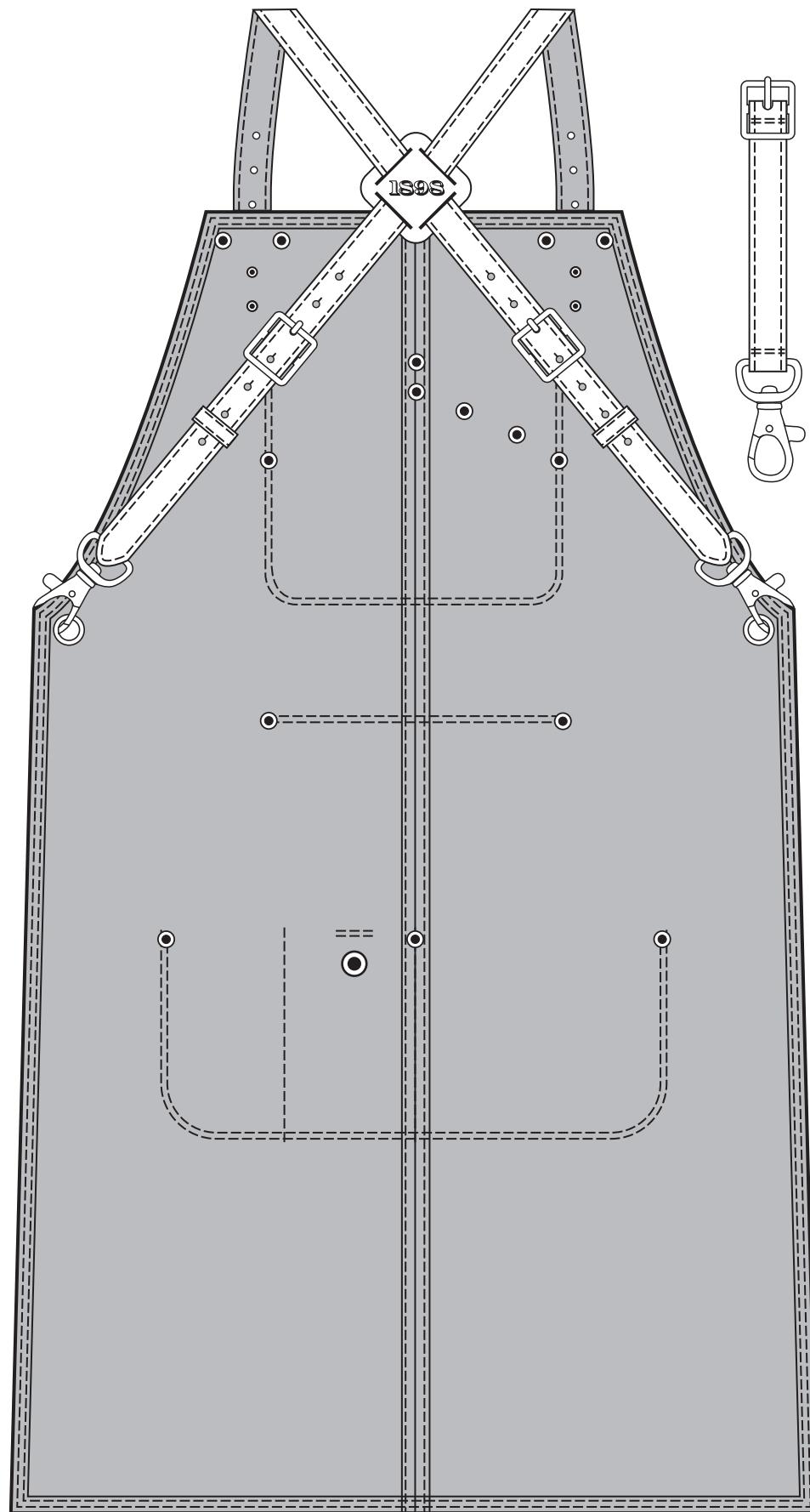
1898

BRAND:	1898	DATE:	01/17/24	1
NAME:	WORK APRON	REVISED DATE:	...	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

APRON SKETCH - FRONT VIEW

1898

BRAND:	1898	DATE:	01/17/24	2
NAME:	WORK APRON	REVISED DATE:	...	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

APRON SKETCH - BACK VIEW

1898

BRAND:	1898	DATE:	01/17/24	3
NAME:	WORK APRON	REVISED DATE:	...	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

BILL OF MATERIALS / COLORS / COMMENTS

MATERIALS	COLORS		COMMENTS
	BLACK	BLACK / YELLOW	
SELF MATERIAL - Buffalo hide leather	BLACK PANTONE BLACK 6 C	BLACK PANTONE BLACK 6 C	* Sueded finish * 2.7 mm minimum thickness * oil & stain treatment added
SWIVEL TRIGGER SNAP - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 4 cm Inner buckle width * To hold a 4 cm width belt strap
BELT PRONG BUCKLE - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 4 cm Inner buckle width * To hold a 4 cm width belt strap
EYELETS - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* Inner eyelet diameter 1.5 cm * 2 parts (upper ring, lower ring)
"D" RING - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* Inner "D" ring diameter 2.5 cm
SNAP FASTENER - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 24 L (15 mm diameter) * 4 parts (button, normal action socket, stud and eyelet)
COLLAR BUTTON - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 8 mm diameter head (for 5 mm keyhole punch) * 2 parts (Collar stud, post)
DOMED RIVET - Metal	ANTIQUE NICKEL 	ANTIQUE BRASS 	* 9.2 mm diameter * 2 parts (Cap, post)
PRINTED CARE LABEL - Taffeta with print	Black = Label Color Cool gray 7c = Type Color	Black = Label Color Cool gray 7c = Type Color	* 2.54 mm width taffeta * 1 color print * see artwork page for layout
THREADS - #138 - 8 stitches per inch	BLACK PANTONE BLACK 6 C	YELLOW COLOR AS SAMPLES **REF: ELFIN YELLOW 66 TPX #11-0620N TPX	* Use bonded nylon for black * Use kevlar for black / yellow

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NAME: WORK APRON

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DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

TRIMS**SWIVEL TRIGGER SNAP**

- Metal
- * 4 cm Inner base loop width
- * To hold a 4 cm width belt strap
- * Trigger clip

**BELT PRONG BUCKLE**

- Metal
- * 4 cm Inner base loop width
- * To hold a 4 cm width belt strap

**EYELETS**

- Metal
- * Inner eyelet diameter 1.5 cm
- * 2 parts (upper ring, lower ring)

**"D" RING**

- Metal
- * Inner "D" ring diameter 2.5 cm

**SNAP FASTENER**

- Metal
- * 24 L (15 mm diameter)
- * 4 parts (button, socket, stud & eyelet)

**COLLAR BUTTON**

- Metal
- * 8 mm diameter head
- * Fits 5 mm keyhole punch
- * 2 parts (Collar stud, post)

**DOMED RIVET**

- Metal
- * 9.2 mm diameter
- * 2 parts (Cap, post)

**PRINTED CARE LABEL**

- Taffeta with print
- * 2.54 mm width taffeta
- * 1 color print
- * see artwork page for layout



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ARTWORKS / POSITION**FRONT PANEL LOGO DEBOSS**

ACTUAL SIZE DEBOSS ARTWORK SHOWN BELOW:
WIDTH = 8.5 cm x HEIGHT = 2.34 cm



COMPLETED PATCH SHOWN BELOW.
APPLY TO APRON WITH SINGLE NEEDLE AS SHOWN

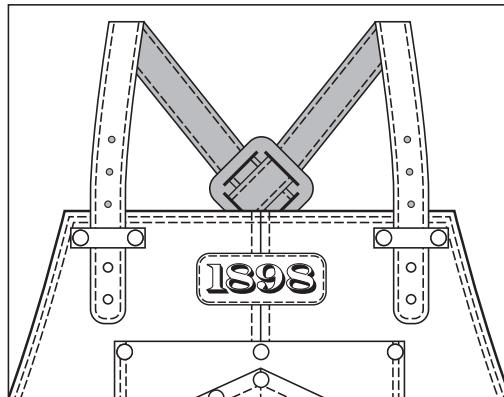


ACTUAL SIZE / SHAPE LEATHER PATCH
SHOWN BELOW:
WIDTH = 10 cm x HEIGHT = 4 cm

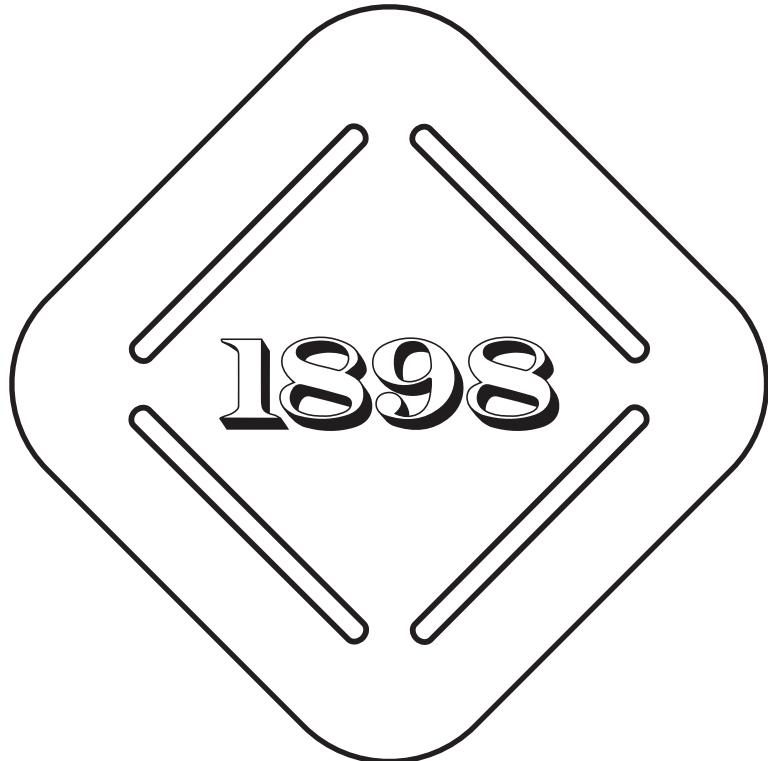


**LEATHER PATCH SHAPE TO BE DIE-CUT

POSITION PATCH LOGO AS SHOWN BELOW
PLACE CENTRALLY BETWEEN TOP EDGE
AND TOP OF POCKET

**BACK BELT KEEPER LOGO DEBOSS**

ACTUAL SIZE DEBOSS ARTWORK SHOWN BELOW:
WIDTH = 4.5 cm x HEIGHT = 1.24 cm

**ACTUAL SIZE BACK BELT KEEPER AND DEBOSS ARTWORK**

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BRAND: 1898

DATE: 01/17/24

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NAME: WORK APRON

REVISED DATE: ...

SEASON: 2024

DESIGNER: FILIPA

DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

ARTWORKS / POSITION**PRINTED SIZE / CONTENT / ORIGIN LABEL**

ACTUAL SIZE ARTWORK

WIDTH = 2.54 cm x HEIGHT = 6.8 cm

PRINT GRAY ON BLACK LABEL



LABEL = BLACK



PRINT = COOL GRAY 7C

**POSITION IN BACK OF TOP EDGE OF APRON

CATCH IN SEAM

1898100% LEATHER
Made in Pakistan**S**

FOLD LINE

1898100% LEATHER
Made in Pakistan**M****1898**100% LEATHER
Made in Pakistan**L**

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**THIS LABEL ONLY FOR SAMPLES
PRODUCTION LABEL T.B.A.**

CATCH IN SEAM

TOP VIEW

PACKAGING / BOX

SEE ARTWORK AT RIGHT.

MATERIAL:

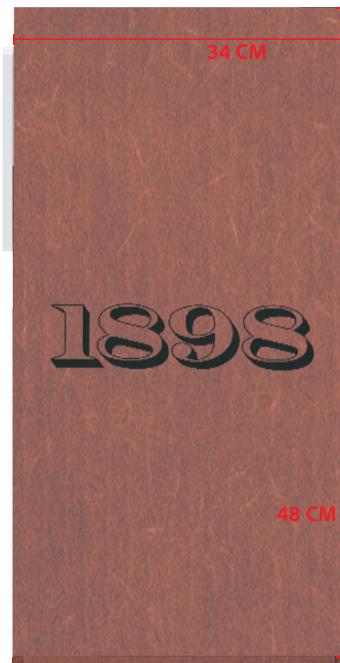
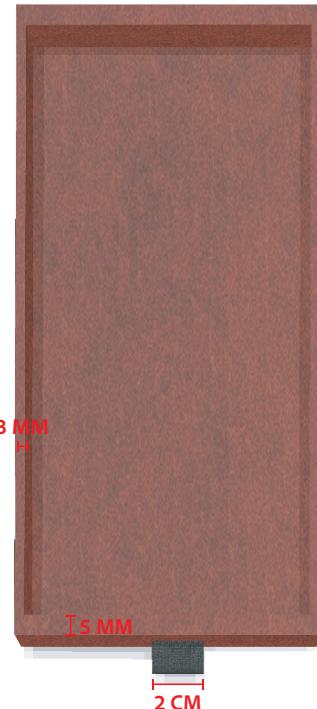
MATTE EFFECT LAMINATED CARDBOARD.

RIGID WITH SHARP EDGES.

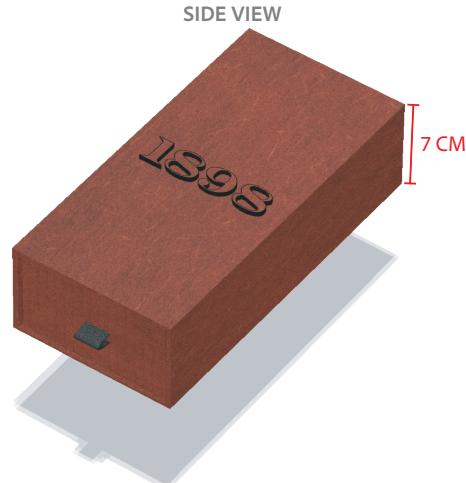
LOGO IN SPOT COLOR GLOSSY PRINT

OUTER DIMENSIONS

L = 48 cm X W = 34 cm x H = 7 cm



Woven Grosgrain tape



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NAME: WORK APRON

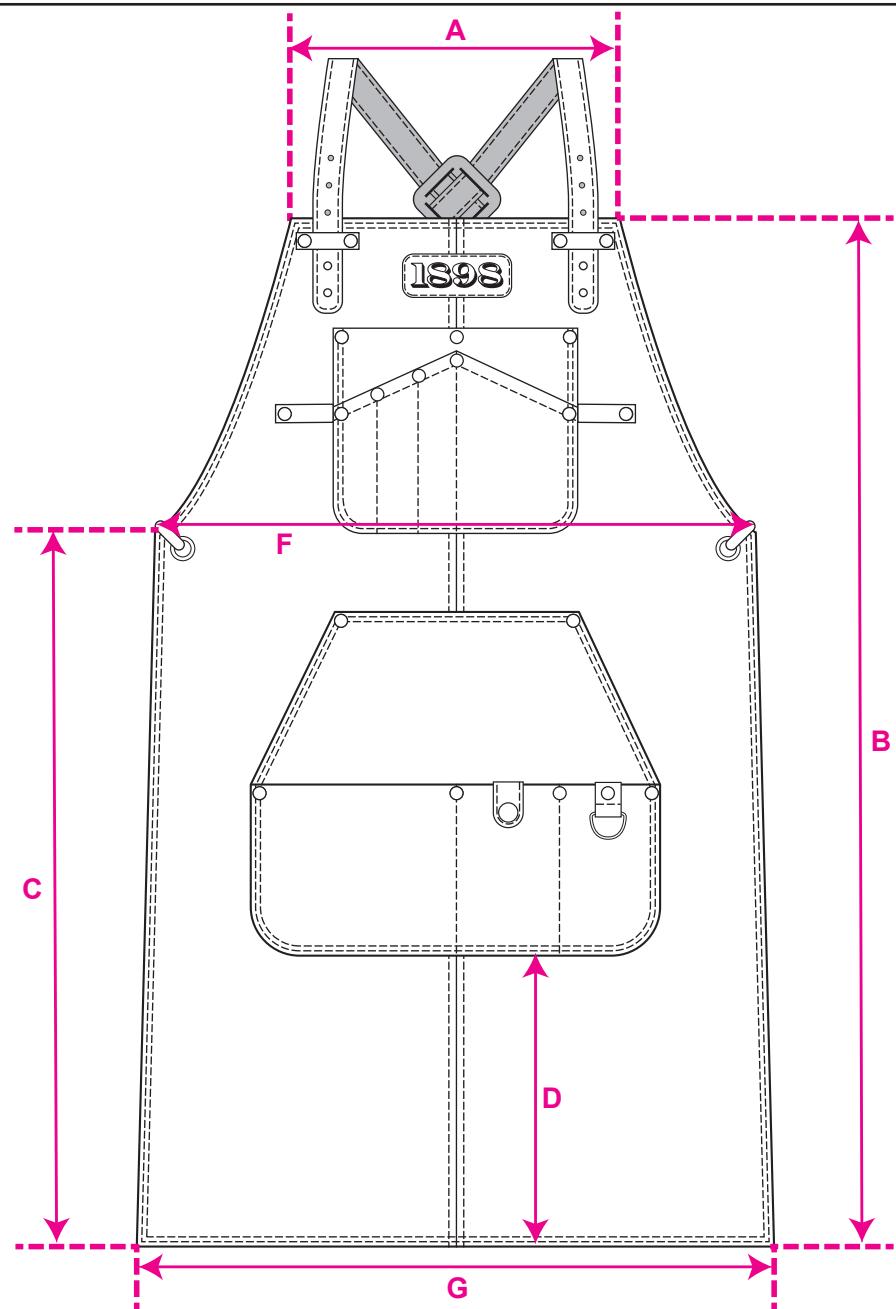
REVISED DATE: ...

SEASON: 2024

DESIGNER: FILIPA

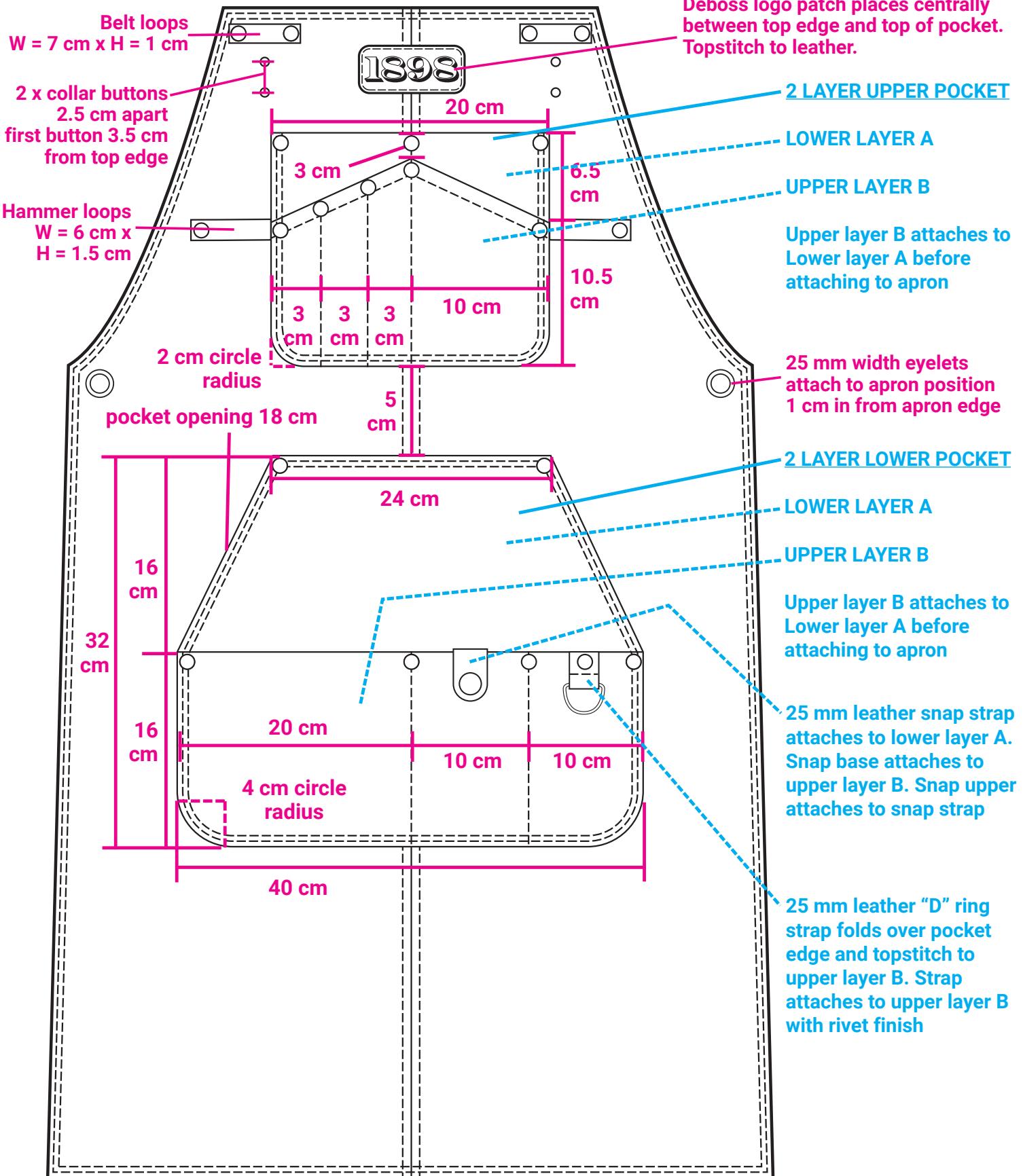
DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

SIZING**SIZE RANGE (CM)****S****M****L****A = TOP EDGE WIDTH****25 cm****27 cm****31 cm****B = TOTAL LENGTH****75 cm****82 cm****89 cm****C = SIDE LENGTH****52 cm****58 cm****64 cm****D = LOWER POCKET TO HEM DISTANCE****18 cm****22 cm****26 cm****E = UPPER POCKET TO TOP EDGE DISTANCE****7 cm****8 cm****9 cm****F = CHEST WIDTH****61 cm****68 cm****75 cm****G = BOTTOM WIDTH****63 cm****70 cm****77 cm**

POCKETS SIZING / DETAILS, ACCESSORIES PLACEMENT

****POCKETS SIZING AND CONSTRUCTION IS SAME FOR ALL SIZES S, M, & L****



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DATE: 01/17/24

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NAME: WORK APRON

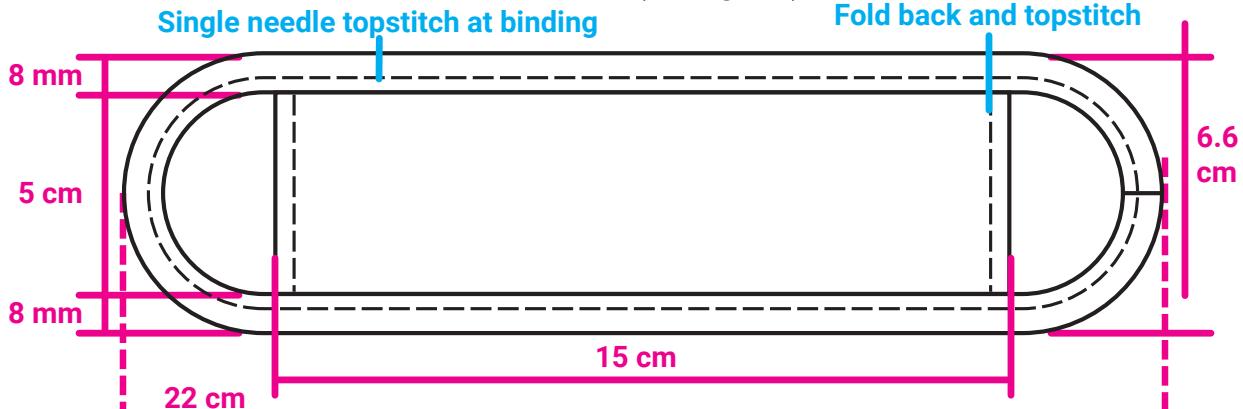
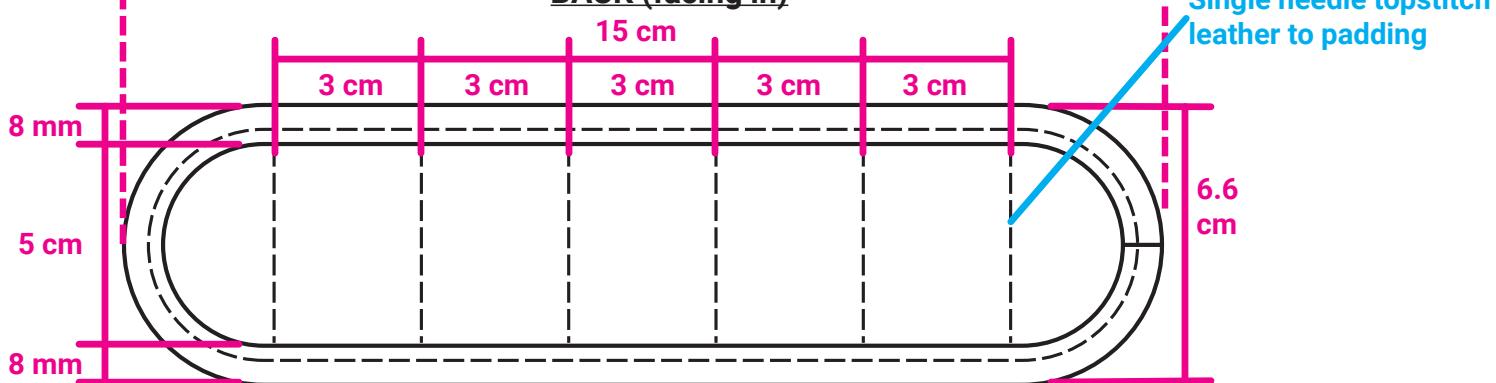
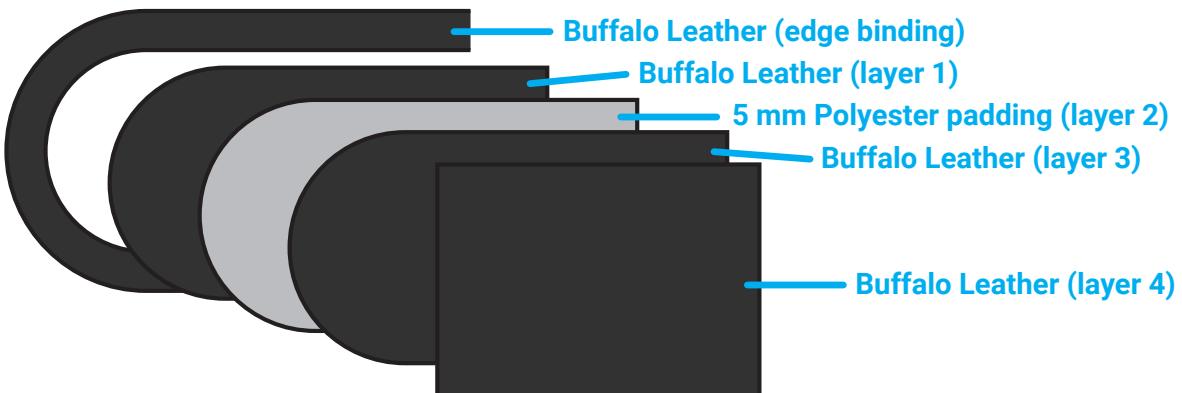
REVISED DATE: ...

SEASON: 2024

DESIGNER: FILIPA

DESCRIPTION: SPLIT FRONT X-BACK

SIZE RANGE: S, M, L

PADDED SHOULDER COVER DETAILS****COVER SIZING AND CONSTRUCTION IS SAME FOR ALL SIZES S, M, & L******COVER CONSTRUCTION & SIZING****FRONT (facing out)****BACK (facing in)****MATERIALS - 4 LAYERS WITH OUTER BINDING****REFERENCE PICTURE**

**Cover for production to be made in all leather.

FRONT (facing out)**BACK (facing in)**

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DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

BELT STRAP, BELT KEEPER AND CLASP BELT DETAILS****BELT SIZING AND CONSTRUCTION IS SAME FOR ALL SIZES S, M, & L******BELTS MATERIALS, CONSTRUCTION & SIZING****BELTS MATERIALS OPTIONS:****1) RAW CUT:**

*Use 2.7 mm thick apron leather.

*No topstitching on belt.

**2): BACKED AND STITCHED:**

*Use 0.9 - 1.00 mm thick glove leather.

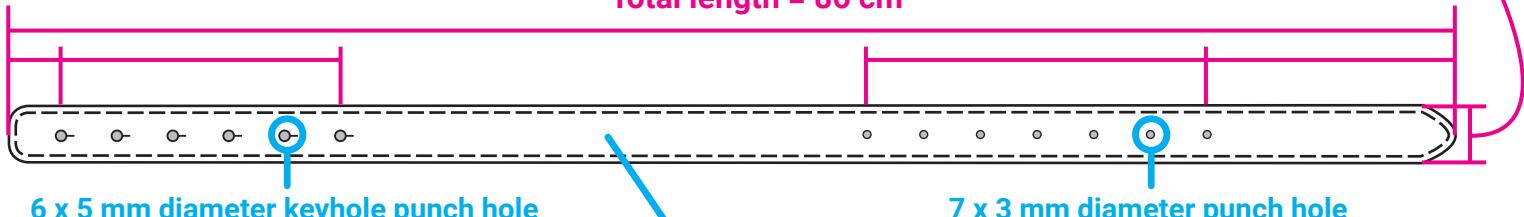
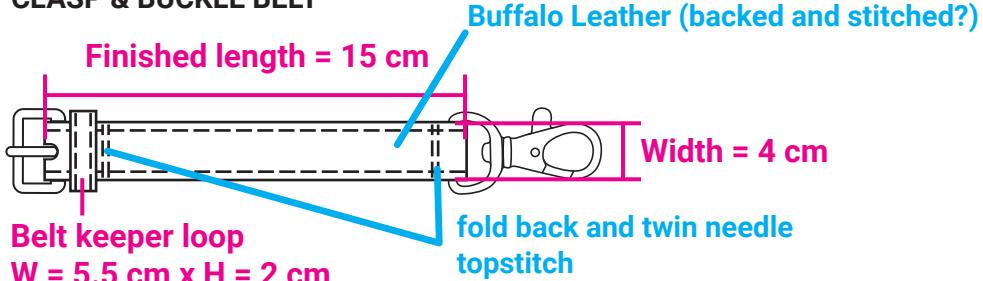
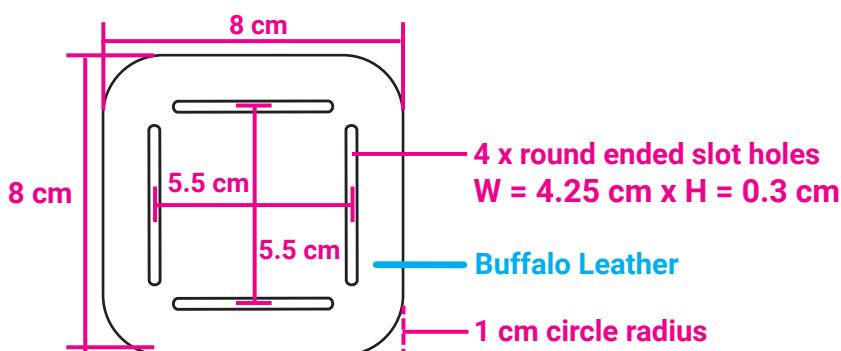
*Use backing material.

*Topstitching on belt to match apron.

**SHOULDER BELT STRAP**

Total length = 86 cm

Width = 4 cm

**CLASP & BUCKLE BELT****BACK BELT KEEPER**

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DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

POCKET / FRONT REVISIONS**DEBOSS QUALITY:**

DEBOSS IMPRINT IS POOR
MUST BE CONSISTENT
ALL DEBOSS TO BE DARK AS SHOWN ON 8
AT RIGHT



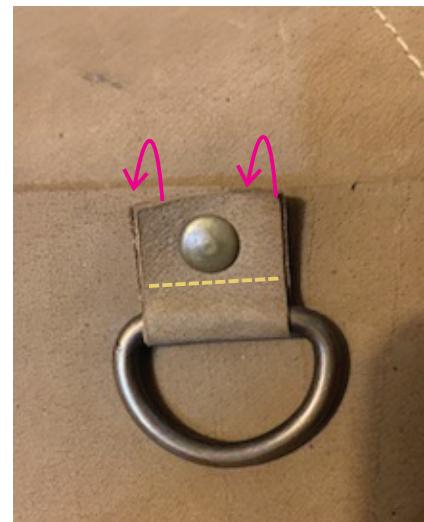
PATCH SHAPE REQUIRES DIE CUTTING
**SEE LOGO PAGE FOR SIZE AND SHAPE

MISSING RIVET:

ADD RIVET AT CENTER TOP OF CHEST
POCKET AS REQUIRED.

"D" RING STRAP:

FOLD OVER BACK OF POCKET EDGE
AND TOPSTITCH DOWN TO FIX TO
POCKET



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SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

ALL BLACK COLORWAY

USE TPX COLOR REFERENCE
SHOWN HERE FOR TRUE BLACK



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NAME:	WORK APRON	REVISED DATE:	...	
SEASON:	2024	DESIGNER:	FILIPA	
DESCRIPTION:	SPLIT FRONT X-BACK	SIZE RANGE:	S, M, L	

BLACK / YELLOW COLORWAY

USE TPX COLOR REFERENCE
SHOWN HERE FOR TRUE BLACK

