

# ENGINEER CHANGE ORDER (ECO) ANALYSIS FORM

Manufacturer:	Election Systems & Software (ES&S)	
System:	ExpressVote XL	
ECO Number:	1041	
ECO Description:	Add brace between wheel struts	

#### Overview:

A brace was added between wheel struts to prevent strut damage from threshold impacts.

### Affected Systems

Federal: EVS 6000, EVS 6020, EVS 6021, EVS 6040, EVS 6100

State: EVS 6010, EVS 6041, EVS 6042, EVS 6050

# **Supporting Documentation:**

ECO-1041 Signed.pdf (ES&S ECO) 091-10025-00\_A .pdf 072-10123-00\_A .pdf XL-StrutBraceInstall\_InstallStrutBrace.JPG XL-StrutBraceInstall\_RemoveCenterBolt.JPG

## **Engineering Recommendation:**

Technical documentation review performed to approve change. Internal testing performed. Addition of brace does not negatively impact component. No additional testing required.

Engineering Analysis: De Minimis		
Reviewer:	Approver:	
Wency Owens Printed Name	Michael L. Walker Printed Name	
Ullroley Ollow Signature		
10/25/19 Date		
8 1		