



CERTIFICATE OF APPROVAL No CF 5591

This is to certify that, in accordance with TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

CARBOLINE COMPANY

350 Hanley Industrial Ct, St Louis, MO 63144-1589 Tel: +1 314 644 1000

Have been assessed against the requirements of the Technical Schedule(s) denoted below and are approved for use subject to the conditions appended hereto:

CERTIFIED PRODUCT Firefilm A5

TECHNICAL SCHEDULE
TS15 Intumescent Coatings for Steelwork

Signed and sealed for and on behalf of Exova (UK) Limited trading as Warrington Certification

Paul Duggan Certification Manager

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Issued: Valid to: 19th October 2017 30th June 2019

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Firefilm A5

- 1. This approval relates to the use of Firefilm A5 for the fire protection of steel I-shaped beams and columns, circular hollow columns and rectangular hollow columns and beams. The precise scope is given in Tables 1 to 22 which show the total dry film thickness of Firefilm A5 (excluding primer and topcoat) required to provide fire resistance periods in accordance with BS476: Part 21: 1987 of 15 minutes up to 90 minutes for differing sections, section factors and design temperatures.
- 2. This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section 2 of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.'
- 3. The products are approved on the basis of:
 - i) Initial type testing.
 - ii) A design appraisal against TS15.
 - iii) Certification of quality management system to ISO 9001: 2008.
 - iv) Inspection and surveillance of factory production control.
 - v) Audit testing.
- 4. The data referring to three-sided fire exposure of beams relate to beams supporting concrete floor slabs. Separate consideration is required where this is not the case.
- 5. The data shown is applicable to steel sections blast cleaned to ISO 8501-1 Sa $2^{1}/_{2}$ or equivalent and primed with a suitable and compatible primer. Specifications of surface preparations, primers and topcoats are available from the manufacturer whose responsibility is to ensure that Firefilm A5 is compatible for use in respect of both ambient and fire conditions. The total dry film thickness of primer and topcoat together should not exceed that tested.
- 6. Specific data given in the tables applies to horizontal, vertical, flexural and compression members supporting loads up to the maximum design loads specified in BS449: Part 2.
- 7. The approval relates to on going production. Product and/or its immediate packaging is identified with the manufacturers' name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application where appropriate.
- 8. The data shown in the tables is based on assessments which comply with the criteria for acceptability now incorporated within the CERTIFIRE scheme.

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Firefilm A5

| | | | | Table 1 : I-S | ection Beams | 15 Minutes | | | | |
|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Section | | | | | | | | | | |
| Factor up to | | | Th | ickness (mm |) Required fo | r a Design Te | mperature of | · :- | | |
| m ⁻¹ | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 35 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 40 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 45 50 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 55 | 0.181 0.181 |
| 60 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 65 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 70 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 75 80 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 0.181 | 0.181 | 0.181 | 0.181 |
| 85 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 |
| 90 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 95 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 100 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 105 110 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 115 | 0.181 0.181 |
| 120 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 125 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 130 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 135 140 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 145 | 0.181 0.181 |
| 150 | 0.183 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 155 | 0.187 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 160 | 0.191 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 165 170 | 0.195 0.199 | 0.181 0.181 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 | 0.181 |
| 175 | 0.199 | 0.181 | 0.181 | 0.181 0.181 | 0.181 | 0.181 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 0.181 |
| 180 | 0.208 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 185 | 0.212 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 190 195 | 0.216 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 200 | 0.221 0.225 | 0.181 0.181 |
| 205 | 0.229 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 210 | 0.233 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 215 | 0.237 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 220 225 | 0.242 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 230 | 0.246 0.250 | 0.183 0.186 | 0.181 0.181 |
| 235 | 0.254 | 0.189 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 240 | 0.259 | 0.192 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 245 | 0.263 | 0.196 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 250 255 | 0.267 0.271 | 0.199 0.202 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 0.181 |
| 260 | 0.271 | 0.202 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 0.181 | 0.181 | 0.181 |
| 265 | 0.280 | 0.209 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 270 | 0.284 | 0.212 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 275 | 0.288 | 0.215 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 280 285 | 0.292 | 0.218 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 | 0.181 |
| 290 | 0.297 | 0.222 0.225 | 0.181 | 0.181 0.181 | 0.181 | 0.181 | 0.181 0.181 | 0.181 | 0.181 0.181 | 0.181 0.181 |
| 295 | 0.305 | 0.228 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 300 | 0.309 | 0.231 | 0.184 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 305 | 0.313 | 0.235 | 0.187 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 310 315 | 0.318 0.322 | 0.238 0.241 | 0.189 0.192 | 0.181 0.181 |
| 320 | 0.322 | 0.241 | 0.192 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 325 | 0.330 | 0.248 | 0.197 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 330 | 0.335 | 0.251 | 0.200 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 335 340 | 0.339 0.343 | 0.254 0.257 | 0.202 0.205 | 0.181 0.181 |

Thickness is intumescent only.

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Firefilm A5

| | | | | Table 2: I-S | ection beam: | s 30 Minutes | | | | |
|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Section | | | | | | | | | | |
| Factor up to | | | Th | ickness (mm |) Required fo | r a Design Te | mperature of | · :- | | |
| m ⁻¹ | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 35 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 40 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 45 50 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 55 | 0.181 0.181 |
| 60 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 65 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 70 | 0.197 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 75 80 | 0.214 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 85 | 0.231 0.248 | 0.181 0.187 | 0.181 0.181 |
| 90 | 0.248 | 0.187 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 95 | 0.283 | 0.200 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 100 | 0.300 | 0.207 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 105 | 0.317 | 0.213 | 0.184 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 110 115 | 0.334 | 0.220 | 0.189 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 120 | 0.351 0.368 | 0.226 0.233 | 0.194 0.199 | 0.181 0.181 |
| 125 | 0.385 | 0.239 | 0.199 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 130 | 0.402 | 0.246 | 0.208 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 135 | 0.419 | 0.252 | 0.213 | 0.185 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 140 145 | 0.430 | 0.259 | 0.218 | 0.189 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 150 | 0.436 0.442 | 0.265 0.271 | 0.223 0.228 | 0.193 0.197 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 |
| 155 | 0.448 | 0.271 | 0.233 | 0.197 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 160 | 0.454 | 0.284 | 0.237 | 0.205 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 165 | 0.460 | 0.291 | 0.242 | 0.210 | 0.184 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 170 | 0.466 | 0.297 | 0.247 | 0.214 | 0.188 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 175 180 | 0.472 0.478 | 0.304 0.310 | 0.252 0.257 | 0.218 0.222 | 0.191 0.195 | 0.181 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 185 | 0.484 | 0.317 | 0.262 | 0.222 | 0.193 | 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 |
| 190 | 0.490 | 0.323 | 0.267 | 0.230 | 0.202 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 195 | 0.496 | 0.330 | 0.272 | 0.234 | 0.206 | 0.183 | 0.181 | 0.181 | 0.181 | 0.181 |
| 200 | 0.502 | 0.336 | 0.276 | 0.239 | 0.210 | 0.186 | 0.182 | 0.181 | 0.181 | 0.181 |
| 205 210 | 0.508 | 0.343 0.349 | 0.281 | 0.243 | 0.213 | 0.189 | 0.185 | 0.181 | 0.181 | 0.181 |
| 215 | 0.514 0.520 | 0.349 | 0.286 0.291 | 0.247 0.251 | 0.217 0.221 | 0.192 0.196 | 0.187 0.190 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 |
| 220 | 0.526 | 0.362 | 0.296 | 0.255 | 0.224 | 0.199 | 0.193 | 0.181 | 0.181 | 0.181 |
| 225 | 0.533 | 0.369 | 0.301 | 0.259 | 0.228 | 0.202 | 0.196 | 0.184 | 0.181 | 0.181 |
| 230 | 0.539 | 0.375 | 0.306 | 0.263 | 0.232 | 0.205 | 0.198 | 0.186 | 0.181 | 0.181 |
| 235 240 | 0.545 | 0.382 | 0.310 0.315 | 0.268 | 0.235 0.239 | 0.208 | 0.201 | 0.189 0.191 | 0.181 | 0.181 |
| 245 | 0.551 0.557 | 0.388 0.394 | 0.315 | 0.272 0.276 | 0.239 | 0.212 0.215 | 0.204 0.207 | 0.191 | 0.181 0.181 | 0.181 0.181 |
| 250 | 0.563 | 0.401 | 0.325 | 0.280 | 0.245 | 0.213 | 0.207 | 0.196 | 0.181 | 0.181 |
| 255 | 0.569 | 0.407 | 0.330 | 0.284 | 0.250 | 0.221 | 0.212 | 0.198 | 0.181 | 0.181 |
| 260 | 0.575 | 0.414 | 0.335 | 0.288 | 0.253 | 0.225 | 0.215 | 0.201 | 0.181 | 0.181 |
| 265 270 | 0.581 | 0.420 | 0.340 | 0.292 | 0.257 | 0.228 | 0.218 | 0.203 | 0.181 | 0.181 |
| 275 | 0.587 0.593 | 0.427 0.435 | 0.344 0.349 | 0.297 0.301 | 0.261 0.264 | 0.231 0.234 | 0.221 0.223 | 0.206 0.208 | 0.181 0.181 | 0.181 0.181 |
| 280 | 0.593 | 0.435 | 0.349 | 0.301 | 0.268 | 0.234 | 0.223 | 0.208 | 0.181 | 0.181 |
| 285 | 0.605 | 0.451 | 0.359 | 0.309 | 0.272 | 0.241 | 0.229 | 0.213 | 0.181 | 0.181 |
| 290 | 0.611 | 0.458 | 0.364 | 0.313 | 0.275 | 0.244 | 0.232 | 0.216 | 0.181 | 0.181 |
| 295 | 0.617 | 0.466 | 0.369 | 0.317 | 0.279 | 0.247 | 0.234 | 0.218 | 0.181 | 0.181 |
| 300 305 | 0.623 | 0.474 | 0.374 | 0.321 | 0.283 | 0.250 | 0.237 | 0.221 | 0.181 | 0.181 |
| 310 | 0.629 0.635 | 0.482 0.490 | 0.379 0.383 | 0.326 0.330 | 0.286 0.290 | 0.254 0.257 | 0.240 0.243 | 0.223 0.225 | 0.181 0.181 | 0.181 0.181 |
| 315 | 0.641 | 0.498 | 0.388 | 0.334 | 0.294 | 0.260 | 0.245 | 0.228 | 0.181 | 0.181 |
| 320 | 0.647 | 0.506 | 0.393 | 0.338 | 0.297 | 0.263 | 0.248 | 0.230 | 0.181 | 0.181 |
| 325 | 0.654 | 0.513 | 0.398 | 0.342 | 0.301 | 0.266 | 0.251 | 0.233 | 0.181 | 0.181 |
| 330 335 | 0.660 | 0.521 | 0.403 | 0.346 | 0.305 | 0.270 | 0.254 | 0.235 | 0.182 | 0.181 |
| 340 | 0.666 0.672 | 0.529 0.537 | 0.408 0.413 | 0.350 0.355 | 0.308 0.312 | 0.273 0.276 | 0.257 0.259 | 0.238 0.240 | 0.184 0.186 | 0.181 0.181 |

Thickness is intumescent only.

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Firefilm A5

| | | | | Table 3 : I-S | ection Beam | 45 Minutes | | | | |
|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Section | | | | | | | | | | |
| Factor up to | | | Th | ickness (mm |) Required fo | r a Design Te | emperature of | :- | | |
| m ⁻¹ | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 35 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 40 45 | 0.198 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 50 | 0.241 0.283 | 0.181 0.187 | 0.181 0.181 |
| 55 | 0.285 | 0.187 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 60 | 0.369 | 0.227 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 65 | 0.412 | 0.248 | 0.191 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 70 | 0.435 | 0.268 | 0.206 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 75 80 | 0.449 | 0.288 | 0.221 | 0.189 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 85 | 0.463 0.477 | 0.308 0.328 | 0.235 0.250 | 0.196 0.204 | 0.181 0.186 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 |
| 90 | 0.477 | 0.348 | 0.265 | 0.204 | 0.180 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 95 | 0.505 | 0.368 | 0.280 | 0.219 | 0.196 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 100 | 0.519 | 0.389 | 0.295 | 0.226 | 0.202 | 0.184 | 0.181 | 0.181 | 0.181 | 0.181 |
| 105 | 0.533 | 0.409 | 0.309 | 0.234 | 0.207 | 0.189 | 0.185 | 0.181 | 0.181 | 0.181 |
| 110 115 | 0.547 0.561 | 0.427 0.437 | 0.324 0.339 | 0.241 0.249 | 0.212 0.217 | 0.193 0.198 | 0.189 0.194 | 0.181 0.184 | 0.181 0.181 | 0.181 0.181 |
| 120 | 0.575 | 0.446 | 0.354 | 0.249 | 0.217 | 0.198 | 0.194 | 0.188 | 0.181 | 0.181 |
| 125 | 0.589 | 0.456 | 0.369 | 0.264 | 0.228 | 0.208 | 0.202 | 0.192 | 0.181 | 0.181 |
| 130 | 0.603 | 0.465 | 0.383 | 0.271 | 0.233 | 0.213 | 0.206 | 0.196 | 0.181 | 0.181 |
| 135 | 0.617 | 0.474 | 0.398 | 0.279 | 0.238 | 0.217 | 0.210 | 0.200 | 0.181 | 0.181 |
| 140 145 | 0.631 | 0.484 | 0.413 | 0.286 | 0.244 | 0.222 | 0.215 | 0.204 | 0.181 | 0.181 |
| 150 | 0.645 0.659 | 0.493 0.502 | 0.427 0.432 | 0.294 0.301 | 0.249 0.254 | 0.227 0.232 | 0.219 0.223 | 0.208 0.212 | 0.181 0.181 | 0.181 0.181 |
| 155 | - | 0.512 | 0.432 | 0.301 | 0.259 | 0.236 | 0.227 | 0.212 | 0.184 | 0.181 |
| 160 | - | 0.521 | 0.443 | 0.316 | 0.265 | 0.241 | 0.232 | 0.219 | 0.187 | 0.181 |
| 165 | - | 0.531 | 0.449 | 0.324 | 0.270 | 0.246 | 0.236 | 0.223 | 0.191 | 0.181 |
| 170 | - | 0.540 | 0.454 | 0.331 | 0.275 | 0.251 | 0.240 | 0.227 | 0.195 | 0.181 |
| 175 180 | - | 0.549 | 0.460 | 0.339 | 0.280 0.286 | 0.256 | 0.244 0.248 | 0.231 0.235 | 0.198 | 0.181 |
| 185 | - | 0.559 0.568 | 0.465 0.471 | 0.346 0.354 | 0.286 | 0.260 0.265 | 0.248 | 0.239 | 0.202 0.205 | 0.181 0.181 |
| 190 | - | 0.578 | 0.476 | 0.361 | 0.296 | 0.270 | 0.257 | 0.243 | 0.209 | 0.181 |
| 195 | - | 0.587 | 0.482 | 0.369 | 0.301 | 0.275 | 0.261 | 0.247 | 0.213 | 0.181 |
| 200 | - | 0.596 | 0.487 | 0.376 | 0.306 | 0.279 | 0.265 | 0.251 | 0.216 | 0.181 |
| 205 210 | - | 0.606 | 0.493 | 0.384 | 0.312 | 0.284 | 0.270 | 0.254 | 0.220 | 0.181 |
| 215 | - | 0.615 0.625 | 0.498 0.504 | 0.392 0.399 | 0.317 0.322 | 0.289 0.294 | 0.274 0.278 | 0.258 0.262 | 0.223 0.227 | 0.181 0.181 |
| 220 | | 0.634 | 0.504 | 0.399 | 0.327 | 0.294 | 0.278 | 0.266 | 0.227 | 0.181 |
| 225 | - | 0.643 | 0.515 | 0.414 | 0.333 | 0.303 | 0.287 | 0.270 | 0.234 | 0.181 |
| 230 | - | 0.653 | 0.520 | 0.422 | 0.338 | 0.308 | 0.291 | 0.274 | 0.238 | 0.181 |
| 235 | - | - | 0.526 | 0.429 | 0.343 | 0.313 | 0.295 | 0.278 | 0.241 | 0.181 |
| 240 245 | - | - | 0.531 | 0.436 | 0.348 | 0.318 | 0.299 | 0.282 | 0.245 | 0.181 |
| 250 | - | - | 0.537 0.542 | 0.443 0.451 | 0.354 0.359 | 0.322 0.327 | 0.303 0.308 | 0.286 0.290 | 0.248 0.252 | 0.181 0.184 |
| 255 | - | - | 0.548 | 0.451 | 0.364 | 0.332 | 0.312 | 0.293 | 0.256 | 0.188 |
| 260 | - | - | 0.553 | 0.465 | 0.369 | 0.337 | 0.316 | 0.297 | 0.259 | 0.192 |
| 265 | - | - | 0.559 | 0.472 | 0.375 | 0.341 | 0.320 | 0.301 | 0.263 | 0.195 |
| 270 275 | - | - | 0.564 | 0.480 | 0.380 | 0.346 | 0.325 | 0.305 | 0.266 | 0.199 |
| 280 | - | - | 0.570 0.575 | 0.487 0.494 | 0.385 0.390 | 0.351 0.356 | 0.329 0.333 | 0.309 0.313 | 0.270 0.273 | 0.202 0.206 |
| 285 | - | - | 0.581 | 0.494 | 0.396 | 0.361 | 0.337 | 0.317 | 0.273 | 0.210 |
| 290 | - | - | 0.586 | 0.508 | 0.401 | 0.365 | 0.341 | 0.321 | 0.281 | 0.213 |
| 295 | - | - | 0.592 | 0.516 | 0.406 | 0.370 | 0.346 | 0.325 | 0.284 | 0.217 |
| 300 | - | - | 0.597 | 0.523 | 0.411 | 0.375 | 0.350 | 0.328 | 0.288 | 0.221 |
| 305 310 | - | - | 0.603 | 0.530 | 0.417 | 0.380 | 0.354 | 0.332 | 0.291 | 0.224 |
| 315 | - | - | 0.608 0.614 | 0.537 0.545 | 0.422 0.428 | 0.384 0.389 | 0.358 0.363 | 0.336 0.340 | 0.295 0.298 | 0.228 0.232 |
| 320 | | - | 0.619 | 0.552 | 0.428 | 0.394 | 0.367 | 0.344 | 0.302 | 0.235 |
| 325 | - | - | 0.625 | 0.559 | 0.447 | 0.399 | 0.371 | 0.348 | 0.306 | 0.239 |
| 330 | - | - | 0.630 | 0.566 | 0.456 | 0.404 | 0.375 | 0.352 | 0.309 | 0.242 |
| 335 | - | - | 0.636 | 0.574 | 0.466 | 0.408 | 0.380 | 0.356 | 0.313 | 0.246 |
| 340 | - | - | 0.641 | 0.581 | 0.475 | 0.413 | 0.384 | 0.360 | 0.316 | 0.250 |

Thickness is intumescent only.

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Firefilm A5

| | | | | 14510 4 . 1 3 | ection Beams | o oo miinates | | | | |
|----------------------|-------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Section Factor up to | | | TH | nickness (mm |) Required fo | or a Design Te | mperature of | :- | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 35 | - | 0.207 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 40 | - | 0.259 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 45 | - | 0.312 | 0.208 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 50 55 | - | 0.364 | 0.242 | 0.189 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 60 | - | 0.417 0.437 | 0.276 0.310 | 0.205 0.222 | 0.181 0.191 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 |
| 65 | | 0.450 | 0.310 | 0.222 | 0.191 | 0.181 | 0.185 | 0.181 | 0.181 | 0.181 |
| 70 | - | 0.464 | 0.378 | 0.255 | 0.214 | 0.195 | 0.191 | 0.184 | 0.181 | 0.181 |
| 75 | - | 0.477 | 0.412 | 0.272 | 0.225 | 0.201 | 0.197 | 0.189 | 0.181 | 0.181 |
| 80 | - | 0.490 | 0.432 | 0.288 | 0.237 | 0.208 | 0.203 | 0.195 | 0.181 | 0.181 |
| 85 | - | 0.504 | 0.442 | 0.305 | 0.248 | 0.215 | 0.209 | 0.200 | 0.181 | 0.181 |
| 90 95 | - | 0.517 | 0.452 | 0.321 | 0.260 | 0.222 | 0.215 | 0.205 | 0.183 | 0.181 |
| 100 | - | 0.530 0.543 | 0.462 0.472 | 0.338 0.355 | 0.271 0.283 | 0.229 0.236 | 0.220 0.226 | 0.210 0.215 | 0.188 0.192 | 0.181 0.181 |
| 105 | | 0.557 | 0.472 | 0.333 | 0.283 | 0.230 | 0.232 | 0.213 | 0.192 | 0.181 |
| 110 | - | 0.570 | 0.492 | 0.388 | 0.305 | 0.249 | 0.238 | 0.226 | 0.202 | 0.181 |
| 115 | - | 0.583 | 0.502 | 0.404 | 0.317 | 0.256 | 0.244 | 0.231 | 0.207 | 0.181 |
| 120 | - | 0.597 | 0.512 | 0.421 | 0.328 | 0.263 | 0.250 | 0.236 | 0.212 | 0.181 |
| 125 | - | 0.610 | 0.522 | 0.432 | 0.340 | 0.270 | 0.256 | 0.241 | 0.217 | 0.181 |
| 130 135 | - | 0.623 0.637 | 0.532 | 0.441 | 0.351 | 0.276 | 0.262 | 0.247 | 0.222 | 0.181 |
| 140 | - | 0.650 | 0.542 0.552 | 0.450 0.459 | 0.363 0.374 | 0.283 0.290 | 0.268 0.274 | 0.252 0.257 | 0.226 0.231 | 0.185 0.190 |
| 145 | | - | 0.562 | 0.468 | 0.374 | 0.297 | 0.274 | 0.262 | 0.236 | 0.195 |
| 150 | - | - | 0.572 | 0.476 | 0.397 | 0.304 | 0.286 | 0.267 | 0.241 | 0.200 |
| 155 | - | - | 0.582 | 0.485 | 0.409 | 0.310 | 0.292 | 0.273 | 0.246 | 0.204 |
| 160 | - | - | 0.592 | 0.494 | 0.420 | 0.317 | 0.298 | 0.278 | 0.251 | 0.209 |
| 165 | - | - | 0.602 | 0.503 | 0.429 | 0.324 | 0.304 | 0.283 | 0.256 | 0.214 |
| 170 175 | - | - | 0.612 | 0.512 | 0.436 | 0.331 | 0.310 | 0.288 | 0.260 | 0.219 |
| 180 | - | - | 0.622 0.632 | 0.521 0.529 | 0.443 0.449 | 0.338 0.345 | 0.316 0.322 | 0.293 0.299 | 0.265 0.270 | 0.224 0.229 |
| 185 | - | _ | 0.642 | 0.538 | 0.456 | 0.351 | 0.328 | 0.304 | 0.275 | 0.234 |
| 190 | - | - | 0.652 | 0.547 | 0.463 | 0.358 | 0.334 | 0.309 | 0.280 | 0.238 |
| 195 | - | - | - | 0.556 | 0.469 | 0.365 | 0.340 | 0.314 | 0.285 | 0.243 |
| 200 | - | - | - | 0.565 | 0.476 | 0.372 | 0.346 | 0.320 | 0.290 | 0.248 |
| 205 210 | - | - | - | 0.574 | 0.483 | 0.379 | 0.352 | 0.325 | 0.294 | 0.253 |
| 215 | - | - | - | 0.583 0.591 | 0.489 0.496 | 0.385 0.392 | 0.358 0.364 | 0.330 0.335 | 0.299 0.304 | 0.258 0.263 |
| 220 | | - | - | 0.600 | 0.496 | 0.392 | 0.364 | 0.335 | 0.304 | 0.268 |
| 225 | - | - | - | 0.609 | 0.509 | 0.406 | 0.376 | 0.346 | 0.314 | 0.272 |
| 230 | - | - | _ | 0.618 | 0.516 | 0.413 | 0.382 | 0.351 | 0.319 | 0.277 |
| 235 | - | - | 1 | 0.627 | 0.523 | 0.420 | 0.388 | 0.356 | 0.323 | 0.282 |
| 240 | - | - | - | 0.636 | 0.529 | 0.426 | 0.393 | 0.361 | 0.328 | 0.287 |
| 245 250 | - | - | - | 0.644 | 0.536 | 0.436 | 0.399 | 0.366 | 0.333 | 0.292 |
| 255 | | - | - | 0.653 | 0.543 0.549 | 0.445 0.454 | 0.405 0.411 | 0.372 0.377 | 0.338 0.343 | 0.297 0.302 |
| 260 | - | - | - | - | 0.556 | 0.463 | 0.417 | 0.377 | 0.348 | 0.302 |
| 265 | - | - | - | - | 0.563 | 0.472 | 0.423 | 0.387 | 0.353 | 0.311 |
| 270 | - | - | - | - | 0.569 | 0.481 | 0.432 | 0.392 | 0.357 | 0.316 |
| 275 | - | - | - | - | 0.576 | 0.490 | 0.442 | 0.398 | 0.362 | 0.321 |
| 280 285 | - | - | - | - | 0.582 0.589 | 0.499 | 0.452 0.462 | 0.403 | 0.367 | 0.326 |
| 290 | - | - | - | - | 0.589 | 0.508 | 0.462 | 0.408 | 0.372 | 0.331 |
| 295 | | - | - | - | 0.602 | 0.526 | 0.472 | 0.419 | 0.382 | 0.340 |
| 300 | - | - | - | - | 0.609 | 0.535 | 0.493 | 0.424 | 0.387 | 0.345 |
| 305 | - | - | - | - | 0.616 | 0.544 | 0.503 | 0.432 | 0.391 | 0.350 |
| 310 | - | - | - | - | 0.622 | 0.553 | 0.513 | 0.443 | 0.396 | 0.355 |
| 315 | - | - | - | - | 0.629 | 0.562 | 0.523 | 0.454 | 0.401 | 0.360 |
| 320 325 | - | - | - | - | 0.636 | 0.571 | 0.534 | 0.464 | 0.406 | 0.365 |
| 330 | - | - | - | - | 0.642 0.649 | 0.581 0.590 | 0.544 0.554 | 0.475 0.486 | 0.411 0.416 | 0.370 0.374 |
| 335 | | - | - | - | 0.656 | 0.599 | 0.564 | 0.480 | 0.416 | 0.374 |
| 340 | | | | | | 0.608 | 0.574 | 0.508 | 0.425 | 0.384 |

Thickness is intumescent only.

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Firefilm A5

| | | | | Table 5 : 1-3 | ection Beam | 3 / 3 IVIIIIutes | | | | |
|--|-------|--------------|-------|----------------|----------------|------------------|----------------|----------------|----------------|----------------|
| Section Factor up to m ⁻¹ | | | TH | ickness (mm |) Required fo | or a Design Te | mperature of | :- | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 35 | - | - | - | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 40 | - | - | - | 0.222 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 45 50 | - | - | - | 0.281 | 0.191 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 55 | - | - | - | 0.341 0.400 | 0.228 0.266 | 0.182 0.203 | 0.181 0.194 | 0.181 0.181 | 0.181 0.181 | 0.181 0.181 |
| 60 | - | - | - | 0.432 | 0.303 | 0.224 | 0.209 | 0.181 | 0.181 | 0.181 |
| 65 | - | - | - | 0.442 | 0.341 | 0.244 | 0.224 | 0.206 | 0.181 | 0.181 |
| 70 | - | - | - | 0.452 | 0.378 | 0.265 | 0.239 | 0.218 | 0.187 | 0.181 |
| 75 | - | - | - | 0.462 | 0.415 | 0.286 | 0.254 | 0.231 | 0.197 | 0.181 |
| 80 85 | - | - | - | 0.472 | 0.432 | 0.306 | 0.270 | 0.244 | 0.208 | 0.181 |
| 90 | - | - | - | 0.482 0.492 | 0.441 0.449 | 0.327 0.348 | 0.285 0.300 | 0.256 0.269 | 0.218 0.229 | 0.185 0.191 |
| 95 | - | - | - | 0.502 | 0.443 | 0.368 | 0.315 | 0.281 | 0.239 | 0.198 |
| 100 | - | - | - | 0.512 | 0.466 | 0.389 | 0.330 | 0.294 | 0.250 | 0.204 |
| 105 | - | - | - | 0.522 | 0.474 | 0.410 | 0.345 | 0.307 | 0.260 | 0.211 |
| 110 115 | - | - | - | 0.532 | 0.483 | 0.428 | 0.361 | 0.319 | 0.271 | 0.217 |
| 120 | - | - | - | 0.542 0.552 | 0.491 0.500 | 0.435 0.443 | 0.376 0.391 | 0.332 0.344 | 0.281 0.292 | 0.224 0.230 |
| 125 | - | - | - | 0.562 | 0.508 | 0.443 | 0.406 | 0.344 | 0.302 | 0.237 |
| 130 | - | - | - | 0.572 | 0.517 | 0.458 | 0.421 | 0.370 | 0.313 | 0.243 |
| 135 | - | - | - | 0.582 | 0.525 | 0.465 | 0.431 | 0.382 | 0.323 | 0.249 |
| 140 | - | - | - | 0.592 | 0.534 | 0.473 | 0.439 | 0.395 | 0.334 | 0.256 |
| 145 150 | - | - | - | 0.602 | 0.542 | 0.480 | 0.447 | 0.407 | 0.344 | 0.262 |
| 155 | - | - | - | 0.612 | 0.550 0.559 | 0.488 0.495 | 0.454 0.462 | 0.420 0.429 | 0.355 0.365 | 0.269 0.275 |
| 160 | | - | - | 0.622 0.632 | 0.567 | 0.495 | 0.462 | 0.429 | 0.376 | 0.275 |
| 165 | - | - | - | 0.642 | 0.576 | 0.510 | 0.477 | 0.442 | 0.386 | 0.288 |
| 170 | - | - | - | 0.652 | 0.584 | 0.518 | 0.485 | 0.448 | 0.397 | 0.295 |
| 175 | - | - | - | - | 0.593 | 0.525 | 0.492 | 0.454 | 0.407 | 0.301 |
| 180 185 | - | - | - | - | 0.601 | 0.533 | 0.500 | 0.460 | 0.418 | 0.308 |
| 190 | - | - | - | - | 0.610 0.618 | 0.541 0.548 | 0.508 0.515 | 0.467 0.473 | 0.427 0.433 | 0.314 0.321 |
| 195 | | - | - | - | 0.627 | 0.556 | 0.513 | 0.479 | 0.439 | 0.321 |
| 200 | - | - | - | - | 0.635 | 0.563 | 0.530 | 0.485 | 0.444 | 0.334 |
| 205 | - | - | - | - | 0.643 | 0.571 | 0.538 | 0.491 | 0.450 | 0.340 |
| 210 | - | - | - | - | 0.652 | 0.578 | 0.546 | 0.498 | 0.456 | 0.347 |
| 215 220 | - | - | - | - | - | 0.586 | 0.553 | 0.504 | 0.461 | 0.353 |
| 225 | - | - | - | - | - | 0.593 0.601 | 0.561 0.569 | 0.510 0.516 | 0.467 0.473 | 0.360 0.366 |
| 230 | | - | - | - | - | 0.608 | 0.576 | 0.518 | 0.479 | 0.373 |
| 235 | - | - | - | - | - | 0.616 | 0.584 | 0.529 | 0.484 | 0.379 |
| 240 | - | - | - | - | - | 0.623 | 0.592 | 0.535 | 0.490 | 0.386 |
| 245 | - | - | - | - | - | 0.631 | 0.599 | 0.541 | 0.496 | 0.392 |
| 250 255 | - | - | - | - | - | 0.638 | 0.607 | 0.547 0.554 | 0.501 0.507 | 0.399 |
| 260 | - | - | - | - | - | 0.646 0.654 | 0.614 0.622 | 0.554 | 0.507 | 0.405 0.412 |
| 265 | | - | - | - | - | - 0.034 | 0.630 | 0.566 | 0.519 | 0.412 |
| 270 | - | | - | - | - | | 0.637 | 0.572 | 0.524 | 0.425 |
| 275 | - | - | - | - | - | - | 0.645 | 0.578 | 0.530 | 0.432 |
| 280 | - | - | - | - | - | - | 0.653 | 0.585 | 0.536 | 0.440 |
| 285 290 | - | - | - | - | - | - | - | 0.591 | 0.541 | 0.448 |
| 295 | - | - | - | - | - | - | - | 0.597 0.603 | 0.547 0.553 | 0.456 0.464 |
| 300 | - | - | _ | _ | - | - | _ | 0.610 | 0.558 | 0.472 |
| 305 | - | - | - | - | - | - | - | 0.616 | 0.564 | 0.480 |
| 310 | - | - | - | - | - | - | - | 0.622 | 0.570 | 0.488 |
| 315 | - | - | - | - | - | - | - | 0.628 | 0.576 | 0.496 |
| 320 325 | - | - | - | - | - | - | - | 0.634 | 0.581 | 0.504 |
| 330 | - | - | - | - | - | - | - | 0.641 0.647 | 0.587 0.593 | 0.512 0.520 |
| 335 | - | - | - | - | - | - | - | 0.653 | 0.598 | 0.528 |
| 340 | - | - | - | - | - | - | - | 0.659 | 0.604 | 0.536 |

Thickness is intumescent only.

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Firefilm A5

| 1 | | | | Table 6 : I-S | ection Beam | s 90 Minutes | | | | |
|--|-------|-------|-------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Section Factor up to m ⁻¹ | | | TH | ickness (mm |) Required fo | or a Design Te | emperature of | f :- | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 35 | - | - | - | - | 0.208 | 0.181 | 0.181 | 0.181 | 0.181 | 0.181 |
| 40 | - | - | - | - | 0.312 | 0.191 | 0.181 | 0.181 | 0.181 | 0.181 |
| 45 | - | - | - | - | 0.417 | 0.237 | 0.210 | 0.187 | 0.181 | 0.181 |
| 50 55 | - | - | - | - | 0.435 | 0.282 | 0.242 | 0.211 | 0.181 | 0.181 |
| 60 | - | - | - | - | 0.446 0.456 | 0.328 0.373 | 0.274 0.306 | 0.235 0.259 | 0.196 0.211 | 0.181 0.181 |
| 65 | | - | - | - | 0.450 | 0.419 | 0.339 | 0.239 | 0.211 | 0.181 |
| 70 | - | _ | _ | _ | 0.477 | 0.434 | 0.371 | 0.308 | 0.241 | 0.202 |
| 75 | - | - | - | - | 0.487 | 0.444 | 0.403 | 0.332 | 0.256 | 0.213 |
| 80 | - | - | - | - | 0.498 | 0.454 | 0.429 | 0.356 | 0.271 | 0.224 |
| 85 | - | - | - | - | 0.508 | 0.463 | 0.439 | 0.380 | 0.286 | 0.235 |
| 90 | - | - | - | - | 0.519 | 0.473 | 0.449 | 0.404 | 0.301 | 0.246 |
| 95 100 | - | - | - | - | 0.529 | 0.483 | 0.459 | 0.427 | 0.316 | 0.258 |
| 105 | - | - | - | - | 0.539 | 0.492 0.502 | 0.469 0.479 | 0.437 0.447 | 0.331 | 0.269 |
| 110 | - | - | - | - | 0.550 0.560 | 0.502 | 0.479 | 0.447 | 0.346 0.361 | 0.280 0.291 |
| 115 | | - | - | - | 0.571 | 0.512 | 0.499 | 0.457 | 0.376 | 0.303 |
| 120 | - | - | - | - | 0.581 | 0.531 | 0.509 | 0.477 | 0.391 | 0.314 |
| 125 | - | - | - | - | 0.591 | 0.541 | 0.519 | 0.488 | 0.406 | 0.325 |
| 130 | - | - | - | - | 0.602 | 0.550 | 0.529 | 0.498 | 0.421 | 0.336 |
| 135 | - | - | - | - | 0.612 | 0.560 | 0.539 | 0.508 | 0.432 | 0.347 |
| 140 | - | - | - | - | 0.623 | 0.570 | 0.549 | 0.518 | 0.442 | 0.359 |
| 145 150 | - | - | - | - | 0.633 | 0.580 | 0.559 | 0.528 | 0.452 | 0.370 |
| 155 | - | - | - | - | 0.643 0.654 | 0.589 | 0.569 | 0.538 0.548 | 0.461 0.471 | 0.381 |
| 160 | - | - | - | - | - 0.054 | 0.599 0.609 | 0.579 0.589 | 0.548 | 0.471 | 0.392 0.404 |
| 165 | - | _ | _ | _ | - | 0.618 | 0.599 | 0.568 | 0.490 | 0.415 |
| 170 | - | - | - | - | - | 0.628 | 0.609 | 0.578 | 0.500 | 0.426 |
| 175 | - | - | - | - | - | 0.638 | 0.619 | 0.588 | 0.510 | 0.433 |
| 180 | - | - | - | - | - | 0.647 | 0.629 | 0.598 | 0.519 | 0.439 |
| 185 | - | - | - | - | - | 0.657 | 0.639 | 0.608 | 0.529 | 0.446 |
| 190 | - | - | - | - | - | - | 0.649 | 0.618 | 0.539 | 0.452 |
| 195 200 | - | - | - | - | - | - | 0.659 | 0.628 | 0.548 | 0.459 |
| 205 | - | - | - | - | - | - | - | 0.639 0.649 | 0.558 0.568 | 0.465 0.472 |
| 210 | | - | - | - | - | - | - | 0.659 | 0.577 | 0.472 |
| 215 | - | - | _ | _ | - | - | - | - | 0.587 | 0.485 |
| 220 | - | - | - | - | - | - | - | - | 0.597 | 0.491 |
| 225 | - | - | - | - | - | - | - | - | 0.606 | 0.498 |
| 230 | - | - | - | - | - | - | - | - | 0.616 | 0.504 |
| 235 | - | - | - | - | - | - | - | - | 0.626 | 0.511 |
| 240 245 | - | - | - | - | - | - | - | - | 0.635 | 0.517 |
| 250 | - | - | - | - | - | - | - | - | 0.645 0.655 | 0.524 0.530 |
| 255 | | - | - | - | - | - | - | - | - | 0.530 |
| 260 | | - | - | - | - | - | - | - | - | 0.544 |
| 265 | - | - | - | - | - | - | - | - | - | 0.550 |
| 270 | - | _ | - | _ | - | - | - | - | _ | 0.557 |
| 275 | - | - | - | - | - | - | - | - | - | 0.563 |
| 280 | - | - | - | - | - | - | - | - | - | 0.570 |
| 285 | - | - | - | - | - | - | - | - | - | 0.576 |
| 290 295 | - | - | - | - | - | - | - | - | - | 0.583 |
| 300 | - | - | - | - | - | - | - | - | - | 0.589 |
| 305 | - | - | - | - | - | - | - | - | - | 0.596 0.602 |
| 310 | | - | - | - | - | - | - | - | - | 0.602 |
| 315 | - | - | - | - | - | - | - | - | - | 0.615 |
| 320 | - | - | - | - | - | - | - | - | - | 0.622 |
| 325 | - | - | - | - | - | - | - | - | - | 0.628 |
| 330 | - | - | - | - | - | - | - | - | - | 0.635 |
| 335 | - | - | - | - | - | - | - | - | - | 0.641 |
| 340 | - | - | - | - | - | - | - | - | - | 0.648 |

Thickness is intumescent only.

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Firefilm A5

| | | | | 7: I-Section C | | | | | | | | | |
|--|--|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|--|--|--|
| Section Factor up to m ⁻¹ | Thickness (mm) Required for a Design Temperature of :- | | | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 650°C | 700°C | 750°C | | | | |
| 25 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 30 35 | 0.206 0.206 | 0.176 0.176 | | | | |
| 40 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 45 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 50 55 | 0.206 0.206 | 0.176 0.176 | | | | |
| 60 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 65 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 70 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 75 80 | 0.206 0.206 | 0.176 0.176 | | | | |
| 85 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 90 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 95 100 | 0.206 0.206 | 0.176 0.176 | | | | |
| 100 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 110 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 115 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 120 125 | 0.206 0.206 | 0.176 0.176 | | | | |
| 130 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 135 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 140 | 0.206 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 14.5 150 | 0.206 0.207 | 0.176 0.176 | | | | |
| 155 | 0.210 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 160 | 0.214 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 165 | 0.217 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 170 175 | 0.221 0.224 | 0.176 0.176 | | | | |
| 180 | 0.228 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 185 | 0.231 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 190 | 0.235 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 195 200 | 0.238 0.242 | 0.176 0.176 | | | | |
| 205 | 0.245 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 210 | 0.249 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 215 | 0.252 | 0.181 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 220 225 | 0.256 0.259 | 0.187 0.193 | 0.176 0.176 | | | | |
| 230 | 0.263 | 0.199 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 235 | 0.266 | 0.205 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 240 245 | 0.270 | 0.211 0.217 | 0.176 0.176 | | | | |
| 250 | 0.273 0.277 | 0.217 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 255 | 0.280 | 0.228 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 260 | 0.284 | 0.231 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 265 270 | 0.287 0.291 | 0.234 | 0.180 0.184 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 275 | 0.294 | 0.237 0.239 | 0.188 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 280 | 0.298 | 0.242 | 0.192 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 285 290 | 0.301 0.305 | 0.244 0.247 | 0.196 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 290 | 0.305 | 0.247 | 0.200 0.204 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 300 | 0.312 | 0.252 | 0.208 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 305 | 0.315 | 0.255 | 0.212 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 310 315 | 0.319 0.322 | 0.258 0.260 | 0.216 0.220 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 320 | 0.322 | 0.260 | 0.224 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 325 | 0.329 | 0.265 | 0.228 | 0.180 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 330 | 0.333 | 0.268 | 0.231 | 0.183 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 335 340 | 0.336 | 0.271 | 0.233 0.235 | 0.186 0.189 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 345 | 0.343 | 0.276 | 0.237 | 0.192 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 350 | 0.347 | 0.279 | 0.239 | 0.196 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 355 | 0.350 | 0.281 | 0.241 | 0.199 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 360 365 | 0.354 0.357 | 0.284 0.286 | 0.243 0.245 | 0.202 0.205 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 370 | 0.361 | 0.289 | 0.245 | 0.208 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 375 | 0.364 | 0.292 | 0.249 | 0.212 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |

Thickness is intumescent only. Results also apply to beams with 4-side fire exposure subject to maximum DFT of 0.713 mm.

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Pal lygg-





Firefilm A5

| | | | Table | 8: I-Section C | Columns 30 N | linutes | | | |
|--|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Section Factor up to m ⁻¹ | | | Thicknes | s (mm) Requi | ired for a Des | sign Tempera | ture of :- | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 650°C | 700°C | 750°C |
| 25 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 30 35 | 0.176 0.176 |
| 40 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 45 | 0.181 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 50 55 | 0.190 0.199 | 0.176 0.176 |
| 60 | 0.207 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 65 | 0.216 | 0.179 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 70 75 | 0.225 0.233 | 0.185 0.191 | 0.176 0.176 |
| 80 | 0.242 | 0.197 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 85 | 0.250 | 0.203 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 90 95 | 0.258 0.267 | 0.209 0.215 | 0.176 0.176 |
| 100 | 0.275 | 0.215 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 105 | 0.283 | 0.226 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 110 | 0.292 | 0.232 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 115 120 | 0.300 | 0.238 0.243 | 0.176 0.176 |
| 125 | 0.317 | 0.249 | 0.180 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 130 | 0.325 | 0.255 | 0.189 | 0.189 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 135 140 | 0.333 | 0.260 0.266 | 0.199 0.208 | 0.195 0.199 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 |
| 145 | 0.350 | 0.272 | 0.217 | 0.203 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 150 | 0.358 | 0.277 | 0.226 | 0.207 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 155 | 0.366 | 0.283 | 0.232 | 0.211 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 160 165 | 0.375 0.383 | 0.289 0.294 | 0.237 0.241 | 0.215 0.219 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 |
| 170 | 0.391 | 0.300 | 0.245 | 0.222 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 175 | 0.400 | 0.306 | 0.250 | 0.226 | 0.181 | 0.176 | 0.176 | 0.176 | 0.176 |
| 180 185 | 0.408 0.416 | 0.311 0.317 | 0.254 0.259 | 0.229 0.233 | 0.188 0.195 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 |
| 190 | 0.425 | 0.323 | 0.263 | 0.237 | 0.202 | 0.176 | 0.176 | 0.176 | 0.176 |
| 195 | 0.433 | 0.328 | 0.267 | 0.240 | 0.209 | 0.178 | 0.176 | 0.176 | 0.176 |
| 200 | 0.441 | 0.334 | 0.272 | 0.244 | 0.217 | 0.184 | 0.176 | 0.176 | 0.176 |
| 205 210 | 0.448 0.456 | 0.339 0.345 | 0.276 0.281 | 0.247 0.251 | 0.224 0.230 | 0.189 0.194 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 |
| 215 | 0.464 | 0.351 | 0.285 | 0.255 | 0.233 | 0.200 | 0.176 | 0.176 | 0.176 |
| 220 | 0.471 | 0.356 | 0.289 | 0.258 | 0.236 | 0.205 | 0.176 | 0.176 | 0.176 |
| 225 230 | 0.479 0.486 | 0.362 0.368 | 0.294 0.298 | 0.262 0.265 | 0.239 0.242 | 0.210 0.215 | 0.179 0.183 | 0.176 0.176 | 0.176 0.176 |
| 235 | 0.494 | 0.373 | 0.303 | 0.269 | 0.245 | 0.221 | 0.187 | 0.176 | 0.176 |
| 240 | 0.502 | 0.379 | 0.307 | 0.273 | 0.248 | 0.226 | 0.191 | 0.176 | 0.176 |
| 245 | 0.509 | 0.385 | 0.311 | 0.276 | 0.251 | 0.230 | 0.195 | 0.176 | 0.176 |
| 250 255 | 0.517 0.525 | 0.390 0.396 | 0.316 0.320 | 0.280 0.283 | 0.254 0.257 | 0.233 0.235 | 0.198 0.202 | 0.176 0.176 | 0.176 0.176 |
| 260 | 0.532 | 0.402 | 0.325 | 0.287 | 0.260 | 0.238 | 0.206 | 0.176 | 0.176 |
| 265 | 0.540 | 0.407 | 0.329 | 0.291 | 0.263 | 0.240 | 0.210 | 0.177 | 0.176 |
| 270 275 | 0.548 0.555 | 0.413 0.419 | 0.333 0.338 | 0.294 0.298 | 0.266 0.269 | 0.243 0.245 | 0.214 0.217 | 0.180 0.182 | 0.176 0.176 |
| 280 | 0.563 | 0.424 | 0.342 | 0.302 | 0.272 | 0.248 | 0.221 | 0.185 | 0.176 |
| 285 | 0.571 | 0.430 | 0.347 | 0.305 | 0.275 | 0.250 | 0.225 | 0.187 | 0.176 |
| 290 295 | 0.578 0.586 | 0.440 0.452 | 0.351 0.355 | 0.309 0.312 | 0.278 0.281 | 0.253 0.255 | 0.229 0.231 | 0.190 0.193 | 0.176 0.176 |
| 300 | 0.594 | 0.464 | 0.360 | 0.312 | 0.284 | 0.258 | 0.233 | 0.195 | 0.176 |
| 305 | 0.601 | 0.475 | 0.364 | 0.320 | 0.287 | 0.260 | 0.235 | 0.198 | 0.176 |
| 310 315 | 0.609 0.617 | 0.487 0.499 | 0.369 0.373 | 0.323 0.327 | 0.290 0.293 | 0.263 0.265 | 0.237 0.239 | 0.200 0.203 | 0.176 0.176 |
| 315 | 0.624 | 0.499 | 0.373 | 0.327 | 0.293 | 0.268 | 0.239 | 0.203 | 0.176 |
| 325 | 0.632 | 0.522 | 0.382 | 0.334 | 0.299 | 0.270 | 0.244 | 0.208 | 0.176 |
| 330 | 0.640 | 0.534 | 0.386 | 0.338 | 0.302 | 0.273 | 0.246 | 0.210 | 0.176 |
| 335 340 | 0.647 0.655 | 0.546 0.557 | 0.391 0.395 | 0.341 0.345 | 0.305 0.308 | 0.275 0.278 | 0.248 0.250 | 0.213 0.215 | 0.176 0.176 |
| 345 | 0.663 | 0.569 | 0.399 | 0.348 | 0.311 | 0.280 | 0.252 | 0.218 | 0.177 |
| 350 | 0.670 | 0.581 | 0.404 | 0.352 | 0.314 | 0.283 | 0.254 | 0.221 | 0.178 |
| 355 360 | 0.678 0.685 | 0.592 0.604 | 0.408 0.413 | 0.356 0.359 | 0.317 | 0.285 0.288 | 0.256 0.258 | 0.223 0.226 | 0.180 0.181 |
| 365 | 0.693 | 0.616 | 0.413 | 0.359 | 0.320 0.323 | 0.288 | 0.258 | 0.228 | 0.181 |
| 370 | 0.701 | 0.628 | 0.421 | 0.366 | 0.326 | 0.293 | 0.263 | 0.230 | 0.184 |
| 375 | 0.708 | 0.639 | 0.426 | 0.370 | 0.329 | 0.295 | 0.265 | 0.232 | 0.185 |

Thickness is intumescent only. Results also apply to beams with 4-side fire exposure subject to maximum DFT of 0.713 mm.

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Pol ligg-





Firefilm A5

| | | | | 9 : I-Section C | | | | | | | | | |
|--|--|----------------|----------------|-----------------|----------------|----------------|----------------|----------------|----------------|--|--|--|--|
| Section Factor up to m ⁻¹ | Thickness (mm) Required for a Design Temperature of :- | | | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 650°C | 700°C | 750°C | | | | |
| 25 | 0.268 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 30 35 | 0.274 0.334 | 0.179 0.194 | 0.176 0.180 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 40 | 0.395 | 0.210 | 0.187 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 45 | 0.456 | 0.225 | 0.194 | 0.179 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 50 | - | 0.241 | 0.200 | 0.184 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 55 60 | - | 0.256 0.272 | 0.207 0.214 | 0.189 0.194 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 65 | - | 0.287 | 0.220 | 0.199 | 0.180 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 70 | - | 0.303 | 0.227 | 0.204 | 0.184 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 75 80 | - | 0.318 0.334 | 0.234 0.241 | 0.209 0.214 | 0.188 0.192 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 | | | | |
| 85 | | 0.334 | 0.241 | 0.214 | 0.196 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 90 | - | 0.365 | 0.256 | 0.224 | 0.200 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 95 | - | 0.381 | 0.263 | 0.229 | 0.204 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 100 | <u> </u> | 0.396 | 0.270 | 0.235 | 0.209 | 0.176 | 0.176 | 0.176 | 0.176 | | | | |
| 105 110 | | 0.412 0.427 | 0.278 0.285 | 0.241 0.246 | 0.213 0.217 | 0.178 0.183 | 0.178 0.183 | 0.176 0.176 | 0.176 0.176 | | | | |
| 115 | | 0.437 | 0.292 | 0.252 | 0.221 | 0.189 | 0.189 | 0.176 | 0.176 | | | | |
| 120 | - | 0.446 | 0.299 | 0.258 | 0.225 | 0.195 | 0.195 | 0.176 | 0.176 | | | | |
| 125 130 | - | 0.455 0.463 | 0.307 0.314 | 0.264 0.269 | 0.229 0.234 | 0.201 0.206 | 0.201 0.206 | 0.176 0.176 | 0.176 0.176 | | | | |
| 135 | . | 0.463 | 0.321 | 0.275 | 0.238 | 0.212 | 0.206 | 0.176 | 0.176 | | | | |
| 140 | - | 0.481 | 0.328 | 0.281 | 0.243 | 0.218 | 0.206 | 0.176 | 0.176 | | | | |
| 145 | - | 0.489 | 0.335 | 0.287 | 0.247 | 0.223 | 0.210 | 0.176 | 0.176 | | | | |
| 150 155 | - | 0.498 0.507 | 0.343 0.350 | 0.292 0.298 | 0.252 | 0.229 0.233 | 0.213 0.217 | 0.176 0.176 | 0.176 0.176 | | | | |
| 160 | | 0.507 | 0.350 | 0.298 | 0.256 0.261 | 0.237 | 0.217 | 0.176 | 0.176 | | | | |
| 165 | - | 0.524 | 0.364 | 0.310 | 0.266 | 0.241 | 0.224 | 0.176 | 0.177 | | | | |
| 170 | - | 0.533 | 0.372 | 0.315 | 0.270 | 0.245 | 0.228 | 0.176 | 0.179 | | | | |
| 175 180 | - | 0.541 | 0.379 | 0.321 | 0.275 0.279 | 0.249 0.253 | 0.231 0.235 | 0.184 0.192 | 0.182 0.185 | | | | |
| 185 | | 0.550 0.558 | 0.386 0.393 | 0.327 0.332 | 0.284 | 0.257 | 0.238 | 0.192 | 0.187 | | | | |
| 190 | - | 0.567 | 0.401 | 0.338 | 0.288 | 0.261 | 0.242 | 0.208 | 0.190 | | | | |
| 195 | - | 0.576 | 0.408 | 0.344 | 0.293 | 0.266 | 0.245 | 0.217 | 0.193 | | | | |
| 200 205 | - | 0.584 0.593 | 0.415 0.422 | 0.350 0.355 | 0.298 0.302 | 0.270 0.274 | 0.249 0.253 | 0.225 0.231 | 0.196 0.198 | | | | |
| 210 | | 0.602 | 0.422 | 0.361 | 0.307 | 0.278 | 0.256 | 0.234 | 0.190 | | | | |
| 215 | - | 0.610 | 0.438 | 0.367 | 0.311 | 0.282 | 0.260 | 0.237 | 0.204 | | | | |
| 220 | - | 0.619 | 0.447 | 0.373 | 0.316 | 0.286 | 0.263 | 0.240 | 0.207 | | | | |
| 225 230 | | 0.628 0.636 | 0.457 0.466 | 0.378 0.384 | 0.321 0.325 | 0.290 0.294 | 0.267 0.270 | 0.243 0.246 | 0.209 0.212 | | | | |
| 235 | - | 0.645 | 0.475 | 0.390 | 0.330 | 0.298 | 0.274 | 0.249 | 0.215 | | | | |
| 240 | - | 0.653 | 0.484 | 0.396 | 0.334 | 0.302 | 0.277 | 0.252 | 0.217 | | | | |
| 245 | | 0.662 | 0.493 | 0.401 | 0.339 | 0.306 | 0.281 | 0.255 | 0.220 | | | | |
| 250 255 | <u>-</u> | 0.671 0.679 | 0.503 0.512 | 0.407 0.413 | 0.343 0.348 | 0.310 0.314 | 0.284 0.288 | 0.258 0.261 | 0.223 0.226 | | | | |
| 260 | - | 0.688 | 0.521 | 0.419 | 0.353 | 0.314 | 0.292 | 0.264 | 0.228 | | | | |
| 265 | - | 0.697 | 0.530 | 0.424 | 0.357 | 0.322 | 0.295 | 0.267 | 0.231 | | | | |
| 270 275 | <u>-</u> | 0.705 | 0.539 0.548 | 0.430 0.442 | 0.362 0.366 | 0.326 0.330 | 0.299 0.302 | 0.270 0.273 | 0.234 0.236 | | | | |
| 280 | | - | 0.558 | 0.442 | 0.366 | 0.334 | 0.302 | 0.276 | 0.236 | | | | |
| 285 | - | - | 0.567 | 0.469 | 0.376 | 0.339 | 0.309 | 0.279 | 0.241 | | | | |
| 290 | - | - | 0.576 | 0.482 | 0.380 | 0.343 | 0.313 | 0.282 | 0.244 | | | | |
| 295 300 | <u> </u> | - | 0.585 0.594 | 0.495 0.509 | 0.385 0.389 | 0.347 0.351 | 0.316 0.320 | 0.285 0.288 | 0.246 0.249 | | | | |
| 305 | - | - | 0.604 | 0.522 | 0.394 | 0.355 | 0.323 | 0.291 | 0.249 | | | | |
| 310 | - | - | 0.613 | 0.535 | 0.398 | 0.359 | 0.327 | 0.294 | 0.254 | | | | |
| 315 | - | - | 0.622 | 0.549 | 0.403 | 0.363 | 0.331 | 0.297 | 0.257 | | | | |
| 320 325 | - | - | 0.631 0.640 | 0.562 0.575 | 0.408 0.412 | 0.367 0.371 | 0.334 0.338 | 0.300 0.303 | 0.259 0.262 | | | | |
| 330 | - | - | 0.649 | 0.589 | 0.417 | 0.375 | 0.341 | 0.306 | 0.264 | | | | |
| 335 | - | - | 0.659 | 0.602 | 0.421 | 0.379 | 0.345 | 0.309 | 0.267 | | | | |
| 340 | - | - | 0.668 | 0.615 | 0.426 | 0.383 | 0.348 | 0.312 | 0.270 | | | | |
| 345 350 | - | - | 0.677 0.686 | 0.629 0.642 | 0.431 0.447 | 0.387 0.391 | 0.352 0.355 | 0.315 0.318 | 0.272 0.275 | | | | |
| 355 | | - | 0.695 | 0.655 | 0.464 | 0.395 | 0.359 | 0.322 | 0.277 | | | | |
| 360 | - | - | 0.705 | 0.669 | 0.482 | 0.399 | 0.362 | 0.325 | 0.280 | | | | |
| 365 | - | - | - | 0.682 | 0.499 | 0.403 | 0.366 | 0.328 | 0.282 | | | | |
| 370 375 | | - | - | 0.695 0.709 | 0.517 0.535 | 0.407 0.412 | 0.370 0.373 | 0.331 0.334 | 0.285 0.288 | | | | |

Thickness is intumescent only. Results also apply to beams with 4-side fire exposure subject to maximum DFT of 0.713 mm.

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Pal ligg-





Firefilm A5

| | | | Table : | 10 : I-Section | Columns 60 N | Vinutes | | | |
|--|-------------|--------------|--|----------------|----------------|----------------|----------------|----------------|----------------|
| Section Factor up to m ⁻¹ | | | Thicknes | s (mm) Requ | ired for a De | sign Tempera | ture of :- | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 650°C | 700°C | 750°C |
| 25 | - | - | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 | 0.176 |
| 30 35 | | - | 0.231 0.279 | 0.188 0.197 | 0.181 0.187 | 0.176 0.178 | 0.176 0.176 | 0.176 0.176 | 0.176 0.176 |
| 40 | - | - | 0.307 | 0.205 | 0.193 | 0.183 | 0.176 | 0.176 | 0.176 |
| 45 | - | - | 0.334 | 0.213 | 0.198 | 0.187 | 0.176 | 0.176 | 0.176 |
| 50 55 | | - | 0.362 0.389 | 0.222 0.230 | 0.204 0.210 | 0.192 0.197 | 0.180 0.184 | 0.176 0.176 | 0.176 0.176 |
| 60 | | - | 0.389 | 0.238 | 0.216 | 0.202 | 0.189 | 0.176 | 0.176 |
| 65 | - | - | 0.435 | 0.247 | 0.222 | 0.207 | 0.193 | 0.176 | 0.176 |
| 70 75 | | - | 0.444 0.453 | 0.255 | 0.227 | 0.212 0.216 | 0.197 | 0.178 | 0.176 |
| 80 | | - | 0.453 | 0.263 0.272 | 0.234 0.241 | 0.216 | 0.201 0.205 | 0.181 0.185 | 0.176 0.176 |
| 85 | - | - | 0.470 | 0.280 | 0.248 | 0.226 | 0.209 | 0.189 | 0.176 |
| 90 | - | - | 0.479 | 0.288 | 0.255 | 0.231 | 0.213 | 0.192 | 0.176 |
| 95 100 | <u> </u> | - | 0.487 0.496 | 0.297 0.305 | 0.262 0.269 | 0.237 0.243 | 0.217 0.221 | 0.196 0.200 | 0.176 0.176 |
| 105 | - | - | 0.505 | 0.313 | 0.276 | 0.243 | 0.225 | 0.200 | 0.176 |
| 110 | - | - | 0.513 | 0.322 | 0.283 | 0.255 | 0.230 | 0.207 | 0.176 |
| 115 | - | - | 0.522 | 0.330 | 0.291 | 0.260 | 0.235 | 0.211 | 0.176 |
| 120 125 | - | - | 0.531 0.539 | 0.338 0.347 | 0.298 0.305 | 0.266 0.272 | 0.240 0.244 | 0.214 0.218 | 0.176 0.176 |
| 130 | - | - | 0.548 | 0.355 | 0.312 | 0.278 | 0.249 | 0.222 | 0.176 |
| 135 | - | - | 0.557 | 0.363 | 0.319 | 0.284 | 0.254 | 0.225 | 0.176 |
| 140 145 | | - | 0.565 0.574 | 0.372 0.380 | 0.326 0.333 | 0.290 0.296 | 0.259 0.264 | 0.229 0.234 | 0.176 0.178 |
| 150 | | - | 0.583 | 0.389 | 0.340 | 0.301 | 0.269 | 0.238 | 0.178 |
| 155 | - | - | 0.592 | 0.397 | 0.347 | 0.307 | 0.274 | 0.242 | 0.197 |
| 160 | - | - | 0.600 | 0.405 | 0.354 | 0.313 | 0.279 | 0.247 | 0.207 |
| 165 170 | - | - | 0.609 0.618 | 0.414 0.422 | 0.361 0.368 | 0.319 0.325 | 0.284 0.289 | 0.251 0.255 | 0.216 0.225 |
| 175 | - | - | 0.626 | 0.430 | 0.375 | 0.323 | 0.294 | 0.260 | 0.231 |
| 180 | - | - | 0.635 | 0.446 | 0.382 | 0.336 | 0.299 | 0.264 | 0.235 |
| 185 | - | - | 0.644 | 0.461 | 0.389 | 0.342 | 0.304 | 0.269 | 0.239 |
| 190 195 | | - | 0.652 0.661 | 0.477 0.493 | 0.396 0.404 | 0.348 0.354 | 0.309 0.313 | 0.273 0.277 | 0.243 0.247 |
| 200 | - | - | 0.670 | 0.509 | 0.411 | 0.360 | 0.318 | 0.282 | 0.251 |
| 205 | - | - | 0.678 | 0.525 | 0.418 | 0.366 | 0.323 | 0.286 | 0.255 |
| 210 | - | - | 0.687 | 0.541 | 0.425 | 0.371 | 0.328 | 0.291 | 0.259 |
| 215 220 | | - | 0.696 0.704 | 0.557 0.573 | 0.432 0.444 | 0.377 0.383 | 0.333 0.338 | 0.295 0.299 | 0.263 0.267 |
| 225 | - | - | 0.713 | 0.589 | 0.455 | 0.389 | 0.343 | 0.304 | 0.270 |
| 230 | - | - | - | 0.605 | 0.467 | 0.395 | 0.348 | 0.308 | 0.274 |
| 235 240 | - | - | - | 0.621 0.637 | 0.479 0.490 | 0.401 0.406 | 0.353 0.358 | 0.313 0.317 | 0.278 0.282 |
| 245 | - | - | | 0.653 | 0.502 | 0.412 | 0.363 | 0.321 | 0.286 |
| 250 | - | - | - | 0.668 | 0.513 | 0.418 | 0.368 | 0.326 | 0.290 |
| 255 | - | - | - | 0.684 | 0.525 | 0.424 | 0.373 | 0.330 | 0.294 |
| 260 265 | - | - | - | 0.700 | 0.537 0.548 | 0.430 0.442 | 0.378 0.382 | 0.335 0.339 | 0.298 0.302 |
| 270 | - | - | - | - | 0.560 | 0.455 | 0.387 | 0.343 | 0.306 |
| 275 | - | - | - | - | 0.571 | 0.468 | 0.392 | 0.348 | 0.310 |
| 280 285 | - | - | - | - | 0.583 0.595 | 0.481 0.495 | 0.397 0.402 | 0.352 0.356 | 0.313 0.317 |
| 290 | | - | | - | 0.606 | 0.508 | 0.402 | 0.361 | 0.317 |
| 295 | - | - | - | - | 0.618 | 0.521 | 0.412 | 0.365 | 0.325 |
| 300 | - | - | - | - | 0.629 | 0.535 | 0.417 | 0.370 | 0.329 |
| 305 310 | - | - | - | - | 0.641 0.653 | 0.548 0.561 | 0.422 0.427 | 0.374 0.378 | 0.333 0.337 |
| 315 | | | | | 0.664 | 0.574 | 0.433 | 0.383 | 0.341 |
| 320 | | - | | - | 0.676 | 0.588 | 0.449 | 0.387 | 0.345 |
| 325 330 | <u> </u> | - | - | - | 0.687 0.699 | 0.601 0.614 | 0.464 0.480 | 0.392 0.396 | 0.349 0.352 |
| 335 | - | - | | - | 0.699 | 0.627 | 0.495 | 0.400 | 0.352 |
| 340 | - | - | - | - | - | 0.641 | 0.511 | 0.405 | 0.360 |
| 345 | - | - | - | - | - | 0.654 | 0.526 | 0.409 | 0.364 |
| 350 355 | - | - | - | - | - | 0.667 0.680 | 0.542 0.557 | 0.414 0.418 | 0.368 0.372 |
| 360 | | - | | - | - | 0.694 | 0.573 | 0.422 | 0.376 |
| 365 | - | - | - | - | - | 0.707 | 0.588 | 0.427 | 0.380 |
| 370 | - | - | | - | - | | 0.604 | 0.431 | 0.384 |
| 375 | - | | | | | - | 0.619 | 0.450 | 0.388 |

Thickness is intumescent only. Results also apply to beams with 4-side fire exposure subject to maximum DFT of 0.713 mm.

Page 12 of 24 Signed E/240

Pol ligg-





Firefilm A5

| Section actor up to m ⁻¹ Sign Thickness (mm) Required for a Design Temperature of :- m ⁻¹ Sign Sign | | | | Table : | 11 : I-Section | Columns 75 M | Vinutes | | | |
|---|--------------|-------------|--|--|--|---------------|----------------|------------|-------|-------|
| | Section | | | | | | | | | |
| 350°C | Factor up to | | | Thicknes | s (mm) Regu | ired for a De | sign Tempera | ture of :- | | |
| 350°C 400°C 450°C 550°C 550°C 600°C 550°C 700°C 750°C 750°C 550°C 550°C 700°C 750°C 550°C 550°C 700°C 750°C 550°C 550°C 700°C 750°C 550°C 550°C 700°C 750°C 750° | • 1 | | | | , , , , , | | | | | |
| 25 | 111 | 35000 | 40000 | 45000 | F00%C | FF00C | COOSC | CE00C | 70000 | 750% |
| 30 | 25 | 350°C | 400°C | 450°C | | | | | | |
| 40 0.402 0.280 0.203 0.994 0.886 0.076 0.696 0.69 0.690 0.69 | | - | - | - | 0.331 | 0.222 | 0.190 | 0.183 | 0.176 | 0.176 |
| 45 | | - | - | - | | | | | | |
| Section Sect | | | - | - | | | | | | |
| 60 | 50 | - | - | - | 0.441 | 0.316 | 0.216 | 0.205 | 0.194 | 0.182 |
| 65 | | - | - | - | | | | | | |
| 70 | | | | | | | | | | |
| 80 | 70 | - | - | - | 0.476 | 0.387 | 0.245 | 0.226 | 0.211 | 0.195 |
| 85 | | - | - | - | | | | | | |
| 90 | | | - | - | | | | | | |
| 00 | 90 | - | - | - | 0.510 | 0.444 | 0.277 | 0.254 | 0.229 | 0.209 |
| 05 | | - | - | - | | | | | | |
| 10 | | - | 1 - | - | | | | | | |
| 16 | 110 | | | | 0.545 | 0.479 | 0.310 | 0.281 | 0.253 | 0.222 |
| \$\frac{125}{30} | | - | - | | | | | | 0.259 | 0.225 |
| 130 - - 0.580 0.544 0.343 0.309 0.277 0.238 0.346 0.283 0.244 140 - - 0.597 0.598 0.522 0.351 0.346 0.283 0.244 140 - - 0.597 0.531 0.396 0.323 0.289 0.249 145 - - 0.606 0.540 0.367 0.330 0.2295 0.255 150 - - 0.606 0.540 0.367 0.330 0.2295 0.255 150 - - 0.644 0.548 0.375 0.337 0.307 0.265 155 - - 0.623 0.557 0.383 0.344 0.307 0.265 160 - - 0.623 0.557 0.383 0.344 0.307 0.265 160 - - 0.640 0.574 0.400 0.385 0.348 0.276 176 176 - - 0.640 0.574 0.400 0.385 0.348 0.276 176 176 - - 0.666 0.660 0.424 0.379 0.331 0.227 176 - - 0.667 0.692 0.408 0.392 0.331 0.237 0.327 0.265 176 176 - - 0.667 0.667 0.669 0.424 0.379 0.331 0.287 185 - - 0.667 0.668 0.600 0.424 0.379 0.331 0.287 185 - - 0.668 0.600 0.424 0.379 0.331 0.237 190 - - 0.683 0.68 0.490 0.393 0.349 0.302 195 - - 0.663 0.68 0.460 0.393 0.349 0.302 195 - - 0.662 0.660 0.454 0.379 0.331 0.297 195 - - 0.662 0.660 0.454 0.379 0.333 0.297 195 - - 0.662 0.660 0.460 0.400 0.356 0.308 0.349 0.302 195 - - 0.662 0.660 0.460 0.400 0.356 0.308 0.324 0.302 195 - - 0.662 0.660 0.460 0.400 0.356 0.308 0.302 195 - - 0.662 0.666 0.460 0.400 0.356 0.308 0.302 | | - | - | - | | | | | | 0.229 |
| MO | | - | - | - | | | | | | |
| 145 | | - | - | - | | | | | | |
| 150 | | | | | | | | | | |
| 155 | | | | - | | | | | | |
| 165 | | - | - | - | | 0.557 | | 0.344 | | 0.265 |
| 170 | | - | - | - | | | | | | |
| 175 | | - | - | - | | | | | | |
| 180 | | - | | - | | | | | | |
| 190 | | - | - | - | 0.666 | | | 0.379 | 0.337 | 0.292 |
| 95 | | - | - | - | | | | | | |
| 200 | | | - | - | | | | | | |
| 210 | 200 | - | - | - | 0.701 | 0.635 | 0.482 | 0.407 | 0.361 | 0.313 |
| 215 - - 0.661 0.530 0.428 0.379 0.229 220 - - - 0.669 0.546 0.438 0.385 0.334 225 - - - 0.678 0.562 0.449 0.391 0.339 230 - - - 0.687 0.579 0.460 0.397 0.345 235 - - - 0.695 0.595 0.472 0.403 0.350 240 - - - 0.704 0.611 0.483 0.409 0.355 245 - - - 0.713 0.627 0.494 0.416 0.361 255 - - - - 0.643 0.506 0.421 0.361 255 - - - - 0.675 0.528 0.436 0.377 260 - - - - 0.675 0.525 <td< td=""><td></td><td></td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td></td<> | | | - | - | | | | | | |
| 220 - - - 0.669 0.546 0.438 0.385 0.334 225 - - - 0.678 0.552 0.449 0.391 0.339 230 - - - 0.687 0.579 0.460 0.397 0.345 235 - - - 0.695 0.595 0.472 0.403 0.350 245 - - - 0.704 0.611 0.483 0.409 0.355 245 - - - 0.713 0.627 0.494 0.415 0.361 255 - - - 0.643 0.506 0.421 0.366 255 - - - 0.659 0.517 0.427 0.371 260 - - - - 0.659 0.517 0.427 0.371 265 - - - - 0.659 0.517 0.421 <td< td=""><td></td><td></td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td></td<> | | | - | - | | | | | | |
| 225 - - - 0.687 0.552 0.449 0.391 0.339 235 - - - 0.695 0.595 0.472 0.403 0.350 240 - - - - 0.704 0.611 0.483 0.409 0.355 245 - - - 0.713 0.627 0.494 0.415 0.361 250 - - - 0.713 0.627 0.494 0.415 0.361 250 - - - 0.643 0.506 0.421 0.366 255 - - - 0.669 0.517 0.427 0.371 260 - - - - 0.675 0.528 0.436 0.377 265 - - - - 0.671 0.539 0.450 0.382 270 - - - 0.691 0.539 0.450 0.3 | | - | - | - | | | | | | |
| 235 | 225 | - | - | - | - | 0.678 | 0.562 | | 0.391 | 0.339 |
| 240 - - 0.704 0.611 0.483 0.409 0.355 245 - - - 0.713 0.627 0.494 0.415 0.361 250 - - - 0.643 0.506 0.421 0.366 255 - - - 0.659 0.517 0.427 0.371 260 - - - 0.675 0.528 0.436 0.377 265 - - - 0.691 0.539 0.450 0.382 270 - - - - 0.691 0.539 0.450 0.382 270 - - - - 0.707 0.551 0.464 0.387 275 - - - - 0.596 0.596 0.494 280 - - - - 0.573 0.491 0.398 285 - - - <t< td=""><td></td><td></td><td></td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td></t<> | | | | - | - | | | | | |
| 250 | | - | - | - | - | | | | | |
| 255 - - - 0.659 0.517 0.427 0.371 265 - - - 0.691 0.539 0.450 0.382 270 - - - 0.691 0.539 0.464 0.382 270 - - - 0.707 0.551 0.464 0.387 275 - - - 0.707 0.551 0.464 0.387 280 - - - - 0.573 0.491 0.392 285 - - - - 0.586 0.505 0.403 295 - - - - 0.596 0.519 0.408 295 - - - - 0.607 0.532 0.414 300 - - - - 0.607 0.532 0.414 310 - - - - 0.630 0.560 0.424 | | - | - | - | - | | | | | |
| 260 - - - 0.675 0.528 0.436 0.377 265 - - - 0.691 0.539 0.450 0.382 270 - - - 0.707 0.551 0.464 0.387 275 - - - - 0.562 0.478 0.392 280 - - - 0.573 0.491 0.398 285 - - - - 0.585 0.505 0.403 295 - - - - 0.596 0.519 0.408 300 - - - - 0.607 0.532 0.414 300 - - - - 0.618 0.546 0.419 305 - - - - 0.630 0.550 0.424 310 - - - - 0.631 0.550 0.424 | | | | | | | | | | |
| 265 - - - 0.691 0.539 0.450 0.382 270 - - - 0.707 0.551 0.464 0.387 275 - - - - 0.562 0.478 0.392 280 - - - - 0.573 0.491 0.398 285 - - - - 0.585 0.505 0.403 290 - - - - 0.596 0.519 0.408 295 - - - - 0.607 0.532 0.414 300 - - - - 0.618 0.546 0.449 305 - - - - 0.630 0.550 0.424 310 - - - - 0.631 0.573 0.430 320 - - - - 0.652 0.587 0.448 | | | | | | | | | 0.427 | |
| 275 - - - 0.562 0.478 0.392 280 - - - 0.573 0.491 0.398 285 - - - - 0.595 0.505 0.403 290 - - - - 0.596 0.599 0.408 295 - - - - 0.607 0.532 0.414 300 - - - - 0.607 0.532 0.414 300 - - - - 0.618 0.546 0.419 300 - - - - 0.630 0.560 0.424 310 - - - - 0.631 0.560 0.424 315 - - - - 0.662 0.587 0.448 325 - - - - 0.662 0.587 0.448 326 - <td>265</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>0.691</td> <td>0.539</td> <td>0.450</td> <td>0.382</td> | 265 | - | - | - | - | - | 0.691 | 0.539 | 0.450 | 0.382 |
| 280 - - - 0.573 0.491 0.398 285 - - - 0.585 0.505 0.403 290 - - - 0.596 0.599 0.408 295 - - - - 0.607 0.532 0.414 300 - - - - 0.618 0.546 0.419 305 - - - - 0.630 0.560 0.424 310 - - - - 0.641 0.573 0.430 320 - - - - 0.662 0.587 0.448 320 - - - - 0.663 0.601 0.473 325 - - - - 0.675 0.614 0.497 330 - - - - - 0.696 0.628 0.521 335 - <td></td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>0.707</td> <td></td> <td></td> <td></td> | | - | - | - | - | - | 0.707 | | | |
| 285 - - - - 0.585 0.505 0.403 290 - - - 0.596 0.519 0.408 295 - - - - 0.607 0.532 0.414 300 - - - - 0.618 0.546 0.419 305 - - - - 0.630 0.560 0.424 310 - - - - 0.631 0.573 0.430 315 - - - - 0.641 0.573 0.430 320 - - - - 0.662 0.587 0.448 325 - - - - 0.663 0.601 0.473 335 - - - - 0.686 0.628 0.521 340 - - - - - 0.697 0.642 0.545 3 | | - | 1 - | | | - | | | | |
| 295 - - - - 0.607 0.532 0.414 300 - - - - 0.618 0.546 0.449 305 - - - - 0.630 0.560 0.424 310 - - - - 0.641 0.573 0.430 315 - - - - 0.652 0.587 0.448 320 - - - - 0.663 0.601 0.473 325 - - - - 0.675 0.614 0.497 330 - - - - 0.686 0.628 0.521 335 - - - - - 0.697 0.642 0.545 340 - - - - - 0.709 0.655 0.569 350 - - - - - - | 285 | | | | - | | | 0.585 | 0.505 | 0.403 |
| 300 | | - | | - | - | | - | | | |
| 305 - - - - - - - 0.630 0.560 0.424 310 - - - - - 0.641 0.573 0.430 315 - - - - - 0.652 0.587 0.448 320 - - - - - 0.663 0.601 0.473 325 - - - - 0.663 0.601 0.473 330 - - - - 0.686 0.628 0.521 335 - - - - 0.686 0.628 0.521 335 - - - - 0.697 0.642 0.545 340 - - - - 0.697 0.655 0.569 345 - - - - 0.669 0.594 350 - - - - 0.683 0.618 355 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - 0.696 0.642 360 - - - - - 0.696 0.642 360 - - - - - 0.696 0.642 360 - - - - - 0.696 0.642 360 - - - - - - 0.696 360 - - - - - - 0.696 360 - - - - - - 0.696 360 - - - - - - - 0.696 360 - - - - - - - 0.696 360 - - - - - - - 0.696 360 - - - - - - - - - | | | 1 : | | - | - | - | | | |
| 310 - - - - 0.641 0.573 0.430 315 - - - 0.652 0.587 0.448 320 - - - 0.663 0.601 0.473 325 - - - 0.675 0.614 0.497 330 - - - 0.686 0.628 0.521 335 - - - - 0.697 0.642 0.545 340 - - - - 0.709 0.655 0.569 345 - - - - 0.669 0.594 350 - - - - 0.683 0.618 360 - - - - - 0.700 0.666 360 - - - - - 0.700 0.666 | | - | - | - | - | - | - | | | |
| 320 - - - - - 0.663 0.601 0.473 325 - - - - 0.675 0.614 0.497 330 - - - - 0.686 0.628 0.521 335 - - - - 0.697 0.642 0.545 340 - - - - 0.709 0.655 0.569 345 - - - - - 0.669 0.594 350 - - - - - 0.683 0.618 355 - - - - - 0.696 0.642 360 - - - - - - 0.710 0.686 | | - | - | - | - | - | - | | | |
| $\begin{array}{cccccccccccccccccccccccccccccccccccc$ | | | | - | - | | - | | | |
| 330 - - - - - 0.686 0.628 0.521 335 - - - - 0.697 0.642 0.545 340 - - - - 0.709 0.655 0.569 345 - - - - - 0.669 0.594 350 - - - - - 0.683 0.642 355 - - - - - 0.696 0.642 360 - - - - - - 0.710 0.666 | | | | | | 1 | | | | |
| 340 - - - - - 0.709 0.655 0.569 345 - - - - - - 0.669 0.594 350 - - - - - - 0.683 0.618 355 - - - - - - 0.696 0.642 360 - - - - - - 0.710 0.666 | 330 | - | - | - | - | - | - | 0.686 | 0.628 | 0.521 |
| 345 - - - - - 0.669 0.594 350 - - - - - 0.683 0.618 355 - - - - - 0.696 0.642 360 - - - - - 0.710 0.666 | | - | - | - | - | - | - | | | |
| 350 0.683 0.618 355 0.696 0.642 360 0.710 0.666 | | - | 1 : | | | - | - | 0.709 | | |
| 360 0.710 0.666 | | - | | <u> </u> | | - | | | | |
| | 355 | - | - | - | - | - | - | - | 0.696 | 0.642 |
| | | | | | | | | | 0.710 | |

Thickness is intumescent only. Results also apply to beams with 4-side fire exposure subject to maximum DFT of 0.713 mm.

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Poll lygg-





Firefilm A5

| | | | Tubic 1 | 2 . 1 30000 | Columns 90 N | iiiutes | | | |
|--|-------|-------|----------|--------------|----------------|----------------|----------------|----------------|----------------|
| Section factor up to m ⁻¹ | | | Thicknes | s (mm) Requi | ired for a Des | ign Tempera | ture of :- | | |
| | 350°C | 400°C | 450°C | 500°C | 550°C | 600°C | 650°C | 700°C | 750°C |
| 25 | - | - | - | - | 0.415 | 0.285 | 0.176 | 0.176 | 0.176 |
| 30 | - | - | - | - | 0.423 | 0.307 | 0.202 | 0.189 | 0.182 |
| 35 | - | - | - | - | 0.432 | 0.333 | 0.239 | 0.194 | 0.186 |
| 40 45 | - | - | - | - | 0.441 0.450 | 0.359 0.384 | 0.251 0.263 | 0.200 0.206 | 0.191 0.195 |
| 50 | | - | | - | 0.459 | 0.410 | 0.274 | 0.211 | 0.199 |
| 55 | - | - | - | - | 0.468 | 0.433 | 0.286 | 0.217 | 0.204 |
| 60 | - | - | - | - | 0.477 | 0.441 | 0.298 | 0.222 | 0.208 |
| 65 | - | - | - | - | 0.485 | 0.449 | 0.310 | 0.228 | 0.212 |
| 70 | - | - | - | - | 0.494 | 0.458 | 0.322 | 0.236 | 0.217 |
| 75 80 | - | - | - | - | 0.503 0.512 | 0.466 0.474 | 0.333 0.345 | 0.244 0.251 | 0.221 0.225 |
| 80 85 | -:- | - | - | - | 0.512 | 0.474 | 0.345 | 0.251 | 0.225 |
| 90 | - | | - | - | 0.530 | 0.491 | 0.369 | 0.267 | 0.237 |
| 95 | - | - | - | - | 0.539 | 0.499 | 0.381 | 0.275 | 0.244 |
| 100 | - | - | - | - | 0.548 | 0.507 | 0.392 | 0.283 | 0.251 |
| 105 | - | - | - | - | 0.556 | 0.516 | 0.404 | 0.291 | 0.258 |
| 110 | - | - | - | - | 0.565 | 0.524 | 0.416 | 0.299 | 0.265 |
| 115 | - | - | - | - | 0.574 | 0.532 | 0.428 | 0.307 | 0.272 |
| 120 125 | - | - | - | - | 0.583 0.592 | 0.541 0.549 | 0.439 0.449 | 0.315 0.323 | 0.279 0.286 |
| 130 | - | - | - | - | 0.601 | 0.557 | 0.449 | 0.323 | 0.200 |
| 135 | - | - | - | - | 0.610 | 0.566 | 0.470 | 0.338 | 0.300 |
| 140 | - | - | - | - | 0.618 | 0.574 | 0.481 | 0.346 | 0.307 |
| 145 | - | - | - | - | 0.627 | 0.582 | 0.491 | 0.354 | 0.314 |
| 150 | - | - | - | - | 0.636 | 0.590 | 0.502 | 0.362 | 0.321 |
| 155 | - | - | - | - | 0.645 | 0.599 | 0.512 | 0.370 | 0.328 |
| 160 | - | - | - | - | 0.654 | 0.607 | 0.523 | 0.378 | 0.335 |
| 165 170 | - | - | - | - | 0.663 0.672 | 0.615 0.624 | 0.533 0.544 | 0.386 0.394 | 0.342 0.349 |
| 175 | | | | - | 0.672 | 0.624 | 0.554 | 0.394 | 0.349 |
| 180 | - | - | - | - | 0.689 | 0.640 | 0.565 | 0.409 | 0.363 |
| 185 | - | - | - | - | 0.698 | 0.649 | 0.575 | 0.417 | 0.370 |
| 190 | - | - | - | - | 0.707 | 0.657 | 0.586 | 0.425 | 0.377 |
| 195 | - | - | - | - | - | 0.665 | 0.597 | 0.435 | 0.384 |
| 200 | - | - | - | - | - | 0.674 | 0.607 | 0.452 | 0.391 |
| 205 | - | - | - | - | - | 0.682 | 0.618 | 0.469 | 0.398 |
| 210 | - | - | - | - | - | 0.690 | 0.628 | 0.486 | 0.405 |
| 215 220 | - | - | - | - | - | 0.698 0.707 | 0.639 0.649 | 0.502 0.519 | 0.412 0.419 |
| 225 | | - | | - | | 0.707 | 0.649 | 0.536 | 0.419 |
| 230 | - | - | - | - | - | - | 0.670 | 0.553 | 0.436 |
| 235 | - | - | - | - | - | - | 0.681 | 0.569 | 0.453 |
| 240 | - | - | - | - | - | - | 0.691 | 0.586 | 0.470 |
| 245 | - | - | - | - | - | - | 0.702 | 0.603 | 0.486 |
| 250 | - | - | - | - | - | - | 0.712 | 0.620 | 0.503 |
| 255 | - | - | - | - | - | - | - | 0.637 | 0.519 |
| 260 265 | - | - | - | - | - | - | - | 0.653 0.670 | 0.536 0.553 |
| 270 | | - | - | - | - | - | - | 0.687 | 0.569 |
| 275 | - | - | | - | - | | - | 0.704 | 0.586 |
| 280 | - | - | - | - | - | - | - | - | 0.602 |
| 285 | - | - | - | - | - | - | - | - | 0.619 |
| 290 | - | - | - | - | - | - | - | - | 0.636 |
| 295 | - | - | - | - | - | - | - | - | 0.652 |
| 300 | - | - | - | - | - | - | - | - | 0.669 |
| 305 310 | - | - | - | - | - | - | - | - | 0.685 0.702 |

Thickness is intumescent only. Results also apply to beams with 4-side fire exposure subject to maximum DFT of 0.713 mm.

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Pol ligg-





Firefilm A5

| | | | Table | 13: Hollow | Section Col | umns 15 Mir | nutes | | | |
|--|-------|-------|-------|------------|--------------|-------------|-----------|-------|-------|-------|
| Section Factor up to m ⁻¹ | | | Thic | kness (mm |) Required f | or a Design | Temperatu | re of | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 650°C | 700°C | 750°C |
| 75 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 80 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 85 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 90 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 95 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 100 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 105 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 110 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 115 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 120 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 125 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 130 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 135 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 140 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 145 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 150 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 155 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 160 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 165 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 170 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 175 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 180 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 185 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 190 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 195 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 200 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 205 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 210 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 215 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 220 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 225 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 230 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 235 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 240 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 245 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 250 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 255 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 260 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 265 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 270 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 275 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 280 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 285 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 290 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 295 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 300 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 305 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 310 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 315 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 320 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |

Thickness is intumescent only. Results apply to both circular and rectangular hollow columns. Results also apply to hollow section beams with 4-side fire exposure subject to maximum DFT of 0.796mm.

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Firefilm A5

| | | | Table | 14: Hollow | Section Col | umns 30 Mir | nutes | | | | | | | | |
|--|-------|---|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|--|--|--|--|
| Section Factor up to m ⁻¹ | | Thickness (mm) Required for a Design Temperature of | | | | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 650°C | 700°C | 750°C | | | | | |
| 75 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 80 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 85 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 90 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 95 | 0.369 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 100 | 0.391 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 105 | 0.414 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 110 | 0.437 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 115 | 0.460 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 120 | 0.483 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 125 | 0.506 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 130 | 0.529 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 135 | 0.551 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 140 | 0.574 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 145 | 0.597 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 150 | 0.620 | 0.377 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 155 | 0.643 | 0.404 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 160 | 0.666 | 0.432 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 165 | 0.689 | 0.460 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 170 | 0.711 | 0.487 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 175 | 0.734 | 0.515 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 180 | 0.765 | 0.543 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 185 | 0.823 | 0.570 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 190 195 | 0.881 | 0.598 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 0.365 | 0.365 | 0.365 | | | | | |
| 200 | 0.939 | 0.626 0.653 | 0.365 0.365 | 0.365 0.365 | 0.365 0.365 | 0.365 0.365 | 0.365 0.365 | 0.365 | 0.365 0.365 | 0.365 0.365 | | | | | |
| 205 | 1.055 | 0.681 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 210 | 1.113 | 0.709 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 215 | 1.171 | 0.709 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 220 | 1.229 | 0.737 | 0.386 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 225 | 1.287 | 0.778 | 0.428 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 230 | - | 0.896 | 0.420 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 235 | | 0.030 | 0.470 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 240 | _ | 1.015 | 0.554 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 245 | _ | 1.074 | 0.596 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 250 | _ | 1.133 | 0.638 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 255 | _ | 1.192 | 0.680 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 260 | - | 1.251 | 0.722 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 265 | _ | - | 0.775 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 270 | _ | _ | 0.858 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 275 | - | - | 0.941 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 280 | _ | - | 1.023 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 285 | - | - | 1.106 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 290 | - | - | 1.188 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 295 | - | - | 1.271 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 300 | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 305 | - | - | - | 0.464 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 310 | - | - | - | 0.565 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 315 | - | - | - | 0.667 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 320 | - | - | _ | 0.768 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |

Thickness is intumescent only. Results apply to both circular and rectangular hollow columns.

Results also apply to hollow section beams with 4-side fire exposure subject to maximum DFT of 0.796mm.

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Firefilm A5

| | | | Table | 15: Hollow | Section Col | umns 45 Mir | nutes | | | |
|--------------------|-------|-------|-------|------------|--------------|-------------|-----------|-------|-------|-------|
| Section | | | | | | | | | | |
| Factor up | | | Thic | kness (mm |) Required f | or a Design | Temperatu | re of | | |
| to m ⁻¹ | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 650°C | 700°C | 750°C |
| 75 | 0.823 | 0.549 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 80 | 0.859 | 0.549 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 85 | 0.900 | 0.577 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 90 | 0.940 | 0.669 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 95 | 0.980 | 0.754 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 100 | 1.020 | 0.779 | 0.381 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 105 | 1.060 | 0.804 | 0.427 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 110 | 1.101 | 0.828 | 0.473 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 115 | 1.141 | 0.853 | 0.518 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 120 | 1.181 | 0.878 | 0.564 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 125 | 1.221 | 0.902 | 0.610 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 130 | 1.262 | 0.927 | 0.656 | 0.377 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 135 | - | 0.952 | 0.701 | 0.407 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 140 | - | 0.976 | 0.747 | 0.436 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 145 | - | 1.001 | 0.781 | 0.465 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 150 | - | 1.026 | 0.814 | 0.495 | 0.382 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 155 | - | 1.051 | 0.847 | 0.524 | 0.414 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 160 | - | 1.075 | 0.880 | 0.553 | 0.447 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 165 | - | 1.100 | 0.913 | 0.583 | 0.479 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 170 | - | 1.125 | 0.946 | 0.612 | 0.511 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 175 | - | 1.149 | 0.979 | 0.642 | 0.543 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 180 | - | 1.174 | 1.012 | 0.671 | 0.575 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 185 | - | 1.199 | 1.045 | 0.700 | 0.607 | 0.400 | 0.365 | 0.365 | 0.365 | 0.365 |
| 190 | - | 1.223 | 1.078 | 0.730 | 0.640 | 0.439 | 0.365 | 0.365 | 0.365 | 0.365 |
| 195 | - | 1.248 | 1.111 | 0.766 | 0.672 | 0.477 | 0.365 | 0.365 | 0.365 | 0.365 |
| 200 | - | 1.273 | 1.144 | 0.826 | 0.704 | 0.515 | 0.365 | 0.365 | 0.365 | 0.365 |
| 205 | - | - | 1.177 | 0.885 | 0.736 | 0.554 | 0.365 | 0.365 | 0.365 | 0.365 |
| 210 | - | - | 1.210 | 0.945 | 0.784 | 0.592 | 0.365 | 0.365 | 0.365 | 0.365 |
| 215 | - | - | 1.243 | 1.004 | 0.848 | 0.630 | 0.365 | 0.365 | 0.365 | 0.365 |
| 220 | - | - | 1.276 | 1.064 | 0.911 | 0.669 | 0.365 | 0.365 | 0.365 | 0.365 |
| 225 | - | - | - | 1.123 | 0.974 | 0.707 | 0.365 | 0.365 | 0.365 | 0.365 |
| 230 | - | - | - | 1.183 | 1.037 | 0.746 | 0.365 | 0.365 | 0.365 | 0.365 |
| 235 | - | - | - | 1.242 | 1.101 | 0.812 | 0.365 | 0.365 | 0.365 | 0.365 |
| 240 | - | - | - | - | 1.164 | 0.884 | 0.365 | 0.365 | 0.365 | 0.365 |
| 245 | - | - | - | - | 1.227 | 0.956 | 0.365 | 0.365 | 0.365 | 0.365 |
| 250 | - | - | - | - | 1.291 | 1.027 | 0.365 | 0.365 | 0.365 | 0.365 |
| 255 | - | - | - | - | - | 1.099 | 0.365 | 0.365 | 0.365 | 0.365 |
| 260 | - | - | - | - | - | 1.171 | 0.442 | 0.365 | 0.365 | 0.365 |
| 265 | - | - | - | - | - | 1.243 | 0.520 | 0.365 | 0.365 | 0.365 |
| 270 | - | - | - | - | - | - | 0.599 | 0.365 | 0.365 | 0.365 |
| 275 | - | - | - | - | - | - | 0.677 | 0.365 | 0.365 | 0.365 |
| 280 | - | - | - | - | - | - | 0.755 | 0.365 | 0.365 | 0.365 |
| 285 | - | - | - | - | - | | 0.829 | 0.365 | 0.365 | 0.365 |
| 290 | - | - | - | - | - | - | 0.903 | 0.365 | 0.365 | 0.365 |
| 295 | - | - | - | - | - | - | 0.977 | 0.365 | 0.365 | 0.365 |
| 300 | - | - | - | - | - | | 1.051 | 0.365 | 0.365 | 0.365 |
| 305 | - | - | - | - | - | - | 1.124 | 0.365 | 0.365 | 0.365 |
| 310 | - | - | - | - | - | - | 1.198 | 0.365 | 0.365 | 0.365 |
| 315 | - | - | - | - | - | - | 1.272 | 0.365 | 0.365 | 0.365 |
| 320 | - | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 |

Thickness is intumescent only. Results apply to both circular and rectangular hollow columns. Results also apply to hollow section beams with 4-side fire exposure subject to maximum DFT of 0.796mm.

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Firefilm A5

| | | | Table | 16: Hollow S | ection Colu | mns 60 Min | utes | | | | | | | | |
|--|-------|---|-------|--------------|-------------|------------|-------|-------|-------|-------|--|--|--|--|--|
| Section Factor up to m ⁻¹ | | Thickness (mm) Required for a Design Temperature of | | | | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 650°C | 700°C | 750°C | | | | | |
| 75 | - | - | 0.836 | 0.567 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 80 | - | - | 0.872 | 0.567 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 85 | - | - | 0.909 | 0.567 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 90 | - | - | 0.945 | 0.748 | 0.401 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 95 | - | - | 0.982 | 0.778 | 0.541 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 100 | - | - | 1.018 | 0.804 | 0.682 | 0.379 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 105 | - | - | 1.055 | 0.830 | 0.765 | 0.442 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 110 | - | - | 1.091 | 0.856 | 0.791 | 0.506 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 115 | - | - | 1.127 | 0.882 | 0.816 | 0.569 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 120 | - | - | 1.164 | 0.908 | 0.842 | 0.633 | 0.365 | 0.365 | 0.365 | 0.365 | | | | | |
| 125 | - | - | 1.200 | 0.934 | 0.868 | 0.696 | 0.377 | 0.365 | 0.365 | 0.365 | | | | | |
| 130 | - | - | 1.237 | 0.960 | 0.893 | 0.756 | 0.407 | 0.365 | 0.365 | 0.365 | | | | | |
| 135 | - | - | 1.273 | 0.987 | 0.919 | 0.787 | 0.437 | 0.365 | 0.365 | 0.365 | | | | | |
| 140 | - | - | - | 1.013 | 0.945 | 0.819 | 0.467 | 0.365 | 0.365 | 0.365 | | | | | |
| 145 | - | - | - | 1.039 | 0.970 | 0.851 | 0.497 | 0.365 | 0.365 | 0.365 | | | | | |
| 150 | - | - | - | 1.065 | 0.996 | 0.883 | 0.527 | 0.365 | 0.365 | 0.365 | | | | | |
| 155 | - | - | - | 1.091 | 1.022 | 0.914 | 0.557 | 0.365 | 0.365 | 0.365 | | | | | |
| 160 | - | - | - | 1.117 | 1.047 | 0.946 | 0.586 | 0.365 | 0.365 | 0.365 | | | | | |
| 165 | - | - | - | 1.143 | 1.073 | 0.978 | 0.616 | 0.365 | 0.365 | 0.365 | | | | | |
| 170 | - | - | - | 1.170 | 1.099 | 1.009 | 0.646 | 0.365 | 0.365 | 0.365 | | | | | |
| 175 | - | - | - | 1.196 | 1.124 | 1.041 | 0.676 | 0.372 | 0.365 | 0.365 | | | | | |
| 180 | - | - | - | 1.222 | 1.150 | 1.073 | 0.706 | 0.411 | 0.365 | 0.365 | | | | | |
| 185 | - | - | - | 1.248 | 1.176 | 1.104 | 0.736 | 0.449 | 0.365 | 0.365 | | | | | |
| 190 | - | - | - | 1.274 | 1.202 | 1.136 | 0.782 | 0.488 | 0.365 | 0.365 | | | | | |
| 195 | - | - | - | - | 1.227 | 1.168 | 0.849 | 0.527 | 0.365 | 0.365 | | | | | |
| 200 | - | - | - | - | 1.253 | 1.199 | 0.915 | 0.565 | 0.365 | 0.365 | | | | | |
| 205 | - | - | - | - | 1.279 | 1.231 | 0.981 | 0.604 | 0.365 | 0.365 | | | | | |
| 210 | - | - | - | - | - | 1.263 | 1.048 | 0.642 | 0.365 | 0.365 | | | | | |
| 215 | - | - | - | - | - | - | 1.114 | 0.681 | 0.365 | 0.365 | | | | | |
| 220 | - | - | - | - | - | - | 1.180 | 0.720 | 0.365 | 0.365 | | | | | |
| 225 | - | - | - | - | - | - | 1.247 | 0.760 | 0.365 | 0.365 | | | | | |
| 230 | - | - | - | - | - | - | - | 0.806 | 0.365 | 0.365 | | | | | |
| 235 | - | - | - | - | - | - | - | 0.852 | 0.365 | 0.365 | | | | | |
| 240 | - | - | - | - | - | - | - | 0.899 | 0.365 | 0.365 | | | | | |
| 245 | - | - | - | - | - | - | - | 0.945 | 0.365 | 0.365 | | | | | |
| 250 | - | - | - | - | - | - | - | 0.992 | 0.365 | 0.365 | | | | | |
| 255 | - | - | - | - | - | - | - | 1.038 | 0.365 | 0.365 | | | | | |
| 260 | - | - | - | - | - | - | - | 1.084 | 0.441 | 0.365 | | | | | |
| 265 | - | - | - | - | - | - | - | 1.131 | 0.525 | 0.365 | | | | | |
| 270 | - | - | - | - | - | - | - | 1.177 | 0.609 | 0.365 | | | | | |
| 275 | - | - | - | - | - | - | - | 1.224 | 0.693 | 0.365 | | | | | |
| 280 | - | - | - | - | - | - | - | 1.270 | 0.766 | 0.365 | | | | | |
| 285 | = | - | - | - | - | - | - | - | 0.812 | 0.365 | | | | | |
| 290 | - | - | - | - | - | - | - | - | 0.858 | 0.365 | | | | | |
| 295 | - | - | - | - | - | - | - | - | 0.904 | 0.365 | | | | | |
| 300 | - | - | - | - | - | - | - | - | 0.950 | 0.365 | | | | | |
| 305 | - | - | - | - | - | - | - | - | 0.996 | 0.365 | | | | | |
| 310 | - | - | - | - | - | - | - | - | 1.042 | 0.365 | | | | | |
| 315 | - | - | - | - | - | - | - | - | 1.088 | 0.365 | | | | | |
| 320 | - | - | - | - | - | - | - | - | 1.134 | 0.365 | | | | | |

Thickness is intumescent only. Results apply to both circular and rectangular hollow columns. Results also apply to hollow section beams with 4-side fire exposure subject to maximum DFT of

Page 18 of 24 Signed E/240

19th October 2017 30th June 2019 Valid to:





Firefilm A5

| | | | I | ible 17 : H | ollow Sect | tion Beam | s 15 Minut | es | | | |
|-----------------|-------|-------|-------|-------------|------------|--------------|------------|-----------|-------|-------|-------|
| Section | | | | | | | | | | | |
| Factor | | | Th | ickness (| mm) Reau | ired for a l | Design Ter | mperature | of | | |
| m ⁻¹ | | | | | , | | | • | | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 80 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 85 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 90 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 95 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 100 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 105 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 110 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 115 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 120 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 125 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 130 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 135 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 140 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 145 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 150 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 155 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 160 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 165 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 170 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 175 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 180 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 185 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 190 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 195 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 200 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 205 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 210 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 215 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 220 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 225 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 230 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 235 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 240 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 245 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 250 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 255 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 260 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 265 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 270 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 275 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 280 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 285 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 290 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 295 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 300 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 305 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 310 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 315 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 320 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |

Thickness is intumescent only.

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Pol ligg-





Firefilm A5

| | | | 18 | IDIE 18 : H | ollow Sect | tion Beam | s 30 Minut | es | | | |
|--------------------------------------|-------|-------|-------|-------------|------------|--------------|------------|-----------|-----------|-------|---------|
| Section Factor m ⁻¹ | | | Th | nickness (| mm) Requ | ired for a l | Design Ter | mperature | of | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 80 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 85 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 90 | 0.369 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 95 | 0.394 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 100 | 0.419 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 105 | 0.443 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 110 | 0.468 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 115 | 0.492 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 120 | 0.517 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 125 | 0.541 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 130 | 0.566 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 135 | 0.591 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 140 | 0.615 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 145 | 0.640 | 0.383 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 150 | 0.664 | 0.411 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 155 | 0.689 | 0.438 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 160 | 0.714 | 0.465 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 165 | 0.738 | 0.492 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 170 | 0.777 | 0.519 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 175 | - | 0.546 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 180 | - | 0.573 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 185 | - | 0.600 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 190 | - | 0.627 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 195 | - | 0.655 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 200 | - | 0.682 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 205 | - | 0.709 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 210 | - | 0.736 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 215 | - | 0.778 | 0.369 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 220 | - | - | 0.410 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 225 | - | - | 0.452 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 230 | - | - | 0.493 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 235 | - | - | 0.534 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 240 | - | - | 0.576 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 245 | - | - | 0.617 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 250 | - | - | 0.658 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 255 | - | - | 0.700 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 260 | - | - | 0.741 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 265 | - | - | 0.782 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 270 | _ | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 275 | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 280 | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 285 | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 290 | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 295 | | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 300 | - | - | - | 0.380 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 305 | - | - | - | 0.380 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 310 | - | - | - | 0.469 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 315 | - | - | - | 0.598 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| | | | | 0.707 | 0.500 | 0.500 | 0.303 | U.303 | 1 (7.505) | | . 0.303 |

Thickness is intumescent only.

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Pol ligg-





Firefilm A5

| | | | 16 | 1010 10 . 11 | ollow Sect | Bouin | | | | | |
|--------------------------------------|-------|-------|-------|--------------|------------|--------------|------------|-----------|-------|-------|-------|
| Section Factor m ⁻¹ | | | Th | nickness (| mm) Requ | ired for a l | Design Ter | mperature | of | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 80 | 0.750 | 0.435 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 85 | 0.750 | 0.468 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 90 | 0.750 | 0.502 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 95 | ı | 0.535 | 0.376 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 100 | - | 0.568 | 0.404 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 105 | - | 0.601 | 0.433 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 110 | - | 0.634 | 0.461 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 115 | - | 0.667 | 0.490 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 120 | - | 0.700 | 0.518 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 125 | - | 0.733 | 0.547 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 130 | - | 0.772 | 0.575 | 0.383 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 135 | - | - | 0.604 | 0.412 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 140 | - | - | 0.632 | 0.442 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 145 | - | - | 0.660 | 0.471 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 150 | - | - | 0.689 | 0.500 | 0.392 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 155 | - | - | 0.717 | 0.529 | 0.424 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 160 | - | - | 0.746 | 0.558 | 0.456 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 165 | - | - | 0.794 | 0.588 | 0.488 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 170 | ı | - | - | 0.617 | 0.521 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 175 | ı | - | - | 0.646 | 0.553 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 180 | ı | - | - | 0.675 | 0.585 | 0.386 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 185 | į | - | - | 0.704 | 0.617 | 0.424 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 190 | ı | - | - | 0.734 | 0.650 | 0.463 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 195 | ı | - | - | 0.776 | 0.682 | 0.501 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 200 | ı | - | - | - | 0.714 | 0.540 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 205 | ı | - | - | - | 0.746 | 0.578 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 210 | ı | - | - | - | 0.779 | 0.617 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 215 | ı | - | - | - | - | 0.655 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 220 | 1 | - | - | - | - | 0.694 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 225 | 1 | - | - | - | - | 0.732 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 230 | - | - | - | - | - | 0.788 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 235 | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 240 | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 245 | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 250 | - | - | - | - | - | - | 0.381 | 0.365 | 0.365 | 0.365 | 0.365 |
| 255 | - | - | - | - | - | - | 0.455 | 0.365 | 0.365 | 0.365 | 0.365 |
| 260 | - | - | - | - | - | - | 0.529 | 0.365 | 0.365 | 0.365 | 0.365 |
| 265 | - | - | - | - | - | - | 0.603 | 0.365 | 0.365 | 0.365 | 0.365 |
| 270 | - | - | - | - | - | - | 0.676 | 0.365 | 0.365 | 0.365 | 0.365 |
| 275 | - | - | - | - | - | - | 0.750 | 0.365 | 0.365 | 0.365 | 0.365 |
| 280 | - | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 |
| 285 | - | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 | 0.365 |
| 290 | - | - | - | - | - | - | - | 0.456 | 0.365 | 0.365 | 0.365 |
| 295 | • | - | - | - | - | - | - | 0.658 | 0.365 | 0.365 | 0.365 |
| 300 | | - | - | - | - | - | - | 0.790 | 0.365 | 0.365 | 0.365 |
| 305 | - | - | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 |
| 310 | - | - | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 |
| 315 | - | - | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 |
| 320 | - | - | - | - | - | - | - | - | 0.365 | 0.365 | 0.365 |

Thickness is intumescent only.

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Pol lygg-





Firefilm A5

| | | | Ta | able 20 : H | ollow Sec | tion Beam | s 60 Minut | es | | | |
|--------------------------------------|-------|-------|-------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Section Factor m ⁻¹ | | | Th | nickness (ı | mm) Requ | ired for a | Design Te | mperature | of | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 80 | - | 0.750 | 0.524 | 0.411 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 85 | - | 0.750 | 0.559 | 0.442 | 0.394 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 90 | - | - | 0.594 | 0.473 | 0.424 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 95 | - | - | 0.629 | 0.504 | 0.455 | 0.383 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 100 | - | - | 0.664 | 0.535 | 0.486 | 0.413 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 105 | - | - | 0.699 | 0.566 | 0.516 | 0.443 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 110 | - | - | 0.734 | 0.598 | 0.547 | 0.473 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 115 | - | - | 0.769 | 0.629 | 0.578 | 0.503 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 120 | - | - | - | 0.660 | 0.608 | 0.533 | 0.365 | 0.365 | 0.365 | 0.365 | 0.365 |
| 125 | - | | | 0.691 | 0.639 | 0.563 | 0.393 | 0.365 | 0.365 | 0.365 | 0.365 |
| 130 | - | - | - | 0.722 | 0.670 | 0.593 | 0.423 | 0.365 | 0.365 | 0.365 | 0.365 |
| 135 140 | - | - | - | 0.756 0.789 | 0.700 0.731 | 0.622 0.652 | 0.453 0.483 | 0.365 0.386 | 0.365 0.365 | 0.365 0.365 | 0.365 0.365 |
| 145 | - | - | - | - | 0.731 | 0.682 | 0.463 | 0.300 | 0.365 | 0.365 | 0.365 |
| 150 | | | _ | | 0.771 | 0.712 | 0.543 | 0.417 | 0.365 | 0.365 | 0.365 |
| 155 | - | - | - | - | - | 0.712 | 0.573 | 0.449 | 0.365 | 0.365 | 0.365 |
| 160 | - | - | _ | - | - | 0.792 | 0.603 | 0.512 | 0.365 | 0.365 | 0.365 |
| 165 | - | - | _ | | | 0.792 | 0.632 | 0.512 | 0.365 | 0.365 | 0.365 |
| 170 | - | - | _ | - | - | - | 0.662 | 0.576 | 0.365 | 0.365 | 0.365 |
| 175 | - | - | - | - | - | - | 0.692 | 0.607 | 0.402 | 0.365 | 0.365 |
| 180 | | | _ | | | - | 0.722 | 0.639 | 0.441 | 0.365 | 0.365 |
| 185 | - | - | _ | _ | - | - | 0.755 | 0.670 | 0.479 | 0.365 | 0.365 |
| 190 | - | - | - | - | - | - | 0.788 | 0.702 | 0.518 | 0.365 | 0.365 |
| 195 | - | - | - | - | - | - | - | 0.734 | 0.556 | 0.365 | 0.365 |
| 200 | - | - | - | - | - | - | - | 0.783 | 0.595 | 0.365 | 0.365 |
| 205 | _ | - | - | - | - | - | - | - | 0.633 | 0.365 | 0.365 |
| 210 | - | - | - | - | - | - | - | - | 0.672 | 0.365 | 0.365 |
| 215 | - | - | - | - | - | - | - | - | 0.710 | 0.365 | 0.365 |
| 220 | - | - | - | - | - | - | - | - | 0.749 | 0.365 | 0.365 |
| 225 | - | - | - | - | - | - | - | - | 0.796 | 0.365 | 0.365 |
| 230 | - | - | - | - | - | - | - | - | - | 0.365 | 0.365 |
| 235 | - | - | - | - | - | - | - | - | - | 0.365 | 0.365 |
| 240 | - | - | - | - | - | - | - | - | - | 0.365 | 0.365 |
| 245 | - | - | - | - | - | - | - | - | - | 0.365 | 0.365 |
| 250 | - | - | - | - | - | - | - | - | - | 0.384 | 0.365 |
| 255 | - | - | - | - | - | - | - | - | - | 0.464 | 0.365 |
| 260 | - | - | - | - | - | - | - | - | - | 0.544 | 0.365 |
| 265 | - | - | - | - | - | - | - | - | - | 0.624 | 0.365 |
| 270 | - | - | - | - | - | - | - | - | - | 0.705 | 0.365 |
| 275 | - | - | - | - | - | - | - | - | - | 0.769 | 0.365 |
| 280 | - | - | - | - | - | - | - | - | - | - | 0.365 |
| 285 | - | - | - | - | - | - | - | - | - | - | 0.365 |
| 290 | - | - | - | - | - | - | - | - | - | - | 0.365 |
| 295 | - | | - | - | - | - | - | - | - | - | 0.365 |
| 300 | - | - | - | - | - | - | - | - | - | - | 0.365 |
| 305 | - | - | - | - | - | - | - | - | - | - | 0.365 |
| 310 | - | - | - | - | - | - | - | - | - | - | 0.365 |
| 315 | - | - | - | - | - | - | - | - | - | - | 0.365 |
| 320 | - | - | - | - | - | - | - | - | - | - | 0.365 |

Thickness is intumescent only.

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Pol ligg-





Firefilm 45

| | | | Ta | ble 21 : H | ollow Sec | tion Beam | s 75 Minut | es | | | | | | | |
|--------------------------------------|-------|---|-------|------------|-----------|-----------|------------|-------|-------|-------|-------|--|--|--|--|
| Section Factor m ⁻¹ | | Thickness (mm) Required for a Design Temperature of | | | | | | | | | | | | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C | | | | |
| 80 | - | - | - | 0.597 | 0.542 | 0.482 | 0.396 | 0.365 | 0.365 | 0.365 | 0.365 | | | | |
| 85 | - | - | - | 0.630 | 0.578 | 0.518 | 0.429 | 0.384 | 0.365 | 0.365 | 0.365 | | | | |
| 90 | - | - | - | 0.663 | 0.614 | 0.554 | 0.461 | 0.416 | 0.365 | 0.365 | 0.365 | | | | |
| 95 | - | - | - | 0.697 | 0.650 | 0.590 | 0.493 | 0.447 | 0.369 | 0.365 | 0.365 | | | | |
| 100 | - | - | - | 0.730 | 0.686 | 0.626 | 0.526 | 0.479 | 0.399 | 0.365 | 0.365 | | | | |
| 105 | - | - | - | 0.763 | 0.722 | 0.661 | 0.558 | 0.510 | 0.429 | 0.365 | 0.365 | | | | |
| 110 | - | - | - | - | 0.758 | 0.697 | 0.590 | 0.542 | 0.459 | 0.365 | 0.365 | | | | |
| 115 | - | - | - | - | 0.794 | 0.733 | 0.622 | 0.573 | 0.489 | 0.365 | 0.365 | | | | |
| 120 | - | - | - | - | - | 0.769 | 0.655 | 0.605 | 0.519 | 0.365 | 0.365 | | | | |
| 125 | - | - | - | - | - | - | 0.687 | 0.636 | 0.550 | 0.365 | 0.365 | | | | |
| 130 | - | - | - | - | - | - | 0.719 | 0.668 | 0.580 | 0.372 | 0.365 | | | | |
| 135 | - | - | - | - | - | - | 0.753 | 0.699 | 0.610 | 0.403 | 0.365 | | | | |
| 140 | - | - | - | - | - | - | 0.787 | 0.730 | 0.640 | 0.433 | 0.365 | | | | |
| 145 | - | - | - | - | - | - | - | 0.776 | 0.670 | 0.463 | 0.365 | | | | |
| 150 | - | - | - | - | - | - | - | - | 0.700 | 0.494 | 0.365 | | | | |
| 155 | - | - | - | - | - | - | - | - | 0.731 | 0.524 | 0.365 | | | | |
| 160 | - | - | - | - | - | - | - | - | 0.778 | 0.554 | 0.365 | | | | |
| 165 | - | - | - | - | - | - | - | - | - | 0.585 | 0.365 | | | | |
| 170 | - | - | - | - | - | - | - | - | - | 0.615 | 0.365 | | | | |
| 175 | - | - | - | - | - | - | - | - | - | 0.645 | 0.365 | | | | |
| 180 | - | - | - | - | - | - | - | - | - | 0.676 | 0.365 | | | | |
| 185 | - | - | - | - | - | - | - | - | - | 0.706 | 0.365 | | | | |
| 190 | - | - | - | - | - | - | - | - | - | 0.736 | 0.365 | | | | |
| 195 | - | - | - | - | - | - | - | - | - | - | 0.404 | | | | |
| 200 | - | - | - | - | - | - | - | - | - | - | 0.447 | | | | |
| 205 | - | - | - | - | - | - | - | - | - | - | 0.489 | | | | |
| 210 | - | - | - | - | - | - | - | - | - | - | 0.531 | | | | |
| 215 | - | - | - | - | - | - | - | - | - | - | 0.574 | | | | |
| 220 | - | - | - | - | - | - | - | - | - | - | 0.616 | | | | |
| 225 | - | - | - | - | - | - | - | - | - | - | 0.658 | | | | |
| 230 | - | - | - | - | - | - | - | - | - | - | 0.700 | | | | |
| 235 | - | - | - | - | - | - | - | - | - | - | 0.743 | | | | |
| 240 | - | - | - | - | - | - | - | - | - | - | 0.795 | | | | |

Thickness is intumescent only.

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Pol lyg-





Firefilm A5

| | | | Ta | able 22 : H | ollow Sect | ion Beam | s 90 Minut | es | | | |
|--------------------------------------|-------|-------|-------|-------------|------------|--------------|------------|-----------|-------|-------|-------|
| Section Factor m ⁻¹ | | | Th | nickness (ı | mm) Requ | ired for a l | Design Tei | mperature | of | | |
| | 350°C | 400°C | 450°C | 500°C | 520°C | 550°C | 600°C | 620°C | 650°C | 700°C | 750°C |
| 80 | - | - | - | - | - | 0.750 | 0.563 | 0.524 | 0.469 | 0.365 | 0.365 |
| 85 | - | - | - | - | - | 0.750 | 0.599 | 0.561 | 0.504 | 0.395 | 0.365 |
| 90 | - | - | - | - | - | 0.750 | 0.636 | 0.597 | 0.540 | 0.427 | 0.365 |
| 95 | - | - | - | - | - | - | 0.672 | 0.634 | 0.575 | 0.458 | 0.365 |
| 100 | - | - | - | - | - | - | 0.708 | 0.671 | 0.610 | 0.490 | 0.365 |
| 105 | - | - | - | - | - | - | 0.745 | 0.707 | 0.646 | 0.522 | 0.365 |
| 110 | - | - | - | - | - | - | 0.781 | 0.744 | 0.681 | 0.554 | 0.369 |
| 115 | - | - | - | - | - | - | - | 0.781 | 0.716 | 0.586 | 0.400 |
| 120 | - | - | - | - | - | - | - | - | 0.752 | 0.618 | 0.432 |
| 125 | - | - | - | - | - | - | - | - | 0.787 | 0.650 | 0.463 |
| 130 | - | - | - | - | - | - | - | - | - | 0.682 | 0.494 |
| 135 | - | - | - | - | - | - | - | - | - | 0.713 | 0.525 |
| 140 | - | - | - | - | - | - | - | - | - | 0.745 | 0.557 |
| 145 | - | - | - | - | - | - | - | - | - | 0.777 | 0.588 |
| 150 | - | - | - | - | - | - | - | - | - | - | 0.619 |
| 155 | - | - | - | - | - | - | - | - | - | - | 0.650 |
| 160 | 1 | - | - | - | - | - | - | - | - | - | 0.681 |
| 165 | - | - | - | - | - | - | - | - | - | - | 0.713 |
| 170 | - | - | - | - | - | - | - | - | - | - | 0.744 |
| 175 | - | - | - | - | - | - | - | - | - | - | 0.775 |

Thickness is intumescent only.

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Pol ligg-