



### CERTIFICATE OF APPROVAL No CF 5359

This is to certify that, in accordance with TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

### **Arabian Vermiculite Industries**

P.O. Box 7137, Dammam 31462 Tel. +966 3847 1450 Fax: +966 3847 1575

Have been assessed against the requirements of the Technical Schedule(s) denoted below and are approved for use subject to the conditions appended hereto:

**CERTIFIED PRODUCT** 

**AVIKOTE WB1200G** 

**TECHNICAL SCHEDULE** 

TS15 Intumescent Coatings for Steelwork

Signed and sealed for and on behalf of CERTIFIRE

Sir Ken Knight Chairman

**WCL Impartiality Committee** 

Paul Duggan Certification Manager

**Warrington Certification Ltd** 

Issued: 22<sup>nd</sup> September 2015 Valid to: 6<sup>th</sup> September 2020



Page 1 of 34







#### **AVIKOTE WB1200G**

- This approval relates to the use of AVIKOTE WB1200G for the fire protection of steel I-shaped beams and columns, circular and rectangular hollow column sections. The precise scope is given in Tables 1 to 24 which show the total dry film thickness of AVIKOTE WB1200G (excluding primer and topcoat) required to provide fire resistance periods in accordance with BS476: Part 21: 1987 of 15 minutes up to 120 minutes for differing sections, section factors and design temperatures.
- 2. This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section 2 of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.'
- 3. The products are approved on the basis of:
  - i) Initial type testing.
  - ii) A design appraisal against TS15.
  - iii) Certification of quality management system to ISO 9001: 2008.
  - iv) Inspection and surveillance of factory production control.
  - v) Audit testing.
- 4. The data referring to three-sided fire exposure of beams relate to beams supporting concrete floor slabs. Separate consideration is required where this is not the case.
- 5. The data shown is applicable to steel sections blast cleaned to ISO 8501-1 SA  $2^{1}/_{2}$  or equivalent and primed with a suitable and compatible primer. Specifications of surface preparations, primers and topcoats are available from the manufacturer whose responsibility is to ensure that AVIKOTE WB1200G is compatible for use in respect of both ambient and fire conditions. The total dry film thickness of primer and topcoat together should not exceed that tested.
- 6. Specific data given in the tables applies to horizontal, vertical, flexural and compression members supporting loads up to the maximum design loads specified in BS449: Part 2.
- 7. The approval relates to on going production. Product and/or its immediate packaging is identified with the manufacturers' name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application where appropriate.
- 8. The data shown in the tables is based on assessments which comply with the criteria for acceptability now incorporated within the CERTIFIRE scheme.

Page 2 of 34 Signed E/057

Al ligg-





#### **AVIKOTE WB1200G**

		Table 1: I-Section Beams 15 minutes													
Section Factor up to			Т	hickness (m	m) Required f	or a Design T	emperature (	of							
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C					
85	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
90	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
95	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
100	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
105	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
110	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
115	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
120	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
125	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
130	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
135	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
140	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
145	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
150	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
155	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
160	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
165	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
170	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
175	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
180	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
185	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
190	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
195	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
200	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
205	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
210	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
215	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
220	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
225	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
230	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
235	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
240	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
245	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
250	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
255	0.457	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
260	0.468	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
265	0.479	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
270	0.490	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
275	0.501	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
280	0.513	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
285	0.524	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
290	0.535	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
295	0.546	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
300	0.557	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
305	0.568	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
310	0.580	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
315	0.591	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
320	0.602	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
325	0.613	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
330	0.624	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
335	0.636	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
340	0.647	0.458	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
345	0.658	0.467	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
350	0.669	0.477	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
355	0.680	0.486	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454					
333															

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent

Issued: 22<sup>nd</sup> September 2015 Valid to: 6<sup>th</sup> September 2020

Page 3 of 34 Signed E/057

the ful ligge





#### **AVIKOTE WB1200G**

J										
Section Factor up to			Т	hickness (m	m) Required f	or a Design T	emperature (	of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
85	0.455	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
90	0.475	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
95	0.495	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
100	0.515	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
105	0.536	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
110	0.556	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
115	0.576	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
120	0.596	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
125	0.617	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
130	0.637	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
135	0.657	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
140	0.678	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
145	0.698	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
150	0.718	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
155	0.738	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
160	0.759	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
165	0.779	0.472	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
170	0.799	0.492	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
175	0.819	0.512	0.454	0.454	0.454 0.454	0.454	0.454	0.454 0.454	0.454	0.454
180	0.840	0.532	0.454	0.454		0.454	0.454		0.454	0.454
185	0.860	0.552	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
190	0.880	0.572	0.461	0.454	0.454	0.454	0.454	0.454 0.454	0.454	0.454
195	0.901	0.592	0.478	0.454	0.454	0.454	0.454		0.454	0.454
200 205	0.921	0.612 0.632	0.496 0.513	0.454 0.454						
	0.941			0.454		0.454	0.454		0.454	0.454
210 215	0.982	0.652 0.672	0.530 0.547	0.454	0.454 0.454	0.454	0.454	0.454 0.454	0.454	0.454
220	1.002	0.672	0.564	0.457	0.454	0.454	0.454	0.454	0.454	0.454
225	1.022	0.712	0.581	0.472	0.454	0.454	0.454	0.454	0.454	0.454
230	1.042	0.732	0.598	0.487	0.454	0.454	0.454	0.454	0.454	0.454
235	1.063	0.752	0.615	0.502	0.454	0.454	0.454	0.454	0.454	0.454
240	1.083	0.772	0.632	0.517	0.454	0.454	0.454	0.454	0.454	0.454
245	1.103	0.792	0.650	0.531	0.454	0.454	0.454	0.454	0.454	0.454
250	1.124	0.812	0.667	0.546	0.454	0.454	0.454	0.454	0.454	0.454
255	1.144	0.832	0.684	0.561	0.459	0.454	0.454	0.454	0.454	0.454
260	1.164	0.852	0.701	0.576	0.472	0.454	0.454	0.454	0.454	0.454
265	1.184	0.872	0.718	0.591	0.485	0.454	0.454	0.454	0.454	0.454
270	1.205	0.892	0.735	0.606	0.498	0.454	0.454	0.454	0.454	0.454
275	1.225	0.912	0.752	0.620	0.510	0.454	0.454	0.454	0.454	0.454
280	1.245	0.932	0.769	0.635	0.523	0.454	0.454	0.454	0.454	0.454
285	1.265	0.952	0.786	0.650	0.536	0.454	0.454	0.454	0.454	0.454
290	1.286	0.972	0.804	0.665	0.549	0.454	0.454	0.454	0.454	0.454
295	1.306	0.992	0.821	0.680	0.561	0.454	0.454	0.454	0.454	0.454
300	1.326	1.012	0.838	0.695	0.574	0.465	0.454	0.454	0.454	0.454
305	1.346	1.032	0.855	0.709	0.587	0.476	0.454	0.454	0.454	0.454
310	1.367	1.052	0.872	0.724	0.600	0.486	0.454	0.454	0.454	0.454
315	1.387	1.072	0.889	0.739	0.612	0.497	0.454	0.454	0.454	0.454
320	1.407	1.092	0.906	0.754	0.625	0.508	0.464	0.454	0.454	0.454
325	1.428	1.112	0.923	0.769	0.638	0.519	0.474	0.454	0.454	0.454
330	1.448	1.131	0.940	0.784	0.651	0.530	0.484	0.454	0.454	0.454
335	1.468	1.151	0.958	0.798	0.663	0.540	0.494	0.454	0.454	0.454
340	1.488	1.171	0.975	0.813	0.676	0.551	0.504	0.454	0.454	0.454
345	1.509	1.191	0.992	0.828	0.689	0.562	0.514	0.454	0.454	0.454
350	1.529	1.211	1.009	0.843	0.702	0.573	0.524	0.456	0.454	0.454
355	1.549	1.231	1.026	0.858	0.714	0.583	0.534	0.465	0.454	0.454
360	1.569	1.251	1.043	0.873	0.727	0.594	0.544	0.474	0.454	0.454

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent

Issued: 22<sup>nd</sup> September 2015 Valid to: 6<sup>th</sup> September 2020

Page 4 of 34 Signed E/057

the ful ligge





#### **AVIKOTE WB1200G**

Т		Table 3: I-Section Beams 45 minutes												
Section Factor up to			Т	hickness (m	m) Required f	or a Design T	emperature (	of						
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
85	1.055	0.707	0.484	0.454	0.454	0.454	0.454	0.454	0.454	0.454				
90	1.077	0.721	0.507	0.454	0.454	0.454	0.454	0.454	0.454	0.454				
95	1.100	0.744	0.529	0.454	0.454	0.454	0.454	0.454	0.454	0.454				
100	1.123	0.767	0.551	0.454	0.454	0.454	0.454	0.454	0.454	0.454				
105	1.145	0.790	0.573	0.454	0.454	0.454	0.454	0.454	0.454	0.454				
110	1.168	0.813	0.595	0.454	0.454	0.454	0.454	0.454	0.454	0.454				
115	1.190	0.836	0.617	0.473	0.454	0.454	0.454	0.454	0.454	0.454				
120	1.213	0.859	0.639	0.494	0.454	0.454	0.454	0.454	0.454	0.454				
125	1.236	0.882	0.661	0.514	0.454	0.454	0.454	0.454	0.454	0.454				
130	1.258	0.905	0.683	0.535	0.454	0.454	0.454	0.454	0.454	0.454				
135	1.281	0.928	0.706	0.556	0.454	0.454	0.454	0.454	0.454	0.454				
140	1.303	0.951	0.728	0.576	0.454	0.454	0.454	0.454	0.454	0.454				
145	1.326	0.974	0.750	0.597	0.454	0.454	0.454	0.454	0.454	0.454				
150	1.349	0.997	0.772	0.618	0.454	0.454	0.454	0.454	0.454	0.454				
155	1.371	1.020	0.794	0.639	0.462	0.454	0.454	0.454	0.454	0.454				
160	1.394	1.043	0.816	0.659	0.482	0.454	0.454	0.454	0.454	0.454				
165	1.416	1.066	0.838	0.680	0.501	0.454	0.454	0.454	0.454	0.454				
170	1.439	1.089	0.860	0.701	0.521	0.454	0.454	0.454	0.454	0.454				
175	1.462	1.112	0.882	0.721	0.540	0.454	0.454	0.454	0.454	0.454				
180	1.484	1.135	0.905	0.742	0.560	0.454	0.454	0.454	0.454	0.454				
185	1.507	1.158	0.927	0.763	0.580	0.463	0.454	0.454	0.454	0.454				
190	1.529	1.181	0.949	0.784	0.599	0.480	0.454	0.454	0.454	0.454				
195	1.552	1.204	0.971	0.804	0.619	0.498	0.465	0.454	0.454	0.454				
200	1.575	1.227	0.993	0.825	0.639	0.515	0.481	0.454	0.454	0.454				
205	1.597	1.250	1.015	0.846	0.658	0.533	0.498	0.454	0.454	0.454				
210	1.620	1.273	1.037	0.867	0.678	0.550	0.514	0.466	0.454	0.454				
215	1.642	1.296	1.059	0.887	0.697	0.567	0.531	0.480	0.454	0.454				
220	1.665	1.319	1.081	0.908	0.717	0.585	0.547	0.495	0.454	0.454				
225	1.691	1.342	1.104	0.929	0.737	0.602	0.564	0.510	0.454	0.454				
230	1.729	1.365	1.126	0.949	0.756	0.620	0.581	0.525	0.454	0.454				
235	1.767	1.388	1.148	0.970	0.776	0.637	0.597	0.540	0.456	0.454				
240	1.805	1.411	1.170	0.991	0.796	0.655	0.614	0.555	0.469	0.454				
245	1.844	1.434	1.192	1.012	0.815	0.672	0.630	0.570	0.482	0.454				
250	1.882	1.457	1.214	1.032	0.835	0.690	0.647	0.585	0.495	0.454				
255	1.920	1.480	1.236	1.053	0.855	0.707	0.663	0.600	0.507	0.454				
260	1.958	1.503	1.258	1.074	0.874	0.725	0.680	0.615	0.520	0.454				
265	1.996	1.527	1.281	1.094	0.894	0.742	0.696	0.630	0.533	0.454				
270	2.035	1.550	1.303	1.115	0.913	0.760	0.713	0.645	0.546	0.454				
275	2.073	1.573	1.325	1.136	0.933	0.777	0.729	0.659	0.559	0.454				
280	2.111	1.596	1.347	1.157	0.953	0.795	0.746	0.674	0.572	0.454				
285	2.149	1.619	1.369	1.177	0.972	0.812	0.762	0.689	0.585	0.455				
290	2.188	1.642	1.391	1.198	0.992	0.830	0.779	0.704	0.597	0.466				
295	2.226	1.665	1.413	1.219	1.012	0.847	0.795	0.719	0.610	0.476				
300	2.264	1.691	1.435	1.240	1.031	0.865	0.812	0.734	0.623	0.486				
305	2.302	1.731	1.457	1.260	1.051	0.882	0.828	0.749	0.636	0.496				
310	2.341	1.771	1.480	1.281	1.070	0.900	0.845	0.764	0.649	0.507				
315	2.379	1.811	1.502	1.302	1.090	0.917	0.861	0.779	0.662	0.517				
320	2.417	1.851	1.524	1.322	1.110	0.935	0.878	0.794	0.675	0.527				
325 330	2.455	1.890	1.546	1.343	1.129	0.952	0.894	0.809 0.824	0.687	0.537 0.548				
	2.493	1.930	1.568	1.364	1.149	0.970	0.911		0.700					
335	2.532	1.970	1.590	1.385	1.169	0.987	0.927	0.839	0.713	0.558				
340	2.570	2.010	1.612	1.405	1.188	1.005	0.944	0.853	0.726	0.568				
345	2.608	2.050	1.634	1.426	1.208	1.022	0.960	0.868	0.739	0.578				
350	2.646	2.090	1.656	1.447	1.228	1.040	0.977	0.883	0.752	0.589				
355	2.685	2.130	1.679	1.467	1.247	1.057	0.993	0.898	0.765	0.599				
360	2.723	2.170	1.714	1.488	1.267	1.075	1.010	0.913	0.778	0.609				

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent

Issued: 22<sup>nd</sup> September 2015 Valid to: 6<sup>th</sup> September 2020

Page 5 of 34 Signed E/057

the ful ligge





#### **AVIKOTE WB1200G**

ı		Table 4: I-Section Beams 60 minutes												
Section Factor up to			Т	hickness (m	m) Required f	or a Design T	emperature	of						
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
85	1.683	1.270	0.955	0.702	0.494	0.454	0.454	0.454	0.454	0.454				
90	1.716	1.293	0.979	0.715	0.518	0.454	0.454	0.454	0.454	0.454				
95	1.749	1.316	1.002	0.739	0.541	0.454	0.454	0.454	0.454	0.454				
100	1.782	1.339	1.025	0.763	0.564	0.466	0.454	0.454	0.454	0.454				
105	1.815	1.362	1.049	0.787	0.587	0.487	0.454	0.454	0.454	0.454				
110	1.848	1.386	1.072	0.811	0.610	0.509	0.465	0.454	0.454	0.454				
115	1.881	1.409	1.095	0.835	0.634	0.530	0.486	0.454	0.454	0.454				
120	1.914	1.432	1.119	0.859	0.657	0.551	0.506	0.454	0.454	0.454				
125 130	1.947 1.980	1.455 1.479	1.142 1.165	0.883 0.908	0.680 0.703	0.573 0.594	0.527 0.548	0.454 0.470	0.454 0.454	0.454 0.454				
135	2.013	1.479		0.908	0.703	0.594	0.546	0.470	0.454	0.454				
140	2.046	1.525	1.189 1.212	0.956	0.727	0.636	0.589	0.469	0.454	0.454				
145	2.046	1.548	1.235	0.980	0.730	0.658	0.609	0.529	0.454	0.454				
150	2.112	1.572	1.259	1.004	0.796	0.679	0.630	0.548	0.454	0.454				
155	2.144	1.595	1.282	1.028	0.819	0.700	0.650	0.568	0.454	0.454				
160	2.177	1.618	1.305	1.052	0.843	0.721	0.671	0.588	0.454	0.454				
165	2.210	1.641	1.329	1.076	0.866	0.743	0.692	0.607	0.471	0.454				
170	2.243	1.664	1.352	1.100	0.889	0.764	0.712	0.627	0.490	0.454				
175	2.276	1.690	1.375	1.124	0.912	0.785	0.733	0.646	0.508	0.454				
180	2.309	1.727	1.398	1.148	0.935	0.807	0.753	0.666	0.527	0.454				
185	2.342	1.764	1.422	1.172	0.959	0.828	0.774	0.686	0.545	0.454				
190	2.375	1.800	1.445	1.197	0.982	0.849	0.794	0.705	0.564	0.461				
195	2.408	1.837	1.468	1.221	1.005	0.870	0.815	0.725	0.583	0.477				
200	2.441	1.874	1.492	1.245	1.028	0.892	0.836	0.745	0.601	0.492				
205	2.474	1.911	1.515	1.269	1.052	0.913	0.856	0.764	0.620	0.508				
210	2.507	1.947	1.538	1.293	1.075	0.934	0.877	0.784	0.638	0.523				
215	2.540	1.984	1.562	1.317	1.098	0.955	0.897	0.804	0.657	0.539				
220	2.573	2.021	1.585	1.341	1.121	0.977	0.918	0.823	0.675	0.555				
225	2.606	2.057	1.608	1.365	1.144	0.998	0.938	0.843	0.694	0.570				
230	2.639	2.094	1.632	1.389	1.168	1.019	0.959	0.862	0.712	0.586				
235	2.672	2.131	1.655	1.413	1.191	1.041	0.980	0.882	0.731	0.601				
240	2.705	2.167	1.678	1.437	1.214	1.062	1.000	0.902	0.749	0.617				
245	2.738	2.204	1.717	1.461	1.237	1.083	1.021	0.921	0.768	0.633				
250	2.771	2.241	1.759	1.486	1.260	1.104	1.041	0.941	0.786	0.648				
255	2.808	2.278	1.802	1.510	1.284	1.126	1.062	0.961	0.805	0.664				
260	2.848	2.314	1.844	1.534	1.307	1.147	1.082	0.980	0.823	0.679				
265	2.888	2.351	1.886	1.558	1.330	1.168	1.103	1.000	0.842	0.695				
270	2.927	2.388 2.424	1.929	1.582	1.353 1.377	1.189	1.124	1.019 1.039	0.860	0.710				
275 280	2.967 3.007	2.424	1.971 2.013	1.606 1.630	1.400	1.211 1.232	1.144 1.165	1.059	0.879 0.897	0.726 0.742				
285	3.047	2.498	2.056	1.654	1.423	1.252	1.185	1.078	0.037	0.742				
290	3.047	2.534	2.098	1.678	1.425	1.275	1.206	1.078	0.935	0.737				
295	3.127	2.571	2.140	1.718	1.440	1.275	1.226	1.118	0.953	0.788				
300	3.167	2.608	2.183	1.761	1.493	1.317	1.247	1.137	0.972	0.804				
305	3.206	2.645	2.225	1.804	1.516	1.338	1.267	1.157	0.990	0.820				
310	3.246	2.681	2.267	1.848	1.539	1.360	1.288	1.177	1.009	0.835				
315	3.286	2.718	2.310	1.891	1.562	1.381	1.309	1.196	1.027	0.851				
320	3.326	2.755	2.352	1.934	1.585	1.402	1.329	1.216	1.046	0.866				
325	3.366	2.795	2.394	1.978	1.609	1.423	1.350	1.235	1.064	0.882				
330	3.406	2.852	2.437	2.021	1.632	1.445	1.370	1.255	1.083	0.898				
335	3.446	2.908	2.479	2.064	1.655	1.466	1.391	1.275	1.101	0.913				
340	3.485	2.965	2.521	2.108	1.678	1.487	1.411	1.294	1.120	0.929				
345	3.525	3.021	2.564	2.151	1.718	1.509	1.432	1.314	1.138	0.944				
350	3.565	3.078	2.606	2.194	1.762	1.530	1.453	1.334	1.157	0.960				
355	3.605	3.134	2.648	2.238	1.805	1.551	1.473	1.353	1.175	0.975				
360	3.645	3.191	2.691	2.281	1.849	1.572	1.494	1.373	1.194	0.991				

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent

Al hay

Issued: 22<sup>nd</sup> September 2015 Valid to: 6<sup>th</sup> September 2020

Page 6 of 34 Signed E/057





#### **AVIKOTE WB1200G**

		Table 5: I-Section Beams 75 minutes													
Section Factor up to			т	hickness (m	m) Required f	or a Design T	emperature o	of							
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C					
85	2.423	1.879	1.446	1.156	0.895	0.676	0.549	0.504	0.454	0.454					
90	2.474	1.910	1.477	1.178	0.918	0.700	0.574	0.527	0.454	0.454					
95	2.526	1.941	1.507	1.199	0.942	0.724	0.599	0.550	0.474	0.454					
100	2.578	1.972	1.537	1.220	0.966	0.748	0.623	0.573	0.495	0.454					
105	2.629	2.003	1.568	1.242	0.990	0.772	0.648	0.596	0.517	0.454					
110	2.681	2.035	1.598	1.263	1.013	0.796	0.673	0.619	0.538	0.454					
115	2.732	2.066	1.628	1.285	1.037 1.061	0.820	0.698	0.642 0.665	0.560	0.454					
120 125	2.784	2.097 2.128	1.659 1.690	1.306 1.327	1.085	0.844 0.868	0.722 0.747	0.688	0.581 0.603	0.471 0.491					
130	2.865	2.120	1.725	1.349	1.108	0.892	0.747	0.000	0.624	0.491					
135	2.905	2.100	1.759	1.370	1.132	0.032	0.772	0.711	0.646	0.510					
140	2.946	2.222	1.794	1.370	1.156	0.940	0.737	0.757	0.667	0.549					
145	2.986	2.253	1.828	1.413	1.180	0.964	0.846	0.780	0.689	0.568					
150	3.027	2.284	1.863	1.435	1.203	0.988	0.871	0.803	0.710	0.587					
155	3.067	2.316	1.898	1.456	1.227	1.012	0.896	0.826	0.732	0.606					
160	3.108	2.347	1.932	1.477	1.251	1.036	0.920	0.850	0.753	0.626					
165	3.148	2.378	1.967	1.499	1.275	1.060	0.945	0.873	0.775	0.645					
170	3.188	2.409	2.002	1.520	1.298	1.084	0.970	0.896	0.796	0.664					
175	3.229	2.441	2.036	1.542	1.322	1.108	0.995	0.919	0.818	0.684					
180	3.269	2.472	2.071	1.563	1.346	1.132	1.020	0.942	0.839	0.703					
185	3.310	2.503	2.105	1.584	1.370	1.156	1.044	0.965	0.861	0.722					
190	3.350	2.534	2.140	1.606	1.393	1.180	1.069	0.988	0.882	0.741					
195	3.391	2.565	2.175	1.627	1.417	1.204	1.094	1.011	0.904	0.761					
200	3.431	2.597	2.209	1.649	1.441	1.227	1.119	1.034	0.926	0.780					
205	3.471	2.628	2.244	1.670	1.465	1.251	1.143	1.057	0.947	0.799					
210	3.512	2.659	2.279	1.701	1.488	1.275	1.168	1.080	0.969	0.819					
215	3.552	2.690	2.313	1.746	1.512	1.299	1.193	1.103	0.990	0.838					
220	3.593	2.722	2.348	1.790	1.536	1.323	1.218	1.126	1.012	0.857					
225	3.633	2.753	2.382	1.835	1.560	1.347	1.242	1.149	1.033	0.877					
230	3.674	2.784	2.417	1.880	1.583	1.371	1.267	1.172	1.055	0.896					
235	3.714	2.836	2.452	1.925	1.607	1.395	1.292	1.195	1.076	0.915					
240	3.755	2.889	2.486	1.969	1.631	1.419	1.317	1.218	1.098	0.934					
245	3.795	2.941	2.521	2.014	1.655	1.443	1.341	1.241	1.119	0.954					
250	3.835	2.993	2.555	2.059	1.678	1.467	1.366	1.264	1.141	0.973					
255	3.876	3.045	2.590	2.104	1.721	1.491	1.391	1.287	1.162	0.992					
260	3.916	3.098	2.625	2.148	1.768	1.515	1.416	1.310	1.184	1.012					
265	3.957	3.150	2.659	2.193	1.815	1.539	1.440	1.333	1.205	1.031					
270 275	-	3.202 3.254	2.694 2.729	2.238	1.862 1.909	1.563	1.465	1.356 1.379	1.227 1.248	1.050					
280		3.254	2.729	2.283 2.327	1.909	1.587 1.611	1.490 1.515	1.379	1.248	1.069 1.089					
285	<u> </u>	3.359	2.763	2.372	2.003	1.635	1.515	1.402	1.270	1.108					
290		3.411	2.883	2.372	2.050	1.659	1.564	1.423	1.313	1.108					
295		3.463	2.954	2.462	2.030	1.683	1.589	1.440	1.334	1.127					
300	_	3.516	3.025	2.507	2.144	1.731	1.614	1.494	1.356	1.166					
305		3.568	3.097	2.551	2.191	1.779	1.638	1.517	1.377	1.185					
310	-	3.620	3.168	2.596	2.238	1.827	1.663	1.540	1.399	1.205					
315	-	3.672	3.239	2.641	2.285	1.874	1.693	1.563	1.420	1.224					
320	-	3.725	3.310	2.686	2.332	1.922	1.741	1.586	1.442	1.243					
325	-	3.777	3.381	2.730	2.379	1.970	1.789	1.609	1.464	1.262					
330	-	3.829	3.452	2.775	2.426	2.018	1.838	1.632	1.485	1.282					
335	-	3.882	3.523	2.860	2.473	2.066	1.886	1.655	1.507	1.301					
340	-	3.934	3.594	2.956	2.521	2.114	1.934	1.678	1.528	1.320					
345	-	3.986	3.665	3.051	2.568	2.162	1.982	1.722	1.550	1.340					
350	-	-	3.736	3.147	2.615	2.210	2.031	1.770	1.571	1.359					
355	-	-	3.807	3.242	2.662	2.257	2.079	1.818	1.593	1.378					
360	-	-	3.878	3.338	2.709	2.305	2.127	1.867	1.614	1.397					

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent

Issued: 22<sup>nd</sup> September 2015 Valid to: 6<sup>th</sup> September 2020

Page 7 of 34 Signed E/057

De fol bag-





#### **AVIKOTE WB1200G**

Г		Table 6: I-Section Beams 90 minutes  Thickness (mm) Required for a Design Temperature of													
Section Factor up to			Т	hickness (m	m) Required f	or a Design T	emperature	of							
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C					
85	3.102	2.658	2.044	1.585	1.321	1.069	0.977	0.853	0.668	0.501					
90	3.180	2.658	2.086	1.620	1.342	1.091	1.000	0.876	0.692	0.523					
95	3.257	2.693	2.128	1.655	1.363	1.113	1.023	0.899	0.716	0.546					
100	3.334	2.751	2.170	1.690	1.384	1.135	1.046	0.922	0.740	0.569					
105	3.412	2.810	2.212	1.725	1.405	1.157	1.069	0.945	0.764	0.591					
110	3.489	2.868	2.254	1.760	1.425	1.179	1.091	0.968	0.787	0.614					
115	3.567	2.926	2.296	1.794	1.446	1.201	1.114	0.991	0.811	0.636					
120	3.644	2.984	2.338	1.829	1.467	1.223	1.137	1.014	0.835	0.659					
125 130	3.722 3.799	3.042 3.101	2.380 2.422	1.864 1.899	1.488 1.508	1.246 1.268	1.160 1.182	1.037 1.060	0.859	0.682 0.704					
135	3.877	3.159	2.422	1.099	1.529	1.200	1.102	1.083	0.883 0.907	0.704					
140	3.954	3.159	2.464	1.934	1.529	1.312	1.228	1.107	0.907	0.727					
145	-	3.275	2.549	2.004	1.571	1.334	1.251	1.130	0.954	0.730					
150	-	3.333	2.591	2.038	1.592	1.356	1.273	1.153	0.978	0.772					
155	-	3.392	2.633	2.073	1.612	1.378	1.296	1.176	1.002	0.818					
160	-	3.450	2.675	2.108	1.633	1.400	1.319	1.199	1.026	0.840					
165	-	3.508	2.717	2.143	1.654	1.422	1.342	1.222	1.049	0.863					
170	-	3.566	2.759	2.178	1.675	1.444	1.364	1.245	1.073	0.886					
175	-	3.624	2.804	2.213	1.711	1.466	1.387	1.268	1.097	0.908					
180	-	3.683	2.853	2.247	1.758	1.489	1.410	1.291	1.121	0.931					
185	-	3.741	2.903	2.282	1.804	1.511	1.433	1.314	1.145	0.954					
190	-	3.799	2.952	2.317	1.851	1.533	1.455	1.337	1.169	0.976					
195	-	3.857	3.002	2.352	1.898	1.555	1.478	1.360	1.192	0.999					
200	-	3.915	3.051	2.387	1.944	1.577	1.501	1.383	1.216	1.022					
205	-	3.973	3.101	2.422	1.991	1.599	1.524	1.406	1.240	1.044					
210	-	-	3.150	2.456	2.038	1.621	1.546	1.429	1.264	1.067					
215	-	-	3.200	2.491	2.084	1.643	1.569	1.452	1.288	1.090					
220	-	-	3.249	2.526	2.131	1.665	1.592	1.475	1.311	1.112					
225	-	-	3.298	2.561	2.178	1.693	1.615	1.499	1.335	1.135					
230	-	-	3.348	2.596	2.224	1.741	1.637	1.522	1.359	1.157					
235	-	-	3.397	2.631	2.271	1.790	1.660	1.545	1.383	1.180					
240	-	-	3.447	2.666	2.317	1.839	1.683	1.568	1.407	1.203					
245	-	-	3.496	2.700	2.364	1.888	1.733	1.591	1.431	1.225					
250	<u> </u>	-	3.546	2.735	2.411	1.936	1.782	1.614	1.454	1.248					
255		-	3.595	2.770	2.457	1.985	1.832	1.637	1.478	1.271					
260 265	-	-	3.645 3.694	2.838	2.504 2.551	2.034 2.082	1.881 1.931	1.660 1.683	1.502	1.293					
270	<del></del>	-	3.744	2.927 3.016	2.597	2.062	1.981	1.735	1.526 1.550	1.316 1.339					
275		-	3.793	3.106	2.644	2.131	2.030	1.787	1.573	1.361					
280		_	3.843	3.195	2.691	2.229	2.080	1.839	1.573	1.384					
285		-	3.892	3.284	2.737	2.277	2.129	1.891	1.621	1.407					
290	_	_	3.941	3.374	2.784	2.326	2.179	1.943	1.645	1.429					
295	-	-	3.991	3.463	2.878	2.375	2.229	1.995	1.669	1.452					
300	-	-	-	3.552	2.972	2.423	2.278	2.047	1.703	1.475					
305	-	-	-	3.642	3.066	2.472	2.328	2.098	1.754	1.497					
310	-	-	-	3.731	3.160	2.521	2.377	2.150	1.805	1.520					
315	-	-	-	3.821	3.253	2.570	2.427	2.202	1.856	1.543					
320	-	-	-	3.910	3.347	2.618	2.477	2.254	1.907	1.565					
325	-	-	-	-	3.441	2.667	2.526	2.306	1.958	1.588					
330	-	-	-	-	3.535	2.716	2.576	2.358	2.009	1.611					
335	-	-	-	-	3.629	2.765	2.625	2.410	2.060	1.633					
340	-	-	-	-	3.723	2.865	2.675	2.462	2.111	1.656					
345	-	-	-	-	3.817	3.000	2.724	2.514	2.162	1.678					
350	-	-	-	-	3.911	3.135	2.774	2.566	2.213	1.722					
355	-	-	-	-	-	3.270	2.890	2.618	2.264	1.771					
360	-	-	-	-	-	3.406	3.021	2.670	2.315	1.821					

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent

Page 8 of 34 Signed E/057

De fol bag-





#### **AVIKOTE WB1200G**

_				Table 7: I-Se	ection Beams	105 minutes				
Section Factor up to			Т	Thickness (m	m) Required	for a Design T	Tem perature	of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
85	3.892	3.128	2.670	2.210	1.700	1.452	1.361	1.222	1.017	0.806
90	3.892	3.224	2.741	2.258	1.741	1.477	1.381	1.241	1.039	0.829
95	-	3.319	2.812	2.307	1.782	1.502	1.400	1.260	1.061	0.852
100	-	3.415	2.883	2.356	1.824	1.527	1.419	1.279	1.083	0.875
105	-	3.510	2.954	2.404	1.865	1.552	1.439	1.298	1.105	0.898
110	-	3.606	3.025	2.453	1.907	1.577	1.458	1.318	1.128	0.920
115	<u> </u>	3.701	3.097	2.502	1.948	1.603	1.478	1.337	1.150	0.943
120 125		3.797	3.168	2.550	1.989	1.628	1.497	1.356	1.172	0.966
130	<u> </u>	3.892 3.988	3.239 3.310	2.599 2.648	2.031	1.653 1.678	1.516 1.536	1.375 1.395	1.194 1.217	0.989 1.012
135	<u> </u>	3.900	3.381	2.696	2.113	1.717	1.555	1.414	1.217	1.035
140		-	3.452	2.745	2.113	1.717	1.574	1.433	1.261	1.055
145		-	3.523	2.745	2.196	1.802	1.594	1.452	1.283	1.080
150		-	3.594	2.842	2.238	1.844	1.613	1.472	1.305	1.103
155		-	3.665	2.891	2.279	1.886	1.633	1.491	1.328	1.105
160	-	-	3.736	2.940	2.320	1.929	1.652	1.510	1.350	1.149
165	-	-	3.807	2.988	2.362	1.971	1.671	1.529	1.372	1.172
170		-	3.878	3.037	2.403	2.013	1.703	1.548	1.394	1.194
175	_	-	3.949	3.085	2.445	2.056	1.754	1.568	1.416	1.217
180	-	-	-	3.134	2.486	2.098	1.804	1.587	1.439	1.240
185	-	-	-	3.182	2.527	2.140	1.855	1.606	1.461	1.263
190	-	-	-	3.231	2.569	2.183	1.905	1.625	1.483	1.286
195	-	-	-	3.280	2.610	2.225	1.956	1.645	1.505	1.309
200	-	-	-	3.328	2.652	2.267	2.006	1.664	1.528	1.331
205	-	-	-	3.377	2.693	2.310	2.057	1.683	1.550	1.354
210	-	-	-	3.425	2.734	2.352	2.107	1.739	1.572	1.377
215	-	-	-	3.474	2.776	2.394	2.158	1.795	1.594	1.400
220	-	-	-	3.523	2.845	2.437	2.208	1.852	1.616	1.423
225	-	-	-	3.571	2.921	2.479	2.259	1.908	1.639	1.446
230	-	-	-	3.620	2.996	2.521	2.309	1.964	1.661	1.468
235	-	-	-	3.668	3.072	2.564	2.360	2.020	1.683	1.491
240	-	-	-	3.717	3.148	2.606	2.410	2.076	1.735	1.514
245	-	-	-	3.766	3.224	2.648	2.461	2.132	1.787	1.537
250	-	-	-	3.814	3.300	2.691	2.511	2.189	1.839	1.560
255	-	-	-	3.863	3.376	2.733	2.562	2.245	1.891	1.583
260	-	-	-	3.911	3.452	2.776	2.612	2.301	1.943	1.605
265	-	-	-	3.960	3.528	2.859	2.663	2.357	1.995	1.628
270	-	-	-	-	3.604	2.953	2.713	2.413	2.047	1.651
275	-	-	-	-	3.680	3.047	2.764	2.469	2.098	1.674
280	-	-	-	-	3.755	3.141	2.843	2.526	2.150	1.715
285	-	-	-	-	3.831	3.235	2.942	2.582	2.202	1.768
290	-	-	-	-	3.907	3.329	3.041	2.638	2.254	1.821
295	-	-	-	-	3.983	3.423	3.140	2.694	2.306	1.874
300	-	-	-	-	-	3.516	3.239	2.750	2.358	1.926
305	-	-	-	-	-	3.610	3.338	2.833	2.410	1.979
310	-	-	-	-	-	3.704	3.437	2.956	2.462	2.032
315	-	-	-	-	-	3.798	3.536	3.079	2.514	2.085
320	-	-	-	-	-	3.892	3.635	3.203	2.566	2.138
325	-	-	-	-	-	3.986	3.734	3.326	2.618	2.191
330	-	-	-	-	-	-	3.833	3.449	2.670	2.244
335	-	-	-	-	-	-	3.932	3.572	2.722	2.297
340	-	-	-	-	-	-	-	3.695	2.774	2.350
345	-	-	-	-	-	-	-	3.818	2.927	2.403
350	-	-	-	-	-	-	-	3.941	3.106	2.456
355	-	-	-	-	-	-	-	-	3.284	2.509
360	-	<u> </u>	<u> </u>	<u> </u>	-	<u> </u>	<u>-</u>	ton Thio	3.463	2.562

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent only.

Page 9 of 34 Signed E/057

De fol bag-





#### **AVIKOTE WB1200G**

		Table 8: I-Section Beams 120 minutes													
Section Factor up to			T	hickness (m	m) Required	or a Design T	emperature (	of							
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C					
85	-	3.892	3.212	2.800	2.362	1.934	1.700	1.516	1.371	1.139					
90	-	3.892	3.312	2.879	2.419	1.971	1.742	1.558	1.388	1.158					
95	-	-	3.412	2.958	2.476	2.008	1.784	1.600	1.405	1.178					
100	-	-	3.512	3.037	2.533	2.045	1.826	1.641	1.422	1.198					
105	-	-	3.612	3.116	2.590	2.082	1.868	1.683	1.439	1.217					
110	-	-	3.712	3.196	2.647	2.119	1.910	1.725	1.456	1.237					
115	-	-	3.812	3.275	2.704	2.156	1.952	1.766	1.473	1.256					
120	-	-	3.912	3.354	2.761	2.193	1.994	1.808	1.490	1.276					
125	-	-	-	3.433	2.818	2.230	2.036	1.850	1.507	1.295					
130	-	-	-	3.512	2.874	2.267	2.078	1.892	1.524	1.315					
135	-	-	-	3.591	2.931	2.304	2.120	1.933	1.541	1.335					
140	-	-	-	3.670	2.988	2.341	2.162	1.975	1.558	1.354					
145	-	-	-	3.750	3.044	2.378	2.204	2.017	1.575	1.374					
150	-	-	-	3.829	3.101	2.414	2.246	2.058	1.591	1.393					
155	-	-	-	3.908	3.157	2.451	2.288	2.100	1.608	1.413					
160	-	-	-	3.987	3.214	2.488	2.330	2.142	1.625	1.432					
165	-	-	-	-	3.270	2.525	2.372	2.183	1.642	1.452					
170	-	-	-	-	3.327	2.562	2.414	2.225	1.659	1.472					
175	-	-	-	-	3.383	2.599	2.456	2.267	1.676	1.491					
180	-	-	-	-	3.440	2.636	2.498	2.309	1.721	1.511					
185	-	-	-	-	3.496	2.673	2.540	2.350	1.784	1.530					
190	-	-	-	-	3.553	2.710	2.582	2.392	1.848	1.550					
195	-	-	-	-	3.609	2.747	2.624	2.434	1.911	1.569					
200	-	-	-	-	3.666	2.784	2.666	2.475	1.974	1.589					
205	-	-	-	-	3.722	2.863	2.708	2.517	2.037	1.609					
210	-	-	-	-	3.779	2.942	2.750	2.559	2.101	1.628					
215	-	-	-	-	3.835	3.021	2.800	2.601	2.164	1.648					
220	-	-	-	-	3.892	3.101	2.882	2.642	2.227	1.667					
225	-	-	-	-	3.949	3.180	2.963	2.684	2.290	1.694					
230	-	-	-	-	-	3.259	3.045	2.726	2.354	1.750					
235	-	-	-	-	-	3.338	3.126	2.767	2.417	1.807					
240	-	-	-	-	-	3.417	3.208	2.838	2.480	1.863					
245	-	-	-	-	-	3.496	3.289	2.929	2.544	1.919					
250	-	-	-	-	-	3.575	3.371	3.020	2.607	1.975					
255	-	-	-	-	-	3.655	3.452	3.111	2.670	2.031					
260	-	-	-	-	-	3.734	3.534	3.202	2.733	2.087					
265	-	-	-	-	-	3.813	3.615	3.293	2.804	2.144					
270	-	-	-	-	-	3.892	3.696	3.383	2.903	2.200					
275	-	-	-	-	-	3.971	3.778	3.474	3.002	2.256					
280	-	-	-	-	-	-	3.859	3.565	3.101	2.312					
285	-	-	-	-	-	-	3.941	3.656	3.200	2.368					
290	-	-	-	-	-	-	-	3.747	3.298	2.424					
295	-	-	-	-	-	-	-	3.838	3.397	2.481					
300		-	-	-	-	-	-	3.928	3.496	2.537					
305	-	-	-	-	-	1-1	-	-	3.595	2.593					
310	-	-	-	-	-	-	-	-	3.694	2.649					
315	-	-	-	-	-	-	-	-	3.793	2.705					
320	-	-	-	-	-	-	-	-	3.892	2.762					
325	-	-	-	-	-	-	-	-	3.991	2.929					
330	-	-	-	-	-	-	-	-	-	3.169					
335	-	-	-	-	-	-	-	-	-	3.410					
340	-	-	-	-	-	-	-	-	-	3.651					
345	-	-	-	-	-	-	-	-	-	3.892					

Table applies to I-section beams with 3 sides fire exposure and a concrete slab on top. Thickness is intumescent only.

Page 10 of 34 Signed E/057

Al ligg-





#### **AVIKOTE WB1200G**

1			Table	9: I-Section C	olumns 15 m	inutes			
Section Factor up to m <sup>-1</sup>						esign Temper	ature of		
	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C
85	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
90	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
95	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
100 105	0.454 0.454								
110	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
115	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
120	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
125	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
130	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
135	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
140	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
145	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
150	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
155	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
160	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
165	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
170	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
175 180	0.454	0.454 0.454	0.454	0.454	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454
185	0.454 0.454	0.454	0.454 0.454	0.454 0.454	0.454	0.454	0.454	0.454	0.454
190	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
195	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
200	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
205	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
210	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
215	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
220	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
225	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
230	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
235	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
240	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
245	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
250	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
255	0.457	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
260 265	0.468 0.479	0.454 0.454							
270	0.479	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
275	0.490	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
280	0.513	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
285	0.524	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
290	0.535	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
295	0.546	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
300	0.557	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
305	0.568	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
310	0.580	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
315	0.591	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
320	0.602	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
325	0.613	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
330	0.624	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
335 340	0.636 0.647	0.454	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454	0.454
340	0.647	0.458 0.467	0.454	0.454	0.454	0.454	0.454	0.454	0.454 0.454
350	0.669	0.467	0.454	0.454	0.454	0.454	0.454	0.454	0.454
355	0.680	0.486	0.454	0.454	0.454	0.454	0.454	0.454	0.454
360	0.692	0.496	0.454	0.454	0.454	0.454	0.454	0.454	0.454

Table applies to I-section columns with protection to four sides. Thickness is intumescent only.

Table also applies to I-section beams protected on four sides.

Page 11 of 34 Signed E/057

Al ligg-





#### **AVIKOTE WB1200G**

1				10: I-Section C					
Section Factor up to			Thickne	ess (mm) Req	uired for a De	sign Temper	ature of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C
85	0.455	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
90	0.475	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
95	0.495	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
100	0.515	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
105	0.536	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
110	0.556	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
115	0.576	0.454 0.454	0.454	0.454	0.454 0.454	0.454	0.454	0.454 0.454	0.454
120 125	0.596 0.617	0.454	0.454 0.454	0.454 0.454	0.454	0.454 0.454	0.454 0.454	0.454	0.454 0.454
130	0.637	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
135	0.657	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
140	0.678	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
145	0.698	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
150	0.718	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
155	0.738	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
160	0.759	0.454	0.454	0.454	0.454	0.454	0.454	0.454	0.454
165	0.779	0.472	0.454	0.454	0.454	0.454	0.454	0.454	0.454
170	0.799	0.492	0.454	0.454	0.454	0.454	0.454	0.454	0.454
175	0.819	0.512	0.454	0.454	0.454	0.454	0.454	0.454	0.454
180	0.840	0.532	0.454	0.454	0.454	0.454	0.454	0.454	0.454
185	0.860	0.552	0.454	0.454	0.454	0.454	0.454	0.454	0.454
190	0.880	0.572	0.461	0.454	0.454	0.454	0.454	0.454	0.454
195	0.901	0.592	0.478	0.454	0.454	0.454	0.454	0.454	0.454
200	0.921	0.612	0.496	0.454	0.454	0.454	0.454	0.454	0.454
205	0.941	0.632	0.513	0.454	0.454	0.454	0.454	0.454	0.454
210	0.961	0.652	0.530	0.454	0.454	0.454	0.454	0.454	0.454
215	0.982	0.672	0.547	0.454	0.454	0.454	0.454	0.454	0.454
220	1.002	0.692	0.564	0.457	0.454	0.454	0.454	0.454	0.454
225	1.022	0.712	0.581	0.472	0.454	0.454	0.454	0.454	0.454
230	1.042	0.732	0.598	0.487	0.454	0.454	0.454	0.454	0.454
235	1.063	0.752	0.615	0.502	0.454	0.454	0.454	0.454	0.454
240	1.083	0.772	0.632	0.517	0.454	0.454	0.454	0.454	0.454
245	1.103	0.792	0.650	0.531	0.454	0.454	0.454	0.454	0.454
250	1.124	0.812	0.667	0.546	0.454	0.454	0.454	0.454	0.454
255 260	1.144	0.832 0.852	0.684 0.701	0.561 0.576	0.459 0.472	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454
265	1.184	0.872	0.701	0.576	0.472	0.454	0.454	0.454	0.454
270	1.205	0.872	0.716	0.606	0.463	0.454	0.454	0.454	0.454
275	1.225	0.092	0.752	0.620	0.490	0.454	0.454	0.454	0.454
280	1.245	0.932	0.752	0.635	0.510	0.454	0.454	0.454	0.454
285	1.265	0.952	0.786	0.650	0.536	0.454	0.454	0.454	0.454
290	1.286	0.972	0.804	0.665	0.549	0.454	0.454	0.454	0.454
295	1.306	0.992	0.821	0.680	0.561	0.454	0.454	0.454	0.454
300	1.326	1.012	0.838	0.695	0.574	0.465	0.454	0.454	0.454
305	1.346	1.032	0.855	0.709	0.587	0.476	0.454	0.454	0.454
310	1.367	1.052	0.872	0.724	0.600	0.486	0.454	0.454	0.454
315	1.387	1.072	0.889	0.739	0.612	0.497	0.454	0.454	0.454
320	1.407	1.092	0.906	0.754	0.625	0.508	0.454	0.454	0.454
325	1.428	1.112	0.923	0.769	0.638	0.519	0.454	0.454	0.454
330	1.448	1.131	0.940	0.784	0.651	0.530	0.454	0.454	0.454
335	1.468	1.151	0.958	0.798	0.663	0.540	0.454	0.454	0.454
340	1.488	1.171	0.975	0.813	0.676	0.551	0.454	0.454	0.454
345	1.509	1.191	0.992	0.828	0.689	0.562	0.454	0.454	0.454
350	1.529	1.211	1.009	0.843	0.702	0.573	0.456	0.454	0.454
355	1.549	1.231	1.026	0.858	0.714	0.583	0.465	0.454	0.454
360	1.569	1.251	1.043	0.873	0.727	0.594	0.474	0.454	0.454

Table applies to I-section columns with protection to four sides. Thickness is intumescent only.

Table also applies to I-section beams protected on four sides.

Page 12 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

ı			rable	11. I-Section C	Columns 45 m	illutes			
Section Factor up to m <sup>-1</sup>				ess (mm) Req	uired for a De	esign Temper			
	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C
85	1.055	0.707	0.484	0.454	0.454	0.454	0.454	0.454	0.454
90	1.077	0.721	0.507	0.454	0.454	0.454	0.454	0.454	0.454
95	1.100	0.744	0.529	0.454	0.454	0.454	0.454	0.454	0.454
100	1.123	0.767	0.551	0.454	0.454	0.454	0.454	0.454	0.454
105	1.145	0.790	0.573	0.454	0.454	0.454	0.454	0.454	0.454
110	1.168	0.813	0.595	0.454	0.454	0.454	0.454	0.454	0.454
115	1.190	0.836	0.617	0.473	0.454	0.454	0.454	0.454	0.454
120 125	1.213 1.236	0.859 0.882	0.639	0.494 0.514	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454	0.454 0.454
130	1.258	0.882	0.661 0.683	0.514	0.454	0.454	0.454	0.454	0.454
135	1.236	0.903	0.706	0.556	0.454	0.454	0.454	0.454	0.454
140	1.303	0.928	0.706	0.576	0.454	0.454	0.454	0.454	0.454
145	1.326	0.974	0.750	0.576	0.454	0.454	0.454	0.454	0.454
150	1.349	0.997	0.772	0.618	0.454	0.454	0.454	0.454	0.454
155	1.371	1.020	0.772	0.639	0.454	0.454	0.454	0.454	0.454
160	1.394	1.043	0.816	0.659	0.482	0.454	0.454	0.454	0.454
165	1.416	1.066	0.838	0.680	0.501	0.454	0.454	0.454	0.454
170	1.439	1.089	0.860	0.701	0.521	0.454	0.454	0.454	0.454
175	1.462	1.112	0.882	0.721	0.540	0.454	0.454	0.454	0.454
180	1.484	1.135	0.905	0.742	0.560	0.454	0.454	0.454	0.454
185	1.507	1.158	0.927	0.763	0.580	0.463	0.454	0.454	0.454
190	1.529	1.181	0.949	0.784	0.599	0.480	0.454	0.454	0.454
195	1.552	1.204	0.971	0.804	0.619	0.498	0.454	0.454	0.454
200	1.575	1.227	0.993	0.825	0.639	0.515	0.454	0.454	0.454
205	1.597	1.250	1.015	0.846	0.658	0.533	0.454	0.454	0.454
210	1.620	1.273	1.037	0.867	0.678	0.550	0.466	0.454	0.454
215	1.642	1.296	1.059	0.887	0.697	0.567	0.480	0.454	0.454
220	1.665	1.319	1.081	0.908	0.717	0.585	0.495	0.454	0.454
225	1.691	1.342	1.104	0.929	0.737	0.602	0.510	0.454	0.454
230	1.729	1.365	1.126	0.949	0.756	0.620	0.525	0.454	0.454
235	1.767	1.388	1.148	0.970	0.776	0.637	0.540	0.456	0.454
240	1.805	1.411	1.170	0.991	0.796	0.655	0.555	0.469	0.454
245	1.844	1.434	1.192	1.012	0.815	0.672	0.570	0.482	0.454
250	1.882	1.457	1.214	1.032	0.835	0.690	0.585	0.495	0.454
255	1.920	1.480	1.236	1.053	0.855	0.707	0.600	0.507	0.454
260	1.958	1.503	1.258	1.074	0.874	0.725	0.615	0.520	0.454
265	1.996	1.527	1.281	1.094	0.894	0.742	0.630	0.533	0.454
270	2.035	1.550	1.303	1.115	0.913	0.760	0.645	0.546	0.454
275	2.073	1.573	1.325	1.136	0.933	0.777	0.659	0.559	0.454
280	2.111	1.596	1.347	1.157	0.953	0.795	0.674	0.572	0.454
285	2.149	1.619	1.369	1.177	0.972	0.812	0.689	0.585	0.455
290	2.188	1.642	1.391	1.198	0.992	0.830	0.704	0.597	0.466
295 300	2.226	1.665 1.691	1.413 1.435	1.219 1.240	1.012 1.031	0.847 0.865	0.719 0.734	0.610 0.623	0.476 0.486
		1.691	1.435 1.457	1.240			0.734		0.486
305 310	2.302	1.731	1.457	1.260	1.051 1.070	0.882 0.900	0.749	0.636 0.649	0.496
315	2.341	1.811	1.502	1.302	1.070	0.900	0.764	0.649	0.507
320	2.417	1.851	1.502	1.302	1.110	0.917	0.779	0.675	0.517
325	2.455	1.890	1.524	1.343	1.110	0.952	0.794	0.675	0.527
330	2.493	1.930	1.568	1.343	1.149	0.932	0.824	0.700	0.548
335	2.532	1.970	1.590	1.385	1.149	0.970	0.839	0.700	0.558
340	2.570	2.010	1.612	1.405	1.188	1.005	0.853	0.713	0.568
345	2.608	2.050	1.634	1.426	1.208	1.022	0.868	0.739	0.578
350	2.646	2.090	1.656	1.447	1.228	1.040	0.883	0.752	0.589
355	2.685	2.130	1.679	1.467	1.247	1.057	0.898	0.765	0.599
360	2.723	2.170	1.714	1.488	1.267	1.075	0.913	0.778	0.609

Table applies to I-section columns with protection to four sides. Thickness is intumescent only.

Table also applies to I-section beams protected on four sides.

Page 13 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

					Columns 60 m				
Section Factor up to			Thickne	ess (mm) Req	uired for a De	esign Temper	ature of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C
85	1.683	1.270	0.955	0.702	0.494	0.454	0.454	0.454	0.454
90	1.716	1.293	0.979	0.715	0.518	0.454	0.454	0.454	0.454
95	1.749	1.316	1.002	0.739	0.541	0.454	0.454	0.454	0.454
100	1.782	1.339	1.025	0.763	0.564	0.466	0.454	0.454	0.454
105	1.815	1.362	1.049	0.787	0.587	0.487	0.454	0.454	0.454
110	1.848	1.386	1.072	0.811	0.610	0.509	0.454	0.454	0.454
115	1.881 1.914	1.409	1.095 1.119	0.835	0.634	0.530	0.454	0.454 0.454	0.454
120 125	1.914	1.432 1.455	1.119	0.859 0.883	0.657	0.551 0.573	0.454 0.454	0.454	0.454 0.454
130	1.947	1.455	1.142	0.863	0.680 0.703	0.573	0.454	0.454	0.454
135	2.013	1.502	1.189	0.908	0.703	0.594	0.470	0.454	0.454
140	2.013	1.525	1.109	0.952	0.727	0.636	0.469	0.454	0.454
145	2.079	1.548	1.235	0.980	0.773	0.658	0.529	0.454	0.454
150	2.112	1.572	1.259	1.004	0.796	0.679	0.548	0.454	0.454
155	2.144	1.595	1.282	1.028	0.819	0.700	0.568	0.454	0.454
160	2.177	1.618	1.305	1.052	0.843	0.721	0.588	0.454	0.454
165	2.210	1.641	1.329	1.076	0.866	0.743	0.607	0.471	0.454
170	2.243	1.664	1.352	1.100	0.889	0.764	0.627	0.490	0.454
175	2.276	1.690	1.375	1.124	0.912	0.785	0.646	0.508	0.454
180	2.309	1.727	1.398	1.148	0.935	0.807	0.666	0.527	0.454
185	2.342	1.764	1.422	1.172	0.959	0.828	0.686	0.545	0.454
190	2.375	1.800	1.445	1.197	0.982	0.849	0.705	0.564	0.461
195	2.408	1.837	1.468	1.221	1.005	0.870	0.725	0.583	0.477
200	2.441	1.874	1.492	1.245	1.028	0.892	0.745	0.601	0.492
205	2.474	1.911	1.515	1.269	1.052	0.913	0.764	0.620	0.508
210	2.507	1.947	1.538	1.293	1.075	0.934	0.784	0.638	0.523
215	2.540	1.984	1.562	1.317	1.098	0.955	0.804	0.657	0.539
220	2.573	2.021	1.585	1.341	1.121	0.977	0.823	0.675	0.555
225	2.606	2.057	1.608	1.365	1.144	0.998	0.843	0.694	0.570
230	2.639	2.094	1.632	1.389	1.168	1.019	0.862	0.712	0.586
235	2.672	2.131	1.655	1.413	1.191	1.041	0.882	0.731	0.601
240	2.705	2.167	1.678	1.437	1.214	1.062	0.902	0.749	0.617
245	2.738	2.204	1.717	1.461	1.237	1.083	0.921	0.768	0.633
250 255	2.771	2.241 2.278	1.759 1.802	1.486 1.510	1.260 1.284	1.104 1.126	0.941 0.961	0.786 0.805	0.648 0.664
260	2.848	2.276	1.844	1.534	1.307	1.120	0.980	0.803	0.679
265	2.888	2.351	1.886	1.558	1.330	1.147	1.000	0.842	0.695
270	2.927	2.388	1.929	1.582	1.353	1.189	1.000	0.860	0.093
275	2.967	2.424	1.971	1.606	1.377	1.211	1.039	0.879	0.716
280	3.007	2.461	2.013	1.630	1.400	1.232	1.059	0.897	0.742
285	3.047	2.498	2.056	1.654	1.423	1.253	1.078	0.916	0.757
290	3.087	2.534	2.098	1.678	1.446	1.275	1.098	0.935	0.773
295	3.127	2.571	2.140	1.718	1.469	1.296	1.118	0.953	0.788
300	3.167	2.608	2.183	1.761	1.493	1.317	1.137	0.972	0.804
305	3.206	2.645	2.225	1.804	1.516	1.338	1.157	0.990	0.820
310	3.246	2.681	2.267	1.848	1.539	1.360	1.177	1.009	0.835
315	3.286	2.718	2.310	1.891	1.562	1.381	1.196	1.027	0.851
320	3.326	2.755	2.352	1.934	1.585	1.402	1.216	1.046	0.866
325	3.366	2.795	2.394	1.978	1.609	1.423	1.235	1.064	0.882
330	3.406	2.852	2.437	2.021	1.632	1.445	1.255	1.083	0.898
335	3.446	2.908	2.479	2.064	1.655	1.466	1.275	1.101	0.913
340	3.485	2.965	2.521	2.108	1.678	1.487	1.294	1.120	0.929
345	3.525	3.021	2.564	2.151	1.718	1.509	1.314	1.138	0.944
350 355	3.565	3.078	2.606	2.194	1.762	1.530	1.334	1.157	0.960
	3.605	3.134	2.648	2.238	1.805	1.551	1.353	1.175	0.975

Table applies to I-section columns with protection to four sides. Thickness is intumescent only.

Table also applies to I-section beams protected on four sides.

Page 14 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

Section		Table 13: I-Section Columns 75 minutes  Thickness (mm) Required for a Design Temperature of												
actor up to			Thickne	ess (mm) Req	uired for a Do	esign Temper	ature of							
	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C					
85	2.423	1.879	1.446	1.156	0.895	0.676	0.504	0.454	0.454					
90	2.474	1.910	1.477	1.178	0.918	0.700	0.527	0.454	0.454					
95	2.526	1.941	1.507	1.199	0.942	0.724	0.550	0.474	0.454					
100	2.578	1.972	1.537	1.220	0.966	0.748	0.573	0.495	0.454					
105	2.629	2.003	1.568	1.242	0.990	0.772	0.596	0.517	0.454					
110	2.681	2.035	1.598	1.263	1.013	0.796	0.619	0.538	0.454					
115	2.732	2.066	1.628	1.285	1.037	0.820	0.642	0.560	0.454					
120	2.784	2.097	1.659	1.306	1.061	0.844	0.665	0.581	0.471					
125	2.824	2.128	1.690	1.327	1.085	0.868	0.688	0.603	0.491					
130	2.865	2.160	1.725	1.349	1.108	0.892	0.711	0.624	0.510					
135	2.905	2.191	1.759	1.370	1.132	0.916	0.734	0.646	0.529					
140	2.946	2.222	1.794	1.392	1.156	0.940	0.757	0.667	0.549					
145	2.986	2.253	1.828	1.413	1.180	0.964	0.780	0.689	0.568					
150	3.027	2.284	1.863	1.435	1.203	0.988	0.803	0.710	0.587					
155	3.067	2.316	1.898	1.456	1.227	1.012	0.826	0.732	0.606					
160 165	3.108 3.148	2.347	1.932 1.967	1.477 1.499	1.251	1.036 1.060	0.850 0.873	0.753	0.626 0.645					
		2.378 2.409	2.002	1.499	1.275 1.298	1.060	0.873	0.775	0.645					
170 175	3.188 3.229	2.441	2.002	1.520	1.322	1.108	0.896	0.796						
180	3.269	2.441	2.030	1.563	1.346	1.132	0.919	0.818 0.839	0.684					
185			2.105	1.584					0.703					
190	3.310 3.350	2.503 2.534	2.105	1.606	1.370 1.393	1.156 1.180	0.965 0.988	0.861 0.882	0.722					
195	3.391	2.565	2.140	1.627	1.417	1.204	1.011	0.862	0.741					
200	3.431	2.597	2.173	1.649	1.441	1.204	1.011	0.904	0.781					
205	3.471	2.628	2.244	1.670	1.465	1.251	1.054	0.926	0.780					
210	3.512	2.659	2.279	1.701	1.488	1.275	1.037	0.969	0.733					
215	3.552	2.690	2.313	1.746	1.512	1.273	1.103	0.990	0.838					
220	3.593	2.722	2.348	1.790	1.536	1.323	1.126	1.012	0.857					
225	3.633	2.753	2.382	1.835	1.560	1.347	1.149	1.033	0.877					
230	3.674	2.784	2.417	1.880	1.583	1.371	1.172	1.055	0.896					
235	3.714	2.836	2.452	1.925	1.607	1.395	1.195	1.076	0.915					
240	3.755	2.889	2.486	1.969	1.631	1.419	1.218	1.098	0.934					
245	3.795	2.941	2.521	2.014	1.655	1.443	1.241	1.119	0.954					
250	3.835	2.993	2.555	2.059	1.678	1.467	1.264	1.141	0.973					
255	3.876	3.045	2.590	2.104	1.721	1.491	1.287	1.162	0.992					
260	3.962	3.098	2.625	2.148	1.768	1.515	1.310	1.184	1.012					
265	4.078	3.150	2.659	2.193	1.815	1.539	1.333	1.205	1.031					
270	4.194	3.202	2.694	2.238	1.862	1.563	1.356	1.227	1.050					
275	4.311	3.254	2.729	2.283	1.909	1.587	1.379	1.248	1.069					
280	4.427	3.307	2.763	2.327	1.956	1.611	1.402	1.270	1.089					
285	4.543	3.359	2.812	2.372	2.003	1.635	1.425	1.291	1.108					
290	4.659	3.411	2.883	2.417	2.050	1.659	1.448	1.313	1.127					
295	4.776	3.463	2.954	2.462	2.097	1.683	1.471	1.334	1.147					
300	4.892	3.516	3.025	2.507	2.144	1.731	1.494	1.356	1.166					
305	5.008	3.568	3.097	2.551	2.191	1.779	1.517	1.377	1.185					
310	5.125	3.620	3.168	2.596	2.238	1.827	1.540	1.399	1.205					
315	5.241	3.672	3.239	2.641	2.285	1.874	1.563	1.420	1.224					
320	5.357	3.725	3.310	2.686	2.332	1.922	1.586	1.442	1.243					
325	5.473	3.777	3.381	2.730	2.379	1.970	1.609	1.464	1.262					
330	-	3.829	3.452	2.775	2.426	2.018	1.632	1.485	1.282					
335	-	3.882	3.523	2.860	2.473	2.066	1.655	1.507	1.301					
340	-	4.028	3.594	2.956	2.521	2.114	1.678	1.528	1.320					
345	-	4.197	3.665	3.051	2.568	2.162	1.722	1.550	1.340					
350	-	4.366	3.736	3.147	2.615	2.210	1.770	1.571	1.359					
355	-	4.536	3.807	3.242	2.662	2.257	1.818	1.593	1.378					
360	-	4.705	3.878	3.338	2.709	2.305	1.867	1.614	1.397					

Table applies to I-section columns with protection to four sides. Thickness is intumescent only. Table also applies to I-section beams protected on four sides up to a limiting nominal protection thickness of 3.992mm.

Page 15 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

Section actor up to			Thickne	ss (mm) Req	uired for a De	sign Temper	ature of		
m-1	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C
85	3.102	2.658	2.044	1.585	1.321	1.069	0.853	0.668	0.501
90	3.180	2.658	2.086	1.620	1.342	1.091	0.876	0.692	0.523
95	3.257	2.693	2.128	1.655	1.363	1.113	0.899	0.716	0.546
100	3.334	2.751	2.170	1.690	1.384	1.135	0.922	0.740	0.569
105	3.412	2.810	2.212	1.725	1.405	1.157	0.945	0.764	0.591
110	3.489	2.868	2.254	1.760	1.425	1.179	0.968	0.787	0.614
115	3.567	2.926	2.296	1.794	1.446	1.201	0.991	0.811	0.636
120	3.644	2.984	2.338	1.829	1.467	1.223	1.014	0.835	0.659
125	3.722	3.042	2.380	1.864	1.488	1.246	1.037	0.859	0.682
130	3.799	3.101	2.422	1.899	1.508	1.268	1.060	0.883	0.704
135	3.877	3.159	2.464	1.934	1.529	1.290	1.083	0.907	0.727
140	4.074	3.217	2.506	1.969	1.550	1.312	1.107	0.930	0.750
145	4.303	3.275	2.549	2.004	1.571	1.334	1.130	0.954	0.772
150	4.531	3.333	2.591	2.038	1.592	1.356	1.153	0.978	0.795
155	4.759	3.392	2.633	2.073	1.612	1.378	1.176	1.002	0.818
160	4.987	3.450	2.675	2.108	1.633	1.400	1.199	1.026	0.840
165	5.215	3.508	2.717	2.143	1.654	1.422	1.222	1.049	0.863
170	5.443	3.566	2.759	2.178	1.675	1.444	1.245	1.073	0.886
175	-	3.624	2.804	2.213	1.711	1.466	1.268	1.097	0.908
180	-	3.683	2.853	2.247	1.758	1.489	1.291	1.121	0.931
185	-	3.741	2.903	2.282	1.804	1.511	1.314	1.145	0.954
190	-	3.799	2.952	2.317	1.851	1.533	1.337	1.169	0.976
195	-	3.857	3.002	2.352	1.898	1.555	1.360	1.192	0.999
200	-	3.919	3.051	2.387	1.944	1.577	1.383	1.216	1.022
205	-	3.985	3.101	2.422	1.991	1.599	1.406	1.240	1.044
210	-	4.052	3.150	2.456	2.038	1.621	1.429	1.264	1.067
215		4.119	3.200	2.491	2.084	1.643	1.452	1.288	1.090
220	-	4.185	3.249	2.526	2.131	1.665	1.475	1.311	1.112
225	-	4.252	3.298	2.561	2.178	1.693	1.499	1.335	1.135
230		4.318	3.348	2.596	2.224	1.741	1.522	1.359	1.157
235	-	4.385	3.397	2.631	2.271	1.790	1.545	1.383	1.180
240		4.452	3.447	2.666	2.317	1.839	1.568	1.407	1.203
245	-	4.518	3.496	2.700	2.364	1.888	1.591	1.431	1.225
250	-	4.585	3.546	2.735	2.411	1.936	1.614	1.454	1.248
255		4.652	3.595	2.770	2.457	1.985	1.637	1.478	1.271
260	-	4.718	3.645	2.838	2.504	2.034	1.660	1.502	1.293
265		4.716	3.694	2.927	2.551	2.082	1.683	1.526	1.316
270		4.851	3.744	3.016	2.597	2.131	1.735	1.550	1.339
275		4.918	3.793	3.106	2.644	2.180	1.787	1.573	1.361
280	<u> </u>	4.916	3.843	3.106	2.691	2.100	1.839	1.573	1.384
285	<u> </u>	5.051	3.892	3.195	2.737	2.229	1.891	1.621	1.407
290		5.051	3.988	3.264	2.784	2.326	1.943	1.645	1.407
290	<u> </u>		4.083	3.374	2.784	2.326	1.943	1.669	1.429
300	-	5.185 5.251		3.463		2.375	1.995 2.047		1.452
			4.179		2.972			1.703	
305		5.318	4.275	3.642	3.066	2.472	2.098	1.754	1.497
310	-	5.384	4.370	3.731	3.160	2.521	2.150	1.805	1.520
315		5.451	4.466	3.821	3.253	2.570	2.202	1.856	1.543
320	-	5.518	4.562	3.911	3.347	2.618	2.254	1.907	1.565
325	-	-	4.657	4.007	3.441	2.667	2.306	1.958	1.588
330	-	-	4.753	4.102	3.535	2.716	2.358	2.009	1.611
335	-	-	4.848	4.198	3.629	2.765	2.410	2.060	1.633
340	-	-	4.944	4.294	3.723	2.865	2.462	2.111	1.656
345	-	-	5.040	4.389	3.817	3.000	2.514	2.162	1.678
350	-	-	5.135	4.485	3.910	3.135	2.566	2.213	1.722
355	-	-	5.231	4.581	4.001	3.270	2.618	2.264	1.771
360	-	-	5.327	4.676	4.093	3.406	2.670	2.315	1.821

Table applies to I-section columns with protection to four sides. Thickness is intumescent only. Table also applies to I-section beams protected on four sides up to a limiting nominal protection thickness of 3.992mm.

Page 16 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

J									
Section Factor up to			Thickne	ess (mm) Req	uired for a De	sign Temper	ature of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C
85	3.892	3.128	2.670	2.210	1.700	1.452	1.222	1.017	0.806
90	3.892	3.224	2.741	2.258	1.741	1.477	1.241	1.039	0.829
95	-	3.319	2.812	2.307	1.782	1.502	1.260	1.061	0.852
100	-	3.415	2.883	2.356	1.824	1.527	1.279	1.083	0.875
105	-	3.510	2.954	2.404	1.865	1.552	1.298	1.105	0.898
110	-	3.606	3.025	2.453	1.907	1.577	1.318	1.128	0.920
115		3.701	3.097	2.502	1.948	1.603	1.337	1.150	0.943
120	-	3.797	3.168	2.550	1.989	1.628	1.356	1.172	0.966
125	-	3.892	3.239	2.599	2.031	1.653	1.375	1.194	0.989
130 135	-	4.129	3.310	2.648 2.696	2.072	1.678	1.395 1.414	1.217	1.012
140		4.366 4.604	3.381 3.452	2.696	2.113 2.155	1.717 1.759	1.414	1.239 1.261	1.035 1.057
145		4.841	3.523	2.743	2.196	1.802	1.452	1.283	1.037
150		5.078	3.594	2.842	2.238	1.844	1.472	1.305	1.103
155	-	5.315	3.665	2.891	2.279	1.886	1.472	1.328	1.126
160	-	5.552	3.736	2.940	2.320	1.929	1.510	1.350	1.149
165	_	-	3.807	2.988	2.362	1.971	1.529	1.372	1.172
170		-	3.878	3.037	2.403	2.013	1.548	1.394	1.194
175	-	-	3.945	3.085	2.445	2.056	1.568	1.416	1.217
180	-	-	4.012	3.134	2.486	2.098	1.587	1.439	1.240
185	-	-	4.079	3.182	2.527	2.140	1.606	1.461	1.263
190	-	-	4.145	3.231	2.569	2.183	1.625	1.483	1.286
195	-	-	4.212	3.280	2.610	2.225	1.645	1.505	1.309
200	-	-	4.278	3.328	2.652	2.267	1.664	1.528	1.331
205	-	-	4.345	3.377	2.693	2.310	1.683	1.550	1.354
210	-	-	4.412	3.425	2.734	2.352	1.739	1.572	1.377
215		-	4.478	3.474	2.776	2.394	1.795	1.594	1.400
220	-	-	4.545	3.523	2.845	2.437	1.852	1.616	1.423
225	-	-	4.612	3.571	2.921	2.479	1.908	1.639	1.446
230	-	-	4.678	3.620	2.996	2.521	1.964	1.661	1.468
235	-	-	4.745	3.668	3.072	2.564	2.020	1.683	1.491
240	-	-	4.811	3.717	3.148	2.606	2.076	1.735	1.514
245	-	-	4.878	3.766	3.224	2.648	2.132	1.787	1.537
250	-	-	4.945	3.814	3.300	2.691	2.189	1.839	1.560
255	-	-	5.011	3.863	3.376	2.733	2.245	1.891	1.583
260	<u> </u>	-	5.078	3.930 4.026	3.452 3.528	2.776 2.859	2.301	1.943 1.995	1.605 1.628
265 270	<u> </u>	-	5.145 5.211	4.026	3.528	2.859	2.357 2.413	2.047	1.628
275		-	5.278	4.122	3.680	3.047	2.413	2.047	1.674
280		-	5.345	4.313	3.755	3.141	2.526	2.096	1.715
285		-	5.411	4.408	3.831	3.235	2.582	2.130	1.768
290		-	5.478	4.504	3.911	3.329	2.638	2.254	1.821
295	-	-	5.544	4.600	4.003	3.423	2.694	2.306	1.874
300	-	-	-	4.695	4.096	3.516	2.750	2.358	1.926
305	-	-	-	4.791	4.189	3.610	2.833	2.410	1.979
310		-	-	4.887	4.281	3.704	2.956	2.462	2.032
315	-	-	-	4.982	4.374	3.798	3.079	2.514	2.085
320	-	-	-	5.078	4.466	3.892	3.203	2.566	2.138
325	-	-	-	5.174	4.559	3.993	3.326	2.618	2.191
330	-	-	-	5.269	4.652	4.093	3.449	2.670	2.244
335	-	-	-	5.365	4.744	4.194	3.572	2.722	2.297
340	-	-	-	5.461	4.837	4.294	3.695	2.774	2.350
345	-	-	-	5.556	4.930	4.395	3.818	2.927	2.403
350	-	-	-	-	5.022	4.495	3.928	3.106	2.456
355		-	-	-	5.115	4.596	4.020	3.284	2.509
360	-	-	-	-	5.208	4.696	4.111	3.463	2.562

Table applies to I-section columns with protection to four sides. Thickness is intumescent only. Table also applies to I-section beams protected on four sides up to a limiting nominal protection thickness of 3.992mm.

Page 17 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

Section Factor up to			Thickne	ess (mm) Req	uired for a De	esign Temper	ature of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	550°C	600°C	650°C	700°C	750°C
85	-	3.892	3.212	2.800	2.362	1.795	1.516	1.371	1.139
90	-	3.892	3.312	2.879	2.419	1.838	1.558	1.388	1.158
95	-	-	3.412	2.958	2.476	1.881	1.600	1.405	1.178
100	-	-	3.512	3.037	2.533	1.924	1.641	1.422	1.198
105	-	-	3.612	3.116	2.590	1.967	1.683	1.439	1.217
110	-	-	3.712	3.196	2.647	2.010	1.725	1.456	1.237
115	-	-	3.812	3.275	2.704	2.053	1.766	1.473	1.256
120	-	-	3.912	3.354	2.761	2.096	1.808	1.490	1.276
125	-	-	4.012	3.433	2.818	2.139	1.850	1.507	1.295
130	-	-	4.112	3.512	2.874	2.182	1.892	1.524	1.315
135	-	-	4.212	3.591	2.931	2.225	1.933	1.541	1.335
140	-	-	-	3.670	2.988	2.268	1.975	1.558	1.354
145	-	-	-	3.750	3.044	2.311	2.017	1.575	1.374
150	-	-	-	3.829	3.101	2.354	2.058	1.591	1.393
155	-	-	-	3.916	3.157	2.397	2.100	1.608	1.413
160	-	-	-	4.037	3.214	2.440	2.142	1.625	1.432
165	-	-	-	4.158	3.270	2.483	2.183	1.642	1.452
170	-	-	-	4.279	3.327	2.526	2.225	1.659	1.472
175	-	-	-	4.400	3.383	2.569	2.267	1.676	1.491
180	-	-	-	4.521	3.440	2.612	2.309	1.721	1.511
185	-	-	-	4.642	3.496	2.655	2.350	1.784	1.530
190	-	-	-	4.763	3.553	2.698	2.392	1.848	1.550
195	-	-	-	4.884	3.609	2.741	2.434	1.911	1.569
200	-	-	-	5.005	3.666	2.784	2.475	1.974	1.589
205	-	-	-	5.126	3.722	2.863	2.517	2.037	1.609
210	-	-	-	5.247	3.779	2.942	2.559	2.101	1.628
215	-	-	-	5.368	3.835	3.021	2.601	2.164	1.648
220	-	-	-	5.489	3.892	3.101	2.642	2.227	1.667
225		-	-	-	3.994	3.180	2.684	2.290	1.694
230	-	-	-	-	4.096	3.259	2.726	2.354	1.750
235 240	<del></del>	-	-	-	4.199 4.301	3.338	2.767	2.417 2.480	1.807
245		-	-	-	4.403	3.417 3.496	2.838 2.929	2.460	1.863 1.919
250	<u> </u>	-	-	-	4.403	3.496	3.020	2.544	1.975
255		-	-	-	4.608	3.655	3.020	2.670	2.031
260		-	_	-	4.710	3.734	3.202	2.733	2.031
265	<u> </u>	-	-	-	4.710	3.813	3.293	2.733	2.067
270			-	-	4.914	3.892	3.383	2.903	2.144
275		-	_	-	5.017	3.989	3.474	3.002	2.256
280	-	-	-	-	5.119	4.086	3.565	3.101	2.312
285		-	_	-	5.221	4.184	3.656	3.200	2.368
290		-	_	_	5.323	4.281	3.747	3.298	2.424
295		-	_	-	5.426	4.201	3.838	3.397	2.424
300		-	-	-	5.528	4.475	3.932	3.496	2.537
305		-	-	-	-	4.572	4.033	3.595	2.593
310	-	-	_	-	-	4.670	4.133	3.694	2.649
315	-	-	-	-	-	4.767	4.234	3.793	2.705
320	-	-	-	-	-	4.864	4.334	3.892	2.762
325	-	-	_	-	-	4.961	4.435	3.988	2.929
330		-	-	-	-	5.059	4.535	4.083	3.169
335	-	-	-	-	-	5.156	4.636	4.179	3.410
340	-	-	_	-	-	5.253	4.736	4.275	3.651
345	-	-	-	-	-	5.350	4.837	4.370	3.892
350	-	-	-	-	-	5.447	4.937	4.466	3.977
355	-	-	_	-	-	5.545	5.038	4.562	4.061
360	_	-	_	_	-	-	5.138	4.657	4.146

Table applies to I-section columns with protection to four sides. Thickness is intumescent only. Table also applies to I-section beams protected on four sides up to a limiting nominal protection thickness of 3.992mm.

Page 18 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

Section		Table 17: Circular and Rectangular Hollow Section Columns 15 minutes  Thickness (mm) Required for a Design Temperature of											
actor up to				,									
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
40	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
45	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
50	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
55 60	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781			
65	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
70	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
75	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
80	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
85	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
90	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
95	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
100	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
105	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
110	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
115	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
120	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
125	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
130	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
135	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
140	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
145	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
150	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
155	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
160	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
165 170	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781			
175	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781 1.781			
180	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
185	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
190	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
195	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
200	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
205	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
210	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
215	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
220	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
225	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
230	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
235	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
240	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
245	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
250	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
255	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
260	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
265	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
270	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
275	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
280 285	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
285	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781	1.781 1.781	1.781 1.781			
290	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781 1.781	1.781	1.781			
300	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
305	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
310	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
315	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			

Tabulated values continued overleaf

Page 19 of 34 Signed F/057

the ful ligge





#### **AVIKOTE WB1200G**

		Table 17	: Circular and	Rectangular	Hollow Section	n Columns 1	5 minutes (co	ntinued)					
Section Factor up to	Thickness (mm) Required for a Design Temperature of												
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
320	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
325	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
330	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
335	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
340	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
345	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
350	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
355	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
360	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
365	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
370	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
375	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
380	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
385	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
390	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
395	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
400	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
405	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
410	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
415	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
420	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
425	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
430	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
435	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

Page 20 of 34 Signed E/057

De fol bag-





#### **AVIKOTE WB1200G**

		ıa	ore 10. CII CUI	ui aiiu Necidii	guiai i TUIIUW	Section Colur	iiio JV IIIIIUU			
Section Factor up to			Т	hickness (mr	n) Required f	or a Design T	emperature (	of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
40	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
45	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
50	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
55	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
60	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
65 70	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
75	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
80	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
85	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
90	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
95	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
100	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
105	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
110	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
115	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
120	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
125	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
130	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
135	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
140	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
145	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
150	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
155	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
160	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
165	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
170 175	1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
180	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
185	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
190	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
195	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
200	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
205	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
210	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
215	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
220	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
225	1.806	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
230	1.843	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
235	1.880	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
240	1.917	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
245	1.954	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
250	1.991	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
255	2.028	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
260	2.064	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
265	2.101	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
270	2.138	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
275	2.175	1.811	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
280 285	2.212	1.852 1.892	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
290	2.249	1.892	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
290	2.286	1.933	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
300	2.359	2.014	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
305	2.359	2.014	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
310	2.433	2.095	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
315	2.470	2.136	1.790	1.781	1.781	1.781	1.781	1.781	1.781	1.781

Tabulated values continued overleaf

Page 21 of 34 Signed E/057

top for lagg-





#### **AVIKOTE WB1200G**

Table 18: Circular and Rectangular Hollow Section Columns 30 minutes (continued)														
Section Factor up to		Thickness (mm) Required for a Design Temperature of												
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C				
320	2.507	2.177	1.834	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
325	2.544	2.217	1.877	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
330	2.581	2.258	1.920	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
335	2.618	2.298	1.963	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
340	2.654	2.339	2.007	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
345	2.691	2.380	2.050	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
350	2.728	2.420	2.093	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
355	2.765	2.461	2.136	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
360	2.802	2.501	2.180	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
365	2.839	2.542	2.223	1.781	1.781	1.781	1.781	1.781	1.781	1.781				
370	2.876	2.582	2.266	1.801	1.781	1.781	1.781	1.781	1.781	1.781				
375	2.913	2.623	2.309	1.846	1.781	1.781	1.781	1.781	1.781	1.781				
380	2.949	2.664	2.353	1.890	1.781	1.781	1.781	1.781	1.781	1.781				
385	2.986	2.704	2.396	1.935	1.781	1.781	1.781	1.781	1.781	1.781				
390	3.023	2.745	2.439	1.980	1.781	1.781	1.781	1.781	1.781	1.781				
395	3.060	2.785	2.482	2.025	1.781	1.781	1.781	1.781	1.781	1.781				
400	3.097	2.826	2.526	2.070	1.806	1.781	1.781	1.781	1.781	1.781				
405	3.134	2.867	2.569	2.115	1.854	1.781	1.781	1.781	1.781	1.781				
410	3.171	2.907	2.612	2.159	1.902	1.781	1.781	1.781	1.781	1.781				
415	3.208	2.948	2.655	2.204	1.950	1.781	1.781	1.781	1.781	1.781				
420	3.244	2.988	2.699	2.249	1.998	1.781	1.781	1.781	1.781	1.781				
425	3.281	3.029	2.742	2.294	2.046	1.781	1.781	1.781	1.781	1.781				
430	3.318	3.069	2.785	2.339	2.094	1.802	1.781	1.781	1.781	1.781				
435	3.355	3.110	2.828	2.384	2.142	1.849	1.781	1.781	1.781	1.781				

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

Page 22 of 34 Signed E/057

the ful agg





#### **AVIKOTE WB1200G**

1		ı a	ble 19. Circui	ai ailu Nectaii	guiai Hollow	Section Colur	11115 45 111111111			
Section Factor up to			Т	hickness (m	n) Required f	or a Design T	emperature (	of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
40	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
45	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
50	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
55	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
60 65	1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
70	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
75	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
80	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
85	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
90	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
95	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
100	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
105	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
110	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
115	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
120	1.868	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
125	1.961	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
130	2.054	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
135	2.147	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
140	2.240	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
145 150	2.333 2.426	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
155	2.520	1.820	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
160	2.613	1.947	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
165	2.706	2.074	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
170	2.799	2.202	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
175	2.892	2.329	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
180	2.985	2.457	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
185	3.078	2.584	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
190	3.172	2.712	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
195	3.265	2.839	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
200	3.358	2.967	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
205	3.451	3.094	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
210	3.488	3.222	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
215	3.525	3.349	1.808	1.781	1.781	1.781	1.781	1.781	1.781	1.781
220	3.562	3.458	1.966	1.781	1.781	1.781	1.781	1.781	1.781	1.781
225	3.599	3.491	2.124	1.781	1.781	1.781	1.781	1.781	1.781	1.781
230 235	3.636	3.524 3.557	2.282 2.440	1.781 1.781	1.781 1.781	1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781
240	3.673 3.710	3.557	2.440	1.781	1.781	1.781 1.781	1.781	1.781	1.781	1.781 1.781
245	3.747	3.624	2.756	1.832	1.781	1.781	1.781	1.781	1.781	1.781
250	3.784	3.657	2.914	1.936	1.781	1.781	1.781	1.781	1.781	1.781
255	3.821	3.691	3.072	2.040	1.781	1.781	1.781	1.781	1.781	1.781
260	3.858	3.724	3.230	2.143	1.816	1.781	1.781	1.781	1.781	1.781
265	3.895	3.757	3.388	2.247	1.917	1.781	1.781	1.781	1.781	1.781
270	3.932	3.790	3.472	2.351	2.018	1.781	1.781	1.781	1.781	1.781
275	3.969	3.824	3.507	2.455	2.119	1.818	1.781	1.781	1.781	1.781
280	4.006	3.857	3.542	2.558	2.220	1.900	1.781	1.781	1.781	1.781
285	4.043	3.890	3.577	2.662	2.321	1.982	1.781	1.781	1.781	1.781
290	4.080	3.923	3.612	2.766	2.422	2.063	1.781	1.781	1.781	1.781
295	4.117	3.957	3.647	2.870	2.523	2.145	1.781	1.781	1.781	1.781
300	4.154	3.990	3.682	2.974	2.624	2.227	1.781	1.781	1.781	1.781
305	4.192	4.023	3.717	3.077	2.725	2.308	1.781	1.781	1.781	1.781
310 315	4.229 4.266	4.057 4.090	3.752 3.787	3.181 3.285	2.825 2.926	2.390 2.471	1.781 1.801	1.781	1.781	1.781

Tabulated values continued overleaf

Page 23 of 34 Signed E/057

Al logg-





#### **AVIKOTE WB1200G**

		Table 19	: Circular and	Rectangular	Hollow Section	n Columns 4	5 minutes (co	ntinued)					
Section Factor up to	Thickness (mm) Required for a Design Temperature of												
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
320	4.303	4.123	3.823	3.389	3.027	2.553	1.877	1.781	1.781	1.781			
325	4.340	4.156	3.858	3.466	3.128	2.635	1.953	1.781	1.781	1.781			
330	4.377	4.190	3.893	3.502	3.229	2.716	2.028	1.781	1.781	1.781			
335	4.414	4.223	3.928	3.539	3.330	2.798	2.104	1.781	1.781	1.781			
340	4.451	4.256	3.963	3.575	3.431	2.880	2.180	1.781	1.781	1.781			
345	4.488	4.289	3.998	3.611	3.480	2.961	2.255	1.781	1.781	1.781			
350	4.525	4.323	4.033	3.648	3.516	3.043	2.331	1.781	1.781	1.781			
355	4.562	4.356	4.068	3.684	3.552	3.124	2.407	1.781	1.781	1.781			
360	4.599	4.389	4.103	3.721	3.588	3.206	2.482	1.781	1.781	1.781			
365	4.636	4.423	4.138	3.757	3.624	3.288	2.558	1.781	1.781	1.781			
370	4.673	4.456	4.173	3.794	3.660	3.369	2.634	1.781	1.781	1.781			
375	4.710	4.489	4.208	3.830	3.696	3.451	2.709	1.781	1.781	1.781			
380	4.747	4.522	4.243	3.867	3.733	3.490	2.785	1.853	1.781	1.781			
385	4.784	4.556	4.278	3.903	3.769	3.528	2.861	1.933	1.781	1.781			
390	4.821	4.589	4.313	3.940	3.805	3.567	2.936	2.014	1.781	1.781			
395	4.858	4.622	4.348	3.976	3.841	3.605	3.012	2.095	1.781	1.781			
400	4.895	4.655	4.383	4.013	3.877	3.644	3.088	2.176	1.781	1.781			
405	4.950	4.689	4.418	4.049	3.913	3.683	3.163	2.256	1.781	1.781			
410	5.005	4.722	4.453	4.085	3.949	3.721	3.239	2.337	1.781	1.781			
415	5.060	4.755	4.488	4.122	3.985	3.760	3.315	2.418	1.781	1.781			
420	5.115	4.789	4.523	4.158	4.021	3.798	3.390	2.498	1.781	1.781			
425	5.169	4.822	4.559	4.195	4.057	3.837	3.458	2.579	1.781	1.781			
430	5.224	4.855	4.594	4.231	4.094	3.876	3.495	2.660	1.781	1.781			
435	5.279	4.888	4.629	4.268	4.130	3.914	3.532	2.741	1.781	1.781			

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

Page 24 of 34 Signed E/057

Al ligge





#### **AVIKOTE WB1200G**

		ıa	wie zu. Un culi	ai aiiu Necidii	guiai i TUIIUW	Section Colur	ia uv iiililut			
Section Factor up to			Т	hickness (mr	m) Required f	or a Design T	emperature o	of		
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
40	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
45	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
50	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
55	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
60	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
65 70	1.781 1.832	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
75	1.032	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
80	2.016	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
85	2.108	1.783	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
90	2.200	1.866	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
95	2.292	1.948	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
100	2.384	2.031	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
105	2.476	2.114	1.823	1.781	1.781	1.781	1.781	1.781	1.781	1.781
110	2.568	2.196	1.910	1.781	1.781	1.781	1.781	1.781	1.781	1.781
115	2.660	2.279	1.998	1.781	1.781	1.781	1.781	1.781	1.781	1.781
120	2.752	2.361	2.086	1.798	1.781	1.781	1.781	1.781	1.781	1.781
125	2.844	2.444	2.173	1.889	1.781	1.781	1.781	1.781	1.781	1.781
130	2.936	2.526	2.261	1.980	1.781	1.781	1.781	1.781	1.781	1.781
135	3.028	2.609	2.348	2.071	1.781	1.781	1.781	1.781	1.781	1.781
140	3.120	2.691	2.436	2.161	1.827	1.781	1.781	1.781	1.781	1.781
145	3.212	2.774	2.523	2.252	1.934	1.781	1.781	1.781	1.781	1.781
150	3.304	2.857	2.611	2.343	2.041	1.781	1.781	1.781	1.781	1.781
155	3.396	2.939	2.698	2.434	2.148	1.781	1.781	1.781	1.781	1.781
160	3.512	3.022	2.786	2.525	2.254	1.781	1.781	1.781	1.781	1.781
165	3.666	3.104	2.873	2.616	2.361	1.781	1.781	1.781	1.781	1.781
170	3.820	3.187	2.961	2.706	2.468	1.781	1.781	1.781	1.781	1.781
175 180	3.973 4.127	3.269 3.352	3.048	2.797	2.575 2.682	1.872	1.781	1.781	1.781	1.781
185	4.127	3.434	3.136 3.223	2.888 2.979	2.789	2.030 2.188	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
190	4.434	3.650	3.311	3.070	2.895	2.345	1.781	1.781	1.781	1.781
195	4.588	3.899	3.398	3.160	3.002	2.503	1.781	1.781	1.781	1.781
200	4.741	4.148	3.503	3.251	3.109	2.661	1.781	1.781	1.781	1.781
205	4.895	4.397	3.632	3.342	3.216	2.819	1.781	1.781	1.781	1.781
210	4.933	4.646	3.760	3.433	3.323	2.977	1.781	1.781	1.781	1.781
215	4.970	4.895	3.889	3.493	3.430	3.135	1.781	1.781	1.781	1.781
220	5.008	4.928	4.018	3.544	3.483	3.293	1.781	1.781	1.781	1.781
225	5.046	4.962	4.147	3.596	3.522	3.451	1.781	1.781	1.781	1.781
230	5.083	4.995	4.276	3.648	3.562	3.490	1.781	1.781	1.781	1.781
235	5.121	5.028	4.405	3.700	3.602	3.528	1.901	1.781	1.781	1.781
240	5.159	5.061	4.534	3.752	3.641	3.567	2.143	1.781	1.781	1.781
245	5.196	5.095	4.663	3.804	3.681	3.605	2.385	1.781	1.781	1.781
250	5.234	5.128	4.792	3.856	3.721	3.644	2.628	1.781	1.781	1.781
255	5.271	5.161	4.902	3.908	3.760	3.683	2.870	1.781	1.781	1.781
260	5.309	5.195	4.936	3.960	3.800	3.721	3.112	1.781	1.781	1.781
265	5.347	5.228	4.970	4.012	3.840	3.760	3.354	1.781	1.781	1.781
270	5.384	5.261	5.004	4.064	3.879	3.798	3.475	1.781	1.781	1.781
275	5.422	5.294	5.037	4.116	3.919	3.837	3.515	1.919	1.781	1.781
280	5.460	5.328	5.071	4.168	3.959	3.876	3.555	2.116	1.781	1.781
285	5.497	5.361	5.105	4.220	3.998	3.914	3.595	2.312	1.781	1.781
290	5.535	5.394	5.139	4.272	4.038	3.953	3.634	2.509	1.781	1.781
295	5.573	5.428	5.173	4.324	4.078	3.992	3.674	2.705	1.781	1.781
300 305	5.610 5.648	5.461 5.494	5.207 5.241	4.376 4.428	4.117 4.157	4.030 4.069	3.714 3.754	2.901 3.098	1.781 1.781	1.781 1.781
310	5.686	5.494	5.241	4.428	4.157	4.069	3.754	3.098	1.781	1.781
315	5.723	5.561	5.275	4.479	4.197	4.107	3.834	3.459	1.781	1.781

Tabulated values continued overleaf

Page 25 of 34 Signed E/057

top for lagg-





#### **AVIKOTE WB1200G**

		Table 20	: Circular and	Rectangular	Hollow Section	on Columns 6	0 minutes (co	ntinued)					
Section Factor up to	Thickness (mm) Required for a Design Temperature of												
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
320	5.761	5.594	5.343	4.583	4.276	4.185	3.874	3.499	1.781	1.781			
325	5.798	5.627	5.377	4.635	4.316	4.223	3.914	3.538	1.855	1.781			
330	5.836	5.661	5.411	4.687	4.355	4.262	3.954	3.578	1.974	1.781			
335	5.874	5.694	5.444	4.739	4.395	4.300	3.993	3.618	2.093	1.781			
340	5.911	5.727	5.478	4.791	4.435	4.339	4.033	3.657	2.212	1.781			
345	5.949	5.760	5.512	4.843	4.474	4.378	4.073	3.697	2.331	1.781			
350	5.987	5.794	5.546	4.895	4.514	4.416	4.113	3.737	2.451	1.781			
355	6.024	5.827	5.580	4.945	4.554	4.455	4.153	3.776	2.570	1.781			
360	6.062	5.860	5.614	4.994	4.594	4.493	4.193	3.816	2.689	1.781			
365	6.100	5.894	5.648	5.044	4.633	4.532	4.233	3.856	2.808	1.800			
370	6.137	5.927	5.682	5.093	4.673	4.571	4.273	3.895	2.927	1.882			
375	6.175	5.960	5.716	5.143	4.713	4.609	4.313	3.935	3.046	1.965			
380	6.213	5.993	5.750	5.193	4.752	4.648	4.353	3.975	3.165	2.048			
385	6.250	6.027	5.784	5.242	4.792	4.687	4.392	4.014	3.284	2.130			
390	6.288	6.060	5.817	5.292	4.832	4.725	4.432	4.054	3.403	2.213			
395	6.325	6.093	5.851	5.341	4.871	4.764	4.472	4.094	3.478	2.295			
400	6.480	6.127	5.885	5.391	4.919	4.802	4.512	4.133	3.524	2.378			
405	6.663	6.160	5.919	5.440	4.980	4.841	4.552	4.173	3.569	2.460			
410	6.847	6.193	5.953	5.490	5.040	4.880	4.592	4.213	3.614	2.543			
415	7.030	6.226	5.987	5.540	5.100	4.929	4.632	4.252	3.660	2.625			
420	7.214	6.260	6.021	5.589	5.161	4.985	4.672	4.292	3.705	2.708			
425	7.397	6.293	6.055	5.639	5.221	5.041	4.712	4.332	3.751	2.791			
430	7.581	6.326	6.089	5.688	5.282	5.097	4.751	4.371	3.796	2.873			
435	7.764	6.483	6.123	5.738	5.342	5.153	4.791	4.411	3.842	2.956			

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

Page 26 of 34 Signed E/057

De fol bag-





#### **AVIKOTE WB1200G**

04:	Section Thickness (mm) Required for a Design Temperature of												
Section Factor up to m <sup>-1</sup>				hickness (m									
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
40	1.894	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
45	2.024	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
50	2.154	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
55	2.283	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
60	2.413	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
65	2.543	1.845	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
70 75	2.673	1.973 2.100	1.781 1.821	1.781	1.781 1.781	1.781 1.781	1.781	1.781 1.781	1.781 1.781	1.781			
80	2.802	2.100		1.781	1.781		1.781	1.781	1	1.781			
85	3.062	2.355	1.919 2.018	1.781 1.800	1.781	1.781 1.781	1.781 1.781	1.781	1.781 1.781	1.781 1.781			
90	3.192	2.482	2.016	1.882	1.781	1.781	1.781	1.781	1.781	1.781			
95	3.321	2.610	2.214	1.965	1.863	1.781	1.781	1.781	1.781	1.781			
100	3.451	2.737	2.312	2.048	1.947	1.827	1.781	1.781	1.781	1.781			
105	3.540	2.865	2.410	2.130	2.032	1.913	1.781	1.781	1.781	1.781			
110	3.629	2.992	2.509	2.213	2.116	1.998	1.781	1.781	1.781	1.781			
115	3.718	3.120	2.607	2.295	2.201	2.083	1.821	1.781	1.781	1.781			
120	3.808	3.247	2.705	2.378	2.285	2.169	1.909	1.781	1.781	1.781			
125	3.897	3.375	2.803	2.460	2.370	2.254	1.998	1.781	1.781	1.781			
130	3.986	3.497	2.901	2.543	2.454	2.340	2.087	1.781	1.781	1.781			
135	4.075	3.611	2.999	2.625	2.539	2.425	2.175	1.781	1.781	1.781			
140	4.164	3.726	3.098	2.708	2.623	2.511	2.264	1.781	1.781	1.781			
145	4.253	3.841	3.196	2.791	2.708	2.596	2.352	1.781	1.781	1.781			
150	4.342	3.955	3.294	2.873	2.792	2.682	2.441	1.781	1.781	1.781			
155	4.431	4.070	3.392	2.956	2.877	2.767	2.530	1.781	1.781	1.781			
160	4.521	4.184	3.518	3.038	2.961	2.853	2.618	1.781	1.781	1.781			
165	4.610	4.299	3.686	3.121	3.046	2.938	2.707	1.914	1.781	1.781			
170	4.699	4.414	3.854	3.203	3.130	3.024	2.795	2.054	1.781	1.781			
175	4.788	4.528	4.022	3.286	3.214	3.109	2.884	2.194	1.781	1.781			
180	4.877	4.643	4.190	3.368	3.299	3.195	2.973	2.333	1.781	1.781			
185	5.145	4.757	4.358	3.451	3.383	3.280	3.061	2.473	1.781	1.781			
190	5.458	4.872	4.526	3.729	3.509	3.366	3.150	2.613	1.781	1.781			
195	5.770	5.116	4.694	4.006	3.798	3.451	3.238	2.752	1.781	1.781			
200	6.083	5.393	4.861	4.284	4.086	3.740	3.327	2.892	1.781	1.781			
205	6.351	5.669	4.970	4.562	4.375	4.029	3.416	3.032	1.781	1.781			
210	6.438	5.946	5.063	4.839	4.664	4.317	3.512	3.172	1.781	1.781			
215	6.526	6.222	5.156	4.930	4.902	4.606	3.614	3.311	1.781	1.781			
220 225	6.614	6.369 6.429	5.250	4.974	4.939 4.976	4.895	3.715	3.451 3.502	1.781	1.781			
230	6.701 6.789	6.488	5.343 5.437	5.018 5.062	5.013	4.930 4.965	3.817	3.502	1.781 1.781	1.781 1.781			
235	6.877	6.548	5.437	5.062	5.050	5.000	3.919 4.020	3.553	1.781	1.781			
240	6.964	6.608	5.623	5.105	5.050	5.000	4.020	3.654	1.781	1.781			
245	7.052	6.668	5.717	5.149	5.067	5.035	4.122	3.705	1.781	1.781			
250	7.140	6.728	5.810	5.237	5.160	5.104	4.326	3.756	1.781	1.781			
255	7.140	6.787	5.903	5.281	5.100	5.139	4.427	3.807	2.361	1.781			
260	7.315	6.847	5.997	5.325	5.234	5.174	4.529	3.858	2.967	1.781			
265	7.403	6.907	6.090	5.368	5.271	5.209	4.631	3.909	3.460	1.781			
270	7.490	6.967	6.184	5.412	5.308	5.244	4.732	3.959	3.506	1.781			
275	7.578	7.026	6.277	5.456	5.345	5.279	4.834	4.010	3.552	1.808			
280	7.666	7.086	6.359	5.500	5.382	5.314	4.911	4.061	3.598	1.966			
285	7.753	7.146	6.425	5.544	5.419	5.349	4.952	4.112	3.644	2.124			
290	7.841	7.206	6.491	5.588	5.455	5.384	4.992	4.163	3.690	2.282			
295	7.929	7.265	6.557	5.632	5.492	5.419	5.032	4.214	3.736	2.440			
300	8.016	7.325	6.622	5.675	5.529	5.453	5.073	4.265	3.782	2.598			
305	8.104	7.385	6.688	5.719	5.566	5.488	5.113	4.315	3.828	2.756			
310	8.192	7.445	6.754	5.763	5.603	5.523	5.154	4.366	3.874	2.914			
315	8.279	7.505	6.820	5.807	5.640	5.558	5.194	4.417	3.920	3.072			

Tabulated values continued overleaf

Page 27 of 34 Signed F/057

the ful ligge





#### **AVIKOTE WB1200G**

		Table 21	: Circular and	Rectangular	Hollow Section	n Columns 7	5 minutes (co	ntinued)					
Section Factor up to	Thickness (mm) Required for a Design Temperature of												
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
320	8.367	7.564	6.885	5.851	5.677	5.593	5.234	4.468	3.966	3.230			
325	8.455	7.624	6.951	5.895	5.714	5.628	5.275	4.519	4.012	3.388			
330	8.542	7.684	7.017	5.938	5.750	5.663	5.315	4.570	4.058	3.480			
335	8.630	7.744	7.083	5.982	5.787	5.698	5.355	4.620	4.104	3.529			
340	-	7.803	7.148	6.026	5.824	5.733	5.396	4.671	4.150	3.577			
345	-	7.863	7.214	6.070	5.861	5.768	5.436	4.722	4.196	3.625			
350	-	7.923	7.280	6.114	5.898	5.802	5.477	4.773	4.242	3.674			
355	-	7.983	7.346	6.158	5.935	5.837	5.517	4.824	4.288	3.722			
360	-	8.043	7.411	6.201	5.972	5.872	5.557	4.875	4.334	3.771			
365	-	8.102	7.477	6.245	6.009	5.907	5.598	4.928	4.380	3.819			
370	-	8.162	7.543	6.289	6.045	5.942	5.638	4.982	4.426	3.868			
375	-	8.222	7.609	6.333	6.082	5.977	5.679	5.037	4.472	3.916			
380	-	8.282	7.674	6.508	6.119	6.012	5.719	5.091	4.518	3.965			
385	-	8.341	7.740	6.684	6.156	6.047	5.759	5.146	4.564	4.013			
390	-	8.401	7.806	6.859	6.193	6.082	5.800	5.200	4.610	4.062			
395	-	8.461	7.872	7.034	6.230	6.117	5.840	5.255	4.656	4.110			
400	-	8.521	7.937	7.210	6.267	6.152	5.881	5.309	4.702	4.158			
405	-	8.580	8.003	7.385	6.304	6.186	5.921	5.363	4.748	4.207			
410	-	8.640	8.069	7.560	6.405	6.221	5.961	5.418	4.794	4.255			
415	-	8.700	8.135	7.736	6.763	6.256	6.002	5.472	4.840	4.304			
420	-	-	8.200	7.911	7.122	6.291	6.042	5.527	4.886	4.352			
425	-	-	8.266	8.086	7.481	6.326	6.083	5.581	4.942	4.401			
430	-	-	8.332	8.262	7.839	6.620	6.123	5.636	5.000	4.449			
435	-	-	8.398	8.398	8.198	6.979	6.163	5.690	5.059	4.498			

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

Page 28 of 34 Signed E/057

Al light





#### **AVIKOTE WB1200G**

0										
Section Factor up to m <sup>-1</sup>						or a Design T				
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
40	1.790	1.790	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
45	2.050	2.050	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
50	2.309	2.305	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
55	2.569	2.445	1.781	1.781	1.781	1.781	1.781	1.781	1.781	1.781
60	2.828	2.585	1.804	1.781	1.781	1.781	1.781	1.781	1.781	1.781
65 70	3.088	2.725 2.864	1.966 2.127	1.781 1.820	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781
75	3.565	3.004	2.127	1.020	1.860	1.781	1.781	1.781	1.781	1.781
80	3.755	3.144	2.450	2.074	1.975	1.861	1.781	1.781	1.781	1.781
85	3.755	3.283	2.450	2.202	2.090	1.959	1.781	1.781	1.781	1.781
90	4.135	3.423	2.773	2.329	2.206	2.057	1.863	1.781	1.781	1.781
95	4.325	3.560	2.934	2.457	2.321	2.155	1.947	1.781	1.781	1.781
100	4.515	3.696	3.096	2.584	2.436	2.253	2.032	1.827	1.781	1.781
105	4.705	3.832	3.257	2.712	2.552	2.351	2.116	1.913	1.781	1.781
110	4.895	3.969	3.419	2.839	2.667	2.450	2.201	1.998	1.781	1.781
115	4.996	4.105	3.532	2.967	2.782	2.548	2.285	2.083	1.825	1.781
120	5.098	4.241	3.634	3.094	2.897	2.646	2.370	2.169	1.912	1.781
125	5.199	4.377	3.736	3.222	3.013	2.744	2.454	2.254	1.998	1.781
130	5.300	4.514	3.837	3.349	3.128	2.842	2.539	2.340	2.084	1.781
135	5.401	4.650	3.939	3.476	3.243	2.940	2.623	2.425	2.171	1.781
140	5.503	4.786	4.041	3.603	3.359	3.039	2.708	2.511	2.257	1.781
145	5.604	4.925	4.142	3.730	3.479	3.137	2.792	2.596	2.344	1.781
150	5.705	5.075	4.244	3.856	3.621	3.235	2.877	2.682	2.430	1.781
155	5.806	5.225	4.346	3.983	3.762	3.333	2.961	2.767	2.517	1.781
160	5.908	5.374	4.448	4.110	3.904	3.431	3.046	2.853	2.603	1.781
165	6.009	5.524	4.549	4.236	4.046	3.599	3.130	2.938	2.690	1.781
170	6.110	5.674	4.651	4.363	4.187	3.784	3.214	3.024	2.776	1.781
175	6.211	5.824	4.753	4.490	4.329	3.969	3.299	3.109	2.863	1.781
180	6.313	5.974	4.854	4.616	4.470	4.154	3.383	3.195	2.949	1.781
185	6.620	6.123	5.100	4.743	4.612	4.340	3.507	3.280	3.036	1.781
190	6.979	6.273	5.443	4.870	4.753	4.525	3.784	3.366	3.122	1.781
195	7.337	6.443	5.785	5.156	4.895	4.710	4.062	3.451	3.209	1.781
200	7.696	6.627	6.128	5.483	5.222	4.895	4.340	3.740	3.295	1.781
205	8.054	6.810	6.383	5.810	5.549	5.070	4.617	4.029	3.382	1.781
210	8.413	6.994	6.508	6.137	5.875	5.246	4.895	4.317	3.520	1.781
215	-	7.177	6.634	6.364	6.202	5.421	4.965	4.606	3.864	1.781
220	•	7.361	6.759	6.440	6.375	5.596	5.035	4.895	4.207	1.781
225	-	7.544	6.884	6.517	6.445	5.772	5.104	4.934	4.551	2.089
230	-	7.728	7.009	6.593	6.515	5.947	5.174	4.973	4.895	2.543
235 240	-	7.911 8.094	7.135 7.260	6.670 6.747	6.584 6.654	6.123 6.298	5.244 5.314	5.012 5.051	4.929 4.963	2.997 3.451
240	-	8.094	7.260	6.823	6.724	6.390	5.314	5.051	4.963	3.451
250	<del>-</del>	8.461	7.510	6.900	6.794	6.462	5.453	5.129	5.032	3.571
255		8.645	7.635	6.976	6.864	6.534	5.523	5.129	5.066	3.632
260	-	- 0.043	7.761	7.053	6.933	6.606	5.523	5.109	5.100	3.692
265	<u> </u>	-	7.761	7.053	7.003	6.677	5.663	5.247	5.100	3.752
270		-	8.011	7.130	7.003	6.749	5.733	5.286	5.169	3.812
275		-	8.136	7.283	7.143	6.821	5.802	5.325	5.203	3.872
280	_	-	8.262	7.359	7.143	6.892	5.872	5.364	5.237	3.932
285	-	-	8.387	7.436	7.283	6.964	5.942	5.403	5.272	3.993
290	-	-	8.512	7.513	7.352	7.036	6.012	5.442	5.306	4.053
295		-	8.637	7.589	7.422	7.108	6.082	5.481	5.340	4.113
300		-	-	7.666	7.492	7.179	6.152	5.520	5.374	4.173
305	-	-	-	7.742	7.562	7.173	6.221	5.559	5.409	4.233
310	-	-	-	7.819	7.632	7.323	6.291	5.598	5.443	4.293
315	-	_	-	7.896	7.702	7.395	6.375	5.637	5.477	4.354

Tabulated values continued overleaf

Page 29 of 34 Signed E/057

toll ligg-





#### **AVIKOTE WB1200G**

		Table 22	: Circular and	Rectangular	Hollow Section	n Columns 9	0 minutes (co	ntinued)							
Section Factor up to		Thickness (mm) Required for a Design Temperature of													
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C					
320	-	-	-	7.972	7.771	7.466	6.478	5.677	5.511	4.414					
325	-	-	-	8.049	7.841	7.538	6.582	5.716	5.546	4.474					
330	-	-	-	8.125	7.911	7.610	6.686	5.755	5.580	4.534					
335	-	-	-	8.202	7.981	7.681	6.790	5.794	5.614	4.594					
340	-	-	-	8.279	8.051	7.753	6.894	5.833	5.648	4.654					
345	-	-	-	8.355	8.120	7.825	6.997	5.872	5.682	4.715					
350	-	-	-	8.432	8.190	7.897	7.101	5.911	5.717	4.775					
355	-	-	-	8.508	8.260	7.968	7.205	5.950	5.751	4.835					
360	-	-	-	8.585	8.330	8.040	7.309	5.989	5.785	4.895					
365	-	-	-	8.662	8.400	8.112	7.413	6.028	5.819	4.952					
370	-	-	-	-	8.470	8.184	7.517	6.067	5.854	5.009					
375	-	-	-	-	8.539	8.255	7.620	6.106	5.888	5.066					
380	-	-	-	-	8.609	8.327	7.724	6.145	5.922	5.123					
385	-	-	-	-	8.679	8.399	7.828	6.185	5.956	5.180					
390	-	-	-	-	-	8.470	7.932	6.224	5.991	5.237					
395	-	-	-	-	-	8.542	8.036	6.263	6.025	5.294					
400	-	-	-	-	-	8.614	8.139	6.302	6.059	5.352					
405	-	-	-	-	-	8.686	8.243	6.405	6.093	5.409					
410	-	-	-	-	-	-	8.347	6.763	6.128	5.466					
415	-	-	-	-	-	-	8.451	7.122	6.162	5.523					
420	-	-	-	-	-	-	8.555	7.481	6.196	5.580					
425	-	-	-	-	-	-	8.658	7.839	6.230	5.637					
430	-	-	-	-	-	-	-	8.198	6.265	5.694					
435	-	-	-	-	-	-	-	8.557	6.299	5.751					

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

.

Page 30 of 34 Signed E/057

Al light





#### **AVIKOTE WB1200G**

047	Section Thickness (mm) Required for a Design Temperature of												
Section Factor up to m <sup>-1</sup>				,									
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
40	4.406	2.966	2.169	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
45	4.406	3.047	2.311	1.781	1.781	1.781	1.781	1.781	1.781	1.781			
50	4.469	3.128	2.454	1.907	1.781	1.781	1.781	1.781	1.781	1.781			
55 60	4.602	3.209	2.596	2.059	1.781	1.781	1.781	1.781	1.781	1.781			
65	4.735 4.868	3.289 3.370	2.739 2.881	2.210 2.361	1.781 1.925	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781	1.781 1.781			
70	5.002	3.451	3.024	2.513	2.107	1.935	1.781	1.781	1.781	1.781			
75	5.135	3.795	3.166	2.664	2.107	2.093	1.848	1.781	1.781	1.781			
80	5.268	4.139	3.309	2.815	2.470	2.251	1.973	1.804	1.781	1.781			
85	5.401	4.482	3.451	2.967	2.652	2.409	2.098	1.901	1.781	1.781			
90	5.534	4.826	3.657	3.118	2.833	2.567	2.223	1.998	1.790	1.781			
95	5.667	4.989	3.864	3.269	3.015	2.725	2.349	2.095	1.877	1.781			
100	5.800	5.107	4.070	3.421	3.197	2.882	2.474	2.192	1.963	1.781			
105	5.934	5.225	4.276	3.562	3.378	3.040	2.599	2.289	2.050	1.781			
110	6.067	5.343	4.482	3.701	3.517	3.198	2.725	2.385	2.136	1.823			
115	6.200	5.461	4.689	3.840	3.626	3.356	2.850	2.482	2.223	1.910			
120	6.333	5.579	4.895	3.979	3.735	3.495	2.975	2.579	2.309	1.998			
125	6.558	5.697	5.009	4.117	3.845	3.604	3.100	2.676	2.396	2.086			
130	6.784	5.814	5.123	4.256	3.954	3.714	3.226	2.773	2.482	2.173			
135	7.009	5.932	5.237	4.395	4.064	3.823	3.351	2.870	2.569	2.261			
140	7.235	6.050	5.352	4.534	4.173	3.932	3.478	2.967	2.655	2.348			
145	7.460	6.168	5.466	4.673	4.282	4.042	3.611	3.064	2.742	2.436			
150	7.686	6.286	5.580	4.812	4.392	4.151	3.745	3.160	2.828	2.523			
155	7.911	6.522	5.694	4.969	4.501	4.261	3.879	3.257	2.915	2.611			
160	8.136	6.838	5.808	5.153	4.611	4.370	4.013	3.354	3.001	2.698			
165	8.362	7.154	5.922	5.337	4.720	4.479	4.146	3.451	3.088	2.786			
170	8.587	7.469	6.036	5.522	4.829	4.589	4.280	3.636	3.174	2.873			
175	-	7.785	6.150	5.706	5.020	4.698	4.414	3.821	3.261	2.961			
180	-	8.100	6.265	5.891	5.333	4.807	4.547	4.006	3.347	3.048			
185	-	8.416	6.530	6.075	5.645	4.975	4.681	4.192	3.434	3.136			
190	-	-	7.023	6.259	5.958	5.374	4.815 5.046	4.377	3.657	3.223			
195 200	<u> </u>	-	7.517	6.419	6.270 6.438	5.774		4.562 4.747	3.915	3.311			
200	<u> </u>	-	8.010 8.503	6.563 6.706	6.438	6.173 6.402	5.425 5.803	4.747	4.173 4.431	3.398 3.511			
210		-	-	6.849	6.701	6.516	6.182	5.165	4.689	3.662			
215		-	-	6.993	6.833	6.630	6.388	5.389	4.910	3.812			
220		-	_	7.136	6.964	6.745	6.480	5.614	4.983	3.962			
225	-	-	_	7.280	7.096	6.859	6.572	5.839	5.056	4.113			
230	-	-	-	7.423	7.227	6.973	6.663	6.063	5.130	4.263			
235	_	-	_	7.567	7.359	7.088	6.755	6.288	5.203	4.414			
240	_	-	_	7.710	7.490	7.202	6.847	6.397	5.277	4.564			
245	-	-	-	7.854	7.622	7.316	6.939	6.476	5.350	4.715			
250	-	-	-	7.997	7.753	7.431	7.030	6.556	5.423	4.865			
255	-	-	-	8.141	7.885	7.545	7.122	6.636	5.497	4.933			
260	-	-	-	8.284	8.016	7.659	7.214	6.716	5.570	4.980			
265	-	-	-	8.427	8.148	7.774	7.305	6.795	5.643	5.027			
270	-	-	-	8.571	8.279	7.888	7.397	6.875	5.717	5.074			
275	-	-	-	-	8.411	8.002	7.489	6.955	5.790	5.121			
280	-	-	-	-	8.542	8.117	7.581	7.034	5.863	5.168			
285	-	-	-	-	8.674	8.231	7.672	7.114	5.937	5.215			
290		-	-	-	-	8.346	7.764	7.194	6.010	5.262			
295	-	-	-	-	-	8.460	7.856	7.273	6.084	5.309			
300	-	-	-	-	-	8.574	7.948	7.353	6.157	5.356			
305	-	-	-	-	-	8.689	8.039	7.433	6.230	5.403			
310	-	-	-	-	-	-	8.131	7.513	6.304	5.450			
315	-	-	-	-	-	-	8.223	7.592	6.401	5.497			

Tabulated values continued overleaf

Page 31 of 34 Signed E/057

top for lagge





#### **AVIKOTE WB1200G**

		Table 23:	Circular and	Rectangular I	Hollow Section	n Columns 10	5 minutes (co	ontinued)					
Section Factor up to	Thickness (mm) Required for a Design Temperature of												
m <sup>-1</sup>	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C			
320	-	-	-	-	-	-	8.315	7.672	6.513	5.544			
325	-	-	-	-	-	-	8.406	7.752	6.626	5.591			
330	-	-	-	-	-	-	8.498	7.831	6.739	5.637			
335	-	-	-	-	-	-	8.590	7.911	6.851	5.684			
340	-	-	-	-	-	-	8.682	7.991	6.964	5.731			
345	-	-	-	-	-	-	-	8.070	7.077	5.778			
350	-	-	-	-	-	-	-	8.150	7.190	5.825			
355	-	-	-	-	-	-	-	8.230	7.302	5.872			
360	-	-	-	-	-	-	-	8.309	7.415	5.919			
365	-	-	-	-	-	-	-	8.389	7.528	5.966			
370	-	-	-	-	-	-	-	8.469	7.640	6.013			
375	-	-	-	-	-	-	-	8.549	7.753	6.060			
380	-	-	-	-	-	-	-	8.628	7.866	6.107			
385	-	-	-	-	-	-	-	8.708	7.979	6.154			
390	-	-	-	-	-	-	-	-	8.091	6.201			
395	-	-	-	-	-	-	-	-	8.204	6.248			
400	-	-	-	-	-	-	-	-	8.317	6.295			
405	-	-	-	-	-	-	-	-	8.429	6.446			
410	-	-	-	-	-	-	-	-	8.542	7.009			
415	-	-	-	-	-	-	-	-	8.655	7.573			
420	-	-	-	-	-	-	-	-	-	8.136			
425	-	-	-	-	-	-	-	-	-	8.700			

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

Page 32 of 34 Signed E/057

Al light





#### **AVIKOTE WB1200G**

04:										
Section Factor up to m <sup>-1</sup>			Т	hickness (m	m) Required	for a Design T	emperature o	of		
m	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
40	5.700	3.961	3.030	2.393	2.153	1.813	1.781	1.781	1.781	1.781
45	5.700	4.173	3.103	2.525	2.297	1.967	1.781	1.781	1.781	1.781
50	5.819	4.385	3.175	2.658	2.441	2.122	1.781	1.781	1.781	1.781
55	6.003	4.598	3.248	2.790	2.585	2.276	1.781	1.781	1.781	1.781
60	6.186	4.810	3.320	2.922	2.730	2.431	1.781	1.781	1.781	1.781
65	6.370	4.993	3.393	3.054	2.874	2.585	1.849	1.781	1.781	1.781
70 75	6.553	5.156	3.582	3.187	3.018	2.740	2.035	1.790	1.781	1.781
	6.737	5.320	4.239	3.319	3.162	2.895	2.222	1.939	1.781	1.781
80 85	6.920 7.104	5.483 5.647	4.895 5.031	3.451 3.779	3.307 3.451	3.049 3.204	2.408 2.594	2.087 2.235	1.837 1.952	1.781 1.781
90	7.104	5.810	5.031	4.107	3.718	3.358	2.594	2.233	2.067	1.761
95	7.471	5.974	5.302	4.436	3.986	3.531	2.760	2.532	2.183	1.909
100	7.654	6.137	5.438	4.764	4.253	3.732	3.153	2.680	2.103	1.998
105	7.838	6.300	5.573	4.967	4.521	3.932	3.339	2.828	2.413	2.087
110	8.021	6.567	5.709	5.087	4.788	4.133	3.493	2.977	2.528	2.175
115	8.205	6.859	5.845	5.207	4.965	4.333	3.600	3.125	2.644	2.264
120	8.388	7.151	5.980	5.326	5.081	4.534	3.706	3.273	2.759	2.352
125	8.572	7.443	6.116	5.446	5.197	4.735	3.812	3.421	2.874	2.441
130	-	7.736	6.252	5.566	5.312	4.921	3.918	3.541	2.990	2.530
135	-	8.028	6.454	5.686	5.428	5.052	4.024	3.654	3.105	2.618
140	-	8.320	6.758	5.806	5.544	5.183	4.131	3.767	3.220	2.707
145	-	8.612	7.061	5.926	5.660	5.313	4.237	3.880	3.336	2.795
150	-	-	7.365	6.045	5.776	5.444	4.343	3.993	3.451	2.884
155	-	-	7.668	6.165	5.892	5.575	4.449	4.105	3.595	2.973
160	-	-	7.972	6.285	6.008	5.706	4.555	4.218	3.740	3.061
165	-	-	8.275	6.448	6.124	5.836	4.661	4.331	3.884	3.150
170	-	-	8.579	6.641	6.240	5.967	4.768	4.444	4.029	3.238
175	-	-	-	6.833	6.378	6.098	4.874	4.557	4.173	3.327
180	-	-	-	7.026	6.604	6.228	5.233	4.669	4.317	3.416
185	-	-	-	7.218	6.829	6.376	5.656	4.782	4.462	3.600
190	-	-	-	7.411	7.054	6.589	6.079	4.895	4.606	3.849
195	-	-	-	7.603	7.280	6.802	6.399	5.409	4.751	4.098
200	-	-	-	7.796	7.505	7.015	6.563	5.922	4.895	4.347
205	-	-	-	7.988	7.731	7.229	6.728	6.358	5.318	4.596
210	-	-	-	8.180	7.956	7.442	6.892	6.483	5.741	4.845
215	-	-	-	8.373	8.182	7.655	7.056	6.609	6.164	4.986
220	•	-	-	8.565	8.407	7.868	7.221	6.734	6.391	5.100
225	-	-	-	-	8.632	8.082	7.385	6.859	6.489	5.215
230	-	-	-	-	-	8.295	7.549	6.984	6.586	5.329
235 240	-	-	-	-	-	8.508	7.714	7.109 7.235	6.684	5.443
240	-	-	-	-	-	-	7.878 8.043	7.235	6.781 6.878	5.557 5.671
250	<del>-</del>	-		-	-	-	8.207	7.485	6.976	5.785
255		-	-	-	-	-	8.371	7.463	7.073	5.899
260	-	-	-	-	-	-	8.536	7.736	7.073	6.013
265	<del></del>	-	-	-	-	-	8.700	7.736	7.171	6.128
270		<del>-</del>		-	_	-	-	7.986	7.366	6.242
275		-	-	-	-	-	-	8.111	7.463	6.360
280	_	-	_	-	-	_	-	8.237	7.560	6.493
285	-	-	-	-	-	-	-	8.362	7.658	6.627
290	-	-	-	-	-	-	-	8.487	7.755	6.761
295	-	-	-	-	-	-	-	8.612	7.853	6.895
300	-	-	-	-	-	-	-	-	7.950	7.028
305	-	-	-	-	-	-	-	-	8.047	7.162
310	-	-	-	-	-	-	-	-	8.145	7.296
315	-	-	-	-	-	-	-	-	8.242	7.430

Tabulated values continued overleaf

Page 33 of 34 Signed F/057

toll ligg-





#### **AVIKOTE WB1200G**

	Table 24: Circular and Rectangular Hollow Section Columns 120 minutes (continued)													
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C				
320	-	-	-	-	-	-	-	-	8.340	7.563				
325	-	-	-	-	-	-	-	-	8.437	7.697				
330	-	-	-	-	-	-	-	-	8.534	7.831				
335	-	-	-	-	-	-	-	-	8.632	7.964				
340	-	-	-	-	-	-	-	-	-	8.098				
345	-	-	-	-	-	-	-	-	-	8.232				
350	-	-	-	-	-	-	-	-	-	8.366				
355	-	-	-	-	-	-	-	-	-	8.499				
360	-	-	-	-	-	-	-	-	-	8.633				

Table applies to fully exposed circular and rectangular hollow columns with all round protection. Thickness is intumescent only.

Page 34 of 34 Signed E/057

Al light