

### CERTIFICATE OF APPROVAL No CF 5276

This is to certify that, in accordance with TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

**JOTUN U.A.E. LTD (L.L.C)** 

Al Quoz Industrial Area, P.O. Box 3671, Dubai Tel: + 47 33 45 7000 Fax: + 47 33 45 7242

Have been assessed against the requirements of the Technical Schedule(s) denoted below and are approved for use subject to the conditions appended hereto:

CERTIFIED PRODUCT SteelMaster 1200WF

TECHNICAL SCHEDULE
TS 15 INTUMESCENT
COATINGS FOR STEELWORK

Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited

Paul Duggan

**Certification Manager** 



Issued: 13<sup>th</sup> May 2014 Reissued: 03<sup>rd</sup> May 2019 Valid to: 07<sup>th</sup> March 2024

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#### SteelMaster 1200WF

- 1. This approval relates to the use of SteelMaster 1200WF for the fire protection of I/H-shaped and hollow steel sections. The precise scope is given in Tables 1 to 32 which show the total dry film thickness of SteelMaster 1200WF (excluding primer and top sealer) required to provide fire resistance periods in accordance with BS476: Parts 20 and 21: 1987 of 30 minutes up to 180 minutes for differing sections and section factors.
- This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
- 3. The products are approved on the basis of:
  - i) Initial type testing.
  - ii) A design appraisal against TS15.
  - iii) Certification of quality management system to ISO 9001.
  - iv) Inspection and surveillance of factory production control
  - v) Audit testing
- 4. The data referring to three-sided fire exposure of beams relate to beams supporting concrete floor slabs. Separate consideration is required where this is not the case.
- 5. The data shown is applicable to steel sections blast cleaned to ISO 8501-1 Sa2.5 or equivalent and primed with a suitable and compatible primer. Specifications of surface preparations, primers and top sealers is available from JOTUN U.A.E. LTD (L.L.C.) whose responsibility is to ensure that SteelMaster 1200WF is compatible for use in respect of both ambient and fire conditions. The total dry film thickness of primer and top sealer should not exceed that tested.
- 6. The data shown is applicable to SteelMaster 1200WF applied by spray to horizontal, vertical, flexural and compression members supporting loads up to the maximum design loads specified in BS449: Part 2.
- 7. The approval relates to on-going production. Product and/or its immediate packaging is identified with the manufacturers' name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application where appropriate.
- 8. The data shown in the tables is based on assessments which comply with the criteria for acceptability now incorporated within the CERTIFIRE scheme.

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#### SteelMaster 1200WF

			Tal	ble 1: I/H-S	ection Colun	nns 30 Minu	ites			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatu	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
35	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
40	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
45	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
50	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
55	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
60	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
65	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
70	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
75	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
80	0.303	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
85	0.320	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
90	0.337	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
95	0.354	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
100	0.371	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
105	0.388	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
110	0.405	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
115	0.422	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
120	0.439	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
125	0.456	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
130	0.473	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
135	0.489	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
140	0.506	0.312	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
145	0.523	0.327	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
150	0.540	0.342	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
155	0.557	0.357	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
160	0.574	0.372	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
165	0.591	0.387	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
170	0.608	0.403	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
175	0.625	0.418	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
180	0.642	0.433	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
185	0.659	0.448	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
190	0.676	0.463	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
195	0.693	0.478	0.288	0.278	0.278	0.278	0.278	0.278	0.278	0.278

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 1: I	/H-Section	Columns 30	Minutes (c	ontinued)			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	) Required f	or a Design	Temperatu	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
200	0.710	0.493	0.303	0.278	0.278	0.278	0.278	0.278	0.278	0.278
205	0.726	0.508	0.317	0.278	0.278	0.278	0.278	0.278	0.278	0.278
210	0.743	0.523	0.332	0.278	0.278	0.278	0.278	0.278	0.278	0.278
215	0.760	0.538	0.347	0.278	0.278	0.278	0.278	0.278	0.278	0.278
220	0.777	0.553	0.362	0.278	0.278	0.278	0.278	0.278	0.278	0.278
225	0.794	0.569	0.376	0.278	0.278	0.278	0.278	0.278	0.278	0.278
230	0.811	0.584	0.391	0.278	0.278	0.278	0.278	0.278	0.278	0.278
235	0.828	0.599	0.406	0.278	0.278	0.278	0.278	0.278	0.278	0.278
240	0.845	0.614	0.420	0.278	0.278	0.278	0.278	0.278	0.278	0.278
245	0.862	0.629	0.435	0.278	0.278	0.278	0.278	0.278	0.278	0.278
250	0.879	0.644	0.450	0.288	0.278	0.278	0.278	0.278	0.278	0.278
255	0.896	0.659	0.464	0.301	0.278	0.278	0.278	0.278	0.278	0.278
260	0.913	0.674	0.479	0.314	0.278	0.278	0.278	0.278	0.278	0.278
265	0.930	0.689	0.494	0.328	0.278	0.278	0.278	0.278	0.278	0.278
270	0.947	0.704	0.509	0.341	0.278	0.278	0.278	0.278	0.278	0.278
275	0.963	0.719	0.523	0.355	0.278	0.278	0.278	0.278	0.278	0.278
280	0.980	0.735	0.538	0.368	0.278	0.278	0.278	0.278	0.278	0.278
285	0.997	0.750	0.553	0.382	0.278	0.278	0.278	0.278	0.278	0.278
290	1.014	0.765	0.567	0.395	0.278	0.278	0.278	0.278	0.278	0.278
295	1.036	0.780	0.582	0.409	0.278	0.278	0.278	0.278	0.278	0.278
300	1.061	0.795	0.597	0.422	0.278	0.278	0.278	0.278	0.278	0.278
305	1.086	0.810	0.612	0.436	0.278	0.278	0.278	0.278	0.278	0.278
310	1.111	0.825	0.626	0.449	0.278	0.278	0.278	0.278	0.278	0.278
315	1.136	0.840	0.641	0.463	0.278	0.278	0.278	0.278	0.278	0.278
320	1.160	0.855	0.656	0.476	0.281	0.278	0.278	0.278	0.278	0.278
325	1.185	0.870	0.670	0.490	0.294	0.278	0.278	0.278	0.278	0.278
330	1.210	0.885	0.685	0.503	0.306	0.278	0.278	0.278	0.278	0.278
335	1.235	0.901	0.700	0.517	0.319	0.278	0.278	0.278	0.278	0.278
340	1.260	0.916	0.715	0.530	0.332	0.278	0.278	0.278	0.278	0.278
345	1.285	0.931	0.729	0.543	0.345	0.278	0.278	0.278	0.278	0.278
350	1.310	0.946	0.744	0.557	0.357	0.278	0.278	0.278	0.278	0.278
355	1.335	0.961	0.759	0.570	0.370	0.278	0.278	0.278	0.278	0.278
360	1.360	0.976	0.773	0.584	0.383	0.278	0.278	0.278	0.278	0.278
365	1.385	0.991	0.788	0.597	0.396	0.278	0.278	0.278	0.278	0.278
370	1.409	1.006	0.803	0.611	0.409	0.288	0.278	0.278	0.278	0.278
375	1.434	1.021	0.817	0.624	0.421	0.300	0.278	0.278	0.278	0.278
380	1.459	1.045	0.832	0.638	0.434	0.312	0.278	0.278	0.278	0.278
385	1.484	1.068	0.847	0.651	0.447	0.324	0.278	0.278	0.278	0.278
390	1.509	1.091	0.862	0.665	0.460	0.336	0.278	0.278	0.278	0.278

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Tal	ole 2: I/H-Se	ection Colun	nns 45 Minu	tes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	Required f	or a Design	Temperatur	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
35	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
40	0.322	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
45	0.347	0.288	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
50	0.372	0.308	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
55	0.397	0.329	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
60	0.422	0.349	0.280	0.278	0.278	0.278	0.278	0.278	0.278	0.278
65	0.447	0.370	0.297	0.278	0.278	0.278	0.278	0.278	0.278	0.278
70	0.472	0.390	0.315	0.278	0.278	0.278	0.278	0.278	0.278	0.278
75	0.497	0.411	0.332	0.278	0.278	0.278	0.278	0.278	0.278	0.278
80	0.522	0.431	0.350	0.278	0.278	0.278	0.278	0.278	0.278	0.278
85	0.547	0.452	0.367	0.279	0.278	0.278	0.278	0.278	0.278	0.278
90	0.572	0.472	0.385	0.294	0.278	0.278	0.278	0.278	0.278	0.278
95	0.597	0.492	0.402	0.309	0.278	0.278	0.278	0.278	0.278	0.278
100	0.622	0.513	0.419	0.325	0.278	0.278	0.278	0.278	0.278	0.278
105	0.647	0.533	0.437	0.340	0.278	0.278	0.278	0.278	0.278	0.278
110	0.672	0.554	0.454	0.355	0.278	0.278	0.278	0.278	0.278	0.278
115	0.697	0.574	0.472	0.370	0.278	0.278	0.278	0.278	0.278	0.278
120	0.722	0.595	0.489	0.385	0.278	0.278	0.278	0.278	0.278	0.278
125	0.747	0.615	0.507	0.400	0.282	0.278	0.278	0.278	0.278	0.278
130	0.772	0.636	0.524	0.416	0.296	0.278	0.278	0.278	0.278	0.278
135	0.797	0.656	0.542	0.431	0.310	0.278	0.278	0.278	0.278	0.278
140	0.822	0.676	0.559	0.446	0.325	0.278	0.278	0.278	0.278	0.278
145	0.847	0.697	0.577	0.461	0.339	0.278	0.278	0.278	0.278	0.278
150	0.872	0.717	0.594	0.476	0.353	0.278	0.278	0.278	0.278	0.278
155	0.897	0.738	0.611	0.491	0.367	0.278	0.278	0.278	0.278	0.278
160	0.922	0.758	0.629	0.507	0.381	0.278	0.278	0.278	0.278	0.278
165	0.947	0.779	0.646	0.522	0.395	0.278	0.278	0.278	0.278	0.278
170	0.972	0.799	0.664	0.537	0.409	0.280	0.278	0.278	0.278	0.278
175	0.997	0.820	0.681	0.552	0.424	0.294	0.278	0.278	0.278	0.278
180	1.022	0.840	0.699	0.567	0.438	0.307	0.278	0.278	0.278	0.278
185	1.058	0.860	0.716	0.582	0.452	0.321	0.286	0.278	0.278	0.278
190	1.093	0.881	0.734	0.598	0.466	0.334	0.299	0.278	0.278	0.278
195	1.129	0.901	0.751	0.613	0.480	0.348	0.311	0.278	0.278	0.278

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 2: I	/H-Section	Columns 45	Minutes (c	ontinued)			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	) Required f	or a Design	Temperatui	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
200	1.164	0.922	0.768	0.628	0.494	0.361	0.324	0.278	0.278	0.278
205	1.200	0.942	0.786	0.643	0.508	0.375	0.337	0.280	0.278	0.278
210	1.235	0.963	0.803	0.658	0.523	0.388	0.350	0.292	0.278	0.278
215	1.271	0.983	0.821	0.673	0.537	0.402	0.363	0.304	0.278	0.278
220	1.306	1.004	0.838	0.688	0.551	0.415	0.376	0.316	0.278	0.278
225	1.342	1.026	0.856	0.704	0.565	0.429	0.388	0.328	0.278	0.278
230	1.377	1.058	0.873	0.719	0.579	0.442	0.401	0.340	0.278	0.278
235	1.413	1.090	0.891	0.734	0.593	0.455	0.414	0.352	0.278	0.278
240	1.448	1.121	0.908	0.749	0.607	0.469	0.427	0.364	0.278	0.278
245	1.484	1.153	0.926	0.764	0.622	0.482	0.440	0.376	0.278	0.278
250	1.519	1.185	0.943	0.779	0.636	0.496	0.453	0.388	0.278	0.278
255	1.555	1.217	0.960	0.795	0.650	0.509	0.466	0.400	0.278	0.278
260	1.590	1.249	0.978	0.810	0.664	0.523	0.478	0.412	0.289	0.278
265	1.626	1.281	0.995	0.825	0.678	0.536	0.491	0.424	0.299	0.278
270	1.661	1.313	1.013	0.840	0.692	0.550	0.504	0.435	0.310	0.278
275	1.697	1.345	1.037	0.855	0.706	0.563	0.517	0.447	0.320	0.278
280	1.732	1.377	1.067	0.870	0.721	0.577	0.530	0.459	0.331	0.278
285	1.768	1.408	1.097	0.886	0.735	0.590	0.543	0.471	0.341	0.278
290	1.804	1.440	1.127	0.901	0.749	0.604	0.555	0.483	0.352	0.278
295	1.839	1.472	1.157	0.916	0.763	0.617	0.568	0.495	0.362	0.278
300	1.875	1.504	1.187	0.931	0,777	0.631	0.581	0.507	0.373	0.278
305	1.910	1.536	1.217	0.946	0.791	0.644	0.594	0.519	0.383	0.278
310	1.946	1.568	1.248	0.961	0.805	0.658	0.607	0.531	0.394	0.278
315	1.981	1,600	1.278	0.977	0.820	0.671	0.620	0.543	0.404	0.278
320	2.017	1.632	1.308	0.992	0.834	0.684	0.632	0.555	0.415	0.278
325	2.052	1.663	1.338	1.007	0.848	0.698	0.645	0.567	0.426	0.278
330	2.088	1.695	1.368	1.023	0.862	0.711	0.658	0.579	0.436	0.279
335	2.123	1.727	1.398	1.052	0.876	0.725	0.671	0.591	0.447	0.288
340	2.159	1.759	1.428	1.081	0.890	0.738	0.684	0.603	0.457	0.297
345	2.194	1.791	1.458	1.110	0.904	0.752	0.697	0.615	0.468	0.306
350	2.230	1.823	1.488	1.139	0.919	0.765	0.710	0.627	0.478	0.315
355	2.265	1.855	1.518	1.168	0.933	0.779	0.722	0.639	0.489	0.324
360	2.301	1.887	1.548	1.197	0.947	0.792	0.735	0.651	0.499	0.333
365	2.336	1.919	1.578	1.226	0.961	0.806	0.748	0.663	0.510	0.342
370	2.372	1.950	1.609	1.255	0.975	0.819	0.761	0.675	0.520	0.351
375	2,407	1.982	1.639	1.284	0.989	0.833	0.774	0.687	0.531	0.360
380	2.443	2.014	1.669	1.313	1.003	0.846	0.787	0.699	0.541	0.369
385	2.478	2.046	1.699	1.342	1.018	0.860	0.799	0.711	0.552	0.378
390	2.514	2.078	1.729	1.371	1.041	0.873	0.812	0.723	0.562	0.387

Thickness is intumescent only. Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Tal	ble 3: I/H-Se	ection Colun	nns 60 Minu	tes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	) Required f	or a Design	Temperatui	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	0.430	0.299	0.278	0.278	0.278	0.278	0.278	0.278	0.278	0.278
35	0.498	0.337	0.294	0.278	0.278	0.278	0.278	0.278	0.278	0.278
40	0.566	0.376	0.317	0.278	0.278	0.278	0.278	0.278	0.278	0.278
45	0.634	0.414	0.341	0.295	0.278	0.278	0.278	0.278	0.278	0.278
50	0.702	0.452	0.364	0.315	0.278	0.278	0.278	0.278	0.278	0.278
55	0.770	0.491	0.388	0.335	0.285	0.278	0.278	0.278	0.278	0.278
60	0.838	0.529	0.411	0.356	0.303	0.278	0.278	0.278	0.278	0.278
65	0.906	0.568	0.435	0.376	0.321	0.278	0.278	0.278	0.278	0.278
70	0.975	0.606	0.458	0.396	0.338	0.282	0.278	0.278	0.278	0.278
75	1.035	0.644	0.482	0.416	0.356	0.298	0.278	0.278	0.278	0.278
80	1.078	0.683	0.505	0.436	0.374	0.313	0.288	0.278	0.278	0.278
85	1.122	0.721	0.529	0.456	0.391	0.329	0.303	0.278	0.278	0.278
90	1.166	0.760	0.552	0.477	0.409	0.344	0.317	0.278	0.278	0.278
95	1.209	0.798	0.576	0.497	0.427	0.359	0.332	0.287	0.278	0.278
100	1.253	0.836	0.599	0.517	0.444	0.375	0.346	0.301	0.278	0.278
105	1.296	0.875	0.623	0.537	0.462	0.390	0.361	0.314	0.278	0.278
110	1.340	0.913	0.646	0.557	0.480	0.405	0.376	0.328	0.278	0.278
115	1.383	0.952	0.670	0.578	0.497	0.421	0.390	0.341	0.278	0.278
120	1.427	0.990	0.693	0.598	0.515	0.436	0.405	0.355	0.278	0.278
125	1.471	1.028	0.717	0.618	0.533	0.452	0.419	0.368	0.278	0.278
130	1.514	1.065	0.740	0.638	0.550	0.467	0.434	0.382	0.278	0.278
135	1.558	1.102	0.764	0.658	0.568	0.482	0.448	0.395	0.286	0.278
140	1.601	1.139	0.787	0.678	0.585	0.498	0.463	0.409	0.299	0.278
145	1.645	1.176	0.811	0.699	0.603	0.513	0.477	0.423	0.311	0.278
150	1.688	1.213	0.834	0.719	0.621	0.529	0.492	0.436	0.324	0.278
155	1.732	1.250	0.858	0.739	0.638	0.544	0.506	0.450	0.337	0.278
160	1.776	1.286	0.881	0.759	0.656	0.559	0.521	0.463	0.350	0.278
165	1.819	1.323	0.905	0.779	0.674	0.575	0.535	0.477	0.363	0.278
170	1.863	1.360	0.928	0.799	0.691	0.590	0.550	0.490	0.376	0.278
175	1.906	1.397	0.952	0.820	0.709	0.605	0.564	0.504	0.389	0.278
180	1.950	1.434	0.975	0.840	0.727	0.621	0.579	0.517	0.402	0.279
185	1.993	1.471	0.999	0.860	0.744	0.636	0.594	0.531	0.415	0.291
190	2.037	1.508	1.023	0.880	0.762	0.652	0.608	0.545	0.428	0.303
195	2.081	1.545	1.061	0.900	0.780	0.667	0.623	0.558	0.440	0.315

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 3: I	/H-Section	Columns 60	Minutes (c	ontinued)			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	) Required f	or a Design	Temperatu	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
200	2.124	1.582	1.099	0.920	0.797	0.682	0.637	0.572	0.453	0.327
205	2.168	1.619	1.137	0.941	0.815	0.698	0.652	0.585	0.466	0.339
210	2.211	1.656	1.175	0.961	0.833	0.713	0.666	0.599	0.479	0.351
215	2.255	1.692	1.213	0.981	0.850	0.729	0.681	0.612	0.492	0.363
220	2.298	1.729	1.251	1.001	0.868	0.744	0.695	0.626	0.505	0.375
225	2.342	1.766	1.289	1.022	0.886	0.759	0.710	0.640	0.518	0.387
230	2.385	1.803	1.327	1.058	0.903	0.775	0.724	0.653	0.531	0.399
235	2.429	1.840	1.365	1.093	0.921	0.790	0.739	0.667	0.544	0.411
240	2.473	1.877	1.404	1.129	0.938	0.805	0.753	0.680	0.557	0.423
245	2.516	1.914	1.442	1.165	0.956	0.821	0.768	0.694	0.569	0.435
250	2.551	1.951	1.480	1.201	0.974	0.836	0.782	0.707	0.582	0.448
255	2.587	1.988	1.518	1.237	0.991	0.852	0.797	0.721	0.595	0.460
260	2.623	2.025	1.556	1.273	1.009	0.867	0.812	0.734	0.608	0.472
265	2.659	2.062	1.594	1.309	1.032	0.882	0.826	0.748	0.621	0.484
270	2.694	2.099	1.632	1.345	1.066	0.898	0.841	0.762	0.634	0.496
275	2.730	2.135	1.670	1.381	1.100	0.913	0.855	0.775	0.647	0.508
280	2.766	2.172	1.708	1.417	1.134	0.929	0.870	0.789	0.660	0.520
285	2.801	2.209	1.746	1.453	1.168	0.944	0.884	0.802	0.673	0.532
290	2.837	2.246	1.784	1.489	1.202	0.959	0.899	0.816	0.686	0.544
295	2.873	2.283	1.822	1.525	1.235	0.975	0.913	0.829	0.698	0.556
300	2.909	2.320	1.860	1.561	1.269	0.990	0.928	0.843	0.711	0.568
305	2.944	2.357	1.898	1.597	1.303	1.005	0.942	0.856	0.724	0.580
310	2.980	2.394	1.936	1.633	1.337	1.021	0.957	0.870	0.737	0.592
315	3.016	2.431	1.974	1.668	1.371	1.053	0.971	0.884	0.750	0.604
320	3.052	2.468	2.013	1.704	1.405	1.085	0.986	0.897	0.763	0.616
325	3.087	2.505	2.051	1.740	1.439	1.118	1.000	0.911	0.776	0.628
330	3.123	2.543	2.089	1.776	1.473	1.150	1.015	0.924	0.789	0.640
335	3.159	2.582	2.127	1.812	1.507	1.182	1.040	0.938	0.802	0.652
340	3.194	2.621	2.165	1.848	1.541	1.215	1.072	0.951	0.815	0.664
345	3.230	2.660	2.203	1.884	1.575	1.247	1.104	0.965	0.827	0.676
350	3.266	2.699	2.241	1.920	1.609	1.279	1.136	0.978	0.840	0.688
355	3.302	2.738	2.279	1.956	1.642	1.312	1.168	0.992	0.853	0.700
360	3.337	2.776	2.317	1.992	1.676	1.344	1.200	1.006	0.866	0.712
365	3.373	2.815	2.355	2.028	1.710	1.376	1.232	1.019	0.879	0.724
370	3,409	2.854	2.393	2.064	1.744	1.409	1.264	1.048	0.892	0.736
375	3.445	2.893	2.431	2.100	1.778	1.441	1.296	1.079	0.905	0.748
380	3.480	2.932	2.469	2.136	1.812	1.473	1.328	1.111	0.918	0.760
385	3.516	2.971	2.507	2.172	1.846	1.506	1.360	1.142	0.931	0.772
390	3.552	3.010	2.548	2.207	1.880	1.538	1.392	1.173	0.944	0.784

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Tal	ble 4: I/H-Se	ection Colun	nns 75 Minu	tes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	Required f	or a Design	Temperatur	e of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	0.702	0.510	0.356	0.293	0.278	0.278	0.278	0.278	0.278	0.278
35	0.807	0.585	0.407	0.322	0.287	0.278	0.278	0.278	0.278	0.278
40	0.913	0.659	0.459	0.350	0.310	0.278	0.278	0.278	0.278	0.278
45	1.018	0.733	0.510	0.379	0.333	0.294	0.279	0.278	0.278	0.278
50	1.085	0.808	0.561	0.407	0.355	0.314	0.298	0.278	0.278	0.278
55	1.152	0.882	0.612	0.436	0.378	0.334	0.317	0.290	0.278	0.278
60	1.218	0.956	0.664	0.464	0.401	0.354	0.336	0.307	0.278	0.278
65	1.284	1.027	0.715	0.492	0.423	0.374	0.355	0.325	0.278	0.278
70	1.351	1.075	0.766	0.521	0.446	0.394	0.374	0.342	0.287	0.278
75	1.417	1.123	0.817	0.549	0.469	0.414	0.393	0.360	0.302	0.278
80	1.483	1.172	0.869	0.578	0.491	0.434	0.412	0.377	0.317	0.278
85	1.549	1.220	0.920	0.606	0.514	0.454	0.431	0.395	0.333	0.278
90	1.616	1.268	0.971	0.635	0.537	0.474	0.450	0.412	0.348	0.278
95	1.682	1.316	1.022	0.663	0.559	0.494	0.469	0.430	0.363	0.289
100	1.748	1.364	1.065	0.691	0.582	0.514	0.488	0.447	0.379	0.302
105	1.815	1.412	1.107	0.720	0.605	0.534	0.507	0.465	0.394	0.316
110	1.881	1.460	1.150	0.748	0.627	0.554	0.525	0.482	0.409	0.330
115	1.947	1.508	1.192	0.777	0.650	0.574	0.544	0.500	0.424	0.343
120	2.013	1.556	1.234	0.805	0.672	0.594	0.563	0.517	0.440	0.357
125	2.080	1.604	1.277	0.834	0.695	0.614	0.582	0.535	0.455	0.370
130	2.146	1.652	1.319	0.862	0.718	0.634	0.601	0.552	0.470	0.384
135	2.212	1.700	1.362	0.890	0.740	0.654	0.620	0.570	0.486	0.398
140	2.279	1.749	1.404	0.919	0.763	0.674	0.639	0.587	0.501	0.411
145	2.345	1.797	1.447	0.947	0.786	0.694	0.658	0.605	0.516	0.425
150	2.411	1.845	1.489	0.976	0.808	0.714	0.677	0.622	0.532	0.438
155	2.477	1.893	1.532	1.004	0.831	0.734	0.696	0.640	0.547	0.452
160	2.530	1.941	1.574	1.038	0.854	0.754	0.715	0.657	0.562	0.466
165	2.567	1.989	1.617	1.082	0.876	0.774	0.734	0.675	0.578	0.479
170	2.603	2.037	1.659	1.125	0.899	0.794	0.753	0.692	0.593	0.493
175	2.640	2.085	1.702	1.168	0.922	0.814	0.772	0.710	0.608	0.506
180	2.677	2.133	1.744	1.212	0.944	0.834	0.791	0.727	0.624	0.520
185	2.714	2.181	1.787	1.255	0.967	0.854	0.810	0.745	0.639	0.534
190	2.750	2.229	1.829	1.298	0.989	0.874	0.829	0.762	0.654	0.547
195	2.787	2.277	1.871	1.342	1.012	0.894	0.848	0.780	0.669	0.561

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 4: I	/H-Section (	Columns 75	Minutes (co	ontinued)			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	Required f	or a Design	Temperatui	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
200	2.824	2.325	1.914	1.385	1.046	0.914	0.867	0.797	0.685	0.574
205	2.861	2.374	1.956	1.428	1.086	0.934	0.886	0.815	0.700	0.588
210	2.897	2.422	1.999	1.471	1.127	0.954	0.905	0.832	0.715	0.602
215	2.934	2.470	2.041	1.515	1.167	0.974	0.924	0.850	0.731	0.615
220	2.971	2.517	2.084	1.558	1.208	0.994	0.943	0.867	0.746	0.629
225	3.007	2.556	2.126	1.601	1.248	1.014	0.962	0.885	0.761	0.643
230	3.044	2.595	2.169	1.645	1.289	1.046	0.980	0.902	0.777	0.656
235	3.081	2.633	2.211	1.688	1.329	1.084	0.999	0.920	0.792	0.670
240	3.118	2.672	2.254	1.731	1.370	1.122	1.018	0.937	0.807	0.683
245	3.154	2.711	2.296	1.775	1.410	1.160	1.053	0.955	0.823	0.697
250	3.191	2.750	2.339	1.818	1.451	1.198	1.090	0.972	0.838	0.711
255	3.228	2.789	2.381	1.861	1.491	1.236	1.128	0.990	0.853	0.724
260	3.264	2.828	2.423	1.904	1.532	1.274	1.165	1.007	0.869	0.738
265	3.301	2.866	2.466	1.948	1.572	1.312	1.202	1.028	0.884	0.751
270	3.338	2.905	2.508	1.991	1.613	1.350	1.239	1.065	0.899	0.765
275	3.375	2.944	2.550	2.034	1.653	1.387	1.276	1.101	0.915	0.779
280	3.411	2.983	2.592	2.078	1.694	1.425	1.314	1.138	0.930	0.792
285	3.448	3.022	2.634	2.121	1.734	1.463	1.351	1.174	0.945	0.806
290	3.485	3.061	2.676	2.164	1.775	1.501	1.388	1.211	0.960	0.819
295	3.522	3.099	2.717	2.208	1.815	1.539	1.425	1.247	0.976	0.833
300	3.558	3.138	2.759	2.251	1.856	1.577	1.463	1.283	0.991	0.847
305	3.595	3.177	2.801	2.294	1.896	1.615	1.500	1.320	1.006	0.860
310	3.632	3.216	2.843	2.338	1.937	1.653	1.537	1.356	1.023	0.874
315	3.668	3.255	2.885	2.381	1.977	1.691	1.574	1.393	1.058	0.887
320	3.705	3.294	2.926	2.424	2.018	1.728	1.611	1.429	1.093	0.901
325	3.742	3.332	2.968	2.467	2.059	1.766	1.649	1.466	1.127	0.915
330	3.779	3.371	3.010	2.511	2.099	1.804	1.686	1.502	1.162	0.928
335	3.815	3.410	3.052	2.558	2.140	1.842	1.723	1.539	1.197	0.942
340	3.852	3.449	3.094	2.605	2.180	1.880	1.760	1.575	1.232	0.955
345	3.889	3.488	3.135	2.652	2.221	1.918	1.797	1.611	1.267	0.969
350	3.925	3.527	3.177	2.699	2.261	1.956	1.835	1.648	1.302	0.983
355	3.962	3.565	3.219	2.746	2.302	1.994	1.872	1.684	1.337	0.996
360	3.999	3.604	3.261	2.793	2.342	2.032	1.909	1.721	1.372	1.010
365	4.038	3.643	3.303	2.840	2.383	2.070	1.946	1.757	1.407	1.027
370	4.105	3.682	3.344	2.887	2.423	2.107	1.984	1.794	1.442	1.060
375	4.172	3.721	3.386	2.934	2.464	2.145	2.021	1.830	1.477	1.092
380	4.239	3.760	3.428	2.981	2.504	2.183	2.058	1.867	1.511	1.125
385	4.306	3.799	3.470	3.028	2.552	2.221	2.095	1.903	1.546	1.158
390	4.373	3.837	3.512	3.075	2.601	2.259	2.132	1.939	1.581	1.191

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Tal	ble 5: I/H-S	ection Colur	nns 90 Minu	ites			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatu	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	1.003	0.737	0.569	0.422	0.306	0.283	0.278	0.278	0.278	0.278
35	1.205	0.843	0.650	0.482	0.346	0.308	0.295	0.278	0.278	0.278
40	1.407	0.948	0.731	0.541	0.387	0.333	0.319	0.297	0.278	0.278
45	1.610	1.046	0.811	0.601	0.427	0.357	0.343	0.319	0.279	0.278
50	1.812	1.127	0.892	0.660	0.467	0.382	0.366	0.341	0.298	0.278
55	2.014	1.207	0.973	0.720	0.508	0.407	0.390	0.363	0.318	0.278
60	2.217	1.288	1.042	0.779	0.548	0.432	0.413	0.385	0.337	0.290
65	2.419	1.369	1.094	0.839	0.588	0.457	0.437	0.406	0.356	0.307
70	2.540	1.449	1.147	0.898	0.629	0.482	0.461	0.428	0.376	0.325
75	2.589	1.530	1.199	0.958	0.669	0.506	0.484	0.450	0.395	0.342
80	2.639	1.610	1.252	1.017	0.709	0.531	0.508	0.472	0.414	0.359
85	2.688	1.691	1.304	1.065	0.750	0.556	0.531	0.494	0.434	0.376
90	2.738	1.772	1.356	1.112	0.790	0.581	0.555	0.516	0.453	0.394
95	2.788	1.852	1.409	1.159	0.831	0.606	0.579	0.538	0.472	0.411
100	2.837	1.933	1.461	1.206	0.871	0.631	0.602	0.559	0.492	0.428
105	2.887	2.013	1.514	1.253	0.911	0.655	0.626	0.581	0.511	0.445
110	2.936	2.094	1.566	1.299	0.952	0.680	0.649	0.603	0.530	0.463
115	2.986	2.175	1.619	1.346	0.992	0.705	0.673	0.625	0.550	0.480
120	3.036	2.255	1.671	1.393	1.034	0.730	0.697	0.647	0.569	0.497
125	3.085	2.336	1.723	1.440	1.079	0.755	0.720	0.669	0.588	0.514
130	3.135	2.416	1.776	1.487	1.124	0.780	0.744	0.691	0.608	0.532
135	3.184	2.497	1.828	1.534	1.169	0.804	0.767	0.712	0.627	0.549
140	3.234	2.547	1.881	1.581	1.214	0.829	0.791	0.734	0.646	0.566
145	3.284	2.590	1.933	1.628	1.259	0.854	0.815	0.756	0.666	0.584
150	3.333	2.633	1.985	1.675	1.304	0.879	0.838	0.778	0.685	0.601
155	3.383	2.676	2.038	1.722	1.348	0.904	0.862	0.800	0.704	0.618
160	3.432	2.719	2.090	1.768	1.393	0.929	0.885	0.822	0.724	0.635
165	3.482	2.762	2.143	1.815	1.438	0.953	0.909	0.844	0.743	0.653
170	3.532	2.805	2.195	1.862	1.483	0.978	0.933	0.865	0.762	0.670
175	3.581	2.848	2.248	1.909	1.528	1.003	0.956	0.887	0.782	0.687
180	3.631	2.891	2.300	1.956	1.573	1.034	0.980	0.909	0.801	0.704
185	3.680	2.933	2.352	2.003	1.618	1.080	1.003	0.931	0.820	0.722
190	3.730	2.976	2.405	2.050	1.663	1.126	1.032	0.953	0.840	0.739
195	3.780	3.019	2.457	2.097	1.708	1.172	1.075	0.975	0.859	0.756

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 5: I	/H-Section	Columns 90	Minutes (c	ontinued)			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	) Required f	or a Design	Temperatu	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
200	3.829	3.062	2.510	2.144	1.753	1.219	1.118	0.997	0.878	0.773
205	3.879	3.105	2.554	2.190	1.798	1.265	1.161	1.018	0.898	0.791
210	3.928	3.148	2.597	2.237	1.843	1.311	1.204	1.058	0.917	0.808
215	3.978	3.191	2.641	2.284	1.888	1.357	1.248	1.100	0.936	0.825
220	4.028	3.234	2.684	2.331	1.933	1.403	1.291	1.142	0.956	0.842
225	4.071	3.277	2.727	2.378	1.978	1.449	1.334	1.184	0.975	0.860
230	4.113	3.320	2.771	2.425	2.023	1.496	1.377	1.227	0.994	0.877
235	4.155	3.362	2.814	2.472	2.068	1.542	1.420	1.269	1.014	0.894
240	4.198	3.405	2.858	2.519	2.113	1.588	1.463	1.311	1.046	0.911
245	4.240	3.448	2.901	2.564	2.158	1.634	1.506	1.353	1.086	0.929
250	4.282	3.491	2.945	2.609	2.203	1.680	1.549	1.395	1.126	0.946
255	4.324	3.534	2.988	2.655	2.248	1.727	1.593	1.437	1.166	0.963
260	4.367	3.577	3.032	2.700	2.293	1.773	1.636	1.479	1.206	0.981
265	4.409	3.620	3.075	2.745	2.338	1.819	1.679	1.521	1.246	0.998
270	4.451	3.663	3.118	2.791	2.383	1.865	1.722	1.563	1.286	1.015
275	4.494	3.706	3.162	2.836	2.428	1.911	1.765	1.606	1.326	1.045
280	4.536	3.748	3.205	2.881	2.473	1.957	1.808	1.648	1.366	1.083
285	4.578	3.791	3.249	2.927	2.518	2.004	1.851	1.690	1.406	1.120
290	4.620	3.834	3.292	2.972	2.567	2.050	1.895	1.732	1.446	1.157
295	4.663	3.877	3.336	3.017	2.615	2.096	1.938	1.774	1.486	1.194
300	4.705	3.920	3.379	3.062	2.663	2.142	1.981	1.816	1.526	1.232
305	4.747	3.963	3.422	3.108	2.712	2.188	2.024	1.858	1.566	1.269
310	4.790	4.006	3.466	3.153	2.760	2.234	2.067	1.900	1.606	1.306
315	4.832	4.055	3.509	3.198	2.808	2.281	2.110	1.942	1.646	1.343
320	4.874	4.115	3.553	3.244	2.856	2.327	2.153	1.985	1.686	1.381
325	4.916	4.176	3.596	3.289	2.905	2.373	2.196	2.027	1.726	1.418
330	4.959	4.236	3.640	3.334	2.953	2.419	2.240	2.069	1.766	1.455
335	5.001	4.296	3.683	3.380	3.001	2.465	2.283	2.111	1.806	1.492
340	5.043	4.356	3.727	3.425	3.049	2.512	2.326	2.153	1.846	1.530
345	5.086	4.416	3.770	3.470	3.098	2.565	2.369	2.195	1.886	1.567
350	5.128	4.477	3.813	3.516	3.146	2.619	2.412	2.237	1.926	1.604
355	5.170	4.537	3.857	3.561	3.194	2.672	2.455	2.279	1.966	1.641
360	5.213	4.597	3.900	3.606	3.243	2.726	2.498	2.321	2.006	1.679
365	5.255	4.657	3.944	3.652	3.291	2.780	2.549	2.364	2.046	1.716
370	5.297	4.717	3.987	3.697	3.339	2.833	2.604	2.406	2.086	1.753
375	5.339	4.778	4.031	3.742	3.387	2.887	2.659	2.448	2.126	1.790
380	5.382	4.838	4.104	3.788	3.436	2.941	2.714	2.490	2.166	1.828
385	5.424	4.898	4.180	3.833	3.484	2.994	2.769	2.537	2.206	1.865
390	5.466	4.958	4.255	3.878	3.532	3.048	2.824	2.589	2.246	1.902

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Tab	le 6: I/H-Se	ction Colum	ns 120 Minu	utes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	) Required f	or a Design	Temperatui	e of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	2.457	1.547	0.991	0.789	0.630	0.495	0.443	0.356	0.284	0.278
35	2.660	1.869	1.205	0.900	0.720	0.569	0.511	0.414	0.323	0.294
40	2.863	2.192	1.419	1.010	0.809	0.643	0.578	0.473	0.362	0.320
45	3.066	2.513	1.632	1.129	0.899	0.716	0.646	0.532	0.401	0.345
50	3.269	2.638	1.846	1.249	0.988	0.790	0.714	0.590	0.440	0.370
55	3.472	2.762	2.059	1.368	1.058	0.864	0.782	0.649	0.479	0.395
60	3.675	2.887	2.273	1.488	1.117	0.938	0.849	0.708	0.518	0.420
65	3.878	3.011	2.487	1.608	1.176	1.012	0.917	0.766	0.557	0.446
70	4.058	3.136	2.580	1.728	1.235	1.068	0.985	0.825	0.596	0.471
75	4.163	3.261	2.656	1.848	1.294	1.121	1.045	0.884	0.634	0.496
80	4.269	3.385	2.732	1.967	1.353	1.175	1.097	0.942	0.673	0.521
85	4.374	3.510	2.808	2.087	1.412	1.228	1.148	1.001	0.712	0.547
90	4.480	3.634	2.884	2.207	1.471	1.282	1.200	1.054	0.751	0.572
95	4.586	3.759	2.960	2.327	1.530	1.335	1.251	1.104	0.790	0.597
100	4.691	3.883	3.036	2.446	1.589	1.389	1.303	1.154	0.829	0.622
105	4.797	4.008	3.111	2.545	1.648	1.442	1.354	1.204	0.868	0.647
110	4.902	4.083	3.187	2.617	1.707	1.495	1.406	1.254	0.907	0.673
115	5.008	4.144	3.263	2.689	1.766	1.549	1.457	1.304	0.946	0.698
120	5.114	4.206	3.339	2.761	1.825	1.602	1.509	1.355	0.985	0.723
125	5.219	4.268	3.415	2.833	1.884	1.656	1.560	1.405	1.025	0.748
130	5.325	4.330	3.491	2.905	1.943	1.709	1.612	1.455	1.075	0.773
135	5.430	4.392	3.567	2.977	2.002	1.763	1.664	1.505	1.125	0.799
140	5.536	4.454	3.643	3.049	2.060	1.816	1.715	1.555	1.174	0.824
145	5.641	4.516	3.719	3.121	2.119	1.870	1.767	1.605	1.224	0.849
150	5.747	4.578	3.795	3.193	2.178	1.923	1.818	1.655	1.274	0.874
155	-	4.640	3.871	3.265	2.237	1.976	1.870	1.705	1.324	0.900
160	-	4.702	3.947	3.337	2.296	2.030	1.921	1.755	1.374	0.925
165	-	4.764	4.023	3.409	2.355	2.083	1.973	1.805	1.424	0.950
170	-	4.826	4.072	3.481	2.414	2.137	2.024	1.855	1.474	0.975
175	-	4.888	4.117	3.553	2.473	2.190	2.076	1.905	1.524	1.000
180	-	4.950	4.162	3.625	2.542	2.244	2.127	1.955	1.574	1.031
185	-	5.012	4.207	3.697	2.633	2.297	2.179	2.005	1.624	1.083
190	-	5.073	4.251	3.769	2.724	2.351	2.230	2.055	1.674	1.135
195	-	5.135	4.296	3.841	2.815	2.404	2.282	2.106	1.724	1.188

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 6: I	H-Section C	Columns 120	Minutes (	continued)			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatu	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
200	-	5.197	4.341	3.913	2.906	2.457	2.333	2.156	1.773	1.240
205	-	5.259	4.386	3.985	2.997	2.511	2.385	2.206	1.823	1.293
210	-	5.321	4.431	4.047	3.088	2.564	2.437	2.256	1.873	1.345
215	-	5.383	4.476	4.090	3.179	2.617	2.488	2.306	1.923	1.397
220	-	5.445	4.520	4.133	3.269	2.670	2.539	2.356	1.973	1.450
225	-	5.507	4.565	4.176	3.360	2.723	2.590	2.406	2.023	1.502
230	-	5.569	4.610	4.219	3.451	2.776	2.640	2.456	2.073	1.555
235	-	5.631	4.655	4.261	3.542	2.829	2.691	2.506	2.123	1.607
240	-	5.693	4.700	4.304	3.633	2.882	2.742	2.556	2.173	1.659
245	-	-	4.744	4.347	3.724	2.935	2.792	2.607	2.223	1.712
250	-	-	4.789	4.390	3.815	2.988	2.843	2.657	2.273	1.764
255	-	-	4.834	4.433	3.906	3.041	2.894	2.708	2.323	1.817
260	-	-	4.879	4.476	3.997	3.094	2.944	2.758	2.372	1.869
265	-	-	4.924	4.518	4.063	3.147	2.995	2.808	2.422	1.921
270	-	-	4.969	4.561	4.112	3.199	3.046	2.859	2.472	1.974
275	-	-	5.013	4.604	4.162	3.252	3.096	2.909	2.522	2.026
280	-	-	5.058	4.647	4.212	3.305	3.147	2.960	2.573	2.079
285	-	-	5.103	4.690	4.262	3.358	3.197	3.010	2.624	2.131
290	-	-	5.148	4.732	4.311	3.411	3.248	3.060	2.675	2.183
295	-	-	5.193	4.775	4.361	3.464	3.299	3.111	2.725	2.236
300	-	-	5.238	4.818	4.411	3.517	3.349	3.161	2.776	2.288
305	-	-	5.282	4.861	4.461	3.570	3.400	3.212	2.827	2.341
310	-	-	5.327	4.904	4.510	3.623	3.451	3.262	2.877	2.393
315	-	-	5.372	4.947	4.560	3.676	3.501	3.312	2.928	2.445
320	-	-	5.417	4.989	4.610	3.729	3.552	3.363	2.979	2.498
325	-	-	5.462	5.032	4.659	3.782	3.603	3.413	3.029	2.550
330	-	-	5.507	5.075	4.709	3.835	3.653	3.464	3.080	2.602
335	-	-	5.551	5.118	4.759	3.888	3.704	3.514	3.131	2.654
340	-	-	5.596	5.161	4.809	3.941	3.755	3.564	3.182	2.706
345	-	-	5.641	5.203	4.858	3.994	3.805	3.615	3.232	2.757
350	-	-	5.686	5.246	4.908	4.054	3.856	3.665	3.283	2.809
355	-	-	5.731	5.289	4.958	4.132	3.906	3.716	3.334	2.861
360	-	-	5.775	5.332	5.008	4.210	3.957	3.766	3.384	2.913
365	-	-	5.820	5.375	5.057	4.289	4.008	3.816	3.435	2.965
370	-	-	-	5.417	5.107	4.367	4.074	3.867	3.486	3.017
375	-	-	-	5.460	5.157	4.445	4.157	3.917	3.537	3.069
380	-	-	-	5.503	5.206	4.524	4.240	3.968	3.587	3.121
385	-	-	-	5.546	5.256	4.602	4.322	4.018	3.638	3.173
390	-	-	-	5.589	5.306	4.680	4.405	4.089	3.689	3.225

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Tab	le 7: I/H-Se	ction Colum	ns 150 Minu	ıtes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm)	) Required f	or a Design	Temperatur	e of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	2.853	2.789	1.605	1.476	0.931	0.769	0.751	0.670	0.525	0.380
35	3.553	3.115	2.187	1.807	1.186	0.904	0.860	0.772	0.615	0.461
40	4.253	3.440	2.769	2.137	1.441	1.039	0.970	0.874	0.705	0.542
45	4.588	3.766	3.033	2.467	1.696	1.247	1.111	0.976	0.795	0.623
50	4.922	4.071	3.296	2.687	1.952	1.456	1.280	1.082	0.885	0.704
55	5.257	4.284	3.559	2.888	2.207	1.665	1.449	1.191	0.975	0.785
60	5.592	4.497	3.822	3.090	2.462	1.874	1.617	1.300	1.049	0.866
65	5.926	4.710	4.062	3.291	2.630	2.083	1.786	1.409	1.106	0.946
70	-	4.923	4.206	3.493	2.777	2.291	1.955	1.518	1.162	1.025
75	-	5.137	4.351	3.694	2.923	2.500	2.124	1.627	1.219	1.075
80	-	5.350	4.495	3.896	3.070	2.593	2.293	1.736	1.276	1.126
85	-	5.563	4.640	4.064	3.216	2.678	2.462	1.845	1.333	1.176
90	-	5.776	4.784	4.162	3.362	2.764	2.568	1.955	1.390	1.227
95	-	5.989	4.929	4.260	3.509	2.849	2.646	2.064	1.446	1.277
100	-	-	5.073	4.358	3.655	2.935	2.724	2.173	1.503	1.328
105	-	-	5.218	4.455	3.802	3.020	2.802	2.282	1.560	1.378
110	-	-	5.362	4.553	3.948	3.105	2.880	2.391	1.617	1.429
115	-	-	5.507	4.651	4.064	3.191	2.958	2.500	1.674	1.479
120	-	-	5.651	4.749	4.137	3.276	3.036	2.585	1.731	1.530
125	-	-	5.796	4.847	4.211	3.361	3.115	2.667	1.787	1.580
130	-	-	5.940	4.945	4.284	3.447	3.193	2.748	1.844	1.631
135	-	-	-	5.042	4.358	3.532	3.271	2.830	1.901	1.681
140	-	-	-	5.140	4.431	3.617	3.349	2.912	1.958	1.732
145	-	-	-	5.238	4.505	3.703	3.427	2.993	2.015	1.782
150	-	-	-	5.336	4.578	3.788	3.505	3.075	2.071	1.833
155	-	-	-	5.434	4.651	3.873	3.583	3.157	2.128	1.883
160	-	-	-	5.532	4.725	3.959	3.661	3.238	2.185	1.934
165	-	-	-	5.629	4.798	4.039	3.740	3.320	2.242	1.984
170	-	-	-	5.727	4.872	4.089	3.818	3.401	2.299	2.035
175	-	-	-	5.825	4.945	4.139	3.896	3.483	2.356	2.085
180	-	-	-	5.923	5.019	4.189	3.974	3.565	2.412	2.136
185	-	-	-	6.021	5.092	4.239	4.043	3.646	2.469	2.186
190	-	-	-	-	5.166	4.288	4.085	3.728	2.534	2.237
195	-	-	-	-	5.239	4.338	4.126	3.810	2.626	2.287

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 7: I	H-Section C	Columns 150	Minutes (d	continued)			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatui	e of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
200	-	-	-	-	5.313	4.388	4.168	3.891	2.719	2.338
205	-	-	-	-	5.386	4.438	4.209	3.973	2.811	2.388
210	-	-	-	-	5.460	4.487	4.251	4.045	2.903	2.439
215	-	-	-	-	5.533	4.537	4.292	4.088	2.995	2.489
220	-	-	-	-	5.606	4.587	4.334	4.132	3.087	2.540
225	-	-	-	-	5.680	4.637	4.375	4.175	3.180	2.593
230	-	-	-	-	5.753	4.686	4.417	4.219	3.272	2.645
235	-	-	-	-	5.827	4.736	4.458	4.262	3.364	2.697
240	-	-	-	-	5.900	4.786	4.500	4.306	3.456	2.749
245	-	-	-	-	-	4.836	4.541	4.349	3.549	2.801
250	-	-	-	-	-	4.885	4.583	4.393	3.641	2.854
255	-	-	-	-	-	4.935	4.624	4.436	3.733	2.906
260	-	-	-	-	-	4.985	4.666	4.480	3.825	2.958
265	-	-	-	-	-	5.035	4.707	4.523	3.918	3.010
270	-	-	-	-	-	5.085	4.749	4.567	4.010	3.062
275	-	-	-	-	-	5.134	4.790	4.610	4.074	3.114
280	-	-	-	-	-	5.184	4.832	4.654	4.128	3.167
285	-	-	-	-	-	5.234	4.873	4.697	4.182	3.219
290	-	-	-	-	-	5.284	4.915	4.741	4.236	3.271
295	-	-	-	-	-	5.333	4.956	4.784	4.290	3.323
300	-	-	-	-	-	5.383	4.998	4.828	4.344	3.375
305	-	-	-	-	-	5.433	5.039	4.871	4.399	3.428
310	-	-	-	-	-	5.483	5.081	4.915	4.453	3.480
315	-	-	-	-	-	5.532	5.122	4.958	4.507	3.532
320	-	-	-	-	-	5.582	5.164	5.002	4.561	3.584
325	-	-	-	-	-	5.632	5.205	5.045	4.615	3.636
330	-	-	-	-	-	5.682	5.247	5.089	4.669	3.689
335	-	-	-	-	-	5.731	5.288	5.133	4.724	3.741
340	-	-	-	-	-	5.781	5.330	5.176	4.778	3.793
345	-	-	-	-	-	5.831	5.371	5.220	4.832	3.845
350	-	-	-	-	-	-	5.413	5.263	4.886	3.897
355	-	-	-	-	-	-	5.454	5.307	4.940	3.949
360	-	-	-	-	-	-	5.496	5.350	4.994	4.002
365	-	-	-	-	-	-	5.537	5.394	5.049	4.072
370	-	-	-	-	-	-	5.579	5.437	5.103	4.170
375	-	-	-	-	-	-	5.620	5.481	5.157	4.268
380	-	-	-	-	-	-	5.662	5.524	5.211	4.366
385	-	-	-	-	-	-	5.703	5.568	5.265	4.464
390	-	-	-	-	-	-	5.745	5.611	5.319	4.562

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			1	Table 8: I/H-S	ection Columi	ns 180 Minute	es			
Section Factor up to m <sup>-1</sup>			т	hickness (mn	ı) Required fo	or a Design Te	mperature of	,		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
30	4.743	3.861	2.578	2.578	1.425	1.222	1.051	0.885	0.885	0.715
35	4.743	4.301	3.212	2.971	2.094	1.920	1.813	1.551	0.953	0.840
40	-	4.741	4.056	3.364	2.763	2.618	2.575	2.524	1.021	0.965
45	-	5.182	4.395	3.758	3.087	2.823	2.749	2.657	2.523	1.200
50	-	5.622	4.734	4.112	3.410	3.028	2.923	2.791	2.606	1.525
55	-	-	5.073	4.377	3.734	3.233	3.098	2.924	2.689	1.850
60	-	-	5.412	4.642	4.048	3.439	3.272	3.057	2.772	2.175
65	-	-	5.751	4.907	4.251	3.644	3.446	3.191	2.855	2.501
70	-	-	-	5.172	4.454	3.849	3.620	3.324	2.938	2.570
75	-	-	-	5.437	4.657	4.049	3.794	3.458	3.021	2.628
80	-	-	-	5.702	4.859	4.201	3.968	3.591	3.104	2.687
85	-	-	-	5.966	5.062	4.352	4.116	3.724	3.187	2.746
90	-	-	-	-	5.265	4.504	4.247	3.858	3.270	2.805
95	-	-	-	-	5.468	4.656	4.379	3.991	3.353	2.864
100	-	-	-	-	5.670	4.808	4.511	4.104	3.436	2.923
105	-	-	-	-	5.873	4.960	4.642	4.206	3.519	2.981
110	-	-	-	-	-	5.111	4.774	4.309	3.602	3.040
115	-	-	-	-	-	5.263	4.906	4.412	3.685	3.099
120	-	-	-	-	-	5.415	5.037	4.515	3.768	3.158
125	-	-	-	-	-	5.567	5.169	4.618	3.850	3.217
130	-	-	-	-	-	5.719	5.301	4.721	3.933	3.276
135	-	-	-	-	-	5.870	5.432	4.824	4.016	3.335
140	-	-	-	-	-	-	5.564	4.927	4.096	3.393
145	-	-	-	-	-	-	5.696	5.030	4.176	3.452
150	-	-	-	-	-	-	5.827	5.132	4.255	3.511
155	-	-	-	-	-	-	5.959	5.235	4.335	3.570
160	-	-	-	-	-	-	-	5.338	4.414	3.629
165	-	-	-	-	-	-	-	5.441	4.493	3.688
170	-	-	-	-	-	-	-	5.544	4.573	3.746
175	-	-	-	-	-	-	-	5.647	4.652	3.805
180	-	-	-	-	-	-	-	5.750	4.732	3.864
185	-	-	-	-	-	-	-	5.853	4.811	3.923
190	-	-	-	-	-	-	-	5.956	4.890	3.982
195	-	-	-	-	-	-	-	-	4.970	4.039

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Table 8	3: I/H-Section	Columns 180	Minutes (co	ntinued)							
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
200	-	-	-	-	-	-	-	-	5.049	4.084				
205	-	-	-	-	-	-	-	-	5.128	4.129				
210		-	-	-	-	-	-	-	5.208	4.174				
215	-	-	-	-	-	-	-	-	5.287	4.219				
220	-	-	-	-	-	-	-	-	5.367	4.264				
225	-	-	-	-	-	-	-	-	5.446	4.309				
230	-	-	-	-	-	-	-	-	5.525	4.354				
235	-	-	-	-	-	-	-	-	5.605	4.399				
240	-	-	-	-	-	-	-	-	5.684	4.443				
245	-	-	-	-	-	-	-	-	5.763	4.488				
250	-	-	-	-	-	-	-	-	5.843	4.533				
255	-	-	-	-	-	-	-	-	5.922	4.578				
260	-	-	-	-	-	-	-	-	-	4.623				
265	-	-	-	-	-	-	-	-	-	4.668				
270	-	-	-	-	-	-	-	-	-	4.713				
275	-	-	-	-	-	-	-	-	-	4.758				
280	-	-	-	-	-	-	-	-	-	4.803				
285	-	-	-	-	-	-	-	-	-	4.848				
290	-	-	-	-	-	-	-	-	-	4.893				
295	-	-	-	-	-	-	-	-	-	4.938				
300	-	-	-	-	-	-	-	-	-	4.983				
305	-	-	-	-	-	-	-	-	-	5.028				
310	-	-	-	-	-	-	-	-	-	5.073				
315	-	-	-	-	-	-	-	-	-	5.118				
320	-	-	-	-	-	-	-	-	-	5.163				
325	-	-	-	-	-	-	-	-	-	5.208				
330	-	-	-	-	-	-	-	-	-	5.253				
335	-	-	-	-	-	-	-	-	-	5.298				
340	-	-	-	-	-	-	-	-	-	5.343				
345	-	-	-	-	-	-	-	-	-	5.388				
350	-	-	-	-	-	-	-	-	_	5.433				
355	-	-	-	-	-	-	-	-	-	5.477				
360	-	-	-	-	-	-	-	-	-	5.522				
365	-	-	-	-	-	-	-	-	-	5.567				
370	-	-	-	-	-	-	-	-	-	5.612				
375	_	-	-	-	_	-	_	-	_	5.657				
380	_	_	_	_	_	_	_	_	_	5.702				
385	_	_	_	_	_	_	_	_	_	5.747				
390	_	-	-	_	-	-	_	-	-	5.792				

Thickness is intumescent only.

Results also apply to I/H section beams with 4 sides fire exposure subject to a maximum DFT of 4.455mm.

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#### SteelMaster 1200WF

			Tal	ble 9: I/H-Se	ection Beam	s 30 Minute	s							
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of													
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
30	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
35	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
40	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
45	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
50	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
55	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
60	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
65	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
70	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
75	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
80	0.313	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
85	0.339	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
90	0.365	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
95	0.391	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
100	0.417	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
105	0.444	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
110	0.470	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
115	0.496	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
120	0.522	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
125	0.548	0.298	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
130	0.575	0.323	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
135	0.601	0.348	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
140	0.627	0.373	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
145	0.653	0.399	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
150	0.680	0.424	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
155	0.706	0.449	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
160	0.732	0.474	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
165	0.758	0.500	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
170	0.784	0.525	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
175	0.811	0.550	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
180	0.837	0.575	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
185	0.863	0.601	0.304	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
190	0.889	0.626	0.318	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
195	0.915	0.651	0.332	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
200	0.942	0.676	0.346	0.293	0.293	0.293	0.293	0.293	0.293	0.293				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

		-	Table 9: I	/H-Section	Beams 30 M	linutes (con	tinued)	-		-
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required fo	or a Design	Temperatui	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
205	0.968	0.702	0.360	0.293	0.293	0.293	0.293	0.293	0.293	0.293
210	0.994	0.727	0.374	0.293	0.293	0.293	0.293	0.293	0.293	0.293
215	1.020	0.752	0.388	0.293	0.293	0.293	0.293	0.293	0.293	0.293
220	1.046	0.778	0.402	0.293	0.293	0.293	0.293	0.293	0.293	0.293
225	1.073	0.803	0.416	0.293	0.293	0.293	0.293	0.293	0.293	0.293
230	1.097	0.828	0.430	0.293	0.293	0.293	0.293	0.293	0.293	0.293
235	1.115	0.853	0.444	0.293	0.293	0.293	0.293	0.293	0.293	0.293
240	1.133	0.879	0.458	0.293	0.293	0.293	0.293	0.293	0.293	0.293
245	1.151	0.904	0.472	0.301	0.293	0.293	0.293	0.293	0.293	0.293
250	1.169	0.929	0.486	0.314	0.293	0.293	0.293	0.293	0.293	0.293
255	1.187	0.954	0.501	0.327	0.293	0.293	0.293	0.293	0.293	0.293
260	1.205	0.980	0.515	0.341	0.293	0.293	0.293	0.293	0.293	0.293
265	1.224	1.005	0.529	0.354	0.293	0.293	0.293	0.293	0.293	0.293
270	1.242	1.030	0.543	0.367	0.293	0.293	0.293	0.293	0.293	0.293
275	1.260	1.055	0.557	0.380	0.293	0.293	0.293	0.293	0.293	0.293
280	1.278	1.081	0.571	0.393	0.293	0.293	0.293	0.293	0.293	0.293
285	1.296	1.101	0.585	0.406	0.293	0.293	0.293	0.293	0.293	0.293
290	1.314	1.117	0.599	0.420	0.293	0.293	0.293	0.293	0.293	0.293
295	1.332	1.133	0.613	0.433	0.293	0.293	0.293	0.293	0.293	0.293
300	1.350	1.148	0.627	0.446	0.293	0.293	0.293	0.293	0.293	0.293
305	1.368	1.164	0.641	0.459	0.293	0.293	0.293	0.293	0.293	0.293
310	1.386	1.180	0.655	0.472	0.297	0.293	0.293	0.293	0.293	0.293
315	1.404	1.196	0.669	0.485	0.310	0.293	0.293	0.293	0.293	0.293
320	1.422	1.212	0.683	0.498	0.322	0.293	0.293	0.293	0.293	0.293
325	1.440	1.228	0.697	0.512	0.335	0.293	0.293	0.293	0.293	0.293
330	1.459	1.243	0.711	0.525	0.347	0.293	0.293	0.293	0.293	0.293

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Tal	ole 10: I/H-S	ection Bear	ns 45 Minut	es							
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of													
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
30	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
35	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
40	0.329	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
45	0.392	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
50	0.456	0.306	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
55	0.520	0.348	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
60	0.584	0.390	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
65	0.647	0.432	0.298	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
70	0.711	0.473	0.336	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
75	0.775	0.515	0.373	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
80	0.839	0.557	0.411	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
85	0.903	0.598	0.449	0.303	0.293	0.293	0.293	0.293	0.293	0.293				
90	0.966	0.640	0.487	0.318	0.293	0.293	0.293	0.293	0.293	0.293				
95	1.030	0.682	0.524	0.333	0.293	0.293	0.293	0.293	0.293	0.293				
100	1.086	0.723	0.562	0.348	0.293	0.293	0.293	0.293	0.293	0.293				
105	1.109	0.765	0.600	0.363	0.293	0.293	0.293	0.293	0.293	0.293				
110	1.132	0.807	0.638	0.377	0.293	0.293	0.293	0.293	0.293	0.293				
115	1.155	0.848	0.675	0.392	0.302	0.293	0.293	0.293	0.293	0.293				
120	1.178	0.890	0.713	0.407	0.316	0.293	0.293	0.293	0.293	0.293				
125	1.201	0.932	0.751	0.422	0.330	0.293	0.293	0.293	0.293	0.293				
130	1.224	0.973	0.789	0.437	0.344	0.293	0.293	0.293	0.293	0.293				
135	1.247	1.015	0.826	0.451	0.358	0.293	0.293	0.293	0.293	0.293				
140	1.270	1.057	0.864	0.466	0.372	0.293	0.293	0.293	0.293	0.293				
145	1.293	1.090	0.902	0.481	0.386	0.293	0.293	0.293	0.293	0.293				
150	1.316	1.111	0.940	0.496	0.400	0.293	0.293	0.293	0.293	0.293				
155	1.339	1.132	0.977	0.510	0.414	0.295	0.293	0.293	0.293	0.293				
160	1.362	1.154	1.015	0.525	0.428	0.308	0.293	0.293	0.293	0.293				
165	1.385	1.175	1.053	0.540	0.442	0.322	0.293	0.293	0.293	0.293				
170	1.408	1.196	1.086	0.555	0.456	0.335	0.293	0.293	0.293	0.293				
175	1.431	1.217	1.105	0.570	0.470	0.348	0.303	0.293	0.293	0.293				
180	1.454	1.239	1.124	0.584	0.484	0.361	0.316	0.293	0.293	0.293				
185	1.478	1.260	1.143	0.599	0.498	0.374	0.329	0.293	0.293	0.293				
190	1.501	1.281	1.161	0.614	0.512	0.388	0.342	0.293	0.293	0.293				
195	1.524	1.302	1.180	0.629	0.526	0.401	0.354	0.293	0.293	0.293				
200	1.547	1.324	1.199	0.644	0.540	0.414	0.367	0.295	0.293	0.293				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

-			Table 10:	I/H-Section	Beams 45	Minutes (co	ntinued)	-		-				
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
205	1.570	1.345	1.218	0.658	0.554	0.427	0.380	0.307	0.293	0.293				
210	1.593	1.366	1.237	0.673	0.568	0.440	0.393	0.319	0.293	0.293				
215	1.616	1.387	1.256	0.688	0.582	0.453	0.405	0.331	0.293	0.293				
220	1.639	1.409	1.275	0.703	0.596	0.467	0.418	0.343	0.293	0.293				
225	1.662	1.430	1.294	0.718	0.610	0.480	0.431	0.355	0.293	0.293				
230	1.685	1.451	1.313	0.732	0.624	0.493	0.444	0.367	0.293	0.293				
235	1.708	1.472	1.332	0.747	0.638	0.506	0.456	0.379	0.293	0.293				
240	1.731	1.494	1.351	0.762	0.652	0.519	0.469	0.391	0.293	0.293				
245	1.754	1.515	1.369	0.777	0.666	0.533	0.482	0.403	0.293	0.293				
250	1.777	1.536	1.388	0.791	0.680	0.546	0.494	0.415	0.293	0.293				
255	1.800	1.557	1.407	0.806	0.694	0.559	0.507	0.427	0.293	0.293				
260	1.823	1.579	1.426	0.821	0.708	0.572	0.520	0.439	0.293	0.293				
265	1.846	1.600	1.445	0.836	0.722	0.585	0.533	0.451	0.293	0.293				
270	1.869	1.621	1.464	0.851	0.736	0.598	0.545	0.463	0.293	0.293				
275	1.893	1.642	1.483	0.865	0.750	0.612	0.558	0.475	0.293	0.293				
280	1.916	1.664	1.502	0.880	0.764	0.625	0.571	0.487	0.293	0.293				
285	1.939	1.685	1.521	0.895	0.778	0.638	0.584	0.499	0.296	0.293				
290	1.962	1.706	1.540	0.910	0.792	0.651	0.596	0.511	0.307	0.293				
295	1.985	1.728	1.558	0.925	0.806	0.664	0.609	0.523	0.319	0.293				
300	2.008	1.749	1.577	0.939	0.819	0.678	0.622	0.535	0.330	0.293				
305	2.031	1.770	1.596	0.954	0.833	0.691	0.635	0.547	0.342	0.293				
310	2.054	1.791	1.615	0.969	0.847	0.704	0.647	0.559	0.353	0.293				
315	2.077	1.813	1.634	0.984	0.861	0.717	0.660	0.571	0.365	0.293				
320	2.100	1.834	1.653	0.998	0.875	0.730	0.673	0.583	0.376	0.293				
325	2.123	1.855	1.672	1.013	0.889	0.743	0.686	0.595	0.388	0.293				
330	2.146	1.876	1.691	1.028	0.903	0.757	0.698	0.607	0.399	0.293				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Tab	le 11: I/H-S	ection Beam	s 60 Minute	es							
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of													
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
30	0.439	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
35	0.545	0.365	0.293	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
40	0.652	0.445	0.321	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
45	0.758	0.525	0.389	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
50	0.865	0.605	0.458	0.321	0.293	0.293	0.293	0.293	0.293	0.293				
55	0.971	0.685	0.527	0.353	0.293	0.293	0.293	0.293	0.293	0.293				
60	1.077	0.765	0.595	0.385	0.312	0.293	0.293	0.293	0.293	0.293				
65	1.118	0.845	0.664	0.416	0.331	0.293	0.293	0.293	0.293	0.293				
70	1.147	0.924	0.733	0.448	0.350	0.298	0.293	0.293	0.293	0.293				
75	1.176	1.004	0.801	0.480	0.369	0.313	0.293	0.293	0.293	0.293				
80	1.205	1.084	0.870	0.512	0.388	0.328	0.305	0.293	0.293	0.293				
85	1.234	1.116	0.938	0.544	0.407	0.344	0.320	0.293	0.293	0.293				
90	1.263	1.142	1.007	0.575	0.427	0.359	0.335	0.295	0.293	0.293				
95	1.292	1.167	1.076	0.607	0.446	0.374	0.349	0.309	0.293	0.293				
100	1.321	1.193	1.110	0.639	0.465	0.389	0.364	0.323	0.293	0.293				
105	1.350	1.219	1.133	0.671	0.484	0.404	0.379	0.336	0.293	0.293				
110	1.379	1.244	1.156	0.703	0.503	0.420	0.393	0.350	0.293	0.293				
115	1.408	1.270	1.179	0.735	0.523	0.435	0.408	0.364	0.293	0.293				
120	1.437	1.296	1.202	0.766	0.542	0.450	0.422	0.378	0.293	0.293				
125	1.466	1.321	1.225	0.798	0.561	0.465	0.437	0.392	0.293	0.293				
130	1.495	1.347	1.248	0.830	0.580	0.480	0.452	0.405	0.304	0.293				
135	1.524	1.373	1.271	0.862	0.599	0.496	0.466	0.419	0.317	0.293				
140	1.553	1.398	1.294	0.894	0.619	0.511	0.481	0.433	0.329	0.293				
145	1.582	1.424	1.317	0.926	0.638	0.526	0.495	0.447	0.342	0.293				
150	1.611	1.450	1.340	0.957	0.657	0.541	0.510	0.460	0.355	0.293				
155	1.640	1.476	1.362	0.989	0.676	0.556	0.525	0.474	0.368	0.293				
160	1.669	1.501	1.385	1.021	0.695	0.572	0.539	0.488	0.380	0.293				
165	1.698	1.527	1.408	1.053	0.715	0.587	0.554	0.502	0.393	0.293				
170	1.727	1.553	1.431	1.085	0.734	0.602	0.568	0.516	0.406	0.293				
175	1.756	1.578	1.454	1.111	0.753	0.617	0.583	0.529	0.419	0.302				
180	1.785	1.604	1.477	1.136	0.772	0.632	0.598	0.543	0.432	0.314				
185	1.814	1.630	1.500	1.161	0.791	0.648	0.612	0.557	0.444	0.326				
190	1.843	1.655	1.523	1.186	0.811	0.663	0.627	0.571	0.457	0.338				
195	1.872	1.681	1.546	1.211	0.830	0.678	0.641	0.584	0.470	0.350				
200	1.901	1.707	1.569	1.236	0.849	0.693	0.656	0.598	0.483	0.362				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

-		-	Table 11:	I/H-Section	Beams 60 N	linutes (co	ntinued)	-	-	-
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required fo	or a Design	Temperatui	re of		
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C
205	1.930	1.733	1.592	1.261	0.868	0.708	0.671	0.612	0.495	0.374
210	1.959	1.758	1.615	1.286	0.887	0.724	0.685	0.626	0.508	0.386
215	1.988	1.784	1.638	1.311	0.906	0.739	0.700	0.640	0.521	0.398
220	2.017	1.810	1.661	1.336	0.926	0.754	0.714	0.653	0.534	0.410
225	2.046	1.835	1.684	1.361	0.945	0.769	0.729	0.667	0.546	0.422
230	2.075	1.861	1.707	1.386	0.964	0.784	0.744	0.681	0.559	0.434
235	2.104	1.887	1.730	1.410	0.983	0.800	0.758	0.695	0.572	0.446
240	2.133	1.912	1.752	1.435	1.002	0.815	0.773	0.708	0.585	0.458
245	2.162	1.938	1.775	1.460	1.022	0.830	0.787	0.722	0.598	0.470
250	2.191	1.964	1.798	1.485	1.041	0.845	0.802	0.736	0.610	0.482
255	2.220	1.989	1.821	1.510	1.060	0.860	0.817	0.750	0.623	0.494
260	2.249	2.015	1.844	1.535	1.079	0.876	0.831	0.764	0.636	0.506
265	2.278	2.041	1.867	1.560	1.101	0.891	0.846	0.777	0.649	0.518
270	2.308	2.067	1.890	1.585	1.130	0.906	0.860	0.791	0.661	0.530
275	2.337	2.092	1.913	1.610	1.160	0.921	0.875	0.805	0.674	0.542
280	2.366	2.118	1.936	1.635	1.189	0.936	0.890	0.819	0.687	0.554
285	2.395	2.144	1.959	1.660	1.218	0.952	0.904	0.832	0.700	0.566
290	2.424	2.169	1.982	1.685	1.247	0.967	0.919	0.846	0.712	0.578
295	2.453	2.195	2.005	1.710	1.277	0.982	0.934	0.860	0.725	0.590
300	2.482	2.221	2.028	1.735	1.306	0.997	0.948	0.874	0.738	0.602
305	2.511	2.246	2.051	1.759	1.335	1.012	0.963	0.888	0.751	0.614
310	2.557	2.272	2.074	1.784	1.364	1.028	0.977	0.901	0.764	0.626
315	2.608	2.298	2.097	1.809	1.393	1.043	0.992	0.915	0.776	0.638
320	2.659	2.323	2.119	1.834	1.423	1.058	1.007	0.929	0.789	0.650
325	2.710	2.349	2.142	1.859	1.452	1.073	1.021	0.943	0.802	0.662
330	2.761	2.375	2.165	1.884	1.481	1.088	1.036	0.956	0.815	0.674

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Tab	ole 12: I/H-S	ection Bear	ns 75 Minut	es							
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of													
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
30	0.672	0.501	0.362	0.293	0.293	0.293	0.293	0.293	0.293	0.293				
35	0.804	0.607	0.457	0.328	0.293	0.293	0.293	0.293	0.293	0.293				
40	0.937	0.712	0.552	0.390	0.307	0.293	0.293	0.293	0.293	0.293				
45	1.070	0.818	0.647	0.452	0.350	0.293	0.293	0.293	0.293	0.293				
50	1.134	0.923	0.741	0.514	0.394	0.319	0.298	0.293	0.293	0.293				
55	1.193	1.028	0.836	0.575	0.437	0.349	0.323	0.295	0.293	0.293				
60	1.251	1.099	0.931	0.637	0.481	0.378	0.349	0.314	0.293	0.293				
65	1.309	1.136	1.025	0.699	0.524	0.408	0.374	0.333	0.293	0.293				
70	1.367	1.173	1.093	0.760	0.568	0.438	0.399	0.352	0.295	0.293				
75	1.425	1.210	1.121	0.822	0.611	0.467	0.425	0.370	0.310	0.293				
80	1.484	1.246	1.149	0.884	0.655	0.497	0.450	0.389	0.325	0.293				
85	1.542	1.283	1.177	0.945	0.699	0.527	0.475	0.408	0.340	0.293				
90	1.600	1.320	1.205	1.007	0.742	0.556	0.501	0.427	0.355	0.297				
95	1.658	1.357	1.233	1.069	0.786	0.586	0.526	0.446	0.370	0.311				
100	1.716	1.393	1.261	1.103	0.829	0.616	0.551	0.465	0.385	0.325				
105	1.775	1.430	1.290	1.130	0.873	0.645	0.577	0.484	0.400	0.339				
110	1.833	1.467	1.318	1.157	0.916	0.675	0.602	0.503	0.416	0.353				
115	1.891	1.504	1.346	1.184	0.960	0.705	0.627	0.522	0.431	0.367				
120	1.949	1.540	1.374	1.211	1.003	0.734	0.653	0.541	0.446	0.381				
125	2.008	1.577	1.402	1.238	1.047	0.764	0.678	0.560	0.461	0.395				
130	2.066	1.614	1.430	1.265	1.087	0.794	0.703	0.579	0.476	0.409				
135	2.124	1.651	1.458	1.292	1.113	0.823	0.729	0.598	0.491	0.423				
140	2.182	1.687	1.487	1.319	1.140	0.853	0.754	0.617	0.506	0.437				
145	2.240	1.724	1.515	1.346	1.166	0.883	0.779	0.636	0.521	0.451				
150	2,299	1.761	1.543	1.373	1.193	0.912	0.805	0.655	0.536	0.465				
155	2.357	1.798	1.571	1.400	1.219	0.942	0.830	0.674	0.551	0.479				
160	2.415	1.834	1.599	1.427	1.246	0.972	0.855	0.693	0.566	0.493				
165	2,473	1.871	1.627	1.454	1.272	1.001	0.881	0.712	0.581	0.507				
170	2.527	1.908	1.655	1.481	1.299	1.031	0.906	0.731	0.596	0.521				
175	2.565	1.945	1.684	1.508	1.325	1.061	0.931	0.750	0.611	0.535				
180	2.604	1.981	1.712	1.535	1.352	1.089	0.957	0.769	0.626	0.549				
185	2.642	2.018	1.740	1.562	1.378	1.117	0.982	0.787	0.641	0.563				
190	2.681	2.055	1.768	1.589	1.405	1.144	1.007	0.806	0.656	0.577				
195	2.719	2.092	1.796	1.616	1.431	1.171	1.033	0.825	0.671	0.590				
200	2.758	2.128	1.824	1.643	1.458	1.198	1.058	0.844	0.687	0.604				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

		-	Table 12:	I/H-Section	n Beams 75	Minutes (co	ntinued)		-	-				
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
205	2.796	2.165	1.852	1.670	1.484	1.225	1.083	0.863	0.702	0.618				
210	2.835	2.202	1.881	1.697	1.510	1.253	1.111	0.882	0.717	0.632				
215	2.873	2.239	1.909	1.724	1.537	1.280	1.139	0.901	0.732	0.646				
220	2.912	2.275	1.937	1.751	1.563	1.307	1.167	0.920	0.747	0.660				
225	2.951	2.312	1.965	1.778	1.590	1.334	1.196	0.939	0.762	0.674				
230	2.989	2.349	1.993	1.805	1.616	1.361	1.224	0.958	0.777	0.688				
235	3.028	2.386	2.021	1.832	1.643	1.389	1.252	0.977	0.792	0.702				
240	3.066	2.422	2.049	1.859	1.669	1.416	1.280	0.996	0.807	0.716				
245	3.105	2.459	2.077	1.886	1.696	1.443	1.308	1.015	0.822	0.730				
250	3.143	2.496	2.106	1.913	1.722	1.470	1.336	1.034	0.837	0.744				
255	3.182	2.538	2.134	1.940	1.749	1.497	1.364	1.053	0.852	0.758				
260	3.220	2.587	2.162	1.967	1.775	1.524	1.392	1.072	0.867	0.772				
265	3.259	2.636	2.190	1.994	1.802	1.552	1.420	1.097	0.882	0.786				
270	3.297	2.685	2.218	2.021	1.828	1.579	1.448	1.129	0.897	0.800				
275	3.336	2.734	2.246	2.048	1.855	1.606	1.476	1.161	0.912	0.814				
280	3.374	2.783	2.274	2.075	1.881	1.633	1.504	1.193	0.927	0.828				
285	3.413	2.833	2.303	2.102	1.908	1.660	1.532	1.224	0.942	0.842				
290	3.452	2.882	2.331	2.129	1.934	1.688	1.560	1.256	0.958	0.856				
295	3.490	2.931	2.359	2.156	1.961	1.715	1.588	1.288	0.973	0.870				
300	3.529	2.980	2.387	2.183	1.987	1.742	1.616	1.319	0.988	0.884				
305	3.567	3.029	2.415	2.210	2.014	1.769	1.644	1.351	1.003	0.898				
310	3.606	3.078	2.443	2.237	2.040	1.796	1.672	1.383	1.018	0.912				
315	3.644	3.127	2.471	2.264	2.067	1.824	1.700	1.415	1.033	0.925				
320	3.683	3.176	2.500	2.291	2.093	1.851	1.728	1.446	1.048	0.939				
325	3.721	3.226	2.539	2.318	2.120	1.878	1.756	1.478	1.063	0.953				
330	3.760	3.275	2.595	2.345	2.146	1.905	1.784	1.510	1.078	0.967				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Tab	le 13: I/H-S	ection Beam	s 90 Minute	es						
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C			
30	0.947	0.733	0.567	0.436	0.308	0.293	0.293	0.293	0.293	0.293			
35	1.149	0.873	0.692	0.526	0.380	0.297	0.293	0.293	0.293	0.293			
40	1.352	1.013	0.818	0.617	0.452	0.351	0.322	0.293	0.293	0.293			
45	1.554	1.124	0.943	0.708	0.524	0.406	0.370	0.324	0.293	0.293			
50	1.756	1.197	1.068	0.798	0.595	0.460	0.417	0.361	0.296	0.293			
55	1.959	1.270	1.127	0.889	0.667	0.514	0.465	0.399	0.322	0.293			
60	2.161	1.343	1.170	0.979	0.739	0.568	0.513	0.437	0.349	0.299			
65	2.363	1.415	1.213	1.070	0.811	0.622	0.560	0.474	0.375	0.316			
70	2.526	1.488	1.256	1.116	0.882	0.676	0.608	0.512	0.402	0.334			
75	2.565	1.561	1.298	1.147	0.954	0.731	0.655	0.550	0.428	0.351			
80	2.603	1.634	1.341	1.178	1.026	0.785	0.703	0.588	0.455	0.368			
85	2.641	1.707	1.384	1.210	1.095	0.839	0.751	0.625	0.481	0.385			
90	2.679	1.780	1.427	1.241	1.124	0.893	0.798	0.663	0.508	0.403			
95	2.718	1.853	1.469	1.272	1.153	0.947	0.846	0.701	0.534	0.420			
100	2.756	1.926	1.512	1.303	1.182	1.002	0.893	0.738	0.561	0.437			
105	2.794	1.999	1.555	1.334	1.211	1.056	0.941	0.776	0.587	0.454			
110	2.833	2.072	1.598	1.365	1.240	1.102	0.989	0.814	0.614	0.471			
115	2.871	2.144	1.640	1.396	1.269	1.130	1.036	0.852	0.640	0.489			
120	2.909	2.217	1.683	1.428	1.298	1.157	1.084	0.889	0.667	0.506			
125	2.948	2.290	1.726	1.459	1.327	1.185	1.115	0.927	0.693	0.523			
130	2.986	2.363	1.768	1.490	1.356	1.213	1.143	0.965	0.720	0.540			
135	3.024	2.436	1.811	1.521	1.385	1.241	1.171	1.002	0.746	0.557			
140	3.062	2.509	1.854	1.552	1.414	1.269	1.199	1.040	0.773	0.575			
145	3.101	2.551	1.897	1.583	1.443	1.297	1.226	1.078	0.799	0.592			
150	3.139	2.588	1.939	1.614	1.472	1.325	1.254	1.110	0.826	0.609			
155	3.177	2.626	1.982	1.645	1.501	1.353	1.282	1.138	0.852	0.626			
160	3.216	2.664	2.025	1.677	1.530	1.381	1.309	1.166	0.879	0.643			
165	3.254	2.702	2.068	1.708	1.559	1.409	1.337	1.195	0.905	0.661			
170	3.292	2.740	2.110	1.739	1.588	1.436	1.365	1.223	0.932	0.678			
175	3.331	2.777	2.153	1.770	1.617	1.464	1.393	1.251	0.958	0.695			
180	3.369	2.815	2.196	1.801	1.646	1.492	1.420	1.279	0.985	0.712			
185	3.407	2.853	2.239	1.832	1.675	1.520	1.448	1.308	1.011	0.730			
190	3.445	2.891	2.281	1.863	1.704	1.548	1.476	1.336	1.037	0.747			
195	3.484	2.929	2.324	1.895	1.733	1.576	1.504	1.364	1.064	0.764			
200	3.522	2.966	2.367	1.926	1.762	1.604	1.531	1.392	1.090	0.781			

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Table 13:	I/H-Section	Beams 90 N	Minutes (co	ntinued)					
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of											
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C		
205	3.560	3.004	2.410	1.957	1.791	1.632	1.559	1.421	1.120	0.798		
210	3.599	3.042	2.452	1.988	1.820	1.660	1.587	1.449	1.150	0.816		
215	3.637	3.080	2.495	2.019	1.849	1.687	1.614	1.477	1.179	0.833		
220	3.675	3.118	2.540	2.050	1.878	1.715	1.642	1.505	1.209	0.850		
225	3.714	3.156	2.586	2.081	1.907	1.743	1.670	1.533	1.239	0.867		
230	3.752	3.193	2.633	2.112	1.936	1.771	1.698	1.562	1.268	0.884		
235	3.790	3.231	2.679	2.144	1.965	1.799	1.725	1.590	1.298	0.902		
240	3.828	3.269	2.726	2.175	1.994	1.827	1.753	1.618	1.328	0.919		
245	3.867	3.307	2.772	2.206	2.023	1.855	1.781	1.646	1.358	0.936		
250	3.905	3.345	2.819	2.237	2.052	1.883	1.808	1.675	1.387	0.953		
255	3.943	3.382	2.865	2.268	2.081	1.911	1.836	1.703	1.417	0.970		
260	-	3.420	2.912	2.299	2.110	1.939	1.864	1.731	1.447	0.988		
265	-	3.458	2.958	2.330	2.139	1.966	1.892	1.759	1.476	1.005		
270	-	3.496	3.004	2.361	2.168	1.994	1.919	1.788	1.506	1.022		
275	-	3.534	3.051	2.393	2.197	2.022	1.947	1.816	1.536	1.039		
280	-	3.571	3.097	2.424	2.226	2.050	1.975	1.844	1.566	1.057		
285	-	3.609	3.144	2.455	2.255	2.078	2.003	1.872	1.595	1.074		
290	-	3.647	3.190	2.486	2.284	2.106	2.030	1.901	1.625	1.091		
295	-	3.685	3.237	2.517	2.313	2.134	2.058	1.929	1.655	1.124		
300	-	3.723	3.283	2.582	2.342	2.162	2.086	1.957	1.684	1.160		
305	-	3.760	3.330	2.647	2.371	2.190	2.113	1.985	1.714	1.195		
310	-	3.798	3.376	2.711	2.400	2.217	2.141	2.014	1.744	1.231		
315	-	3.836	3.423	2.776	2.429	2.245	2.169	2.042	1.774	1.267		
320	-	3.874	3.469	2.841	2.458	2.273	2.197	2.070	1.803	1.302		
325	-	3.912	3.516	2.905	2.487	2.301	2.224	2.098	1.833	1.338		
330	-	3.949	3.562	2.970	2.516	2.329	2.252	2.127	1.863	1.373		

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Tal	ole 14: I/H-S	Section Bear	ns 120 Minu	ites							
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
30	2.448	1.500	0.926	0.787	0.636	0.509	0.459	0.380	0.293	0.293				
35	2.678	1.832	1.140	0.925	0.752	0.610	0.555	0.468	0.337	0.293				
40	2.908	2.164	1.355	1.063	0.869	0.710	0.651	0.556	0.413	0.328				
45	3.139	2.496	1.569	1.175	0.985	0.811	0.746	0.643	0.490	0.392				
50	3.369	2.636	1.783	1.280	1.097	0.912	0.842	0.731	0.567	0.457				
55	3.599	2.762	1.998	1.385	1.150	1.013	0.937	0.819	0.643	0.522				
60	3.829	2.889	2.212	1.490	1.204	1.102	1.033	0.907	0.720	0.587				
65	4.059	3.015	2.427	1.595	1.257	1.145	1.108	0.995	0.797	0.651				
70	4.289	3.142	2.551	1.699	1.311	1.188	1.147	1.083	0.873	0.716				
75	-	3.268	2.610	1.804	1.364	1.231	1.186	1.123	0.950	0.781				
80	-	3.395	2.669	1.909	1.418	1.274	1.225	1.158	1.027	0.846				
85	-	3.521	2.729	2.014	1.471	1.316	1.265	1.192	1.097	0.911				
90	-	3.648	2.788	2.119	1.525	1.359	1.304	1.227	1.127	0.975				
95	-	3.775	2.847	2.224	1.578	1.402	1.343	1.261	1.158	1.040				
100	-	3.901	2.906	2.329	1.632	1.445	1.382	1.296	1.188	1.098				
105	-	4.028	2.965	2.434	1.686	1.488	1.422	1.330	1.219	1.127				
110	-	4.154	3.024	2.525	1.739	1.531	1.461	1.365	1.249	1.155				
115	-	-	3.083	2.562	1.793	1.574	1.500	1.399	1.280	1.184				
120	-	-	3.143	2.600	1.846	1.617	1.539	1.434	1.310	1.212				
125	-	-	3.202	2.637	1.900	1.660	1.579	1.468	1.340	1.241				
130	-	-	3.261	2.675	1.953	1.703	1.618	1.503	1.371	1.269				
135	-	-	3.320	2.712	2.007	1.746	1.657	1.537	1.401	1.298				
140	-	-	3.379	2.750	2.060	1.789	1.696	1.572	1.432	1.326				
145	-	-	3.438	2.787	2.114	1.832	1.736	1.606	1.462	1.355				
150	-	-	3.497	2.825	2.167	1.875	1.775	1.641	1.492	1.383				
155	-	-	3.557	2.862	2.221	1.917	1.814	1.675	1.523	1.412				
160	-	-	3.616	2.900	2.275	1.960	1.853	1.710	1.553	1.440				
165	-	-	3.675	2.937	2.328	2.003	1.893	1.744	1.584	1.468				
170	-	-	3.734	2.975	2.382	2.046	1.932	1.779	1.614	1.497				
175	-	-	3.793	3.012	2.435	2.089	1.971	1.813	1.645	1.525				
180	-	-	3.852	3.050	2.489	2.132	2.010	1.848	1.675	1.554				
185	-	-	3.911	3.087	2.541	2.175	2.050	1.882	1.705	1.582				
190	-	-	3.971	3.125	2.591	2.218	2.089	1.917	1.736	1.611				
195	-	-	4.030	3.162	2.642	2.261	2.128	1.951	1.766	1.639				
200	-	-	4.089	3.200	2.692	2.304	2.167	1.986	1.797	1.668				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

-		-	Table 14:	I/H-Section	Beams 120	Minutes (c	ontinued)	-	-					
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
205	-	-	4.148	3.237	2.743	2.347	2.207	2.020	1.827	1.696				
210	-	-	4.207	3.275	2.793	2.390	2.246	2.055	1.857	1.725				
215	-	-	4.266	3.312	2.844	2.433	2.285	2.089	1.888	1.753				
220	-	-	4.325	3.350	2.894	2.476	2.324	2.124	1.918	1.782				
225	-	-	-	3.387	2.945	2.519	2.364	2.158	1.949	1.810				
230	-	-	-	3.425	2.995	2.576	2.403	2.193	1.979	1.839				
235	-	-	-	3.462	3.046	2.633	2.442	2.227	2.010	1.867				
240	-	-	-	3.500	3.096	2.690	2.481	2.262	2.040	1.896				
245	-	-	-	3.537	3.147	2.746	2.523	2.296	2.070	1.924				
250	-	-	-	3.575	3.197	2.803	2.584	2.331	2.101	1.953				
255	-	-	-	3.612	3.248	2.860	2.646	2.365	2.131	1.981				
260	-	-	-	3.650	3.298	2.917	2.707	2.400	2.162	2.010				
265	-	-	-	3.688	3.349	2.974	2.768	2.434	2.192	2.038				
270	-	-	-	3.725	3.399	3.031	2.830	2.469	2.222	2.067				
275	-	-	-	3.763	3.450	3.088	2.891	2.503	2.253	2.095				
280	-	-	-	3.800	3.500	3.145	2.953	2.559	2.283	2.123				
285	-	-	-	3.838	3.551	3.201	3.014	2.629	2.314	2.152				
290	-	-	-	3.875	3.601	3.258	3.075	2.700	2.344	2.180				
295	-	-	-	3.913	3.652	3.315	3.137	2.770	2.375	2.209				
300	-	-	-	3.950	3.702	3.372	3.198	2.841	2.405	2.237				
305	-	-	-	3.988	3.753	3.429	3.260	2.911	2.435	2.266				
310	-	-	-	4.025	3.803	3.486	3.321	2.981	2.466	2.294				
315	-	-	-	4.063	3.854	3.543	3.382	3.052	2.496	2.323				
320	-	-	-	4.100	3.904	3.600	3.444	3.122	2.542	2.351				
325	-	-	-	4.138	3.955	3.656	3.505	3.193	2.619	2.380				
330	-	-	-	4.175	4.005	3.713	3.567	3.263	2.697	2.408				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Tab	le 15: I/H-S	ection Bean	ns 150 Minu	tes						
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C			
30	3.573	2.794	1.538	1.291	0.765	0.765	0.718	0.648	0.519	0.402			
35	3.573	3.128	2.142	1.666	1.001	0.897	0.846	0.768	0.633	0.512			
40	-	3.463	2.746	2.042	1.272	1.030	0.974	0.889	0.747	0.622			
45	-	3.797	2.991	2.417	1.543	1.195	1.104	1.010	0.861	0.732			
50	-	4.132	3.236	2.634	1.814	1.379	1.245	1.112	0.974	0.841			
55	-	-	3.481	2.793	2.085	1.564	1.387	1.189	1.084	0.951			
60	-	-	3.726	2.953	2.356	1.749	1.528	1.265	1.134	1.061			
65	-	-	3.971	3.113	2.554	1.934	1.670	1.341	1.185	1.115			
70	-	-	4.216	3.272	2.644	2.118	1.811	1.418	1.235	1.157			
75	-	-	-	3.432	2.735	2.303	1.953	1.494	1.285	1.198			
80	-	-	-	3.591	2.825	2.488	2.094	1.570	1.335	1.240			
85	-	-	-	3,751	2.915	2,561	2,236	1.647	1.385	1.281			
90	-	-	-	3.910	3,006	2.614	2.377	1.723	1.435	1.323			
95	-	-	-	4.070	3.096	2.666	2,518	1.799	1,486	1.364			
100	-	-	-	4.229	3.187	2.719	2.567	1.876	1.536	1.406			
105	-	-	-	4.389	3,277	2,771	2.616	1.952	1.586	1.447			
110	-	-	_	-	3,368	2.824	2,665	2.028	1.636	1.489			
115	_	-	_	-	3,458	2.876	2.714	2.105	1.686	1.530			
120	-	-	-	-	3,548	2.929	2,763	2.181	1.737	1.572			
125	-	-	_	-	3,639	2.981	2.813	2,257	1.787	1.614			
130	_	-	_	-	3.729	3.034	2.862	2.334	1.837	1.655			
135	_	_	_	-	3.820	3.086	2.911	2,410	1.887	1.697			
140	-	-	_	-	3.910	3.139	2.960	2.486	1.937	1.738			
145	_	-	_	-	4.001	3.191	3.009	2,546	1.988	1.780			
150	-	-	-	-	4.091	3,244	3.059	2,594	2.038	1.821			
155	-	-	_	-	4.181	3.296	3.108	2,643	2.088	1.863			
160	_	-	_	-	4.272	3.349	3.157	2.692	2.138	1.904			
165	_	_	_	-	4.362	3,401	3,206	2,740	2.188	1.946			
170	_	_	_	-	-	3,454	3.255	2.789	2.239	1.987			
175	_	_	_	_	_	3.506	3,305	2.837	2,289	2.029			
180	_	_	_	_	_	3.559	3.354	2.886	2.339	2.070			
185	_	_	_	_	_	3.611	3.403	2.934	2.389	2.112			
190	_	_	_	_	_	3.664	3.452	2.983	2.439	2.154			
195	_	_	_	_	_	3.716	3.501	3.031	2,490	2.195			
200		<del></del>	_		_	3.769	3.550	3.080	2.543	2.237			

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

-	Table 15: I/H-Section Beams 150 Minutes (continued)													
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
205	-	-	-	-	-	3.821	3.600	3.128	2.602	2.278				
210	-	-	-	-	-	3.874	3.649	3.177	2.660	2.320				
215	-	-	-		-	3.926	3.698	3.225	2.718	2.361				
220	-	-	-	-	-	3.979	3.747	3.274	2.776	2.403				
225	-	-	-		-	4.031	3.796	3.322	2.835	2.444				
230	-	-	-		-	4.084	3.846	3.371	2.893	2.486				
235	-	-	-		-	4.136	3.895	3.419	2.951	2.533				
240	-	-	-	-	-	4.189	3.944	3.468	3.009	2.599				
245	-	-	-	-	-	4.241	3.993	3.516	3.067	2.664				
250	-	-	-		-	4.294	4.042	3.565	3.126	2.729				
255	-	-	-	-	-	4.347	4.092	3.614	3.184	2.795				
260	-	-	-	-	-	4.399	4.141	3.662	3.242	2.860				
265	-	-	-	-	-	-	4.190	3.711	3.300	2.926				
270	-	-	-		-	-	4.239	3.759	3.359	2.991				
275	-	-	-		-	-	4.288	3.808	3.417	3.056				
280	-	-	-	-	-	-	4.338	3.856	3.475	3.122				
285	-	-	-		-	-	-	3.905	3.533	3.187				
290	-	-	-		-	-	-	3.953	3.592	3.252				
295	-	-	-	-	-	-	-	4.002	3.650	3.318				
300	-	-	-	-	-	-	-	4.050	3.708	3.383				
305	-	-	-	-	-	-	-	4.099	3.766	3.449				
310	-	-	-	-	-	-	-	4.147	3.825	3.514				
315	-	-	-	-	-	-	-	4.196	3.883	3.579				
320	-	-	-	-	-	-	-	4.244	3.941	3.645				
325	-	-	-	-	-	-	-	4.293	3.999	3.710				
330	-	-	-	-	-	-	-	4.341	4.058	3.775				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

				Table 16: I/H	Section Bean	ns 180 Minute	es					
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of											
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C		
30	-	-	3.233	2.581	1.423	1.110	0.844	0.710	0.710	0.710		
35	-	-	3.233	2.947	2.068	1.846	1.696	1.368	0.960	0.864		
40	-	-	-	3.312	2.713	2.582	2.548	2.395	1.308	1.019		
45	-	-	-	3.678	2.989	2.744	2.680	2.600	2.190	1.249		
50	-	-	-	4.043	3.265	2.906	2.813	2.693	2.555	1.550		
55	-	-	-	4.408	3.542	3.068	2.946	2.787	2.616	1.851		
60	-	-	-	-	3.818	3.230	3.079	2.880	2.676	2.152		
65	-	-	-	-	4.094	3.392	3.212	2.974	2.737	2.453		
70	-	-	-	-	4.370	3.554	3.345	3.068	2.797	2.557		
75	-	-	-	-	-	3.715	3.478	3.161	2.858	2.607		
80	-	-	-	-	-	3.877	3.610	3.255	2.918	2.658		
85	-	-	-	-	-	4.039	3.743	3.349	2.979	2.708		
90	-	-	-	-	-	4.201	3.876	3.442	3.040	2.759		
95	-	-	-	-	-	4.363	4.009	3.536	3.100	2.809		
100	-	-	-	-	-	-	4.142	3.630	3.161	2.859		
105	-	-	-	-	-	-	4.275	3.723	3.221	2.910		
110	-	-	-	-	-	-	4.408	3.817	3.282	2.960		
115	-	-	-	-	-	-	-	3.911	3.342	3.011		
120	-	-	-	-	-	-	-	4.004	3.403	3.061		
125	-	-	-	-	-	-	-	4.098	3.463	3.112		
130	-	-	-	-	-	-	-	4.191	3.524	3.162		
135	-	-	-	-	-	-	-	4.285	3.585	3.213		
140	-	-	-	-	-	-	-	4.379	3.645	3.263		
145	-	-	-	-	-	-	-	-	3.706	3.314		
150	-	-	-	-	-	-	-	-	3,766	3.364		
155	-	-	-	-	-	-	-	-	3.827	3.414		
160	-	-	-	-	-	-	-	-	3.887	3.465		
165	-	-	-	-	-	-	-	-	3.948	3.515		
170	-	-	-	-	-	-	-	-	4.008	3.566		
175	-	-	-	-	-	-	-	-	4.069	3.616		
180	-	-	-	-	-	-	-	-	4.130	3.667		
185	-	-	-	-	-	-	-	-	4.190	3.717		
190	-	-	-	-	-	-	-	-	4.251	3.768		
195	-	-	-	-	-	-	-	-	4.311	3.818		
200	_	-	-	-	-	_	-	-	4.372	3.869		

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

	Table 16: I/H-Section Beams 180 Minutes (continued)													
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	550°C	600°C	620°C	650°C	700°C	750°C				
205	-	-	-	-	-	-	-	-	-	3.919				
210	-	-	-	-	-	-	-	-	-	3.969				
215	-	-	-	-	-	-	-	-	-	4.020				
220	-	-	-	-	-	-	-	-	-	4.070				
225	-	-	-	-	-	-	-	-	-	4.121				
230	-	-	-	-	-	-	-	-	-	4.171				
235	-	-	-	-	-	-	-	-	-	4.222				
240	-	-	-	-	-	-	-	-	-	4.272				
245	-	-	-	-	-	-	-	-	-	4.323				
250	-	-	-	-	-	-	-	-	-	4.373				
255	-	-	-	-	-	-	-	-	-	4.424				
260	-	-	-	-	-	-	-	-	-	-				
265	-	-	-	-	-	-	-	-	-	-				
270	-	-	-	-	-	-	-	-	-	-				
275	-	-	-	-	-	-	-	-	-	-				
280	-	-	-	-	-	-	-	-	-	-				
285	-	-	-	-	-	-	-	-	-	-				
290	-	-	-	-	-	-	-	-	-	-				
295	-	-	-	-	-	-	-	-	-	-				
300	-	-	-	-	-	-	-	-	-	-				
305	-	-	-	-	-	-	-	-	-	-				
310	-	-	-	-	-	-	-	-	-	-				
315	-	-	-	-	-	-	-	-	-	-				
320	-	-	-	-	-	-	-	-	-	-				
325	-	-	-	-	-	-	-	-	-	-				
330	-	-	-	-	-	-	-	-	-	-				

Thickness is intumescent only.

Results apply to I/H section beams with 3 sides fire exposure.

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#### SteelMaster 1200WF

			Та	ble 17: Rect	angular Hol	low Column	s 30 Minute	s						
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C			
50	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
55	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
60	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
65	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
70	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
75	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
80	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
85 90	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728			
95	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
100	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
105	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
110	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
115	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
120	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
125	0.730	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
130	0.762	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
135	0.793	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
140	0.825	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
145	0.856	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
150	0.887	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
155	0.919	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
160	0.950	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
165	0.982	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
170	1.013	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
175 180	1.044	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728	0.728 0.728			
180	1.076 1.107	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728 0.728	0.728			
190	1.138	0.747	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
195	1.170	0.808	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
200	1.201	0.839	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
205	1.233	0.870	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
210	1.264	0.901	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
215	1.295	0.932	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
220	1.327	0.963	0.740	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
225	1.358	0.994	0.767	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
230	1.390	1.025	0.794	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
235	1.421	1.056	0.821	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
240	1.452	1.086	0.848	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
245	1.484	1.117	0.875	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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#### SteelMaster 1200WF

			Та	ble 18: Rec	tangular Ho	llow Columr	ns 45 Minute	s						
Section Factor up to m <sup>-1</sup>		Thickness (mm) Required for a Design Temperature of												
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C			
50	0.744	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
55	0.783	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
60	0.823	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
65	0.863	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
70	0.903	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
75	0.943	0.754	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
80	0.983	0.789	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
85	1.023	0.824	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
90 95	1.063 1.103	0.859 0.894	0.728 0.728											
100	1.103	0.894	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
105	1.143	0.929	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
110	1.223	0.999	0.726	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
115	1.263	1.034	0.770	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
120	1.303	1.069	0.805	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
125	1.342	1.104	0.839	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
130	1.382	1.139	0.873	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
135	1.422	1.174	0.908	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
140	1.462	1.209	0.942	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
145	1.502	1.243	0.976	0.734	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
150	1.542	1.278	1.011	0.766	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
155	1.582	1.313	1.045	0.799	0.728	0.728	0.728	0.728	0.728	0.728	0.728			
160	1.622	1.348	1.079	0.832	0.744	0.728	0.728	0.728	0.728	0.728	0.728			
165	1.662	1.383	1.114	0.865	0.776	0.728	0.728	0.728	0.728	0.728	0.728			
170	1.702	1.418	1.148	0.898	0.808	0.728	0.728	0.728	0.728	0.728	0.728			
175	1.742	1.453	1.182	0.931	0.840	0.728	0.728	0.728	0.728	0.728	0.728			
180	1.782	1.488	1.217	0.964	0.872	0.747	0.728	0.728	0.728	0.728	0.728			
185	1.822	1.523	1.251	0.997	0.905	0.777	0.728	0.728	0.728	0.728	0.728			
190 195	1.862 1.901	1.558 1.593	1.285 1.320	1.030 1.063	0.937 0.969	0.808 0.838	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728	0.728 0.728			
200	1.901	1.628	1.354	1.063	1.001	0.838	0.728	0.728	0.728	0.728	0.728			
205	1.941	1.663	1.388	1.129	1.001	0.898	0.728	0.728	0.728	0.728	0.728			
210	2.021	1.698	1.423	1.162	1.065	0.898	0.746	0.728	0.728	0.728	0.728			
215	2.073	1.733	1.457	1.102	1.003	0.959	0.802	0.753	0.728	0.728	0.728			
220	2.129	1.768	1.491	1.228	1.129	0.989	0.829	0.778	0.728	0.728	0.728			
225	2.185	1.802	1.526	1.261	1.162	1.019	0.855	0.803	0.741	0.728	0.728			
230	2.240	1.837	1.560	1.294	1.194	1.050	0.882	0.829	0.761	0.728	0.728			
235	2.296	1.872	1.595	1.327	1.226	1.080	0.909	0.854	0.781	0.728	0.728			
240	2.351	1.907	1.629	1.360	1.258	1.110	0.936	0.879	0.801	0.728	0.728			
245	2.407	1.942	1.663	1.393	1.290	1.140	0.962	0.904	0.821	0.728	0.728			

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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### SteelMaster 1200WF

			Т	able 19: Red	tangular Ho	llow Columi	ns 60 Minute	es			
Section Factor up to m <sup>-1</sup>				Thickness	(mm) Requ	ired for a D	esign Temp	erature of			
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C
50	1.239	0.831	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728
55	1.302	0.884	0.748	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728
60	1.365	0.937	0.788	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728
65	1.428	0.991	0.828	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728
70	1.491	1.044	0.867	0.728	0.728	0.728	0.728	0.728	0.728	0.728	0.728
75	1.554	1.098	0.907	0.749	0.728	0.728	0.728	0.728	0.728	0.728	0.728
80	1.617	1.151	0.947	0.785	0.728	0.728	0.728	0.728	0.728	0.728	0.728
85	1.680	1.204	0.987	0.821	0.740	0.728	0.728	0.728	0.728	0.728	0.728
90	1.743	1.258	1.026	0.858	0.775	0.728	0.728	0.728	0.728	0.728	0.728
95	1.806	1.311	1.066	0.894	0.811	0.728	0.728	0.728	0.728	0.728	0.728
100	1.869	1.365	1.106	0.930	0.847	0.728	0.728	0.728	0.728	0.728	0.728
105	1.932	1.418	1.146	0.966	0.883	0.731	0.728	0.728	0.728	0.728	0.728
110	1.995	1.471	1.185	1.002	0.919	0.767	0.728	0.728	0.728	0.728	0.728
115	2.052	1.525	1.225	1.039	0.955	0.803	0.728	0.728	0.728	0.728	0.728
120	2.100	1.578	1.265	1.075	0.991	0.839	0.728	0.728	0.728	0.728	0.728
125	2.147	1.632	1.305	1.111	1.027	0.874	0.728	0.728	0.728	0.728	0.728
130	2.195	1.685	1.345	1.147	1.062	0.910	0.728	0.728	0.728	0.728	0.728
135	2.243	1.738	1.384	1.183	1.098	0.946	0.732	0.728	0.728	0.728	0.728
140	2.291	1.792	1.424	1.220	1.134	0.981	0.767	0.728	0.728	0.728	0.728
145	2.339	1.845	1.464	1.256	1.170	1.017	0.802	0.740	0.728	0.728	0.728
150	2.387	1.899	1.504	1.292	1.206	1.053	0.837	0.774	0.728	0.728	0.728
155	2.435	1.952	1.543	1.328	1.242	1.089	0.871	0.807	0.728	0.728	0.728
160	2.483	2.005	1.583	1.364	1.278	1.124	0.906	0.841	0.746	0.728	0.728
165	2.530	2.059	1.623	1.401	1.314	1.160	0.941	0.875	0.777	0.728	0.728
170	2.578	2.112	1.663	1.437	1.349	1.196	0.976	0.909	0.809	0.728	0.728
175	2.626	2.166	1.702	1.473	1.385	1.231	1.011	0.942	0.841	0.728	0.728
180	2.674	2.219	1.742	1.509	1.421	1.267	1.045	0.976	0.873	0.744	0.728
185	2.722	2.272	1.782	1.545	1.457	1.303	1.080	1.010	0.905	0.772	0.728
190	2.770	2.326	1.822	1.581	1.493	1.339	1.115	1.043	0.937	0.799	0.728
195	2.818	2.379	1.861	1.618	1.529	1.374	1.150	1.077	0.968	0.827	0.728
200	2.866	2.433	1.901	1.654	1.565	1.410	1.184	1.111	1.000	0.855	0.728
205	2.914	2.486	1.941	1.690	1.600	1.446	1.219	1.145	1.032	0.883	0.742
210	2.961	2.539	1.981	1.726	1.636	1.481	1.254	1.178	1.064	0.910	0.765
215	3.009	2.593	2.020	1.762	1.672	1.517	1.289	1.212	1.096	0.938	0.787
220	3.057	2.646	2.077	1.799	1.708	1.553	1.323	1.246	1.127	0.966	0.809
225	3.105	2.700	2.139	1.835	1.744	1.588	1.358	1.279	1.159	0.994	0.831
230	3.153	2.753	2.201	1.871	1.780	1.624	1.393	1.313	1.191	1.022	0.854
235	3.201	2.807	2.262	1.907	1.816	1.660	1.428	1.347	1.223	1.049	0.876
240	3.295	2.860	2.324	1.943	1.852	1.696	1.463	1.380	1.255	1.077	0.898
245	3.444	2.913	2.386	1.980	1.887	1.731	1.497	1.414	1.287	1.105	0.920

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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### SteelMaster 1200WF

			Та	ble 20: Rec	tangular Ho	llow Column	ns 75 Minute	s			
Section Factor up to m <sup>-1</sup>				Thickness	(mm) Requ	ired for a D	esign Tempe	erature of			
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C
50	1.787	1.384	1.051	0.778	0.732	0.728	0.728	0.728	0.728	0.728	0.728
55	1.903	1.463	1.106	0.828	0.778	0.728	0.728	0.728	0.728	0.728	0.728
60	2.020	1.542	1.161	0.878	0.823	0.751	0.728	0.728	0.728	0.728	0.728
65	2.096	1.620	1.217	0.928	0.869	0.790	0.728	0.728	0.728	0.728	0.728
70	2.167	1.699	1.272	0.979	0.914	0.828	0.728	0.728	0.728	0.728	0.728
75	2.239	1.778	1.328	1.029	0.960	0.867	0.728	0.728	0.728	0.728	0.728
80	2.311	1.857	1.383	1.079	1.006	0.905	0.744	0.728	0.728	0.728	0.728
85	2.382	1.935	1.438	1.130	1.051	0.944	0.782	0.728	0.728	0.728	0.728
90	2.454	2.014	1.494	1.180	1.097	0.982	0.819	0.731	0.728	0.728	0.728
95	2.526	2.072	1.549	1.230	1.143	1.021	0.857	0.769	0.728	0.728	0.728
100 105	2.597	2.124 2.176	1.604	1.280 1.331	1.188 1.234	1.059	0.894 0.931	0.806 0.844	0.728 0.728	0.728 0.728	0.728 0.728
110	2.669	2.176	1.660 1.715	1.331	1.234	1.098 1.136	0.931	0.844	0.728	0.728	0.728
115	2.740 2.812	2.220	1.771	1.431	1.325	1.175	1.006	0.862	0.728	0.728	0.728
120	2.884	2.332	1.826	1.481	1.371	1.213	1.044	0.919	0.728	0.728	0.728
125	2.955	2.332	1.881	1.532	1.417	1.252	1.044	0.937	0.732	0.728	0.728
130	3.027	2.437	1.937	1.582	1.462	1.290	1.118	1.032	0.813	0.728	0.728
135	3.099	2.489	1.992	1.632	1.508	1.329	1.156	1.070	0.853	0.728	0.728
140	3.170	2.541	2.047	1.682	1.554	1.367	1.193	1.108	0.894	0.762	0.728
145	3.245	2.593	2.101	1.733	1.599	1.406	1.231	1.145	0.934	0.798	0.728
150	3.329	2.645	2.156	1.783	1.645	1.444	1.268	1.183	0.975	0.835	0.728
155	3.414	2.698	2.210	1.833	1.691	1.483	1.305	1.221	1.015	0.871	0.742
160	3.498	2.750	2.264	1.884	1.736	1.521	1.343	1.258	1.056	0.908	0.772
165	3.583	2.802	2.319	1.934	1.782	1.559	1.380	1.296	1.096	0.944	0.802
170	3.667	2.854	2.373	1.984	1.828	1.598	1.418	1.334	1.136	0.980	0.832
175	3.752	2.906	2.427	2.035	1.873	1.636	1.455	1.371	1.177	1.017	0.863
180	3.837	2.958	2.481	2.091	1.919	1.675	1.492	1.409	1.217	1.053	0.893
185	3.921	3.011	2.536	2.148	1.965	1.713	1.530	1.447	1.258	1.089	0.923
190	4.006	3.063	2.590	2.204	2.010	1.752	1.567	1.484	1.298	1.126	0.953
195	4.090	3.115	2.644	2.261	2.063	1.790	1.604	1.522	1.339	1.162	0.983
200	4.175	3.167	2.699	2.317	2.122	1.829	1.642	1.559	1.379	1.199	1.013
205	4.259	3.219	2.753	2.374	2.181	1.867	1.679	1.597	1.419	1.235	1.043
210	4.344	3.345	2.807	2.430	2.239	1.906	1.717	1.635	1.460	1.271	1.074
215 220	4.428 4.513	3.484 3.623	2.861 2.916	2.487 2.543	2.298 2.357	1.944 1.983	1.754 1.791	1.672 1.710	1.500 1.541	1.308 1.344	1.104 1.134
225	4.513	3.623	2.916	2.543	2.357	2.021	1.791	1.710	1.541	1.344	1.134
230	5.023	3.762	3.024	2.656	2.416	2.021	1.829	1.748	1.622	1.380	1.164
235	5.283	4.040	3.024	2.030	2.533	2.063	1.904	1.823	1.662	1.417	1.194
240	5.542	4.179	3.133	2.769	2.592	2.219	1.941	1.861	1.702	1.490	1.254
245	5.760	4.318	3.187	2.826	2.651	2.219	1.978	1.898	1.743	1.526	1.284

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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### SteelMaster 1200WF

			Т	able 21: Rec	tangular Ho	llow Colum	ns 90 Minute	es			
Section Factor up to m <sup>-1</sup>				Thickness	(mm) Requ	iired for a D	esign Temp	erature of			
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C
50	2.447	1.804	1.506	1.191	1.070	0.897	0.728	0.728	0.728	0.728	0.728
55	2.580	1.949	1.598	1.254	1.127	0.953	0.771	0.728	0.728	0.728	0.728
60	2.712	2.094	1.690	1.317	1.184	1.009	0.819	0.768	0.728	0.728	0.728
65	2.845	2.173	1.782	1.381	1.241	1.066	0.867	0.813	0.728	0.728	0.728
70	2.978	2.253	1.874	1.444	1.299	1.122	0.915	0.857	0.760	0.728	0.728
75	3.110	2.333	1.966	1.507	1.356	1.178	0.964	0.902	0.800	0.728	0.728
80	3.242	2.413	2.049	1.570	1.413	1.234	1.012	0.946	0.840	0.728	0.728
85	3.371	2.493	2.111	1.634	1.470	1.291	1.060	0.990	0.880	0.728	0.728
90	3.499	2.573	2.172	1.697	1.527	1.347	1.108	1.035	0.920	0.728	0.728
95	3.628	2.653	2.234	1.760	1.585	1.403	1.157	1.079	0.960	0.757	0.728
100	3.756	2.733	2.296	1.823	1.642	1.459	1.205	1.124	1.000	0.797	0.728
105	3.884	2.813	2.358	1.887	1.699	1.516	1.253	1.168	1.040	0.837	0.728
110	4.013	2.892	2.419	1.950	1.756	1.572	1.301	1.212	1.080	0.877	0.728
115	4.141	2.972	2.481	2.013	1.813	1.628	1.350	1.257	1.119	0.917	0.728
120	4.270	3.052	2.543	2.068	1.871	1.685	1.398	1.301	1.159	0.957	0.728
125	4.398	3.132	2.604	2.119	1.928	1.741	1.446	1.346	1.199	0.997	0.740
130	4.525	3.212	2.666	2.171	1.985	1.797	1.494	1.390	1.239	1.037	0.778
135	4.629	3.336	2.728	2.223	2.042	1.853	1.543	1.435	1.279	1.077	0.817
140	4.733	3.471	2.790	2.274	2.096	1.910	1.591	1.479	1.319	1.117	0.855
145	4.837	3.606	2.851	2.326	2.151	1.966	1.639	1.523	1.359	1.157	0.893
150 155	4.941 5.045	3.741 3.876	2.913 2.975	2.378 2.429	2.206 2.261	2.022 2.078	1.687 1.736	1.568 1.612	1.399 1.439	1.197 1.237	0.931 0.969
160	5.149	4.011	3.037	2.429	2.316	2.133	1.784	1.657	1.439	1.237	1.008
165	5.253	4.011	3.037	2.481	2.316	2.133	1.832	1.701	1.519	1.317	1.008
170	5.357	4.281	3.160	2.533	2.425	2.100	1.880	1.746	1.558	1.357	1.046
175	5.461	4.416	3.222	2.636	2.423	2.243	1.929	1.740	1.598	1.397	1.122
180	5.565	4.549	3.330	2.688	2.535	2.354	1.929	1.834	1.638	1.437	1.160
185	5.669	4.676	3.442	2.739	2.589	2.409	2.025	1.879	1.678	1.477	1.199
190	5.776	4.804	3.554	2.791	2.644	2.464	2.023	1.923	1.718	1.517	1.237
195	5.886	4.932	3.666	2.842	2.699	2.519	2.142	1.968	1.758	1.557	1.275
200	5.997	5.059	3.778	2.894	2.754	2.574	2.201	2.012	1.798	1.597	1.313
205	6.107	5.187	3.890	2.946	2.809	2.630	2.260	2.012	1.838	1.637	1.351
210	6.218	5.314	4.003	2.997	2.863	2.685	2.319	2.129	1.878	1.676	1.390
215	6.328	5.442	4.115	3.049	2.918	2.740	2.378	2.129	1.918	1.716	1.428
220	6.438	5.570	4.227	3.101	2.973	2.795	2.437	2.252	1.957	1.756	1.466
225	6.549	5.697	4.339	3.152	3.028	2.850	2.495	2.313	1.997	1.796	1.504
230	6.659	5.835	4.451	3.204	3.083	2.906	2.554	2.375	2.042	1.836	1.542
235	6.770	5.975	4.672	3.369	3.137	2.961	2.613	2.437	2.109	1.876	1.580
240	6.880	6.116	5.045	3.626	3.192	3.016	2.672	2,498	2.176	1.916	1.619
245	6.991	6.256	5.419	3.883	3.322	3.071	2.731	2.560	2.243	1.956	1.657

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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### SteelMaster 1200WF

			Ta	ble 22: Rec	tangular Ho	llow Column	s 120 Minut	es			
Section Factor up to m <sup>-1</sup>				Thickness	(mm) Requ	ired for a D	esign Temp	erature of			
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C
50	3.635	3.130	2.558	2.064	1.807	1.690	1.382	1.264	1.086	0.788	0.728
55	3.852	3.308	2.715	2.178	1.963	1.807	1.476	1.349	1.159	0.854	0.728
60	4.070	3.486	2.872	2.292	2.119	1.924	1.569	1.435	1.232	0.919	0.766
65	4.288	3.664	3.030	2.406	2.215	2.037	1.662	1.521	1.306	0.984	0.816
70	4.506	3.842	3.187	2.521	2.311	2.115	1.756	1.606	1.379	1.049	0.866
75	4.658	4.020	3.343	2.635	2.407	2.193	1.849	1.692	1.452	1.114	0.916
80	4.807	4.197	3.500	2.749	2.502	2.271	1.942	1.777	1.526	1.179	0.965
85	4.956	4.375	3.656	2.863	2.598	2.349	2.034	1.863	1.599	1.245	1.015
90	5.105	4.541	3.812	2.978	2.694	2.427	2.095	1.949	1.672	1.310	1.065
95	5.255	4.656	3.969	3.092	2.790	2.505	2.155	2.033	1.745	1.375	1.115
100	5.404	4.772	4.125	3.206	2.886	2.583	2.216	2.086	1.819	1.440	1.164
105	5.553	4.888	4.281	3.354	2.982	2.661	2.277	2.140	1.892	1.505	1.214
110	5.702	5.003	4.438	3.509	3.077	2.739	2.338	2.193	1.965	1.570	1.264
115	5.852	5.119	4.576	3.664	3.173	2.817	2.399	2.246	2.036	1.636	1.314
120	6.003	5.235	4.694	3.820	3.300	2.895	2.460	2.300	2.086	1.701	1.363
125	6.154	5.350	4.813	3.975	3.465	2.973	2.520	2.353	2.137	1.766	1.413
130	6.305	5.466	4.932	4.130	3.630	3.051	2.581	2.407	2.187	1.831	1.463
135 140	6.456 6.607	5.582 5.697	5.051 5.170	4.286 4.441	3.795 3.960	3.129 3.207	2.642 2.703	2.460 2.514	2.238 2.288	1.896 1.961	1.513 1.562
140	6.757	5.844	5.170	4.441	4.125	3.207	2.764	2.514	2.288	2.027	1.612
150	6.908	5.999	5.407	4.711	4.125	3.500	2.764	2.621	2.339	2.027	1.662
155	7.059	6.154	5.526	4.839	4.456	3.656	2.885	2.674	2.369	2.079	1.712
160	7.039	6.310	5.645	4.968	4.603	3.813	2.946	2.728	2.490	2.131	1.762
165	7.361	6.465	5.765	5.096	4.740	3.969	3.007	2.728	2.541	2.235	1.811
170	7.301	6.620	5.888	5.224	4.877	4.126	3.068	2.835	2.591	2.233	1.861
175		6.775	6.010	5.353	5.014	4.282	3.129	2.888	2.642	2.339	1.911
180	-	6.930	6.133	5.481	5.151	4.439	3.189	2.942	2.692	2.391	1.961
185	-	7.086	6.256	5.609	5.288	4.596	3.278	2.995	2.743	2.443	2.010
190	_	7.241	6.378	5.738	5.424	4.754	3.411	3.049	2.793	2.495	2.065
195	_	7.396	6.501	5.867	5.561	4.913	3.544	3.102	2.844	2.547	2.122
200	_	7.551	6.624	5.997	5.698	5.071	3.676	3.155	2.894	2.599	2.179
205	-	-	6.746	6.126	5.837	5.230	3.809	3.209	2.945	2.651	2.237
210	-	-	6.869	6.255	5.976	5.388	3.942	3.354	2.995	2.703	2.294
215	-	-	6.991	6.385	6.115	5.546	4.075	3.545	3.046	2.755	2.352
220	-	-	7.114	6.514	6.254	5.705	4.208	3.736	3.096	2.807	2.409
225	-	-	7.237	6.643	6.393	5.869	4.341	3.927	3.147	2.859	2.466
230	-	-	7.359	6.773	6.532	6.034	4.474	4.118	3.197	2.911	2.524
235	-	-	7.482	6.902	6.671	6.200	4.879	4.309	3.349	2.963	2.581
240	-	-	7.605	7.031	6.810	6.365	5.415	4.501	3.648	3.015	2.639
245	-	-	7.727	7.161	6.949	6.530	5.794	5.012	3.946	3.067	2.696

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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### SteelMaster 1200WF

			Та	ble 23: Rect	angular Hol	low Column	s 150 Minut	es			
Section Factor up to m <sup>-1</sup>				Thickness	(mm) Requ	ired for a D	esign Tempe	erature of			
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C
50	4.764	3.812	3.566	3.160	2.800	2.653	2.185	2.003	1.644	1.420	1.130
55	5.117	4.191	3.792	3.352	3.076	2.834	2.328	2.133	1.842	1.537	1.220
60	5.471	4.570	4.018	3.544	3.352	3.015	2.472	2.262	2.040	1.653	1.310
65	5.792	4.828	4.244	3.736	3.534	3.196	2.615	2.392	2.142	1.769	1.401
70	6.031	5.087	4.470	3.928	3.716	3.371	2.759	2.522	2.244	1.885	1.491
75	6.269	5.345	4.656	4.120	3.898	3.545	2.903	2.652	2.346	2.001	1.581
80	6.508	5.603	4.833	4.312	4.080	3.719	3.046	2.781	2.448	2.085	1.672
85	6.747	5.821	5.009	4.505	4.263	3.892	3.190	2.911	2.549	2.159	1.762
90	6.986	6.004	5.185	4.636	4.445	4.066	3.352	3.041	2.651	2.232	1.853
95	7.225	6.188	5.361	4.764	4.594	4.240	3.520	3.171	2.753	2.306	1.943
100	7.464	6.371	5.537	4.891	4.721	4.414	3.688	3.323	2.855	2.379	2.032
105	7.703	6.555	5.713	5.019	4.849	4.569	3.857	3.493	2.957	2.453	2.079
110	-	6.738	5.898	5.146	4.976	4.696	4.025	3.663	3.059	2.527	2.127
115	-	6.922	6.082	5.274	5.104	4.823	4.193	3.833	3.161	2.600	2.174
120	-	7.105	6.267	5.402	5.231	4.951	4.362	4.004	3.288	2.674	2.221
125	-	7.289	6.452	5.529	5.358	5.078	4.527	4.174	3.465	2.747	2.269
130	-	7.472	6.637	5.657	5.486	5.206	4.657	4.344	3.641	2.821	2.316
135	-	7.656	6.822	5.834	5.613	5.333	4.787	4.514	3.818	2.895	2.364
140	-	-	7.007	6.066	5.752	5.461	4.917	4.647	3.994	2.968	2.411
145	-	-	7.191	6.297	5.962	5.588	5.047	4.780	4.171	3.042	2.459
150	-	-	7.376	6.529	6.171	5.715	5.177	4.912	4.347	3.115	2.506
155	-	-	7.561	6.760	6.381	5.893	5.307	5.045	4.522	3.189	2.553
160	-	-	-	6.992	6.590	6.074	5.436	5.177	4.668	3.292	2.601
165	-	-	-	7.223	6.800	6.254	5.566	5.310	4.813	3.427	2.648
170	-	-	-	7.455	7.009	6.435	5.696	5.443	4.959	3.562	2.696
175	-	-	-	7.687	7.219	6.616	5.828	5.575	5.104	3.697	2.743
180	-	-	-	-	7.428	6.797	5.960	5.708	5.250	3.832	2.791
185	-	-	-	-	7.638	6.977	6.093	5.840	5.395	3.966	2.838
190	-	-	-	-	-	7.158	6.225	5.971	5.541	4.101	2.885
195	-	-	-	-	-	7.339	6.357	6.103	5.686	4.236	2.933
200	-	-	-	-	-	7.520	6.490	6.234	5.832	4.371	2.980
205	-	-	-	-	-	7.700	6.622	6.366	5.978	4.506	3.028
210	-	-	-	-	-	-	6.755	6.498	6.123	4.772	3.075
215	-	-	-	-	-	-	6.887	6.629	6.269	5.049	3.123
220	-	-	-	-	-	-	7.019	6.761	6.415	5.327	3.170
225	-	-	-	-	-	-	7.152	6.893	6.561	5.605	3.217
230	-	-	-	-	-	-	7.284	7.024	6.707	5.832	3.441
235	-	-	-	-	-	-	7.416	7.156	6.853	6.022	3.709
240	-	-	-	-	-	-	7.549	7.287	6.998	6.213	3.977
245	-	-	-	-	-	-	7.681	7.419	7.144	6.403	4.244

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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### SteelMaster 1200WF

				Table 24: Re	ctangular Hol	low Columns	180 Minutes				
Section Factor up to m <sup>-1</sup>				Thickne	ss (mm) Requ	ired for a Des	sign Tempera	ture of			
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	620°C	650°C	700°C	750°C
50	6.477	4.941	4.403	3.939	3.773	3.529	3.162	2.803	2.649	2.092	1.732
55	6.477	5.472	4.757	4.210	4.028	3.763	3.366	3.098	2.854	2.268	1.881
60	-	6.003	5.110	4.480	4.283	3.998	3.570	3.393	3.060	2.443	2.030
65	-	6.340	5.464	4.750	4.536	4.232	3.773	3.588	3.263	2.619	2.139
70	-	6.677	5.801	5.021	4.775	4.466	3.977	3.783	3.452	2.794	2.247
75	-	7.013	6.092	5.292	5.014	4.672	4.181	3.978	3.641	2.970	2.356
80	-	7.350	6.382	5.562	5.253	4.871	4.385	4.174	3.831	3.145	2.465
85	-	7.687	6.673	5.822	5.492	5.069	4.568	4.369	4.020	3.325	2.574
90	-	-	6.964	6.066	5.730	5.268	4.712	4.550	4.209	3.507	2.682
95	-	-	7.255	6.311	5.962	5.466	4.856	4.685	4.398	3.689	2.791
100	-	-	7.546	6.555	6.193	5.665	4.999	4.820	4.567	3.872	2.900
105	-	-	-	6.799	6.425	5.881	5.143	4.955	4.701	4.054	3.009
110	-	-	-	7.044	6.657	6.104	5.287	5.090	4.834	4.237	3.117
115	-	-	-	7.288	6.888	6.326	5.431	5.226	4.968	4.419	3.226
120	-	-	-	7.532	7.120	6.549	5.575	5.361	5.102	4.579	3.388
125	-	-	-	-	7.351	6.772	5.719	5.496	5.235	4.713	3.550
130	-	-	-	-	7.583	6.995	5.994	5.631	5.369	4.846	3.712
135	-	-	-	-	-	7.218	6.274	5.812	5.503	4.980	3.874
140	-	-	-	-	-	7.441	6.554	6.088	5.637	5.114	4.036
145	-	-	-	-	-	7.664	6.833	6.364	5.805	5.247	4.198
150	-	-	-	-	-	-	7.113	6.641	6.035	5.381	4.360
155	-	-	-	-	-	-	7.393	6.917	6.266	5.515	4.521
160	-	-	-	-	-	-	7.672	7.194	6.497	5.648	4.671
165	-	-	-	-	-	-	-	7.470	6.727	5.796	4.820
170	-	-	-	-	-	-	-	-	6.958	5.960	4.970
175	-	-	-	-	-	-	-	-	7.189	6.124	5.119
180	-	-	-	-	-	-	-	-	7.419	6.288	5.268
185	-	-	-	-	-	-	-	-	7.650	6.452	5.418
190	-	-	-	-	-	-	-	-	-	6.616	5.567
195	-	-	-	-	-	-	-	-	-	6.780	5.717
200	-	-	-	-	-	-	-	-	-	6.944	5.864
205	-	-	-	-	-	-	-	-	-	7.108	6.011
210	-	-	-	-	-	-	-	-	-	7.272	6.158
215	-	-	-	-	-	-	-	-	-	7.436	6.305
220	-	-	-	-	-	-	-	-	-	7.600	6.452
225	-	-	-	-	-	-	-	-	-	-	6.599
230	-	-	-	-	-	-	-	-	-	-	6.746
235	-	-	-	-	-	-	-	-	-	-	6.893
240	-	-	-	-	-	-	-	-	-	-	7.040
245	-	-	-	-	-	-	-	-	-	-	7.187

Thickness is intumescent only.

Results also apply to rectangular hollow beams subject to a maximum DFT of 3.286mm.

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### SteelMaster 1200WF

			Table	25: Circular	Hollow Col	umns 30 Mi	nutes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatui	re of		
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
50	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
55	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
60	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
65	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
70	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
75	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
80	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
85	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
90	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
95	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
100	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
105	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
110	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
115	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
120	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
125	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
130	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
135	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
140	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
145	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
150	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
155	0.754	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
160	0.794	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
165	0.835	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
170	0.875	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
175	0.916	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
180	0.956	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
185	0.997	0.734	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
190	1.037	0.769	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
195	1.078	0.803	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
200	1.119	0.838	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
205	1.159	0.873	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
210	1.200	0.908	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
215	1.240	0.943	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
220	1.281	0.978	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
225	1.321	1.013	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726

Thickness is intumescent only.

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### SteelMaster 1200WF

			I able	26: Circular	Hollow Col	umns 45 Wil	nutes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatui	e of		
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
50	0.918	0.770	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
55	0.954	0.803	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
60	0.990	0.835	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
65	1.027	0.868	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
70	1.063	0.901	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
75	1.099	0.933	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
80	1.135	0.966	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
85	1.171	0.998	0.726	0.726	0.726	0.726	0.726	0.726	0.726	0.726
90	1.207	1.031	0.727	0.726	0.726	0.726	0.726	0.726	0.726	0.726
95	1.243	1.063	0.761	0.726	0.726	0.726	0.726	0.726	0.726	0.726
100	1.279	1.096	0.795	0.726	0.726	0.726	0.726	0.726	0.726	0.726
105	1.315	1.129	0.829	0.726	0.726	0.726	0.726	0.726	0.726	0.726
110	1.351	1.161	0.863	0.726	0.726	0.726	0.726	0.726	0.726	0.726
115	1.387	1.194	0.897	0.726	0.726	0.726	0.726	0.726	0.726	0.726
120	1.423	1.226	0.931	0.726	0.726	0.726	0.726	0.726	0.726	0.726
125	1.459	1.259	0.965	0.726	0.726	0.726	0.726	0.726	0.726	0.726
130	1.495	1.292	0.999	0.726	0.726	0.726	0.726	0.726	0.726	0.726
135	1.531	1.324	1.033	0.726	0.726	0.726	0.726	0.726	0.726	0.726
140	1.567	1.357	1.067	0.726	0.726	0.726	0.726	0.726	0.726	0.726
145	1.603	1.389	1.101	0.726	0.726	0.726	0.726	0.726	0.726	0.726
150	1.639	1.422	1.135	0.726	0.726	0.726	0.726	0.726	0.726	0.726
155	1.675	1.454	1.169	0.726	0.726	0.726	0.726	0.726	0.726	0.726
160	1.711	1.487	1.203	0.748	0.726	0.726	0.726	0.726	0.726	0.726
165	1.748	1.520	1.237	0.787	0.733	0.726	0.726	0.726	0.726	0.726
170	1.784	1.552	1.271	0.825	0.769	0.726	0.726	0.726	0.726	0.726
175	1.820	1.585	1.305	0.864	0.806	0.726	0.726	0.726	0.726	0.726
180	1.856	1.617	1.339	0.903	0.842	0.757	0.726	0.726	0.726	0.726
185	1.892	1.650	1.373	0.942	0.879	0.791	0.726	0.726	0.726	0.726
190	1.928	1.683	1.407	0.981	0.915	0.824	0.726	0.726	0.726	0.726
195	1.964	1.715	1.441	1.020	0.952	0.858	0.726	0.726	0.726	0.726
200	2.000	1.748	1.475	1.059	0.988	0.891	0.754	0.726	0.726	0.726
205	2.044	1.780	1.509	1.098	1.025	0.925	0.782	0.726	0.726	0.726
210	2.122	1.813	1.543	1.137	1.062	0.958	0.811	0.726	0.726	0.726
215	2.200	1.845	1.577	1.176	1.098	0.992	0.840	0.726	0.726	0.726
220	2.278	1.878	1.611	1.214	1.135	1.025	0.869	0.726	0.726	0.726
225	2.356	1.911	1.645	1.253	1.171	1.059	0.898	0.726	0.726	0.726

Thickness is intumescent only.

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### SteelMaster 1200WF

			Table	27: Circular	Hollow Col	umns 60 Mi	nutes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatui	re of		
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
50	1.211	1.035	0.903	0.791	0.734	0.726	0.726	0.726	0.726	0.726
55	1.262	1.078	0.938	0.824	0.766	0.726	0.726	0.726	0.726	0.726
60	1.312	1.121	0.974	0.857	0.798	0.726	0.726	0.726	0.726	0.726
65	1.363	1.164	1.009	0.889	0.830	0.726	0.726	0.726	0.726	0.726
70	1.414	1.207	1.045	0.922	0.862	0.752	0.726	0.726	0.726	0.726
75	1.464	1.249	1.080	0.955	0.894	0.784	0.726	0.726	0.726	0.726
80	1.515	1.292	1.116	0.987	0.926	0.816	0.726	0.726	0.726	0.726
85	1.565	1.335	1.151	1.020	0.958	0.848	0.726	0.726	0.726	0.726
90	1.616	1.378	1.187	1.053	0.991	0.879	0.726	0.726	0.726	0.726
95	1.667	1.421	1.222	1.085	1.023	0.911	0.726	0.726	0.726	0.726
100	1.717	1.464	1.258	1.118	1.055	0.943	0.726	0.726	0.726	0.726
105	1.768	1.507	1.293	1.151	1.087	0.975	0.726	0.726	0.726	0.726
110	1.818	1.550	1.329	1.183	1.119	1.007	0.726	0.726	0.726	0.726
115	1.869	1.593	1.364	1.216	1.151	1.038	0.756	0.726	0.726	0.726
120	1.920	1.636	1.400	1.249	1.183	1.070	0.789	0.726	0.726	0.726
125	1.970	1.678	1.435	1.281	1.215	1.102	0.823	0.726	0.726	0.726
130	2.021	1.721	1.471	1.314	1.247	1.134	0.857	0.726	0.726	0.726
135	2.093	1.764	1.506	1.347	1.279	1.166	0.891	0.726	0.726	0.726
140	2.169	1.807	1.542	1.379	1.312	1.198	0.924	0.726	0.726	0.726
145	2.246	1.850	1.577	1.412	1.344	1.229	0.958	0.726	0.726	0.726
150	2.322	1.893	1.612	1.445	1.376	1.261	0.992	0.726	0.726	0.726
155	2.398	1.936	1.648	1.477	1.408	1.293	1.025	0.726	0.726	0.726
160	2.475	1.979	1.683	1.510	1.440	1.325	1.059	0.749	0.726	0.726
165	2.551	2.022	1.719	1.543	1.472	1.357	1.093	0.785	0.726	0.726
170	2.627	2.096	1.754	1.575	1.504	1.388	1.127	0.821	0.726	0.726
175	2.704	2.178	1.790	1.608	1.536	1.420	1.160	0.856	0.726	0.726
180	2.780	2.259	1.825	1.641	1.568	1.452	1.194	0.892	0.743	0.726
185	2.856	2.340	1.861	1.673	1.600	1.484	1.228	0.927	0.775	0.726
190	2.933	2.421	1.896	1.706	1.633	1.516	1.261	0.963	0.806	0.726
195	3.009	2.502	1.932	1.739	1.665	1.548	1.295	0.998	0.837	0.726
200	3.086	2.584	1.967	1.772	1.697	1.579	1.329	1.034	0.869	0.726
205	3.162	2.665	2.003	1.804	1.729	1.611	1.363	1.069	0.900	0.726
210	3.238	2.746	2.053	1.837	1.761	1.643	1.396	1.105	0.931	0.726
215	3.360	2.827	2.146	1.870	1.793	1.675	1.430	1.140	0.963	0.726
220	3.483	2.909	2.239	1.902	1.825	1.707	1.464	1.176	0.994	0.726
225	3.606	2.990	2.332	1.935	1.857	1.738	1.497	1.211	1.025	0.726

Thickness is intumescent only.

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### SteelMaster 1200WF

			I able	28: Circular	Hollow Col	umns /5 Mil	nutes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatur	e of		
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
50	1.493	1.288	1.130	0.999	0.952	0.885	0.784	0.726	0.726	0.726
55	1.571	1.346	1.178	1.039	0.990	0.920	0.818	0.726	0.726	0.726
60	1.649	1.405	1.225	1.080	1.028	0.955	0.851	0.726	0.726	0.726
65	1.727	1.464	1.273	1.121	1.066	0.990	0.884	0.748	0.726	0.726
70	1.806	1.522	1.320	1.162	1.104	1.025	0.917	0.780	0.726	0.726
75	1.884	1.581	1.368	1.202	1.142	1.060	0.950	0.813	0.726	0.726
80	1.962	1.640	1.415	1.243	1.180	1.095	0.983	0.845	0.726	0.726
85	2.046	1.699	1.463	1.284	1.218	1.130	1.016	0.877	0.726	0.726
90	2.167	1.757	1.511	1.325	1.256	1.165	1.049	0.909	0.726	0.726
95	2.288	1.816	1.558	1.365	1.294	1.200	1.082	0.942	0.726	0.726
100	2.408	1.875	1.606	1.406	1.332	1.235	1.116	0.974	0.741	0.726
105	2.529	1.933	1.653	1.447	1.370	1.270	1.149	1.006	0.774	0.726
110	2.649	1.992	1.701	1.488	1.408	1.305	1.182	1.038	0.807	0.726
115	2.770	2.066	1.748	1.528	1.446	1.340	1.215	1.070	0.840	0.727
120	2.890	2.164	1.796	1.569	1.484	1.375	1.248	1.103	0.873	0.756
125	3.011	2.262	1.844	1.610	1.522	1.410	1.281	1.135	0.907	0.785
130	3.132	2.360	1.891	1.650	1.560	1.445	1.314	1.167	0.940	0.815
135	3.249	2.458	1.939	1.691	1.598	1.480	1.347	1.199	0.973	0.844
140	3.335	2.556	1.986	1.732	1.636	1.515	1.380	1.232	1.006	0.873
145	3.420	2.654	2.037	1.773	1.675	1.550	1.413	1.264	1.039	0.903
150	3.506	2.752	2.120	1.813	1.713	1.585	1.447	1.296	1.072	0.932
155	3.592	2.850	2.203	1.854	1.751	1.620	1.480	1.328	1.106	0.962
160	3.678	2.948	2.286	1.895	1.789	1.655	1.513	1.361	1.139	0.991
165	3.764	3.046	2.369	1.936	1.827	1.690	1.546	1.393	1.172	1.020
170	3.850	3.144	2.452	1.976	1.865	1.725	1.579	1.425	1.205	1.050
175	3.936	3.242	2.535	2.017	1.903	1.760	1.612	1.457	1.238	1.079
180	4.022	3.348	2.617	2.091	1.941	1.795	1.645	1.489	1.272	1.109
185	4.108	3.454	2.700	2.179	1.979	1.830	1.678	1.522	1.305	1.138
190	4.194	3.560	2.783	2.267	2.017	1.865	1.711	1.554	1.338	1.167
195	4.280	3.666	2.866	2.354	2.092	1.900	1.745	1.586	1.371	1.197
200	4.366	3.772	2.949	2.442	2.184	1.935	1.778	1.618	1.404	1.226
205	4.452	3.877	3.032	2.530	2.276	1.970	1.811	1.651	1.437	1.255
210	4.572	3.983	3.115	2.618	2.368	2.005	1.844	1.683	1.471	1.285
215	4.830	4.089	3.198	2.705	2.460	2.060	1.877	1.715	1.504	1.314
220	5.087	4.195	3.309	2.793	2.552	2.159	1.910	1.747	1.537	1.344
225	5.345	4.301	3.449	2.881	2.645	2.258	1.943	1.780	1.570	1.373

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### SteelMaster 1200WF

			Table	29: Circular	Hollow Col	umns 90 Mi	nutes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatur	e of		
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
50	1.622	1.534	1.352	1.205	1.149	1.070	0.954	0.845	0.739	0.726
55	1.878	1.616	1.417	1.256	1.198	1.115	0.993	0.881	0.774	0.726
60	1.983	1.699	1.483	1.307	1.247	1.161	1.033	0.917	0.808	0.726
65	2.197	1.782	1.548	1.359	1.296	1.207	1.073	0.952	0.842	0.726
70	2.494	1.864	1.613	1.410	1.345	1.252	1.113	0.988	0.877	0.756
75	2.791	1.947	1.678	1.461	1.394	1.298	1.152	1.024	0.911	0.788
80	3.088	2.030	1.743	1.513	1.443	1.343	1.192	1.060	0.945	0.820
85	3.351	2.180	1.809	1.564	1.493	1.389	1.232	1.096	0.980	0.853
90	3.577	2.330	1.874	1.615	1.542	1.435	1.271	1.131	1.014	0.885
95	3.804	2.479	1.939	1.667	1.591	1.480	1.311	1.167	1.048	0.917
100	4.030	2.629	2.004	1.718	1.640	1.526	1.351	1.203	1.083	0.949
105	4.257	2.778	2.098	1.769	1.689	1.571	1.391	1.239	1.117	0.981
110	4.484	2.928	2.209	1.821	1.738	1.617	1.430	1.275	1.151	1.013
115	4.646	3.078	2.321	1.872	1.787	1.663	1.470	1.310	1.185	1.045
120	4.797	3.227	2.432	1.923	1.836	1.708	1.510	1.346	1.220	1.077
125	4.948	3.406	2.544	1.975	1.885	1.754	1.550	1.382	1.254	1.109
130	5.098	3.587	2.655	2.026	1.935	1.799	1.589	1.418	1.288	1.141
135	5.249	3.769	2.766	2.114	1.984	1.845	1.629	1.454	1.323	1.173
140	5.400	3.950	2.878	2.205	2.035	1.891	1.669	1.489	1.357	1.206
145	5.550	4.132	2.989	2.296	2.118	1.936	1.708	1.525	1.391	1.238
150	5.701	4.313	3.101	2.387	2.201	1.982	1.748	1.561	1.426	1.270
155	5.804	4.494	3.212	2.478	2.284	2.027	1.788	1.597	1.460	1.302
160	5.890	4.607	3.317	2.568	2.366	2.111	1.828	1.633	1.494	1.334
165	5.977	4.709	3.421	2.659	2.449	2.195	1.867	1.669	1.529	1.366
170	6.063	4.810	3.524	2.750	2.532	2.280	1.907	1.704	1.563	1.398
175	6.150	4.912	3.627	2.841	2.615	2.365	1.947	1.740	1.597	1.430
180	6.236	5.013	3.731	2.932	2.697	2.449	1.986	1.776	1.631	1.462
185	6.322	5.115	3.834	3.022	2.780	2.534	2.026	1.812	1.666	1.494
190	6.409	5.217	3.937	3.113	2.863	2.619	2.114	1.848	1.700	1.527
195	6.495	5.318	4.041	3.204	2.946	2.703	2.205	1.883	1.734	1.559
200	6.582	5.420	4.144	3.325	3.028	2.788	2.296	1.919	1.769	1.591
205	6.668	5.521	4.247	3.467	3.111	2.873	2.387	1.955	1.803	1.623
210	6.754	5.623	4.351	3.608	3.194	2.958	2.478	1.991	1.837	1.655
215	6.841	5.724	4.454	3.749	3.311	3.042	2.569	2.027	1.872	1.687
220	6.927	5.897	4.626	3.891	3.472	3.127	2.660	2.116	1.906	1.719
225	7.014	6.083	4.918	4.032	3.633	3.212	2.751	2.209	1.940	1.751

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### SteelMaster 1200WF

			Table	30: Circular	Hollow Colu	ımns 120 Mi	nutes			
Section Factor up to m <sup>-1</sup>			Thic	kness (mm	) Required f	or a Design	Temperatur	e of		
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
50	2.663	2.325	1.788	1.599	1.530	1.432	1.282	1.126	1.010	0.887
55	3.299	2.668	1.896	1.689	1.614	1.508	1.346	1.181	1.059	0.931
60	3.866	3.198	2.003	1.779	1.698	1.584	1.410	1.236	1.108	0.975
65	4.646	3.548	2.291	1.869	1.782	1.660	1.474	1.291	1.157	1.019
70	5.268	3.883	2.635	1.960	1.867	1.735	1.537	1.346	1.206	1.063
75	5.779	4.217	2.980	2.077	1.951	1.811	1.601	1.401	1.255	1.108
80	5.942	4.559	3.321	2.284	2.041	1.887	1.665	1.456	1.304	1.152
85	6.104	4.972	3.654	2.491	2.211	1.962	1.729	1.511	1.353	1.196
90	6.267	5.386	3.986	2.698	2.380	2.045	1.793	1.566	1.402	1.240
95	6.429	5.758	4.319	2.904	2.549	2.177	1.857	1.621	1.450	1.284
100	6.592	5.883	4.624	3.111	2.718	2.308	1.921	1.676	1.499	1.328
105	6.754	6.008	4.888	3.374	2.887	2.440	1.985	1.732	1.548	1.372
110	6.917	6.133	5.151	3.728	3.056	2.572	2.064	1.787	1.597	1.416
115	7.079	6.258	5.415	4.082	3.225	2.703	2.175	1.842	1.646	1.460
120	7.242	6.384	5.678	4.436	3.582	2.835	2.287	1.897	1.695	1.505
125	7.404	6.509	5.810	4.629	3.956	2.967	2.399	1.952	1.744	1.549
130	7.566	6.634	5.902	4.772	4.331	3.098	2.511	2.007	1.793	1.593
135	7.729	6.759	5.994	4.914	4.573	3.230	2.623	2.082	1.842	1.637
140	7.891	6.884	6.085	5.057	4.681	3.432	2.735	2.170	1.891	1.681
145	8.054	7.009	6.177	5.200	4.788	3.640	2.846	2.258	1.940	1.725
150	-	7.134	6.269	5.342	4.896	3.848	2.958	2.346	1.989	1.769
155	-	7.259	6.360	5.485	5.004	4.056	3.070	2.435	2.044	1.813
160	-	7.385	6.452	5.627	5.111	4.264	3.182	2.523	2.124	1.857
165	-	7.510	6.544	5.765	5.219	4.472	3.294	2.611	2.204	1.901
170	-	7.635	6.635	5.883	5.326	4.615	3.407	2.699	2.285	1.946
175	-	7.760	6.727	6.001	5.434	4.739	3.520	2.788	2.365	1.990
180	-	7.885	6.819	6.119	5.541	4.862	3.633	2.876	2.445	2.037
185	-	8.010	6.910	6.237	5.649	4.986	3.746	2.964	2.526	2.114
190	-	-	7.002	6.355	5.766	5.109	3.859	3.052	2.606	2.191
195	-	-	7.094	6.473	5.935	5.233	3.971	3.140	2.686	2.268
200	-	-	7.185	6.591	6.105	5.356	4.084	3.229	2.767	2.344
205	-	-	7.277	6.709	6.274	5.480	4.197	3.376	2.847	2.421
210	-	-	7.369	6.827	6.444	5.603	4.310	3.531	2.927	2.498
215	-	-	7.461	6.945	6.613	5.727	4.423	3.687	3.007	2.575
220	-	-	7.552	7.063	6.783	5.979	4.571	3.843	3.088	2.652
225	-	-	7.644	7.181	6.952	6.248	4.934	3.999	3.168	2.728

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### SteelMaster 1200WF

Table 31: Circular Hollow Columns 150 Minutes											
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of										
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C	
50	5.461	4.002	2.884	2.100	1.788	1.788	1.602	1.398	1.264	1.136	
55	6.007	4.531	3.411	2.522	2.007	1.898	1.697	1.480	1.335	1.200	
60	6.553	4.618	4.067	3.079	2.531	2.008	1.792	1.562	1.405	1.264	
65	7.099	6.030	4.503	3.524	3.042	2.355	1.887	1.643	1.475	1.327	
70	7.645	6.338	4.520	3.923	3.485	2.754	1.983	1.725	1.545	1.391	
75	-	6.646	5.816	4.322	3.884	3.154	2.167	1.807	1.616	1.455	
80	-	6.954	6.001	4.800	4.284	3.553	2.435	1.889	1.686	1.518	
85	-	7.262	6.186	5.356	4.722	3.951	2.704	1.970	1.756	1.582	
90	-	7.570	6.371	5.793	5.216	4.350	2.972	2.081	1.827	1.646	
95	-	7.878	6.556	5.964	5.710	4.750	3.242	2.265	1.897	1.709	
100	-	-	6.740	6.135	5.890	5.152	3.672	2.449	1.967	1.773	
105	-	-	6.925	6.306	6.050	5.553	4.103	2.634	2.045	1.837	
110	-	-	7.110	6.477	6.210	5.813	4.528	2.818	2.179	1.900	
115	-	-	7.295	6.648	6.369	5.950	4.793	3.002	2.312	1.964	
120	-	-	7.480	6.820	6.529	6.087	5.058	3.186	2.445	2.027	
125	-	-	7.665	6.991	6.689	6.224	5.322	3.682	2.578	2.115	
130	-	-	7.850	7.162	6.849	6.361	5.587	4.308	2.712	2.203	
135	-	-	8.035	7.333	7.008	6.498	5.782	4.594	2.845	2.291	
140	-	-	-	7.504	7.168	6.634	5.881	4.707	2.978	2.379	
145	-	-	-	7.675	7.328	6.771	5.981	4.819	3.111	2.467	
150	-	-	-	7.846	7.487	6.908	6.080	4.931	3.244	2.555	
155	-	-	-	8.017	7.647	7.045	6.180	5.044	3.350	2.643	
160	-	-	-	-	7.807	7.182	6.279	5.156	3.457	2.731	
165	-	-	-	-	7.967	7.319	6.379	5.269	3.563	2.819	
170	-	-	-	-	-	7.456	6.478	5.381	3.670	2.907	
175	-	-	-	-	-	7.592	6.578	5.493	3.776	2.995	
180	-	-	-	-	-	7.729	6.677	5.606	3.883	3.083	
185	-	-	-	-	-	7.866	6.776	5.718	3.989	3.171	
190	-	-	-	-	-	8.003	6.876	5.890	4.096	3.271	
195	•	-	-	-	-	-	6.975	6.076	4.202	3.412	
200	-	-	-	-	-	-	7.075	6.262	4.309	3.552	
205	-	-	-	-	-	-	7.174	6.448	4.415	3.693	
210	-	-	-	-	-	-	7.274	6.634	4.529	3.833	
215	-	-	-	-	-	-	7.373	6.820	4.994	3.974	
220	-	-	-	-	-	-	7.473	7.006	5.459	4.115	
225	-	-	-	-	-	-	7.572	7.192	5.884	4.255	

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### SteelMaster 1200WF

Table 32: Circular Hollow Columns 180 Minutes										
Section Factor up to m <sup>-1</sup>	Thickness (mm) Required for a Design Temperature of									
	350°C	400°C	450°C	500°C	520°C	550°C	600°C	650°C	700°C	750°C
50	-	-	5.152	3.418	3.379	2.988	1.669	1.669	1.514	1.382
55	-	-	5.667	4.318	3.678	3.455	2.115	1.778	1.609	1.469
60	-	-	6.182	4.520	3.968	3.922	2.812	1.886	1.704	1.557
65	-	-	6.697	5.990	4.520	4.388	3.410	1.994	1.799	1.644
70	-	-	7.212	6.319	5.999	4.520	3.850	2.396	1.894	1.732
75	-	-	7.728	6.648	6.261	5.870	4.291	2.937	1.989	1.820
80	-	-	-	6.978	6.523	6.063	4.797	3.455	2.197	1.907
85	-	-	-	7.307	6.785	6.257	5.376	3.945	2.490	1.995
90	-	-	-	7.637	7.047	6.450	5.817	4.436	2.783	2.138
95	-	-	-	7.966	7.309	6.643	6.026	4.520	3.076	2.317
100	-	-	-	-	7.571	6.837	6.234	5.781	3.506	2.496
105	-	-	-	-	7.832	7.030	6.442	5.950	4.109	2.676
110	-	-	-	-	8.094	7.223	6.651	6.118	4.639	2.855
115	-	-	-	-	-	7.417	6.859	6.287	5.010	3.034
120	-	-	-	-	-	7.610	7.067	6.455	5.382	3.213
125	-	-	-	-	-	7.803	7.276	6.623	5.745	3.670
130	-	-	-	-	-	7.997	7.484	6.792	5.881	4.176
135	-	-	-	-	-	-	7.693	6.960	6.016	4.558
140	-	-	-	-	-	-	7.901	7.128	6.151	4.676
145	-	-	-	-	-	-	8.109	7.297	6.286	4.794
150	-	-	-	-	-	-	-	7.465	6.422	4.912
155	-	-	-	-	-	-	-	7.633	6.557	5.030
160	-	-	-	-	-	-	-	7.802	6.692	5.148
165	-	-	-	-	-	-	-	7.970	6.828	5.266
170	-	-	-	-	-	-	-	-	6.963	5.384
175	-	-	-	-	-	-	-	-	7.098	5.502
180	-	-	-	-	-	-	-	-	7.234	5.619
185	-	-	-	-	-	-	-	-	7.369	5.737
190	-	-	-	-	-	-	-	-	7.504	5.939
195	-	-	-	-	-	-	-	-	7.640	6.142
200	-	-	-	-	-	-	-	-	7.775	6.345
205	-	-	-	-	-	-	-	-	7.910	6.548
210	-	-	-	-	-	-	-	-	8.046	6.751
215	-	-	-	-	-	-	-	-	-	6.954
220	-	-	-	-	-	-	-	-	-	7.158
225	-	-	-	-	-	-	-	-	-	-

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