



CERTIFICATE OF APPROVAL

No CAF 5025

This is to certify that, in accordance with
TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

**Designated CERTIFIRE Approved Door and Blank Manufacturers
as Converted by**

ACORN TIMBER SOLUTIONS LTD

**Units 12 & 14 Oakleaf Industrial Estate, Bankwood Lane,
Rossington, Doncaster, DN11 0PS**

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended hereto:

SCOPE OF APPROVAL

Approved for processing* of fire
doors and/or blanks
manufactured by CERTIFIRE
approved companies as specified
in this certificate: Blank
conversion, apertures; glazing of
apertures and door frames

TECHNICAL SCHEDULE

TS10 Fire Resisting Door
Assemblies with non- Metallic
Leaves

*Not all processes are applicable to some door types

Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited

**Paul Duggan
Certification Manager**



Issued: 12th January 2017
Revised: 17th October 2020
Valid to: 11th January 2022
:





CERTIFICATE No CAF 5025 ACORN TIMBER SOLUTIONS LTD

GLAZED APERTURES and DOOR FRAMES (JELD-WEN Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by JELD-WEN Limited and to the manufacture of door frames. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

JELD-WEN Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
CF160	FD30 Flush & Die Formed	✓	✓	✓	✗
CF192	FD30 Tubeboard	✓	✓	✓	✗
CF271	FD30 Doors	✓	✗	✓	✗
CF433	FD30 Doors	✗	✗	✓	✗
CF572	FD30 Doors	✗	✗	✓	✗
CF573	FD30 Doors	✗	✗	✓	✗
CF5143	FD30 Doors	✓	✓	✓	✓
CF5478	FD30 Flush & Die Formed	✗	✗	✓	✗
CF177	FD60 Flush	✓	✓	✓	✗
CF179	FD60 Die-formed	✗	✗	✓	✗
CF331	FD60 Doors	✓	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with JELD-WEN UK Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with JELD-WEN UK Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.
8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Signed
E/204

Page 2 of 4

Issued: 12th January 2017
Revised: 17th October 2020
Valid to: 11th January 2022



CERTIFICATE No CAF 5025 ACORN TIMBER SOLUTIONS LTD

BLANK CONVERSION, GLAZED APERTURES and DOOR FRAMES (Falcon Panel Products Limited)

1. This approval relates to the cutting of apertures, in blanks supplied by Falcon Panel Products Limited and further modified by Leeds Contracts Limited in accordance with CAF107, and to the manufacture of door frames. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified blanks for which the sizing and lipping of blanks, cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

FPP Ltd Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	resizing & relipping
CF807	FD30 Strebord blank	✓	✓	✓	✓
CF808	FD60 Strebord blank	✓	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with Falcon Panel Products Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with Falcon Panel Products Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.
8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry a label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Signed
E/204

Page 3 of 4

Issued: 12th January 2017
Revised: 17th October 2020
Valid to: 11th January 2022



CERTIFICATE No CAF 5025 ACORN TIMBER SOLUTIONS LTD

GLAZED APERTURES and DOOR FRAMES (Deanta UK Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by Deanta UK Limited and to the manufacture of door frames. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Deanta Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames
CF5740	TYPE 5 - FD30	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with Deanta UK Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with Deanta UK Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.
8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Signed
E/204

Page 4 of 4

Issued: 12th January 2017
Revised: 17th October 2020
Valid to: 11th January 2022