Syntax of machine commands

|  |  |
| --- | --- |
| g92 x0\ng92 y0\n;beep | Send 92 (zero shift) to machine and beep |

Command Macros

Can be use in machine commands

|  |  |
| --- | --- |
| ;probe:*axis-name* | Send probe command to machine |
| ;beep | Beep (on PC) |

Joystick Command Mapping (see Machine – Command)

|  |  |
| --- | --- |
| Command | JoystickMessage |
| M3 | ;btn3:0 |
| M5 | ;btn3:1 |

The program searches for all ;btn3 commands in the command definition of the current machine. The maximal value (e.g. 1) is used.