#### **Diagnosis + Compression**

Team: Name: Score: Reviewer:	Team:	Name:	Score:	Reviewer:
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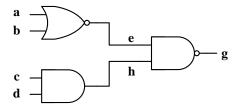
CW 每次一小時,總共六十分,互相交換改。

各題批改標準:方法對答案錯一處扣該題總分20%(同一原因扣一次)。方法錯一處扣60%。有爭議給助教改。

Each CW has 60 points in total. Answer time is one hour. Swap your test sheet with others for grading purposes. Grading criteria for each problem: if an answer is wrong but the method is correct, 20% of the total score of this problem will be deducted (Multiple wrong answers with the same root cause are treated as one). 60% deduction for a wrong method. Ask the TAs if there are disputes about grading criteria.

### **Problem 1** Diagnosis < video 10.3 > (15 points)

Consider the following circuit and single stuck-at fault model. We apply 4 patterns  $abcd = \{0111, 0011 \ 1001, 1011\}$ . Consider only a/0, c/1, e/1, h/0, g/0, g/1.



- **A.** Assume the circuit fails the 4<sup>th</sup> test pattern. Please diagnose the circuit using **dynamic cause** effect diagnosis. Show how you remove faults by the three rules.
- **B.** Show the partial fault dictionary with scores 10×TFSF TPSF. What's the diagnosed fault?
- A. Please fill in the good values into the following table first.

pattern #	a	b	c	d	e	h	g
1	0	1	1	1	0	1	1
2	0	0	1	1	1	1	0
3	1	0	0	1	0	0	1
4	1	0	1	1	0	1	1

Step 1. Structural backtracing

Only one primary output, no faults can be eliminated

Step 2. Parity check

Example : a/0: v = 0; p = 0; f = 0  $v \oplus p = 0$  fault remains

c/1: v = 1; p = 1; f = 0  $v \oplus p = 0$  fault remains

e/1: v = 1; p = 1; f = 0  $v \oplus p = 0$  fault remains

h/0: v = 0; p = 1; f = 0  $v \oplus p = 1$  fault eliminated

g/0: v = 0; p = 0; f = 0  $v \oplus p = 0$  fault remains

g/1: v = 1; p = 0; f = 0  $v \oplus p = 1$  fault eliminated

Step 3. Excitation condition check

c/1 eliminated due to no excitation (c = 1 in the 4<sup>th</sup> pattern)

B. Please fill in the following table as your partial fault dictionary.

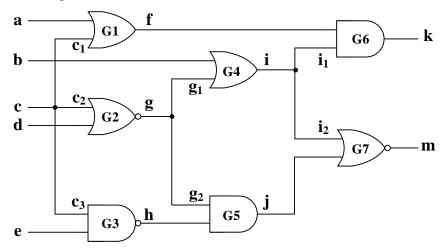
Fault	Pattern1	Pattern2	Pattern3	Pattern4	TFSF	TPSF	Score (10×TFSF - TPSF)
a/0				X	1	0	10
e/1	X			X	1	1	9
g/0	X		X	X	1	2	8
<b>Test Failure</b>				X			

The diagnosed single stuck-at fault is  $\frac{a}{0}$ 

## **Diagnosis + Compression**

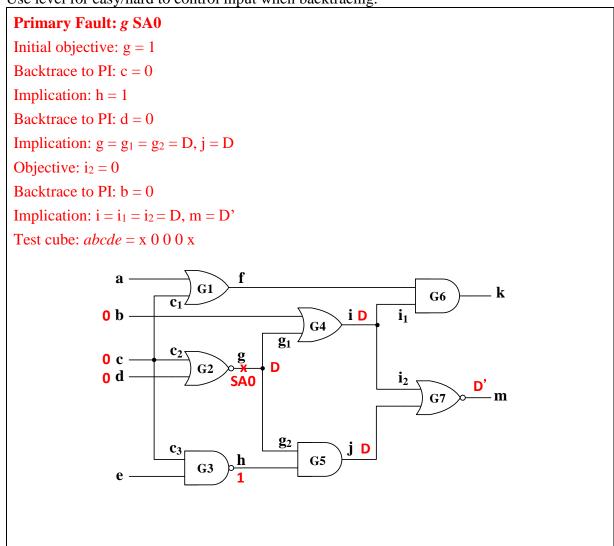
### Problem 2 PODEM-X < video 15.1 > (15 points)

Consider the following circuit.

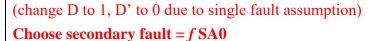


# The primary fault is g SA0 fault and the secondary fault is f SA0.

Please generate a test pattern using PODEM-X algorithm. If the test doesn't exist, please explain. Use level for easy/hard to control input when backtracing.



## **Diagnosis + Compression**

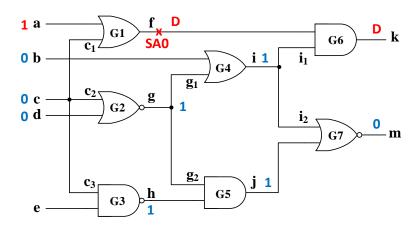


Objective: f = 1

Backtrace to PI: a = 1

Implication: f = D, k = D, fault detected

New test cube:  $abcde = 1 \ 0 \ 0 \ x$ 



### **Problem 3** Static Test Compression<Video 15.2> (15 points)

Consider the following covering table (X = detection). Please answer

- **A.** Which are essential faults?
- **B.** Which are dominated rows?
- **C.** After remove dominated rows, which are dominating columns?
- **D.** What is minimum test set?
- **E.** List 01-ILP objective and all constraints (consider the original table)

	$\mathbf{f_1}$	$\mathbf{f}_2$	$\mathbf{f}_3$	f <sub>4</sub>	$\mathbf{f}_5$
$t_1$	X		X		X
$\mathbf{t}_2$		X	X		
<b>t</b> <sub>3</sub>	X			X	
t <sub>4</sub>	X	X	X		X

- A. f<sub>4</sub>
- B.  $t_1 \cdot t_2$
- C. f<sub>1</sub> is dominating column
- D. t3 · t4
- E.  $t_i = 1$  if test *i* is selected;  $t_i = 0$  otherwise.

Objective:  $\min t_1 + t_2 + t_3 + t_4$ 

Constraint1:  $t_1 + t_3 + t_4 \ge 1$  (for  $f_1$ )

Constraint2:  $t_2 + t_4 \ge 1$  (for  $f_2$ )

Constraint3:  $t_1 + t_2 + t_4 \ge 1$  (for  $f_3$ )

Constraint4:  $t_3 \ge 1$  (for  $f_4$ )

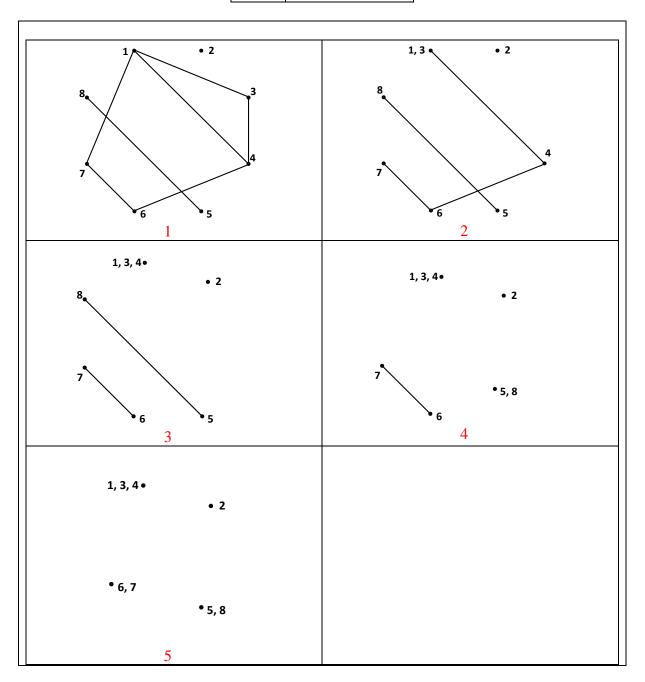
Constraint5:  $t_1 + t_4 \ge 1$  (for  $f_5$ )

## **Diagnosis + Compression**

# Problem 4 Tseng-Siewiorek Algorithm < video 15.2> (15 points)

For the following patterns, please use Tseng-Siewiorek Algorithm to find minimal test cube.

Pattern						
1	1	X	0	X	X	X
2	0	X	0	0	1	0
3	1	0	0	1	0	X
4	X	0	X	1	X	1
5	X	1	1	X	1	1
6	0	X	X	1	0	X
7	X	1	0	1	0	0
8	1	X	1	0	X	X



### **Diagnosis + Compression**

## **Problem 5 PODEM-X** < video 15.1 > (self-practice)

Please redo problem 2 using PODEM-X, while swap the primary and the secondary fault.

(Primary fault f SA0, secondary fault g SA0)

