$$x_{k+1} = 2^{k} \sqrt{2 \left(1 - \left(1 - \left(\frac{x_{k}}{2^{k}}\right)^{2}\right)} \qquad x_{k} \rightarrow x_{k}$$

$$\left(\frac{x_{k}}{2^{k}}\right)^{2} = \varepsilon_{k}$$

$$1 - \sqrt{1 - \varepsilon_{k}} = \frac{\left(1 - \sqrt{1 - \varepsilon_{k}}\right)\left(1 + \sqrt{1 + \varepsilon_{k}}\right)}{1 + \sqrt{1 - \varepsilon_{k}}} = \frac{1 - \theta - \varepsilon_{k}}{1 + \sqrt{1 - \varepsilon_{k}}} = \frac{\varepsilon_{k}}{1 + \sqrt{1 - \varepsilon_{k}}}$$