

ACRYLIC - MIRRORRED

LIGHT RASTER ENGRAVING

LASER WATTAGE	POWER	SPEED	PPI	PASS	DEPTH
15	75	80	500	1	.003"
20	55	80	500	1	.003"
25	45	80	500	1	.003"
30	40	80	500	1	.003"
35	35	80	500	1	.003"
40	31	80	500	1	.003"
45	27	80	500	1	.003"
50	25	80	500	1	.003"

DEEP RASTER ENGRAVING

LASER WATTAGE	POWER	SPEED	PPI	PASS	DEPTH
15	100	20	500	1	.010"
20	100	27	500	1	.010"
25	100	33	500	1	.010"
30	100	40	500	1	.010"
35	100	47	500	1	.010"
40	100	54	500	1	.010"
45	100	60	500	1	.010"
50	100	67	500	1	.010"

VECTOR ENGRAVING

LASER WATTAGE	POWER	SPEED	PPI	PASS	DEPTH
15	12	4.0	1000	1	.010"
20	10	4.0	1000	1	.010"
25	8	4.0	1000	1	.010"
30	7	4.0	1000	1	.010"
35	6	4.0	1000	1	.010"
40	5	4.6	1000	1	.010"
45	5	5.2	1000	1	.010"
50	5	5.8	1000	1	.010"

VECTOR CUTTING

LASER WATTAGE	POWER	SPEED	PPI	PASS	DEPTH
15	80	.2	1000	1	.2"
20	100	.4	1000	1	.2"
25	90	.4	1000	1	.2"
30	75	.4	1000	1	.2"
35	65	.4	1000	1	.2"
40	55	.4	1000	1	.2"
45	50	.4	1000	1	.2"
50	45	.4	1000	1	.2"