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解：由题. $n=5$. $1-\alpha=0.95$ $\frac{\alpha}{2}=0.025$.

$z_{\frac{\alpha}{2}}=z_{0.025}=1.96$

$P\{|\frac{\bar{x}-\mu}{\sigma}|\geq 1.96\}=0.05$

$\therefore P(\bar{x}-1.96\times\frac{\sigma}{\sqrt{n}}\leq\mu\leq\bar{x}+1.96\times\frac{\sigma}{\sqrt{n}})=0.95$

$\bar{x}=\frac{1}{5}=0.2$. $\therefore \sigma=\frac{(0.2)^2+(0.2)^2+(0.2)^2+(0.2)^2+0.8)^2}{5}$

$=0.16$

$\therefore P(0.2-1.96\times\frac{0.16}{\sqrt{5}}\leq\mu\leq 0.2+1.96\times\frac{0.16}{\sqrt{5}})=0.95$

$\therefore$ 置信下限为：$0.2-1.96\times\frac{0.16}{\sqrt{5}}=0.05825$

上限：$0.2+1.96\times\frac{0.16}{\sqrt{5}}=0.3413$

最多. $0.3413\times 44=14.971$

最少 $0.05825\times 44=2.2023$

$\therefore$ 2～15人