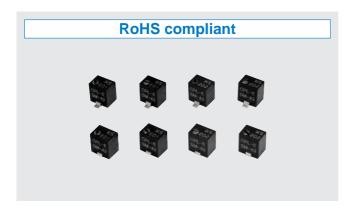


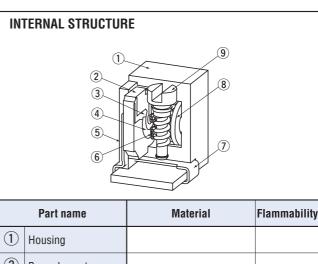
# **SURFACE MOUNT CERMET TRIMMERS**

# SM-42/43



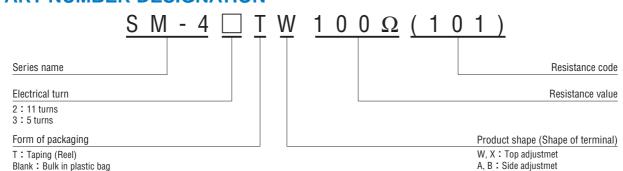
# **FEATURES**

- RoHS compliant
- Fine adjustment is available
- Automatic mounting is available (Taping)
- Reflow soldering is available
- Sealed construction (Washable: Refer to A-328)



Part name		Material	Flammability
1	Housing		
2	Base element		
3	Electrode		
4	Resistive element		
<b>(5)</b>	Adhesive	Ероху	
6		Multi metal alloy	
7	Terminal pin	Copper alloy, Sn-Cu-plated	
8	Rotor gear	Polyamide	
9	Shaft	Brass, Nickel-plated	-

### **PART NUMBER DESIGNATION**



**\*Please refer to the LIST OF PART NUMBERS when placing orders.** 



# SM-42/43 SURFACE MOUNT TRIMMERS

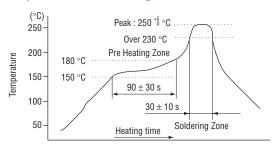
# LIST OF PART NUMBERS

	Adjustment		Form of packaging		
Electrical turn	position	Shape of terminal	Taping (reel)	Plastic bag	
	Top adjustment	W (J-hook)	SM-42TW	SM-42W	
11		X (Gull wing)	SM-42TX	SM-42X	
''	Side adjustment	A (J-hook)	SM-42TA	SM-42A	
		B (Gull wing)	SM-42TB	SM-42B	
	Top adjustment	W (J-hook)	SM-43TW	SM-43W	
5		X (Gull wing)	SM-43TX	SM-43X	
5	Side adjustment	A (J-hook)	SM-43TA	SM-43A	
		B (Gull wing)	SM-43TB	SM-43B	
Pieces in package			TA, TB: 500 pcs./reel TW, TX: 250 pcs./reel	50 pcs./pack	

# ■ELECTRICAL CHARACTERISTICS

Naminal resistance rooms	10 O ~ 2 MO		
Nominal resistance range	10 22 ~ 2 IVIS2		
Resistance tolerance	± 10 %		
Power ratings	0.25 W (85 °C) 0 W (150 °C)		
Resistance law	Linear law		
Maximum input voltage	DC300 V or power rating, whichever is smaller		
Maximum wiper current	100 mA or power rating, whichever is smaller		
Effective electrical turn	11 turns (SM-42), 5 turns (SM-43)		
End resistance	1 % or 2 $\Omega$ , whichever is greater		
C.R.V.	1 % or 3 $\Omega$ , whichever is greater		
Operating temp. range	−65 ~ 150 °C		
Temp. coefficient	±100 10 <sup>-6</sup> /°C maximum		
Insulation resistance	100 MΩ minimum (DC500 V)		
Dielectric strength	AC600 V, 60 s		
Net weight	Approx. 0.17 g		

# Reflow profile for soldering heat evaluation>



Reflow: two times maximum

### **(Nominal resistance values)**

		100 22	200 52	300 22	1 K22	2 KΩ	5 kΩ	
10 kΩ 20	0 kΩ 50 kΩ	100 kΩ	200 kΩ	500 kΩ	1 ΜΩ	2 MΩ		Fig.

The products indicated by  $\ \ \ \ \ \ \$  mark are manufactured upon receipt of order basis.

- \*The above part numbers are all available with the respective combination of «Nominal resistance values» (Fig. 1).
  %Verify the above part numbers when placing orders.
  %Taping specification is not sold separately and must be purchased in reel units.

# **IMECHANICAL CHARACTERISTICS**

Operating torque	17.6 mN·m {180 gf·cm} maximum			
Mechanical stop	Clutch action			
Rotational life	200 cycles [ $\Delta \text{R/R} \leqq \pm \left(3\;\Omega + 3\;\%\right)]$			
Thrust to shaft	5 N {0.51 kgf} minimum			
Solderability	245 ± 3 °C, 2 ~ 3 s			
Shear (Adhesion)	5 N {0.51 kgf} 10 s			
Substrate bending	Width 90 mm, bend 3 mm, 5 s, 1 time			
Pull-off strength	5 N {0.51 kgf} 10 s			

{ }: Reference only

## **IENVIRONMENTAL CHARACTERISTICS**

Test item	Test conditions	Specifications
Thermal shock	-65 ~ 150 °C (0.5 h), 5 cycles	$\begin{bmatrix} \Delta R/R \leq 2 \% \\ [S.S. \leq 1 \% ] \end{bmatrix}$
Humidity	-10 ~ 65 °C (80 ~ 98 %), 10 cycles, 240 h	$[\Delta R/R \le 2\%]$
Shock	981 m/s², 6 ms 6 directions for 3 times each	[40/0 / 10/]
Vibration	Amplitude 1.52 mm or Acceleration 196 m/s², 10 ~ 2000 Hz, 3 directions, 12 times each	$\begin{bmatrix} \Delta R/R \le 1 \% \\ [S.S. \le 1 \%] \end{bmatrix}$
Load life	85 °C, 0.25 W, 1000 h	$ [\Delta R/R \le 3 \% \text{ or } 3 \Omega] $ $ [S.S. \le 2 \%] $
Low temp. operation	−65 °C, 2 h	$\begin{bmatrix} \Delta R/R \leq 1 \% \\ [S.S. \leq 1 \% ] \end{bmatrix}$
High temp. exposure	150 °C, 250 h	$\begin{bmatrix} \triangle R/R \le 2 \% \\ [S.S. \le 1 \% ] \end{bmatrix}$
Immersion seal	85 °C, 60 s	No leaks (No continuous bubbles)
Soldering heat	Reflow: Peak temperature 255 °C (Please refer to the profile below.) Manual soldering: 350 ± 10 °C, 3 ~ 4 s	[ Δ R/R ≤ 1 %]

 $\varDelta\, {\rm R/R}$  : Change in total resistance

S.S. : Setting stability



# SM-42/43 SURFACE MOUNT TRIMMERS

# **MAXIMUM INPUT RATINGS**

Nominal resistance values $(\Omega)$	Resistance code	Maximum input voltage (V)	Maximum wiper current (mA)
<ul> <li>→ 10</li> <li>→ 20</li> <li>50</li> <li>100</li> <li>200</li> <li>500</li> </ul>	100	1.00	100
	200	2.00	100
	500	3.53	70.7
	101	5.00	50.0
	201	7.07	35.4
	501	11.2	22.4
1 k	102	15.8	15.8
2 k	202	22.4	11.2
5 k	502	35.4	7.07
10 k	103	50.0	5.00
20 k	203	70.7	3.54
50 k	503	112	2.24
100 k	104	158	1.58
200 k	204	223	1.12
500 k	504	300	0.60
1 M	105	300	0.30
2 M	205	300	0.15

The products indicated by 
mark are manufactured upon receipt of order basis.

# **TRECOMMENDED P.C.B. PAD OUTLINE DIMENSIONS**

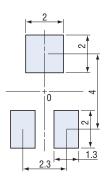
(Unit: mm)

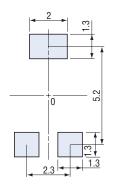
#### ● SM-42/43A

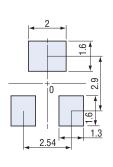


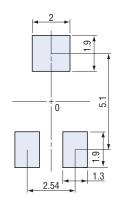
### ● SM-42/43W

### ● SM-42/43X









Note) The zero point is the center of mounting.

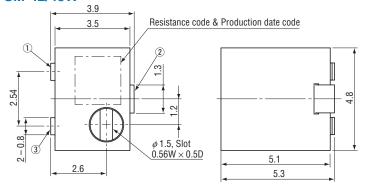


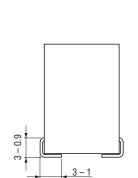
# SM-42/43 SURFACE MOUNT TRIMMERS

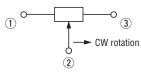
# **OUTLINE DIMENSIONS**

Unless otherwise specified, tolerance :  $\pm 0.3$  (Unit : mm)

### ● SM-42/43W

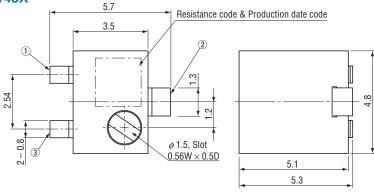


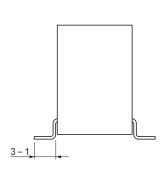




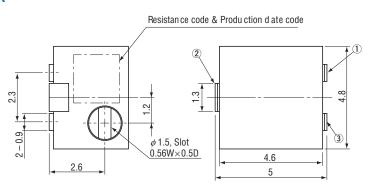
Note the terminal position.

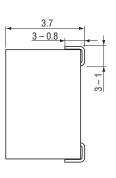
### ● SM-42/43X



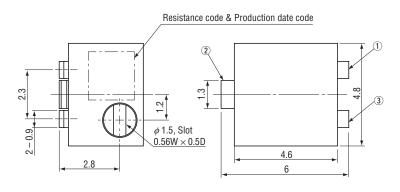


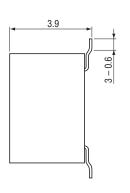
### ● SM-42/43A





#### ● SM-42/43B







# SM-42/43 SURFACE MOUNT TRIMMERS

## **PACKAGING SPECIFICATIONS**

### <Taping packaging specifications>

■ Taping version (SM-42/43TA, TB) is packaged in 500 pcs. per reel. Orders will be accepted for units of 500 pcs., i.e., 500, 1000, 1500 pcs., etc. SM-42/43TW, TX is packaged in 250 pcs. per reel. Orders will be accepted for units of 250 pcs., i.e., 500, 750 pcs., etc.

Maximum number of consecutive missing pieces = 2 Leader length and reel dimension are shown in the dia-grams below.

### • EMBOSSED TAPE DIMENSIONS

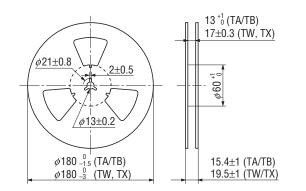
#### 

### REEL DIMENSIONS

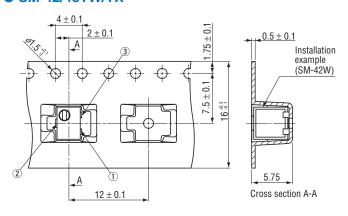
(Conforms to JIS C 0806-3)

(TA/TB type : In accordance with EIAJ ET-7200A)

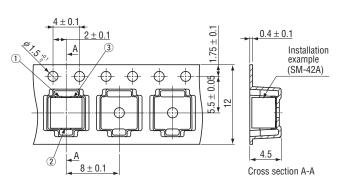
(Unit: mm)



### SM-42/43TW/TX



### SM-42/43TA/TB



### <Bulk pack specifications>

- Unit of bulk in a plastic bag is 50 pcs. per pack.
- Boxing of bulk in a plastic bag is performed with 200 pcs. per box.