

ELAN Interface	
Description	04/98



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# 1 General

This ELAN interface description (Economical Local Area Network) is valid for the SIEMENS analyzers:

- ULTRAMAT 6
- OXYMAT 6
- FIDAMAT 6
- ULTRAMAT 23
- SIPAN 34 (in preparation)

The following definitions are used in this description:

- Analyzer: independent analyzer unit with electronics, sample chamber(s) and tubing in a housing
- Channel: analyzer unit with electronics (1 motherboard), connected component(s) and tubing
- Component: unit comprising sample chamber or sensor and associated electronics

The characters used in this description have the following formats:

- xxH: hex format
- 'x': ASCII format
- Other characters are decimal
- Commas are used to separate characters

Example: 54H = 'T' = 84

## 1.1 Features

ELAN is designed as an economic serial interface for transmitting measured values between analyzers (for correction of cross-interference) and for simple PC communication for test and service purposes.

A small network can be implemented if the requirements for speed (data refresh rate 500 ms) and number of measured components (max. 12) are not too high.

Communication is based on the following specifications:

- Serial data communication (RS 485) with protocol (see Chapter 3)
- Bus capability: connection to up to 2 control systems/PCs and up to 12 components (the number of analyzers and components may differ because one analyzer may measure several components)
- All analyzers connected to the ELAN have equal rights
- To avoid bus conflicts, each analyzer must check the status of the bus and stop the transmission immediately if necessary (CSMA/CD)
- A new command may only be sent if the previous command has been answered completely (except 'broadcast', see Section 1.2).

## 1.2 Broadcast Operation

Analyzers are mainly restricted to answering requests. An exception is the automatic cyclic transmission of all measured values present in a channel (every 500 ms, identical to the answer to command 'k', 2) (see Section 4.9). The broadcast address is used as the target address (see Sections 3.2 and 4.9). All received messages with this address are neither confirmed nor answered. This procedure allows correction of cross-interference between analyzers. Another feature is the reduced load of the bus as no request telegrams are needed.

The broadcast function can be switched off remotely by a command or directly on the analyzer panel. This master/slave operation requires that the control system/PC must take over the correction of cross-interference.

## 1.3 Interface Parameters

Level	RS485
Baud rate	9600
Data bits	8
Stop bit	1
Start bit	1
Parity	none
no ECHO	

## Pin assignments

ULTRAMAT 6, OXYMAT 6, FIDAMAT 6, ULTRAMAT 23	XMT +	3
	XMT -	8
	switchable Termination	
SIPAN 3	XMT +	Terminal 17
	XMT -	Terminal 18
	GND	Terminal 19





## 2 ELAN Network

### 2.1 Principle Connection

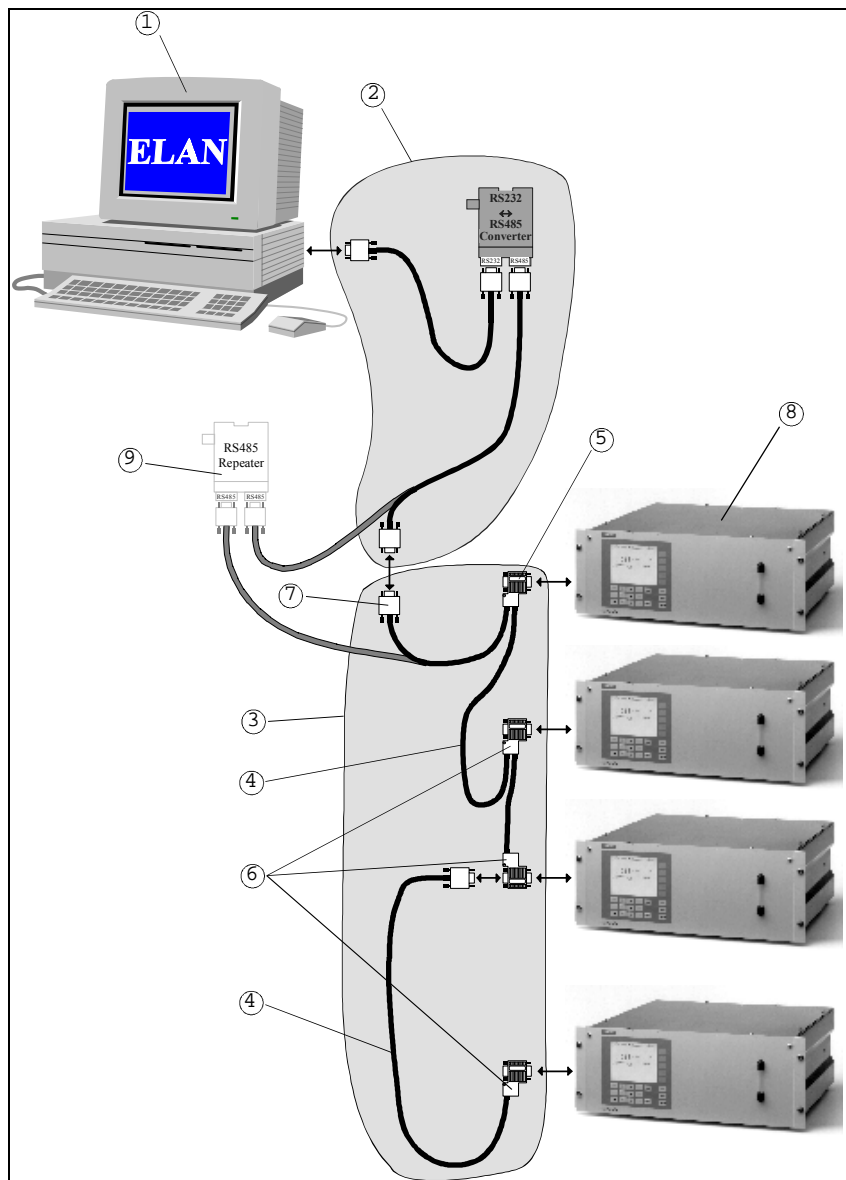


Fig. 02-1 Principle connection

## 2.2 Elements of ELAN Network

Item	Name
1	Computer
2	RS485 ↔ RS232 converter with connection cable between RS232 and ELAN [1]
3	ELAN network
4	ELAN cable [2]
5	RS485 bus plug [3] with bridge
6	RS485 bus plug[3]
7	9-contact DSUB plug[4]
8	Analyzers
9	Option: RS485 repeater

## 2.3 Structure of ELAN Network

- Specifications of ELAN cable (item 4)

Cable impedance	100 to 300 Ohm, at frequency > 100 kHz
Cable capacitance	Typ. < 60 pF per meter
Wire diameter	> 0.22 mm <sup>2</sup> , corresponding to AWG 23
Type of cable	Twisted pair, 2 wires
Attenuation	Max. 9 dB along the whole cable
Shield	Copper braiding or braided shield and foil

- The cable is easy to install and is highly resistant to noise due to its double shield. It can be used for distances up to 500 m without repeaters.
- The double shield means that the bus cable is particularly suitable for routing in electromagnetically loaded industrial environments.  
Further information:
  - EIA-485
  - ISO 8482:1997 (Twisted Pair Multipoint Interconnections)
  - DIN 66259
- The first plug on an analyzer (item 5) needs a bus termination. The termination is made using the bridges described in Section 0.
- The switches on the plugs (items 5 and 6) have to be OFF. The internal resistances on the plugs are not needed.

**Note**

A repeater (item 9) should be used at the analyzer end with a cable length of more than 500 m or high interferences.

## 2.4 Order Numbers

Item	Purveyor	Brief description	Type	Order No.
[1] Converter (item 3)	SIEMENS AG		RS485<--->RS232 converter	C79451-Z1589-U1
[2] Cable (item 4)	SIEMENS AG		Bus cable	6XV1 830-0AH10
[3] Plug (items 5, 6)	SIEMENS AG	Bus cable for PROFIBUS	SIMATIC bus connector	6ES7972-0BB20- 0XA0
[4] 9 pin DSUB plug (item 7)	Commercially available			
[5] Repeater (item 9)	Wieseman & Theis GmbH Wittener Str. 312 D-42279 Wuppertal (Germany)		RS422 isolator/ RS485 repeater 1 kV isolated Type 66201	#40 10344 66201 3



## 3 Protocol

### 3.1 Protocol Steps

Source	Target	Comments
DLE (10H), SOH (01H)		Start
USED DATA (target address, source address, collective status, channel status, command, data)		Max. characters: 68; 10H is doubled  (only when channel answers) (only when channel answers)
DLE (10H), ETX (03H)		End of transmission
BCC, BCC		CRC-16 checksum of all transmitted characters from DLE + SOH onwards
	DLE (10H), ACK (06H) or NAK (15H)	Confirms communication  NAK with checksum error

The confirmation of the communication does not occur if the broadcast address is used as the target address.

### 3.2 Features

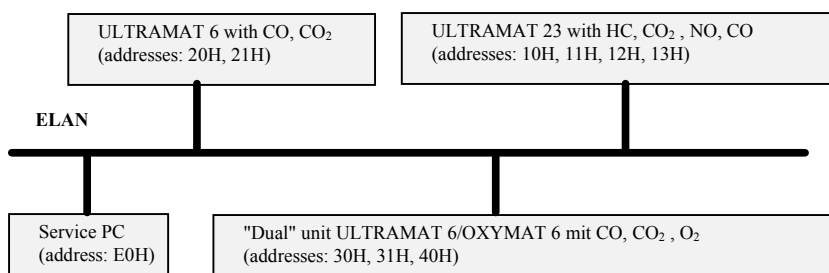
<b>Timeout</b>	The block timeout is 500 ms. The block timeout is the time in which the answer must have been started. The character timeout is 5 ms.
<b>Block length</b>	The maximum useful data length is 68 characters, exceeding data will be ignored.
<b>Control character</b>	Each control character is started with DLE (10H). A 10H within the useful data will be doubled (10H, 10H). The transmission is code-transparent as a result of this.

**Addressing**

The address consists of a channel address (device address with controllers) and a component address:

channel address \* 16 + component address = address (1 byte)

		0 - 8	(components 1 - 9; depending on channel)
			(only checked if channels are used)
		1 - 12	(channels 1 - 12)
		13	(DCS/PC)
		14	(service PC)
		15	(broadcast address)

**Example**

To find the addresses of the components from a channel, use command 'k', 2 (= *read all measured values of this channel*).

The channels only react if their target address is received correctly. If 'broadcast' is received as the target address there will be neither confirmation nor answer.

**Collective status of the channel**

When the channel answers, the collective status (1 byte) is transmitted after the addresses.

If the collective status is 0, the transmitted measured values are valid.

Table 03-1 Collective status of a channel

Bit 0: 1 =>	Error
Bit 1: 1 =>	Maintenance request
Bit 2: 1 =>	Not ready (not measure)
Bit 3: 1 =>	Maintenance switch on
Bit 4: 1 =>	Function check on
Bit 5: 1 =>	Command not accepted
Bit 6, 7 =>	0

**Channel status**

When the channel answers, the channel status (1 byte) is transmitted after the collective status.

Table 3-2 Channel status

1	Warm-up
2	Pause
3	Standby
4	Measure
5	Zero calibration
6	Adjust component slope
7	Not yet defined
8	Adjust curve dip
9	Adjust linearization sensitivity
10	Adjust temperature compensation
11	Adjust pressure compensation
12	Adjust linearization zero
13	Adjust flow sensor
14	Autocal
15	Adjust phase
16	Zero calibration of O <sub>2</sub> sensor
17	Synchronous zero calibration
18	Purging for synchronous zero calibration
19	Adjust analog output
20	Adjust analog input
21	Cleaning

### 3.3 CRC-16 Checksum (Cyclic Redundancy Check)

The CRC-16 is used for the checksum.

The block check is carried out for all transmitted characters including control characters and DLE doubling.

The CRC-16 is performed as follows:

- The characters to be transmitted are treated as a binary number X.
- X is multiplied by  $2^{16}$  (shifted to the left sixteen times) and then divided by the polynomial  $2^{16} + 2^{15} + 2^2 + 1$ . The 16-bit remainder of this operation is the CRC-16 value.
- This remainder is preset to FFFFH to prevent a telegram from only consisting of zeros.

This could look as follows:

1. Preset remainder (K0) to FFFFH
2. XOR K0 with the first byte of the message, result to K0
3. Shift K0 by 1 bit to the right
4. If step 3 shifted a bit '1' to the right:  
K0 XOR 0A001H  
otherwise: K0 remains unchanged
5. Repeat steps 3 and 4 eight times
6. XOR next byte with K0
7. Repeat steps 3 to 6 until all bytes of the message have been processed
8. The CRC-16 is now stored in K0

Example program using language 'C':

```
static word k0;
void CrcCheck (byte bb) {
byte bitanzahl;
word flag;
    k0 ^= bb;
    for (bitanzahl = 8; bitanzahl > 0; bitanzahl--) {
        flag = k0 & 1;
        k0 = k0 >> 1;
        if(flag) {
            k0 ^= 0xA001;
        }
    }
}
```



## 4 Commands

### 4.1 General

#### Commands

- All commands consist of two characters.
  - 1st character: ASCII letter
  - 2nd character: a number between 1 and 255.
  - Commands for setting/writing statuses or values start with an upper-case letter ('A' to 'Z').
  - Commands for reading start with a lower-case letter ('a' to 'z').
- Commands for setting statuses or values are only executed in remote operation. Commands for reading are always allowed.
- Executed commands are answered with the same command. Answer in case of command not accepted (bit 5 in collective status is set):
  - '??' unknown command
  - 'CE' unknown component
  - 'OF' data input or status selection is not possible because channel is not set to remote
  - 'BS' data input or status selection is not currently possible (function being executed, or wrong mode of operation)
  - 'SE' wrong number of data
  - 'DE' wrong data value
- There are component-related and channel-related commands, and (with SIPAN 34) also parameter-related commands.
  - Channel-related commands are accepted with any valid component address.
  - Parameter-related commands are only valid for the set input/output parameter set ('K', 14).
- Only reading commands are valid while the analyzer is in calibration mode. Exceptions are the commands to control the calibration, the abort commands *Standby* ('Z', 3) and *Measure* ('Z', 4), as well as *Reset* ('Z', 1).

## Data

- Transmitted data are values (ASCII format, possibly with added dimension) and control characters (1 byte between 1 and 255). All data are separated by a separation sign (1 byte: 0).
- Excess data are ignored.
- If data are requested within a known command which do not belong to this channel, the answer is finished, or a blank ( ' ') is inserted if other data follow.

## 4.2 List of all Commands

Set channel status		U6	O6	F6	U23	S3
'Z', 1	Reset	b	b	b	b	-
2	Pause	b	b	b	b	-
3	Standby	b	b	b	b	-
4	Measure	b	b	b	b	-
5	Zero calibration	k	k	k	b	-
6	Adjust component slope	k	k	k	k	-
7	Not yet defined					
8	Adjust curve dip	k	-	-	k	-
9	Adjust linearization sensitivity	k	-	-	k	-
10	Adjust temperature compensation	b	b	b	b	-
11	Adjust pressure compensation	b	-	b	-	-
12	Adjust linearization zero	k	-	-	-	-
13	Adjust flow sensor	-	-	-	-	-
14	Autocal (once)	b	b	b	b	-
15	Adjust phase	k	k	-	-	-
16	Zero calibration of O <sub>2</sub> sensor	-	-	-	b	-
17	Not yet defined					
18	Not yet defined					
19	Adjust analog output	k	k	k	k	-
20	Adjust analog output	b	b	b	-	-
21	Cleaning	-	-	-	-	b

U6 = ULTRAMAT 6

O6 = OXYMAT 6

F6 = FIDAMAT 6

U23 = ULTRAMAT 23

S3 = SIPAN 34 (in preparation)

b = channel-related command

k = component-related command

# = read-only command

- = command not implemented

p = parameter-set-related command

Set switching function	U6	O6	F6	U23	S3
'F', 1 Remote on/off	b	b	b	b	b
2 Pressure switch for sample gas on/off	b	b	-	b	-
3 Pressure switch for reference gas on/off	-	b	-	-	-
4 Total/single calibration	b	b	b	k	-
5 Maintenance switch on/off	b	b	b	b	b
6 Solenoid valve for zero gas on/off	-	-	-	b	-
7 Ignite flame on/off	-	-	b	-	-
8 Magnetic field on/off	-	b	-	-	-
9 Solenoid valve for calibration gas on/off	-	-	-	b	-
10 Broadcast on/off	b	b	b	b	-
11 Pump on/off	-	-	-	b	-
12 Radiator voltage on/off	b	-	-	-	-
13 Lock logbook on/off	b	b	b	-	-
14 Sample point switching on/off	b	b	b	-	-
15 Suppress negative measured values on/off	k	k	k	-	-
16 Signal violation of calibration tolerance	k	k	k	-	-
17 Cleaning on/off	-	-	-	-	b
18 Zero calibration before slope calibration	-	-	-	k	-

Read/set control function	U6	O6	F6	U23	S3
's'/'S', 1 Limit 1	k	k	k	k	kp
2 Limit 2	k	k	k	k	kp
3 Analog output range	b	b	b	b	bp
4 Relay outputs (standard)	b	b	b	b	-
5 Relay outputs (with optional board)	b	b	b	-	-
6 Binary inputs (standard)	b	b	b	-	-
7 Binary inputs (with optional board)	b	b	b	-	-
8 Current measuring range	k	k	k	k	-
9 Current parameter set	-	-	-	-	b
10 Measuring head heating	-	b	-	-	-
11 Autocal mode	b	b	b	-	-
12 Autocal steps	b	b	b	b#	-
13 Compensation/calibration step	b	b	b	b	-
14 Temperature compensation	-	-	-	-	b
15 Pressure compensation	k	k	-	-	-
16 Correction of cross-interference	k	k	-	k	-
17 Alarm status	-	-	-	-	k
18 Controller status	-	-	-	-	b
19 Save measured value	b	b	b	b	-
20 Valves	b	b	-	-	-
21 AK parameters	b	b	b	-	-
22 Sync input/pump	-	-	-	b	-
23 External interference component	k	k	k	k	-
24 Dimension of measured value	-	-	-	k	-
25 Internal interference component	-	-	-	k	-
26 Relay outputs / binary inputs	b#	b#	b#	-	-
27 Language selection	b	b	b	b	-

Read/write values		U6	O6	F6	U23	S3
'w'/'W', 1	Start-of-scale values	k	k	k	k#	kp
2	Full-scale values	k	k	k	k	kp
3	Slope gas concentrations	k	k	k	k	-
4	Linearization gas concentrations	k	-	-	k	-
5	Zero gas concentration	k	k	k	k#	-
6	<i>Autocal</i> cycle parameters	b	b	b	b	-
7	Purge times for <i>Autocal</i> steps 1 to 6	b	b	b	b	-
8	Purge times for <i>Autocal</i> steps 7 to 12	b	b	b	-	-
9	Limit 1	k	k	k	k	bp
10	Limit 2	k	k	k	k	bp
11	Integration times	k	k	k	k	b
12	Autorange hysteresis (% measuring range)	k	k	k	k	-
13	Pump capacity	-	-	-	b	-
14	Date of O <sub>2</sub> sensor installation	-	-	-	b	-
15	Not yet defined					
16	Time	b	b	b	-	-
17	Not yet defined					
18	Barometric pressure	b	b	b	b	-
19	Analog output	k	k	k	k	-
20	LCD contrast	b	b	b	b	-
21	Frequency	b	b	-	-	-
22	Reduction value	k	k	-	-	-
23	Phase	k#	k	-	-	-
24	Noise signal suppression	k	k	k	-	-
25	Calibration tolerances	k	k	k	b	-
26	Shock compensation	-	b	-	-	-
27	Parameters of external pressure sensor	k	k	-	-	-
28	Parameters of external interfering gas 1	k	k	-	k	-
29	Sample point times	b	b	-	-	-
30	Relay delay times	-	-	-	-	b
31	Reference temperature	-	-	-	-	bp
32	Basic controller parameters	-	-	-	-	b
33	Controller setpoint	-	-	-	-	b
34	Controller start-of-scale and full-scale values	-	-	-	-	b
35	Controller characteristic point 1	-	-	-	-	b
36	Controller characteristic point 2	-	-	-	-	b
37	Alarm limits	-	-	-	-	kp
38	Cleaning times	-	-	-	-	b
39	Center value of analog output	-	-	-	-	bp
40	Autorange lower limits (absolute value)	k	k	k	-	-
41	Autorange upper limits (absolute value)	k	k	k	-	-
42	Full-scale value of linearization curve	k	k#	k	k	-
43	Deviation in zero and slope calibration	k#	k#	k#	k#	-
44	Parameters of external interfering gas 2	-	-	-	k	-
45	Parameters of internal interfering gas 1	-	-	-	k	-
46	Parameters of internal interfering gas 2	-	-	-	k	-

Read diagnostic values (see Appendix)	U6	O6	F6	U23	S3
'h', 1 -n					

Other commands	U6	O6	F6	U23	S3
'k', 1 Read measured value of one component	k	k	k	k	k
'k', 2 Read all measured values of the channel	b	b	b	b	b
'k', 3 Read channel functions	b	b	b	b	b
'k', 4 Read component functions	k	k	k	k	-
'k', 5 Read error status	b	b	b	b	b
'k', 6 Read channel version	b	b	b	b	b
'K', 7 Reset linearization coefficients	-	-	-	k	-
'k', 8 Read remaining time	-	-	-	b	-
'k', 9 Read time to next zero calibration	-	-	-	b	-
'k', 10 Read logbook entry	b	b	b	b	b
'K', 10 Acknowledge logbook entry	b	b	b	b	-
'k', 11 Not yet defined	-	-	-	-	-
'k', 12 Read maintenance request status	b	b	b	b	b
'k', 13 Not yet defined					
'K', 14 Transfer data sectors	b	b	b	b	-
'k', 15 Not yet defined					
'k'/'K', 16 Channel name	b	b	b	b	b
'k'/'K', 17 Number of parameter set for input and output	-	-	-	-	b
'k', 18 Read message status	b	b	b	-	-
'k', 19 Read current <i>Autocal</i> step	b	b	-	-	-
'k', 20 Scan boot program errors	b	b	b	b	-
'K', 20 Start boot program	b	b	b	b	-
'K', 21 Run firmware update	b	b	b	b	-
'K', 22 Clear logbook	b	b	b	-	-

## 4.3 Data Formats

Transmitted data are values and control characters which are separated by 0H.

- Value => ASCII value ('0' - '9', possibly sign, decimal point).  
Any scanned value (read value) additionally contains the dimension (1 byte).  
Values to be set (write value) are always without a dimension since the dimensions cannot be changed.
- Control character (crc.) => 1-byte value (1 - 255; no 0 to avoid separator)

Table 4-1 Dimensions

1	No dimension (only number)	21	S/cm	41	Hz
2	ppm	22	mS/m	42	pH
3	ppb	23	mS/cm	43	µg/l
4	vpm	24	µS/m	44	mg/l
5	vpm C <sub>1</sub>	25	µS/cm	45	l/min
6	vpm C <sub>3</sub>	26	s	46	µA
7	vpm C <sub>6</sub>	27	min	47	mg/dm <sup>3</sup>
8	mg C/m <sup>3</sup>	28	h	48	kPa
9	mg/m <sup>3</sup>	29	pA	49	kΩ * cm
10	%	30	mA	50	MΩ * cm
11	% v/v	31	µV	51	°
12	% of measuring range	32	mV		
13	% saturation	33	V		
14	%/°C	34	mbar		
15	%/K	35	hPa		
16	% w/w	36	ml/min		
17	mV/pH	37	kΩ		
18	mV/mbar	38	MΩ		
19	nA/mbar	39	S		
20	S/m	40	°C		

### Examples

Write values:

-3000 V => '-3000', 0

2.84 ppm, 39.0 °C, 1.8 => '2.84', 0, '39.0', 0, '1.8', 0

Read values:

-3000 V => '-3000', 0, 33, 0

2.84 ppm, 39.0 °C, 1.8 => '2.84', 0, 2, 0, '39.0', 0, 40, 0, '1.8', 0, 1, 0

## 4.4 Set Channel Status

Command structure	Control command:	'Z', number, control character (if required)	
	Answer:	'Z', number	
	Example: start <i>Measure</i>		
	Control command:	'Z', 4	
	Answer:	'Z', 4	Command has been or is being executed
		or:	
	Answer:	'OF'	Command cannot be executed (e.g. channel is not in <i>Remote</i> mode)
Reset	'Z', 1		
	The channel executes a <i>Reset</i> (as if switched off/on). Starting the boot program is possible within 1 s after <i>Reset</i> . This command is always accepted.		
Pause	'Z', 2		
	The channel starts the <i>Pause</i> status (pump off; gas flow off, ...), Only valid in <i>Standby</i> status.		
Standby	'Z', 3		
	The channel starts the <i>Standby</i> status (pump off, ...) This command also aborts running functions ( <i>adjust component slope, adjust temperature compensation etc.</i> ).		
Measure	'Z', 4		
	The channel starts the <i>Measure</i> status. This command also aborts running functions ( <i>adjust component slope, adjust temperature compensation etc.</i> ).		



**Zero calibration** 'Z', 5

Zero calibration of selected component (slope calibration of O<sub>2</sub> sensor). Calibration starts by opening the zero gas valve (relay). The command 'Set compensation/calibration step' ('S', 13) imports the new zero point.  
Only valid in *Standby* or *Measure* status.

**Adjust component slope**

'Z', 6,      **crc.**  
|  
| \_\_\_\_\_      Measuring range (1 to 4)

Slope calibration of the selected measuring range of the addressed component (except O<sub>2</sub> sensor). Calibration starts by opening the calibration gas valve (relay). The command 'Set compensation/calibration step' ('S', 13) imports the new slope.  
With a total calibration, the calculated slope is also assigned to the other measuring ranges.  
Only valid in *Standby* or *Measure* status.

**Adjust curve dip** 'Z', 8

The channel calibrates the dip for linearization of the addressed component (except O<sub>2</sub> sensor). The calibration gas must be connected to the sample gas inlet. The command 'Set compensation/calibration step' ('S', 13) imports the new curve dip value.  
Only valid in *Standby* or *Measure* status and with *maintenance switch on*.

**Adjust linearization sensitivity** 'Z', 9

The channel calibrates the sensitivity for linearization of the addressed component (except O<sub>2</sub> sensor). The calibration gas must be connected to the sample gas inlet. The command 'Set compensation/calibration step' ('S', 13) imports the new sensitivity.  
Only valid in *Standby* or *Measure* status and with *maintenance switch on*.

### **Adjust temperature compensation**

'Z', 10

The channel carries out a temperature measuring cycle to determine the temperature coefficients.

The command 'Set compensation step' ('S', 13) controls this procedure. Any temperature step must be set for at least 5 hours.

Only valid in *Standby* or *Measure* status and with *maintenance switch on*.

### **Adjust pressure compensation**

'Z', 11

The channel carries out a pressure measuring cycle to determine the pressure coefficient.

The command 'Set compensation step' ('S', 13) controls this procedure.

Only valid in *Standby* or *Measure* status and with *maintenance switch on*.

### **Adjust linearization zero**

'Z', 12

The channel carries out a sensitivity calibration for linearization of the addressed component (except O<sub>2</sub> sensor). The zero gas must be connected to the sample gas inlet.

The command 'Set compensation/calibration step' ('S', 13) imports the new zero point.

Only valid in *Standby* or *Measure* status and with *maintenance switch on*.

### **Adjust flow sensor**

'Z', 13

The channel carries out a calibration of the flow sensor to the flow setpoint.

Three 'Adjust flow sensor' commands are necessary for the calibration. The first command calibrates a zero flow, the second calibrates the flow setpoint, the third calibrates at twice the flow setpoint.

Only valid in *Standby* or *Measure* status and with *maintenance switch on*.

<b>Autocal</b>	'Z', 14	<p>The channel starts a single <i>Autocal</i>.</p> <p>Only valid in <i>Standby</i> or <i>Measure</i> status and with <i>channel function Autocal on</i>.</p> <p>Commands for <i>Autocal</i> are only permissible for an ULTRAMAT 6 or OXYMAT 6 if the optional board is fitted.</p>
<b>Adjust phase</b>	'Z', 15	<p>The component carries out an adjustment to determine the phase.</p>
<b>Zero calibration of O<sub>2</sub> sensor</b>	'Z', 16	<p>The channel carries out a zero calibration for the O<sub>2</sub> sensor. Zero gas must be connected via the sample gas inlet.</p> <p>The command 'Set compensation/calibration step' ('S', 13) imports the new zero point.</p> <p>Only valid in <i>Standby</i> or <i>Measure</i> status and with <i>maintenance switch on</i>.</p>
<b>Adjust analog output</b>	'Z', 19	<p>The component starts the calibration of the analog current output.</p> <p>The command 'Set analog output' ('W', 19) controls this procedure.</p> <p>Only valid in <i>Standby</i> or <i>Measure</i> status and with <i>maintenance switch on</i>.</p>
<b>Adjust analog input</b>	'Z', 20	<p>The channel starts the calibration of the analog current inputs. The analog current output 1 must be adjusted beforehand.</p> <p>Calibration steps with ULTRAMAT 6 and OXYMAT 6:</p> <ol style="list-style-type: none"> <li>1. Connect analog current output 1 to analog current input 1. Send command 'Z', 20.</li> <li>2. Send command 'Set compensation/calibration step' ('S', 13) (analog current input 1 is adjusted to 20 mA).</li> <li>3. Send command 'Set compensation/calibration step' ('S', 13) (analog current input 1 is adjusted to 0 mA).</li> <li>4. Connect analog current output 1 to analog current input 2.</li> <li>5. Send command 'Set compensation/calibration step' ('S', 13) (analog current input 2 is adjusted to 20 mA).</li> <li>6. Send command 'Set compensation/calibration step' ('S', 13) (analog current input 2 is adjusted to 0 mA).</li> </ol> <p>Only valid in <i>Standby</i> or <i>Measure</i> status and with <i>maintenance switch on</i>.</p>
<b>Cleaning (SIPAN 34)</b>	'Z', 21	<p>The channel performs sensor and tube cleaning.</p> <p>Only valid if no measuring range signalling.</p>

## 4.5 Set Switching Function

### Command structure

Control command:	'F', number, function ('0' => off; '1' => on)
Answer:	'F', number

Example: maintenance switch on

Control command: 'F', 5, '1', 0  
 Answer: 'F', 5

### Remote on/off

'F', 1,      **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel starts or finishes *Remote* mode (remote control via the interface). When *Remote* is off, the channel automatically leaves the *Standby* status and changes to *Measure*. Without *Remote*, only read commands are accepted. Only valid if the channel is coded (all codes switched off).

### Pressure switch for sample gas on/off

'F', 2,      **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel starts or finishes monitoring the sample gas pressure.

### Pressure switch for reference gas on/off

'F', 3,      **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel starts or finishes monitoring the reference gas pressure.

### Total/single calibration

'F', 4,      **function**  
                  |  
                  | \_\_\_\_\_ '0' => single calibration;  
                                 '1' => total calibration

The component performs with total calibration (calibration valid for all ranges) or single calibration (each range is calibrated independent of the others). The multi-component version of the ULTRAMAT 6 only allows a total calibration.

### Maintenance switch on/off

'F', 5,      **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel is being serviced (a code has been entered).

### Solenoid valve for zero gas on/off (ULTRAMAT 23)

'F', 6,      **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel switches the internal solenoid valve and the relay contact for the external solenoid valve on or off.

**Ignite flame on/off  
(FIDAMAT 6)**

'F', 7,    **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel starts or finishes the ignition procedure.

**Magnetic field on/off  
(OXYMAT 6)**

'F', 8,    **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel switches the magnetic field on or off.  
If the magnetic field is switched off, the heating of the measuring head is also off.

**Solenoid valve for  
calibration gas  
on/off  
(ULTRAMAT 23)**

'F', 9,    **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel switches the relay contact for the external solenoid valve on or off.

**Broadcast on/off**

'F', 10,   **function**  
                  |  
                  | \_\_\_\_\_ '0' => off; '1' => on

The channel starts or finishes the automatic transmission (broadcasting) of measured values (identical to answer to command 'k', 2).

**Pump on/off  
(ULTRAMAT 23)**

'F', 11,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

The channel switches the internal pump on or off.

**Radiator voltage  
on/off  
(ULTRAMAT 6)**

'F', 12,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

The channel switches the radiator voltage on or off.

**Lock logbook on/off**

'F', 13,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

The channel stops or allows the input of further messages into the logbook.

**Sample point  
switching on/off**

'F', 14,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

The channel stops or allows sample point switching.

**Suppress negative  
measured values  
on/off**

'F', 15,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

**Signal violation of  
calibration tolerance  
on/off**

'F', 16,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

**Cleaning on/off  
(SIPAN 34)**

'F', 17,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

**Zero calibration  
before slope  
calibration on/off  
(ULTRAMAT 23)**

'F', 18,    **function**  
                   |  
                   | \_\_\_\_\_ '0' => off; '1' => on

The zero is automatically calibrated before the component slope.

## 4.6 Read/Set Control Function

### Command structure Read control:

Control	's', number
command:	
Answer:	's', number, crc.

Example: analog output range

Control 's', 3

command:

Answer: 's', 3, 81H, 0

			Separator
			Range: 2 - 20 mA, not inverted
			Analog output current range

Set control:

Control	'S', number, crc.
command:	
Answer:	'S', number

Example: limit 1

Control 'S', 1, A3H, 0

command:

Answer: 'S', 1

### Read/set limit 1

's'/'S', 1, crc.

	Bit 7: 1
	Bit 6: 0
	Bit 5: 1 => limit active (0 => passive)
	Bit 4: 1 => active upward violation (0 => downward violation)
	Bit 3: 1 => active in meas. range 4 (0 => passive)
	Bit 2: 1 => " " " 3 "
	Bit 1: 1 => " " " 2 "
	Bit 0: 1 => " " " 1 "

The range information is ignored for the ULTRAMAT 23 (always measuring ranges 1 and 2).

The data for upward/downward violation for the ULTRAMAT 23 are only observed if "Limit active" is also present.

### Read/set limit 2

's'/'S', 2, crc. (as for alarm 1)

**Read/set analog output range**

's'/'S', 3, crc.

		Bit 7: 1	
		Bit 6, 5, 4: 0	
		Bit 3: 1 => bilinear	(0 => linear)
		Bit 2: 1 => inverted	(0 => not inverted)
Bit 1	Bit 0		
1	0	=> 4 - 20 mA	
0	1	=> 2 - 20 mA	
0	0	=> 0 - 20 mA	

(not with SIPAN 34)

The ranges are never inverted with the ULTRAMAT 23 and SIPAN 34.  
Linear/bilinear option only with SIPAN 34.

**Read/set relay outputs (standard)**

's'/'S', 4, crc. 1, crc. 2, crc. 3, crc. 4, crc. 5, crc. 6, crc. 7, crc. 8

										Relay 8
										Relay 7
										Relay 6
										Relay 5
										Relay 4
										Relay 3
										Relay 2
										Relay 1

Control character (crc.)	Function of the relay output	Comment
1	Free	
2	Error	
3	Maintenance request	
4	Calibration	Only U6/O6
5	Component 1 measuring range 1 selected	Only U6/O6
6	Component 1 measuring range 2 selected	
7	Component 1 measuring range 3 selected	Only U6/O6
8	Component 1 measuring range 4 selected	Only U6/O6
9	Component 1 alarm 1 triggered	
10	Component 1 alarm 2 triggered	
11	Function check	
12	Valve for sample gas is open	Only U6/O6
13	Valve for zero gas is open	
14	Valve for calibration gas 1 is open	
15	Valve for calibration gas 2 is open	Only U6/O6
16	Valve for calibration gas 3 is open	Only U6/O6
17	Valve for calibration gas 4 is open	Only U6/O6
18	Measuring point 1	Only U6/O6
19	Measuring point 2	Only U6/O6
20	Measuring point 3	Only U6/O6
21	Measuring point 4	Only U6/O6
22	Measuring point 5	Only U6/O6
23	Measuring point 6	Only U6/O6



Control character (crc.)	Function of the relay output	Comment
24	Signal from measuring point 1	Only U6/O6
25	Signal from measuring point 2	Only U6/O6
26	Signal from measuring point 3	Only U6/O6
27	Signal from measuring point 4	Only U6/O6
28	Signal from measuring point 5	Only U6/O6
29	Signal from measuring point 6	Only U6/O6
30	Signal contact (for synchronization with <i>Autocal</i> )/sync signal	
31	Flow of reference gas	Only U6/O6
32	Flow of sample gas	Only U6/O6
33	Valve for zero gas 2 is open	Only U6/O6
34	Component 2 measuring range 1 selected	Only U6/O6
35	Component 2 measuring range 2 selected	
36	Component 2 measuring range 3 selected	Only U6/O6
37	Component 2 measuring range 4 selected	Only U6/O6
38	Component 2 limit 1 triggered	
39	Component 2 limit 2 triggered	
40	Component 3 measuring range 2 selected	Only U23
41	Component 3 limit 1 triggered	Only U23
42	Component 3 limit 2 triggered	Only U23
43	Component 4 measuring range 2 selected	Only U23
44	Component 4 limit 1 triggered	Only U23
45	Component 4 limit 2 triggered	Only U23
46	CAL/MEAS	Only U23

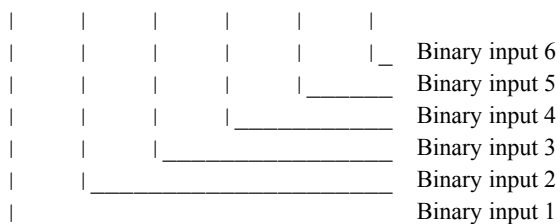
ULTRAMAT 6 and OXYMAT 6 have only 6 relay outputs. Each function can be set for only one relay.

### Read/set relay outputs (with optional board)

's'/'S', 5,	crc. 1,	crc. 2,	crc. 3,	crc. 4,	crc. 5,	crc. 6,	crc. 7,	crc. 8
								_____ Relay 8
							_____  Relay 7	
						_____ Relay 6		
					_____ Relay 5			
			_____ Relay 4					
		_____ Relay 3						
	_____ Relay 2							
	_____ Relay 1							

See "Relay outputs (standard)" for explanation of control characters.

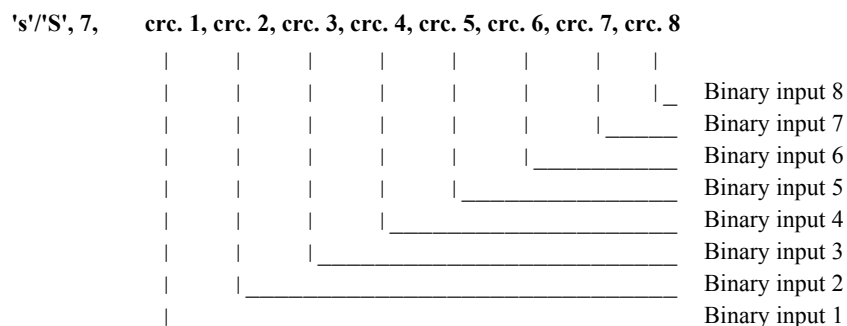
's'/'S', 6,      circ. 1, circ. 2, circ. 3, circ. 4, circ. 5, circ. 6



Control character	Function of the binary input	Comment
1	Free	
2	Error 1	
3	Error 2	
4	Error 3	
5	Error 4	
6	Maintenance request 1	
7	Maintenance request 2	
8	Maintenance request 3	
9	Maintenance request 4	
10	Acknowledge (clear logbook)	
11	Function check 1	
12	Function check 2	
13	Function check 3	
14	Function check 4	
15	Initiate <i>Autocal</i>	
16	Select measuring range 1	
17	Select measuring range 2	
18	Select measuring range 3	
19	Select measuring range 4	
20	Autoranging	
21	Open zero gas valve	
22	Open calibration gas valve	
23	Open sample gas valve	
24	Zero calibration	
25	Sensitivity calibration	
26	Select component 2	
27	Pump on/off	Only U23
28	Synchronous zero calibration	Only U23

Each function can be set for only one binary input.

**Read/set binary inputs (with optional board)**



See "Binary inputs (standard)" for explanation of control characters.

**Read/set current measuring range**

's'/'S', 8,      crc.

Bit 7: 1	
Bit 6, 5, 4, 3: 0	
Bit 2: 1 => autorange on	
Bit 1	Bit 0
1	1 => measuring range 4
1	0 => " 3
0	1 => " 2
0	0 => " 1

The autorange function is switched off if a measuring range is set.  
Ranges 3 and 4 cannot be selected for the ULTRAMAT 23.

**Read/set current parameter set (SIPAN 34)**

's'/'S', 9,      crc.

Bit 7: 1	
Bit 6, 5, 4, 3, 2: 0	
Bit 1	Bit 0
1	1 => parameter set 4
1	0 => " 3
0	1 => " 2
0	0 => " 1

Parameter set with which the analyzer is currently working.

's'/'S', 10,      crc.

Bit 7: 1  
Bit 6, 5, 4: 0  
Bit 3: 1 => measuring head heating on (0 => off)  
Bit 2: 0

Bit 1	Bit 0
1	1 => 100 °C setpoint temperature
1	0 => 90 °C                    "
0	1 => 80 °C                    "
0	0 => 75 °C                    "

's'/'S', 11,      **erc.**

                 |  
                 |\_ Bit 7: 1  
                 Bit 6, 5, 4, 3: 0  
                 Bit 2: 1 => *Autocal* on (0 => off)  
                 Bit 1: 1 => start by binary input  
                 Bit 0: 1 => start by cyclic parameter

's'/'S', 12,	crc. 1, crc. 2, crc. 3, ... crc. 12				
				_____	Step 12
			_____		" 3
		_____			" 2
		_____			" 1

Control character	Step	Comment
1	Not used	
2	Zero gas 1	
3	Zero gas 2	
4	Calibration gas 1	
5	Calibration gas 2	
6	Calibration gas 3	
7	Calibration gas 4	
8	Sample gas purging	
9	Intermediate sample gas mode	
10	Signalling contact	



ELAN Interface Description  
C79000-B5276-C176-02



Control character 2	No. of data bits	AK format		
		Parity	No. of stop bits	No. of bits per sign
1	7	None	2	10
2	7	Even	1	10
3	7	Odd	1	10
4	8	None	1	10
5	7	Even	2	11
6	7	Odd	2	11
7	8	Even	1	11
8	8	Odd	1	11
9	8	None	2	11

#### Sync input/pump (ULTRAMAT 23)

's'/'S', 22,      crc.  
 |  
 | \_      Bit 7: 1  
          Bit 6, 5, 4, 3: 0  
          Bit 2: 1 => pump on with *Zero calibration*      (0 => off)  
          Bit 1: 1 => pump on with *Measure*      (0 => off)  
          Bit 0: 1 => Sync input starts *Zero calibration*  
          (0 => no *Zero calibration*; only set Cal contact)

#### Read/set external interference component

's'/'S', 23,      crc. 1, crc. 2  
 |      | \_      Component address for correction of cross-interference 2  
 |  
 |      Bit 7, 6, 5, 4: channel address      (1 - 12)  
 |      Bit 3, 2, 1, 0: component address      (0 - 4)  
 | \_\_\_\_\_      Component address for correction of cross-interference 1  
          Bit 7, 6, 5, 4: channel address      (1 - 12)  
          Bit 3, 2, 1, 0: component address      (0 - 4)

With the ULTRAMAT 6 and OXYMAT 6, only the component address for correction of cross-interference 1 is valid.

#### Read/set dimension of measured value (ULTRAMAT 23)

's'/'S', 24,      crc.

Control character	Dimension	Comment
1	Not used	
2	vpm	
3	%	Not currently used
4	mg/m <sup>3</sup>	
5	ppm	

This command is not valid for the O<sub>2</sub> sensor.

#### Read/set internal interference component

's'/'S', 25,      crc. 1, crc. 2  
 |      |



		Component address for correction of internal cross-interference 2
		Bit 7: 1
		Bit 6, 5, 4: 0
		Bit 3, 2, 1, 0: component address (0 - 4)
		Component address for correction of internal cross-interference 1
		Bit 7: 1
		Bit 6, 5, 4: 0
		Bit 3, 2, 1, 0: component address (0 - 4)

**Read relay inputs / binary outputs**

"s"/, 26,

crc. 1, crc. 2, crc. 3, crc. 4

					binary inputs 8 - 14
					Bit 7 : 1
					Bit 0 - 6 : state of binary inputs 8 - 14
					binary inputs 1 - 7
					Bit 7 : 1
					Bit 0 - 6 : state of binary inputs 1 - 7
					relay outputs 8 - 14
					Bit 7 : 1
					Bit 0 - 6 : state of relay outputs 8 - 14
					relay outputs 1 - 7
					Bit 7 : 1
					Bit 0 - 6 : state of relay outputs 1 - 7

Relay outputs 8 – 14 and binary inputs 8 – 14 on supplementary electronics board (optional).

**read/set language selection**

"s"/"S", 27,

crc.

		1 => German
		2 => English
		3 => Spanish
		4 => French
		5 => Italian

## 4.7 Read/Write Values

### Command structure

Read values:

Control command:	'w', number
Answer:	'w', number, val. 1 ... val. n

Example: read integration times

Control command: 'w', 11

Answer: 'w', 11, '10.0', 0, 9, 0,  
 | '1.0', 0, 25, 0,  
 | '3.0', 0, 25, 0,  
 | '5.0', 0, 25, 0  
 | | | |  
 | | | | \_\_\_\_\_ Separator  
 | | | | \_\_\_\_\_ Units (Table 4-1)  
 | | | | \_\_\_\_\_ Separator  
 | | | | \_\_\_\_\_ Values  
 | \_\_\_\_\_ Integration times

Write values:

Control command:	'W', number, val. 1 ... val. n
Answer:	'W', number,

Example: write slope gas concentrations

Control command: 'W', 3, '10.0', 0, '50', 0, '100.0', 0, '3000', 0

Answer: 'W', 3

### Read/write start-of-scale values

'w'/'W', 1, val. 1, val. 2... val. n

| | | \_\_\_\_\_ Start-of-scale value of highest range  
 | | | \_\_\_\_\_ " measuring range 2  
 | \_\_\_\_\_ " measuring range 1

Condition: value 1 < value 2 <... < value n

With the ULTRAMAT 6, value 1 is valid for all measuring ranges

### Read/write full-scale values

'w'/'W', 2, val. 1, val. 2... val. n

| | | \_\_\_\_\_ Full-scale value of highest range  
 | | | \_\_\_\_\_ " measuring range 2  
 | \_\_\_\_\_ " measuring range 1

Condition: value 1 < value 2 <... < value n

### Read/write slope gas concentrations

'w'/'W', 3, val. 1, val. 2... val. n

| | | \_\_\_\_\_ Calibration gas concentration:  
 | | | \_\_\_\_\_ Highest measuring range  
 | | | \_\_\_\_\_ Measuring range 2  
 | \_\_\_\_\_ Measuring range 1

The slope gas concentrations must be smaller than the full-scale value of the associated measuring range.

**Read/write linearization gas concentrations**

'w'/'W', 4, val. 1, val. 2  
 | |  
 | | \_\_\_\_\_ Concentration of sensitivity gas  
 | \_\_\_\_\_ " of curve dip gas

This command is only valid for IR components.  
 The concentration of the curve dip gas must be between 30 % and 70 % of the full-scale value, and the concentration of the sensitivity gas between 70 % and 105 % of the full-scale value.

**Read/write zero gas concentration**

'w'/'W', 5, value

**Read/write Autocal cycle parameters**

'w'/'W', 6, val. 1, val. 2, val. 3  
 | | |  
 | | | \_\_\_\_\_ Carry out slope calibration following each  
 | | | 'Value 3' cycle  
 | | \_\_\_\_\_ Cycle time (in hours)  
 | \_\_\_\_\_ Time up to next *Autocal* (in minutes)

With the ULTRAMAT 6 and OXYMAT 6, commands for *Autocal* are only valid with the optional board fitted.  
 With the ULTRAMAT 23, value 3 cannot be written.

**Read/write purge times for *Autocal* steps 1 to 6**

'w'/'W', 7, val. 1, val. 2, val. 3, ... val. 6

					Purge time step 6 (in min)
				_____	" 3 "
			_____		" 2 "
	_____				" 1 "

Purge time inputs for step 'Signalling contact' are ignored.  
 With the ULTRAMAT 6 and OXYMAT 6, commands for *Autocal* are only valid with the optional board fitted.  
 ULTRAMAT 23 only has the *Autocal* steps for zero gas and sample gas purging with the same purge time. This purge time is entered using value 1. Further values are ignored.  
 If an O<sub>2</sub> probe is connected, times less than 1 min can be entered for the ULTRAMAT 23.

**Read/write purge times for *Autocal* steps 7 to 12**

'w'/'W', 8, val. 7, val. 8, val. 9... val. 12

					Purge time step 12 (in min)
				_____	" 9 "
			_____		" 8 "
	_____				" 7 "

Purge time inputs for step 'Signalling contact' are ignored.  
 With the ULTRAMAT 6 and OXYMAT 6, commands for *Autocal* are only valid with the optional board fitted.

**Read/write limit 1**

'w'/'W', 9, val. 1, val. 2

		_____ Hysteresis
	_____	Limit

The hysteresis can only be entered for SIPAN 34.

**Read/write limit 2**

'w'/'W', 10, val. 1, val. 2

		_____ Hysteresis
	_____	Limit

The hysteresis can only be entered for SIPAN 34.

**Read/write integration times**

'w'/'W', 11, val. 1, val. 2, val. 3, val. 4

					Dead time (in s)
					T90 outside threshold value (in s)
					T90 within threshold value (in s)
					Threshold value (in % of smallest measuring range)

A dead time cannot be entered for the ULTRAMAT 6, OXYMAT 6 and ULTRAMAT 23.

**Read/write autorange hysteresis thresholds**

'w'/'W', 12, val. 1, val. 2

		Lower threshold (in % of lower measuring range)
		Upper threshold (in % of current measuring range)

The upper threshold must be higher than the lower threshold.

**Read/write pump capacity**

'w'/'W', 13, val.

	Capacity (0 - 100)

**Read/write date of O<sub>2</sub> sensor installation**

'w'/'W', 14, val. 1, val. 2, val. 3

				Year (0 - 99)
				Month (1 - 12)
				Day (1 - 31)

This command is only permissible with an O<sub>2</sub> sensor connected.  
A zero calibration ("Z", 5) must have been executed prior to input of date.

**Read/write time**

'w'/'W', 16, val. 1, val. 2, val. 3, val. 4, val. 5

					Year (0 - 99)
					Month (1 - 12)
					Day (1 - 31)
					Hour (0 - 23)
					Minute (0 - 59)

<b>Read/write barometric pressure</b>	'w'/'W', 18,	val.     ____	Read value of pressure sensor, or adjust pressure sensor to entered value (in hPa).
<b>Read/write analog output</b>	'w'/'W', 19,	val.	By writing the measured value (in $\mu\text{A}$ ) at the analog output in mode <i>Adjust analog output</i> , the current output is set to the defined setpoint, and the next current value is output. 'Read analog output' shows the actual analog output current.
<b>Read/write LCD contrast</b>	'w'/'W', 20,	val.     ____	Contrast (1 - 100)
<b>Read/write frequency</b>	'w'/'W', 21,	val.     ____	Read or set the chopper frequency for the ULTRAMAT 6 or the magnetic field frequency for the OXYMAT 6.
<b>Read/write reduction value</b>	'w'/'W', 22,	val.     ____	Read reduction value for gain or set reduction value to entered value.
<b>Read/write phase</b>	'w'/'W', 23,	val.     ____	Read phase value or set phase to entered value.
<b>Read/write noise signal suppression</b>	'w'/'W', 24,	val.     ____	Suppress noise signals with a duration of up to 'val.' (in s).
<b>Read/write calibration tolerances</b>	'w'/'W', 25,	val. 1, val. 2, val. 3                             ____                 ____     ____	Number of calibrations for determination of tolerance Calibration tolerance at zero (in % of smallest measuring range) Calibration tolerance of sensitivity (in % of current measuring range)

The calibration tolerance of the sensitivity is not used with the ULTRAMAT 23. The number of calibrations is not used with the ULTRAMAT 6 and OXYMAT 6.

<b>Read/write shock compensation</b>	'w'/'W', 26,	val.			
				___	Attenuation coefficient in the compensation circuit (in % of the measuring circuit attenuation).
<b>Read/write parameters of external pressure sensor</b>	'w'/'W', 27,	val. 1, val. 2			
					___ Full-scale value of external pressure sensor (in kPa)
				___	Start-of-scale value
<b>Read/write parameters of external interfering gas 1</b>	'w'/'W', 28,	val. 1, val. 2, val. 3			
					___ Full-scale value of interfering gas
					___ Start-of-scale value
				___	Interfering gas equivalent

With the ULTRAMAT 23, only the interfering gas equivalent applies.

<b>Read/write sample point times</b>	'w'/'W', 29,	val. 1, val. 2, val. 3, ... val. 6					
							___ 6th sample point time (in min)
						___	3rd " " "
					___		2nd " " "
				___			1st " " "

Inputs for sample points which are not enabled (relay set) are ignored.

---

### Note

The assignment of the sample point number to the sample point time results from the number of the relay which is assigned to the sample point. The sample point with the lowest relay number is assigned the first sample point time, etc.

---

<b>Read/write relay delay times (SIPAN 34)</b>	'w'/'W', 30,	val. 1, val. 2, val. 3				
						___ Warning delay time
					___	Failure delay time
				___		Limit delay time

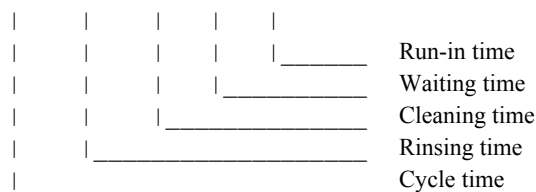
<b>Read/write reference temperature for temperature compensation (SIPAN 34)</b>	'w'/'W', 31,	val.     _____ Reference temperature for temperature compensation
<b>Read/write basic controller parameters (SIPAN 34)</b>	'w'/'W', 32,	val. 1, val. 2                 _____ Switch-on time/duration (depending on chosen controller)         _____ Period/frequency (depending on chosen controller)
<b>Read/write controller setpoint (SIPAN 34)</b>	'w'/'W', 33,	val. 1, val. 2                 _____ Neutral range         _____ Setpoint
<b>Read/write controller start-of-scale and full-scale values (SIPAN 34)</b>	'w'/'W', 34,	val. 1, val. 2                 _____ Full-scale value         _____ Start-of-scale value
<b>Read/write controller characteristic point 1 (SIPAN 34)</b>	'w'/'W', 35,	val. 1, val. 2, val. 3                             _____ Reset time 1               _____ % of manipulated variable for point 1               _____ Controlled variable for point 1
<b>Read/write controller characteristic point 2 (SIPAN 34)</b>	'w'/'W', 36,	val. 1, val. 2, val. 3                             _____ Reset time 2               _____ % of manipulated variable for point 2               _____ Controlled variable for point 2
<b>Read/write alarm limits (SIPAN 34)</b>	'w'/'W', 37,	val. 1, val. 2, val. 3, val. 4                                         _____ Upper limit for triggering the warning relay                     _____ Lower limit     "                     _____ Upper limit for triggering the failure relay                     _____ Lower limit     "



**Read/write cleaning times (SIPAN 34)**

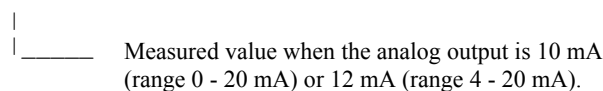
'w'/'W', 38,

val. 1, val. 2, val. 3, val. 4, val. 5

**Read/write center value of analog output (SIPAN 34)**

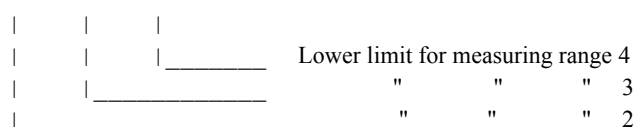
'w'/'W', 39,

val.

**Read/write autorange lower limits**

'w'/'W', 40,

val. 1, val. 2, val. 3

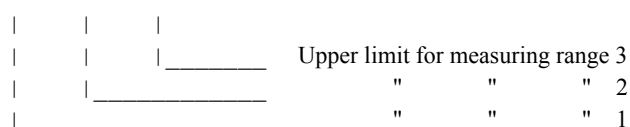


If the measured value falls below the lower limit for measuring range x, measuring range x-1 will be selected if autorange is on. The limit for measuring range x must be greater than or equal to the limit of measuring range x-1.

**Read/write autorange upper limits**

'w'/'W', 41,

val. 1, val. 2, val. 3

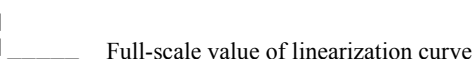


If the measured value exceeds the upper limit for measuring range x, measuring range x+1 will be selected if autorange is on. The limit for measuring range x must be greater than or equal to the limit of measuring range x-1. The upper limit must be greater than the lower limit of the same measuring range.

**Read/write full-scale value of linearization curve**

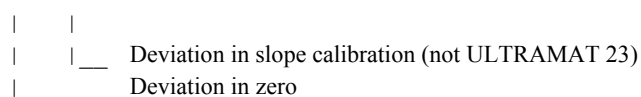
'w'/'W', 42,

val.

**Read deviation in zero and slope calibration**

'w'/'W', 43,

val. 1, val. 2



Read deviations for last *Zero calibration* ('Z', 5), *Adjust component slope* ('Z', 6) or *Autocal* ('Z', 14).

**Read/write  
parameters of  
external interfering  
gas 2**

'w'/'W', 44,	val. 1,	val. 2,	val. 3	
			_____	Full-scale value of interfering gas
		_____		Start-of-scale value
	_____			Interfering gas equivalent

With the ULTRAMAT 23, only the interfering gas equivalent applies.

**Read/write  
parameters of  
internal interfering  
gas 1**

'w'/'W', 45,	val. 1,	val. 2,	val. 3	
			_____	Full-scale value of interfering
				gas
		_____		Start-of-scale value
				Interfering gas equivalent

With the ULTRAMAT 23, only the interfering gas equivalent applies.

**Read/write  
parameters of  
internal interfering  
gas 2**

'w'/'W', 46,	val. 1,	val. 2,	val. 3	
			_____	Full-scale value of interfering gas
		_____		Start-of-scale value
	_____			Interfering gas equivalent

With the ULTRAMAT 23, only the interfering gas equivalent applies.

**Command structure**    Read values:

Read values:

Example: read temperature of measuring head (OXYMAT 6)

					Separator
					Unit (Table 4-1)
					Separator
					Value
					Diagnostic number

## 4.9 Other Commands

**Read measured  
value of one  
component**

'k', 1, val., crc.

| |

| |

|

Measured variable (see Tabelle 4-2)

Measured value of component

Tabelle 4-2 Measured variable

1. no component (only used with command "k", 2)	26. C <sub>6</sub> H <sub>6</sub>
2. CO	27. SF <sub>6</sub>
3. CO <sub>2</sub>	28. CH <sub>3</sub> OH
4. CH <sub>4</sub>	29. C <sub>2</sub> H <sub>5</sub>
5. C <sub>6</sub> H <sub>14</sub>	30. CH <sub>2</sub> Cl <sub>2</sub>
6. SO <sub>2</sub>	31. C <sub>2</sub> H <sub>4</sub> Cl <sub>2</sub>
7. NO	32. CH <sub>3</sub> Cl
8. NO <sub>2</sub>	33. C <sub>2</sub> H <sub>4</sub> O
9. CHClF <sub>2</sub> (R22)	34. H <sub>2</sub> O (water vapor)
10. C <sub>3</sub> H <sub>8</sub>	35. G/l (conductivity)
11. C <sub>4</sub> H <sub>10</sub>	36. C
12. O <sub>2</sub>	37. S
13. C <sub>5</sub> H <sub>12</sub>	38. N
14. Σ HC	39. CF <sub>4</sub>
15. P (process pressure)	40. COCl <sub>2</sub> (phosgene)
16. pH	41.
17. T (temperature)	42.
18. C <sub>2</sub> H <sub>4</sub>	43.
19. C <sub>2</sub> H <sub>2</sub>	44.
20. C <sub>3</sub> H <sub>6</sub>	45.
21. C <sub>4</sub> H <sub>6</sub>	
22. C <sub>4</sub> H <sub>8</sub>	100. Help variable process pressure (only used at command 'k',2)
23. C <sub>2</sub> H <sub>6</sub>	101.
24. NH <sub>3</sub>	102.
25. N <sub>2</sub> O	103.

**Read measured  
value(s) of the  
channel**

'k', 2, val. 1, crc. 1, ...  
val. x, crc. x

| |

| |

|

Measured variable (see Tabelle 4-2)

Measured value of component

This command can be used to determine the assignment between component and measured variable.



Table 4-3 Channel type

Table 15 Chamber type	
1	ULTRAMAT 6
2	OXYMAT 6
3	FIDAMAT 6
4	ULTRAMAT 23
5	SIPAN 34
6	---
7	CALOMAT 6

Reset linearization coefficients 'K', 7

Only valid with *maintenance switch on*.

Read remaining time 'k', 8, val.

\_\_\_\_\_ Remaining time for statuses with automatic change upon expiry (e.g. *Warm-up phase*, *Temperature compensation*, *Zero calibration*, *Slope calibration*...).

Read time to next  
zero calibration

**Read logbook entry**      Control command:

'k', 10, crc.

\_\_\_\_\_ Entry number (last entry => number 1;  
last but one entry => number 2; etc.)

Answer:

'k', 10,    crc. 1, crc. 2, crc. 3, val. 1, val. 2, val. 3, val. 4, val. 5

[illegible]

Table 4-4      Status of logbook entries

Status of Register Entries	
Bit 0:	1 => error appeared 0 => error disappeared
Bit 1:	1 => entry acknowledged 0 => entry not acknowledged
Bit 2, 3, 4, 5, 6:	0
Bit 7:	1

## Acknowledge logbook entry

[illegible]

### Read measured values of channel and lambda

<b>'k', 11,</b> <b>val. 1, ...</b> <b>val. x, val. y</b>			
			_____ Calculated lambda value (according to
			Brettschneider formula)
			_____ Measured value of the components 1... x

## Read maintenance request status

'k', 12, circ. 1... circ. x  
|  
| \_\_\_\_\_ Current maintenance requests (see Instruction Manual)

## Transfer data sectors

'K', 14,    **crc.**

Control character	Function
1	Load user data into current working data
2	Save current working data in user data
3	Load factory settings into current working data
4	Save current working data in factory settings
5	Load basic factory data into current working data

No communication is possible while these commands are being executed.  
A *Reset* is executed automatically following the load commands.  
With ULTRAMAT 23 the commands for the user data (control characters 1, 2) are not possible.

**Read/enter channel name**

**'k'/'K', 16, val.**

A name can be assigned to the channel to permit easy identification. The value may contain ASCII letters and characters (+, -, ., /, etc.) in addition to ASCII numbers. The maximum length of the value is 10 characters (SIPAN34: 8 characters).

**Read/enter  
input/output  
parameter set  
(SIPAN 34)**

'k'/'K', 17, **crc.**  
 |  
 | \_\_\_\_\_ Number of parameter set to be processed (1 - 4)

## Read message status

'k', 18,      crc. 1...    crc. x  
| \_\_\_\_\_ Current messages (see Instruction Manual)

**Read current  
Autocal step**

'k', 19, crc.

Control character	Step	Comment
1	No <i>Autocal</i>	
2	Zero gas 1	
3	Zero gas 2	
4	Calibration gas 1	
5	Calibration gas 2	
6	Calibration gas 3	
7	Calibration gas 4	
8	Sample gas purging	
9	Intermediate sample gas mode	
10	Signalling contact	

With ULTRAMAT 6 and OXYMAT 6, commands for *Autocal* are only permissible with the optional board fitted.

**Scan boot program  
errors**

"k", 20, Stz.

| \_\_\_\_\_ Bit 7: 1  
Bit 6, 5, 4, 3 : 0  
Bit 2: 1 => transmission error  
Bit 1: 1 => data error  
Bit 0: 1 => flashprom-error

Error scan only possible after termination of boot program.

**Start boot program**

'K', 20, crc. (without separator 00H)

Control character	Step	Comment
1	Start boot program without checking of target address	Only meaningful with single analyzer.
2	Start boot program with checking of target addresses (bus mode).	The channel must first be set to <i>Reset</i> using a <i>Reset</i> command.

This command is only accepted within one second of the *Reset*.

**Run firmware  
update**

'K', 21, crc. 1, ... crc. x (without separator 00H)

This command is only accepted within the boot program.  
Refer to Appendix for description of control characters and sequence.

**Clear logbook**

'K', 22

All current logbook entries are cleared.

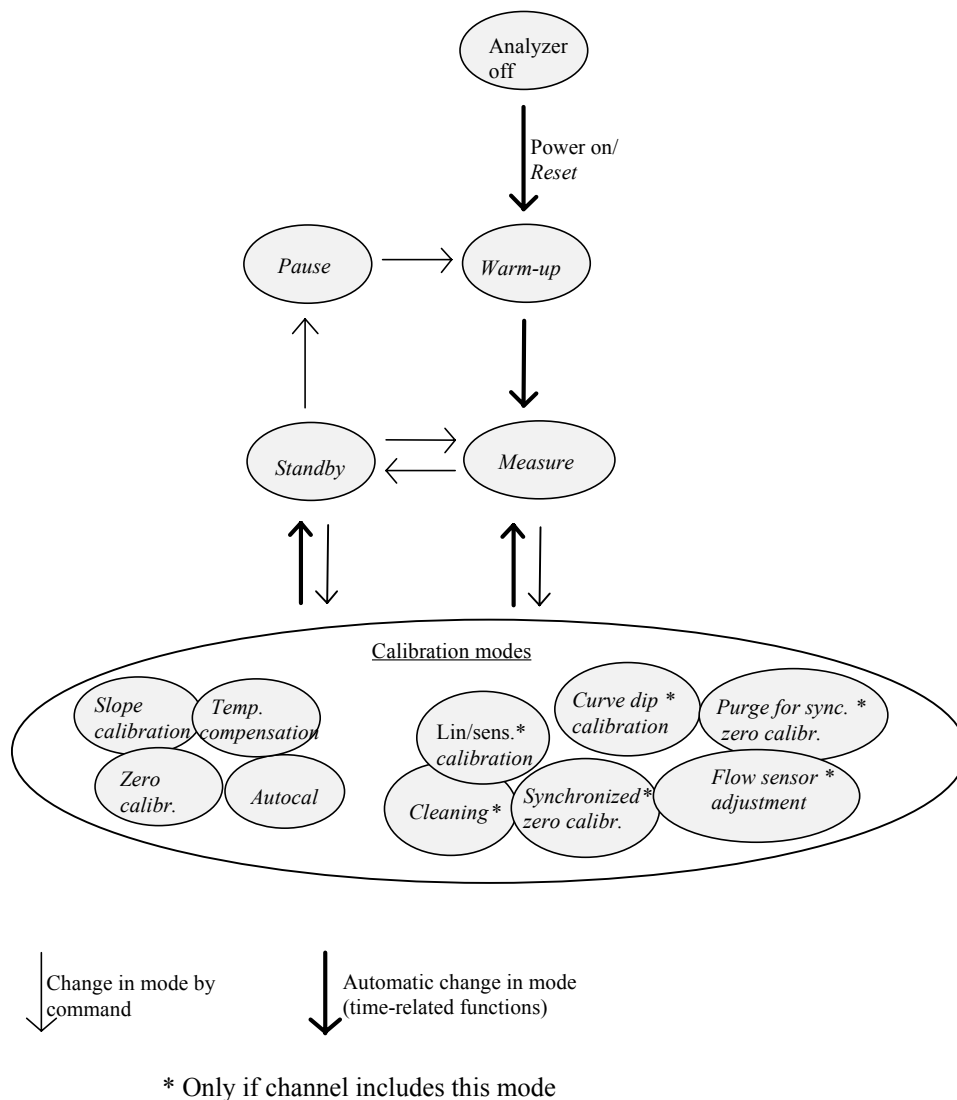


## 5 Channel Modes

### 5.1 General

Following power-up the channels are in *Warm-up* mode.  
When this is finished, the channels are automatically switched to *Measure* mode.

### 5.2 Graphic Overview





## 6 Examples

### Read measured value of channel 3, component 1

Control system/PC	Analyzer	Comment
10H, 01H, 30H, D0H, 6BH, 01H, 10H, 03H, 95H, C0H		DLE, SOH Component address Control system address Command ('k', 1) DLE, ETX Checksum
	10H, 06H	DLE, ACK
	10H, 01H, D0H, 30H,	DLE, SOH Control system address, component address
	00H,	Collective status: ready to measure (Table 03-1)
	04H,	Mode: <i>Measure</i> (Table 3-2)
	6BH, 01H, 33H, 2EH, 35H, 00H,	Command ('k', 1) 3.5
	0BH, 00H,	% v/v
	02H, 00H,	CO
	10H, 03H, XXH, YYH	DLE, ETX Checksum
10H, 06H		DLE, ACK

### Read error status

Control system/PC	Analyzer	Comment
10H, 01H, 12H, D0H, 6BH, 05H, 10H, 03H, D2H, 83H		DLE, SOH, addresses Command ('k', 5) DLE, ETX, checksum
	10H, 06H	DLE, ACK
	10H, 01H, D0H, 12H, 05H,	DLE, SOH, addresses Collective status: not ready to measure, error (Table 03-1)
	01H,	Mode: <i>Warm-up</i> (Table 3-2)
	6BH, 05H,	Command ('k', 5)
	07H, 00H,	Error 7 and
	1BH, 00H,	error 27 are set
	10H, 03H, XXH, YYH	DLE, ETX, checksum
10H, 06H		DLE, ACK

**Write slope  
concentration for  
channel 1,  
component 4**

Control system/PC	Analyzer	Comment
10H, 01H, 13H, D0H, 57H, 03H, 32H, 30H, 30H, 2EH, 30H, 00H 10H, 03H, 6EH, FAH		DLE, SOH, addresses Command ('W', 3) 200.0
	10H, 06H	DLE, ETX, checksum DLE, ACK
	10H, 01H, D0H, 14H, 00H,	DLE, SOH, addresses Collective status: ready to measure (Table 03-1)
	04H, 57H, 03H,	Mode: <i>Measuring</i> (Table 3-2) Command ('W', 3)
	10H, 03H, XXH, YYH	DLE, ETX, checksum
10H, 06H		DLE, ACK

**Send unknown  
command**

Control system/PC	Analyzer	Comment
10H, 01H, 13H, D0H, 57H, 51H, 01H, 30H, 48H, 68H, 10H, 03H, 53H, 29H		DLE, SOH, addresses Unknown command ('W', 81) Any data
		DLE, ETX, checksum
	10H, 06H	DLE, ACK
	10H, 01H, D0H, 13H, 24H,	DLE, SOH, addresses Collective status, not ready to measure, command not accepted (Table 03-1)
	03H, 3FH, 3FH,	Mode: <i>Standby</i> (Table 3-2) '??'
	10H, 03H, XXH, YYH	DLE, ETX, checksum
10H, 06H		DLE, ACK

**Send wrong  
checksum**

Control system/PC	Analyzer	Comment
10H, 01H, 13H, D0H, 5AH, 04H, 10H, 03H, XXH, YYH		DLE, SOH, addresses Command ('Z', 4)
		DLE, ETX, checksum (wrong)
	10H, 15H	DLE, NAK

**Broadcasting of measured values**

Channel starts automatic transmission of measured values every 500 ms.

Control system/PC	Analyzer	Comment
	10H, 01H, F0H, 30H, 00H, 04H, 6BH, 02H, 33H, 2EH, 35H, 00H, 0BH, 00H, 02H, 00H, 32H, 30H, 2EH, 39H, 00H, 0AH, 00H, 0CH, 00H, 33H, 2EH, 35H, 00H, 0BH, 00H, 03H, 00H, 10H, 03H, XXH, YYH 0BH, 00H, 02H, 00H, 10H, 03H, XXH, YYH	DLE, SOH Broadcast, channel address Collective status: ready to measure (Table 03-1) Mode: <i>Measuring</i> (Table 3-2) Command ('k', 2) Component 1: 3.5 % v/v CO Component 2: 20.9 % O <sub>2</sub> Component 3: 3.5 % v/v CO <sub>2</sub> DLE, ETX Checksum % v/v CO DLE, ETX Checksum

There will be neither a confirmation nor an answer.



## 7 Appendix

### 7.1 Tables of Diagnostic Values

OXYMAT 6	Command type *
1. Temperature of physical section	b
2. Temperature of measuring head	b
3. Detector raw signal	k
4. Magnetic field	b
5. Temperature of display	b
6. Calibration reserve	k
7. Analog input	k
8. Signal vector	k
9. Disturbance vector	k

ULTRAMAT 6	Command type *
1. Temperature of chopper	b
2. Temperature of receiver chamber	b
3. Detector raw signal	k
4. Chopper deviation	b
5. Temperature of display	b
6. Calibration reserve	k
7. Analog input	k
8. Signal vector	k
9. Disturbance vector	k

ULTRAMAT 23	Command type *
1. Temperature of detectors	k
2. Temperature of radiator	b
3. Detector raw value	k
4. Supply raw voltage	b
5. Temperature of display	b
6. Calibration reserve	k
7. O <sub>2</sub> sensor voltage	b

\*:      b = channel-related command  
          k = component-related command

## 7.2 Boot Program

The channel's program memory contains a non-erasable boot program. Using this program it is possible to download new channel firmware by means of ELAN commands.

The boot program can be started with the boot command when sent within one second after switching on the unit or resetting the channel.

In order to allow booting even with faulty firmware there are two versions of the command "Start boot program" ('K', 20, 1 or 2)

1. **Boot without checking of channel address:**

The boot command is accepted by all channels.

**This mode is not possible in bus operation since command answers are necessary to control the transmission.**

This command version is specifically made for firmware updates of a channel when the firmware is missing or faulty.

2. **Boot with checking of channel address:**

The boot program is only accepted by the addressed channel.

In order to avoid loss of the channel address during the reset which is required prior to booting, the reset must be executed using the ELAN *Reset* command.

Bootting with this command is possible during bus operation. However, it is advisable to reduce other bus communication (e.g. broadcast, scanning of other channels) at this time for faster, more reliable downloading.

The command "Run firmware update" ('K', 21) is used for downloading. The channel address is checked or not depending on the boot command (see above).

After execution of the boot program it should be checked for an error-free download using command "Scan boot program errors" ('k', 20). In case of errors restart boot program.

The firmware is stored in the PC as a file in Intel hex format (extended). To speed up the transmission, the individual strings (records) of this file are shortened of the start character, checksum and end character, and converted from ASCII to binary format.

The characters thus obtained are the data in the command.



**Example of data transformation  
(write bytes 12H, A0H, 5CH, BFH starting at address 4A80H)**

	Intel hex format	Binary format	ELAN command ('K', 21)
Start character:	3AH,	-	10H, 01H,
ELAN addresses:	-	-	20H, D0H,
ELAN command:	-	-	4BH, 15H,
Data number:	30H, 34H,	04H,	04H,
Address:	34H, 41H, 38H, 30H,	4AH, 80H,	4AH, 80H,
Record type:	30H, 30H,	00H,	00H,
Data:	31H, 32H, 41H, 30H,	12H, A0H,	12H, A0H,
	35H, 43H, 42H, 46H,	5CH, BFH	5CH, BFH,
Checksum:	xxH, yyH,	-	-
End character:	0DH, 0AH	-	10H, 03H,
ELAN-CRC:	-	-	XXH, YYH

**Boot procedure without checking of channel address**

1. Switch off the analyzer, disconnect it from the bus system and connect it to the controller (PC).
2. Switch on the analyzer and send the command 'K', 20, 1 from the PC to the analyzer within the first second.

**Note**

The target address used is insignificant but should be within the acceptable range (1-12) and must be retained throughout the boot process.

3. The analyzer is now in boot mode. The old firmware is deleted first (takes about 20 s) and then the analyzer expects the data transmission.
4. Each individual firmware record must be converted in the PC (as shown in the example) and sent to the analyzer with the ELAN command 'K', 21. The successful transmission and the correct programming of the record is acknowledged with DLE (10H), ACK (06H). If the analyzer answers with DLE (10H), NAK (15H), the record must be transmitted again.
5. After transmission of all records it must be checked for an error-free boot process using ELAN command "k", 20.
6. When all records have been transmitted correctly the analyzer pauses for about 10 s to determine the checksum. After that the new firmware can be started by switching the analyzer off and on again or alternatively by using the ELAN *Reset* command ('Z', 1).

**Note**

To speed up the transmission during the download and the subsequent *Reset* command, there are no answering telegrams.

**Boot procedure with checking of channel address**

1. Restart analyzer using the ELAN *Reset* command ('Z', 1).
2. Send the command 'K', 20, 2 from the PC to the analyzer within the first second.
3. The analyzer is now in boot mode. The old firmware is deleted first (takes about 20 s) and then the analyzer expects the data transmission.
4. Each individual firmware record must be converted in the PC (as shown in the example) and sent to the analyzer with the ELAN command 'K', 21. The successful transmission and the correct programming of the record is acknowledged with DLE (10H), ACK (06H). If the analyzer answers with DLE (10H), NAK (15H), the record must be transmitted again.
5. After transmission of all records it must be checked for an error-free boot process using ELAN command "k", 20.
6. When all records have been transmitted correctly the analyzer pauses for about 10 s to determine the checksum. After that the new firmware can be started using the ELAN *Reset* command ('Z', 1).

---

**Note**

To speed up the transmission during the download and the subsequent *Reset* command, there are no answering telegrams.

---

**Example of boot program without checking of channel address**

Control system/PC	Analyzer	Comment
		1. Switch off the analyzer
10H, 01H, 20H, D0H, 4BH, 14H, 01H, 10H, 03H, 89H, 51H		2. Switch on the analyzer and send boot request Start, addresses, command ('K', 20, 1), end, CRC
	10H, 06H	3. Analyzer accepts the request and enters boot mode (wait about 20 s)
10H, 01H, 20H, D0H, 4BH, 15H, 04H, 4AH, 80H, 00H, 12H, A0H, 5CH, BFH, 10H, 03H, 26H, 6DH	10H, 06H  10H, 15H	4. Send data strings Start, addresses, command ('K', 21), data (example of data conversion), end, CRC  Analyzer has received data string correctly and stored it => send next string or Error occurred => send string again
10H, 01H, 20H, D0H, 6BH, 14H, 10H, 03H, 86H, 94H	10H, 06H  10H, 01H, D0H, 20H, 04H, 01H, 6BH, 14H, 80H, 00H, 10H, 03H, 71H, 83H	5. Send error scan after transmission of all data strings Start, addresses, command ('k', 20), end, CRC  Analyzer has received command correctly Start, addresses, State : not ready, State : warm-up, command ('k', 20), error state : no errors, end, CRC
10H, 01H, 20H, D0H, 5AH, 01H, 10H, 03H, 99H, ACH	10H, 06H	6. wait approx. 10 s , switch on and off or send command <i>Reset</i> Start, addresses, command ('Z', 1), end, CRC  Analyzer Reset
		Analyzer starts with new firmware

**Example of boot program with checking of channel address**

Control system/PC	Analyzer	Comment
10H, 01H, 60H, D0H, 5AH, 01H, 10H, 03H, 97H, 6CH	10H, 06H	1. Restart analyzer using <i>Reset</i> command Start, addresses, command ('Z', 1), end, CRC Command received
	10H, 01H, D0H, 60H, 5AH, 01H, 10H, 03H, XXH, YYH	Command answer  Analyzer carrying out a <i>Reset</i>
10H, 01H, 60H, D0H, 4BH, 14H, 02H, 10H, 03H, 38H, 95H		2. Send boot request Start, addresses, command ('K', 20, 2), end, CRC
	10H, 06H	3. Analyzer accepts the request and enters boot mode (wait about 20 s)
10H, 01H, 60H, D0H, 4BH, 15H, 04H, 4AH, 80H, 00H, 12H, A0H, 5CH, BFH, 10H, 03H, 67H, EDH	10H, 06H  10H, 15H	4. Send data strings Start, addresses, command ('K', 21), data (example of data conversion), end, CRC  Analyzer has received the data string correctly and stored it => send next string or Error occurred => send string again
10H, 01H, 20H, D0H, 6BH, 14H, 10H, 03H, 86H, 94H	10H, 06H  10H, 01H, D0H, 20H, 04H, 01H, 6BH, 14H, 80H, 00H, 10H, 03H, 71H, 83H	5. Send error scan after transmission of all data strings Start, addresses, command ('k', 20), end, CRC  Analyzer has received command correctly  Start, addresses, State : not ready, State : warm-up, command ('k', 20), error state : no errors, end, CRC

to be continued on next page

Control system/PC	Analyzer	Comment
10H, 01H, 20H, D0H, 5AH, 01H, 10H, 03H, 99H, ACH	10H, 06H	6. wait approx. 10 s , switch on and off or send command <i>Reset</i> Start, addresses, command ('Z', 1), end, CRC Analyzer Reset
		Analyzer starts with new firmware