



Empire Wind 1 Offshore Substation



COMPANY	: Equinor	RFI NO.	: SAY-EW1-OSS-TS-PIP-56-RFI-NDT-atc-000001
PROJECT	: EMPIRE WIND 1 OFFSHORE SUBSTATION	DATE	: 11 January 2024
MODULE	: OSS	DRAWING NO.	: C218-SM-L-XN-00003-04-001 Rev. 02 (-)
CONTRACTOR	: PT. SMOE	DESCRIPTION	: PIPING SHOP ISOMETRIC DRAWINGS LINE NO : B-P-56L00013A-1200DO-AD230 SHUNT COOLER 1&2 TO SUMP TANK HEADER
AREA / LOCATION	:YARD ZONE II - IT DEVELOPER OFFICE	RFI atc PIPING	
DOCUMENT / SPECIFICATION / PROCEDURE No. / REFER to : • 002752254; Part B Section 4 - Offshore Converter Platform • ; atc Procedure - Piping		Acceptance Criteria :	

S/N	Weld Map Drawing No. / Line & Spool No	Item No./ Joint No	Class	Type Of Weld	WPS	Grade / Spec of Mtrl	Weld Process		Welder ID		SIZE / DIA	SCH	THK (mm)	Weld Length (mm)	Weld Completion Date	Inspection Result	NDE Requirement				Remarks
							R/H	F/C	R/H	F/C							MT	PT	UT	RT	
1	C218-SM-L-XN-00003-04-001 Rev.	12	I	BW	EW1-P-01	ASTM A815 / S32750	SMAW	SMAW	P3199, P3357	P3357	-	0.00	4.57	1016	10 October, 2024		-	-	-	-	
2	C218-SM-L-XN-00003-04-001 Rev.	13	I	BW	EW1-P-01	ASTM A815 / S32750, A STM A790 / S32750	SMAW	SMAW	P3199	P3357	-	0.00	4.57	1016	10 October, 2024		-	-	-	-	
3	C218-SM-L-XN-00003-04-001 Rev.	14FFW	I	BW	EW1-P-01	ASTM A790 / S32750, A STM A815 / S32750	SMAW	SMAW	P3238, P3199	P3199	-	0.00	4.57	1016	10 October, 2024		-	-	-	-	

Agung Ridho Yutisio

CONTRACTOR

DATE : 13 September 2024

EMPLOYER

DATE :

THIRD PARTY

DATE :