
	COMPANY	RFI NO :
	EQUINOR	-PWHT-000002 Rev.
	PROJECT TITLE	SUBMITTED DATE
	EQUINOR	May 11, 2024
	CONTRACTOR	SHEET
	PT SMOE	

RFI - INSPECTION NOTIFICATION

MONTH						DAY															
JAN	FEB	MAR	APR	MAY	JUN	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
JUL	AUG	SEP	OCT	NOV	DEC		17	18	19	20	21	22	23	24	25	26	27	28	29	30	31

Document Ref :

- 002752254; Part B Section 4 - Offshore Converter Platform
- ; PWHT Procedure - Structural

Discipline : ☒ STRUCTURAL ☐ E & I ☐ MECHANICAL ☐ PIPING ☐ HVAC

TYPE OF INSPECTION :

- | | | | |
|--|--|--|--|
| <input type="checkbox"/> Material / Equipment Inspection | <input type="checkbox"/> Dimensional | <input type="checkbox"/> Witness Pressure Test | <input type="checkbox"/> Mechanical Completion |
| <input type="checkbox"/> Welder Qualification | <input type="checkbox"/> Fit-up Inspection | <input type="checkbox"/> Final Inspection | <input type="checkbox"/> Pre-Commissioning / Commissioning |
| <input type="checkbox"/> Procedure Qualification | <input type="checkbox"/> Visual Inspection | <input type="checkbox"/> Blasting / Painting / Coating | <input type="checkbox"/> Document Review |
| <input type="checkbox"/> Production Test Coupon Welding | <input type="checkbox"/> Witness NDT | <input type="checkbox"/> E & I Inspection | <input checked="" type="checkbox"/> Other |

No.	ITEM / TAG NUMBER	ITEM / DESCRIPTION	AREA / LOCATION	EXPECTED TIME
1	Joint# : PG1000-75-4	ST-C218-SM-N-XG-00507-01-160	YARD ZONE I - PROJECT SITE OFFICE 2	yugy
2	Joint# : PG1000-75-3	ST-C218-SM-N-XG-00507-01-160	YARD ZONE I - PROJECT SITE OFFICE 2	yugy

LEGEND : INSPECTION AUTHORITY AS PER ITP


- ☐ Hold Point ☐ Witness ☒ Monitoring ☐ Review

INSPECTION EXECUTION RESULT

- ☐ Accepted: ☐ Accepted & Release With Comments : ☐ Rejected : ☐ Postponed : ☐ Re-Offer :

Comment/Remarks :

SIGNATURE FOR INSPECTION EXECUTED

SUB-CONTRACTOR	CONTRACTOR	COMPANY	THIRD PARTY
NAME Zafira Galea	NAME	NAME	NAME
SIGNATURE 	SIGNATURE	SIGNATURE	SIGNATURE
Date 08 May 2024	Date	Date	Date



Empire Wind 1 Offshore Substation



COMPANY	: Equinor	RFI NO.	: -PWHT-000002
PROJECT	: EMPIRE WIND 1 OFFSHORE SUBSTATION	DATE	: 09 May 2024
MODULE	: OSS	DRAWING NO.	: ST-C218-SM-N-XG-00507-01-159 Rev. 01 (4504225954)
CONTRACTOR	: PT. SMOE	DESCRIPTION	: EW1 - PRIMARY STRUCTURE, MAIN DECK EL. (+) 33.000 T.O.S. - DETAIL OF PG1000-75 SHT 1
AREA / LOCATION	:YARD ZONE I - PROJECT SITE OFFICE 2		
RFI PWHT STRUCTURAL			
DOCUMENT / SPECIFICATION / PROCEDURE No. / REFER to : • 002752254; Part B Section 4 - Offshore Converter Platform • ; PWHT Procedure - Structural		Acceptance Criteria :	

S/N	Weld Map Drawing No. / Line & Spool No	Item No./ Joint No	Class	Type Of Weld	WPS	Grade / Spec of Mtrl	Weld Process		Welder ID		SIZE / DIA	SCH	THK (mm)	Weld Length (mm)	Weld Completion Date	Inspection Result	NDE Requirement				Remarks
							R/H	F/C	R/H	F/C							MT	PT	UT	RT	
1	ST-C218-SM-N-XG-00507-01-160 Rev.01	PG1000-75-3	II	F	EW-S437	S460 ML,		FCAW		SC-3008	0	0.00	12.0 0	340	18 January, 2024	ACC	✓	-	-	-	
2	ST-C218-SM-N-XG-00507-01-160 Rev.01	PG1000-75-4	II	F	EW-S437	S460 ML,		FCAW		SC-3008	0	0.00	12.0 0	340	18 January, 2024	ACC	✓	-	-	-	

Zafira Galea

DSAW

DATE : 08 May 2024

CONTRACTOR

DATE :

EMPLOYER

DATE :

THIRD PARTY

DATE :