



Empire Wind 1 Offshore Substation



COMPANY	: Equinor	RFI NO.	: -PWHT-000002
PROJECT	: EMPIRE WIND 1 OFFSHORE SUBSTATION	DATE	: 09 May 2024
MODULE	: OSS	DRAWING NO.	: ST-C218-SM-N-XG-00507-01-159 Rev. 01 (4504225954)
CONTRACTOR	: PT. SMOE	DESCRIPTION	: EW1 - PRIMARY STRUCTURE, MAIN DECK EL. (+) 33.000 T.O.S. - DETAIL OF PG1000-75 SHT 1
AREA / LOCATION	:YARD ZONE I - PROJECT SITE OFFICE 2		
RFI PWHT STRUCTURAL			
DOCUMENT / SPECIFICATION / PROCEDURE No. / REFER to :		Acceptance Criteria :	
• 002752254; Part B Section 4 - Offshore Converter Platform			
• ; PWHT Procedure - Structural			

S/N	Weld Map Drawing No. / Line & Spool No	Item No/ Joint No	Class	Type Of Weld	WPS	Grade / Spec of Mtrl	Weld Process		Welder ID		SIZE / DIA	SCH	THK (mm)	Weld Length (mm)	Weld Completion Date	Inspection Result	NDE Requirement				Remarks
							R/H	F/C	R/H	F/C							MT	PT	UT	RT	
1	ST-C218-SM-N-XG-00507-01-160 Rev.01	PG1000-75-3	II	F	EW-S437	S460 ML,		FCAW		SC-3008	0	0.00	12.0 0	340	18 January, 2024	ACC	✓	-	-	-	
2	ST-C218-SM-N-XG-00507-01-160 Rev.01	PG1000-75-4	II	F	EW-S437	S460 ML,		FCAW		SC-3008	0	0.00	12.0 0	340	18 January, 2024	ACC	✓	-	-	-	

Zafira Galea

DSAW
DATE : 08 May 2024

CONTRACTOR
DATE :

EMPLOYER
DATE :

THIRD PARTY
DATE :