



Empire Wind 1 Offshore Substation



COMPANY	: Equinor	RFI NO.	: SAY-EW1-OSS-TS-PIP-56-RFI-NDT-RT-000022
PROJECT	: EMPIRE WIND 1 OFFSHORE SUBSTATION	DATE	: 19 September 2024
MODULE	: OSS	DRAWING NO.	: P-C218-SM-L-XN-00003-59-001 Rev.
CONTRACTOR	: PT. SMOE	DESCRIPTION	:
AREA / LOCATION	:SAY - PIPE SHOP 4		
RFI RT PIPING			
DOCUMENT / SPECIFICATION / PROCEDURE No. / REFER to :		Acceptance Criteria :	
• C218-SM-A-KA-00016; Radiographic Testing Procedure – Piping		• ASME BPVC Section VIII Div 1 - Appendix 4	

S/N	Weld Map Drawing No. / Line & Spool No	Item No./ Joint No	Class	Type Of Weld	WPS	Grade / Spec of Mtrl	Weld Process		Welder ID		SIZE / DIA	SCH	THK (mm)	Weld Length (mm)	Weld Completion Date	Inspection Result	NDE Requirement				Remarks
							R/H	F/C	R/H	F/C							MT	PT	UT	RT	
1	P-C218-SM-L-XN-00003-59-001 Rev.01	4	II	BW	EW1-P-02	ASTM A790 / S32750, A STM A815 / S32750	GTAW	GTAW	P3199	P3199	-	10.0 0	3.05	358	07 September, 2024	ACC	-	✓	-	✓	

Champaal Mukesh

CONTRACTOR

DATE : 19 September 2024

EMPLOYER

DATE :

THIRD PARTY

DATE :