

DRILL TABLE				
×	0.012"	10		
۰	0.016"	915		
+	0.039"	34		
×	0.039"	2 NP		
	0.040"	75		
*	0.043"	6		
8	0.070"	12		
×	0.074"	6		
0	0.126"	4 NP		

		120.000 mm				
		4.1	115.000 mm			
		4.000 mm 85.000 mm				
	85.000		J12 J19 J16 J15 J14 J13 J18 J17			
	mm			108.000 mm		
				3		
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<u>v</u>	,					
OPPF	OPPER CLAD INNER LAYERS TO BE 1/2 OZ COPPER					

NOTES:

- 1. MATERIAL TO BE NEMA GRADE FR-4 .063 THICK, 1 OZ. COPPER CLAD. INNER LAYERS TO BE 1/2 OZ. COPPER. 2. DIELECTRIC CONSTANT OF BOARD MATERIAL SHALL BE 4.650 +/- .350.

- 3. FINISHED DETAIL BOARD THICKNESS SHALL BE .055 TO .070.
 BOARD THICKNESS TO BE MEASURED OVER SILKSCREEN AND SOLDERMASK ALONG THE BOARD EDGES.
- 4. SOLDERMASK ARTWORK IS A PAD MASTER ARTWORK, SOLDERMASK BOTH SIDES OF BOARD.
- BOARD VENDOR MAY MICRO MODIFY THE SOLDER MASK PADS TO MEET THE REQUIREMENTS OF THE EMS PROVIDER.
- 5. SILKSCREEN ON SOLDER PLATED PAD IS NOT PERMISSIBLE.
- VENDOR IS TO PHOTOGRAPHICALLY ALTER ARTWORK TO INSURE THERE IS NO SILKSCREEN ON COMP. PADS.
- 6. DETAIL BOARD FINISH SHALL BE HASL.
 7. BOARD VENDOR TO REPLACE XXXX ON BOTTOM SIDE OF BOARD WITH LOT CODE AND LOGO.
- 8. VIEWED FROM COMPONENT SIDE OF BOARD.
- 9. IMPEDANCE REQUIREMENT:
 - TOP: DIFFERENTIAL
 - 0.008" LINE, 0.007" SPACE, 90 OHMS +/-10%
- 10. BOARD VENDOR MAY MODIFY DIELECTRIC THICKNESS SPECIFIED IN LAYER DETAIL TO MEET IMPEDANCE REQUIREMENT.

VORON Design File: Voron_Klipper_Board.kicad_pcb Title: Taco Raven Date: 2018-10-21 Size: A4 Rev: A KiCad E.D.A. kicad (5.0.0) ld: 1/1