

The Cisco Live! logo, featuring the word "CISCO" in a dark blue, sans-serif font, followed by "Live!" in a dark blue, script font.

CISCO *Live!*

The text "Let's go" in a large, dark blue, sans-serif font, positioned to the left of a bright white sunburst graphic that radiates across the right side of the image.

Let's go

#CiscoLiveAPJC



The bridge to possible

# Cisco Solutions for Mission-Critical Mobile Infrastructure in Industrial IOT Environments

A case study in real-world network design

Alex Lynn, Consulting Engineer, Cisco Systems

BRKIOT-2356



#CiscoLiveAPJC

# Cisco Webex App

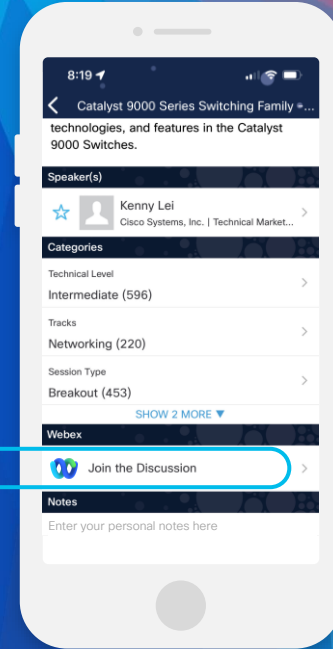
## Questions?

Use Cisco Webex App to chat with the speaker after the session

## How

- 1 Find this session in the Cisco Live Mobile App
- 2 Click “Join the Discussion”
- 3 Install the Webex App or go directly to the Webex space
- 4 Enter messages/questions in the Webex space

Webex spaces will be moderated by the speaker until December 22, 2023.



<https://ciscolive.ciscoevents.com/ciscolivebot/#BRKIOT-2356>

# Breaking Down Our Track Segments

# Head End Router Options



Catalyst Router C83xx

[Datasheet](#)



Catalyst Router C85xx

[Datasheet](#)



Catalyst Router IR8340

[Datasheet](#)

# Spoke Router Options



Catalyst Router IR18xx

[Datasheet](#)



Catalyst Router IR1101

[Datasheet](#)

# Software Options

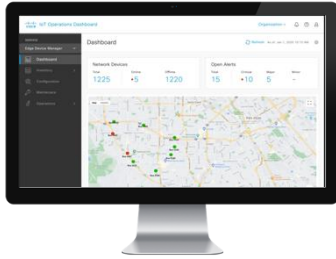
Broadcast	Multicast	Unicast	Encryption	Routing	Failure sensing	Failure mitigations
Native	Native	Native	IPSEC	Static	Link State	EEM
L2TPv3	GRE	GRE	IKEv1	EIGRP	BFD	DPD
EoMPLS	DMVPN	FlexVPN	IKEv2	OSPF	Object tracking	Anycast RP
VPLS	FlexVPN	MPLS	None	NHRP	Boolean operands	Routing redundancy
VXLAN	VXLAN	VXLAN		BGP		



# Management Options

Manage by use case & workflow

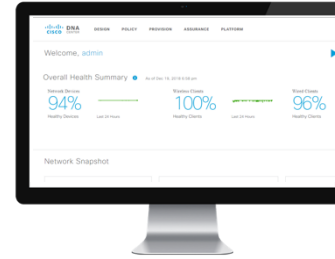
Enable management of non-carpeted areas



IoT OD  
Operations Dashboard



IoT FND  
Field Network Director



Catalyst Center



Catalyst SDWAN

For select Cisco Industrial Routers  
and Gateways

Cloud-Based

For select Industrial Routers and  
FAN deployed by Utilities

On-Premise

Extended Enterprises: Industrial IOT  
Switches, Wi-Fi and Router

On-Premise

SD-WAN Fabric overlay: Industrial  
IOT IOS-XE Routers

On-Premise or Cloud



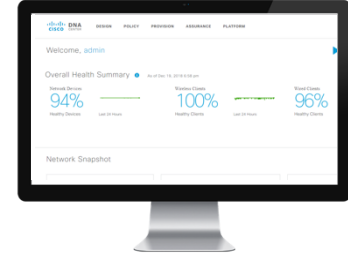
# Options Used for our Session



Head End Router: C83xx



Spoke Router: IR18xx



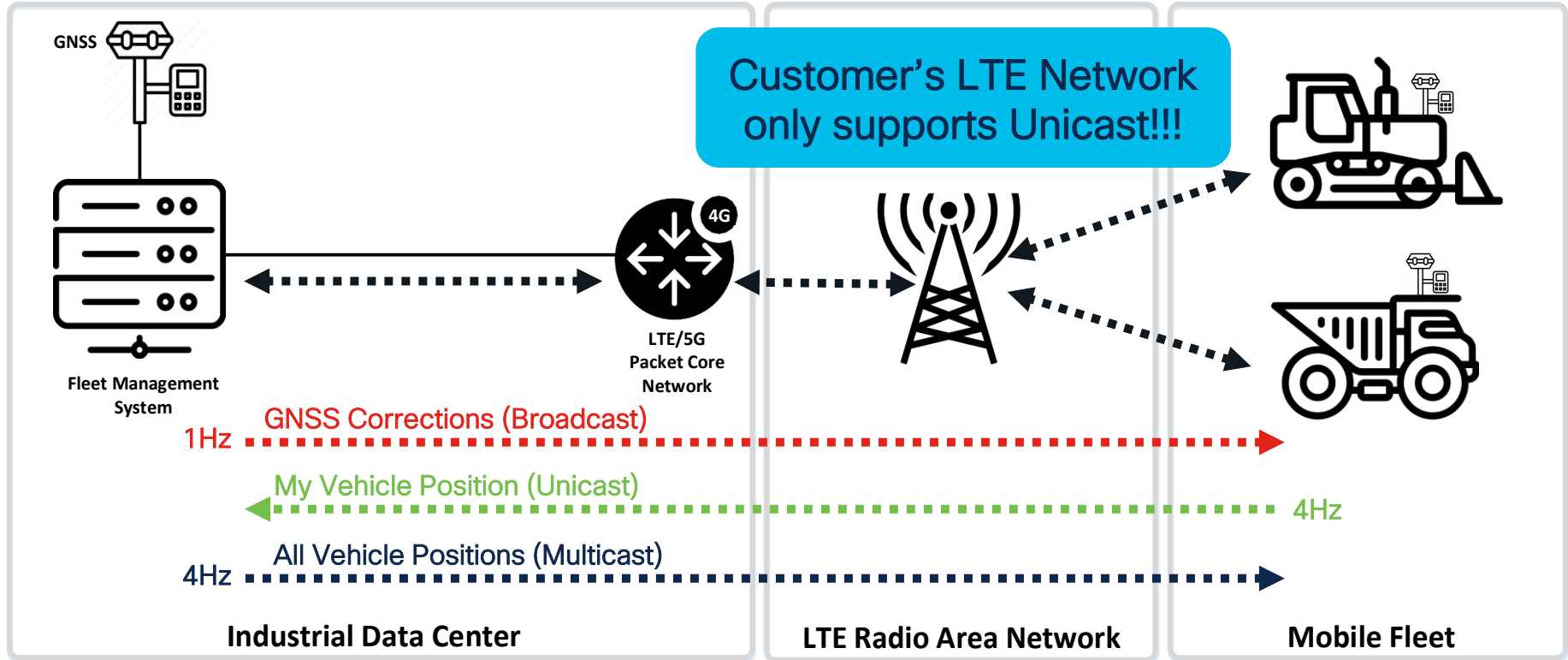
Management: Catalyst Center

Broadcast	Multicast	Unicast	Encryption	Routing	Failure sensing	Failure mitigations
Native	Native	Native	IPSEC	Static	Link State	EEM
L2TPv3	GRE	GRE	IKEv1	EIGRP	BFD	DPD
EoMPLS	DMVPN	FlexVPN	IKEv2	OSPF	Object tracking	Anycast RP
VPLS	FlexVPN	MPLS	None	NHRP	Boolean operands	Route redundancy
VXLAN	VXLAN	VXLAN		BGP		

# So, Why These Options?



# Scenario



# Customer Requirements

- Ruggedised LTE UE
- Prioritised unicast, broadcast and multicast
- Highly available infrastructure supporting 1000 endpoints
- Maximum traffic loss 2s
- Zero-touch provisioning



Keep it SIMPLE

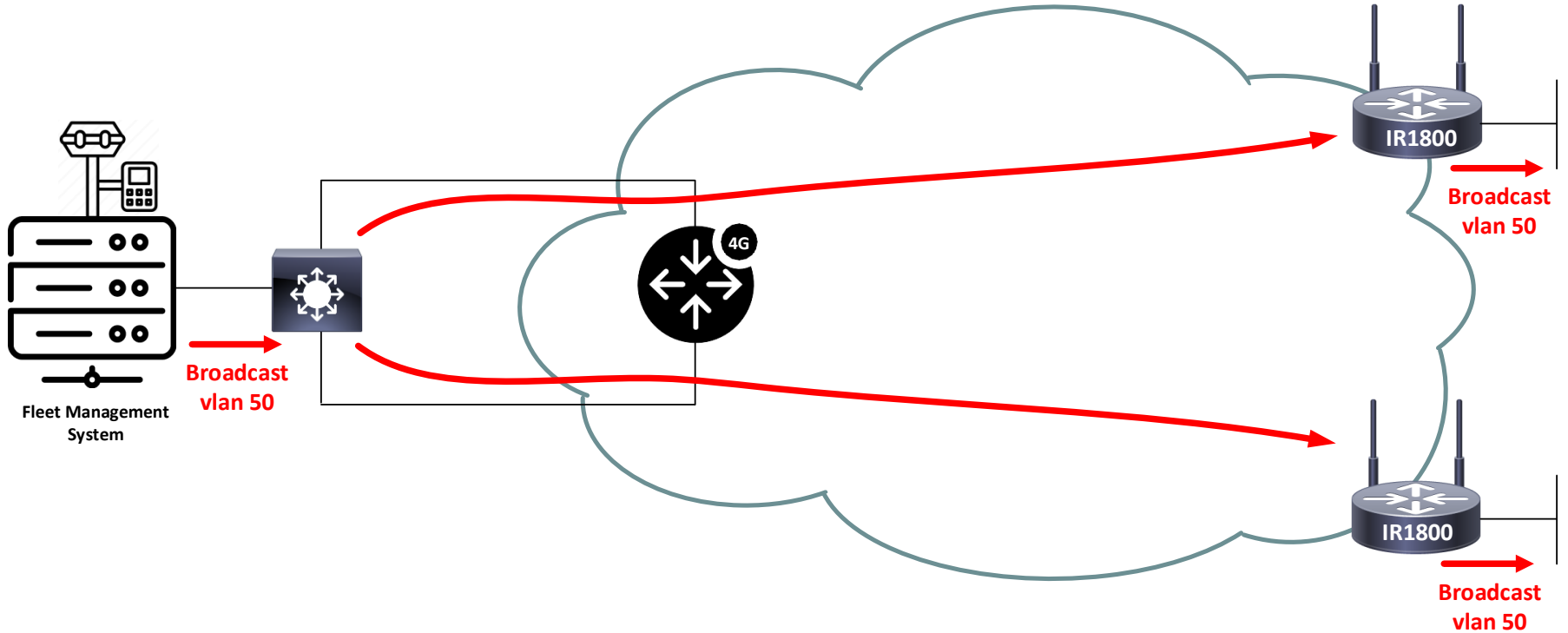
Make it DETERMINISTIC

AUTOMATE where possible

# Broadcast Transport



# Broadcast Transport

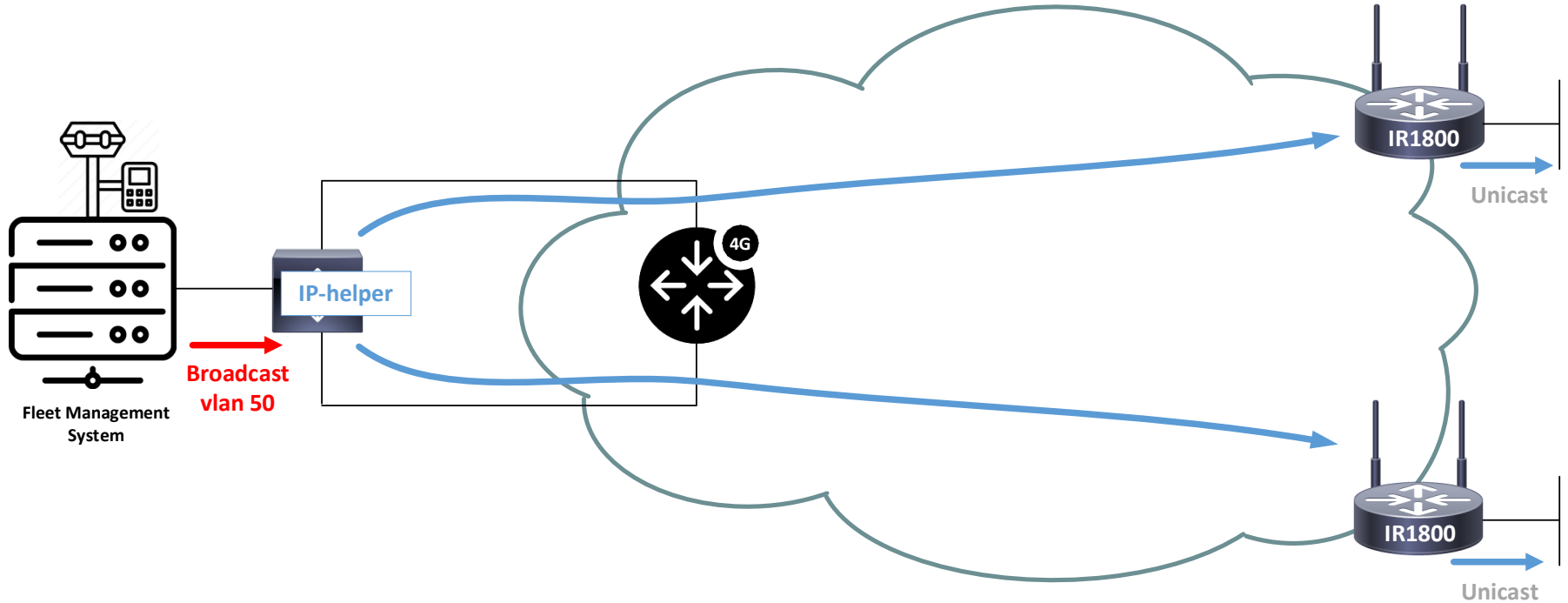


# Option 1 – Modify the Application?

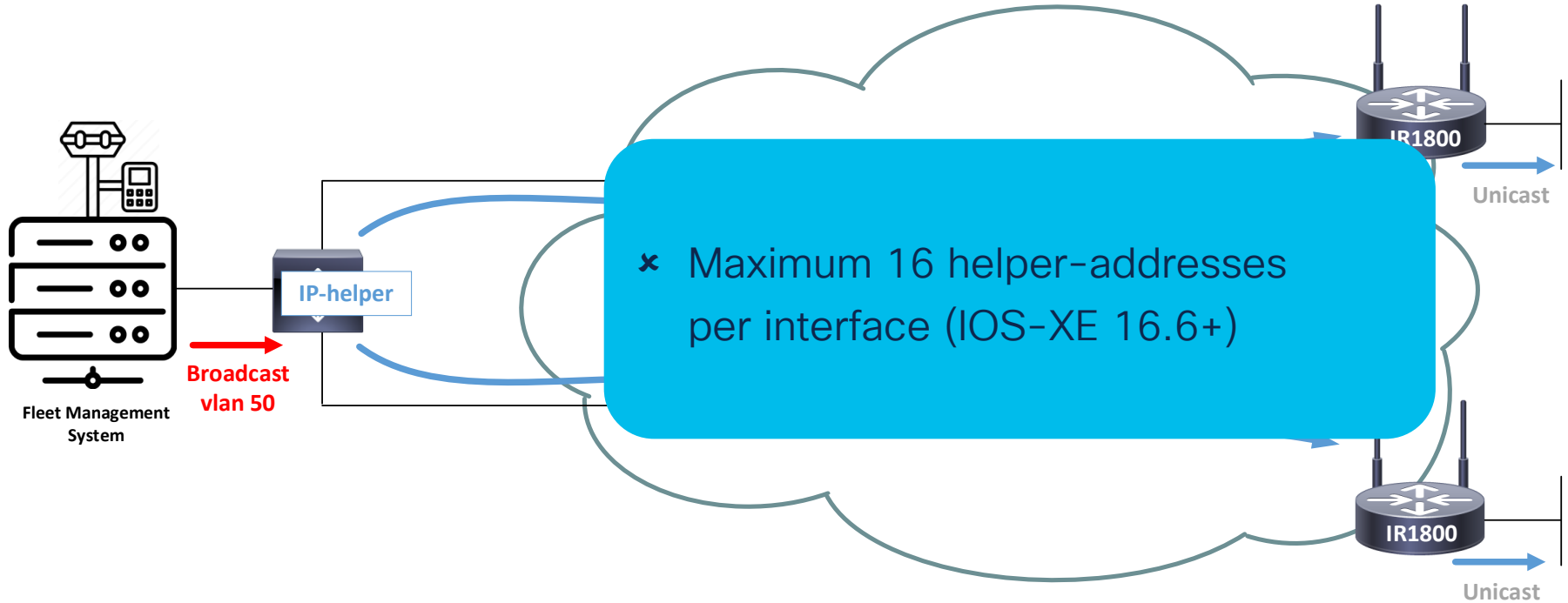
- Proprietary software from another vendor that could not be changed
- We were going to have to make the network support the application, regardless



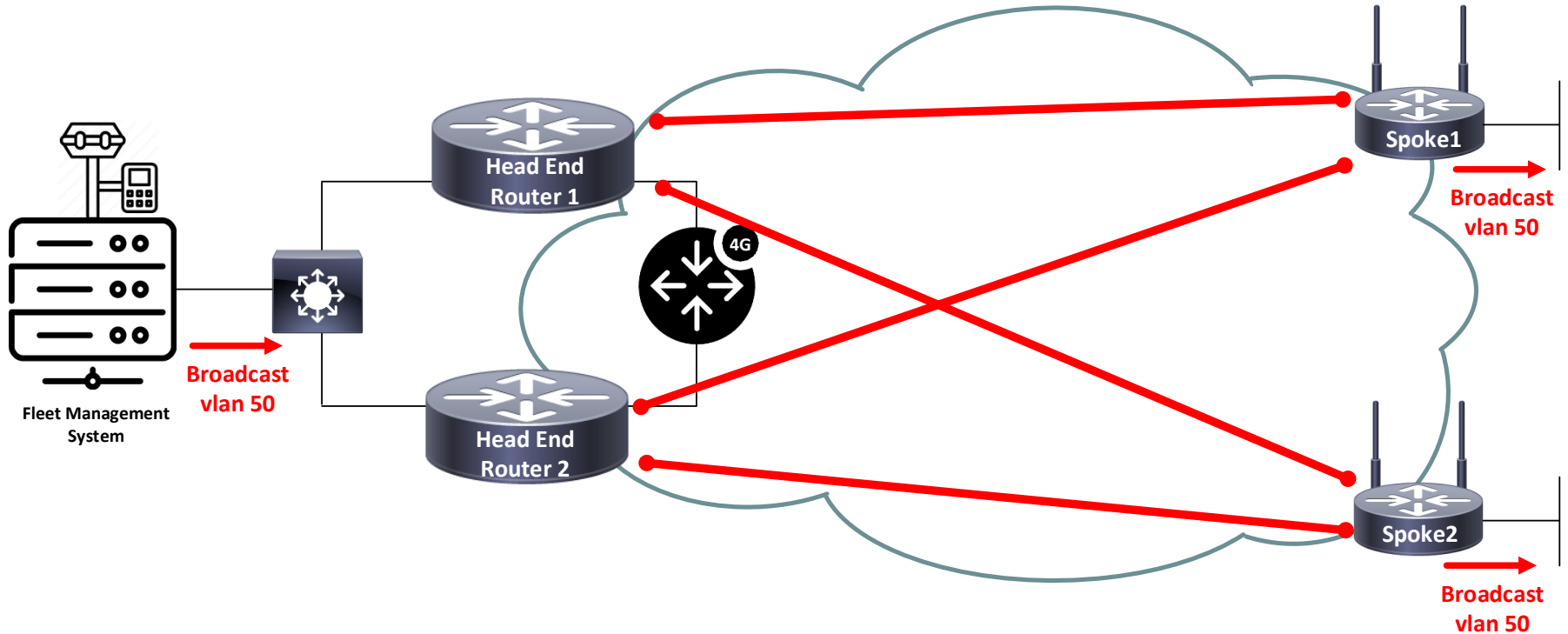
# Option 2 – IP Helper



# Option 2 - IP Helper



# Option 3 – Layer 2 Overlay (Tunnel)



# Layer 2 Overlay Technologies

## L2TPv3

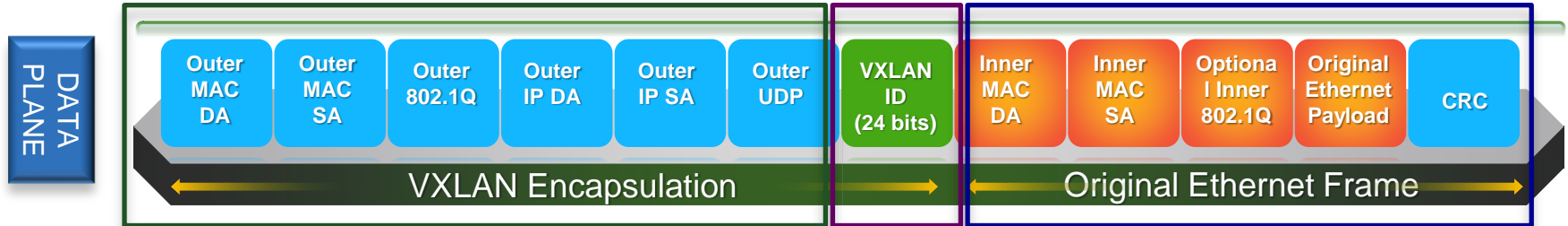
- ✓ Simple architecture - EoIP
- ✓ Available on C8300 and IR1800
- ✗ Point-to-point only
- ✗ Extensive manual configuration
  - 1000 interfaces on head-ends
- ✗ VLAN re-writes for common broadcast domain

## MPLS

- ✓ Available on C8300 and IR1800
- ✗ EoMPLS is p2p only
- ✗ VPLS not supported on IR1800
- ✗ LTE core network is IP only - require MPLSoX

# Layer 2 Overlay Technologies - VXLAN

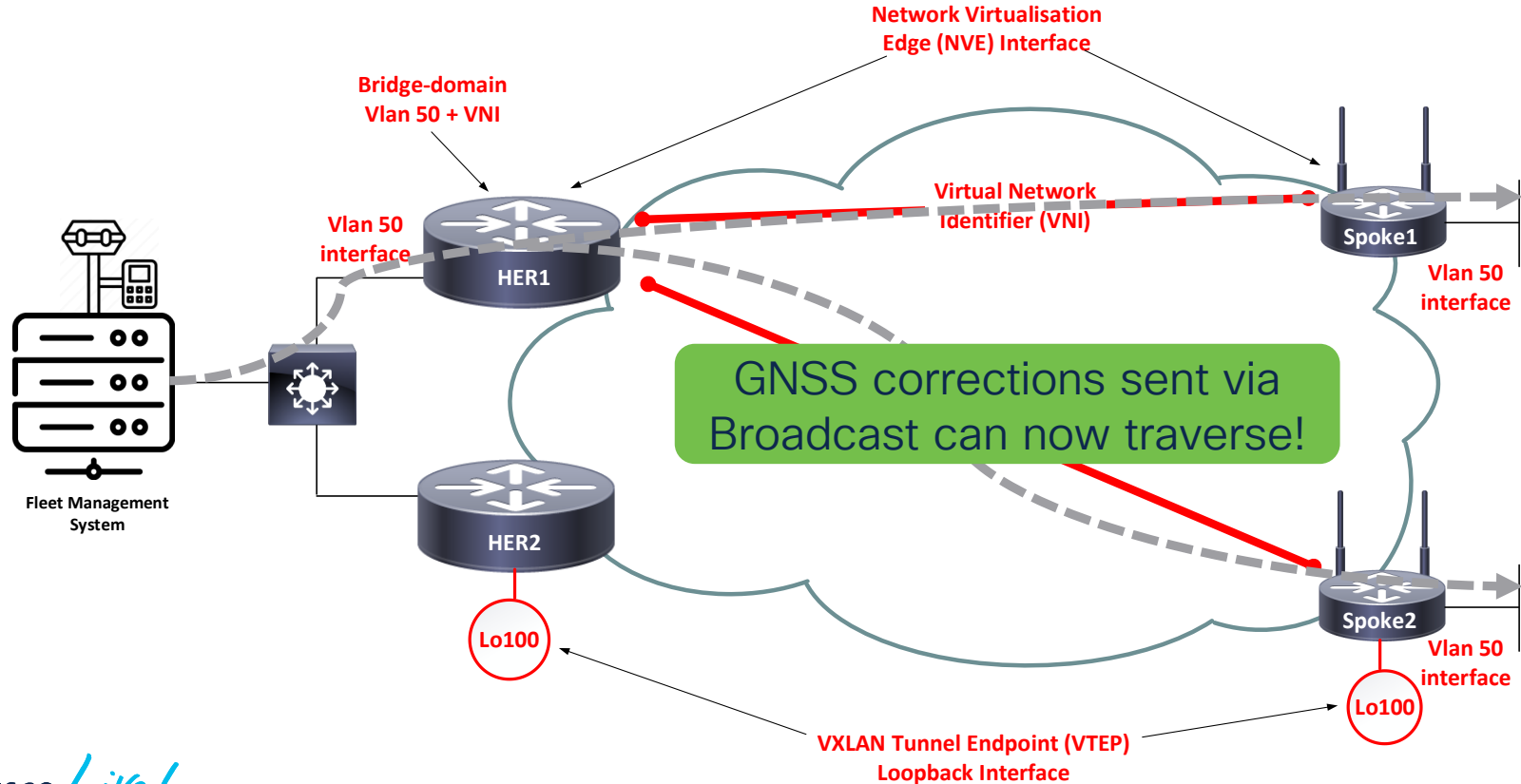
- Virtual eXtensible Local Area Network – RFC 7348
- Originally a DC technology for stretching L2 networks
- Simple ethernet frame encapsulation in UDP packet (50 byte header)
- Point-to-multipoint architecture
- Supported on C8300, Cisco Industrial Routers IOS-XE 17.5.1+



**CISCO** *Live!*



# Layer 2 Overlay Technologies - VXLAN





# VXLAN – Control Plane

Control Plane Purpose – To discover VTEPs and learn remote MAC addresses.

## BGP Signalling

- BGP peering between endpoints advertises MAC-to-host mapping
- Known as BGP EVPN
- ✗ Not supported on IR1800 at time of solution development.

## Flood & Learn

- Broadcast, Unknown unicast, Multicast (BUM) traffic is sent to all endpoints
- Traditional ARP resolution for known unicast
- Unicast and Multicast replication
- ✓ C8300 and IR1800 support

# VXLAN Configuration - Ingress Replication

## HER-1,2

```
interface GigabitEthernet0/0/0
  service instance 1 ethernet
  description Local vlan
  encapsulation dot1q 50

interface nve1
  source-interface Loopback100
  member vni 5050
  ingress-replication <Spoke1 Lo100>
  ingress-replication <Spoke2 Lo100>

bridge-domain 1
  member vni 5050
  member GigabitEthernet0/0/0 service-
    instance 1
```

## Spoke-1,2

```
interface GigabitEthernet0/0
  service instance 1 ethernet
  description Local vlan
  encapsulation dot1q 50

interface nve1
  source-interface Loopback100
  member vni 5050
  ingress-replication <HER1 Lo100>
  ingress-replication <HER2 Lo100>

bridge-domain 1
  member vni 5050
  member GigabitEthernet0/0/0 service-
    instance 1
```

# VXLAN Configuration - Ingress Replication

## HER-1,2

```
interface GigabitEthernet0/0/0
service instance 1 ethernet
description Local vlan
encapsulation dot1q 50
```

```
interface nve1
source-interface Loopback100
member vni 5050
  ingress-replication <Spoke1 Lo100>
  ingress-replication <Spoke2 Lo100>
  ...
  ingress-replication <Spoke32 Lo100>
```

## Spoke-1,2

```
interface GigabitEthernet0/0
service instance 1 ethernet
description Local vlan
encapsulation dot1q 50
```

```
interface nve1
source-interface Loopback100
member vni 5050
  ingress-replication <HER1 Lo100>
  ingress-replication <HER2 Lo100>
```

✗ Maximum 32 destination VTEPs for IOS-XE

# VXLAN Configuration – Multicast Replication

## HER-1,2

```
interface GigabitEthernet0/0/0
  service instance 1 ethernet
  description Local vlan
  encapsulation dot1q 50
```

```
interface nve1
  source-interface Loopback100
  member vni 5050
  mcast group 239.1.1.1
```

```
ip pim bidir-enable
```

## Spoke-1,2

```
interface GigabitEthernet0/0
  service instance 1 ethernet
  description Local vlan
  encapsulation dot1q 50
```

```
interface nve1
  source-interface Loopback100
  member vni 5050
  mcast-group 239.1.1.1
```

```
ip pim bidir-enable
```

- ✓ No limit on destination VTEPs
- ✗ Requires multicast across LTE core

# Multicast Transport



# VXLAN – Multicast Replication

- Requires multicast support in the underlay using PIM-bidir for scalability
- Necessitates creation of an overlay to provide multicast transport

## GRE

- ✓ Multicast-capable using PIM-bidir
- ✓ C8300/IR1800 IOS-XE support
- ✓ Per-spoke policies (e.g. QoS)
- ✗ Point-to-point architecture requires config of 1000 interfaces

## mGRE/DMVPN

- ✓ Point-to-multipoint architecture
- ✓ Simple HER configuration – single interface
- ✓ C8300/IR1800 IOS-XE support
- ✗ No PIM-bidir support
- ✗ No per-spoke policies

# Enter FlexVPN



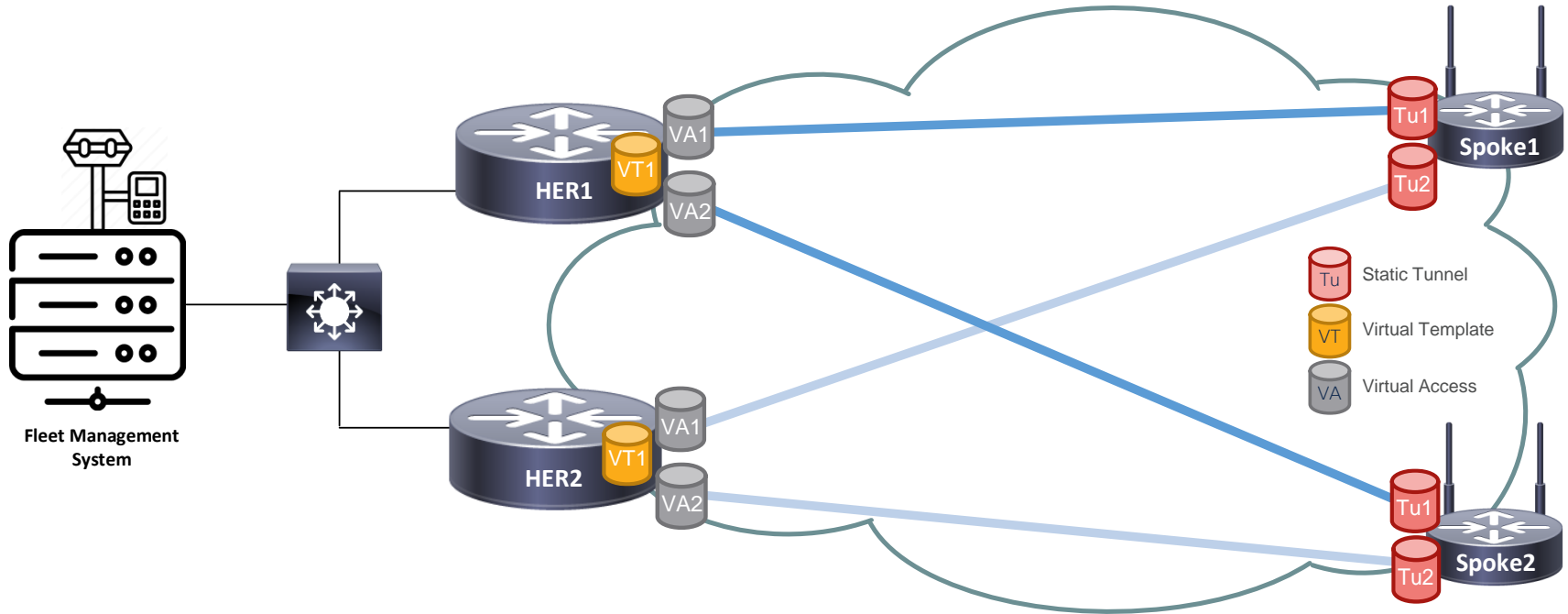


# FlexVPN

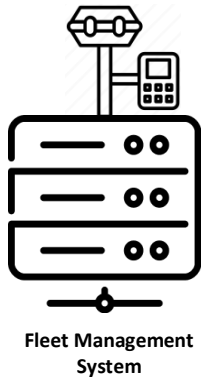
IKEv2-based unified VPN technology that combines the following topologies as needed, automatically:

- Site-to-site
  - Remote-access
  - Hub-spoke
  - Spoke-to-spoke
- Point-to-point architecture
  - Simple Head End configuration
  - Dynamic spoke addressing
  - Multicast-capable using PIM-bidir
  - Per-spoke policies
  - IKEv2 protocol features
    - HER redundancy
    - HER intelligent load-balancing
    - Dead peer detection
    - IKEv2 routing
    - AAA integration

# FlexVPN Topology



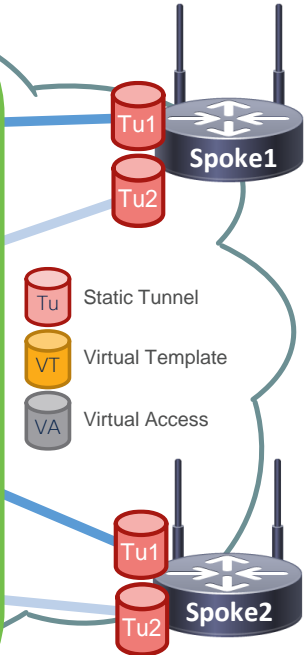
# FlexVPN – Spoke Configuration



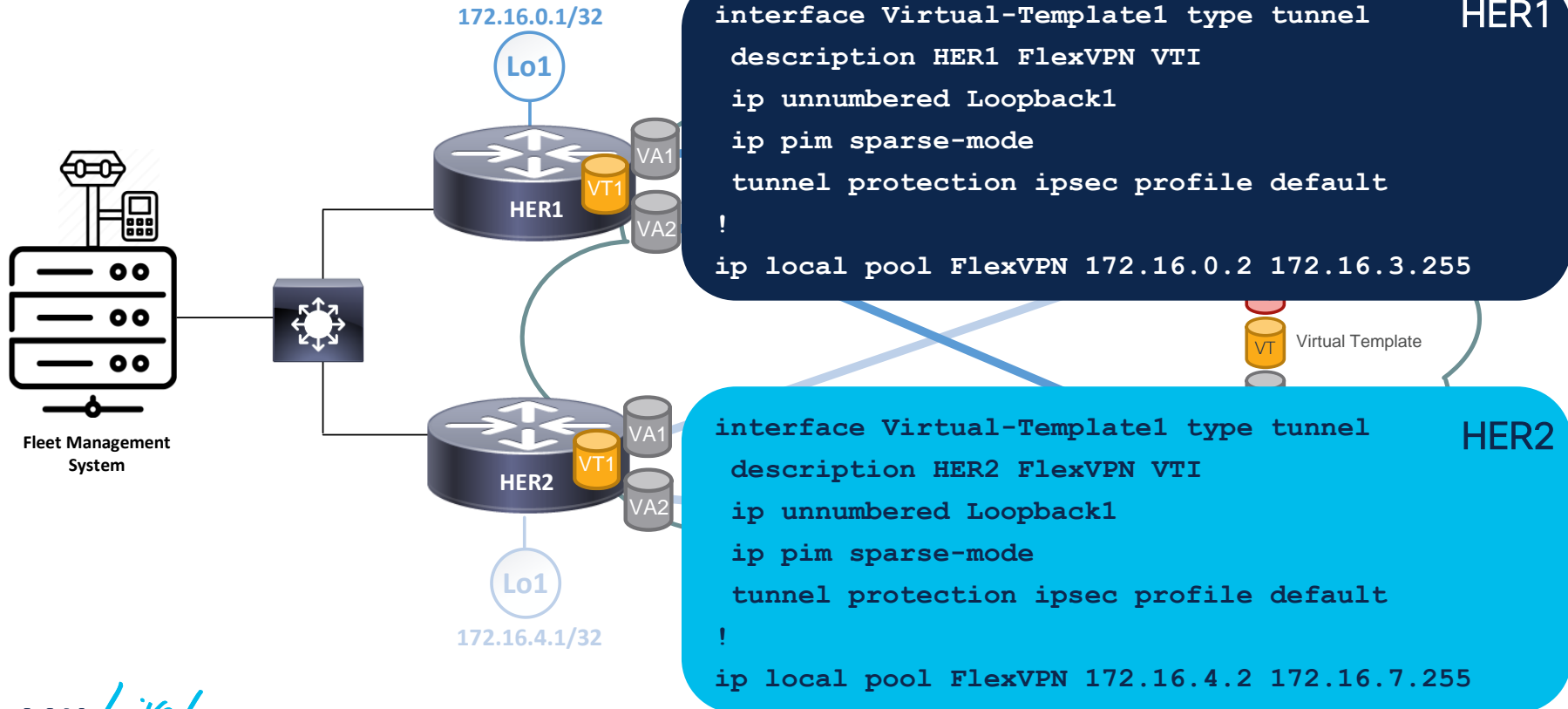
```
interface Tunnel1
  description FlexVPN_HER1
  ip address negotiated
  tunnel source Cellular0/4/0
  ip pim sparse-mode
  tunnel destination <HER1 core ipaddr>
  tunnel protection ipsec profile default

interface Tunnel2
  description FlexVPN_HER2
  ip address negotiated
  tunnel source Cellular0/4/0
  ip pim sparse-mode
  tunnel destination <HER2 core ipaddr>
  tunnel protection ipsec profile default
```

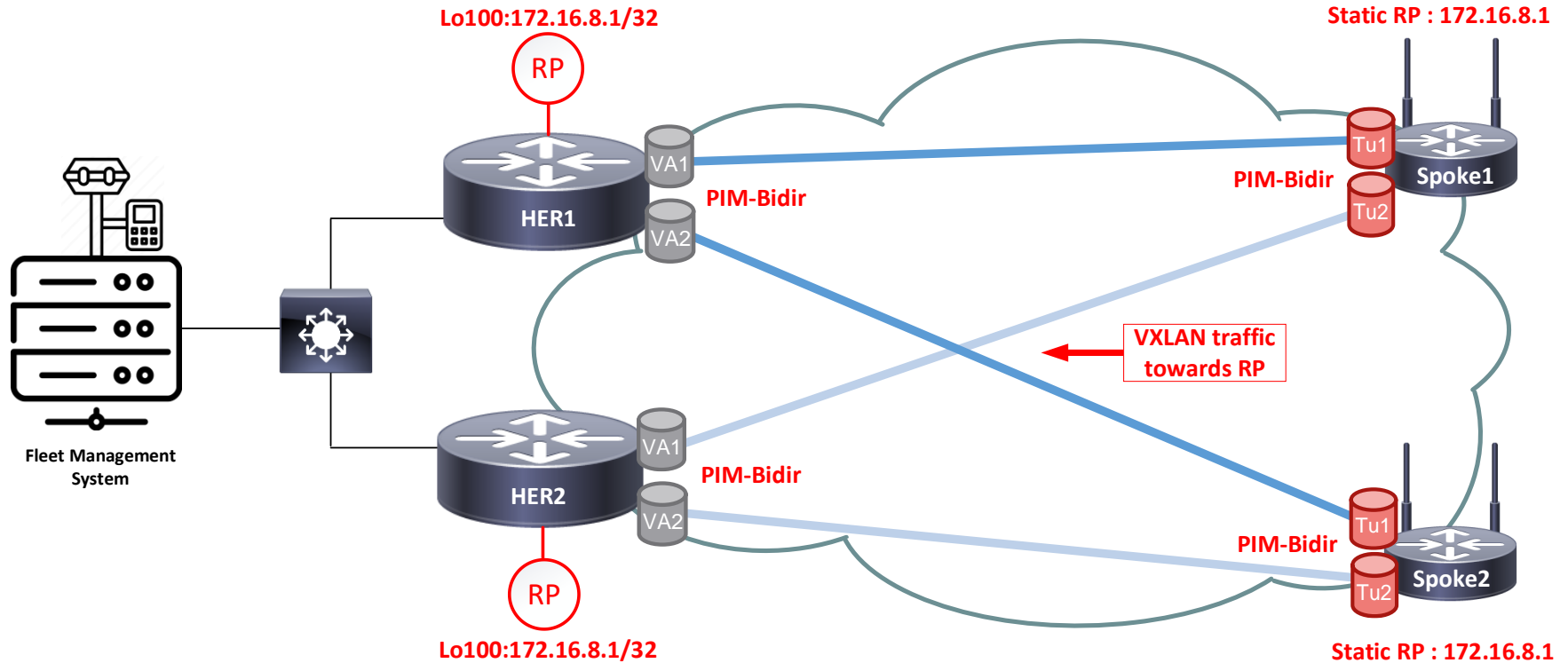
## Spokes



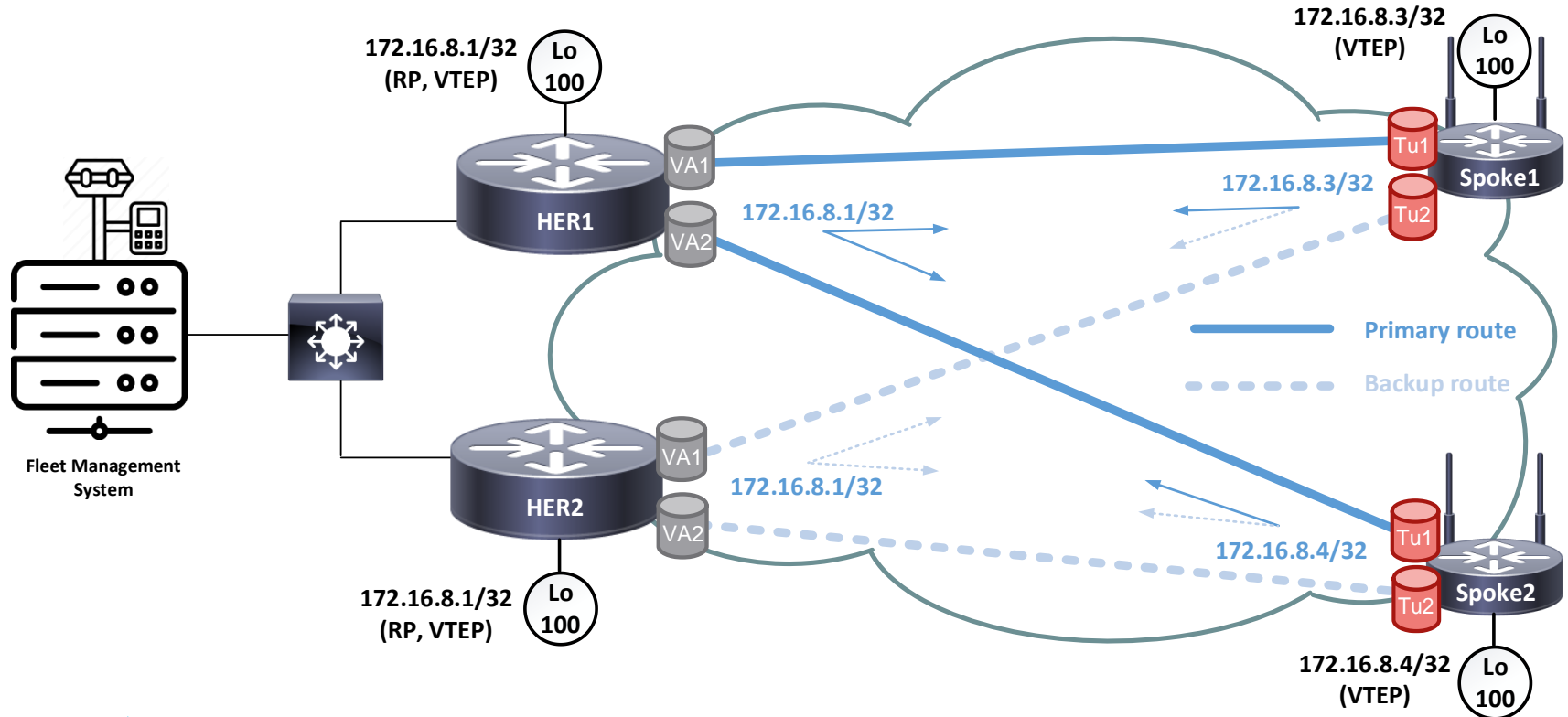
# FlexVPN – Head End Configuration



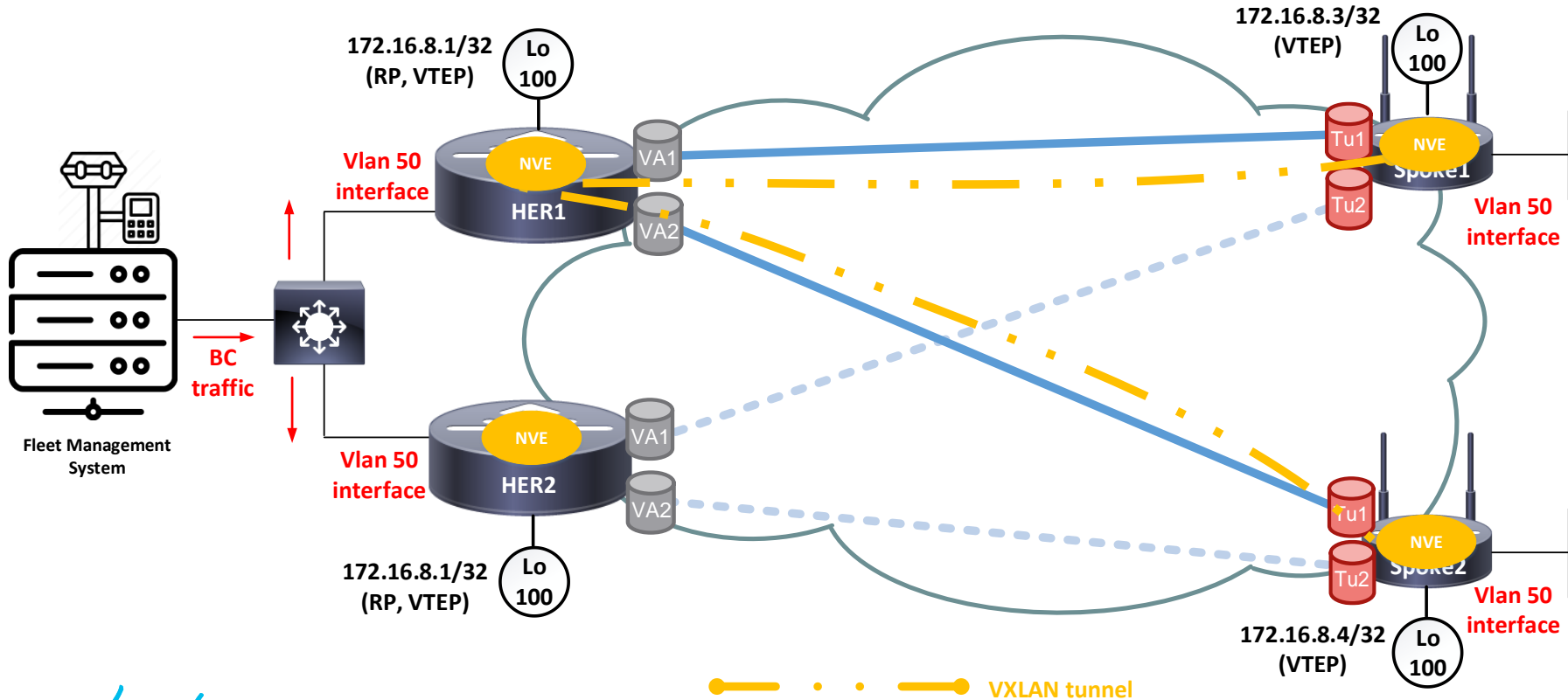
# FlexVPN – Bidir PIM with Static Anycast RP



# FlexVPN – Routing for active/standby

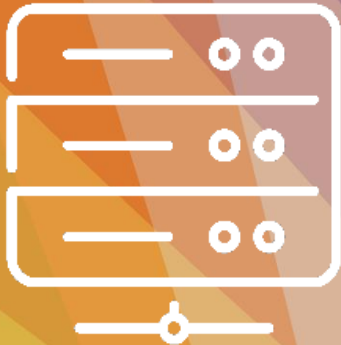


# VXLAN Over FlexVPN

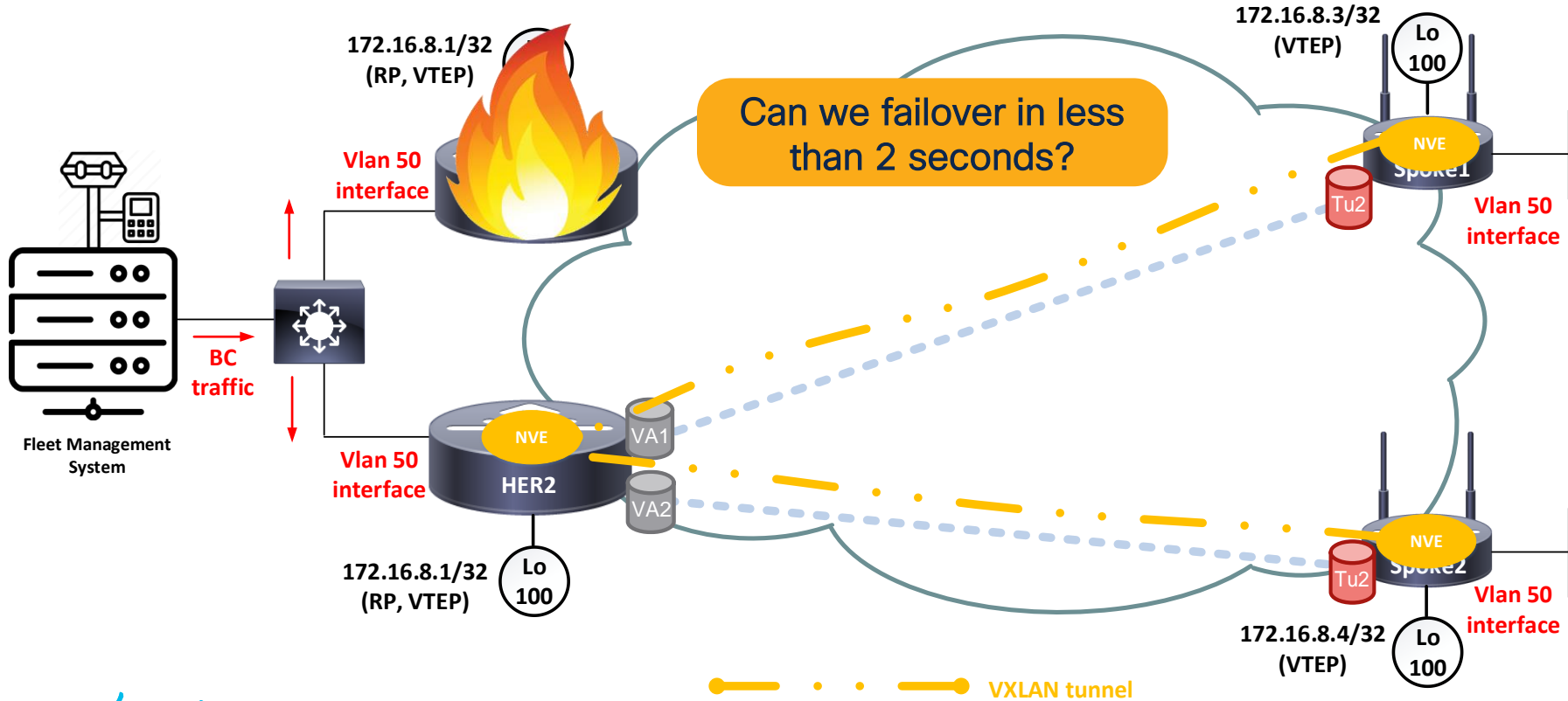




# High Availability



# VXLAN Over FlexVPN – High Availability



# FlexVPN – Routing Options

- Static routing
  - ✖ Dynamic virtual-access interfaces and IP addressing on HER
- EIGRP
  - ✖ Not present in customer's environment, historically proprietary
- OSPF/ISIS
  - ✖ Scalability concerns with 1000 neighbors on cellular network (Dijkstra)
- IKEv2
  - ✖ Relies on DPD for reachability – minimum convergence time 20-30s (good option where fast convergence is not required)

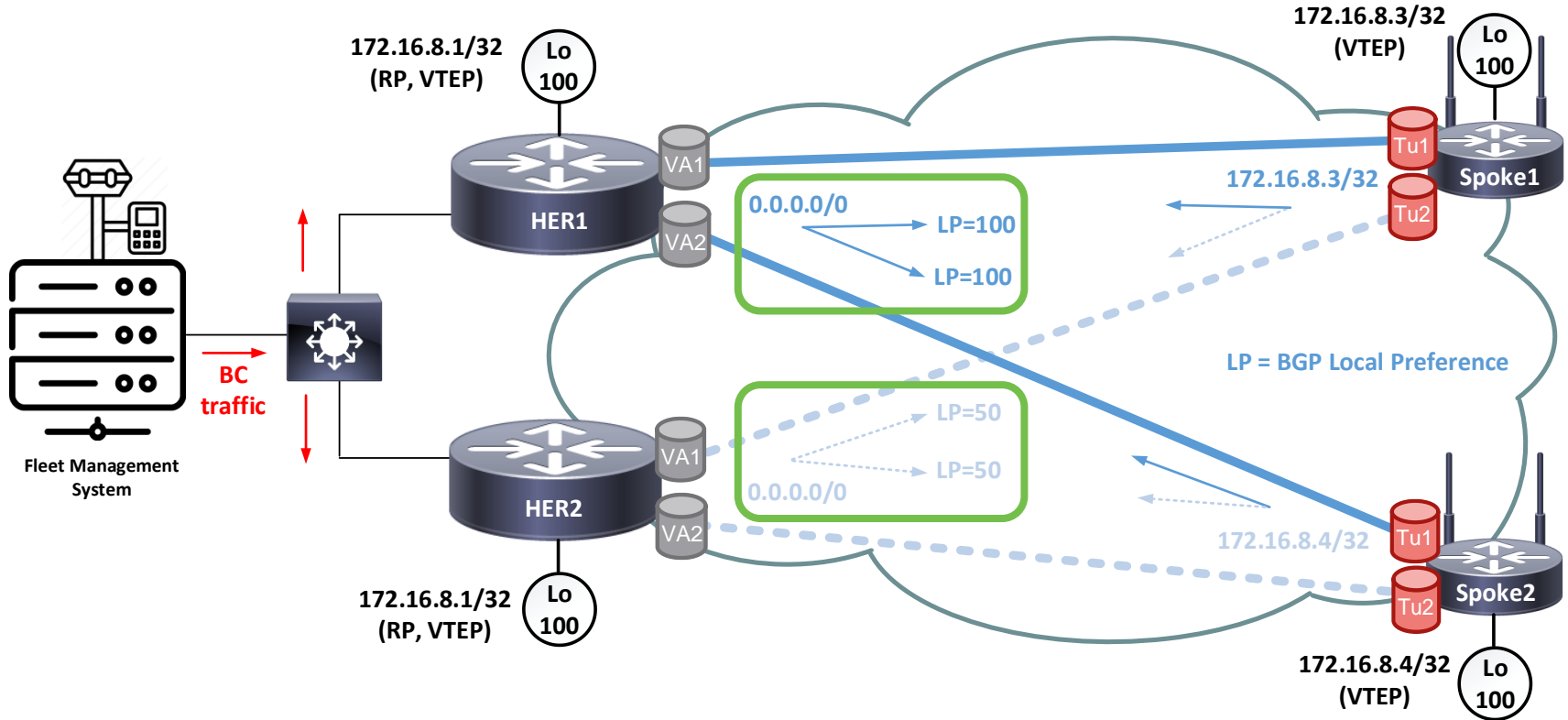
# FlexVPN – iBGP

- ✓ Scalable – up to 6000 BGP neighbors on Catalyst 8300
- ✓ Extensive route policy control and summarization
- ✓ Simple dynamic neighbor configuration on HER

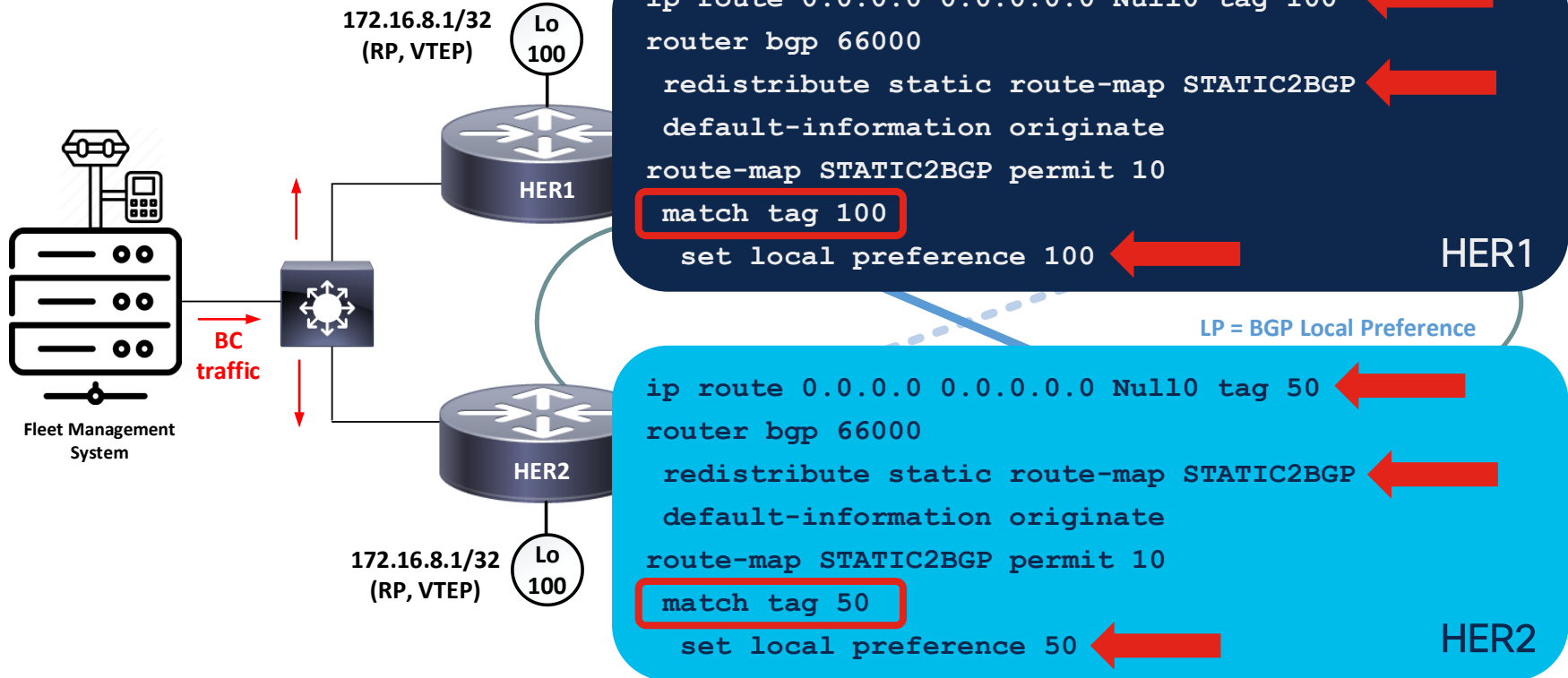
```
router bgp 66000  
  bgp listen range 172.16.0.0/22 peer-group Spoke  
  bgp listen limit 1024  
  neighbor Spoke remote-as 66000
```

- ✓ Operational experience in customer environment
- ✗ Convergence time
  - BGP default timers 121-180s
  - IKEv2 DPD timers minimum 20-30s

# FlexVPN – Fast Convergence Routing



# FlexVPN – Fast Convergence Routing



# FlexVPN – iBGP Convergence Reduction

## BGP timer tuning

```
router bgp 66000  
neighbor Spoke timers 1 1
```

- 1000pps control plane load
- Keepalive packet 155 bytes
- LTE bandwidth used 2.48Mbps
- ✘ 6% of upstream bandwidth (!)

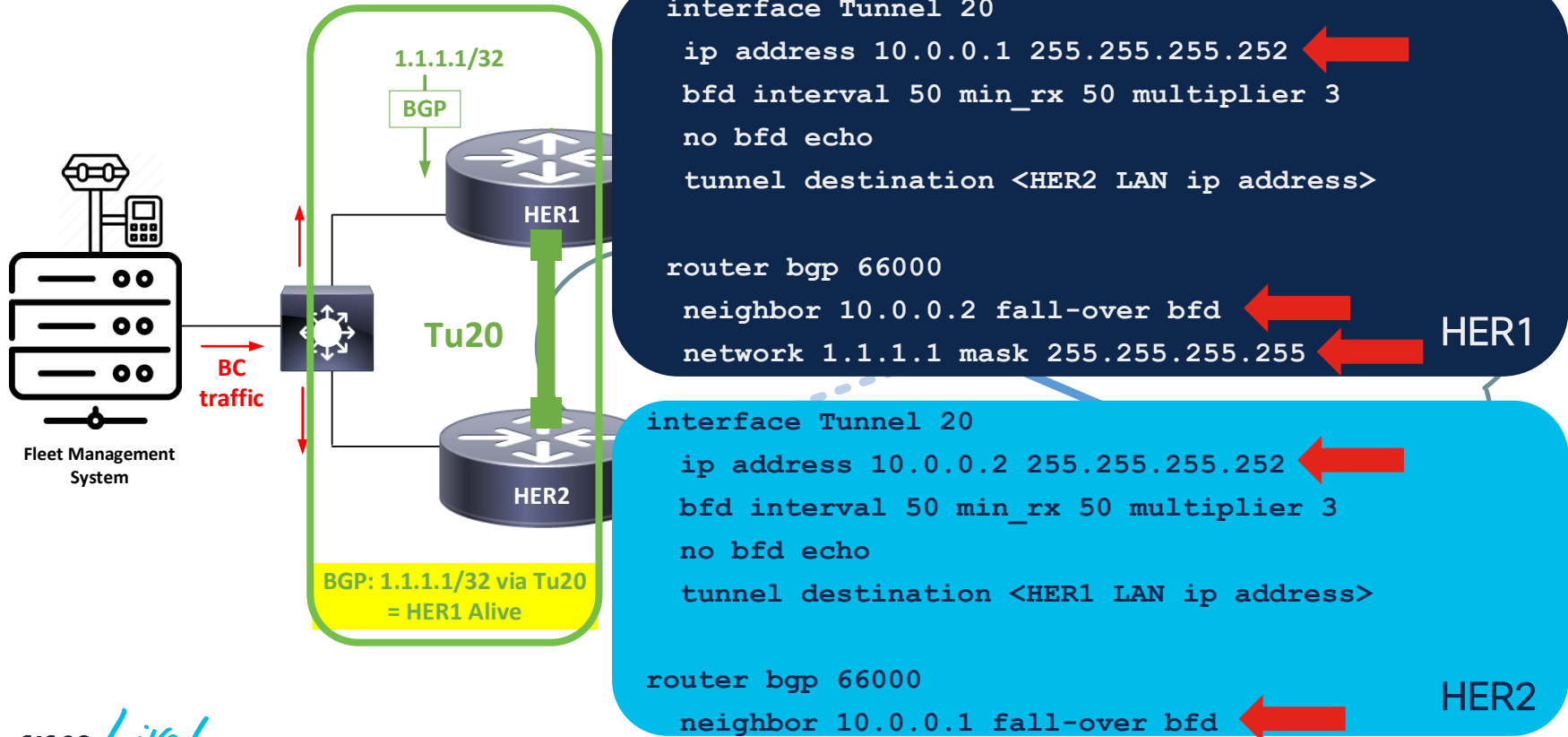
## BFD

```
interface Virtual-template 1  
bfd interval 50 min_rx 50 multiplier 3
```

- ✘ Not supported on virtual-template interfaces

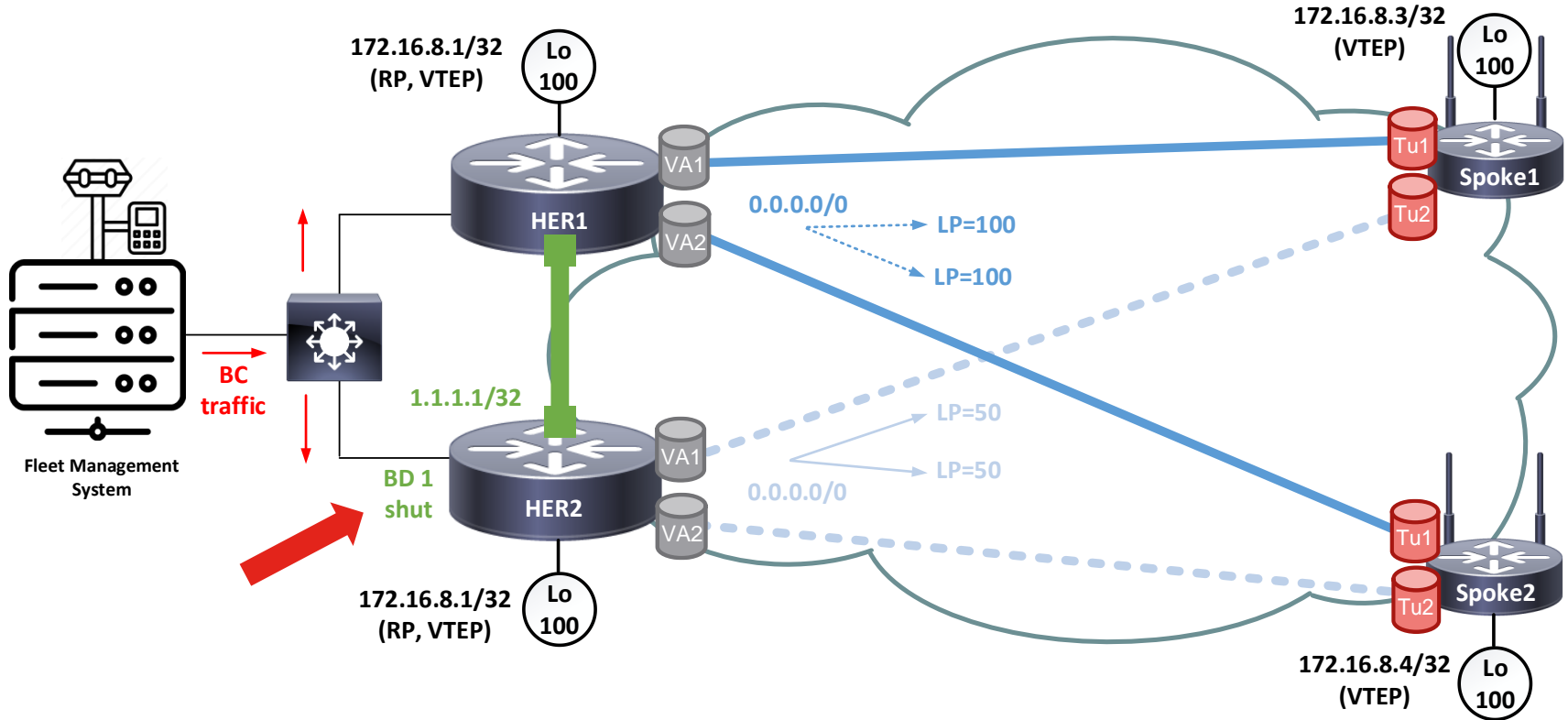
[IP Routing: BFD Configuration Guide, Cisco IOS XE 17 - Bidirectional Forwarding Detection \[Cisco IOS XE 17\] - Cisco](#)

# FlexVPN – Fast Convergence Solution with BFD

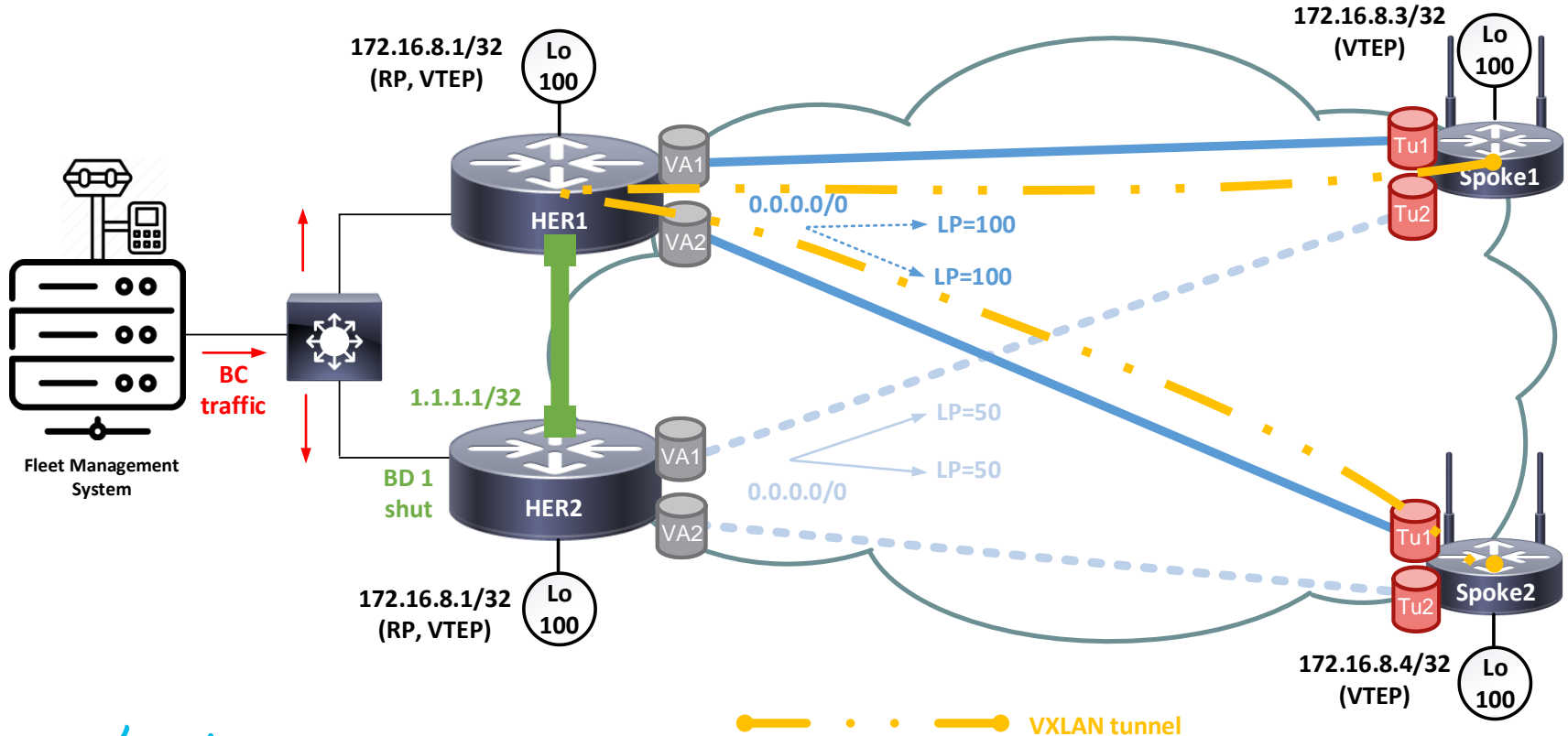




# FlexVPN – Fast Convergence Solution Routing



# FlexVPN – Fast Convergence Steady State



# FlexVPN – Fast Convergence Solution Logic

```
! Monitor the reachability of HER1 via Tunnel20 and HER2 LAN interface
!
track 1 ip route 1.1.1.1 255.255.255.255 reachability
track 2 interface Gi0/0/0 line-protocol
track 3 list boolean and
    object 1 not
    object 2
!
! If 1 is false/DOWN and 2 is true/'Up', then 3 is 'Up'.
! Configure a second static route for 0.0.0.0/0 which is only active if the
    Track 3 condition is true/'Up'
!
ip route 0.0.0.0 0.0.0.0 Null0 tag 500 track 3
ip route 0.0.0.0 0.0.0.0 Null0 tag 50
```

HER2

# FlexVPN – Fast Convergence Solution Actions

```
! Increase the local preference to 500 for the 0.0.0.0/0 route
!
route-map STATIC2BGP permit 10
match tag 500
  set local-preference 500
!
route-map STATIC2BGP permit 20
match tag 50
  set local-preference 50
!
! If HER1 is down, HER2 advertises 0.0.0.0/0 with an LP of 500
! Reduce the track timers from default values for improved convergence
!
track timer ip route msec 500
track timer interface msec 500
```

HER2

# FlexVPN – Fast Convergence Solution Actions

```
! Activate the local bridge-domain interface on failover; shut on fail-back
```

```
event manager applet HER2-Active
```

```
event track 3 state up
```

```
action 001 syslog msg "HER1 tracking route withdrawn, enabling BD1"
```

```
action 002 cli command "enable"
```

```
action 003 cli command "conf t"
```

```
action 004 cli command "bridge-domain 1"
```

```
action 005 cli command "no shut"
```

```
action 006 cli command "end"
```

```
event manager applet HER2-Standby
```

```
event track 3 state down
```

```
action 001 syslog msg "HER1 tracking route sensed, shutting BD1"
```

```
action 002 cli command "enable"
```

```
action 003 cli command "conf t"
```

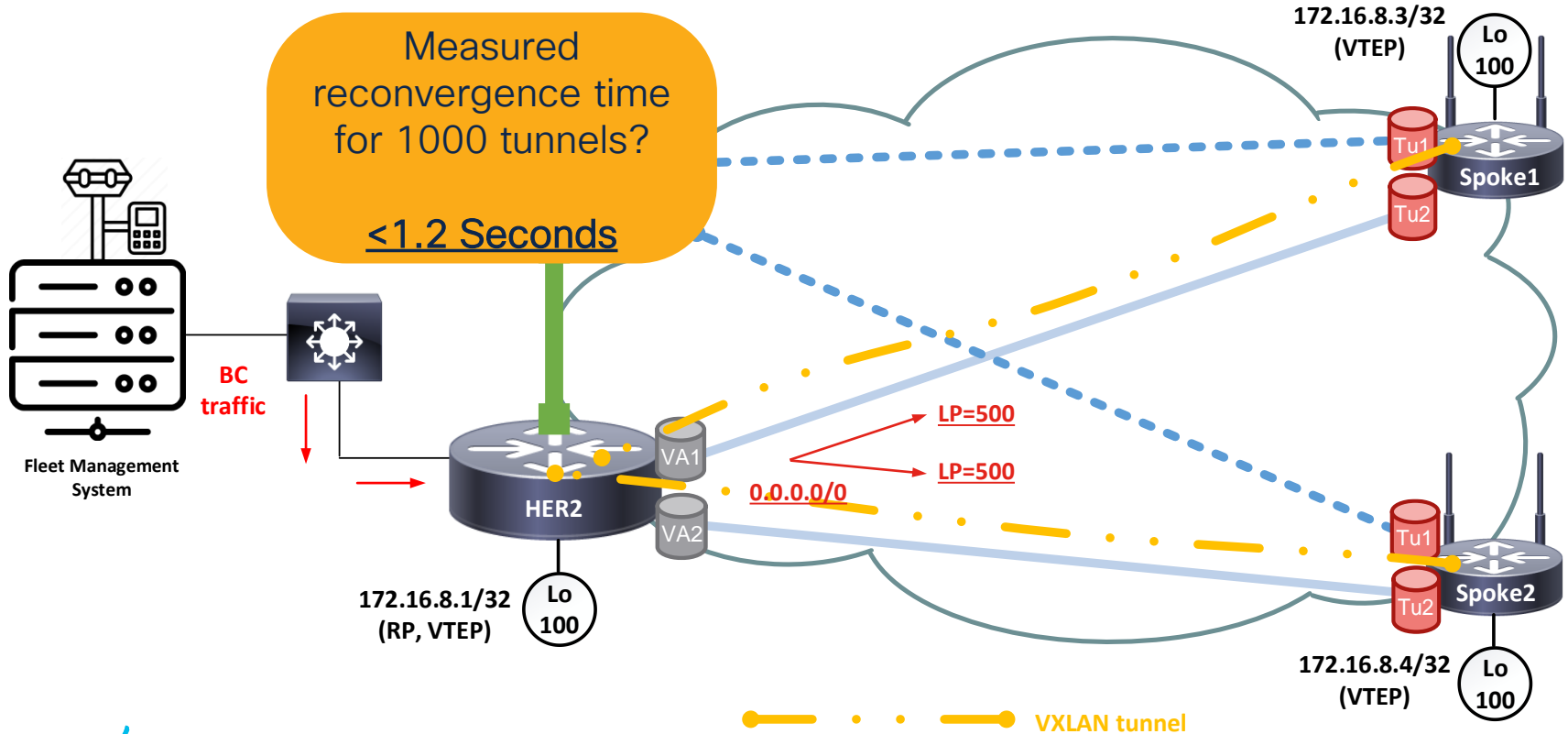
```
action 004 cli command "bridge-domain 1"
```

```
action 005 cli command "shut"
```

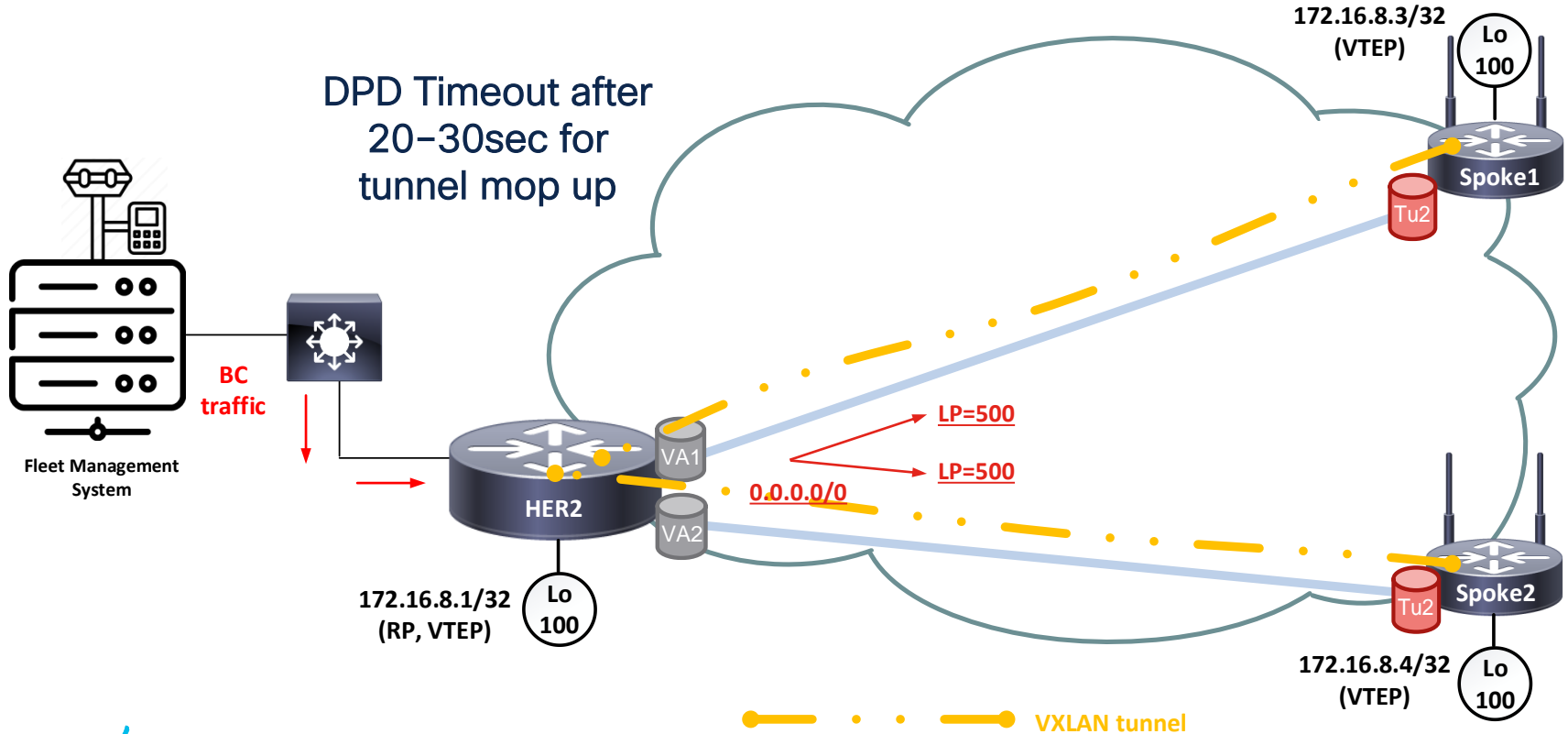
```
action 006 cli command "end"
```

HER2

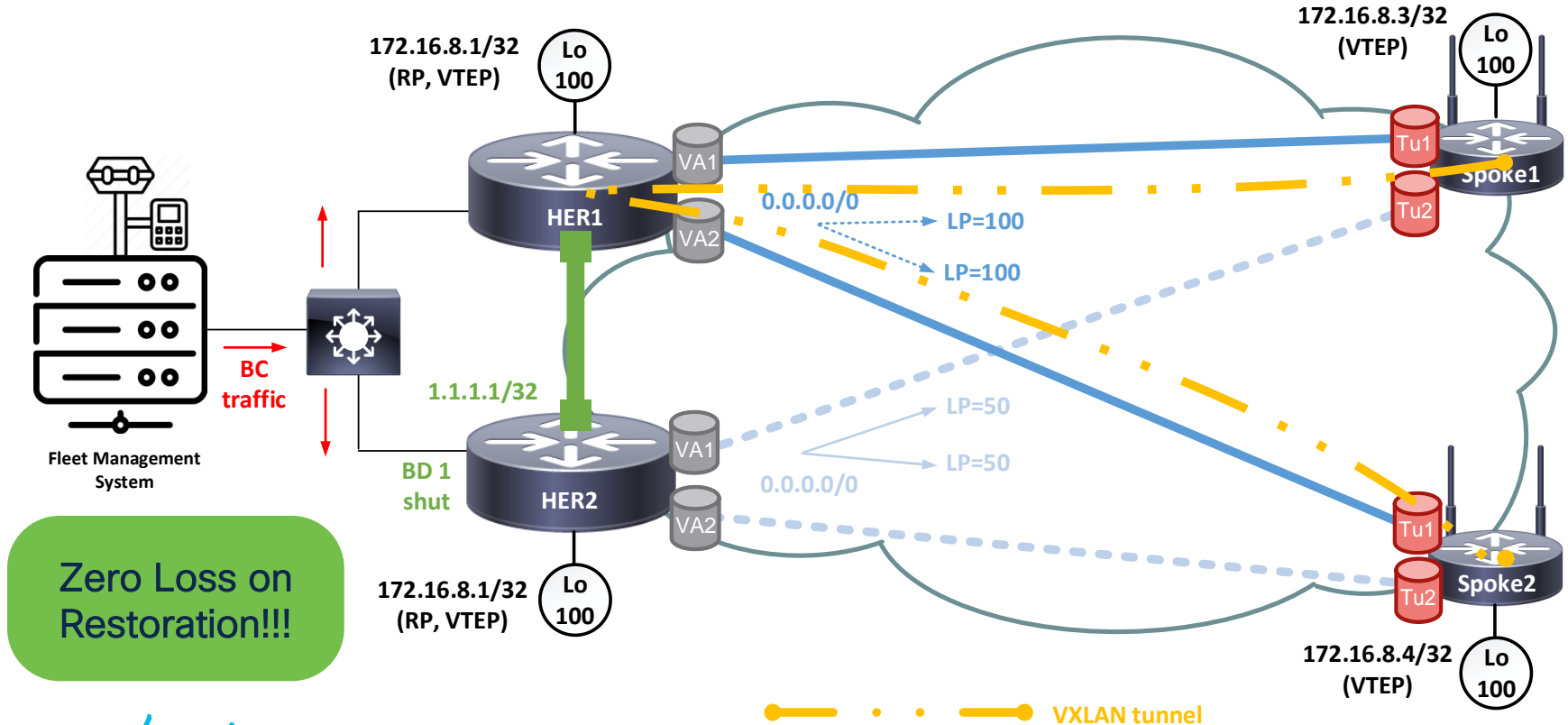
# FlexVPN – Fast Convergence Failover



# FlexVPN – Fast Convergence Mop Up



# FlexVPN – Service Restoration



Zero Loss on Restoration!!!



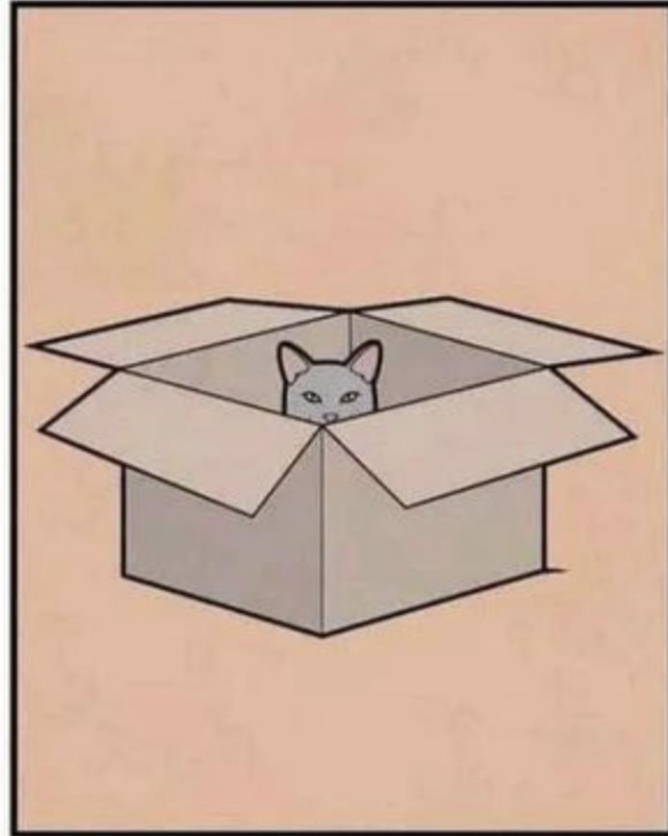
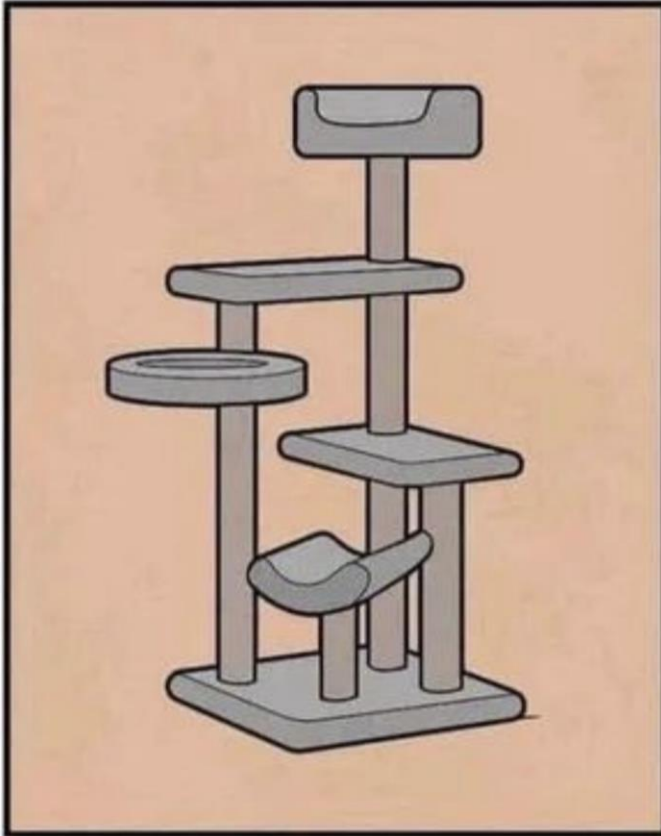
## 2 Second HA Requirements

Broadcast	Multicast	Unicast	Encryption	Routing	Failure sensing	Failure mitigations
Native	Native	Native	IPSEC	Static	Link State	EEM
L2TPv3	GRE	GRE	IKEv1	EIGRP	BFD	DPD
EoMPLS	DMVPN	FlexVPN	IKEv2	OSPF	Object tracking	Anycast RP
VPLS	FlexVPN	MPLS	None	NHRP	Boolean operands	Route redundancy
VXLAN	VXLAN	VXLAN		BGP		

# Versus a 30 second HA requirement?

Broadcast	Multicast	Unicast	Encryption	Routing	Failure sensing	Failure mitigations
Native	Native	Native	IPSEC	Static	Link State	<del>EEM</del>
L2TPv3	GRE	GRE	IKEv1	EIGRP	<del>BFD</del>	DPD
EoMPLS	DMVPN	FlexVPN	IKEv2	OSPF	<del>Object tracking</del>	Anycast RP
VPLS	FlexVPN	MPLS	None	NHRP	<del>Boolean operands</del>	Route redundancy
VXLAN	VXLAN	VXLAN		<del>BCP</del>		

~~All of the features!~~ All the user needs?



# Tying the Transport Modes Together



# Unicast / Multicast Transport

## VXLAN only

- All traffic over VXLAN
- ✓ Operationally simple
- ✗ Inefficient data plane  
108 bytes of header
- ✗ Legacy architecture if broadcast support no longer required

## VXLAN+FlexVPN

- BC over VXLAN
- UC / MC via FlexVPN
- ✓ Avoid 50 bytes of VXLAN header for MC
- ✗ Inefficient for UC  
58 bytes of IPSec header

## VXLAN+FlexVPN+Native

- BC over VXLAN
- MC via FlexVPN
- UC routed natively
- ✓ Most efficient data plane
- ✗ Complex traffic flows
- ✗ No security for UC

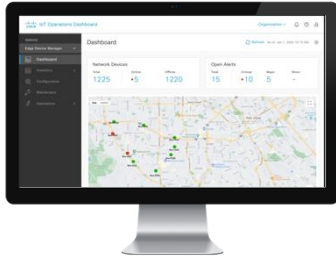
# Zero Touch Deployment (ZTD)



# Management Options

Manage by use case & workflow

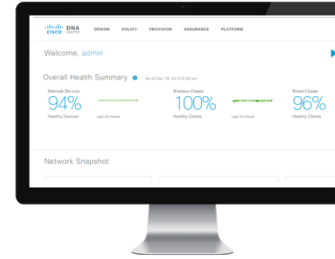
Enable management of non-carpeted areas



IoT OD  
Operations Dashboard



IoT FND  
Field Network Director



Catalyst Center



Catalyst SDWAN

For select Cisco Industrial Routers  
and Gateways

Cloud-Based

For select Industrial Routers and  
FAN deployed by Utilities

On-Premise

Extended Enterprises: Industrial IOT  
Switches, Wi-Fi and Router

On-Premise

SD-WAN Fabric overlay: Industrial  
IOT IOS-XE Routers

On-Premise or Cloud

# Catalyst-C ZTD Discovery Options



Automated

1



DHCP with options 60 and 43

2



DNS lookup

pnpserver.localdomain resolves to Cisco Catalyst Center IP Address

3



Cloud re-direction <https://devicehelper.cisco.com/device-helper>  
Cisco hosted cloud, re-directs to on-prem Cisco Catalyst Center IP Address



Manual

4



USB-based bootstrapping

router-config/router.cfg/ciscottr.cfg



# USB Bootstrapping

- Standard ciscotr.cfg file on USB
- If no startup-config, IR1800 boots from USB
- Day 0 config from Catalyst-C
- USB removed once device booted
- IR1800 config now managed by Catalyst-C templates
- Unique Loopback/Hostname only

```
controller Cellular 0/4/0
  ! Set private LTE APN
  profile id 1 apn Customer_APN
interface Cellular0/4/0
  ip address negotiated
  dialer in-band
  dialer idle-timeout 0
  dialer watch-group 1
  dialer-group 1
  pulse-time 1
ip route 0.0.0.0 0.0.0.0 Cellular0/4/0
! Specify IP address of the Catalyst-C server
pnp profile BOOTSTRAP
  transport http ipv4 192.0.2.1 port 80
```

# Catalyst-C Config Automation

## Example Jinja Template

```
hostname {{ hostname }}

Interface Loopback100
 ip address {{ vtep-loopback }} 255.255.255.255

interface Tunnel1
 description FlexVPN_HER1
 ip address negotiated
 tunnel source Cellular0/4/0
 ip pim sparse-mode
 tunnel destination 172.16.0.1
 tunnel protection ipsec profile default

interface GigabitEthernet0/0
 service instance 1 ethernet
  description Local vlan
  encapsulation dot1q 50

interface nve1
 source-interface Loopback100
 member vni 5050
 mcast-group 239.1.1.1

ip pim bidir-enable
```

## Example CSV for Provisioning

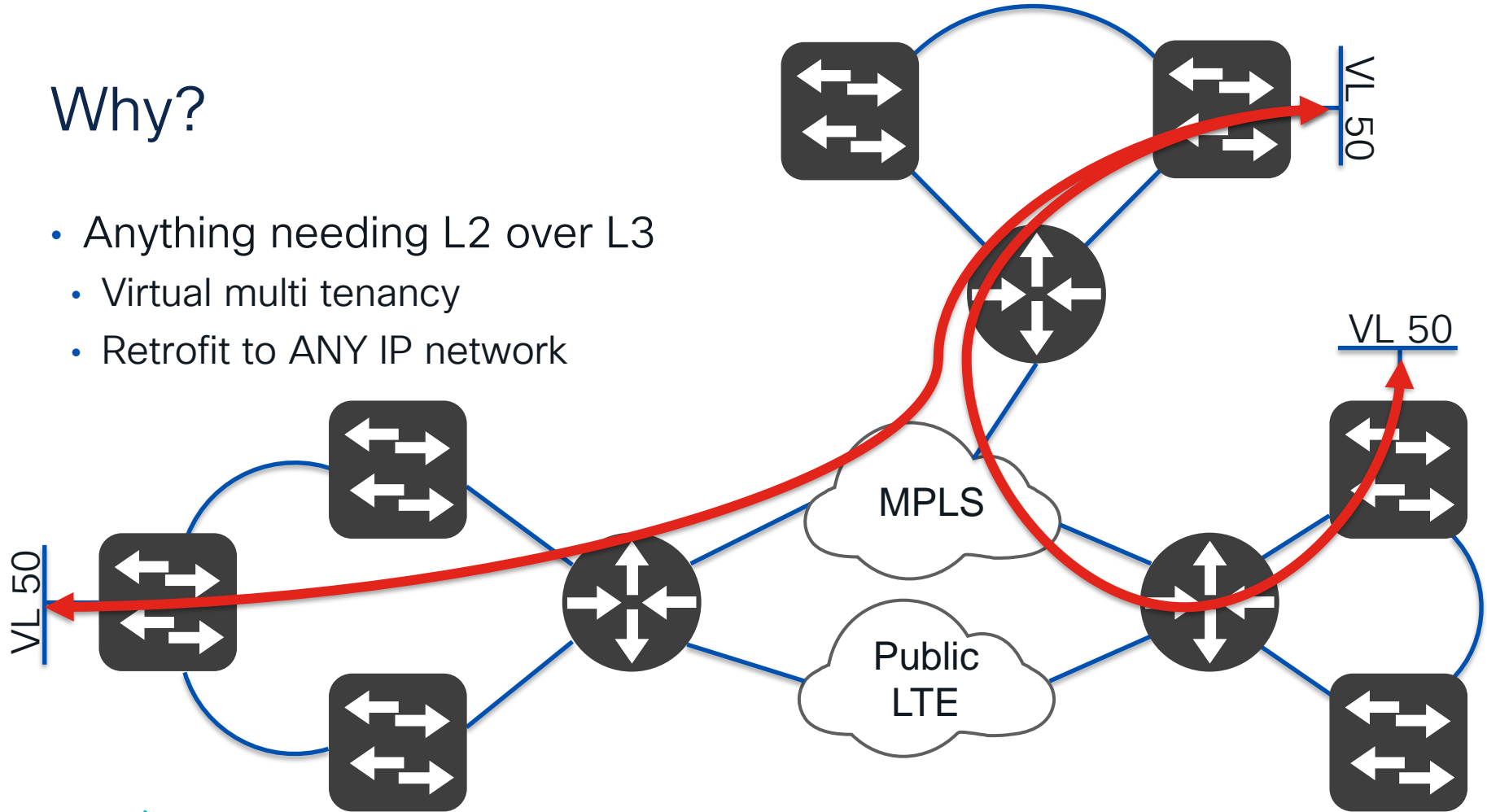
Serial	hostname	vtep-loopback
FDO2527M652	Spoke_0451	172.16.253.156/32
FDO2528G298	Spoke_0452	172.16.253.155/32
FDO2528X892	Spoke_0453	172.16.253.154/32
FDO2C284235	Spoke_0454	172.16.253.153/32
FDK2C233539	Spoke_0455	172.16.253.152/32
FDK2V26K235	Spoke_0456	172.16.253.151/32

# Where Else Can We Apply This?



# Why?

- Anything needing L2 over L3
  - Virtual multi tenancy
  - Retrofit to ANY IP network



# Mining Terrestrial & Underground Services

- Skid IP radio & GNSS updates
- Environmental monitoring
- Blast radio & signaling
- Workforce location safety



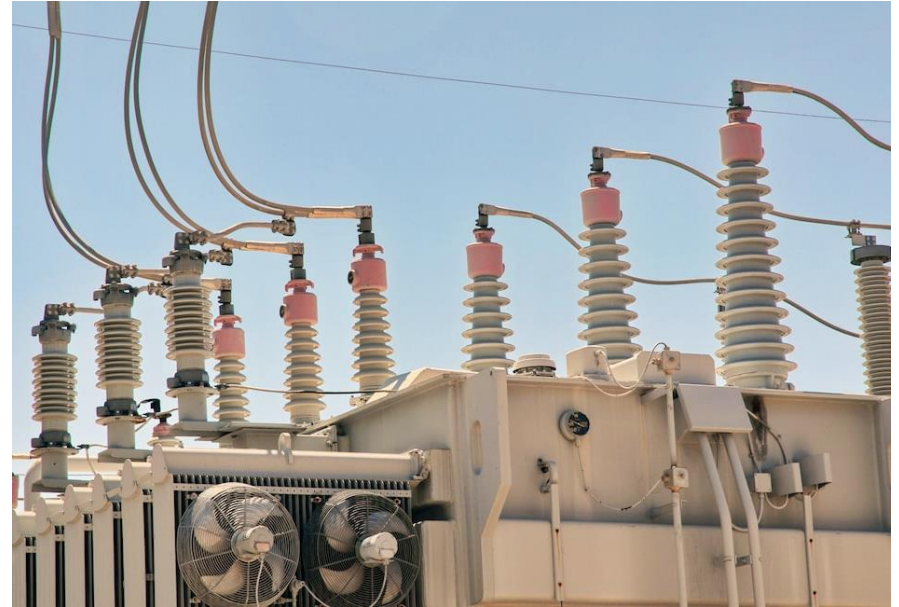
# Transport Infrastructure

- Traffic light signaling
- Emergency response signaling
- Rail signaling & driver comms



# Utility Infrastructure

- Powerline protection & reclosers
- Gas pipeline monitoring
- Remote water mains monitoring



Wrapping up I want you to ask yourself:  
“What challenge can I now solve?”



# Summary

- VXLAN over FlexVPN for layer 2 transport
- FlexVPN for layer 3 multicast and unicast applications
- BGP with route tracking and EEM scripting delivers fast convergence
- Catalyst Center provides on-prem ZTP and Day 2 operations
- Scale tested to 1000 endpoints (limited by PIM adjacencies)
- Design considerations with MTU
  - VXLAN overhead 50 bytes
  - FlexVPN overhead of 58 bytes

# Additional Information

- Reach out to me. Cisco Live! mobile app or [alelynn@cisco.com](mailto:alelynn@cisco.com)
  - [Cisco Catalyst IR1800 Rugged Series Routers Data Sheet – Cisco](#)
  - [Cisco Catalyst IR1101 Rugged Series Routers Data Sheet – Cisco](#)
  - [Cisco Catalyst IR8300 Rugged Series Routers Data Sheet – Cisco](#)
  - [Cisco Catalyst 8300 Rugged Series Routers Data Sheet – Cisco](#)
  - [Cisco Catalyst 8500 Rugged Series Routers Data Sheet – Cisco](#)
- VXLAN
  - [Configure VXLAN Feature on Cisco IOS XE Devices – Cisco](#)
- FlexVPN
  - [FlexVPN and Internet Key Exchange Version 2 Configuration Guide, Cisco IOS XE 17 – Cisco](#)  
[FlexVPN HA Dual Hub Configuration Example – Cisco](#)
- Catalyst Center
  - [Cisco DNA Center User Guide, Release 2.3.5 – Onboard and Provision Devices with Plug and Play \[Cisco DNA Center\] – Cisco](#)

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a technical expert!

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to meet, greet, whiteboard & gain  
insights about your unique questions  
with the best of the best.



## Meet the Expert Opening Hours:

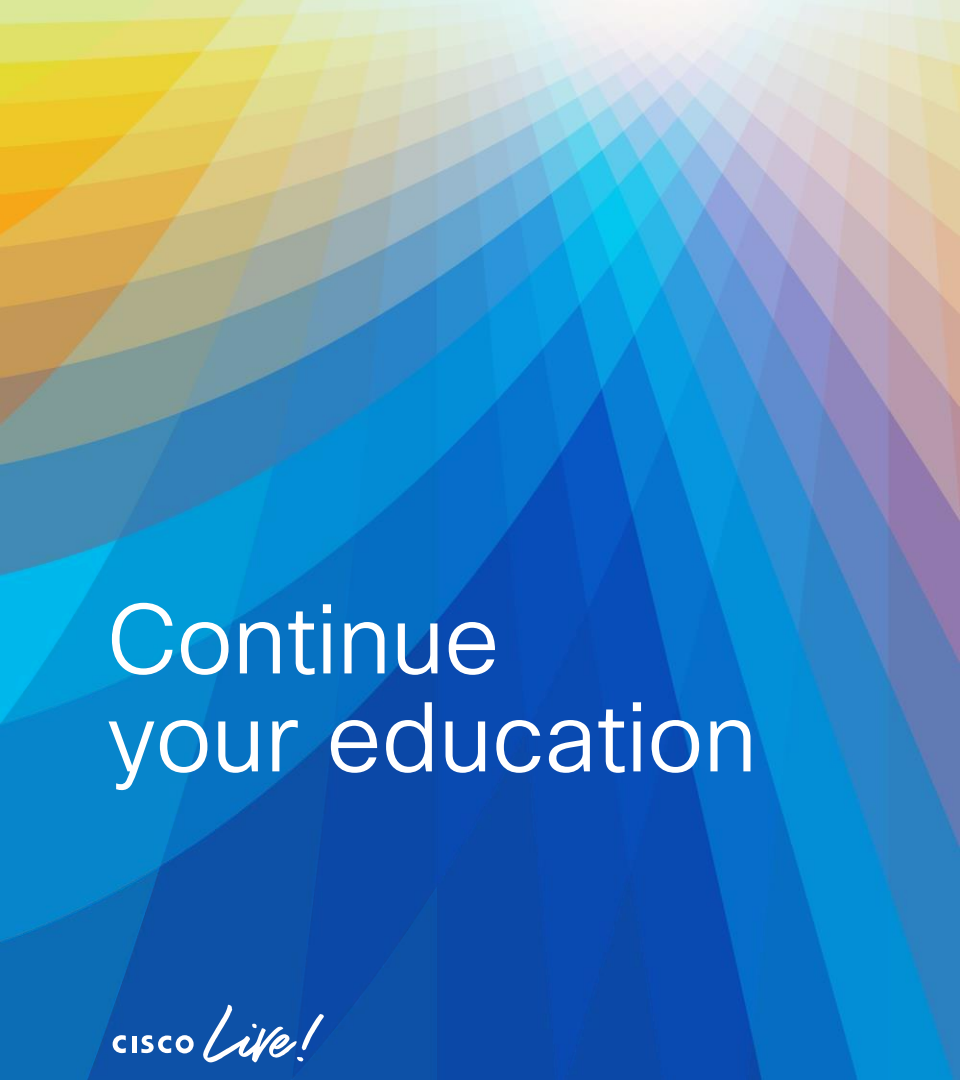
<b>Tuesday</b>	<b>3:00pm – 7:00pm</b>
<b>Wednesday</b>	<b>11:15am – 7:00pm</b>
<b>Thursday</b>	<b>9:30am – 4:00pm</b>
<b>Friday</b>	<b>10:30am – 1:30pm</b>

# Session Surveys

We would love to know your feedback on this session!

- Complete a minimum of four session surveys and the overall event surveys to claim a Cisco Live T-Shirt





# Continue your education



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- Attend the interactive education with DevNet, Capture the Flag, and Walk-in Labs
- Visit the On-Demand Library for more sessions at [www.CiscoLive.com/on-demand](https://www.CiscoLive.com/on-demand)



The bridge to possible

# Thank you

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The background is a vibrant, abstract graphic. On the left, there are overlapping, wavy shapes in shades of red, orange, and yellow, resembling a stylized cloud or a series of overlapping circles. On the right, a bright white light source emits a series of colorful rays in shades of blue, green, and yellow, creating a sunburst effect. The overall color palette is a rainbow spectrum.

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Let's go

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