## **BUGSOFF CHEMICALS**

| NWCorner: |        | K1= | K2=                          | K3=   | K4= | K5=          | (a                         |  |
|-----------|--------|-----|------------------------------|---|-----|--------------|----------------------------|--|
|           |        |     |                              | Destinatio  | n   | •            |                            |  |
|           | Source | D1  | D2                           | D3  | D4  | D5           | SUPPLY                     |  |
| R1=       | S1     | 2   | 6                            | 9   | 4   |              |                            |  |
|           |        | 100 | 100                          |   |     |              | <del>20</del> 0 <u>100</u> |  |
| R2=       | S2     | 7   | 1                            | 10  | 12  |              |                            |  |
|           |        |     | 100                          | 200   |     |              | _300 _200                  |  |
| R3=       | S3     | 5   | 11                           | 3   | 8   |              |                            |  |
|           |        |     |                              | 100   | 300 |              | 400_300                    |  |
| R4=       | S4     | 0   | 0                            | 0   | 0   |              |                            |  |
|           |        |     |                              |   | 100 |              | _100                       |  |
|           | DEMAND |     |                              |   |     |              |                            |  |
|           | 100    |     | <del>200</del> <del>10</del> | <del>200</del> <del>100</del> <del>300</del> <u>100</u> |     | <del>)</del> | 1000                       |  |

Supply < Demand Therefore, add a Dummy Row to make up for the difference of 100 units, & all costs = 0

## Solution from NWCorner: S1 --> D1 100 @\$2 200 S1 --> D2 100 @\$6 600 S2 --> D2 100 @\$1 100 S2 --> D3 200 @\$10 2000 S3 --> D3 100 @\$3 300 S3 --> D4 300 @\$8 2400

5600

| <i>MODI:</i> 1st Iterati | on |
|--------------------------|----|
|--------------------------|----|

|     |        | K1= | 2  | K2= | 6    | K3=   | 15     | K4=  | 20  | K5= |    |        |
|-----|--------|-----|----|-----|------|-------|--------|------|-----|-----|----|--------|
|     |        |     |    |     |      | Desti | nation |      |     |     |    |        |
|     | Source | D   | 1  |     | )2   |       | 3      |      | )4  |     | )5 | SUPPLY |
| R1= | S1     | 2   |    | 6   | -    | 9     |        | 4    | +   |     |    |        |
| 0   |        | 100 |    | 100 |      |       | -6     | +100 | -16 |     |    | 200    |
| R2= | S2     | 7   |    | 1   | +    | 10    | -      | 12   |     |     |    |        |
| -5  |        |     | 10 | 100 | +100 | 200   | 100    |      | -3  |     |    | 300    |
| R3= | S3     | 5   |    | 11  |      | 3     | +      | 8    | -   |     |    |        |
| -12 |        |     | 15 |     | 17   | 100   | +100   | 300- | 200 |     |    | 400    |
| R4= | S4     | 0   |    | 0   |      | 0     |        | 0    |     |     |    |        |
| -20 |        |     | 18 |     | 14   |       | 5      | 100  |     |     |    | 100    |
|     | DEMAND |     |    |     |      |       |        |      |     |     |    |        |
|     |        | 100 |    | 200 |      | 300   |        | 400  |     |     |    | 1000   |

|     |        | _    |               |             |                    |     |         |
|-----|--------|------|---------------|-------------|--------------------|-----|---------|
|     |        | K1=  | 2 K2= -10     | K3= -1      | K4= 4              | K5= |         |
|     | Cauraa | D4   | Da            | Destination | D4                 | DE  | CLIDDLY |
|     | Source | D1   | D2            | D3          | D4                 | D5  | SUPPLY  |
| R1= | S1     | 2 -  | 6             | 9           | 4 +                |     |         |
|     | 0      | 100- | 16            | 10          | 100 +100           |     | 200     |
| R2= | S2     | 7 +  | 1             | 10 -        | 12                 |     |         |
| 1   | 1      | +100 | <u>-6</u> 200 | 100         | -3                 |     | 300     |
| R3= | S3     | 5    | 11            | 3 +         | 8 -                |     |         |
|     | 4      |      | -1 17         | 200 +100    | <del>200</del> 100 |     | 400     |
| R4= | S4     | 0    | 0             | 0           | 0                  |     |         |
| -   | -4     |      | 2 14          | 5           | 100                |     | 100     |
|     | DEMAND |      |               |             |                    |     |         |
|     |        | 100  | 200           | 300         | 400                |     | 1000    |

|     |        |     |             |        |        |     | •      |  |  |
|-----|--------|-----|-------------|--------|--------|-----|--------|--|--|
|     |        | K1= | 2 K2=       | -4 K3= | -1 K4= | K5= |        |  |  |
|     |        |     | Destination |        |        |     |        |  |  |
|     | Source | D1  | D2          | D3     | D4     | D5  | SUPPLY |  |  |
| R1= | S1     | 2   | 6           | 9      | 4      |     |        |  |  |
|     | 0      | 0   |             | 10     | 10 200 |     | 200    |  |  |
| R2= | S2     | 7   | 1           | 10     | 12     |     |        |  |  |
|     | 5      | 100 | 200         |        | 6      |     | 300    |  |  |
| R3= | S3     | 5   | 11,         | 3      | 8      |     |        |  |  |
|     | 4      |     | -1)<        | 11 300 | 100    |     | 400    |  |  |
| R4= | S4     | 0   | 0           | 0      | 0      |     |        |  |  |
|     | -4     |     | 2           | 8      | 5 100  |     | 100    |  |  |
|     | DEMAND |     |             |        |        |     |        |  |  |
|     |        | 100 | 200         | 300    | 400    |     | 1000   |  |  |

STOP: Even tho' having a Negative
Cell,but can't form closed.
loop
Solution from MODI:

| Solution fro | <u> 10001:</u> |      |
|--------------|----------------|------|
| S1> D4       | 200 @\$4       | 800  |
| S2> D1       | 100 @\$7       | 700  |
| S2> D2       | 200 @\$1       | 200  |
| S3> D3       | 300 @\$3       | 900  |
| S3> D4       | 100 @\$8       | 800  |
|              | _              | 3400 |

Prepared by Mary Lim Page 1