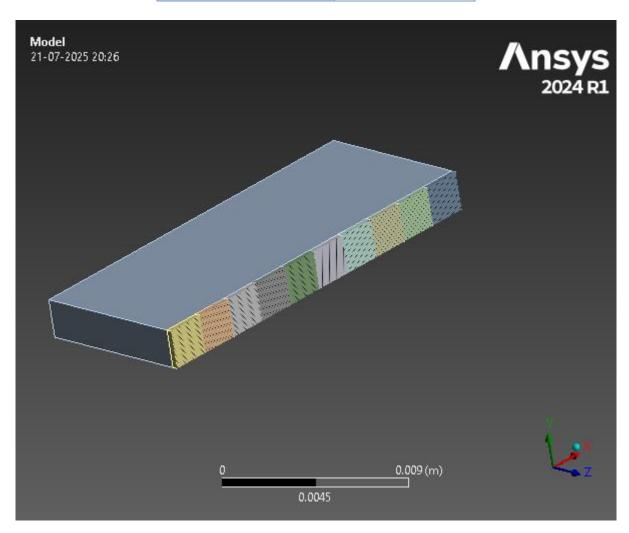


LaserCut_CoupledSimulation*

First Saved	Monday, July 21, 2025
Last Saved	Monday, July 21, 2025
Product Version	2024 R1
Save Project Before Solution	No
Save Project After Solution	No



Contents

- <u>Units</u>
- Model (B2)
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 - Analysis Settings
 - Loads
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 - Imported Body Temperature
 - Solution (B4)
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- Material Data
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Units

TABLE 1

<u> </u>			
Unit System Metric (m, kg, N, s, V, A) Degrees rad/s Celsiu			
Angle	Degrees		
Rotational Velocity	rad/s		
Temperature	Celsius		

Model (B2)

TABLE 2

Model (B2) > Geometry Imports

Object News	0 4
Object Name	Geometry Imports
State	Solved

TABLE 3

Model (B2) > Geometry Imports > Geometry Import (A3)

Object Name	Geometry Import (A3)	
State	Solved	
Definition		
Source	C:\Users\sanket kumar\Desktop\simulation thermal\Laser cut simulation_files\dp0\global\MECH\SYS-2\AssembledModel\SYS-2.pmdb	
Туре	Model Assembly	
Basic Geometry Options		

Solid Bodies	Yes
Surface Bodies	Yes
Line Bodies	Yes
Parameters	Independent
Parameter Key	
Attributes	Yes
Attribute Key	
Named Selections	Yes
Named Selection Key	
Material Properties	Yes
	Advanced Geometry Options
Use Associativity	Yes
Coordinate Systems	Yes
Coordinate System Key	
Reader Mode Saves Updated File	No
Use Instances	Yes
Smart CAD Update	Yes
Compare Parts On Update	No
Analysis Type	3-D
Mixed Import Resolution	None
Import Facet Quality	Source
Clean Bodies On Import	No
Stitch Surfaces On Import	None
Decompose Disjoint Geometry	Yes
Enclosure and Symmetry Processing	Yes

Geometry

TABLE 4 Model (B2) > Geometry

State Fully Defined				
Source C:\Users\sanket kumar\Desktop\simulation thermal\Laser cut simulation_files\dp0\global\MECH\SYS-2\AssembledModel\SYS-2.pmdb Type DesignModeler Length Unit Meters Element Control Program Controlled Display Style Body Color Bounding Box Length X 2.e-002 m Length Y 2.e-003 m Length Z 1.65e-002 m	Object Name	Object Name Geometry		
Source C:\Users\sanket kumar\Desktop\simulation thermal\Laser cut simulation_files\dp0\global\MECH\SYS-2\AssembledModel\SYS-2.pmdb Type DesignModeler Length Unit Meters Element Control Display Style Body Color Bounding Box Length X 2.e-002 m Length Y 2.e-003 m Length Z 1.65e-002 m	State	State Fully Defined		
simulation_files\dp0\global\MECH\SYS-2\AssembledModel\SYS-2.pmdb Type DesignModeler Length Unit Meters Element Control Display Style Body Color Bounding Box Length X 2.e-002 m Length Y 2.e-003 m Length Z 1.65e-002 m		Definition		
Length Unit Element Control Display Style Body Color Bounding Box Length X Length Y Length Y Length Z 1.65e-002 m	Source			
Element Control Program Controlled Display Style Body Color Bounding Box Length X 2.e-002 m Length Y 2.e-003 m Length Z 1.65e-002 m	Туре	DesignModeler		
Control Program Controlled	Length Unit	Meters		
Bounding Box Length X 2.e-002 m Length Y 2.e-003 m Length Z 1.65e-002 m		Program Controlled		
Length X 2.e-002 m Length Y 2.e-003 m Length Z 1.65e-002 m	Display Style	Display Style Body Color		
Length Y 2.e-003 m Length Z 1.65e-002 m		Bounding Box		
Length Z 1.65e-002 m	Length X	2.e-002 m		
	Length Y	Length Y 2.e-003 m		
Properties	Length Z	1.65e-002 m		
	Properties			

Volume	6.6e-007 m³				
Mass	5.181e-003 kg				
	Statistics				
Bodies	12				
Active Bodies	12				
Nodes	7982				
Elements	1196				
Mesh Metric	None				
Update Options					
Assign Default Material					
Advanced Geometry Options					
Analysis Type	3-D				

TABLE 5 Model (B2) > Geometry > Parts

laser	laser	laser	laser	laser	laser	laser	laser	laser	laser
					t cut(Transient				
hermal)	Thermal)	Thermal)	Thermal)	Thermal)	Thermal)	Thermal)	Thermal)	Thermal)	Therma
				O which	Meshed				
				Graphics F					
<u> </u>					Yes				
				Defin	1 nition				
				Deilii	No				
 I									
					Flexible				
			e	Jobal Coordina	ate System(Tra	ansient Therma	al)		
	By Environment								
	None								
	Material Material								
	Structural Steel								
					Yes				
					Yes				
				Boundi	ing Box				
e-003 m	2.e-002 m					2.e-003 m			
					2.e-003 m				
e-004 m	8.e-003 m					5.e-004 m			
				Propr	erties				
e-009 m³	3.2e-007 m ³	1				2.e-009 m ³			
7e-005 kg	2.512e-003 kg	1.57e-005 kg							
e-003 m	1.e-002 m	1.7e-002 m	3.e-003 m	1.3e-002 m	1.e-003 m	1.1e-002 m	1.5e-002 m	7.e-003 m	1.9e-002
<u> </u>					1.e-003 m				
e-004 m	-4.e-003 m					2.5e-004 m			
604e-012 kg·m²	1.4235e-008 kg·m²				5./	.5604e-012 kg·ı	·m²		
604e-012 kg·m²			5.5604e-012 kg·m²						
Ng	<u> </u>	1							

467e-011 kg·m²	8.4571e-008 kg·m²	1.0467e-011 kg·m²			
	Statistics				
497	1506	497			
72	238	72			
	None				
		Transfer Properties			
	A4::Transient Thermal				
		Yes			

TABLE 6
Model (B2) > Geometry > Parts

Model (B2) > Geometry > Parts				
Object Name	laser cut(Transient Thermal)			
State Meshed				
	Graphics Properties			
Visible	Yes			
Transparency	1			
	Definition			
Suppressed	No			
Stiffness Behavior	Flexible			
Coordinate System	Global Coordinate System(Transient Thermal)			
Reference Temperature	By Environment			
Treatment	None			
	Material			
Assignment	Structural Steel			
Nonlinear Effects Yes				
Thermal Strain Effects Yes				
Bounding Box				
Length X	2.e-002 m			
Length Y 2.e-003 m				
Length Z	8.e-003 m			
Properties				
Volume	3.2e-007 m³			
Mass	2.512e-003 kg			
Centroid X	1.e-002 m			
Centroid Y	1.e-003 m			
Centroid Z	4.5e-003 m			
Moment of Inertia Ip1	1.4235e-008 kg·m²			
Moment of Inertia Ip2	9.7131e-008 kg·m²			
Moment of Inertia Ip3	8.4571e-008 kg·m²			
Statistics				
Nodes	1506			
Elements	238			
Mesh Metric	None			
	Transfer Properties			
Source	A4::Transient Thermal			
Read Only	Yes			

TABLE 7 Model (B2) > Materials

Object Name Materials			
State Fully Defined			
Statistics			

Materials	1
Material Assignments	0

Coordinate Systems

TABLE 8
Model (B2) > Coordinate Systems > Coordinate System

Model (B2) > Coordinate Systems > Coordinate System						
Object Name	Global Coordinate System	Global Coordinate System(Transient Thermal)				
State		Fully Defined				
	Definitio	n				
Туре		Cartesian				
Coordinate System ID	0.					
Coordinate System		Program Controlled				
APDL Name						
Suppressed		No				
	Origin					
Origin X		0. m				
Origin Y		0. m				
Origin Z		0. m				
Define By		Global Coordinates				
Location	Defined					
Directional Vectors						
X Axis Data		[1. 0. 0.]				
Y Axis Data		[0. 1. 0.]				
Z Axis Data	[0. 0. 1.]					
	Transfer Properties					
Source		A4::Transient Thermal				
Read Only	No	Yes				
	Principal A	Axis				
Axis		X				
Define By		Fixed Vector				
	Orientation About P	-				
Axis	Y					
Define By		Fixed Vector				
	Transforma					
Base Configuration		Absolute				
Transformed Configuration		[0. 0. 0.]				

Connections

TABLE 9
Model (B2) > Connections

Model (B2) > Connections				
Object Name	Connections			
State	Fully Defined			
Auto Detection				
Generate Automatic Connection On Refresh Yes				
Transparency				
Enabled	Yes			
Statistics				
Contacts	29			

Active Contacts	29
Joints	0
Active Joints	0
Beams	0
Active Beams	0
Bearings	0
Active Bearings	0
Springs	0
Active Springs	0
Body Interactions	0
Active Body Interactions	0

TABLE 10 Model (B2) > Connections > Contacts(Transient Thermal)

` '	Contacts(Transient Thermai	
Object Name	Contacts(Transient Thermal)	
State	Fully Defined	
Defi	nition	
Connection Type	Contact	
Sc	ope	
Scoping Method	Source Assembly	
Source Assembly	A4::Transient Thermal	
Auto D	etection	
Tolerance Type	Slider	
Tolerance Slider	0.	
Tolerance Value	6.5012e-005 m	
Use Range	No	
Face/Face	Yes	
Face-Face Angle Tolerance	75. °	
Face Overlap Tolerance	Off	
Cylindrical Faces	Include	
Face/Edge	No	
Edge/Edge	No	
Priority	Include All	
Group By	Bodies	
Search Across	Bodies	
Stat	istics	
Connections	29	
Active Connections	29	
Transfer	Properties	
Source	A4::Transient Thermal	
Read Only	Yes	

TABLE 11

model (B2) > Connections > Contacts (Transfert Thermal) > Contact Regions									
Contact	Contact	Contact	Contact	Contact	Contact	Contact	Contact	Contact	Contact
Region/Transient	Region								
Thermal)	2(Transient	3(Transient	4(Transient	5(Transient	6(Transient	7(Transient	8(Transient	9(Transient	10(Transient
i i i ci i i ai j	Thermal)								
Fully Defined									

Scope

Geometry Selection

1 Face

1 Face
laser cut(Transient Thermal)
laser cut(Transient Thermal)
No
Definition
Bonded
Automatic
Program Controlled
Program Controlled
6.5012e-005 m
No
Display
No
Advanced
Program Controlled
Geometric Modification
None
None
Transfer Properties
A4::Transient Thermal
Yes

Contact Region 2(Transient Thermal)	Contact Region 13(Transient Thermal)	Contact Region 14(Transient Thermal)	Contact Region 15(Transient Thermal)	Thermal)	Thermal)	Thermal)	Contact Region 19(Transient Thermal)	Contact Region 20(Transient Thermal)	Contact Region 21(Transien Thermal)
					Fully Defined				
					eometry Select	tion			
					1 Face				
					1 Face				
				laser cı	ut(Transient Th	hermal)			
				laser cı	ut(Transient Tl	hermal)			
				- a	No				
				Detii	nition Bonded				
					Automatic				
				Pr	ogram Control	llod			
					ogram Control				
					6.5012e-005 m	n			
					No				
				Dis	play				
					No				
					anced	U =, =l			
					ogram Control				
				——————————————————————————————————————	ogram Control	led ————			
				Pro	ogram Control	led			
				Pro	ogram Control	led			
				Pro	ogram Control	led			
	Program Controlled								
	Program Controlled								
				Pro	ogram Control	lled			
				Geometric	Modification				
					None				
									Ţ

Transfer Properties

A4::Transient Thermal

Yes

TABLE 13
Model (B2) > Connections > Contacts(Transient Thermal) > Contact Regions

	Model (B2) > Connections > Contacts(Transient Thermal) > Contact Regions								
Object Name		Contact Region 24(Transient Thermal)	Contact Region 25(Transient Thermal)	Contact Region 26(Transient Thermal)	Contact Region 27(Transient Thermal)	Contact Region 28(Transient Thermal)	Contact Region 29(Transient Thermal)		
State				Fully Defined					
	Scope								
Scoping Method		Geometry Selection							
Contact				1 Face					
Target				1 Face					
Contact Bodies			laser cu	ut(Transient Tl	nermal)				
Target Bodies			laser cı	ut(Transient TI	nermal)				
Protected				No					
			Defir	nition					
Туре				Bonded					
Scope Mode				Automatic					
Behavior			Pro	ogram Control	led				
Trim Contact		Program Controlled							
Trim Tolerance		6.5012e-005 m							
Contact APDL Name									
Target APDL Name									
Suppressed				No					
			Dis	play					
Element Normals				No					
			Adva	nced					
Formulation			Pro	ogram Control	led				
Small Sliding		Program Controlled							
Detection Method		Program Controlled							
Penetration Tolerance		Program Controlled							
Elastic Slip Tolerance		Program Controlled							
Normal Stiffness			Pro	ogram Control	led				

Update Stiffness	Program Controlled					
Pinball Region	Program Controlled					
	Geometric Modification					
Contact Geometry Correction	None					
Target Geometry Correction	None					
	Transfer Properties					
Source	A4::Transient Thermal					
Read Only	Yes					

Mesh

TABLE 14 Model (B2) > Mesh

1/ - 1410311
Mesh
Solved
lay
Use Geometry Setting
lity
Yes, Errors
Aggressive Mechanical
None
stics
7982
1196
No
sembly
Yes

Named Selections

TABLE 15
Model (B2) > Named Selections > Named Selections

Model (B2) > Named Selections > Named Selections					
Object Name	NamedSel1All(Transient Thermal)				
State	Fully Defined				
	Scope				
Scoping Method	Geometry Selection				
Geometry	32 Faces				
De	efinition				
Send to Solver	Yes				
Protected	Program Controlled				
Visible	Yes				
Program Controlled Inflation	Exclude				
St	atistics				
Туре	Imported				
Total Selection	32 Faces				
Surface Area	8.06e-004 m²				
Suppressed	0				

Used by Mesh Worksheet	No
Transfe	er Properties
Source	A4::Transient Thermal
Read Only	Yes

Transient (B3)

TABLE 16 Model (B2) > Analysis

Model (B2) > Analysis		
Object Name	Transient (B3)	
State	Solved	
Definition		
Physics Type	Structural	
Analysis Type	Transient	
Solver Target	Mechanical APDL	
Options		
Environment Temperature	22. °C	
Generate Input Only	No	
Physics Type Analysis Type Solver Target Options Environment Temperature	Structural Transient Mechanical APDI 22. °C	

TABLE 17 Model (B2) > Transient (B3) > Initial Conditions

Object Name	Initial Conditions
State	Fully Defined

TABLE 18 Model (B2) > Transient (B3) > Initial Conditions > Initial Condition

Object Name	Modal (None)	
State	Fully Defined	
Definition		
Modal Environment	None Available	
Pre-Stress Environment	None	

TABLE 19 Model (B2) > Transient (B3) > Analysis Settings

Model (B2) > Transleff (B3) > Alialysis Settings			
Object Name	Analysis Settings		
State	Fully Defined		
	Step Controls		
Number Of Steps	10.		
Current Step Number	10.		
Step End Time	10. s		
Auto Time Stepping	Off		
Define By	Substeps		
Number Of Substeps	10.		
Time Integration	On		
	Solver Controls		
Solver Type	Program Controlled		
Weak Springs	Off		
Large Deflection	On		
App. Based Settings	Moderate Speed Dynamics		
Restart Controls			
Generate Restart Points	Program Controlled		

Retain Files After Full Solve	No	
Combine Restart Files	Program Controlled	
Nonlinear Controls		
Newton-Raphson Option	Program Controlled	
Force Convergence	Program Controlled	
Moment Convergence	Program Controlled	
Displacement	Ğ	
Convergence	Program Controlled	
Rotation Convergence	Program Controlled	
Line Search	Program Controlled	
Stabilization	Program Controlled	
Energy Dissipation	1.e-004	
Ratio	1.e-004	
	Advanced	
Contact Split (DMP)	Program Controlled	
	Output Controls	
Stress	Yes	
Back Stress	No	
Strain	Yes	
Contact Data	Yes	
Nonlinear Data	No	
Nodal Forces	No	
Volume and Energy	Yes	
Euler Angles	Yes	
General Miscellaneous	No	
Contact Miscellaneous	No	
Store Results At	All Time Points	
Result File Compression	Program Controlled	
	Damping Controls	
Stiffness Coefficient Define By	Direct Input	
Stiffness Coefficient	0.	
Mass Coefficient	0.	
	Analysis Data Management	
Solver Files Directory	C:\Users\sanket kumar\Desktop\simulation thermal\Laser cut Simulation2_files\dp0\SYS-2\MECH\	
Future Analysis	None	
Scratch Solver Files		
Directory		
Save MAPDL db	No	
Contact Summary	Program Controlled	
Delete Unneeded Files	Yes	
Nonlinear Solution	Yes	
Solver Units	Active System	
Solver Unit System	mks	

TABLE 20 Model (B2) > Transient (B3) > Analysis Settings Step-Specific "Step Controls"

Step	Step End Time
1	1. s
2	2. s

3	3. s
4	4. s
5	5. s
6	6. s
7	7. s
8	8. s
9	9. s
10	10. s

TABLE 21 Model (B2) > Transient (B3) > Loads

Frictionless Support	Frictionless Support 2	Frictionless Support 3
Fully Defined		
Scope		
	Geometry Selection	
1 Face		
Definition		
	Frictionless Support	
No		
	De	Scope Geometry Selection 1 Face Definition Frictionless Support

TABLE 22 Model (B2) > Transient (B3) > Imported Load (A6)

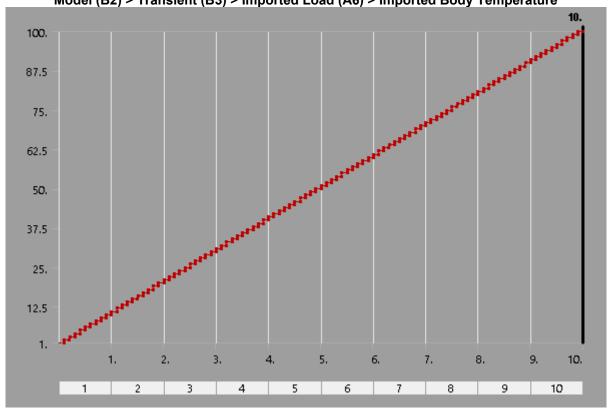
(D3) > IIIIported Load (A0)		
Imported Load (A6)		
Fully Defined		
inition		
Imported Data		
Mechanical Results Transfer		
No		
A6::Solution		
Data Management		
Yes		

TABLE 23
Model (B2) > Transient (B3) > Imported Load (A6) > Imported Body Temperature

Tansient (Do) - imported	ransient (Bo) - imported Load (Ao) - imported Body			
Object Name	Imported Body Temperature			
State	Solved			
S	cope			
Scoping Method	Geometry Selection			
Geometry	12 Bodies			
Det	finition			
Туре	Imported Body Temperature			
Tabular Loading	Program Controlled			
Mapped Data	To Input File			
Suppressed	No			
Source Bodies	All			
Source Time	All			
Graphics Controls				
Ву	Active Row			
Active Row	100			
Display Source Points	Off			
Display Source Point Ids	Off			
Settings				
Mapping Control	Program Controlled			
2				

Mapping	Profile Preserving		
Weighting	Shape Function		
Transfer Type	Volumetric		
Rigid Tra	nsformation		
Mesh Alignment	Use Origin and Euler Angles		
Origin X	0. m		
Origin Y	0. m		
Origin Z	0. m		
Theta XY	0. degree		
Theta YZ	0. degree		
Theta ZX	0. degree		
Legend Controls			
Legend Range	Program Controlled		
Minimum Source	22 °C		
Maximum Source	165.14 °C		
Named Selection Creation			
Unmapped Nodes	Off		
Mapped Nodes	Off		
Outside Nodes	Off		

FIGURE 1
Model (B2) > Transient (B3) > Imported Load (A6) > Imported Body Temperature



Model (B2) > Transient (B3) > Imported Load (A6) > Imported Body Temperature

	Source Time (s)	Analysis Time (s)
1	0.1	0.1
2	0.2	0.2
3	0.3	0.3
4	0.4	0.4
5	0.5	0.5

6	0.6	0.6
7	0.7	0.7
8	0.8	0.8
9	0.9	0.9
10	1	1
11	1.1	1.1
12	1.2	1.2
13	1.3	1.3
14	1.4	1.4
15	1.5	1.5
16	1.6	1.6
17	1.7	1.7
18	1.8	1.8
19	1.9000000000000001	1.9000000000000001
20	2	2
21	2.1	2.1
22	2.2	2.2
23	2.3	2.3
24	2.4	2.4
25	2.5	2.5
26	2.6000000000000001	2.6000000000000001
27	2.700000000000001	2.700000000000001
28	2.800000000000001	2.800000000000001
29	2.900000000000001	2.900000000000001
30	3	3
31	3.1	3.1
32	3.2	3.2
33	3.3	3.3
34	3.4	3.4
35	3.5	3.5
36	3.600000000000001	3.600000000000001
37	3.700000000000001	3.700000000000001
38	3.800000000000001	3.800000000000001
39	3.900000000000001	3.900000000000001
40	4	4
41	4.1	4.1
42	4.199999999999999	4.199999999999999
43	4.299999999999999	4.299999999999999
44	4.39999999999999	4.39999999999999
45	4.49999999999998	4.49999999999998
46	4.59999999999998	4.59999999999998
47	4.69999999999998	4.69999999999998
48	4.7999999999999	4.7999999999999
49	4.8999999999999	4.8999999999999
50	4.9999999999999	4.9999999999999
51	5.0999999999999	5.0999999999999
52	5.19999999999999	5.19999999999999
53	5.2999999999999	5.2999999999999
54	5.3999999999999	5.3999999999999
55	5.4999999999999	5.4999999999999
56	5.59999999999999	5.59999999999999
57	5.69999999999999	5.69999999999994

EO	E 700000000000000	F 700000000000000
58	5.79999999999999	5.79999999999999
59	5.8999999999999	5.8999999999999
60	5.9999999999999	5.9999999999999
61	6.0999999999999	6.0999999999999
62	6.19999999999999	6.19999999999999
63	6.2999999999999	6.2999999999999
64	6.39999999999991	6.39999999999991
65	6.499999999999991	6.499999999999991
66	6.599999999999991	6.599999999999991
67	6.6999999999999	6.69999999999999
68	6.79999999999999	6.79999999999999
69	6.89999999999999	6.89999999999999
70	6.99999999999999	6.99999999999989
71	7.09999999999989	7.09999999999989
72	7.199999999999989	7.199999999999989
73	7.29999999999988	7.29999999999988
74	7.39999999999988	7.39999999999988
75	7.49999999999988	7.49999999999988
76	7.59999999999987	7.59999999999987
77	7.69999999999987	7.69999999999987
78	7.79999999999986	7.79999999999986
79	7.89999999999986	7.89999999999986
80	7.99999999999986	7.9999999999986
81	8.09999999999985	8.0999999999985
82	8.19999999999985	8.19999999999985
83	8.29999999999985	8.29999999999985
84	8.39999999999984	8.39999999999984
85	8.49999999999984	8.49999999999984
86	8.59999999999984	8.59999999999984
87	8.69999999999983	8.69999999999983
88	8.79999999999983	8.79999999999983
89	8.89999999999983	8.89999999999983
90	8.99999999999982	8.99999999999982
91	9.0999999999982	9.09999999999982
92	9.19999999999982	9.19999999999982
93	9.29999999999981	9.29999999999981
94	9.39999999999981	9.39999999999981
95	9.4999999999998	9.4999999999998
96	9.5999999999998	9.5999999999998
97	9.6999999999998	9.6999999999998
98	9.79999999999999	9.79999999999999
99	9.89999999999999	9.89999999999999
100	9.99999999999999	9.99999999999999
*		
		1

Model (B2) > Transient (B3) > Imported Load (A6) > Imported Body Temperature > Imported Load Transfer Summary

Using multiple cores: [Yes] Number of cores requested: 16

Number of source nodes: 7982 Number of target nodes: 7982

Number of nodes mapped: 7982 Number of nodes not mapped: 0 Number of nodes outside: 0

Percent nodes mapped: 100% Weight calculation time: 0.133 (s) Interpolation time: 7.5e-002 (s)

Solution (B4)

TABLE 24
Model (B2) > Transient (B3) > Solution

viodei (B2) > Transient (B3) > Solution				
Object Name	Solution (B4)			
State	Solved			
Adaptive Mesh Re	finement			
Max Refinement Loops	1.			
Refinement Depth	2.			
Information				
Status	Done			
MAPDL Elapsed Time	5 m 41 s			
MAPDL Memory Used	918. MB			
MAPDL Result File Size	176. MB			
Post Process	sing			
Beam Section Results	No			
Beam Section Results	No			

TABLE 25
Model (B2) > Transient (B3) > Solution (B4) > Solution Information

Object Name	Solution Information
State	Solved
Solution Inform	ation
Solution Output	Solver Output
Newton-Raphson Residuals	0
Identify Element Violations	0
Update Interval	2.5 s
Display Points	All
EE Oommontion V	- !I. ! !!4
FE Connection Vi	SIDIIITY
Activate Visibility	Yes
	Yes
Activate Visibility	Yes All FE Connectors
Activate Visibility Display	Yes All FE Connectors
Activate Visibility Display Draw Connections Attached To	Yes All FE Connectors All Nodes
Activate Visibility Display Draw Connections Attached To Line Color	Yes All FE Connectors All Nodes Connection Type

TABLE 26
Model (B2) > Transient (B3) > Solution (B4) > Results

woder (B2) > Transient	(B3) > Solution (B4) > Results	
Object Name	Equivalent Stress	
State	Solved	
	Scope	
Scoping Method	Geometry Selection	
Geometry	All Bodies	
De	efinition	
Туре	Equivalent (von-Mises) Stress	
Ву	Time	
Display Time	0.1 s	
Separate Data by Entity	No	
Calculate Time History	Yes	
Identifier		
Suppressed	No	
Integratio	n Point Results	
Display Option	Averaged	
Average Across Bodies	No	
Results		
Minimum	12099 Pa	
Maximum	1.8741e+008 Pa	
Average	7.3848e+006 Pa	
Minimum Occurs On	laser cut(Transient Thermal)	
Maximum Occurs On	laser cut(Transient Thermal)	
Minimum \	Value Over Time	
Minimum	12099 Pa	
Maximum	2.0133e+006 Pa	
Maximum '	Value Over Time	
Minimum	1.8741e+008 Pa	
Maximum	3.241e+009 Pa	
Info	ormation	
Time	0.1 s	
Load Step	1	
Substep	1	
Iteration Number	3	

FIGURE 2 Model (B2) > Transient (B3) > Solution (B4) > Equivalent Stress

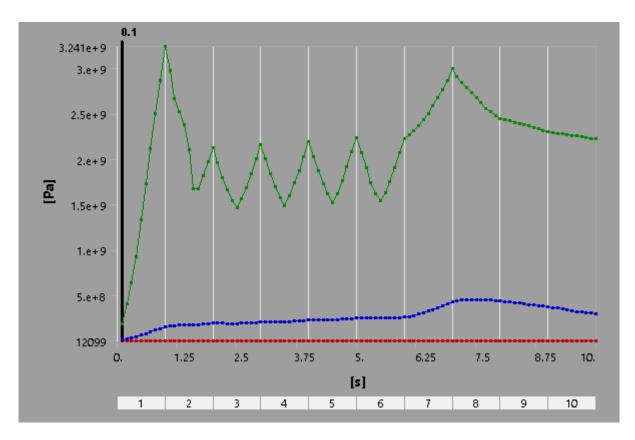


TABLE 27
Model (B2) > Transient (B3) > Solution (B4) > Equivalent Stress

1 (DZ) ~ 11	iansient (Do) >	Solution (D+)	- Equivalent
Time [s]	Minimum [Pa]	Maximum [Pa]	Average [Pa]
0.1	12099	1.8741e+008	7.3848e+006
0.2 22397		4.0739e+008	1.8027e+007
0.3	36322	6.3658e+008	3.1116e+007
0.4	59265	9.2689e+008	4.6143e+007
0.5	92547	1.3305e+009	6.2543e+007
0.6	1.3597e+005	1.73e+009	7.9911e+007
0.7	1.8912e+005	2.1173e+009	9.7986e+007
0.8	2.5163e+005	2.4975e+009	1.166e+008
0.9	3.2315e+005	2.8683e+009	1.356e+008
1.	4.0347e+005	3.241e+009	1.5491e+008
1.1	4.973e+005	2.9728e+009	1.6455e+008
1.2	5.906e+005	2.6722e+009	1.7e+008
1.3	6.8173e+005	2.5246e+009	1.732e+008
1.4	7.7072e+005	2.3771e+009	1.752e+008
1.5	8.1205e+005	2.1018e+009	1.7664e+008
1.6	8.2095e+005	1.6765e+009	1.7787e+008
1.7	9.2615e+005	1.674e+009	1.8112e+008
1.8	1.0398e+006	1.8235e+009	1.8509e+008
1.9	1.0676e+006	1.9748e+009	1.8968e+008
2.	1.1268e+006	2.1263e+009	1.9439e+008
2.1	1.2178e+006	1.9622e+009	1.943e+008
2.2	1.3368e+006	1.7998e+009	1.934e+008
2.3	1.4339e+006	1.6604e+009	1.9265e+008
2.4	1.5108e+006	1.5438e+009	1.9241e+008
2.5	1.5677e+006	1.4627e+009	1.9284e+008
2.6	1.6211e+006	1.5638e+009	1.9406e+008

2.7	1.6711e+006	1.6841e+009	1.9608e+008
2.8	1.7179e+006	1.8435e+009	1.9893e+008
2.9	1.7614e+006	2.0039e+009	2.0264e+008
3.	1.8018e+006	2.1652e+009	2.0721e+008
3.1	1.8414e+006	2.0022e+009	2.0831e+008
3.2	1.8761e+006	1.8404e+009	2.0861e+008
3.3	1.9059e+006	1.695e+009	2.0891e+008
3.4	1.9312e+006	1.5747e+009	2.0957e+008
3.5	1.9522e+006	1.4936e+009	2.1077e+008
3.6	1.9695e+006	1.6034e+009	2.1262e+008
3.7	1.4445e+006	1.7385e+009	2.1519e+008
3.8	1.9945e+006	1.8749e+009	2.185e+008
3.9	1.6955e+006	2.0291e+009	2.2255e+008
4.	2.0088e+006	2.1884e+009	2.2739e+008
4.1	2.0133e+006	2.0277e+009	2.2931e+008
4.2	2.012e+006	1.8744e+009	2.3055e+008
4.3	1.4304e+006	1.7361e+009	2.3166e+008
4.4	1.9951e+006	1.6214e+009	2.3296e+008
4.5	1.538e+006	1.5181e+009	2.3463e+008
4.6	1.9674e+006	1.6174e+009	2.3674e+008
4.7	1.9412e+006	1.7606e+009	2.3932e+008
4.8	1.5546e+006	1.9199e+009	2.4238e+008
4.9	1.7857e+006	2.0794e+009	2.4595e+008
5.	1.1448e+006	2.2392e+009	2.5001e+008
5.1	1.6195e+006	2.0733e+009	2.5151e+008
5.2	1.37e+006	1.9081e+009	2.5225e+008
5.3	1.4515e+006	1.7461e+009	2.5267e+008
5.4	1.3803e+006	1.6249e+009	2.5303e+008
5.5	1.3244e+006	1.5382e+009	2.5345e+008
5.6	1.288e+006	1.6366e+009	2.5404e+008
5.7	1.2739e+006	1.7561e+009	2.5487e+008
5.8	1.2835e+006	1.9121e+009	2.5599e+008
5.9	1.3167e+006	2.071e+009	2.5744e+008
6.	1.3723e+006	2.2299e+009	2.5925e+008
6.1	1.4673e+006	2.2696e+009	2.6747e+008
6.2	1.6137e+006	2.3193e+009	2.7932e+008
6.3	1.5413e+006	2.3741e+009	2.9376e+008
6.4	1.4672e+006	2.4315e+009	3.1014e+008
6.5	1.407e+006	2.5013e+009	3.2803e+008
6.6	1.3604e+006	2.5876e+009	3.4709e+008
6.7	1.308e+006	2.6746e+009	3.6707e+008
6.8	9.0896e+005	2.7619e+009	3.8778e+008
6.9	1.2428e+006	2.8664e+009	4.0904e+008
7.	1.1939e+006	2.9995e+009	4.3071e+008
7.1	1.1561e+006	2.9128e+009	4.4189e+008
7.1	1.3488e+006	2.844e+009	4.4822e+008
7.3	1.1203e+006	2.7895e+009	4.5149e+008
7.4	1.2508e+006	2.734e+009	4.5267e+008
7.5	1.2738e+006	2.734e+009 2.6775e+009	4.5239e+008
7.6	1.2736e+006	2.6202e+009	4.5109e+008
7.0	1.2043e+006		4.4909e+008
		2.5622e+009	4.4909e+008 4.4665e+008
7.8	1.1784e+006	2.5228e+009	4.40006+008

7.9	1.1591e+006	2.4836e+009	4.4393e+008
8.	1.1465e+006	2.444e+009	4.4109e+008
8.1	1.1359e+006	2.4318e+009	4.35e+008
8.2	1.0734e+006	2.4201e+009	4.2805e+008
8.3	1.0257e+006	2.4071e+009	4.2086e+008
8.4	9.9308e+005	2.3934e+009	4.1375e+008
8.5	9.7495e+005	2.3791e+009	4.0684e+008
8.6	8.7297e+005	2.3647e+009	4.0019e+008
8.7	9.7788e+005	2.35e+009	3.9387e+008
8.8	9.9603e+005	2.3353e+009	3.8794e+008
8.9	1.023e+006	2.3205e+009	3.8244e+008
9.	1.0572e+006	2.3056e+009	3.7742e+008
9.1	1.0964e+006	2.2956e+009	3.6818e+008
9.2	1.1387e+006	2.2871e+009	3.586e+008
9.3	1.182e+006	2.2791e+009	3.493e+008
9.4	1.2256e+006	2.2711e+009	3.4046e+008
9.5	1.2684e+006	2.2632e+009	3.3213e+008
9.6	1.3097e+006	2.2553e+009	3.2437e+008
9.7	1.3493e+006	2.2474e+009	3.1726e+008
9.8	1.2855e+006	2.2395e+009	3.1089e+008
9.9	1.4215e+006	2.2316e+009	3.0533e+008
10.	1.4535e+006	2.2238e+009	3.0067e+008

Material Data

Structural Steel

TABLE 28 Structural Steel > Constants

Otractarar Otecr - Constants				
Density	7850 kg m^-3			
Coefficient of Thermal Expansion	1.2e-005 C^-1			
Specific Heat	434 J kg^-1 C^-1			
Thermal Conductivity	60.5 W m^-1 C^-1			
Resistivity	1.7e-007 ohm m			

TABLE 29 Structural Steel > Color

Red	Green	Blue
132	139	179

TABLE 30

Structural Steel > Compressive Ultimate Strength

Compressive Ultimate Strength Pa
0

TABLE 31

Structural Steel > Compressive Yield Strength

Compressive Yield Strength Pa 2.5e+008

TABLE 32 Structural Steel > Tensile Yield Strength Tensile Yield Strength Pa 2.5e+008

TABLE 33 Structural Steel > Tensile Ultimate Strength

Tensile Ultimate Strength Pa 4.6e+008

TABLE 34

Structural Steel > Isotropic Secant Coefficient of Thermal Expansion

Zero-Thermal-Strain Reference Temperature C 22

TABLE 35 Structural Steel > S-N Curve

Alternating Stress Pa	Cycles	Mean Stress Pa		
3.999e+009	10	0		
2.827e+009	20	0		
1.896e+009	50	0		
1.413e+009	100	0		
1.069e+009	200	0		
4.41e+008	2000	0		
2.62e+008	10000	0		
2.14e+008	20000	0		
1.38e+008	1.e+005	0		
1.14e+008	2.e+005	0		
8.62e+007	1.e+006	0		

TABLE 36 Structural Steel > Strain-Life Parameters

Strength Coefficient Pa			Ductility Exponent	Cyclic Strength Coefficient Pa	Hardening
9.2e+008	-0.106	0.213	-0.47	1.e+009	0.2

TABLE 37 Structural Steel > Isotropic Elasticity

Young's Modulus Pa	Poisson's Ratio	Bulk Modulus Pa	Shear Modulus Pa	Temperature C
2.e+011	0.3	1.6667e+011	7.6923e+010	

TABLE 38 Structural Steel > Isotropic Relative Permeability

Relative Permeability
10000