



# ROS-Industrial Basic Developer's Training Class

July 2023

Southwest Research Institute





# Session 4: Motion Planning

Moveit! Planning using C++

Intro to Planners

Intro to Perception

Southwest Research Institute





# Motion Planning in C++



Movelt! provides a high-level C++ API:

`moveit_cpp`

```
#include <moveit/moveit_cpp/moveit_cpp.h>
...
moveit_cpp::MoveItCpp::Ptr moveItCpp = make_shared(node);
moveit_cpp::PlanningComponent::Ptr planner = make_shared("arm", moveItCpp);

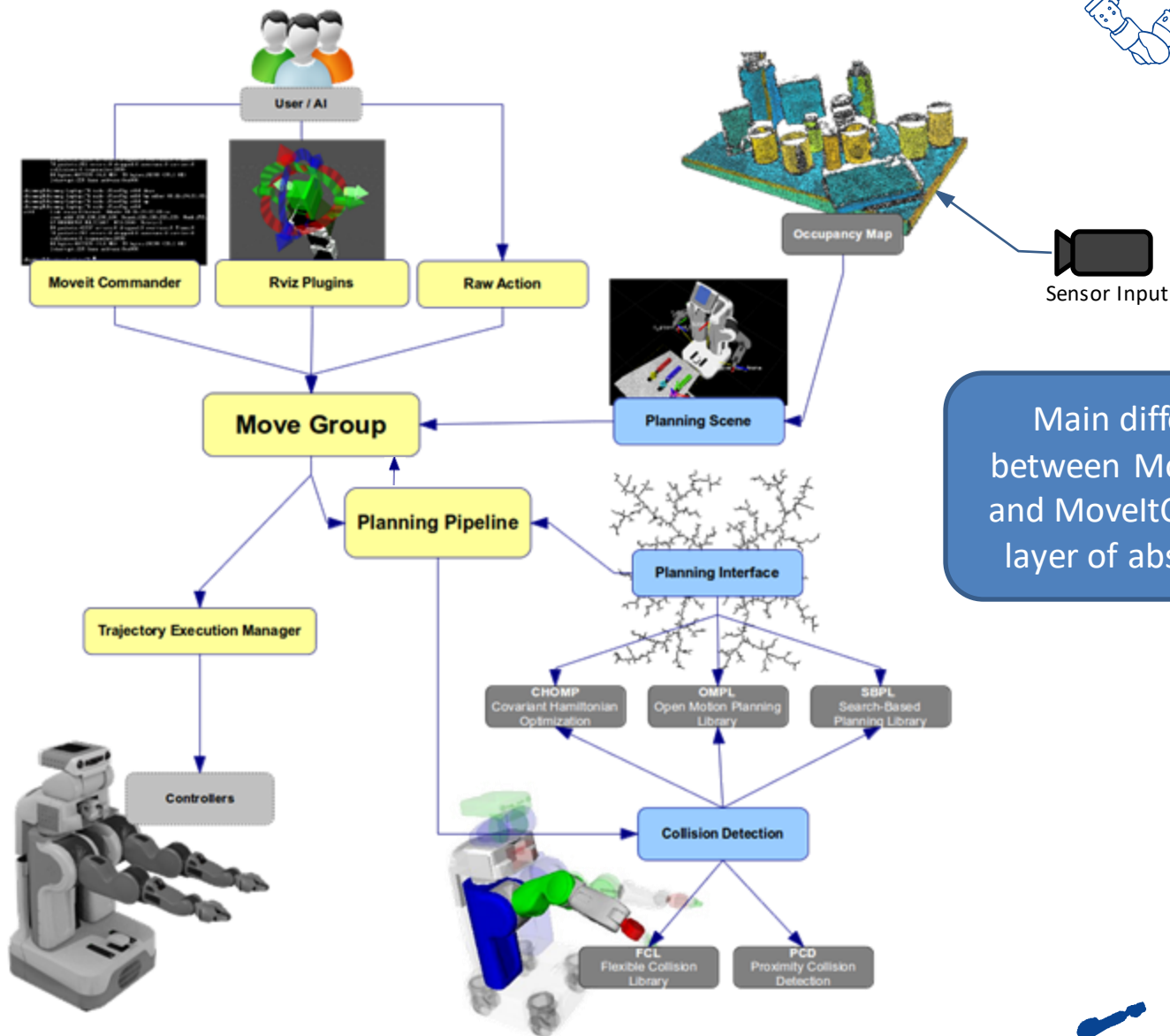
planner->setGoal("home");
planner->plan();
planner->execute();
```

*5 lines = collision-aware path planning & execution*





# Reminder: MoveIt! Complexity





# Motion Planning in C++



## Pre-defined position:

```
planner.setGoal("home");
```

## Joint position:

```
robot_state::RobotState joints.setStateValues(names, positions);  
planner.setGoal(joints);
```

## Cartesian position:

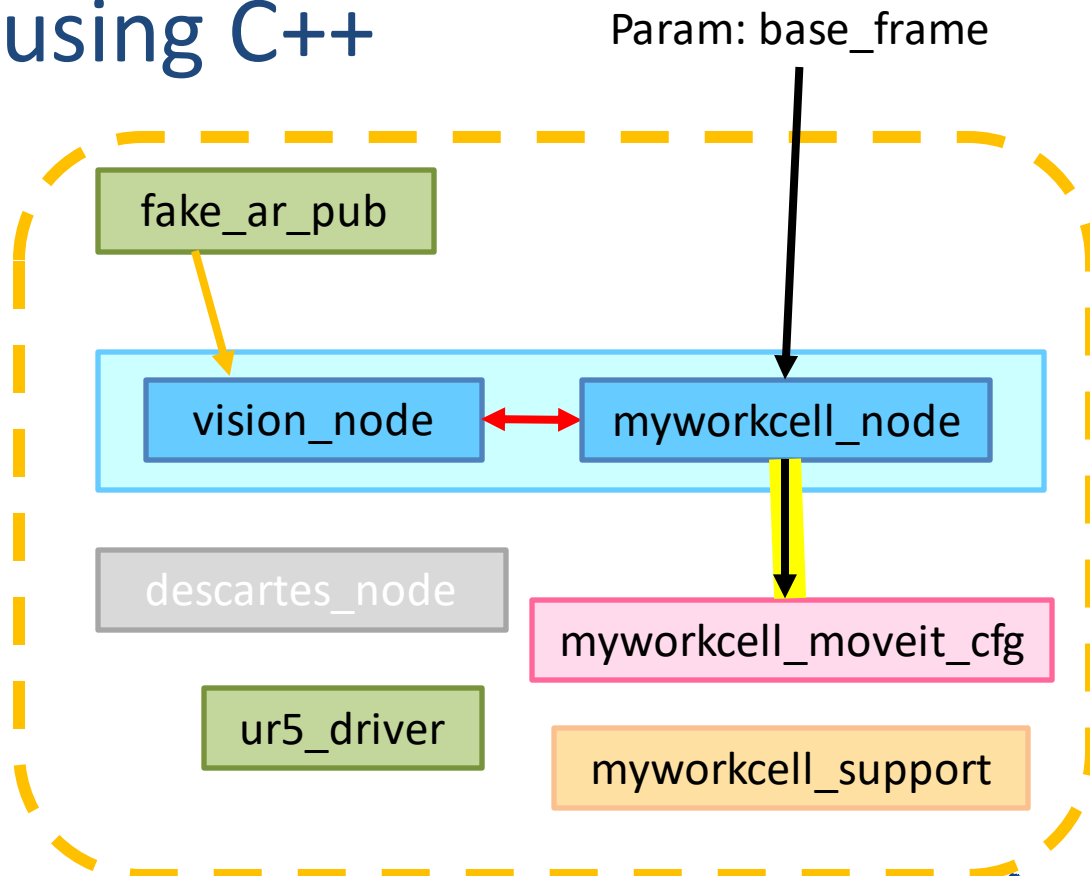
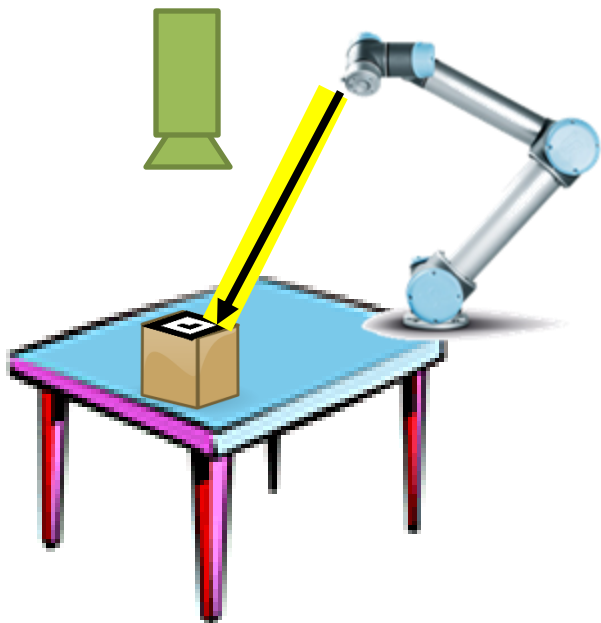
```
Affine3d pose = {x, y, z, r, p, y};  
planner.setGoal(pose);
```





# Exercise 4.0

## Exercise 4.0: Motion Planning using C++





# Intro to Planners



- Types of Motion Plans
- Basic Toolpath Plan
- Planning Workflows
- Common Motion Planners
  - OMPL
  - Descartes
  - TrajOpt
- Motion Planning Frameworks
- Simple Planning Pipelines
- Advanced Planning Pipelines





# Types of Motion Plans



Freespace	Process	Combined
Motion plans between far-spaced start and end points	Motion plans optimize robot pose between under-constrained waypoints	Motion plans that can be segmented into portions that are freespace motions and others that are process motions
Example: Moving from a generic, off-the-surface "start pose" to the upper righthand corner of a surface for painting	Example: A continuous line mapped around the edge of a piece to be welded	Example: Moving from a generic, off-the-surface "start pose" to the edge of a jig-held part and then welding the edge at a known EE angle







# Toolpath Plan Example

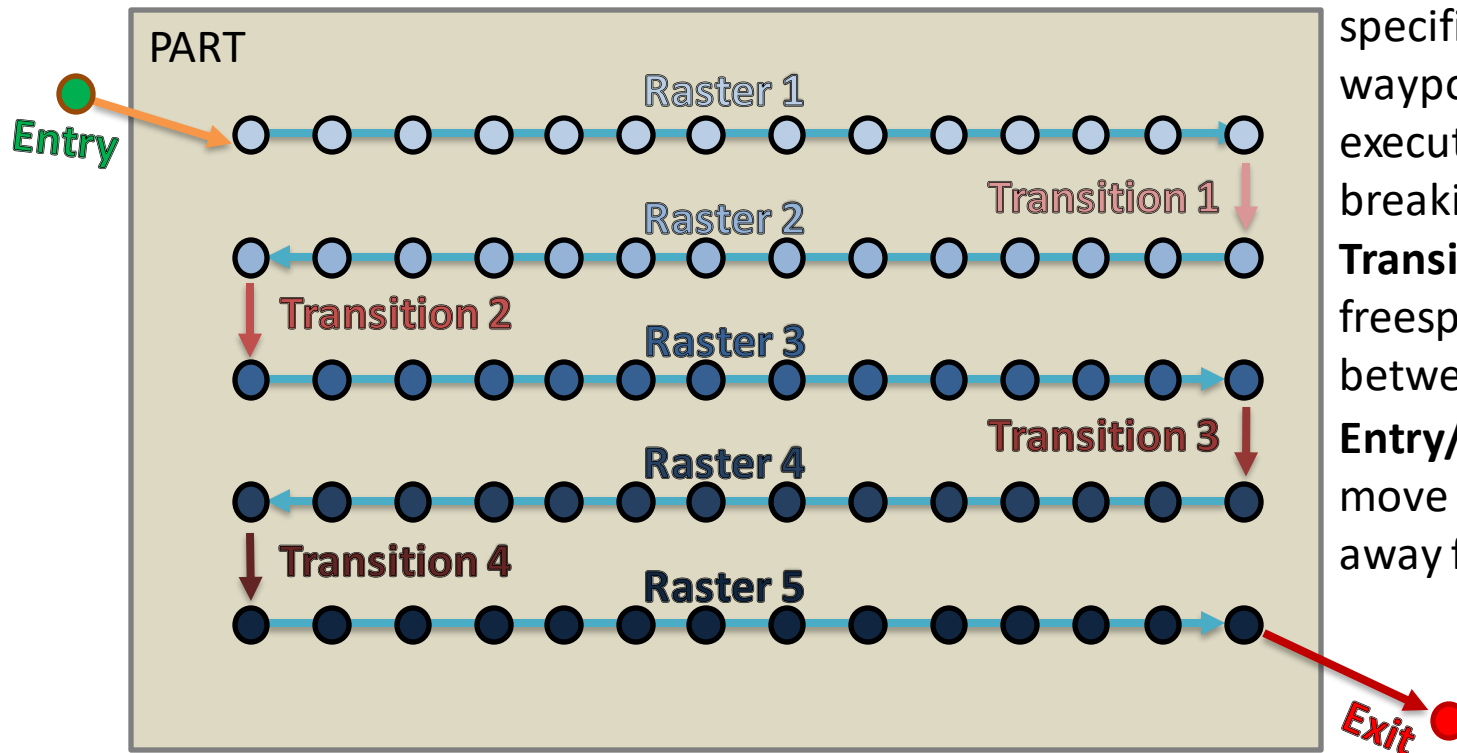
## Definitions

**Raster** - A series of specified Cartesian waypoints to be executed without breaking\*

**Transition** - A freespace move between rasters

**Entry/Exit** - A freespace move from/to a position away from the part

\*depends on application





# Common Motion Planners



Motion Planner	Application Space	Notes
OMPL	Free-space Planning	Stochastic sampling; Easy and convenient interface
TrajOpt	Trajectory Optimization	Optimize existing trajectory on constraints (distance from collision, joint limits, etc.)
Descartes	Cartesian path planning	Globally optimum; sampling-based search; Captures “tolerances”
Simple Planner	Free-space Planning	Naive simple linear interpolation between waypoints
STOMP	Free-space Planning	Optimization-based; Emphasizes smooth paths
CHOMP	Trajectory Optimization	Gradient-based trajectory optimization for collision avoidance and cost-reduction

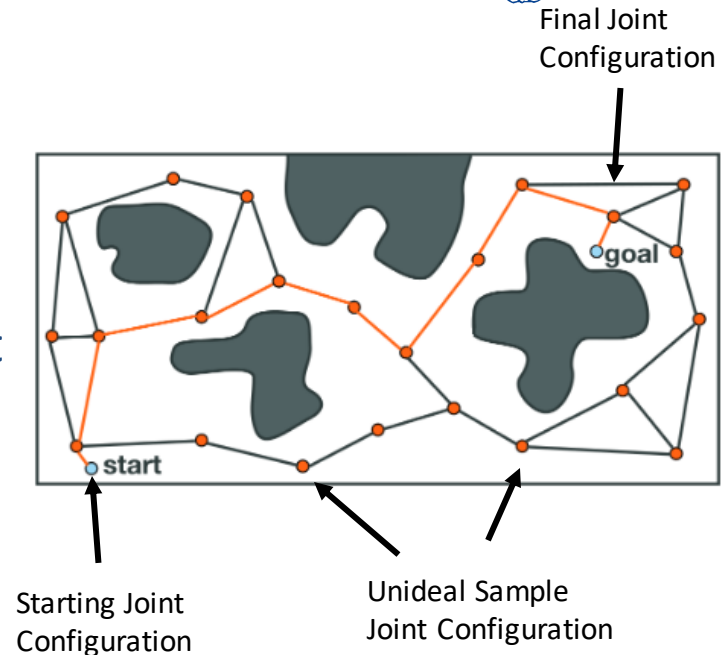




Open Motion Planning Library:  
Randomly Sample Valid Joint States then  
Solve for Sequence

Planners we often use:

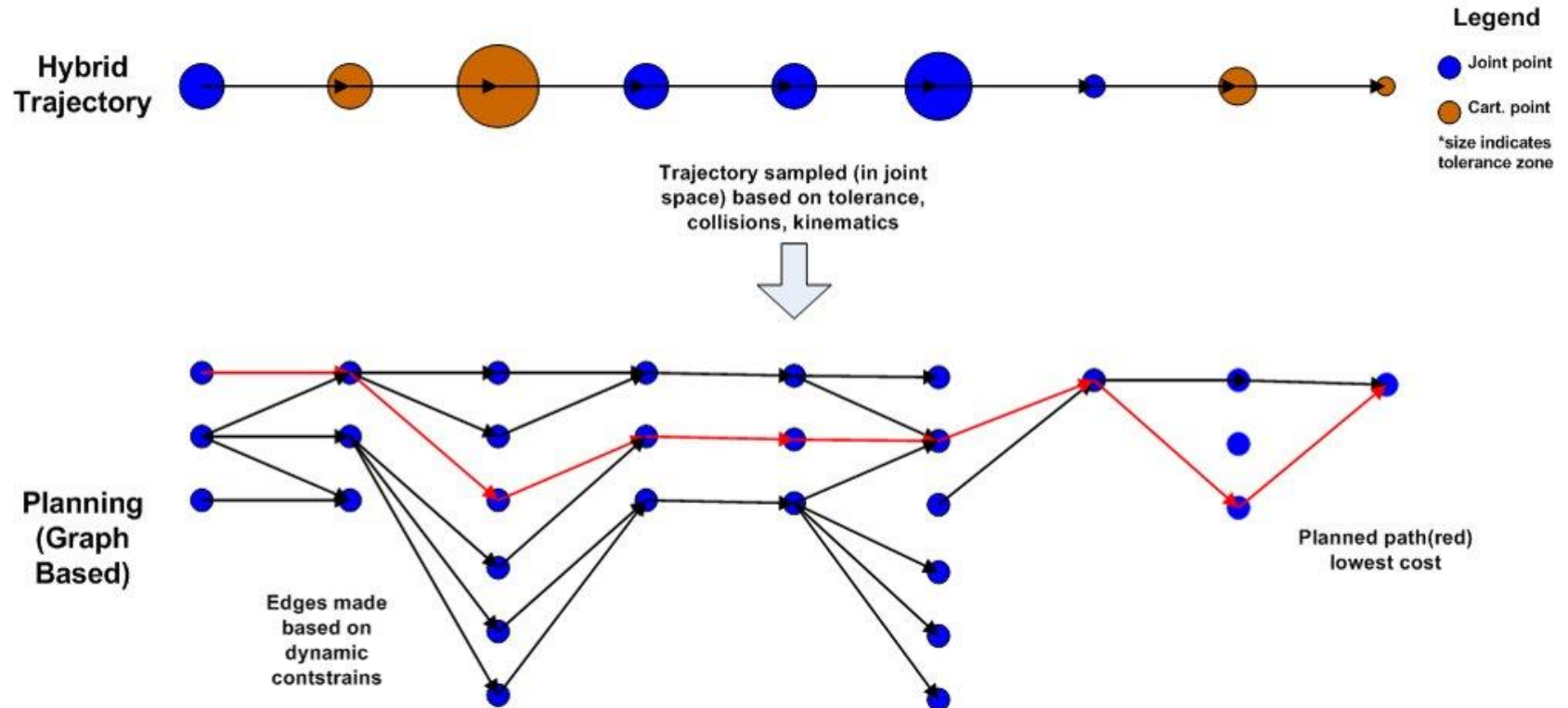
- RRT
  - Build a tree along different potential joint configurations to arrive at the final pose
- RRT-Connect
  - Build a tree from each side and try to *connect* them
  - Parameters
    - Range (same as above)
- See more at  
<https://ompl.kavrakilab.org/planners.htm>





# Descartes

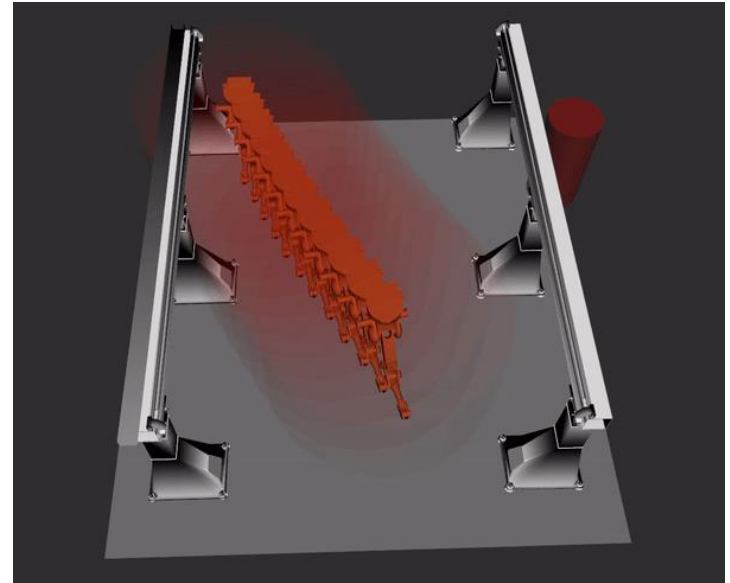
## Sample 'all' Possible Solutions then Graph Search for Best Trajectory





Optimize Seed Trajectory based on Weighted Cost Functions (distance from collision, joint limits, etc.)

- All parameters have a coefficient that can be increased/decreased to change its influence
- Example costs:
  - Proximity to a singularity
  - Velocity/Acceleration/Jerk smoothing
  - Avoid collisions
    - Weighed sums of all collision terms
    - Safety margin-based cost
  - Encourage/discourage DOF usage
    - Cartesian: rotation about z encouraged & unconstrained
    - Joint: usage of the wrist discouraged with a high cost
- Constraints are simply infinite costs
  - The absolute limit of the safety margin would be set and anything in collision with it would cause the planner to fail





# Motion Planning Environments



Interfaces used to generate motion plans can be:

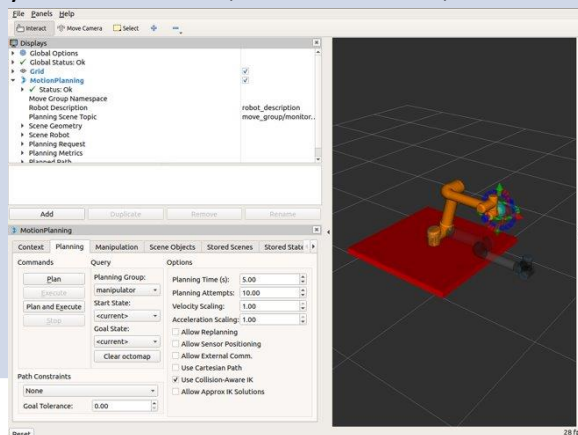
- Open Source or License-based
- UI or script based
- Leverage a variety of planners
- Contain additional hooks to simulation packages

These differ from raw planners with:

- ROS API
- Collision environment management
- Visualization packages
- Planning pipeline/Task Constructor capabilities

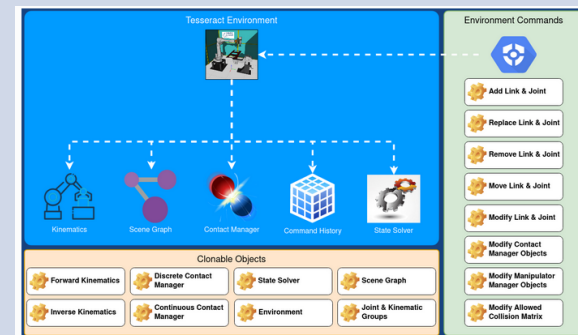
## MoveIt!/MoveIt!2

Easy to use interface, wizard features, broad toolset



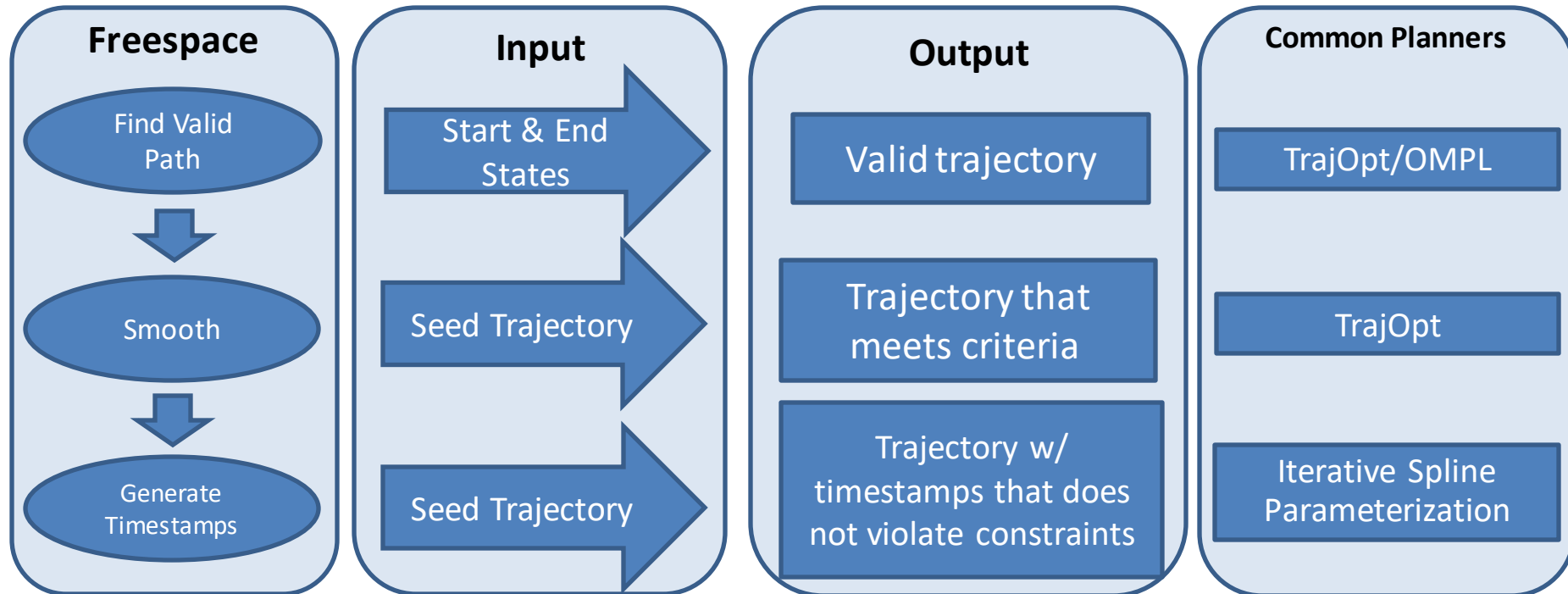
## Tesseract

Enables very complex planning, different toolset



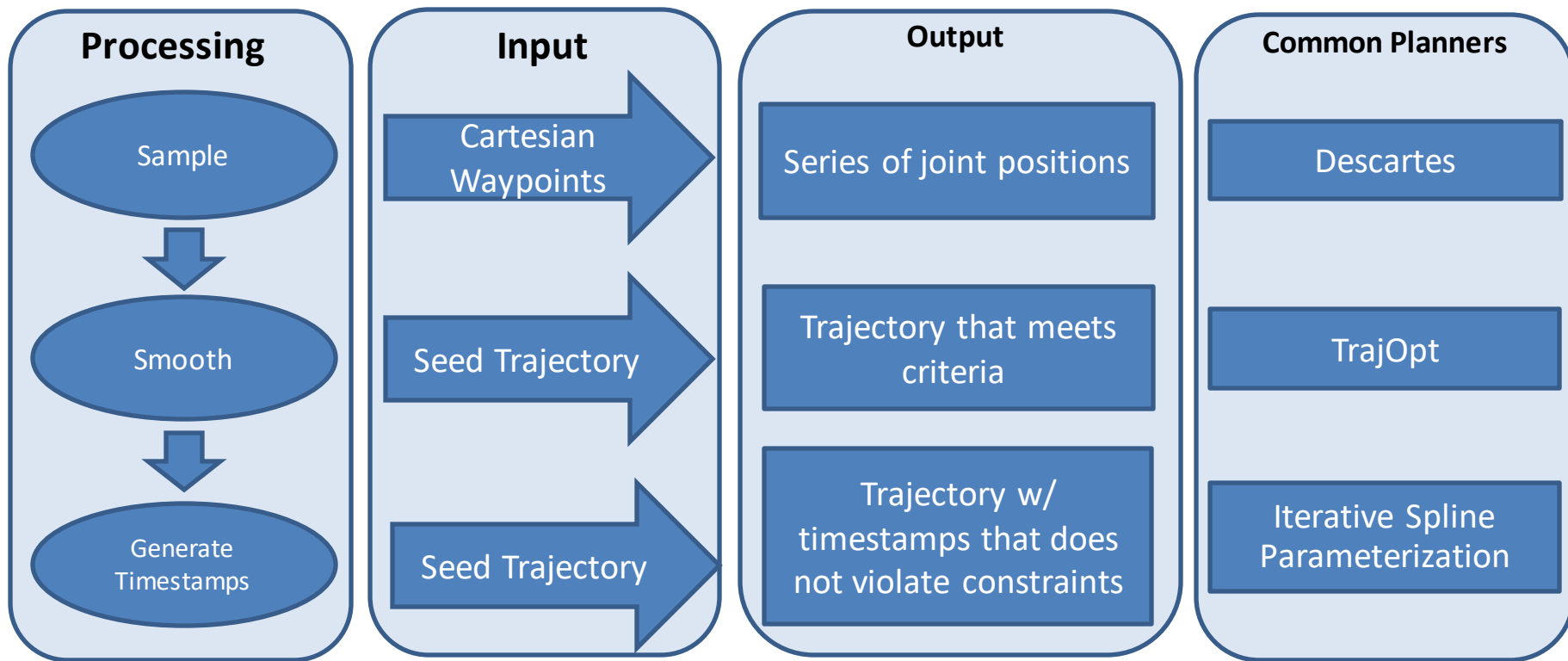


# Freespace Planners





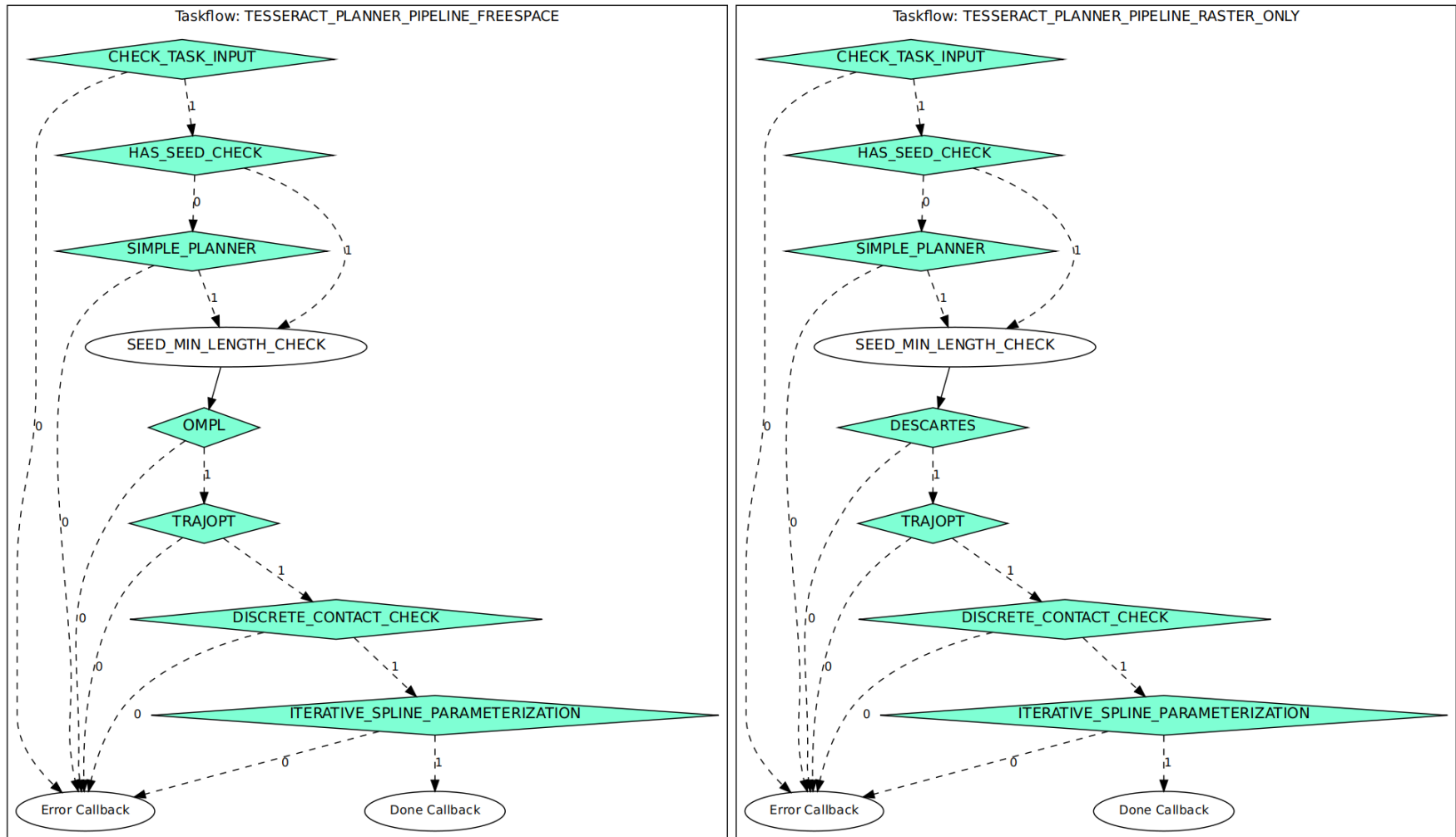
# Processing Planners







# Planning Pipeline/Task Construction





# INTRODUCTION TO PERCEPTION





# Outline



- Camera Calibration
- 3D Data Introduction
- Explanation of the Perception Tools Available in ROS
- Intro to PCL tools
  - Exercise 4.1





# Objectives

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- Understanding of the calibration capabilities
- Experience with 3D data and RVIZ
- Experience with Point Cloud Library tools\*





# Industrial Calibration

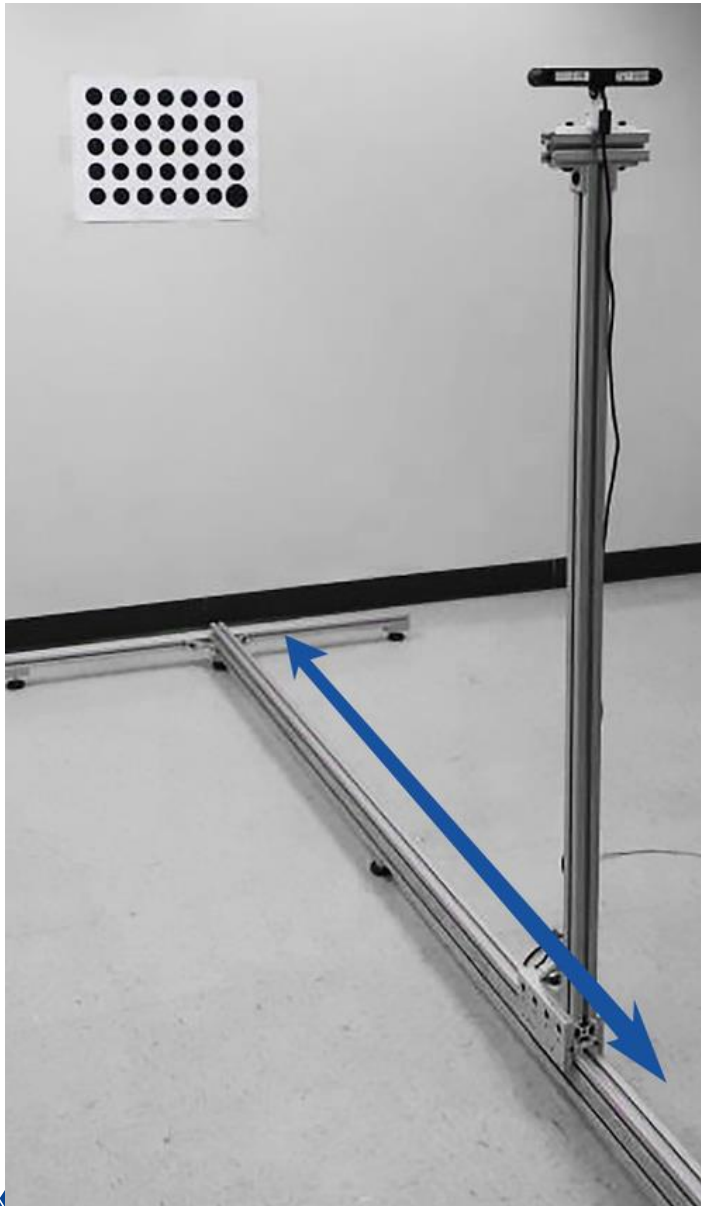


- Perform intrinsic and extrinsic calibration
- Continuously improving library
- Resources, library
  - Github [link](#)
  - Wiki [link](#)
- Resources, tutorials
  - Github industrial calibration tutorials [link](#)





# Industrial (Intrinsic) Calibration

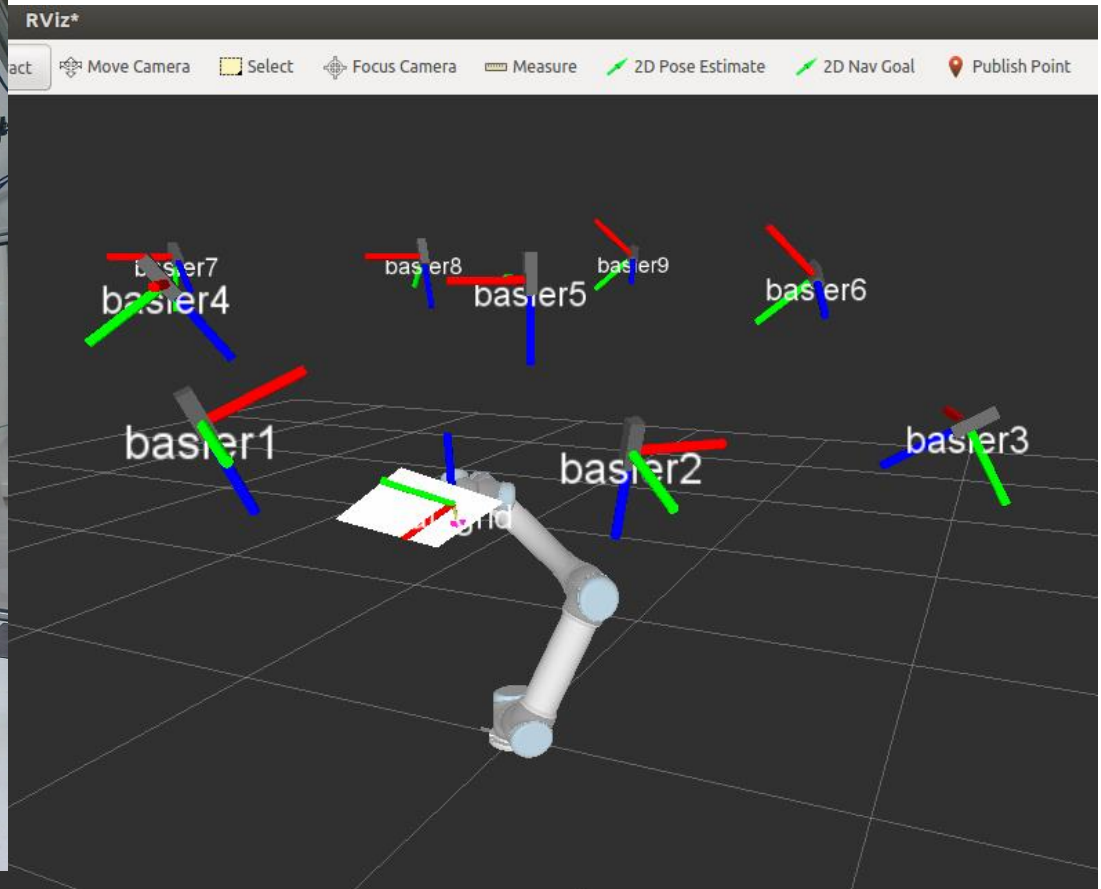


- The INTRINSIC Calibration procedure requires movement of the camera to known positions along an axis that is approximately normal to the calibration target.
- Using the resulting intrinsic calibration parameters for a given camera yields significantly better extrinsic calibration or pose estimation accuracy.





# Industrial (Extrinsic) Calibration



[https://www.youtube.com/watch?v=MJFtEr\\_Y4ak](https://www.youtube.com/watch?v=MJFtEr_Y4ak)





# 3D Cameras

- RGBD cameras, TOF cameras, stereo vision, 3D laser scanner
- Driver for Asus Xtion camera and the Kinect (1.0) is in the package `openni2_launch`
- Driver for Kinect 2.0 is in package `iai_kinect2` ([github link](https://github.com/iai/iai_kinect2))
- <https://rosindustrial.org/3d-camera-survey>

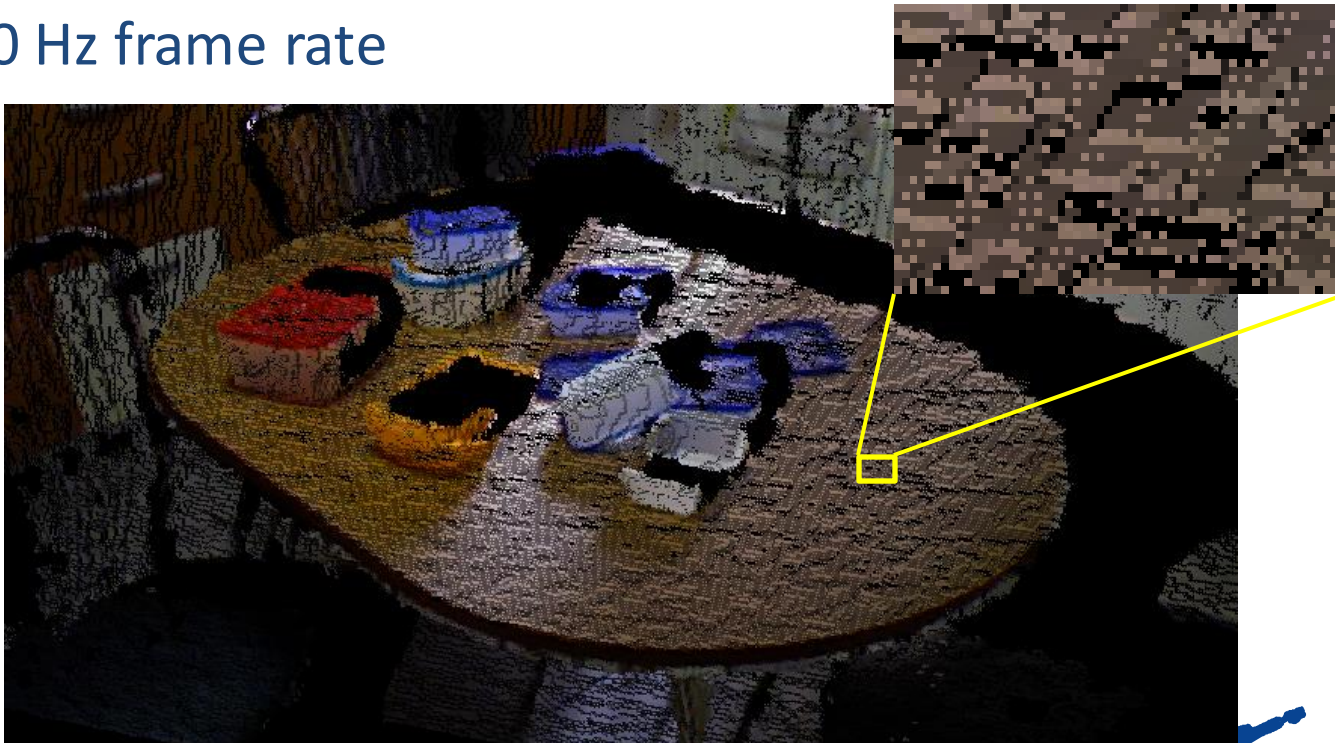






# 3D Cameras

- Produce (colored) point cloud data
- Huge data volume
  - Over 300,000 points per cloud
  - 30 Hz frame rate

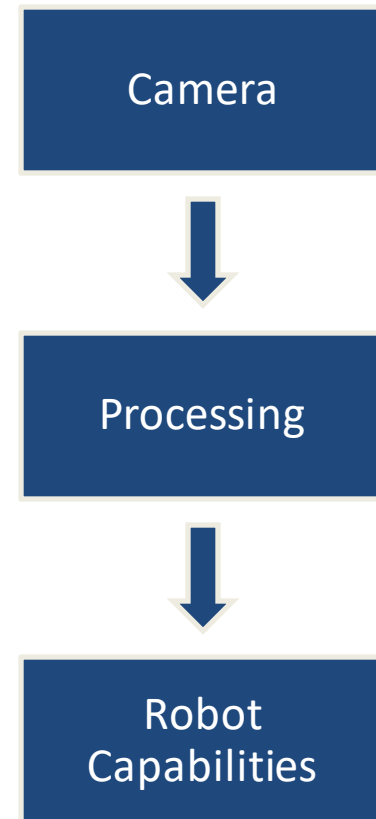




# Perception Processing Pipeline



- Goal: Gain knowledge from sensor data
- Process data in order to
  - Improve data quality ➡ filter noise
  - Enhance succeeding processing steps ➡ reduce amount of data
  - Create a consistent environment model ➡ Combine data from different view points
  - Simplify detection problem ➡ segment interesting regions
  - Gain knowledge about environment ➡ classify surfaces





# Perception Tools



- Overview of OpenCV
- Overview of PCL
- PCL and OpenCV in ROS
- Other libraries
- Focus on PCL tools for exercise

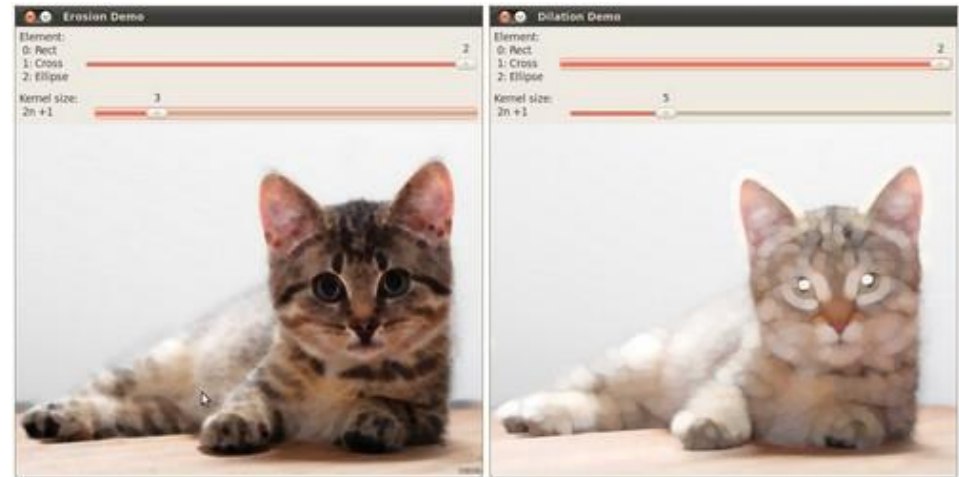




# Perception Libraries (OpenCV)



- Open Computer Vision Library (OpenCv) - <http://opencv.org/>
  - Focused on 2D images
  - 2D Image processing
  - Video
  - Sensor calibration
  - 2D features
  - GUI
  - GPU acceleration



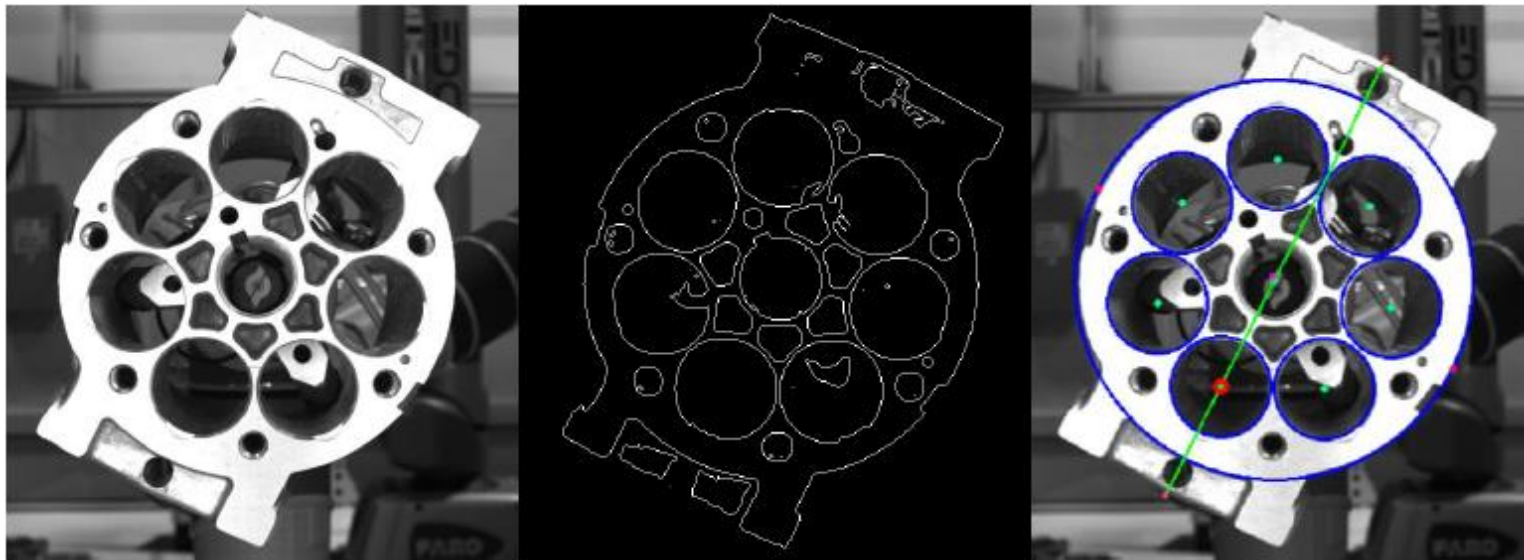
<http://opencv.org>





# OpenCV tutorial

- Perform image processing to determine pump orientation (roll angle)
- Github tutorial [link](#)
- Training Wiki [link](#)





# Perception Libraries (OpenCV)



- Open CV 3.2
  - Has more 3D tools
    - LineMod
      - <https://www.youtube.com/watch?v=vsThfxzIUjs>
    - PPF
  - Has opencv\_contrib
    - Community contributed code
    - Some tutorials



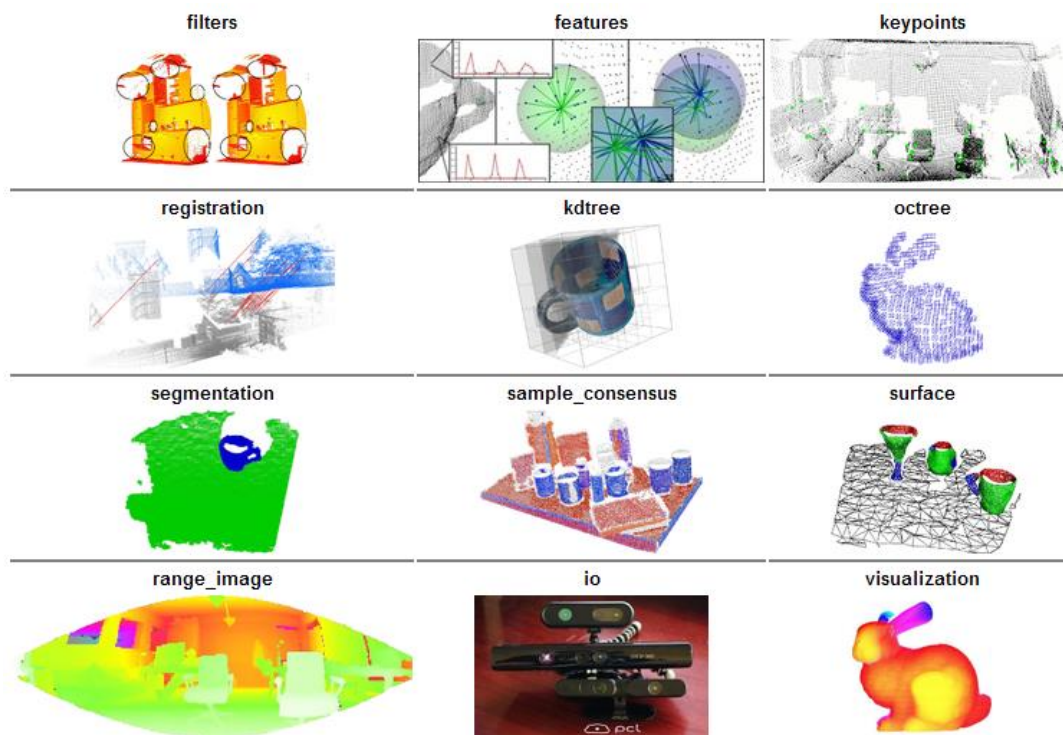




# Perception Libraries (PCL)



- Point Cloud Library (PCL) -  
<http://pointclouds.org/>
  - Focused on 3D Range(Colorized) data



<http://pointclouds.org>





# Perception Libraries (PCL)



- PCL Command Line Tools
  - `sudo apt install pcl-tools`
  - Tools (140+)
    - `pcl_viewer`
    - `pcl_point_cloud_editor`
    - `pcl_voxel_grid`
    - `pcl_sac_segmentation_plane`
    - `pcl_cluster_extraction`
    - `pcl_passthrough_filter`
    - `pcl_marching_cubes_reconstruction`
    - `pcl_normal_estimation`
    - `pcl_outlier_removal`







# ROS Bridges



- OpenCV & PCL are external libraries
- “Bridges” are created to adapt the libraries to the ROS architecture
  - OpenCV: [http://ros.org/wiki/vision\\_opencv](http://ros.org/wiki/vision_opencv)
  - PCL: [http://ros.org/wiki/pcl\\_ros](http://ros.org/wiki/pcl_ros)
    - Standard Nodes (PCL Filters):  
[http://ros.org/wiki/pcl\\_ros#ROS\\_nodelets](http://ros.org/wiki/pcl_ros#ROS_nodelets)





# Many More Libraries



- Many more libraries in the ROS Ecosystem

- AR Tracker

- [http://www.ros.org/wiki/ar\\_track\\_alvar](http://www.ros.org/wiki/ar_track_alvar)

- Robot Self Filter

- [http://www.ros.org/wiki/robot\\_self\\_filter](http://www.ros.org/wiki/robot_self_filter)





# Exercise 4.1



- Play with PointCloud data
  - Play a point cloud file to simulate data coming from a Asus 3D sensor.
  - Matches scene for demo\_manipulation
  - 3D Data in ROS 2
  - Use PCL Command Line Tools
- <https://industrial-training-master.readthedocs.io/en/humble/ source/session4/ros2/2-Introduction-to-Perception.html>





## Session 3

### ROS-Industrial

- Architecture
- Capabilities

### Motion Planning

- Examine MoveIt Planning Environment
- Setup New Robot
- Motion Planning (Rviz)
- Motion Planning (C++)

## Session 4

### MoveIt! Planning

### Intro to Planners

### Perception

- Calibration
- PointCloud File
- OpenCV
- PCL
- PCL Command Line Tools

