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Quotation Number: CQ23022801CPACBG-02
Quotation Date: Thursday, November 16, 2023
Description: Automated CIP Control Panel

Line Item	Qty.	Description	Net Price	Total Price
A	1	<p>Automated CIP Control Panel 460V 3Phase 60Hertz (+/- 10%) (Wye Connection) IEC FC6 Platform</p> <p>Stainless Steel Touchscreen Enclosure (Type 4X) Touchscreen HMI Estop Device Start/Stop Switch Main Non-Fused Disconnect with Exterior Handle Safe 24VDC Control Voltage Safety and Switch Labeling Wireway Organization Craft Automation Enclosure Decal</p> <p>Certifications, Listings, and Class Rating cUL Listed under UL508a Currently a 5 SCCR Rating Maximum (Higher Ratings are Available) Enclosure will be rated "Type 5"</p> <p>Safety Devices E-Stop Pushbutton Device Integrated Safety Relays for Redundant Safety Operation</p> <p>Automation Hardware Assembly 15" Full Color High Resolution IEC Touchscreen Full Process Depiction with Automated Touch Control English Units for all Display Values Continuous Alarm Log and Touchscreen Notifications Password Based Screen Control Available Recipe Management and Storage Continuous Data Logging (Sensor Inputs)</p> <p>IEC FC6 PLC for I/O Control Automated Process Control and Feedback Powerloss Notification on Restart Analog and Digital Feedback and Control</p> <p>5pt Unmanaged Ethernet Switch</p> <p>Remote Connectivity Dedicated VNC for in Network Remote Control from a Tablet or iPad Global Access From Any Browser Enabled Device via Customer Provided VPN VPN Access also Allows for Remote Troubleshooting and Updates</p> <p>Recipe Management Dedicated recipe management software to drive consistency and repeatability Ability to update recipes through the process for data retention</p> <p>Continuous Data Logging PLC Hardware will continuously data log all process setpoints and values along with recipe name for clear process reporting. Batch and Yield Tracking Additional Quoting Required for data manipulation or SQL Server Integration</p>	\$54,768.00	\$54,768.00

By signing below, you agree to purchase the equipment described under the terms and conditions set forth by MiCraft, LLC.

Signature:	Date:
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		<p>Email and Text Alert Notifications PLC Hardware will continuously monitor fault conditions and send a text or email alert notification Notifications contain crucial information for troubleshooting and repair</p> <p>Facility System Integration and Communication Control system is designed to operate Grain Handling, Cook Assemblies, and Cellar from multiple HMI Touchscreens for added flexibility Grain Handling, Cook Assemblies, and Cellar control enclosures are all connected through ethernet communication for advanced process automation</p> <p>CIP Process Automation Functionality Automated CIP Assembly System is engineered to safely dose and maintain hot CIP for the facility using the CIP assembly.</p> <p>Automated Functions - Automated Tank Fill System will automatically manage tank fill levels with water selection - Level Monitoring and Control Displays and maintains proper level of chemical vessels - Precision Dosing and Conductivity Display System will use conductivity feedback to properly dose each vessel - Supply CIP Stage and Temperature Control Creates multiple stages for temperature, flow, and spin time - Return CIP Management Works with Brewhouse and Cellar control systems to return used CIP</p> <p>Outputs per Process - Carbon Water Fill Valve (DO) 10V001 - HLT Fill Water (DO) 10V*** - HC Carbon Water Fill Valve (DO) 10V001 - HC HLT Fill Water (DO) 10V***</p> <p>Pneumatic Valve Assembly Internal NEMA 1 pneumatic solenoid bank with PLC communication is included for operation of each (DO) signal related to a pneumatic valve.</p> <p>Cellar CIP Loop Assembly Supply and return CIP loop assembly to feed the cellar</p> <p>Automated Functions - Dry Run Protection Protects the supply pump from a dry run situation Monitors flow of return pump and notifies of fault - Automated Flow Monitoring and Control System has the ability to maintain a desired flow rate through the supply side - Loop Temperature Control Maintains loop temperature through steam HEX</p> <p>Inputs per Process - Supply CIP Temperature Sensor (AI) 10TT001 - Return Conductivity Sensor (AI) CT - Return CIP Temperature Sensor (AI) TT - Supply Pump Dry Run Sensor (DI) 10LSL1X - Return Flow Switch (DI) FC</p> <p>Outputs per Process - HEX Steam Valve (AO) TCV10V033 - Supply Valve (DO) 10V016 - Supply to Return Bypass (DO) 10V018 - Return Valve (DO) 10V017 - Return Valve (DO) 10V029 - Control Valve ONE (DO) ADD - Control Valve TWO (DO) ADD</p> <p>Automated Pump Control - Cellar CIP Supply Pump (VFD) 10M001 10HP Motor (VFD Speed Control)</p>		

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		<p>Hot Caustic Tank TWO Assembly Tank Assembly for CIP Process</p> <p>Automated Functions - Automated Tank Fill System will automatically manage tank fill levels with water selection - Level Monitoring and Control Displays and maintains proper level of chemical vessels</p> <p>Inputs per Process - Tank Level Sensor (AI) PT - Dose Barrel Sensor (AI) 15LSL1202</p> <p>Outputs per Process - Return Valve (DO) 10V026 - Drain Valve (DO) - Outlet Valve (DO) 10V008</p> <p>Automated Pump Control - Dosing Pump Control (DO) Pneumatic Pump</p> <p>Acid Tank TWO Assembly Tank Assembly for CIP Process</p> <p>Automated Functions - Automated Tank Fill System will automatically manage tank fill levels with water selection - Level Monitoring and Control Displays and maintains proper level of chemical vessels</p> <p>Inputs per Process - Tank Level Sensor (AI) PT - Dose Barrel Sensor (AI) 15LSL1202</p> <p>Outputs per Process - Return Valve (DO) 10V025 - Drain Valve (DO) - Outlet Valve (DO) 10V007</p> <p>Automated Pump Control - Dosing Pump Control (DO) Pneumatic Pump</p>		

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B	1	THREE Day Startup Assistance (REQUIRED) Three Day Onsite (8Hr PD) Startup Assistance and Process Automation Tutorial Verification of Proper Control Signals and Process Control and Power Wiring must be Wired per Schematics Prior to Arrival Mechanical Portion of Process Must be Fully Functional All Brewing Materials must be Present and Available for Process Verification Additional Material is Not Included At Least Three Weeks Notice of Requested Onsite Date is Required Includes Travel, Lodging, and Meals	\$4,350.00	\$4,350.00

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Signature:	Date:
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FULL TERMS AND CONDITIONS AVAILABLE ON REQUEST OR AT CRAFTAUTOMATION.COM/TERMS-AND-CONDITIONS

Warranty Information

All parts and components come with a 1yr warranty.
Customer is responsible for the cost of any part and component replacements (including shipping charges) if the malfunction is due to issues within user setup or user error.
Craft Automation will facilitate a manufacturers warranty replacement of any part or component if the part issue is in fact deemed a factory defect by the manufacturer.
Craft Automation will cover the cost of a part and component replacement (including shipping charges) if a malfunction is due to engineering or programming error within the panel.
Craft Automation is not responsible for any onsite replacement installation of any part or component.
For any returned equipment the Warranty Processing Agreement must be signed and submitted by the customer.

Support Information

Craft Automation provides Remote Control Commissioning at no charge.
Onsite Control Commissioning is available for an additional charge.
Craft Automation happily provides customer phone support for the first year of use of our product.
Additional Tech Support outside the first year of use may be accommodated based on the scope of support requested; additional charges may apply.
For more information please request to see the Tech Support and Commissioning Outline.

Terms: 50% ARO, 50% Prior to Delivery; Parts 100% Due on Receipt of Order
Payment: Check = No Fee; ACH Transfer = No Fee; Wire Transfer = \$15 Fee; Credit Card = 3.5% Fee
Sales Tax: Applicable Sales Tax Charged Unless Tax Exempt Certificate is Provided Upon Order
Expedite: Additional Costs May Be Associated To Expedited Orders, Please Request A Quote
Change Order: Additional Costs Are Associated With a Change Order, Please Request A Quote
Storage Fee: 2.0% of Principal Amount Per Month After 30 Days Post Completion or Agreed Ship Date
Late Payment: 1.5% of Principal Amount, Due at the End of Each 30 Day Period Post Due Date
Freight: Prepaid and Add to Invoice
Delivery: 10-12 Weeks ARO
FOB: Kalamazoo, Michigan



**This quote is only valid for
30 days from date of
submission.**

This quotation is offered under the expressed agreement all Terms and Conditions described here within or online at craftautomation.com this quotation supersedes any and all other Terms and Conditions not supplied by MiCraft, LLC; unless specified in a written and signed agreement by MiCraft, LLC

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