

w	x	y	z	F1	$F1 = \sum m(0,1,2,3,4,5,7,14,15)$	$F1 = \prod M(0,1,2,3,4,5,7,14,15)$
0	0	0	0	1	$w'x'y'z'$	
0	0	0	1	1	$w'x'y'z$	
0	0	1	0	1	$w'x'yz'$	
0	0	1	1	1	$w'x'yz$	
0	1	0	0	1	$w'xy'z'$	
0	1	0	1	1	$w'xy'z$	
0	1	1	0	0		$(w'+x+y+z')$
0	1	1	1	1	$w'xyz$	
1	0	0	0	0		$(w+x'+y'+z')$
1	0	0	1	0		$(w+x'+y'+z)$
1	0	1	0	0		$(w+x'+y+z')$
1	0	1	1	0		$(w+x'+y+z)$
1	1	0	0	0		$(w+x+y'+z')$
1	1	0	1	0		$(w+x+y'+z)$
1	1	1	0	1	$wxyz'$	
1	1	1	1	1	$wxyz$	

Min Term Expansion =  $w'x'y'z' + w'x'y'z + w'x'yz' + w'x'yz + w'xy'z' + w'xy'z + w'xyz + wxyz$ Max Term Expansion =  $(w'+x+y+z')(w+x'+y'+z')(w+x'+y'+z)(w+x'+y+z)(w+x+y'+z')(w+x+y'+z)$