



Project Valkyrie - Stage-I

NB! WORK IN PROGRESS - STAGE I Release Candidate

Development Team Members
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Valkyrie	3d Printer - Budget	Price exl VAT	\$	1,682				
Valkyrie	3d Printer - Premium	Price exl VAT	\$	1,940				
Category	Part Type	Description	BOM Quantity	Pack Price \$	Pack Order Quantity	Line Price \$	Order Parts Link	Option
Hardware	T-Slot 2020	Z 2020 Rear Center	1	\$ 7.26	1	\$ 8.00		Color: 359 mm
Hardware	T-Slot 2020	X 2020 Rear Top	1	\$ 9.50	1	\$ 9.50		Color: 420 mm
Hardware	T-Slot 2040	X 2040	4	\$ 10.54	4	\$ 42.16		Color: 420 mm
Hardware	T-Slot 2040	Y 2040	4	\$ 11.12	4	\$ 44.48		Color: 480 mm
Hardware	T-Slot 2040	Z 2040	4	\$ 14.70	4	\$ 58.80		Color: 750 mm
Hardware	Bracket	2028 L Bracket	42	\$ 5.00	5	\$ 25.00		5x Color: 10pcs 2028
Motionparts	Linear Rails	MGN 12h - Z Axis	3	\$ 15.60	3	\$ 46.80		3xGL: 350 - C: MGN12 H
Motionparts	Linear Rails	MGN 12h - Y Axis	2	\$ 17.50	2	\$ 35.00		2xGL: 400 - C: MGN12 H
Motionparts	Linear Rails	MGN 9h - X Axis	1	\$ 16.00	1	\$ 16.00		1xGL: 400 - C: MGN9 H
Hardware	Frame Bundle	2040 Frame Kit - Budget	1	\$ 265.00		\$ -	Budget Frame + Rail Bundle Kit	
Hardware	Frame Bundle	2040 Frame Kit - Misumi Premium	1	\$ 523.00	1	\$ 523.00	Premium Frame + Rail Bundle	
Hardware	Tube	20x20x18 Carbon Tube	1	\$ 20.00	1	\$ 20.00	20X20X18MM 500MM	
Hardware	Plate	Cast Aluminum 350x350x8mm	1225	\$ 0.08	1225	\$ 98.00	1225 cm^2	
Hardware	Print Surface	Removal Spring Steel PEI Sheet	1	\$ 50.00	1	\$ 50.00	Size: 330x330mm	
Hardware	Rod	5x25mm Rod For Tension Forks	5	\$ 1.20	1	\$ 1.20	1x Length: 25mm 8PC	
Hardware	Rod	5x40mm Rod For AB Idlers	12	\$ 3.00	3	\$ 9.00	3x Length: 40mm 5PC	
Hardware	Rod	5x50mm Rod For Ball Joint	6	\$ 3.00	2	\$ 6.00	2x Length: 50mm 4PC	
Hardware	Ball Joint	Precision Ball 10mm M4	3	\$ 3.00	1	\$ 3.00	1x Size: 10pc	
Hardware	Magnet	Neodmium Magnet	3	\$ 2.50	2	\$ 5.00	2x 30x10x5mm-2pcs	
Hardware	Bearings	625 2ZZ	6	\$ 7.50	1	\$ 7.50	10pcs 625ZZ 5x16x5mm	
Fasteners	Nut	M3 Nut	21	\$ 1.00	1	\$ 1.00	1x Size: M3 50PCS	
Fasteners	Nut	M3 Nut Hammer Nut	34	\$ 3.00	1	\$ 3.00	1x 50PCS Size: 20-mm3	
Fasteners	Screw	M3x08 BH	24	\$ 1.00	1	\$ 1.00	1x Size: M3 50PCS - 8mm - 304 SS	
Fasteners	Screw	M3x08 SH	34	\$ 1.00	1	\$ 1.00	1x Size: M3 50PCS - 8mm - 304 SS	
Fasteners	Screw	M3x10 BH	33	\$ 1.00	1	\$ 1.00	1x Size: M3 50PCS - 10mm - 304 SS	
Fasteners	Screw	M3x16 BH	8	\$ 2.00	1	\$ 2.00	1x Size: M3 50PCS - 16mm - 304 SS	
Fasteners	Screw	M4 D5 L55 Shoulder Screw	3	\$ 4.00	3	\$ 12.00	3x Size: M4-D5mm	
Fasteners	Nut	M4 Nut	6	\$ 1.50	1	\$ 1.50	Size: M4 50PCS	
Fasteners	Nut	M4 Nut Lock Nut	3	\$ 1.50	1	\$ 1.50	Size: M4 50PCS - Color SS	
Fasteners	Washer	M4 WASHER	3	\$ 1.00	1	\$ 1.00	1x M4 50pcs	
Fasteners	Screw	M4x16 CS	3	\$ 2.00	1	\$ 2.00	1x Size: M4 20PCS - 16mm - 304 SS	
Fasteners	Screw	M4x20 CS	3	\$ 2.00	1	\$ 2.00	1x Size: M4 20PCS - 20mm - 304 SS	
Fasteners	Nut	M5 Nut	4	\$ 2.00	1	\$ 2.00	1x Size: M5 50PCS	
Fasteners	Nut	M5 Nut Hammer Nut	30	\$ 11.00	1	\$ 11.00	1x M5 100 PCS	
Fasteners	Nut	M5 Nut Locknut	5	\$ 2.81	1	\$ 2.81	1x M5 50 PCS - SS	
Fasteners	Nut	M5 Nut T-Nut	84	\$ 13.50	1	\$ 13.50	1x M5 100PCS	
Fasteners	Washer	M5 WASHER	89	\$ 1.28	2	\$ 2.56	2x M5 50PCS	
Fasteners	Screw	M5x10 BH	111	\$ 2.69	12	\$ 32.28	12x 10PCS Size: M5 - 10mm - SS	
Fasteners	Screw	M5x20 BH	7	\$ 8.00	1	\$ 8.00	1x 10PCS Size: M5 - 20mm - SS	
Fasteners	Bolt	M5x30 HEX	5	\$ 2.57	1	\$ 2.57	1x 10 PCS Size: M5 - 30mm	
Fasteners	Shim	M5x6.5x1 Precision Shim	33	\$ 16.00	1	\$ 16.00	1x 200PCS Size: 6.5x5x1mm	
Fasteners	Washer	Cup Washer for Outer Panels		\$ 8.00	1	\$ 8.00	1x 20PCS cup head washer	
Fasteners	Washer	M3 WASHER		\$ 0.74	1	\$ 0.74	1x: M3 50pcs	
Electronics	Controller Board	Big Dipper D3 Mini	1	\$ 71.00	1	\$ 71.00	1x Big Dipper	Octopus+TMC2209x8
Electronics	PSU	Power Supply Unit	1	\$ 23.00	1	\$ 23.00	24V10A 240W	
Electronics	Switch	Power Switch	1	\$ 7.50	1	\$ 7.50	1x Power switch	
Electronics	Heater	Keenovo 750W Silicone Heating Pad	1	\$ 78.39	1	\$ 78.39	1x Select Color: 220V/110V	1x 220V/110V
Electronics	Switch	Solid State Relay	3	\$ 26.00	3	\$ 78.00	Genuine Omron Solid State Relay	Size: SSR 25DA
Electronics	Probe	Z Probe - BI Touch Type	1	\$ 20.00	1	\$ 20.00	3D Touch	
Electronics	Accelerometer	LI53DSH Accelerometer	1	\$ 2.00	1	\$ 2.00	1x LI53DSH Accelerometer	1x ADXL345 for Klipper
Electronics	Fuse	Thermal Fuse for Silicone Heating Pad	1	\$ 3.00	1	\$ 3.00	250V 15A 135 deg Fuse	
Extruder	Hotend	Dragon AC Hotend	1	\$ 73.50	1	\$ 73.50	Color: Dragon-Standard flow	
Extruder	Extruder	Bontech LGX Lite	1	\$ 70.00	1	\$ 70.00	LGX* Lite + LDO NEMA 14	
Motionparts	Belt	Timing Belt 2GT 9mm 135C	8	\$ 59.00	1	\$ 59.00	1x 8M Heat Resistant - 9mm	
Motionparts	Idler	Idlers Smooth 11mm	10	\$ 4.10	10	\$ 41.00	10x W 11mm without t	
Motionparts	Idler	Idlers Toothed 11mm	5	\$ 6.00	5	\$ 30.00	5x W 11mm with t	
Motionparts	Pulley	Pulley 11mm 2GT	5	\$ 4.00	5	\$ 20.00	5x For 9mm	
Motionparts	Gear	2GT 20T-80T 4:1 Belt Gear	3	\$ 16.00	3	\$ 48.00	3x 20T(5mm)-80T(5mm)-200mm	
Motionparts	Steppermotor	42mm NEMA 17 1.7A	5	\$ 14.50	5	\$ 72.50	1x 5Pcs 40mm 45N-cm 2A	
Insulation	Insulation	PIR - Polyisocyanurate	5	\$ 12.00	5	\$ 60.00	TBD	
Panel	Panels	Aluminum Composite Material	5	\$ 25.00	5	\$ 125.00	TBD	
Panel	Window Front	Polycarbonate Sheet	1	\$ 25.00	2	\$ 50.00	Specification: 350x350x3mm	
Insulation	Bed Insulation	3D Printer Heat insulation	1	\$ 10.00	1	\$ 10.00	Size: 350x350mm	
Hardware	Bearings	Draw Slides	2	\$ 24.00	1	\$ 24.00	Color: Buffer 16inch 40cm	
Fasteners	Screw	M3x12 Countersink Screw	5	\$ 2.28	1	\$ 2.28	1x Size: M3 50PCS - 12mm - SS	
Fasteners	Screw	M3x35 BH Screw	3	\$ 4.51	1	\$ 4.51	1x Size: M3 50 PCS - 35mm - SS	
Fasteners	Nut	M3 Nylock Nuts	11	\$ 0.49	1	\$ 0.49	1x Size: M3 50PCS - SS	
Fasteners	Screw	M3x08 BH	3	\$ 0.99	1	\$ 0.99	1x Size M3 50PCS - 8mm - SS	
Fasteners	Bearings	608 Bearings	3	\$ 5.01	1	\$ 5.01	1x Size: ABEC-1 ZZ	
Fasteners	Screw	M5 Shoulder x40 Screw (M4 thread)	1	\$ 13.50	1	\$ 13.50	1x 5xM4x40 pack 10	
Fasteners	Collar	M5 Retaining Collar (6mm tall)	1	\$ 3.62	1	\$ 3.62	GDZS-D5-10-6	
Electronics	Sensor	5KG Load Cell and HX711 ADC	1	\$ 3.00	1	\$ 3.00	Color: 5KG With HX711	
Fasteners	Controller Board	Arduino Nano	1	\$ 4.78	1	\$ 4.78	1x Arduino Nano	
Fasteners	Screw	M4 x14 Countersink Screws	1	\$ 2.00	1	\$ 2.00	1x Size: M4 20PCS - 14mm - SS	
Fasteners	Screw	M4x20 Countersink Screws	2	\$ 2.50	1	\$ 2.50	1x Size M4 20PCS - 20mm - SS	
Fasteners	Bushing	5x8x2.5M Bushings	2	\$ 4.31	1	\$ 4.31	1x Bushings 5x8x2.5	
Fasteners	Spring	Tension Spring	1	\$ 1.72	1	\$ 1.72	1x Length 15mm - Wire 0.7 - OD 8	
Fasteners	Bearings	5x10x4mm Thrust Bearing	1	\$ 2.44	1	\$ 2.44	1x Thrust Bearing	
Fasteners	Spacer	M3x15 Spacers	3	\$ 2.38	1	\$ 2.38	1x Size 3x15 - Red	
Fasteners	Spacer	M3x30 FF Standoff	4	\$ 3.27	1	\$ 3.27	1x Size: M3 - 30mm	
Fasteners	Spacer	M3x30 FM Standoff	4	\$ 2.57	1	\$ 2.57	1x Size: 5PCS M3XL M-F	
Fasteners	Screw	M4x14 Cap Head Screw	12	\$ 2.75	1	\$ 2.75	M4 x 14 Soc HD 20pcs	
Fasteners	Screw	M3x10 BH	8	\$ 1.75	1	\$ 1.75	1x Size: M3 50PCS - 10mm - SS	
Electronics	Fan	6038 Fan 2B06038B12G	1	\$ 12.00	1	\$ 12.00	1x Size: NEW	
Electronics	Heater	PTC Heater 12x7cm 260C	1	\$ 12.00	1	\$ 12.00	PTC Heater with Cord (US or EU)	
Electronics	Fuse	Thermal Fuse 95C	1	\$ 3.96	1	\$ 3.96	1x 15A - 95C	
Electronics	Magnet	Round Strong Magnets With Hole	3	\$ 4.50	1	\$ 4.50	1x Color: 8x3-3mm-20pcs	
Electronics	Sensor	dht22	1	\$ 4.00	1	\$ 4.00	RepRap ONLY- 1x Humidity Sensor	Klipper Humid Sensor
Fasteners	Screw	M2.5x6 Cap Head Screw (dh22 only)	1	\$ 0.87	1	\$ 0.87	RRF ONLY - 1x Size M2.5 - 6mm - SS	
Drying Agent	Desiccant	Silica Gel	1	\$ 21.50	1	\$ 21.50	1x 500g Orange Desiccant	
Valkyrie	Budget A Bundle Price	Price exl VAT	\$	1,682				
Valkyrie	Premium Budle Price	Price exl VAT	\$	1,940				