IO signal functions
DI: Motor start/stop
AI: Setpoint motor velocity (RPM)

Analog Inputs (AI)
4-wire passive 4-20 mA
WEIPU SP21 5 pins (Female)
Pin 1: -
Pin 2: -
Pin 3: -
Pin 4: 4-20 mA (+)
Pin 5: 4-20 mA (-)

Digital Inputs (DI)
24V DC input to trigger interface relais
WEIPU SP21 3 pins (Male)
Pin 1: 24VDC (+)
Pin 2: 0V (-)
Pin 3: -

Ethernet ports (Non-PoE)
E1: Free port connected to frequency converter
E2: Free port connected to frequency converter

Other
EM: Emergency stop