



How to Install Klipper Firmware From Scratch on a Raspberry Pi!

WARNING the commands listed here are powerful & if misused or misappropriated can cause harm, use with care! Any results are on you & you alone. Best efforts have been made to make sure they work & are good for your Rpi & printer.

These commands can & will work on a clone pi, like the BTT one & even the new Sovol SV07, but you will have a different initial image install process! Refer to your manual there. Also the extra features might be different too.

I have also included some additional files to help you. The demon_essentials.cfg is some extra function automation to add to your new system. Plus I have included boot-image.png for you to use with your custom boot screen as described in a link later in this document.



Ready, set, GO....!

Download Pi Imager

<https://www.raspberrypi.com/software/>

Click the cog & set network & location options & save

Select Raspberry Pi OS (Other)

Install Raspberry Pi OS Lite (64bit) image to your sd card

Install the sd card into your Pi & boot.



CLONE PI USERS START HERE!!!!



Follow your clone Pi's manual for OS image install...



Your Router...

Login to your wifi router & look at “Attached Devices” for your RPi, note down its IP address & then use the router’s web interface to reserve that IP especially for your Pi. Your router’s manual will tell you how to do that.



SSH - Remote Pi control via terminal!

Use a suitable SSH app on your computer
Then to login send...

EXAMPLE ADDRESS: `ssh pi@192.168.x.xx`

(Pi being the chosen user name & 192.168.x.x being the unique IP address you wrote down for your own RPi)

Enter the password you chose - it will not be displayed but will work. Press enter.



Then follow these steps....

CLONE PI USERS SKIP THIS SECTION, go down to “Log Back In’

`sudo raspi-config`

Interface options, enable spi & i2c

Advanced options, expand file system

Exit & reboot now

Now log in again & run

`sudo apt-get update`

`sudo apt-get upgrade`

THIS IS OUTDATED NOW see next section.

udev-fix.sh RUN COMMAND ON NEXT PAGE

<https://github.com/mainsail-crew/MainsailOS/tree/develop/patches?fbclid=IwAR0uje9zPx9g6koES77u5qwlkIVdqUCIxFMmzII3NQaOCFDFk-sl7VixDY#udev-fixsh>

This is intended to patch udev rules which has a Bug in udev package (version: 247.3-7+deb11u2 or 247.3-7+rpi1+deb11u2). Which does not create /dev/serial/by-id symlinks for your MCU.

For further details see:

<https://bugs.debian.org/cgi-bin/bugreport.cgi?bug=1035094>

This is fixed by: [systemd/systemd#25246](#)

What we do:

- ~~Running apt-get update.~~ (DONE already above)
- ~~Running apt-get upgrade—yes~~ (DONE already above)
- curling the patched rule file from systemd repo
- Copying to desired location in /etc/udev/rules.d/60-serial.rules

This overwrites behaviour in the default configuration. Since this is the version of the master branch of systemd/udev there is no further need to intervention even on updates.

NOTE: DO NOT RUN THIS PATCH IF YOU ARE PRINTING!!!

Run Patch Command:

```
curl -sSL https://raw.githubusercontent.com/mainsail-crew/MainsailOS/develop/patches/udev-fix.sh | bash
```

This will ask you for sudo password! !!!!A reboot is essential!!!!

sudo reboot now

NEW FIX

A bug has been introduced in Debian Bullseye (which includes current MainsailOS), which prevents the symlinks in /dev/serial/by-id/ from being created. If your printer can't connect to the MCU anymore after a system update, you can check if it is caused by that bug by checking the installed version of udev with `apt show udev`

If your version is 247.3-7+deb11u2 or 247.3-7+rpi1+deb11u2 you have the broken package installed and should use one of the fixes below. Take special care about the last number ("u2").

As of **May 20**, this bug has spread to PiOS based systems as well.

Option A. Replace the corrupted udev file with one from upstream systemd

backup the existing rules file (just in case)

```
sudo cp /usr/lib/udev/rules.d/60-serial.rules /usr/lib/udev/rules.d/60-serial.old
```

download the rule from the systemd main repo.

```
sudo wget -O /usr/lib/udev/rules.d/60-serial.rules https://raw.githubusercontent.com/systemd/systemd/main/rules.d/60-serial.rules
```

Reboot

```
sudo reboot
```

IF THIS DOESN'T WORK TRY THIS THREAD:

<https://klipper.discourse.group/t/debian-bullseye-bug-causing-klipper-to-no-longer-find-the-printer-board/8231>



Log Back In....

```
sudo apt-get install git -y  
sudo apt-get install git ffmpeg -y  
sudo reboot now
```

```
cd ~ && git clone https://github.com/th33xitus/kiauh.git
```

To use Kiauh type this command...

```
./kiauh/kiauh.sh
```

Link.. <https://github.com/th33xitus/kiauh>

If your image is clean & empty, or if items are already installed you can manage & add more, or remove unwanted items.

Install:
Klipper
Moonraker
Mainsail
Any others you need

Use Kiauh to build your Klipper MCU firmware

Select option 4 “Advanced Options”

Then select option 2 “Build Only”

Now choose the correct options for your printer’s control board. They should be stated in the board’s manual, GitHub page or found online.

Use a FTP client like Cyber Duck to access the built firmware file on your Pi
Search how to use this software if needed.

The printer firmware file is found in: /home/pi/klipper/out
It will be called klipper.bin

Copy it to your computer & rename it firmware.bin

Then copy that to your printer’s sd card & flash your board.
Connect your Pi to your powered printer.

Use Kiauh options to get your MCU ID!

Option 4 “Advanced Options
Option 5 “Get MCU ID”

Option 1 “USB”

Copy the blue text next to “MCU 1” & paste it onto the end of the line in your printer.cfg

What you need will start “usb-Klipper_” then have a load of letters & numbers

In your printer.cfg look for...

```
[mcu]  
serial: /dev/serial/by-id/ <<<(PASTE HERE)
```



Camera setup in Crowsnest

This should be no longer required, but just incase...

The latest update made changes so this step is now required for cameras.

<https://crowsnest.mainsail.xyz/faq-trouble-shoot/how-to-setup-a-raspicam>

...However as of version 4 Crowsnest no longer supports CSI cameras so try to use a USB camera here.



For Klipperscreen.....

If your touchscreen doesn't recognise any touches do this.....

```
sudo nano /boot/config.txt
```

Scroll most of the way down in the now displayed text file, find & edit...

Change:

```
dtoverlay=vc4-kms-v3d
```

To:

```
dtoverlay=vc4-fkms-v3d
```

Save & exit - commands for this at bottom of the screen



Adding ADXL345 to GPIO pins

<https://www.ifixit.com/Guide/Adding+ADXL345+Accelerometer/147745>

https://www.klipper3d.org/Measuring_Resonances.html

```
~/klippy-env/bin/pip install -v numpy
sudo apt update
sudo apt install python3-numpy python3-matplotlib -y
```

Make sure this is done.... ...we did it earlier.
sudo raspi-config
#3 Interface Options > P4 SPI > Yes > OK > Finish



If using The FYSETC USB C Portable Input Shaper do this....

<https://github.com/FYSETC/FYSETC-PortableInputShaper>



Adding Host GPIO Pin Control

https://github.com/Klipper3d/klipper/blob/master/docs/RPi_microcontroller.md

```
cd ~/klipper/
sudo cp ./scripts/klipper-mcu.service /etc/systemd/system/
sudo systemctl enable klipper-mcu.service
```

To compile the Klipper micro-controller code, start by configuring it for the "Linux process":

```
cd ~/klipper/
make menuconfig
```

In the menu, set "Microcontroller Architecture" to "Linux process," then save and exit.

```
sudo service klipper stop  
make flash  
sudo service klipper start
```

If klippy.log reports a "Permission denied" error when attempting to connect to /tmp/klipper_host_mcu then you need to add your user to the tty group. The following command will add the "pi" user to the tty group:

```
sudo usermod -a -G tty pi
```

Make sure the Linux I2C driver is enabled by running sudo raspi-config and enabling I2C under the "Interfacing options" menu. If planning to use I2C for the MPU accelerometer, it is also required to set the baud rate to 400000 by: adding/uncommenting dtparam=i2c_arm=on,i2c_arm_baudrate=400000 in /boot/config.txt (or /boot/firmware/config.txt in some distros).



Custom Boot Screen Image on Klipperscreen follow this guide....

https://docs.vorondesign.com/community/howto/samwiseg0/voron_rpi_bootscreen.html



Adding BME/BMP280 Sensor

They are great environmental sensors the BME280 measures temperature, air pressure & humidity. Whereas the BMP280 can only measure temperature & air pressure.

Connect the sensor to the correct GPIO pins on your Pi, they should be...

- 3v3 Power
- BCM 2 (SDA)
- BCM 3 (SCL)
- Ground

Search RPi Pinout to find correct pinout.

Enable I2C as we did before & add the below section to your printer.cfg

```
[mcu host]
```

serial: /tmp/klipper_host_mcu

```
[temperature_sensor enclosure_temp]
sensor_type: BME280
i2c_address: 118
i2c_mcu: host
i2c_bus: i2c.1
```

```
[gcode_macro QUERY_BME280]
gcode:
  {% set sensor = printer["bme280 enclosure_temp"] %}
  {action_respond_info(
    "Temperature: %.2f C\n"
    "Pressure: %.2f hPa\n"
    "Humidity: %.2f%%" % (
      sensor.temperature,
      sensor.pressure,
      sensor.humidity))}```
```

Im not expecting any payment for putting this together, nor would I ask for any, but as people have requested a means to give a small gift or gratuity as a thank you I've included a links below. Please feel free to use them or don't, send any amount you feel is appropriate, if you so wish. Anything you send will be gratefully received & appreciated.

Thank you, & I hope this guide helps you!



<https://www.buymeacoffee.com/3dprintdemon>

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