



- 1, remove the burr, sharp edge is blunt;
2. The uninjection hole distance and size tolerance shall be ± 0.1;
3. Refer to the 3D drawing for the unannotated dimensions;
4. No cold separation, cracks, shrinkage holes and defects are allowed on the casting surface;
5, the surface of the parts is clean, no oil pollution, chips, oxide skin, dust, etc.,
6, the surface to prevent scraping, bumping, crushing, deformation and other bad.
7, with * size is the key size;

The linear tolerance is GB / T1804-m; the shape tolerance is GB / T1184-K							desi gn	Wang Enda	2024/3/12	Jie Xinhua Technology Co., LTD	mat erial	6061
Linear basic ruler, pole of inch	> 6~30	> 30~120	> 120~400	> 400~1000	> 1000~2000	> 2000~4000					type	JXHSV06

	section, limit deviation value										ew and appr ove it date  			Stage marking			qua ntity	weight	scale	figure numbe r	JXHSV05P-06011-a
	Straight degree peace The surface degree is not noted Toleran ce value	≤10	> 10~30	> 30~100	> 100~300	> 300~100 0	> 1000~30 00														
		0.05	0.1	0.2	0.4	0.6	0.8	edi tio n	tab	In the nu mb er		sign	1, the 1						1	0.0	2:1