
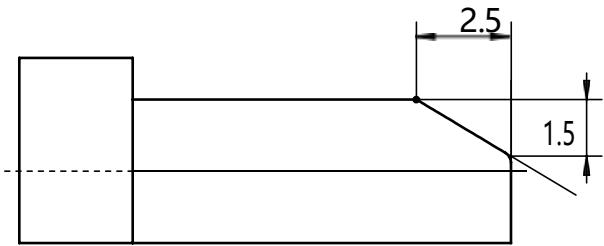
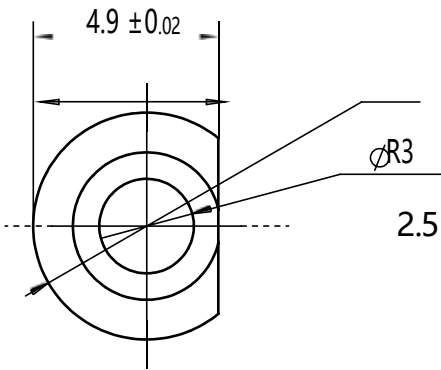
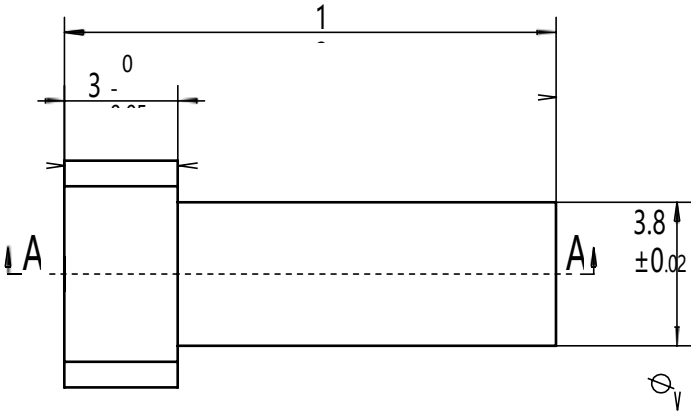
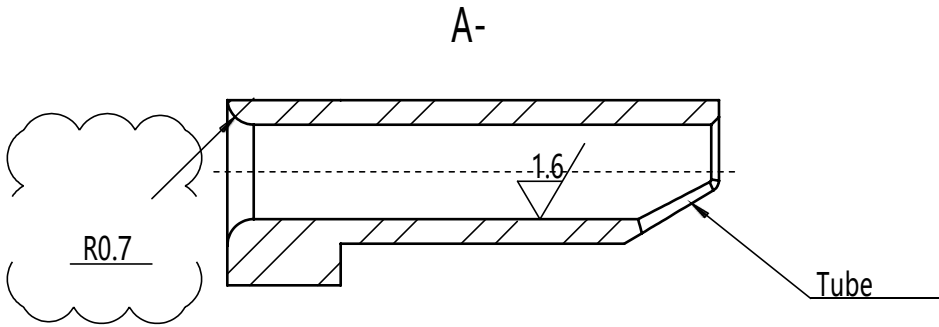



editio n	A1 1
material code	2001010085 45

the 



technical requirement
1 . Remove burrs, sharp edge is blunt; 2. No injection hole mouth, edge chamfer 0.5X45° ; 3 . The hole tolerance is ± 0.1;

				The linear tolerance is GB / T1804-m; the shape tolerance is GB / T1184-K						desi gn	Wang Enda	2024/3/7	Jie Xinhua Technology Co., LTD		mat erial	H63
				Linear basic ruler, pole of inch section, limit deviation	> 6~30	> 30~120	> 120~400	> 400~1000	> 1000~2000	> 2000~4000	exami ne and verify				type	SV05P
					±0.2	±0.3	±0.5	±0.8	±1.2	±2						

					value							y			marking	ntity			numbe r	
	A1.1 edi tio n	Revis ed line mark ing	The chamfer and the C Angle are changed to the R Angle; Change the content	2024.1.29 date	Straight degree peace The surface degree is not noted Toleran ce value	≤10 0.05	> 10~30 0.1	> 30~100 0.2	> 100~300 0.4	> 300~100 0 0.6	> 1000~30 00 0.8			1, the 1		1	0.0	5:1	nam e	Overpipe 2